

Black Diamond UltraMotor Handbook



BLACK  DIAMOND

INNOVATION | TECHNOLOGY | SERVICES



UltraMotor Handbook



Rev 2.4

October 20 2026

©Black Diamond Oilfield Services
ALL RIGHTS RESERVED

The information contained in this handbook is provided for informational and illustration purposes only. Black Diamond has made every effort to ensure the accuracy of the information contained within, however, Black Diamond does not warrant nor guarantee the contents.

The use and interpretation of the information contained in this handbook is entirely at the risk of the user. The contents of this handbook are subject to change without notice.



Rev.	Revision Details	Author	Date
1.0	New Publication.	E. Campbell	11/25/2024
1.1	Updated graph on page 23.	E. Campbell	12/17/2024
1.2	Added 7.0' 5/6 8.3 & 7.25' 5/6 9.6. Updated 7.25' 6/7 12.1 M41.	E. Campbell	1/15/2025
1.3	Updated 5.25' 7/8 8.3 M40, 5.75' 6/7 10.6 M40, 6.25' 7/8 3.0 M40, 6.50' 7/8 6.0 M40, 6.75' 7/8 5.7 M40 & M41, 7.0' 5/6 8.3 M40, 8.0' 7/8 3.4 M40, 8.0' 7/8 4.0 M40, 8.25' 7/8 7.0 M40, 9.625' x 8.25' 7/8 7.0 M40.	E. Campbell	2/17/2025
1.4	Updated 6.5' M40 & 9.625 M40.	E. Campbell	7/22/2025
1.5	Updated 7.0' M40.	E. Campbell	8/12/2025
1.6	Updated format.	E. Campbell	9/02/2025
1.7	Added 6.63' 5/6 9.5 M40.	E. Campbell	9/08/2025
1.8	Added UltraMotor Options section.	E. Campbell	9/16/2025
1.9	Updated 5.25 M40. Added Bit Box to Adjustable Bend lengths for all applicable motors.	E. Campbell	10/1/2025
2.0	Added 5.25' 5/6 9.9 M40. Defined weights for all Power Sections.	E. Campbell	1/30/2026
2.1	Added 5-1/4 & 7-1/4 M42 Reduced Bypass Motors. Added Powers: 525 5/6 9.9, 700 5/6 9.5, 700 6/7 10.1, 700 6/7 11.1, 700 6/7 12.1, 700 6/7 12.1 DynaMic, 725 6/7 10.1, 725 6/7 11.1, 825 7/8 6.2. Updated Specs: 7.25' M41 & 8.25' M40.	E. Campbell	3/25/2026
2.2	Added 6.5' M40+ assemblies. Added Pin x Pin Flex Shaft description. Updated graphics.	E. Campbell	8/17/2026
2.3	Added 4.75 7/8 2.6 M5 & 4.75 7/8 3.8 M5. Updated Power Sections: 525566.9, 525788.3, 650783.0, 663569.5, 675786.4, 700674.6, 800783.4, 800784.0, 825787.0 Removed Power Sections: 700568.3, 725569.6 Updated 6.5' M40+ WOB on Page 9	E. Campbell	8/31/2026
2.4	Added Build Rates for all assemblies. Updated 4.75 M5 body OD.	E. Campbell	10/20/2026



BLACK DIAMOND





Contents



INTRODUCTION	4
Black Diamond.....	4
Motor Description.....	5
UltraMotor Excellence.....	6
UltraMotor Options	8
Bearing Assemblies	9
Power Sections 4 3-4" - 6 3/4"	10
Power Sections 7" - 7 1/4"	11
Power Sections 8" - 9 5/8"	12
MOTOR SPECIFICATIONS.....	13
Introduction	13
4.75" UltraMotor.....	15
7/8 - 2.6 Stages M5	15
7/8 - 3.8 Stages M5	17
5.25" UltraMotor	19
5/6 - 9.9 Stages M40	19
5/6 - 9.9 Stages M42 Reduced Bypass Motor	21
7/8 - 8.3 Stages M40	22
7/8 - 8.3 Stages M42 Reduced Bypass Motor	24
5.50" UltraMotor.....	25
7/8 - 8.5 Stages M40	25
5.75" UltraMotor	27
6/7 - 10.6 Stages M40.....	27
6.25" UltraMotor	30
7/8 3.0 Stages Slow M40	30
7/8 3.0 Stages Slow M40+.....	33
6.50" UltraMotor.....	36
7/8 6.0 Stages M40	36
7/8 6.0 Stages M40+.....	42
7/8 3.0 Stages Slow M40	48
7/8 3.0 Stages Slow M40+.....	54
6.63" UltraMotor.....	60
5/6 9.5 Stages M40	60
5/6 9.5 Stages M40+.....	66
6.75" UltraMotor.....	72
7/8 6.4 Stages M40	72
7/8 6.4 Stages M40+.....	78
7/8 5.7 Stages M40 (6.5).....	84
7/8 5.7 Stages M40+ (6.5).....	90
7/8 5.7 Stages M40 (7.25)	96
7/8 5.7 Stages M41.....	102
7/8 5.7 Stages M42 Reduced Bypass Motor	108





7.00" UltraMotor	109
5/6 9.5 Stages M40	109
5/6 9.5 Stages M41	115
5/6 9.5 Stages M42 Reduced Bypass Motor	121
6/7 4.6 Stages M40	122
6/7 4.6 Stages M41	128
6/7 4.6 Stages M42 Reduced Bypass Motor	134
6/7 10.1 Stages M40	135
6/7 10.1 Stages M41	141
6/7 10.1 Stages M42 Reduced Bypass Motor	147
6/7 11.1 Stages M40	148
6/7 11.1 Stages M41	154
6/7 11.1 Stages M42 Reduced Bypass Motor	160
6/7 12.1 Stages M40	161
6/7 12.1 Stages M41	167
6/7 12.1 Stages M42 Reduced Bypass Motor	173
6/7 12.1 Stages DynaMic M40	174
6/7 12.1 Stages DynaMic M41	180
6/7 12.1 Stages DynaMic M42 Reduced Bypass Motor	186
7/8 8.5 Stages M40	187
7/8 8.5 Stages M41	193
7/8 8.5 Stages M42 Reduced Bypass Motor	199
7.25" UltraMotor	200
6/7 10.1 Stages M40	200
6/7 10.1 Stages M41	203
6/7 10.1 Stages M42 Reduced Bypass Motor	206
6/7 11.1 Stages M40	207
6/7 11.1 Stages M41	210
6/7 11.1 Stages M42 Reduced Bypass Motor	213
6/7 12.1 Stages M40	214
6/7 12.1 Stages M41	217
6/7 12.1 Stages M42 Reduced Bypass Motor	220
8.00" UltraMotor	221
7/8 3.4 Stages M40	221
7/8 4.0 Stages M40	225
8.25" UltraMotor	229
7/8 6.2 Stages M40	229
7/8 7.0 Stages M40	233
9.625" UltraMotor	237
5/6 4.0 Stages M40	237
9.625" x 8.0" UltraMotor	244
7/8 3.4 Stages M40	244
7/8 4.0 Stages M40	251
9.625"x 8.25" UltraMotor	258
7/8 7.0 Stages M40	258
TABLES & FORMULAS	265
Formulas	265
Conversion Factors	266





INTRODUCTION



Black Diamond

Black Diamond motors have established an enviable reputation for performance, reliability and excellent service. Our motors provide superior performance and longer operating life, in today's extremely demanding drilling conditions.

We provide a versatile range of sizes and types of motors for a wide range of applications. Black Diamond Motors incorporate numerous exclusive technology improvements in its bearing assemblies and drive line designs.

◆ OEM = Unrivalled Process Control ◆

As the Original Equipment Manufacturer (OEM) of UltraMotors, Black Diamond not only designs and builds each motor to exacting standards but also manages the entire service process, delivering exceptional reliability and performance across the motor's entire life cycle. By owning every phase - from design and production to service and end-of-life planning - we maintain rigorous quality control that ensures UltraMotors perform consistently, even in demanding environments.

Our commitment to quality extends to robust testing and inspection protocols that verify performance at every stage. Every UltraMotor undergoes comprehensive testing to meet our stringent specifications before it reaches the field, and our service process includes meticulous maintenance and quality checks to maximize operational uptime and durability.

At the end of the motor's operational life, we also offer end-of-life rotor and motor planning, ensuring sustainable and efficient reuse or disposal. This full-service approach allows us to provide unmatched dependability, streamlined maintenance, and optimized performance, making Black Diamond UltraMotors a top choice for long-term reliability and support.

This handbook presents the technical specifications for the motor assemblies provided by Black Diamond.

The handbook includes the following sections:

- Motor Description
- Motor Assembly Configuration Summaries
- Motor Specifications
- Tables and Formulas





Motor Description



Positive displacement mud motors (PDMs) are essential tools in directional drilling, designed to convert the hydraulic energy of drilling fluid into mechanical rotation. These motors use a rotor-and-stator assembly to generate torque and rotational power, allowing the drill bit to operate independently of the drill string's rotation. PDMs are highly versatile, offering improved performance in challenging formations, better control over directional trajectories, and the ability to maintain consistent drilling rates under variable downhole conditions.

Rotor Catch

The rotor catch system is built into the upper section of the motor and is designed to reduce the risk of losing motor components downhole in case of a major failure. When an external motor connection fails, it results in a significant pressure drop while drilling. If the motor separates, the Bottom Hole Assembly (BHA) is lifted off-bottom, triggering the catch system. This mechanism keeps the motor sections together, causing a pressure spike to alert the drilling crew of potential motor damage. The motor should then be tripped out right away, avoiding over-pull or rotation, to increase the likelihood of safely retrieving the entire motor.

Power Section

The Moineu principle progressing cavity power section converts hydraulic horsepower of the drilling fluid (pressure and flow) into mechanical horsepower (torque and rpm). The power section of the motor includes the rotor and stator, which convert the hydraulic energy of drilling fluid into rotational horsepower as the fluid is pumped down from the surface. The rotor—a long spiral shaft—fits within the stator and is made from solid stainless steel, coated with chrome or carbide to protect against corrosion and reduce friction. The stator, in turn, is a non-rotating, heat-treated tube lined with elastomer, featuring a spiral geometry to match the rotor.

In a positive displacement setup, the rotor has one less lobe than the stator, creating a series of sealed cavities as the rotor moves. The performance characteristics of these power sections are determined by the lobe configuration and number of stages. As drilling fluid flows through these cavities under high pressure, the rotor rotates eccentrically within the stator.

This rotation is governed by certain parameters: the rotor speed is proportional to fluid flow rate, and torque depends on the pressure differential across the power section. Additionally, power sections with higher lobe ratios produce more torque at a slower rotary speed, while longer stages increase torque but reduce RPM at a given flow rate.

Black Diamond offers a wide range of configurations to provide the performance required by our customers.

Bent Housing

By introducing a bend in the motor the Bent Housing provides directional drilling ability and control. An oversized bore through the Black Diamond Bent Housing will accept the large diameter drive lines and universal joints necessary to transmit the higher torques developed by today's power sections. Black Diamond also offers Straight Housings.

Drive Shaft and Universal Joint

The Drive Shaft fitted with a Universal Joint at each end, connects the rotor in the power section to the output mandrel in the bearing assembly. The Universal Joints change the eccentric rotation of the rotor, to concentric rotation of the output mandrel. Black Diamond assemblies incorporate a patented design, greatly increasing torsional strength and reliability.

Bearing Assembly

The Bearing Assembly contains the rotating output shaft and must resist extreme radial and axial forces. A range of bearing assemblies, designed to meet the diverse requirements of the drilling industry, are available. These bearing assemblies utilize components specifically designed to withstand the increased torques developed by current power sections.





UltraMotor Excellence



Designed with patented technology for reliability Black Diamond's UltraMotors incorporate the latest developments in high torque – high speed power sections to provide users with an exemplary tool for delivering superior performance in aggressive wells. In-house manufactured components adhere to Black Diamond's high standard of premium materials and quality production.

FEATURES & BENEFITS

M Series UltraMotors

Black Diamond UltraMotors offer the flexibility needed to meet the wide range of applications in which they are deployed. Utilizing patented driveline technology, maximized thru-bore and bypass ports, and enhanced geometry, the M Series gives you a tool you can count on for superior performance. Each of the three M-Series motors can be trusted to perform in any section of the well but are also recognized for their specific designs which are proven to succeed in the most challenging operations:

- **M5** - Compact oil-sealed assembly delivers reliable torque transmission and high load capacity in 5 7/8 - 7 7/8 holes.
- **M40** - A standard bit-to-bend length makes this high performance motor the choice for the drilling of high precision curves.
The M40+ features and extended bit-to-bend.
- **M41** - A longer bit-to-bend and increased WOB and overpull capacities make this the standard solution for laterals and shallow tangents.
- **M42** - Also known as the Matador, this system has been designed specifically for motor assisted RSS operations. >30% reduction in fluid bypass ensures maximum flow reaches the RSS. The tool is often deployed in a pin-down configuration.



Market Leading Flex-Shaft Drivelines

Black Diamond are in a unique position to offer TWO market leading drivelines - the legendary WK5 and the streamlined ST1. The unique designs allow for unparalleled flexibility in navigating the complexities of down-hole environments while delivering exceptional strength and resilience. This results in unmatched reliability while supporting higher torque limits and maximizes drilling efficiency by transmitting power with minimal loss.

WK5

The legendary Maxi-Torque WK5 Hybrid Flex Driveline features a superior lower universal and single-piece upper connection. The single articulating CV joint features surface hardening and provides over 100% more contact area to keys. Additionally, a single piece drive-shaft-to-rotor connection eliminates accelerated wear. It is the optimum choice for use with even wall technology, hard rubber, and other high torque power sections.



ST1

The ST1 Hybrid Flex Driveline sets a new benchmark in downhole performance offering superior durability, efficiency, and reliability in the toughest drilling environments. With a two-component articulating joint, the ST1 outshines traditional multi-component designs, significantly reducing wear and tear. This streamlined construction not only extends the ST1's usage life but also ensures consistent performance in challenging conditions. Designed for higher torsional and shear stress capacity, the ST1 Hybrid Flex delivers greater power and resilience, enabling it to tackle high-demand drilling operations with ease. Its advanced hybrid design minimizes vibration, maximizes torque transfer, and promotes smoother operations - all while improving overall efficiency.



BLACK DIAMOND





UltraMotor Excellence



◆ Solid Steel Pin x Pin Flex Shaft Option

As an alternative to the WK5 & ST1 the Pin x Pin is engineered for applications where maximum durability and torque capacity are required. Particularly well suited to RSS operations where dogleg severity is limited, it eliminates the contact points associated with conventional driveshaft assemblies, significantly extending service life and reducing replacement and rework costs. The increased durability makes it an ideal solution for extended reach laterals, while its higher torque capacity complements high-output power sections and aggressive bit designs. By eliminating the booted lower assembly, the design removes the risk of seal failure and subsequent mud invasion, making it well suited to high-solids and high-temperature drilling environments.

◆ Proven Bearing Technology

Our bearings are custom designed for mud lubricated applications. The industry proven thrust and radial bearings deliver superior uniform and consistent load distribution and maximized WOB capacity. This is all achieved with our proprietary compact design.



◆ Performance Optimized Elastomers

Black Diamond recognizes that operational success often relies on flexibility to exactly meet the environmental constraints faced in the current industry. To this end we offer a wide range of elastomers and work closely with our suppliers to ensure the highest quality is always delivered.

Adding a range of fit options ensures power delivery exactly matches operational needs.

◆ Housing and Mandrel Connections

The UltraMotor housing connections feature increased thread root radii, which enables more effective cold working of threads and reduces stress applied to connections for improved fatigue life under increased side loads. Additionally, our new mandrel boasts a larger OD that substantially increases torque capacity and rigidity.

◆ RSS Ready

As Motor Assisted RSS (MARSS) operations become more common Black Diamond is ready to provide the best motor solutions. Pin Down mandrel & straight housing options achieve high downhole RPM with RSS, while the **M42 UltraMotor** has been specifically designed for MARSS operations.

Typical mud-lubricated motors can start a run with 5% bypass which can increase to 15% or more by the end of the run. This loss of effective flow at the RSS can severely affect its performance and even its functionality which would be further amplified in flow control situations.

Black Diamond's **M42** solves this effective loss of RSS performance by optimizing the fluid bypass across the entire run. By maintaining a consistent fluid loss the RSS achieves expected pad force and so predictable, high-performance directional control leading to higher effective ROP and a better quality wellbore.



- 30 % decrease in bypass compared to competition
- High torque rotor connection
- New bearing assembly optimized for 5.25" & 7.25" ODs
- Tough integral mandrel catch mechanism will not back off in a fishing operation





CONFIGURATION SUMMARIES

UltraMotor Options



Bearing Assembly	5-1/4 M40				5-1/4 M42 Reduced Bypass Motor				5-1/2 M5				5-1/2 M40			
Bit to Bend Fixed / Adjustable	40° / N/A				N/A / N/A				NA/ 61°				43° / N/A			
Top Sub Options ¹	NC38 (3-1/2 IF), XT-39, DS42, NC40				NC38 (3-1/2 IF), XT-39, DS42				NC38 (3-1/2 IF), XT-39, DS42, NC40				NC38 (3-1/2 IF), XT-39, DS42			
Bit Box Options ¹	3-1/2 Reg, NC40 (4 FH), XT-39 Pin Down				XT-39 Pin Down				3-1/2 Reg, NC40 (4 FH), XT-39 Pin Down				3-1/2 Reg, NC40 (4 FH), XT-39 Pin Down,			
Powers Size Configuration RPG Flow Range	525	5/6 9.9	0.700	250-450	525	5/6 9.9	0.700	250-450	475	7/8 2.6	0.263	150-300	550	7/8 8.5	0.500	240-440
	525	7/8 8.3	0.480	200-400	525	7/8 8.3	0.480	200-400	475	7/8 3.8	0.521	150-250				
Fixed Bend Options	Straight, 150, 175, 183, 2.00, 2.12, 2.25, 2.38				Straight				N/A				Straight, 150, 175, 183, 2.00, 2.12, 2.25, 2.38			
Adjustable Bend Options	N/A				N/A				0.00 - 3.00				N/A			
Stabilization Options	True Slick Integrated Integral Blade Stab.				True Slick Integrated Integral Blade Stab.				True Slick				True Slick Integrated Integral Blade Stab.			
	5-3/4 M40				6-1/2 M40				6-1/2 M40+				7-1/4 M40			
Bit to Bend Fixed / Adjustable	47° / 58°				51° / N/A				60° / N/A				45° / 57°			
Top Sub Options ¹	NC38 (3-1/2 IF), XT-39, DS42				NC50 (5 XH, 4-1/2 IF), NC46 (4 IF, 4-1/2 XH)				NC50 (5 XH, 4-1/2 IF), NC46 (4 IF, 4-1/2 XH)				NC50 (5 XH, 4-1/2 IF), NC46 (4 IF, 4-1/2 XH)			
Bit Box Options ¹	3-1/2 Reg, NC40 (4 FH), XT-39 Pin Down				4-1/2 Reg, 4-1/2 IF Pin Down				4-1/2 Reg, 4-1/2 IF Pin Down				4-1/2 Reg, 4-1/2 IF Pin Down			
Powers Size Configuration RPG Flow Range	575	6/7 10.6	0.600	300-500	625	7/8 3.0	0.196	300-600	625	7/8 3.0	0.196	300-600	675	7/8 5.7	0.242	300-650
					650	7/8 6.0	0.288	300-650	650	7/8 6.0	0.288	300-650	700	5/6 9.5	0.344	450-750
					650	7/8 3.0	0.155	300-600	650	7/8 3.0	0.155	300-600	700	6/7 4.6	0.150	400-800
					663	5/6 9.5	0.340	450-750	663	5/6 9.5	0.340	450-750	700	6/7 10.1	0.400	300-800
					675	7/8 6.4	0.288	300-650	675	7/8 6.4	0.288	300-650	700	6/7 11.1	0.400	300-800
					675	7/8 5.7	0.242	300-650	675	7/8 5.7	0.242	300-650	700	6/7 12.1	0.400	300-800
													700 ²	6/7 12.1	0.400	300-800
													700	7/8 8.5	0.240	400-750
													725	6/7 10.1	0.400	300-800
													725	6/7 11.1	0.400	300-800
													725	6/7 12.1	0.400	300-800
Fixed Bend Options	Straight, 150, 175, 183, 2.00, 2.12, 2.25, 2.38				Straight, 150, 175, 183, 2.00, 2.12, 2.25, 2.38				Straight, 150, 175, 183, 2.00, 2.12, 2.25, 2.38				Straight, 150, 175, 183, 2.00, 2.12, 2.25, 2.38			
Adjustable Bend Options	0.00 - 3.00				N/A				0.00 - 3.00				0.00 - 3.00			
Stabilization Options	True Slick Integrated Integral Blade Stab.				True Slick Slick Sleeve Screw-On Stabilizer Integrated Integral Blade Stab.				True Slick Slick Sleeve Screw-On Stabilizer Integrated Integral Blade Stab.				True Slick Integrated Integral Blade Stab.			
	7-1/4 M41				7-1/4 M42 Reduced Bypass Motor				8-1/4 M40				9-5/8 M40			
Bit to Bend Fixed / Adjustable	60° / 72°				N/A / N/A				52° / 66°				78° / 94°			
Top Sub Options ¹	NC50 (5 XH, 4-1/2 IF), NC46 (4 IF, 4-1/2 XH)				NC50 (5 XH, 4-1/2 IF), NC46 (4 IF, 4-1/2 XH)				6-5/8 IF				6-5/8 IF			
Bit Box Options ¹	4-1/2 Reg, 4-1/2 IF Pin Down				4-1/2 IF Pin Down				6-5/8 Reg, 7-5/8 Reg, 6-5/8 Reg Pin Down				6-5/8 Reg, 7-5/8 Reg			
Powers Size Configuration RPG Flow Range	675	7/8 5.7	0.242	300-650	675	7/8 5.7	0.242	300-650	800	7/8 3.4	0.089	400-900	962	5/6 4.0	0.108	600-1200
	700	5/6 9.5	0.344	450-750	700	5/6 9.5	0.344	450-750	800	7/8 4.0	0.166	400-900	800	7/8 3.4	0.089	400-900
	700	6/7 4.6	0.150	400-800	700	6/7 4.6	0.150	400-800	825	7/8 6.2	0.156	400-900	800	7/8 4.0	0.166	400-900
	700	6/7 10.1	0.400	300-800	700	6/7 10.1	0.400	300-800	825	7/8 7.0	0.166	400-1000	825	7/8 7.0	0.166	400-1000
	700	6/7 11.1	0.400	300-800	700	6/7 11.1	0.400	300-800								
	700	6/7 12.1	0.400	300-800	700	6/7 12.1	0.400	300-800								
	700 ²	6/7 12.1	0.400	300-800	700 ²	6/7 12.1	0.400	300-800								
	700	7/8 8.5	0.240	400-750	700	7/8 8.5	0.240	400-750								
	725	6/7 10.1	0.400	300-800	725	6/7 10.1	0.400	300-800								
	725	6/7 11.1	0.400	300-800	725	6/7 11.1	0.400	300-800								
	725	6/7 12.1	0.400	300-800	725	6/7 12.1	0.400	300-800								
Fixed Bend Options	Straight, 150, 175, 183, 2.00, 2.12, 2.25, 2.38				Straight				Straight, 150, 175, 183, 2.00, 2.12, 2.25, 2.38				Adjustable Housing 0.00 - 3.00			
Adjustable Bend Options	0.00 - 3.00				N/A				0.00 - 3.00				0.00 - 3.00			
Stabilization Options	True Slick Integrated Integral Blade Stab.				True Slick Integrated Integral Blade Stab.				True Slick Slick Sleeve Screw-On Stabilizer Integrated Integral Blade Stab.				Slick Sleeve Screw-On Stab.			

¹ other options are available on request ² DynaMic Fit



BLACK DIAMOND





CONFIGURATION SUMMARIES

Bearing Assemblies



Motor Size (in.)		5 1/4	5 1/4	5-1/2	5 1/2	5 3/4	6 1/2	6 1/2	7 1/4	7 1/4	7 1/4	8	9 5/8
Body OD (in.)		5.25	5.25	5.00/ 5.50	5.50	5.75	6.50	6.50	7.25	7.25	7.25	8.00	9.625
Series		M40	M42 ¹	M5 ²	M40	M40	M40	M40+	M40	M41	M42 ¹	M40	M40
Bit Box to Stabilizer (in.)		22	22	25	29	29	29	29	25	30		29	46
Bit Box to Bend (FBH) (in.)		40	N/A	61 ³	43	47	51	60	45	59	N/A	52	78/ 94
Hole Size (in.)		6 1/8 - 7 7/8	6 1/8 - 7 7/8	5 7/8 - 7 7/8	6 3/4 - 8 1/2	6 3/4	7 7/8 - 9 7/8	7 7/8 - 9 7/8	8 1/2 - 9 7/8	8 1/2 - 9 7/8	8 1/2 - 9 7/8	9 7/8 - 12 1/4	12 1/4 - 17 1/2
Bit Box Options ⁴		3 1/2 REG, NC40 (4 FH), XT-39 Pin Down	XT-39 Pin Down	3 1/2 REG, NC40 (4 FH), XT-39 Pin Down	3 1/2 REG, NC40 (4 FH), XT-39 Pin Down	3 1/2 REG, NC40 (4 FH), XT-39 Pin Down	4 1/2 REG, 4 1/2 IF Pin Down	4 1/2 REG, 4 1/2 IF Pin Down	4 1/2 REG, 4 1/2 IF Pin Down	4 1/2 REG, 4 1/2 IF Pin Down	4 1/2 IF Pin Down	6 5/8 REG, 7 5/8 REG, 6 5/8 REG Pin Down,	6 5/8 REG, 7 5/8 REG
Operating Capacity	WOB (klbs)	68	74	54	48.5	57.5	90.2	90.2	92	95.1	95.1	120	132
	Bit Overpull (klbs)	68	74	31	48.5	57.5	90.2	90.2	92	95.1	95.1	120	132
	Torsional Limit (klbf-ft)	9	10	5.5	11	12	17	17	21	21	21	28	41.5
	Flow Rate (gpm)	450	450	450	550	550	600	600	850	850	850	1,200	1,500
Static Capacity	WOB to Re-run (klbs)	181	230	222	231	254	358	358	355	487.5	487.5	590	772
	Bit Overpull to Re-run (klbs)	127	155	138	169	212	222	222	319	319	319	326	485
	Abs. Body Overpull (klbs)	424	424	436	440	499	524/ 539/ 545	524/ 539/ 545	539/ 659	539/ 659	539/ 659	783	1,177
	Torsional Limit (klbf-ft)	14	14	8.5	16	17	27	27	34	34	34	45	66

¹ Reduced Bypass Motor - Motor Assisted RSS Operations

² Oil Sealed Motor

³ Adjustable Bend

⁴ Other options available on request



BLACK DIAMOND





CONFIGURATION SUMMARIES



Power Sections 4 3/4" - 6 3/4"

Motor Size (in.)	Power Config.	Speed Range/ Dyno (RPM)	Rotation/ Dyno (rev/gal)	Torque Slope (lbf-ft/psi)	Elastomer	Max Diff. Pressure (psi)	Stall Torque (lbf-ft)	Max Power/ Dyno (hp)
4 3/4	7/8 2.6	39-79	0.263	8.974	HR	590	7,880	67
					XR	590	7,880	63
					XE	650	8,750	57
					XD	720	9,620	62
4 3/4	7/8 3.8	78-130/ 67-112	0.521/ 0.450	5.200	HR	860	6,670	90/ 78
					XR	860	6,670	84/ 73
					XE	1,050	6,670	87/ 75
					XD	1,050	6,670	74/ 64
5 1/4	5/6 9.9	180-320	0.7	3.550	NBR-HPO/ NBR-HPW	2,330	13,010	435
5 1/4	7/8 8.3	100-190	0.48	4.800	NBR-HPO/ NBR-HPW	1,660	7,970	290
5 1/2	7/8 8.5	120-220	0.5	5.087	XR/ XP	1,910	14,590	348
					XE	2,130	16,220	386
5 3/4	6/7 10.6	180-300	0.6	4.290	XR/ XP	2,390	15,350	490
					XE	2,650	17,050	544
6 1/4	7/8 3.0	59-117	0.196	12.639	HR	680	12,800	172
					XP	750	14,220	164
					XE	830	15,640	178
6 1/2	7/8 6.0	86-187	0.288	9.300	HR	1,350	18,830	410
					XR	1,350	18,830	398
					XP	1,500	20,930	406
					XE	1,650	23,020	441
6 1/2	7/8 3.0	46-93	0.155	16.001	HR	680	10,800	163
					XR	680	10,800	155
					XP	750	12,000	151
					XE	830	13,200	163
6 5/8	5/6 9.5	150-260	0.340	7.49	NBR-HPO/ NBR-HPW	2,240	26,340	828
6 3/4	7/8 6.4	86-187/ 75-162	0.288/ 0.249	9.300	HR	1,440	20,090	437/ 377
					XR	1,440	20,090	425/ 366
					XE	1,760	24,550	469/ 405
6 3/4	7/8 5.7	73-157	0.242	10.698	HR	1,280	20,580	378
					XR	1,280	20,580	363
					XP	1,430	22,870	366
					XE	1,570	25,150	395





CONFIGURATION SUMMARIES



Power Sections 7" - 7 1/4"

Motor Size (in.)	Power Config.	Speed Range/ Dyno (RPM)	Rotation/ Dyno (rev/gal)	Torque Slope (lbf-ft/psi)	Elastomer	Max Diff. Pressure (psi)	Stall Torque (lbf-ft)	Max Power/ Dyno (hp)
7	5/6 9.5	155-258	0.344	7.07	007 / VPX	2,230	24,730	570
7	6/7 4.6	60-120/ 52-104	0.150/ 0.129	17.173	HR	1,040	26,660	353/ 304
					XR	1,040	26,660	332/ 287
					XE	1,270	32,590	338/ 292
7	6/7 10.1	120-320	0.400	6.44	HR	2,270	21,950	840
					XR	2,270	21,950	820
					XP	2,530	24,400	850
					XE	2,780	26,830	930
7	6/7 11.1	120-320	0.400	6.44	HR	2,500	24,130	927
					XR	2,500	24,130	905
					XE	3,050	29,490	1,020
7	6/7 12.1	120-320	0.400	6.44	HR	2,720	26,300	1,011
					XR	2,720	26,300	987
					XP	3,030	29,220	1,023
					XE	3,330	32,140	1,112
7	6/7 12.1 DynaMic	120-320	0.400	6.44	HR	2,720	26,300	1,011
					XR	2,720	26,300	987
					XE	3,330	26,300	1,112
7	7/8 8.5	96-180	0.240	9.783	HR	1,910	28,060	588
					XR	1,910	28,060	570
					XP	2,130	31,180	580
					XE	2,340	34,300	627
7 1/4	6/7 10.1	120-320	0.400	6.44	HR	2,270	21,950	840
					XR	2,270	21,950	840
					XP	2,530	24,400	850
					XE	2,780	26,830	930
7 1/4	6/7 11.1	120-320	0.400	6.44	HR	2,500	24,130	927
					XR	2,500	24,130	905
					XP	3,050	29,490	1,020
7 1/4	6/7 12.1	120-320	0.400	6.44	HR	2,720	26,300	1,011
					XR	2,720	26,300	987
					XP	3,030	29,220	1,023
					XE	3,330	32,140	1,112





CONFIGURATION SUMMARIES



Power Sections 8" - 9 5/8"

Motor Size (in.)	Power Config.	Speed Range/ Dyno (RPM)	Rotation/ Dyno (rev/gal)	Torque Slope (lbf-ft/psi)	Elastomer	Max Diff. Pressure (psi)	Stall Torque (lbf-ft)	Max Power/ Dyno (hp)
8	7/8 3.4	36-80/ 31-69	0.089/ 0.077	28.040	HR	770	32,180	289/ 249
					XR	770	32,180	273/ 235
					XE	940	32,180	290/ 250
8	7/8 4.0	66-149/ 75-129	0.166/ 0.143	16.589	HR	900	22,400	387/ 334
					XR	900	22,400	374/ 323
					XE	1,100	22,400	409/ 353
8 1/4	7/8 6.2	62-140	0.156	15.000	HR	1,370	33,140	615
					XR	1,370	33,140	594
					XE	1,680	40,190	666
8 1/4	7/8 7.0	62-156	0.156	15.323	HR	1,580	36,200	603
					XR	1,580	36,200	601
					XE	1,930	36,200	637
9 5/8	5/6 4.0	65-130	0.108	21.373	HR	900	28,850	412
					XR	900	28,850	387
					XP	1,000	32,060	356
					XE	1,100	35,270	380





MOTOR SPECIFICATIONS



Introduction

This section provides essential information on the physical attributes and performance specifications of Black Diamond drilling motors.

Black Diamond is dedicated to the continual advancement of its drilling motor technology and operational procedures. As part of this commitment, the information in this guide may be updated periodically without prior notice.

For each motor, we provide detailed graphs illustrating the correlation between flow rate, RPM, torque, and differential pressure. Correct interpretation of these graphs is essential for operating the motors within recommended limits.

Power Graph Interpretation

To determine the speed (RPM) of the motor:

1. Identify the required differential pressure on the horizontal axis.
2. Project a vertical line upwards from the differential pressure until intersects the RPM curve for the desired flow rate.
3. Project a horizontal line from the intersection point to the vertical RPM axis on the left to determine the bit speed for the given flow rate and differential pressure.

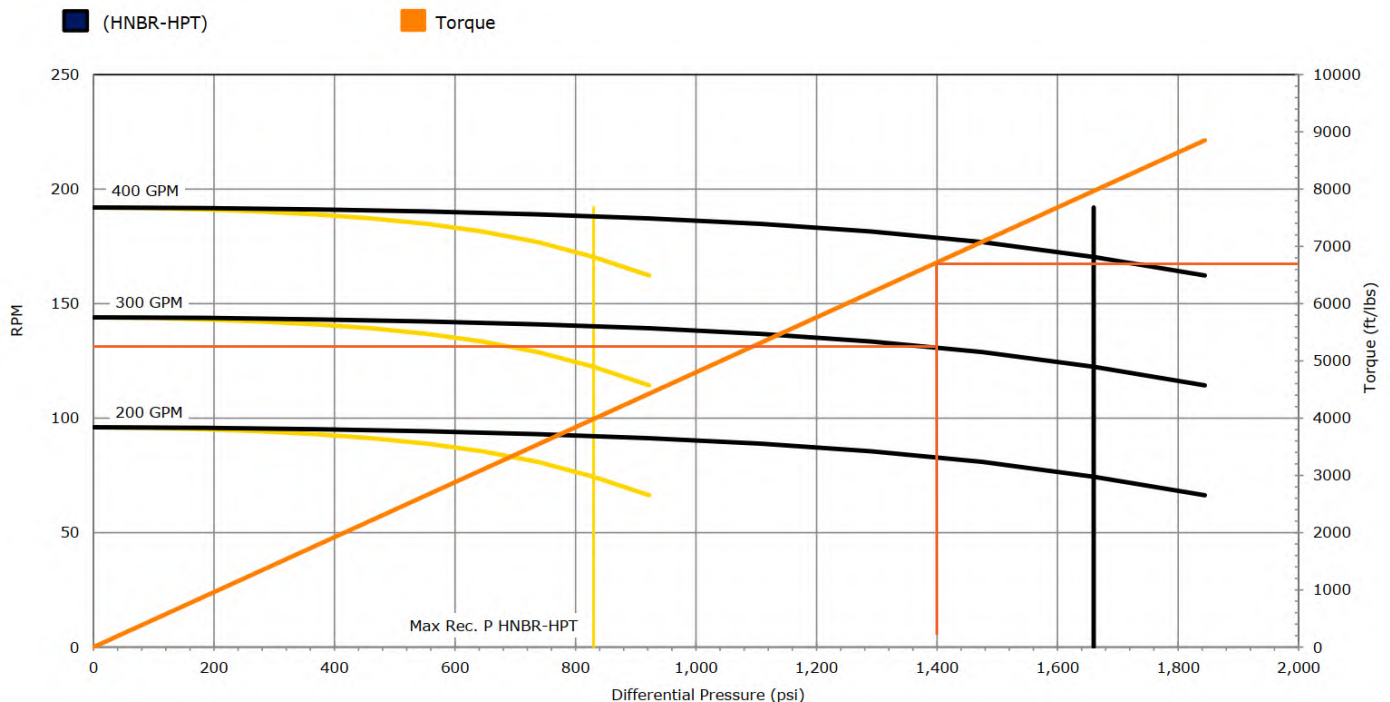
Note that the RPM graph can be extrapolated to determine speeds for flow rates not shown. Flow Rate lines can be added by determining the starting position on the vertical axis and then drawing a line parallel to the other flow rate curves.

To determine the output torque of the motor:

1. Identify the required differential pressure on the horizontal axis.
2. Project a vertical line upwards until it intersects the torque line.
3. Project a horizontal line from the intersection point to the vertical torque axis on the right to determine the torque for the given and differential pressure.

Example

For a flow rate of 300 GPM and a differential pressure of 1,400 psi the motor speed will be 130 RPM. The motor will generate 6,750 lbf-ft of torque.



BLACK DIAMOND





Motor Specifications



Motor Build Rates

Tables of build rate are presented for each motor assembly.
Every rate cell shows Slick / Lower Stabilized, in degrees per 100 ft.
Lower stabilized means a near-bit stabilizer only.
No upper stabilizer is assumed.
M42 straight motors are N/A for fixed-bend prediction.

Assumptions and Definitions

- **Formation efficiency:** 0.95 for both configurations
- **Fixed bend calculation angles:** 1.50, 1.75, 1.83, 2.00, 2.12, 2.25, 2.50 degrees
- **Lower stabilized near-bit stabilizer OD:** bit gauge minus 0.50 inch; no upper stabilizer
- **Slick:** No near-bit stabilizer. One-sided buildup on back of bend: 0.375 inch below 6.25-inch motor OD; 0.500 inch at 6.25 inches and above.
- **Bit length:** 12 inches through 7.25-inch nominal motor size; 18 inches above 7.25 through 9.625. Hybrids use 18 inches.
- **Third contact:** Motor top assumed. Span = C + D + E - B; assembled connection allowance assumed zero.
- **Hole sizes used:** Motor OD versus hole-size list is coverage for both configurations, not a rate formula. Every 0.125 inch, inclusive.

UltraBend options integrated in applicable motor tables:

- +0.50 degree above = expected +20%
- +0.75 above = +35%
- +1.00 above = +50%
- Lower bend stays unchanged.
- Estimates multiply the standard positive rate; they are not a dual-bend geometry calculation.
- Assembly compatibility requires confirmation.

Coverage and Interpretation:

- Every requested hole size is presented.
- Hole sizes outside the handbook recommended range are highlighted *.
- **CHK** = Lower stabilizer OD is equal to or below the motor body OD, so rate is not presented.
- A negative rate is a modeled drop.
- Numbers in oversized holes are exploratory predictions and do not establish actual contact or supplier-approved service.
- Power-section span uses published stator overall length. Dyna-Drill lengths were matched for 37 entries. Other entries retain handbook lengths. This is the material remaining assembly assumption. The 4.75-inch M5 results use ABH geometry; fixed-housing geometry is not supplied





4.75" UltraMotor

7/8 - 2.6 Stages M5



Motor Specifications

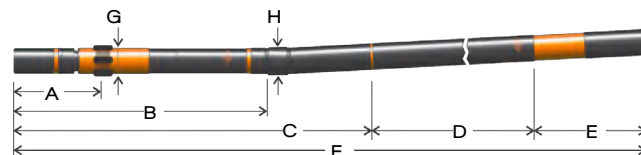
Bit Box to Stabilizer	A	25 in.
Bit Box to Bend (ABH)	B	61 in.
Bottom End Length	C	85 in.
Power Section Length	D	see Power Section
Top End Length	E	45 in.
Total Length	F	C + D + E
Body Outer Diameter	G	5.0 in. ¹ 5.5 in. ²
Crown Pad Radius	H	2.82 in.
Recommended Hole Size	5-7/8 - 7-7/8 in.	
Standard Bit Box Connection ³	3-1/2 REG, NC40 (4 FH),	
Standard Pin Down Connection ³	XT-39	
Standard Top Box Connection ³	NC 38 (3-1/2 IF), XT-39, DS42	
Weight ⁴	500 lbs	
Operating Capacity	Max. WOB	54,000 lbs
	Max. Bit Overpull	31,000 lbs
	Torsional Limit	5,500 lbf-ft
Static Capacity	Max. WOB to Re-run	222,000 lbs
	Max. Bit Overpull to Re-run	138,000 lbs
	Absolute Body Overpull	436,000 lbs
	Torsional Limit	8,500 lbf-ft

¹ true slick

² upset slick

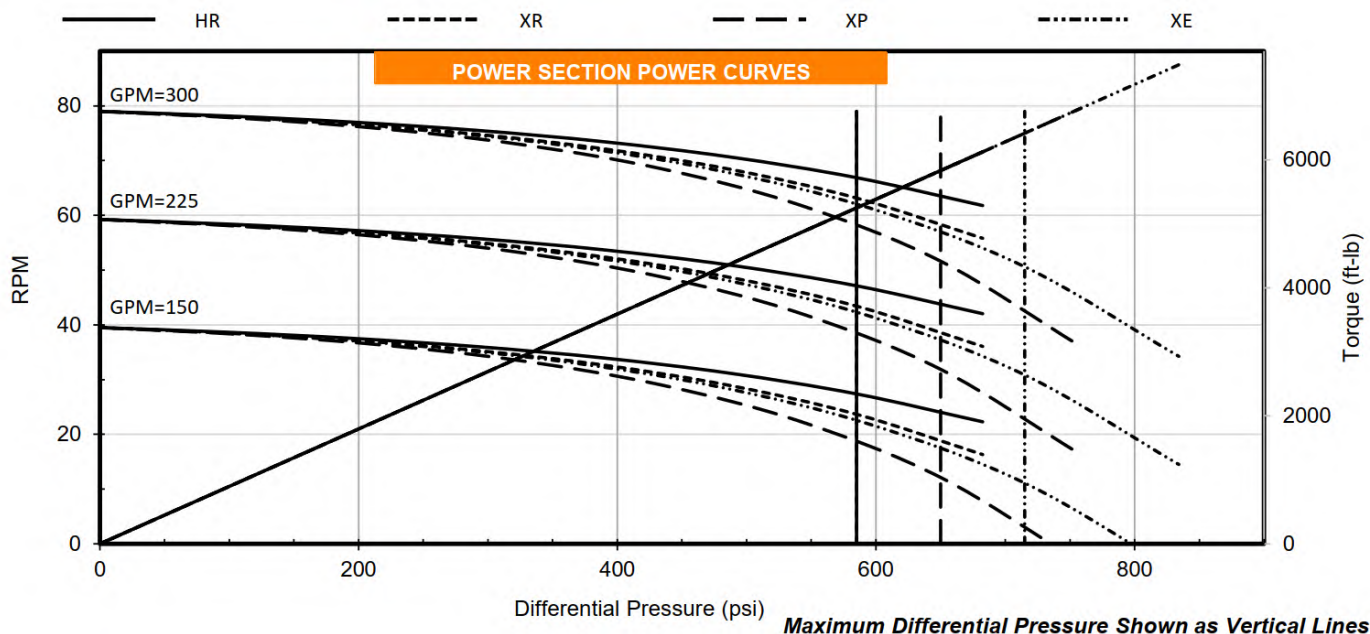
³ other options available on request

⁴ not including Power Section



Power Section

Elastomer	HR	XR	XE	XD
Configuration	7/8 Lobes 2.6 Stages			
Stator Length New (in.)	229.3			
Stator OD (in.)	4.75			
Rotor Weight (lbs)	362			
Stator Weight (lbs)	403			
Speed Range (rpm)	39 - 79			
Flow Range (gpm)	150 - 300			
Rotation (rev/gal)	0.263			
Torque Slope (lbf-ft/psi)	8.974			
Off Bottom Pressure (psi)	46			
Max Diff Pressure (psi)	590	590	650	720
Max Torque (lbf-ft)	5,250	5,250	5,830	6,420
Stall Diff Pressure (psi)	880	880	980	1,070
Stall Torque (lbf-ft)	7,880	7,880	8,750	9,620
Max Power (hp)	67	63	57	62



BLACK DIAMOND





4.75" UltraMotor

7/8 - 2.6 Stages M5 5.0" Body OD

Build Rates



Bend Setting °	Bit 5-7/8	Bit 6	Bit 6-1/8	Bit 6-1/4	Bit 6-3/8	Bit 6-1/2	Bit 6-5/8	Bit 6-3/4
	LS OD 5.375	LS OD 5.500	LS OD 5.625	LS OD 5.750	LS OD 5.875	LS OD 6.000	LS OD 6.125	LS OD 6.250
150	S 8.9 / LS 7.7	S 8.6 / LS 7.6	S 8.3 / LS 7.5	S 8.0 / LS 7.5	S 7.7 / LS 7.4	S 7.4 / LS 7.3	S 7.1 / LS 7.3	S 6.8 / LS 7.2
175	S 10.5 / LS 9.4	S 10.2 / LS 9.3	S 9.9 / LS 9.2	S 9.6 / LS 9.2	S 9.3 / LS 9.1	S 8.9 / LS 9.0	S 8.6 / LS 9.0	S 8.3 / LS 8.9
183	S 10.9 / LS 9.9	S 10.6 / LS 9.8	S 10.3 / LS 9.8	S 10.0 / LS 9.7	S 9.7 / LS 9.6	S 9.4 / LS 9.6	S 9.1 / LS 9.5	S 8.8 / LS 9.4
2.00	S 12.0 / LS 11.1	S 11.7 / LS 11.0	S 11.4 / LS 10.9	S 11.1 / LS 10.9	S 10.8 / LS 10.8	S 10.5 / LS 10.7	S 10.2 / LS 10.7	S 9.9 / LS 10.6
2.12	S 12.7 / LS 11.9	S 12.4 / LS 11.8	S 12.1 / LS 11.8	S 11.8 / LS 11.7	S 11.5 / LS 11.6	S 11.2 / LS 11.6	S 10.9 / LS 11.5	S 10.6 / LS 11.4
2.25	S 13.5 / LS 12.8	S 13.2 / LS 12.7	S 12.9 / LS 12.6	S 12.6 / LS 12.6	S 12.3 / LS 12.5	S 12.0 / LS 12.4	S 11.7 / LS 12.4	S 11.4 / LS 12.3
2.50	S 15.1 / LS 14.5	S 14.8 / LS 14.4	S 14.5 / LS 14.3	S 14.2 / LS 14.3	S 13.9 / LS 14.2	S 13.6 / LS 14.1	S 13.3 / LS 14.1	S 13.0 / LS 14.0

S = slick; LS = near-bit stab, bit OD-0.50 in, no upper stab; * = outside range; CHK = contact check; N/B = no positive build.

4.75" UltraMotor

7/8 - 2.6 Stages M5 5.5" Body OD

Build Rates

Bend Setting °	Bit 5-7/8	Bit 6	Bit 6-1/8	Bit 6-1/4	Bit 6-3/8	Bit 6-1/2	Bit 6-5/8	Bit 6-3/4
	LS OD 5.375	LS OD 5.500	LS OD 5.625	LS OD 5.750	LS OD 5.875	LS OD 6.000	LS OD 6.125	LS OD 6.250
150	S 10.1 / LS CHK	S 9.8 / LS CHK	S 9.5 / LS 7.8	S 9.2 / LS 7.7	S 8.9 / LS 7.7	S 8.6 / LS 7.6	S 8.3 / LS 7.5	S 8.0 / LS 7.5
175	S 11.7 / LS CHK	S 11.4 / LS CHK	S 11.1 / LS 9.5	S 10.8 / LS 9.4	S 10.5 / LS 9.4	S 10.2 / LS 9.3	S 9.9 / LS 9.2	S 9.6 / LS 9.2
183	S12.2 / LSCHK	S11.9 / LS CHK	S11.6 / LS10.0	S11.2 / LS10.0	S10.9 / LS9.9	S10.6 / LS9.8	S10.3 / LS9.8	S10.0 / LS9.7
2.00	S13.2 / LSCHK	S12.9 / LSCHK	S12.6 / LS11.2	S12.3 / LS11.1	S12.0 / LS11.1	S11.7 / LS11.0	S11.4 / LS10.9	S11.1 / LS10.9
2.12	S13.9 / LSCHK	S13.6 / LSCHK	S13.3 / LS12.0	S13.0 / LS12.0	S12.7 / LS11.9	S12.4 / LS11.8	S12.1 / LS11.8	S11.8 / LS11.7
2.25	S14.7 / LSCHK	S14.4 / LSCHK	S14.1 / LS12.9	S13.8 / LS12.8	S13.5 / LS12.8	S13.2 / LS12.7	S12.9 / LS12.6	S12.6 / LS12.6
2.50	S16.3 / LSCHK	S16.0 / LSCHK	S15.7 / LS14.6	S15.4 / LS14.5	S15.1 / LS14.5	S14.8 / LS14.4	S14.5 / LS14.3	S14.2 / LS14.3

S = slick; LS = near-bit stab, bit OD-0.50 in, no upper stab; * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





4.75" UltraMotor

7/8 - 3.8 Stages M5



Motor Specifications

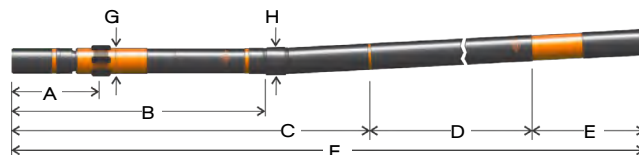
Bit Box to Stabilizer	A	25 in.
Bit Box to Bend (ABH)	B	61 in.
Bottom End Length	C	85 in.
Power Section Length	D	see Power Section
Top End Length	E	45 in.
Total Length	F	C + D + E
Body Outer Diameter	G	5.0 in. ¹ 5.5 in. ²
Crown Pad Radius	H	2.82 in.
Recommended Hole Size	5-7/8 - 7-7/8 in.	
Standard Bit Box Connection ³	3-1/2 REG, NC40 (4 FH),	
Standard Pin Down Connection ³	XT-39	
Standard Top Box Connection ³	NC 38 (3-1/2 IF), XT-39, DS42	
Weight ⁴	500 lbs	
Operating Capacity	Max. WOB	54,000 lbs
	Max. Bit Overpull	31,000 lbs
	Torsional Limit	5,500 lbf-ft
Static Capacity	Max. WOB to Re-run	222,000 lbs
	Max. Bit Overpull to Re-run	138,000 lbs
	Absolute Body Overpull	436,000 lbs
	Torsional Limit	8,500 lbf-ft

¹ true slick

² upset slick

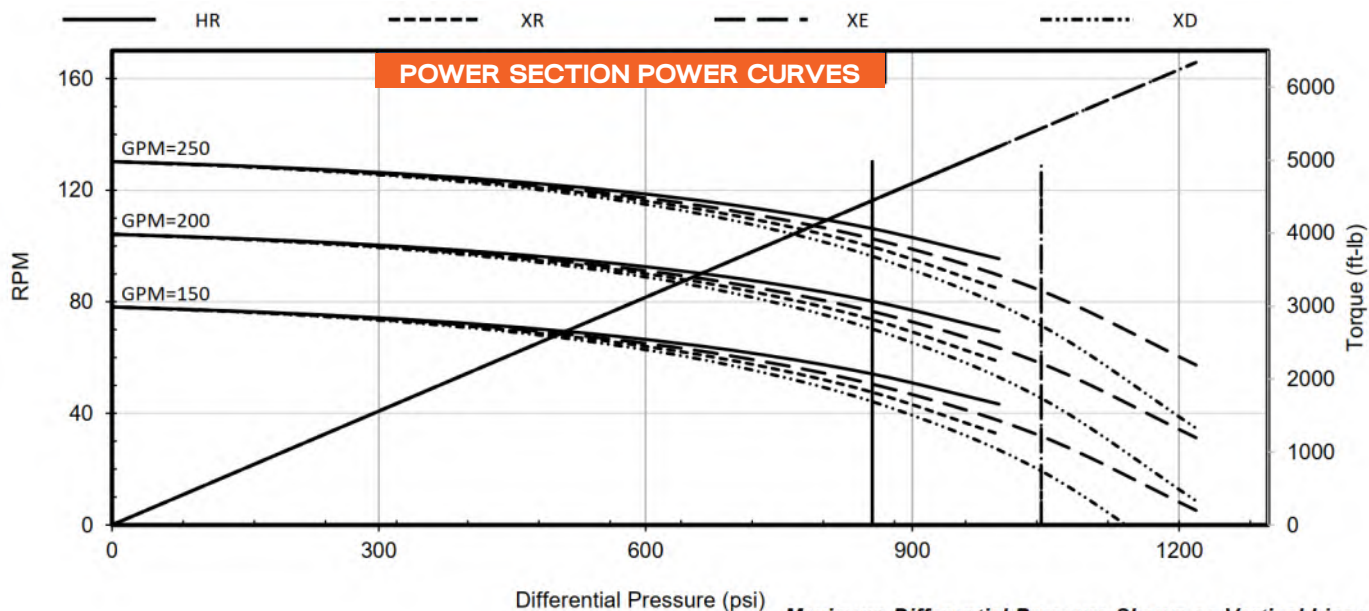
³ other options available on request

⁴ not including Power Section



Power Section

Elastomer	HR	XR	XE	XD
Configuration	7/8 Lobes 3.8 Stages			
Stator Length New (in.)	187			
Stator OD (in.)	4.75			
Rotor Weight (lbs)	240			
Stator Weight (lbs)	384			
Speed Range/ Dyno (rpm)	78 - 130/ 67 - 112			
Flow Range (gpm)	150 - 250			
Rotation/ Dyno (rev/gal)	0.521/ 0.450			
Torque Slope (lbf-ft/psi)	5.200			
Off Bottom Pressure (psi)	71			
Max Diff Pressure (psi)	860	860	1,050	1,050
Max Torque (lbf-ft)	4,450	4,450	5,430	5,430
Stall Diff Pressure (psi)	1,280	1,280	1,280	1,280
Stall Torque (lbf-ft)	6,670	6,670	6,670	6,670
Max Power/ Dyno (hp)	90/ 78	84/ 73	87/ 75	74/ 64



BLACK DIAMOND





4.75" UltraMotor

7/8 - 3.8 Stages M5 5.0" Body OD

Build Rates



Bend Setting °	Bit 5-7/8	Bit 6	Bit 6-1/8	Bit 6-1/4	Bit 6-3/8	Bit 6-1/2	Bit 6-5/8	Bit 6-3/4
	LS OD 5.375	LS OD 5.500	LS OD 5.625	LS OD 5.750	LS OD 5.875	LS OD 6.000	LS OD 6.125	LS OD 6.250
150	S 10.1 / LS 8.8	S 9.7 / LS 8.7	S 9.4 / LS 8.6	S 9.0 / LS 8.5	S 8.7 / LS 8.4	S 8.4 / LS 8.3	S 8.0 / LS 8.3	S 7.7 / LS 8.2
175	S 11.8 / LS 10.7	S 11.5 / LS 10.6	S 11.1 / LS 10.6	S 10.8 / LS 10.5	S 10.4 / LS 10.4	S 10.1 / LS 10.3	S 9.8 / LS 10.2	S 9.4 / LS 10.1
183	S 12.4 / LS 11.3	S 12.0 / LS 11.3	S 11.7 / LS 11.2	S 11.3 / LS 11.1	S 11.0 / LS 11.0	S 10.7 / LS 10.9	S 10.3 / LS 10.8	S 10.0 / LS 10.7
2.00	S 13.5 / LS 12.7	S 13.2 / LS 12.6	S 12.9 / LS 12.5	S 12.5 / LS 12.4	S 12.2 / LS 12.3	S 11.8 / LS 12.2	S 11.5 / LS 12.2	S 11.2 / LS 12.1
2.12	S 14.4 / LS 13.6	S 14.0 / LS 13.5	S 13.7 / LS 13.4	S 13.3 / LS 13.4	S 13.0 / LS 13.3	S 12.7 / LS 13.2	S 12.3 / LS 13.1	S 12.0 / LS 13.0
2.25	S 15.3 / LS 14.6	S 14.9 / LS 14.5	S 14.6 / LS 14.5	S 14.2 / LS 14.4	S 13.9 / LS 14.3	S 13.6 / LS 14.2	S 13.2 / LS 14.1	S 12.9 / LS 14.0
2.50	S 17.0 / LS 16.6	S 16.7 / LS 16.5	S 16.3 / LS 16.4	S 16.0 / LS 16.3	S 15.6 / LS 16.2	S 15.3 / LS 16.2	S 15.0 / LS 16.1	S 14.6 / LS 16.0

S = slick; LS = near-bit stab, bit OD-0.50 in, no upper stab; * = outside range; CHK = contact check; N/B = no positive build.

4.75" UltraMotor

7/8 - 3.8 Stages M5 5.5" Body OD

Build Rates

Bend Setting °	Bit 5-7/8	Bit 6	Bit 6-1/8	Bit 6-1/4	Bit 6-3/8	Bit 6-1/2	Bit 6-5/8	Bit 6-3/4
	LS OD 5.375	LS OD 5.500	LS OD 5.625	LS OD 5.750	LS OD 5.875	LS OD 6.000	LS OD 6.125	LS OD 6.250
150	S 11.4 / LS CHK	S 11.1 / LS CHK	S 10.7 / LS 8.9	S 10.4 / LS 8.9	S 10.1 / LS 8.8	S 9.7 / LS 8.7	S 9.4 / LS 8.6	S 9.0 / LS 8.5
175	S 13.2 / LS CHK	S 12.8 / LS CHK	S 12.5 / LS 10.9	S 12.1 / LS 10.8	S 11.8 / LS 10.7	S 11.5 / LS 10.6	S 11.1 / LS 10.6	S 10.8 / LS 10.5
183	S 13.7 / LS CHK	S 13.4 / LS CHK	S 13.0 / LS 11.5	S 12.7 / LS 11.4	S 12.4 / LS 11.3	S 12.0 / LS 11.3	S 11.7 / LS 11.2	S 11.3 / LS 11.1
2.00	S 14.9 / LS CHK	S 14.6 / LS CHK	S 14.2 / LS 12.8	S 13.9 / LS 12.8	S 13.5 / LS 12.7	S 13.2 / LS 12.6	S 12.9 / LS 12.5	S 12.5 / LS 12.4
2.12	S 15.7 / LS CHK	S 15.4 / LS CHK	S 15.1 / LS 13.8	S 14.7 / LS 13.7	S 14.4 / LS 13.6	S 14.0 / LS 13.5	S 13.7 / LS 13.4	S 13.3 / LS 13.4
2.25	S 16.6 / LS CHK	S 16.3 / LS CHK	S 16.0 / LS 14.8	S 15.6 / LS 14.7	S 15.3 / LS 14.6	S 14.9 / LS 14.5	S 14.6 / LS 14.5	S 14.2 / LS 14.4
2.50	S 18.4 / LS CHK	S 18.0 / LS CHK	S 17.7 / LS 16.8	S 17.3 / LS 16.7	S 17.0 / LS 16.6	S 16.7 / LS 16.5	S 16.3 / LS 16.4	S 16.0 / LS 16.3

S = slick; LS = near-bit stab, bit OD-0.50 in, no upper stab; * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





5.25" UltraMotor

5/6 - 9.9 Stages M40

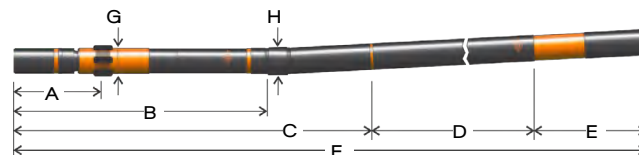


Motor Specifications

Bit Box to Stabilizer	A	22 in.
Bit Box to Bend (FBH)	B	40 in.
Bottom End Length	C	84 in.
Power Section Length	D	see Power Section
Top End Length	E	45 in.
Total Length	F	C + D + E
Body Outer Diameter	G	5.25 in.
Crown Pad Radius	H	2.93 in.
Recommended Hole Size		6-1/8 - 7-7/8 in.
Standard Bit Box Connection ¹		3-1/2 REG, NC40 (4 FH),
Standard Pin Down Connection ¹		XT-39
Standard Top Box Connection ¹		NC 38 (3-1/2 IF), XT-39, DS42
Weight ²		500 lbs
Operating Capacity	Max. WOB	68,000 lbs
	Max. Bit Overpull	68,000 lbs
	Torsional Limit	9,000 lbf-ft
Static Capacity	Max. WOB to Re-run	181,000 lbs
	Max. Bit Overpull to Re-run	127,000 lbs
	Absolute Body Overpull	424,000 lbs
	Torsional Limit	14,000 lbf-ft

¹other options available on request

²not including Power Section

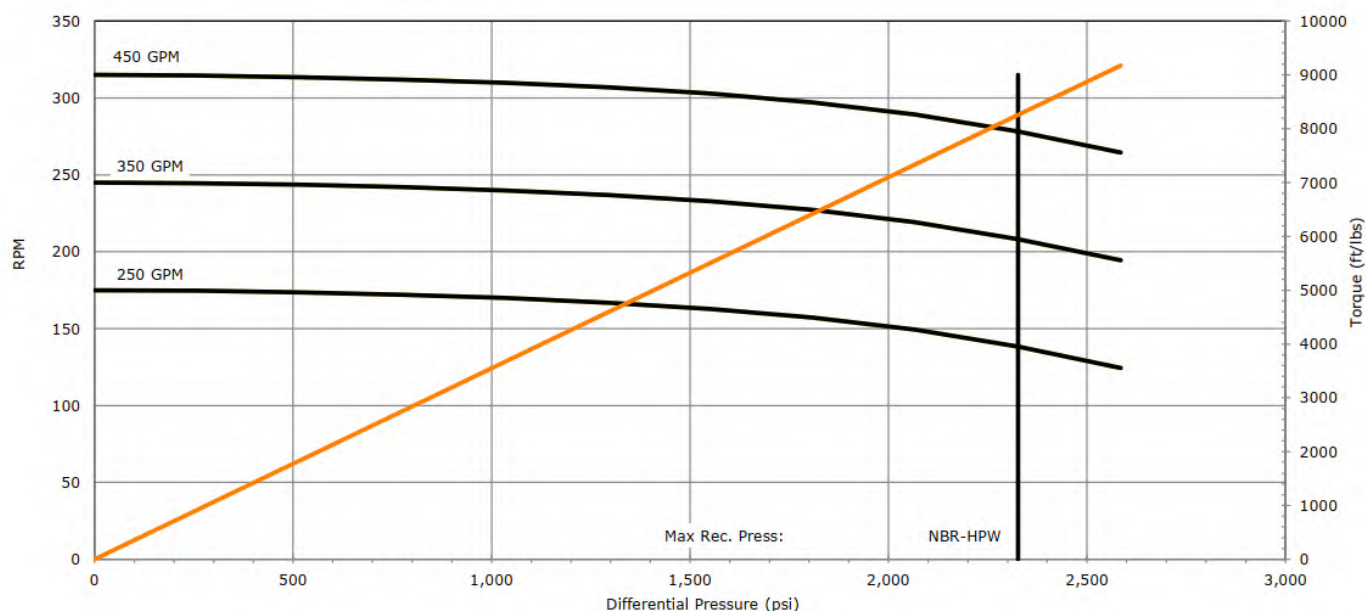


Power Section

Elastomer	NBR-HPO/ NBR-HPW
Configuration	5/6 Lobes 9.9 Stages
Stator Length New (in.)	275
Stator OD (in.)	5.25
Rotor Weight (lbs)	464
Stator Weight (lbs)	559
Speed Range (rpm)	180 - 320
Flow Range (gpm)	250 - 450
Rotation (rev/gal)	0.700
Torque Slope (lbf-ft/psi)	3.55
Off Bottom Pressure (psi)	170
Max Diff Pressure (psi)	2,330
Max Torque (lbf-ft)	8,260
Stall Diff Pressure (psi)	3,670
Stall Torque (lbf-ft)	13,010
Max Power (hp)	435

POWER SECTION POWER CURVES

Torque



BLACK DIAMOND





5.25" UltraMotor

5/6 - 9.9 Stages M40

Build Rates



Bend Setting °	Bit 6-1/8	Bit 6-1/4	Bit 6-3/8	Bit 6-1/2	Bit 6-5/8	Bit 6-3/4
	LS OD 5.625	LS OD 5.750	LS OD 5.875	LS OD 6.000	LS OD 6.125	LS OD 6.250
150	S 7.7 / LS 6.0	S 7.3 / LS 6.0	S 6.9 / LS 5.9	S 6.6 / LS 5.9	S 6.2 / LS 5.8	S 5.8 / LS 5.8
175	S 9.0 / LS 7.4	S 8.6 / LS 7.4	S 8.3 / LS 7.3	S 7.9 / LS 7.3	S 7.5 / LS 7.2	S 7.2 / LS 7.2
183	S 9.4 / LS 7.9	S 9.1 / LS 7.8	S 8.7 / LS 7.8	S 8.3 / LS 7.7	S 8.0 / LS 7.7	S 7.6 / LS 7.6
2.00	S 10.4 / LS 8.8	S 10.0 / LS 8.8	S 9.6 / LS 8.7	S 9.2 / LS 8.7	S 8.9 / LS 8.6	S 8.5 / LS 8.6
2.12	S 11.0 / LS 9.5	S 10.6 / LS 9.5	S 10.3 / LS 9.4	S 9.9 / LS 9.4	S 9.5 / LS 9.3	S 9.2 / LS 9.3
2.25	S 11.7 / LS 10.2	S 11.3 / LS 10.2	S 11.0 / LS 10.1	S 10.6 / LS 10.1	S 10.2 / LS 10.0	S 9.9 / LS 10.0
2.50	S 13.0 / LS 11.6	S 12.7 / LS 11.6	S 12.3 / LS 11.5	S 11.9 / LS 11.5	S 11.6 / LS 11.4	S 11.2 / LS 11.4

S = slick; LS = near-bit stab, bit OD-0.50 in, no upper stab; * = outside range; CHK = contact check; N/B = no positive build.





5.25" UltraMotor 5/6 - 9.9 Stages M42 Reduced Bypass Motor

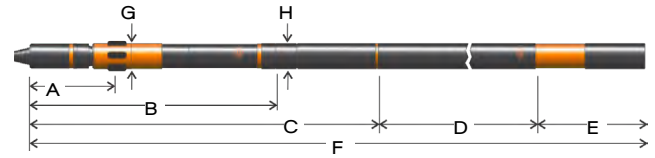


Motor Specifications

Bit Box to Stabilizer	A	22 in.
Bit Box to Bend (FBH)	B	N/A
Bottom End Length	C	84 in.
Power Section Length	D	see Power Section
Top End Length	E	45 in.
Total Length	F	C + D + E
Body Outer Diameter	G	5.25 in.
Crown Pad Radius	H	2.93 in.
Recommended Hole Size		6-1/8 - 7-7/8 in.
Standard Bit Box Connection ¹		N/A
Standard Pin Down Connection ¹		XT-39
Standard Top Box Connection ¹		NC 38 (3-1/2 IF), XT-39, DS42
Weight ²		500 lbs
Operating Capacity	Max. WOB	74,000 lbs
	Max. Bit Overpull	74,000 lbs
	Torsional Limit	10,000 lbf-ft
Static Capacity	Max. WOB to Re-run	230,000 lbs
	Max. Bit Overpull to Re-run	155,000 lbs
	Absolute Body Overpull	424,000 lbs
	Torsional Limit	14,000 lbf-ft

¹other options available on request

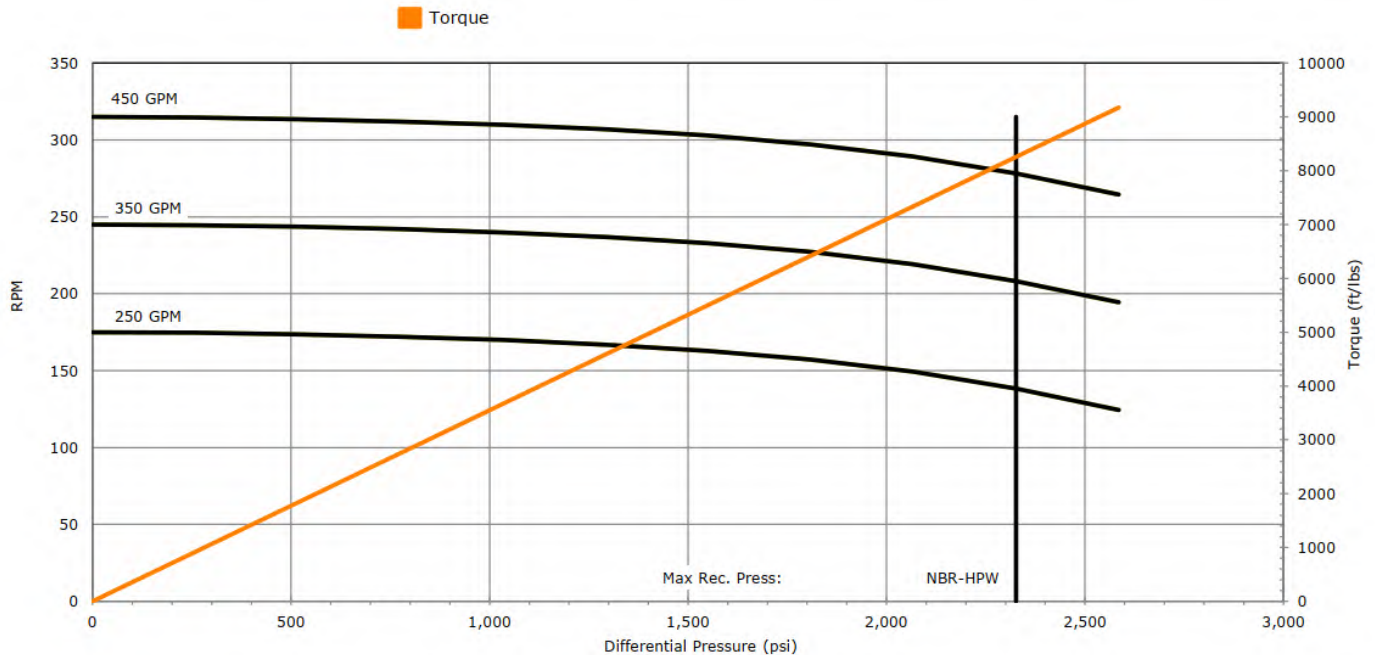
²not including Power Section



Power Section

Elastomer	NBR-HPO/ NBR-HPW
Configuration	5/6 Lobes 9.9 Stages
Stator Length New (in.)	275
Stator OD (in.)	5.25
Rotor Weight (lbs)	464
Stator Weight (lbs)	559
Speed Range (rpm)	180 - 320
Flow Range (gpm)	250 - 450
Rotation (rev/gal)	0.700
Torque Slope (lbf-ft/psi)	3.55
Off Bottom Pressure (psi)	170
Max Diff Pressure (psi)	2,330
Max Torque (lbf-ft)	8,260
Stall Diff Pressure (psi)	3,670
Stall Torque (lbf-ft)	13,010
Max Power (hp)	435

POWER SECTION POWER CURVES



BLACK DIAMOND





5.25" UltraMotor

7/8 - 8.3 Stages M40

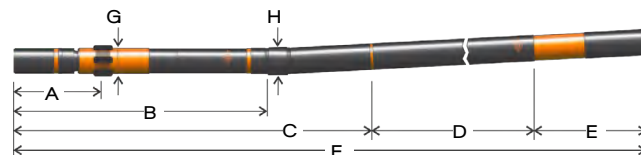


Motor Specifications

Bit Box to Stabilizer	A	22 in.
Bit Box to Bend (FBH)	B	40 in.
Bottom End Length	C	84 in.
Power Section Length	D	see Power Section
Top End Length	E	45 in.
Total Length	F	C + D + E
Body Outer Diameter	G	5.25 in.
Crown Pad Radius	H	2.93 in.
Recommended Hole Size		6-1/8 - 7-7/8 in.
Standard Bit Box Connection ¹		3-1/2 REG, NC40 (4 FH),
Standard Pin Down Connection ¹		XT-39
Standard Top Box Connection ¹		NC 38 (3-1/2 IF), XT-39, DS42
Weight ²		500 lbs
Operating Capacity	Max. WOB	68,000 lbs
	Max. Bit Overpull	68,000 lbs
	Torsional Limit	9,000 lbf-ft
Static Capacity	Max. WOB to Re-run	181,000 lbs
	Max. Bit Overpull to Re-run	127,000 lbs
	Absolute Body Overpull	424,000 lbs
	Torsional Limit	14,000 lbf-ft

¹other options available on request

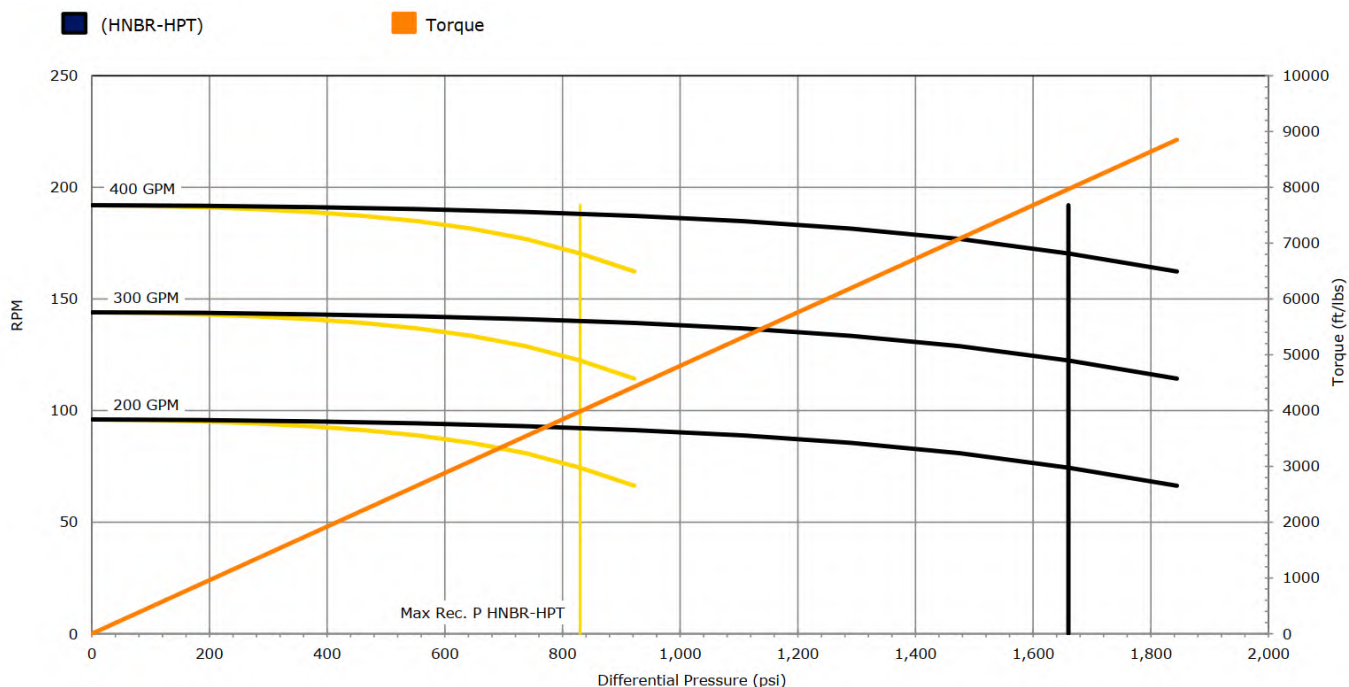
²not including Power Section



Power Section

Elastomer	NBR-HPO/ NBR-HPW
Configuration	7/8 Lobes 8.3 Stages
Stator Length New (in.)	275
Stator OD (in.)	5.25
Rotor Weight (lbs)	513
Stator Weight (lbs)	603
Speed Range (rpm)	100-190
Flow Range (gpm)	200-400
Rotation (rev/gal)	0.480
Torque Slope (lbf-ft/psi)	4.80
Off Bottom Pressure (psi)	110
Max Diff Pressure (psi)	1,660
Max Torque (lbf-ft)	7,970
Stall Diff Pressure (psi)	2,620
Stall Torque (lbf-ft)	12,550
Max Power (hp)	290

POWER SECTION POWER CURVES



BLACK DIAMOND





5.25" UltraMotor

7/8 - 8.3 Stages M40

Build Rates



Bend Setting °	Bit 6-1/8	Bit 6-1/4	Bit 6-3/8	Bit 6-1/2	Bit 6-5/8	Bit 6-3/4
	LS OD 5.625	LS OD 5.750	LS OD 5.875	LS OD 6.000	LS OD 6.125	LS OD 6.250
150	S 7.7 / LS 6.0	S 7.3 / LS 6.0	S 6.9 / LS 5.9	S 6.6 / LS 5.9	S 6.2 / LS 5.8	S 5.8 / LS 5.8
175	S 9.0 / LS 7.4	S 8.6 / LS 7.4	S 8.3 / LS 7.3	S 7.9 / LS 7.3	S 7.5 / LS 7.2	S 7.2 / LS 7.2
183	S 9.4 / LS 7.9	S 9.1 / LS 7.8	S 8.7 / LS 7.8	S 8.3 / LS 7.7	S 8.0 / LS 7.7	S 7.6 / LS 7.6
2.00	S 10.4 / LS 8.8	S 10.0 / LS 8.8	S 9.6 / LS 8.7	S 9.2 / LS 8.7	S 8.9 / LS 8.6	S 8.5 / LS 8.6
2.12	S 11.0 / LS 9.5	S 10.6 / LS 9.5	S 10.3 / LS 9.4	S 9.9 / LS 9.4	S 9.5 / LS 9.3	S 9.2 / LS 9.3
2.25	S 11.7 / LS 10.2	S 11.3 / LS 10.2	S 11.0 / LS 10.1	S 10.6 / LS 10.1	S 10.2 / LS 10.0	S 9.9 / LS 10.0
2.50	S 13.0 / LS 11.6	S 12.7 / LS 11.6	S 12.3 / LS 11.5	S 11.9 / LS 11.5	S 11.6 / LS 11.4	S 11.2 / LS 11.4

S = slick; LS = near-bit stab, bit OD-0.50 in, no upper stab; * = outside range; CHK = contact check; N/B = no positive build.





5.25" UltraMotor 7/8 - 8.3 Stages M42 Reduced Bypass Motor

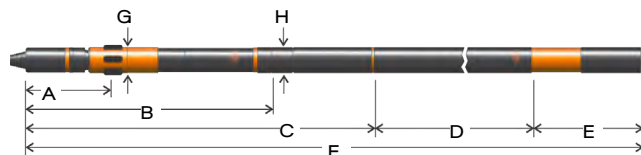


Motor Specifications

Bit Box to Stabilizer	A	22 in.
Bit Box to Bend (FBH)	B	N/A
Bottom End Length	C	84 in.
Power Section Length	D	see Power Section
Top End Length	E	45 in.
Total Length	F	C + D + E
Body Outer Diameter	G	5.25 in.
Crown Pad Radius	H	2.93 in.
Recommended Hole Size		6-1/8 - 7-7/8 in.
Standard Bit Box Connection ¹		N/A
Standard Pin Down Connection ¹		XT-39
Standard Top Box Connection ¹		NC 38 (3-1/2 IF), XT-39, DS42
Weight ²		500 lbs
Operating Capacity	Max. WOB	74,000 lbs
	Max. Bit Overpull	74,000 lbs
	Torsional Limit	10,000 lbf-ft
Static Capacity	Max. WOB to Re-run	230,000 lbs
	Max. Bit Overpull to Re-run	155,000 lbs
	Absolute Body Overpull	424,000 lbs
	Torsional Limit	14,000 lbf-ft

¹other options available on request

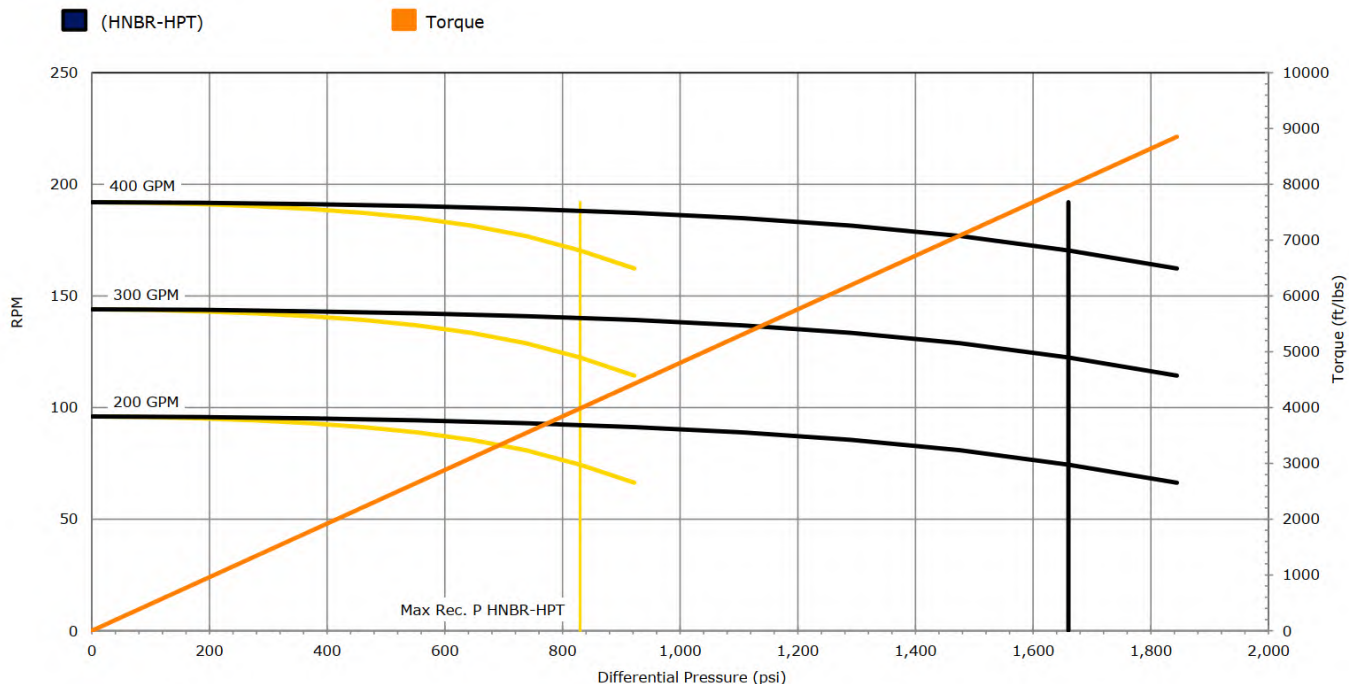
²not including Power Section



Power Section

Elastomer	NBR-HPO/ NBR-HPW
Configuration	7/8 Lobes 8.3 Stages
Stator Length New (in.)	275
Stator OD (in.)	5.25
Rotor Weight (lbs)	513
Stator Weight (lbs)	603
Speed Range (rpm)	100-190
Flow Range (gpm)	200-400
Rotation (rev/gal)	0.480
Torque Slope (lbf-ft/psi)	4.80
Off Bottom Pressure (psi)	110
Max Diff Pressure (psi)	1,660
Max Torque (lbf-ft)	7,970
Stall Diff Pressure (psi)	2,620
Stall Torque (lbf-ft)	12,550
Max Power (hp)	290

POWER SECTION POWER CURVES



BLACK DIAMOND





5.50" UltraMotor

7/8 - 8.5 Stages M40

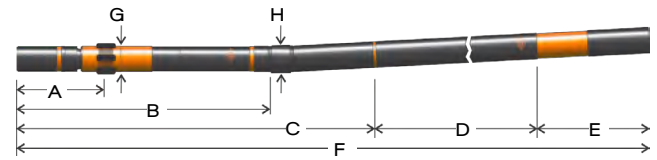


Motor Specifications

Bit Box to Stabilizer	A	29 in.
Bit Box to Bend (FBH)	B	43 in.
Bottom End Length	C	91 in.
Power Section Length	D	see Power Section
Top End Length	E	31 in.
Total Length	F	C + D + E
Body Outer Diameter	G	5.50 in.
Crown Pad Radius	H	3.06 in.
Recommended Hole Size		6-3/4 in.
Standard Bit Box Connection ¹		3-1/2 REG, NC40 (4 FH),
Standard Pin Down Connection ¹		XT-39
Standard Top Box Connection ¹		NC38 (3-1/2 IF), XT39, DS42, NC40
Weight ²		665 lbs
Operating Capacity	Max. WOB	48,500 lbs
	Max. Bit Overpull	48,500 lbs
	Torsional Limit	11,000 lbf-ft
Static Capacity	Max. WOB to Re-run	231,000 lbs
	Max. Bit Overpull to Re-run	169,000 lbs
	Absolute Body Overpull	440,000 lbs
	Torsional Limit	16,000 lbf-ft

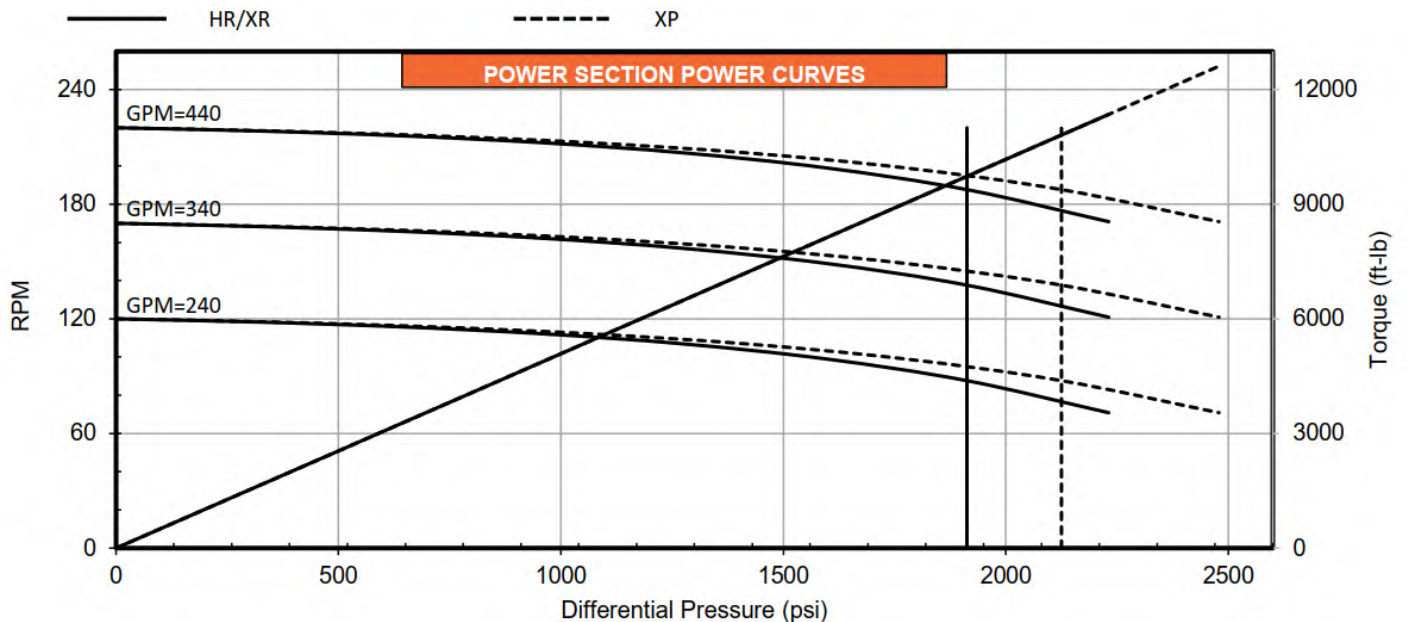
¹other options available on request

²not including Power Section



Power Section

Elastomer	XR	XP	XE
Configuration	7/8 Lobes 8.5 Stages		
Stator Length New (in.)		280	
Stator OD (in.)		5.50	
Rotor Weight (lbs)		680	
Stator Weight (lbs)		590	
Speed Range (rpm)		120 - 220	
Flow Range (gpm)		240 - 440	
Rotation (rev/gal)		0.5	
Torque Slope (lbf-ft/psi)		5.087	
Off Bottom Pressure (psi)		135	
Max Diff Pressure (psi)	1,910	1,910	2,130
Max Torque (lbf-ft)	9,730	9,370	10,810
Stall Diff Pressure (psi)	2,870	2,870	3,190
Stall Torque (lbf-ft)	14,590	14,590	16,220
Max Power (hp)	348	348	386



Maximum Differential Pressure Shown as Vertical Lines



BLACK DIAMOND





5.50" UltraMotor

7/8 - 8.5 Stages M40

Build Rates



Bend Setting °	Bit 6-1/8*	Bit 6-1/4*	Bit 6-3/8*	Bit 6-1/2*	Bit 6-5/8*	Bit 6-3/4
	LS OD 5.625	LS OD 5.750	LS OD 5.875	LS OD 6.000	LS OD 6.125	LS OD 6.250
150	S 8.6 / LS 6.6	S 8.3 / LS 6.6	S 7.9 / LS 6.5	S 7.5 / LS 6.4	S 7.2 / LS 6.4	S 6.8 / LS 6.4
175	S 10.0 / LS 8.0	S 9.6 / LS 8.0	S 9.3 / LS 7.9	S 8.9 / LS 7.9	S 8.6 / LS 7.8	S 8.2 / LS 7.8
183	S 10.4 / LS 8.5	S 10.1 / LS 8.4	S 9.7 / LS 8.4	S 9.4 / LS 8.3	S 9.0 / LS 8.3	S 8.6 / LS 8.2
2.00	S 11.4 / LS 9.5	S 11.0 / LS 9.4	S 10.7 / LS 9.4	S 10.3 / LS 9.3	S 9.9 / LS 9.3	S 9.6 / LS 9.2
2.12	S 12.0 / LS 10.2	S 11.7 / LS 10.1	S 11.3 / LS 10.0	S 11.0 / LS 10.0	S 10.6 / LS 9.9	S 10.2 / LS 9.9
2.25	S 12.7 / LS 10.9	S 12.4 / LS 10.8	S 12.0 / LS 10.8	S 11.7 / LS 10.7	S 11.3 / LS 10.7	S 11.0 / LS 10.6
2.50	S 14.1 / LS 12.3	S 13.8 / LS 12.3	S 13.4 / LS 12.2	S 13.0 / LS 12.2	S 12.7 / LS 12.1	S 12.3 / LS 12.1

S = slick; LS = near-bit stab, bit OD-0.50 in, no upper stab; * = outside range; CHK = contact check; N/B = no positive build.





5.75" UltraMotor 6/7 - 10.6 Stages M40



Motor Specifications

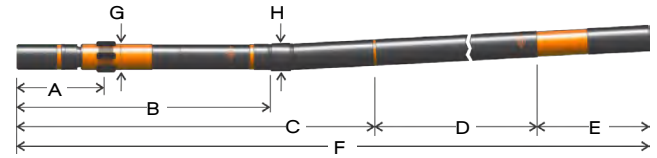
Bit Box to Stabilizer	A	29 in.
Bit Box to Bend (FBH)	B	47 in.
Bit Box to Adj. Bend	B	58 in.
Bottom End Length	C	88 in.
Power Section Length	D	see Power Section
Top End Length	E ²	31 in.
	E ³	54 in.
Total Length	F	C + D + E
Body Outer Diameter	G	5.75 in.
Crown Pad Radius	H	3.19 in.
Recommended Hole Size		6-3/4 in.
Standard Bit Box Connection ¹		3-1/2 REG, NC40 (4 FH)
Standard Pin Down Connection ¹		XT-39
Standard Top Box Connection ¹		NC38 (3 1/2 IF), XT39, DS42
Weight ⁴		744 lbs
Operating Capacity	Max. WOB	57,500 lbs
	Max. Bit Overpull	57,500 lbs
	Torsional Limit	12,000 lbf-ft
Static Capacity	Max. WOB to Re-run	254,000 lbs
	Max. Bit Overpull to Re-run	212,000 lbs
	Absolute Body Overpull	499,000 lbs
	Torsional Limit	17,000 lbf-ft

¹other options available on request

²Rotor Retainer Sub w/Flex

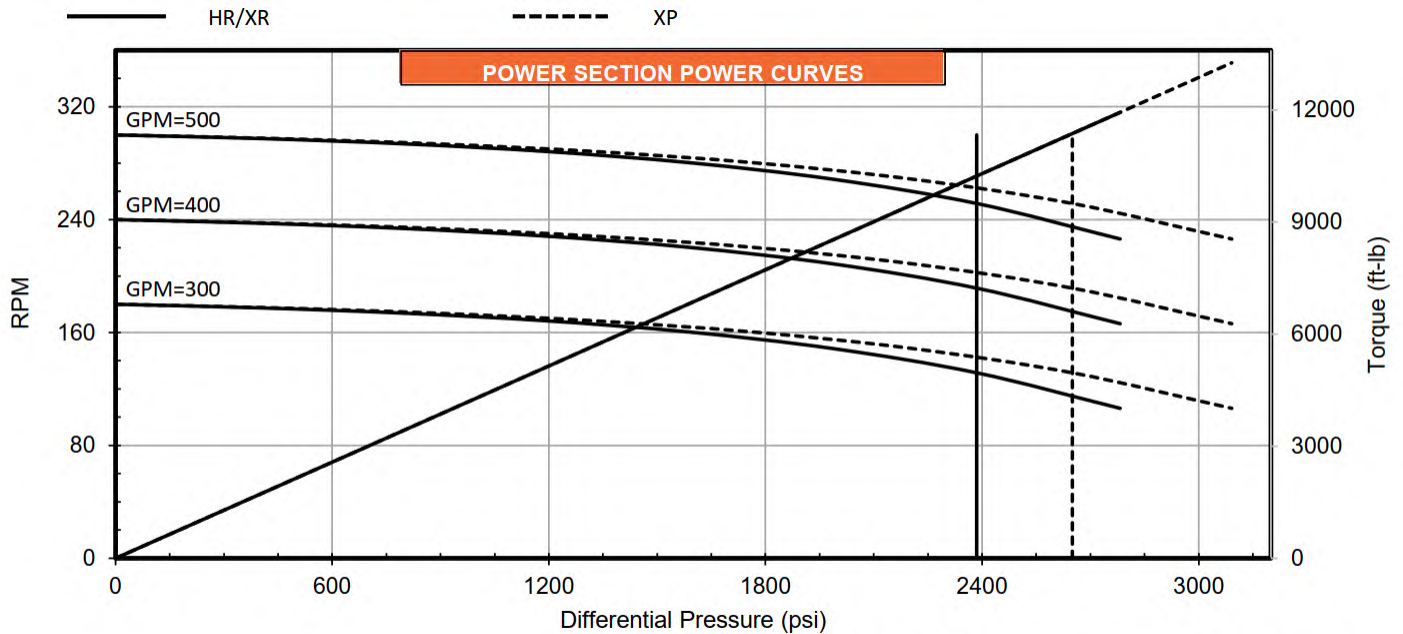
³Rotor Retainer Sub + Flex Top Sub

⁴not including Power Section



Power Section

Elastomer	XR	HR	XP
Configuration	6/7 Lobes 10.6 Stages		
Stator Length New (in.)	280		
Stator OD (in.)	5.75		
Rotor Weight (lbs)	524		
Stator Weight (lbs)	650		
Speed Range (rpm)	180 - 300		
Flow Range (gpm)	300 - 500		
Rotation (rev/gal)	0.6		
Torque Slope (lbf-ft/psi)	4.290		
Off Bottom Pressure (psi)	193		
Max Diff Pressure (psi)	2,390	2,390	2,650
Max Torque (lbf-ft)	10,230	10,230	11,370
Stall Diff Pressure (psi)	3,580	3,580	3,980
Stall Torque (lbf-ft)	15,350	15,350	17,050
Max Power (hp)	490	490	544



Maximum Differential Pressure Shown as Vertical Lines



BLACK DIAMOND





5.75" UltraMotor

6/7 - 10.6 Stages M40

Build Rates



Bend Setting °	Bit 6-1/2*	Bit 6-5/8*	Bit 6-3/4	Bit 6-7/8*	Bit 7*	Bit 7-1/8*	Bit 7-1/4*	Bit 7-3/8*
	LS OD 6.000	LS OD 6.125	LS OD 6.250	LS OD 6.375	LS OD 6.500	LS OD 6.625	LS OD 6.750	LS OD 6.875
150	S 8.3 / LS 6.7	S 8.0 / LS 6.6	S 7.6 / LS 6.6	S 7.3 / LS 6.5	S 7.0 / LS 6.5	S 6.6 / LS 6.4	S 6.3 / LS 6.4	S 6.0 / LS 6.5
175	S 9.7 / LS 8.1	S 9.4 / LS 8.1	S 9.0 / LS 8.0	S 8.7 / LS 8.0	S 8.4 / LS 7.9	S 8.0 / LS 7.9	S 7.7 / LS 7.8	S 7.3 / LS 7.8
183	S 10.1 / LS 8.6	S 9.8 / LS 8.6	S 9.5 / LS 8.5	S 9.1 / LS 8.5	S 8.8 / LS 8.4	S 8.5 / LS 8.3	S 8.1 / LS 8.3	S 7.8 / LS 8.2
2.00	S 11.1 / LS 9.6	S 10.8 / LS 9.6	S 10.4 / LS 9.5	S 10.1 / LS 9.4	S 9.7 / LS 9.4	S 9.4 / LS 9.3	S 9.1 / LS 9.3	S 8.7 / LS 9.2
2.12	S 11.8 / LS 10.3	S 11.4 / LS 10.3	S 11.1 / LS 10.2	S 10.7 / LS 10.1	S 10.4 / LS 10.1	S 10.1 / LS 10.0	S 9.7 / LS 10.0	S 9.4 / LS 9.9
2.25	S 12.5 / LS 11.1	S 12.1 / LS 11.0	S 11.8 / LS 11.0	S 11.5 / LS 10.9	S 11.1 / LS 10.8	S 10.8 / LS 10.8	S 10.5 / LS 10.7	S 10.1 / LS 10.7
2.50	S 13.9 / LS 12.5	S 13.5 / LS 12.5	S 13.2 / LS 12.4	S 12.9 / LS 12.4	S 12.5 / LS 12.3	S 12.2 / LS 12.3	S 11.8 / LS 12.2	S 11.5 / LS 12.1

Bend Setting °	7-1/2*	Bit 7-5/8*	Bit 7-3/4*	Bit 7-7/8*
	LS OD 7.000	LS OD 7.125	LS OD 7.250	LS OD 7.375
150	S 5.6 / LS 6.5	S 5.3 / LS 6.6	S 5.0 / LS 6.6	S 4.6 / LS 6.7
175	S 7.0 / LS 7.8	S 6.7 / LS 7.9	S 6.3 / LS 8.0	S 6.0 / LS 8.0
183	S 7.5 / LS 8.3	S 7.1 / LS 8.3	S 6.8 / LS 8.4	S 6.4 / LS 8.4
2.00	S 8.4 / LS 9.2	S 8.1 / LS 9.2	S 7.7 / LS 9.3	S 7.4 / LS 9.3
2.12	S 9.1 / LS 9.9	S 8.7 / LS 9.9	S 8.4 / LS 9.9	S 8.1 / LS 10.0
2.25	S 9.8 / LS 10.6	S 9.4 / LS 10.6	S 9.1 / LS 10.6	S 8.8 / LS 10.7
2.50	S 11.2 / LS 12.1	S 10.8 / LS 12.0	S 10.5 / LS 12.0	S 10.2 / LS 12.0

S = slick; LS = near-bit stab, bit OD-0.50 in, no upper stab; * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





5.75" UltraMotor

6/7 - 10.6 Stages M40 + flex top sub

Build Rates



Bend Setting °	Bit 6-1/2*	Bit 6-5/8*	Bit 6-3/4	Bit 6-7/8*	Bit 7*	Bit 7-1/8*	Bit 7-1/4*	Bit 7-3/8*
	LS OD 6.000	LS OD 6.125	LS OD 6.250	LS OD 6.375	LS OD 6.500	LS OD 6.625	LS OD 6.750	LS OD 6.875
150	S 7.9 / LS 6.3	S 7.6 / LS 6.3	S 7.2 / LS 6.2	S 6.9 / LS 6.2	S 6.6 / LS 6.1	S 6.3 / LS 6.1	S 6.0 / LS 6.1	S 5.6 / LS 6.1
175	S 9.2 / LS 7.7	S 8.9 / LS 7.6	S 8.6 / LS 7.6	S 8.2 / LS 7.6	S 7.9 / LS 7.5	S 7.6 / LS 7.5	S 7.3 / LS 7.4	S 7.0 / LS 7.4
183	S 9.6 / LS 8.1	S 9.3 / LS 8.1	S 9.0 / LS 8.0	S 8.7 / LS 8.0	S 8.3 / LS 7.9	S 8.0 / LS 7.9	S 7.7 / LS 7.8	S 7.4 / LS 7.8
2.00	S 10.5 / LS 9.1	S 10.2 / LS 9.0	S 9.9 / LS 9.0	S 9.5 / LS 8.9	S 9.2 / LS 8.9	S 8.9 / LS 8.8	S 8.6 / LS 8.8	S 8.3 / LS 8.7
2.12	S 11.1 / LS 9.7	S 10.8 / LS 9.7	S 10.5 / LS 9.6	S 10.2 / LS 9.6	S 9.9 / LS 9.5	S 9.5 / LS 9.5	S 9.2 / LS 9.4	S 8.9 / LS 9.4
2.25	S 11.8 / LS 10.4	S 11.5 / LS 10.4	S 11.2 / LS 10.4	S 10.9 / LS 10.3	S 10.5 / LS 10.3	S 10.2 / LS 10.2	S 9.9 / LS 10.2	S 9.6 / LS 10.1
2.50	S 13.1 / LS 11.8	S 12.8 / LS 11.8	S 12.5 / LS 11.7	S 12.2 / LS 11.7	S 11.9 / LS 11.6	S 11.5 / LS 11.6	S 11.2 / LS 11.5	S 10.9 / LS 11.5

Bend Setting °	7-1/2*	Bit 7-5/8*	Bit 7-3/4*	Bit 7-7/8*
	LS OD 7.000	LS OD 7.125	LS OD 7.250	LS OD 7.375
150	S 5.3 / LS 6.2	S 5.0 / LS 6.2	S 4.7 / LS 6.3	S 4.4 / LS 6.3
175	S 6.6 / LS 7.4	S 6.3 / LS 7.5	S 6.0 / LS 7.5	S 5.7 / LS 7.6
183	S 7.1 / LS 7.8	S 6.7 / LS 7.9	S 6.4 / LS 7.9	S 6.1 / LS 8.0
2.00	S 8.0 / LS 8.7	S 7.6 / LS 8.7	S 7.3 / LS 8.8	S 7.0 / LS 8.8
2.12	S 8.6 / LS 9.4	S 8.3 / LS 9.3	S 7.9 / LS 9.4	S 7.6 / LS 9.4
2.25	S 9.3 / LS 10.1	S 8.9 / LS 10.0	S 8.6 / LS 10.0	S 8.3 / LS 10.1
2.50	S 10.6 / LS 11.4	S 10.3 / LS 11.4	S 9.9 / LS 11.3	S 9.6 / LS 11.3

S = slick; LS = near-bit stab, bit OD-0.50 in, no upper stab; * = outside range; CHK = contact check; N/B = no positive build.





6.25" UltraMotor 7/8 3.0 Stages Slow M40

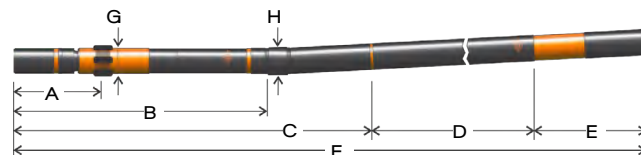


Motor Specifications

Bit Box to Stabilizer	A	29 in.
Bit Box to Bend (FBH)	B	51 in.
Bottom End Length	C	101 in.
Power Section Length	D	see Power Section
Top End Length	E	31 in.
Total Length	F	C + D + E
Body Outer Diameter	G	6.50 in.
Crown Pad Radius	H	3.68 in.
Recommended Hole Size	7-7/8 - 9-7/8 in.	
Standard Bit Box Connection ¹	4-1/2 REG	
Standard Pin Down Connection ¹	4-1/2 IF	
Standard Top Box Connection ¹	NC50 (5 XH, 4-1/2 IF) NC46 (4 IF, 4-1/2 XH)	
Weight ²	1,200 lbs	
Operating Capacity	Max. WOB	90,200 lbs
	Max. Bit Overpull	90,200 lbs
	Torsional Limit	17,000 lbf-ft
Static Capacity	Max. WOB to Re-run	358,000 lbs
	Max. Bit Overpull to Re-run	222,000 lbs
	Absolute Body Overpull	524,000 lbs
	Torsional Limit	27,000 lbf-ft

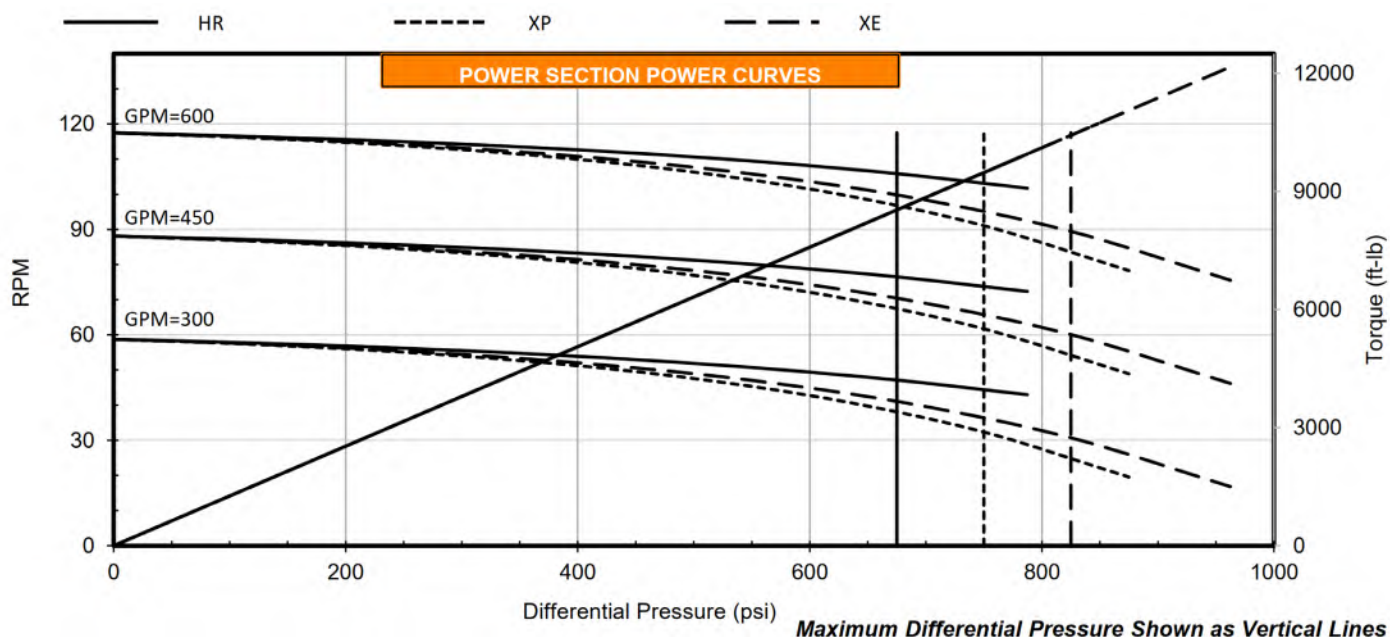
¹other options available on request

²not including Power Section



Power Section

Elastomer	HR	XP	XE
Configuration	7/8 Lobes 3.0 Stages		
Stator Length New (in.)	204		
Stator OD (in.)	6.25		
Rotor Weight (lbs)	526		
Stator Weight (lbs)	685		
Speed Range (rpm)	59 - 117		
Flow Range (gpm)	300 - 600		
Rotation (rev/gal)	0.196		
Torque Slope (lbf-ft/psi)	12.639		
Off Bottom Pressure (psi)	87		
Max Diff Pressure (psi)	680	750	830
Max Torque (lbf-ft)	8,530	9,480	10,430
Stall Diff Pressure (psi)	1,010	1,130	1,240
Stall Torque (lbf-ft)	12,800	14,220	15,640
Max Power (hp)	172	164	178



BLACK DIAMOND





6.25" UltraMotor

7/8 - 3.0 Stages Slow M40

Build Rates



Bend Setting °	Bit 7-3/4*	Bit 7-7/8	Bit 8	Bit 8-1/8	Bit 8-1/4	Bit 8-3/8	Bit 8-1/2	Bit 8-5/8
	LS OD 7.250	LS OD 7.375	LS OD 7.500	LS OD 7.625	LS OD 7.750	LS OD 7.875	LS OD 8.000	LS OD 8.125
150	S 9.1 / LS 7.8	S 8.7 / LS 7.7	S 8.3 / LS 7.6	S 8.0 / LS 7.6	S 7.6 / LS 7.6	S 7.2 / LS 7.7	S 6.8 / LS 7.8	S 6.5 / LS 7.8
175	S 10.7 / LS 9.6	S 10.3 / LS 9.5	S 10.0 / LS 9.4	S 9.6 / LS 9.3	S 9.2 / LS 9.3	S 8.9 / LS 9.2	S 8.5 / LS 9.3	S 8.1 / LS 9.4
183	S 11.2 / LS 10.1	S 10.9 / LS 10.0	S 10.5 / LS 10.0	S 10.1 / LS 9.9	S 9.8 / LS 9.8	S 9.4 / LS 9.7	S 9.0 / LS 9.8	S 8.6 / LS 9.9
2.00	S 12.4 / LS 11.3	S 12.0 / LS 11.2	S 11.6 / LS 11.2	S 11.2 / LS 11.1	S 10.9 / LS 11.0	S 10.5 / LS 10.9	S 10.1 / LS 10.9	S 9.7 / LS 10.9
2.12	S 13.1 / LS 12.2	S 12.8 / LS 12.1	S 12.4 / LS 12.0	S 12.0 / LS 11.9	S 11.7 / LS 11.9	S 11.3 / LS 11.8	S 10.9 / LS 11.7	S 10.5 / LS 11.6
2.25	S 14.0 / LS 13.1	S 13.6 / LS 13.0	S 13.2 / LS 12.9	S 12.9 / LS 12.8	S 12.5 / LS 12.8	S 12.1 / LS 12.7	S 11.8 / LS 12.6	S 11.4 / LS 12.5
2.50	S 15.6 / LS 14.8	S 15.3 / LS 14.8	S 14.9 / LS 14.7	S 14.5 / LS 14.6	S 14.1 / LS 14.5	S 13.8 / LS 14.4	S 13.4 / LS 14.4	S 13.0 / LS 14.3
Bend Setting °	Bit 8-3/4	Bit 8-7/8	Bit 9	Bit 9-1/8	Bit 9-1/4	Bit 9-3/8	Bit 9-1/2	Bit 9-5/8
	LS OD 8.250	LS OD 8.375	LS OD 8.500	LS OD 8.625	LS OD 8.750	LS OD 8.875	LS OD 9.000	LS OD 9.125
150	S 6.1 / LS 7.9	S 5.7 / LS 8.0	S 5.4 / LS 8.1	S 5.0 / LS 8.1	S 4.6 / LS 8.2	S 4.2 / LS 8.3	S 3.9 / LS 8.4	S 3.5 / LS 8.5
175	S 7.7 / LS 9.4	S 7.4 / LS 9.5	S 7.0 / LS 9.6	S 6.6 / LS 9.7	S 6.2 / LS 9.7	S 5.9 / LS 9.8	S 5.5 / LS 9.9	S 5.1 / LS 10.0
183	S 8.3 / LS 9.9	S 7.9 / LS 10.0	S 7.5 / LS 10.1	S 7.1 / LS 10.2	S 6.8 / LS 10.2	S 6.4 / LS 10.3	S 6.0 / LS 10.4	S 5.7 / LS 10.5
2.00	S 9.4 / LS 11.0	S 9.0 / LS 11.0	S 8.6 / LS 11.1	S 8.3 / LS 11.2	S 7.9 / LS 11.3	S 7.5 / LS 11.3	S 7.1 / LS 11.4	S 6.8 / LS 11.5
2.12	S 10.2 / LS 11.7	S 9.8 / LS 11.8	S 9.4 / LS 11.8	S 9.0 / LS 11.9	S 8.7 / LS 12.0	S 8.3 / LS 12.1	S 7.9 / LS 12.2	S 7.6 / LS 12.2
2.25	S 11.0 / LS 12.5	S 10.6 / LS 12.6	S 10.3 / LS 12.6	S 9.9 / LS 12.7	S 9.5 / LS 12.8	S 9.2 / LS 12.9	S 8.8 / LS 12.9	S 8.4 / LS 13.0
2.50	S 12.6 / LS 14.2	S 12.3 / LS 14.1	S 11.9 / LS 14.2	S 11.5 / LS 14.2	S 11.2 / LS 14.3	S 10.8 / LS 14.4	S 10.4 / LS 14.5	S 10.0 / LS 14.5
Bend Setting °	9-3/4	Bit 9-7/8	Bit 10*	Bit 10-1/8*	Bit 10-1/4*	Bit 10-3/8*	Bit 10-1/2*	Bit 10-5/8*
	LS OD 9.250	LS OD 9.375	LS OD 9.500	LS OD 9.625	LS OD 9.750	LS OD 9.875	LS OD 10.000	LS OD 10.125
150	S 3.1 / LS 8.5	S 2.8 / LS 8.6	S 2.4 / LS 8.7	S 2.0 / LS 8.8	S 1.6 / LS 8.8	S 1.3 / LS 8.9	S 0.9 / LS 9.0	S 0.5 / LS 9.1
175	S 4.8 / LS 10.1	S 4.4 / LS 10.1	S 4.0 / LS 10.2	S 3.6 / LS 10.3	S 3.3 / LS 10.4	S 2.9 / LS 10.4	S 2.5 / LS 10.5	S 2.2 / LS 10.6
183	S 5.3 / LS 10.5	S 4.9 / LS 10.6	S 4.5 / LS 10.7	S 4.2 / LS 10.8	S 3.8 / LS 10.8	S 3.4 / LS 10.9	S 3.0 / LS 11.0	S 2.7 / LS 11.1
2.00	S 6.4 / LS 11.6	S 6.0 / LS 11.7	S 5.7 / LS 11.7	S 5.3 / LS 11.8	S 4.9 / LS 11.9	S 4.5 / LS 12.0	S 4.2 / LS 12.0	S 3.8 / LS 12.1
2.12	S 7.2 / LS 12.3	S 6.8 / LS 12.4	S 6.4 / LS 12.5	S 6.1 / LS 12.5	S 5.7 / LS 12.6	S 5.3 / LS 12.7	S 4.9 / LS 12.8	S 4.6 / LS 12.8
2.25	S 8.0 / LS 13.1	S 7.7 / LS 13.2	S 7.3 / LS 13.3	S 6.9 / LS 13.3	S 6.5 / LS 13.4	S 6.2 / LS 13.5	S 5.8 / LS 13.6	S 5.4 / LS 13.6
2.50	S 9.7 / LS 14.6	S 9.3 / LS 14.7	S 8.9 / LS 14.8	S 8.6 / LS 14.8	S 8.2 / LS 14.9	S 7.8 / LS 15.0	S 7.4 / LS 15.1	S 7.1 / LS 15.2

S = slick; LS = near-bit stab, bit OD-0.50 in, no upper stab; * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





6.25" UltraMotor

7/8 - 3.0 Stages Slow M40

Build Rates



Bend Setting °	Bit 10-3/4*	Bit 10-7/8*	Bit 11*	Bit 11-1/8*	Bit 11-1/4*	Bit 11-3/8*	Bit 11-1/2*	Bit 11-5/8*
	LS OD 10.250	LS OD 10.375	LS OD 10.500	LS OD 10.625	LS OD 10.750	LS OD 10.875	LS OD 11.000	LS OD 11.125
150	S 0.1 / LS 9.1	S-0.2 / LS 9.2	S-0.6 / LS 9.3	S-1.0 / LS 9.4	S-1.3 / LS 9.4	S-1.7 / LS 9.5	S-2.1 / LS 9.6	S-2.5 / LS 9.7
175	S 1.8 / LS 10.7	S 1.4 / LS 10.7	S 1.0 / LS 10.8	S 0.7 / LS 10.9	S 0.3 / LS 11.0	S-0.1 / LS 11.0	S-0.5 / LS 11.1	S-0.8 / LS 11.2
183	S 2.3 / LS 11.2	S 1.9 / LS 11.2	S 1.6 / LS 11.3	S 1.2 / LS 11.4	S 0.8 / LS 11.5	S 0.4 / LS 11.5	S 0.1 / LS 11.6	S-0.3 / LS 11.7
2.00	S 3.4 / LS 12.2	S 3.0 / LS 12.3	S 2.7 / LS 12.3	S 2.3 / LS 12.4	S 1.9 / LS 12.5	S 1.6 / LS 12.6	S 1.2 / LS 12.6	S 0.8 / LS 12.7
2.12	S 4.2 / LS 12.9	S 3.8 / LS 13.0	S 3.5 / LS 13.1	S 3.1 / LS 13.1	S 2.7 / LS 13.2	S 2.3 / LS 13.3	S 2.0 / LS 13.4	S 1.6 / LS 13.5
2.25	S 5.1 / LS 13.7	S 4.7 / LS 13.8	S 4.3 / LS 13.9	S 3.9 / LS 13.9	S 3.6 / LS 14.0	S 3.2 / LS 14.1	S 2.8 / LS 14.2	S 2.4 / LS 14.2
2.50	S 6.7 / LS 15.2	S 6.3 / LS 15.3	S 5.9 / LS 15.4	S 5.6 / LS 15.5	S 5.2 / LS 15.5	S 4.8 / LS 15.6	S 4.5 / LS 15.7	S 4.1 / LS 15.8
Bend Setting °	Bit 11-3/4*	Bit 11-7/8*	Bit 12*	Bit 12-1/8*	Bit 12-1/4*			
	LS OD 11.250	LS OD 11.375	LS OD 11.500	LS OD 11.625	LS OD 11.750			
150	S-2.8 / LS 9.8	S-3.2 / LS 9.8	S-3.6 / LS 9.9	S-4.0 / LS 10.0	S-4.3 / LS 10.1			
175	S-1.2 / LS 11.3	S-1.6 / LS 11.4	S-1.9 / LS 11.4	S-2.3 / LS 11.5	S-2.7 / LS 11.6			
183	S-0.7 / LS 11.8	S-1.0 / LS 11.8	S-1.4 / LS 11.9	S-1.8 / LS 12.0	S-2.2 / LS 12.1			
2.00	S 0.4 / LS 12.8	S 0.1 / LS 12.9	S-0.3 / LS 13.0	S-0.7 / LS 13.0	S-1.1 / LS 13.1			
2.12	S 1.2 / LS 13.5	S 0.9 / LS 13.6	S 0.5 / LS 13.7	S 0.1 / LS 13.8	S-0.3 / LS 13.8			
2.25	S 2.1 / LS 14.3	S 1.7 / LS 14.4	S 1.3 / LS 14.5	S 1.0 / LS 14.5	S 0.6 / LS 14.6			
2.50	S 3.7 / LS 15.8	S 3.3 / LS 15.9	S 3.0 / LS 16.0	S 2.6 / LS 16.1	S 2.2 / LS 16.1			

S = slick; LS = near-bit stab, bit OD-0.50 in, no upper stab; * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





6.25" UltraMotor 7/8 3.0 Stages Slow M40+

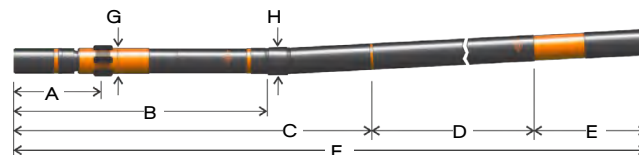


Motor Specifications

Bit Box to Stabilizer	A	29 in.
Bit Box to Bend (FBH)	B	60 in.
Bottom End Length	C	110 in.
Power Section Length	D	see Power Section
Top End Length	E	31 in.
Total Length	F	C + D + E
Body Outer Diameter	G	6.50 in.
Crown Pad Radius	H	3.68 in.
Recommended Hole Size		7-7/8 - 9-7/8 in.
Standard Bit Box Connection ¹		4-1/2 REG
Standard Pin Down Connection ¹		4-1/2 IF
Standard Top Box Connection ¹		NC50 (5 XH, 4-1/2 IF) NC46 (4 IF, 4-1/2 XH)
Weight ²		1,200 lbs
Operating Capacity	Max. WOB	90,200 lbs
	Max. Bit Overpull	90,200 lbs
	Torsional Limit	17,000 lbf-ft
Static Capacity	Max. WOB to Re-run	358,000 lbs
	Max. Bit Overpull to Re-run	222,000 lbs
	Absolute Body Overpull	524,000 lbs
	Torsional Limit	27,000 lbf-ft

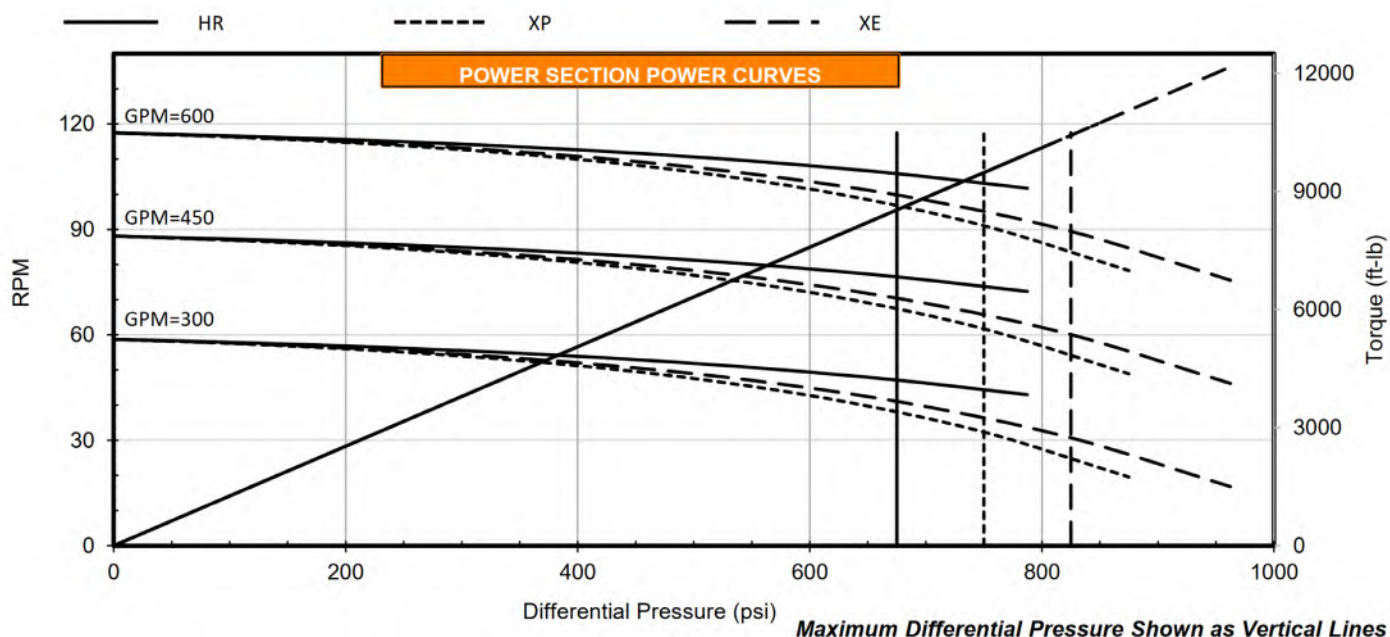
¹other options available on request

²not including Power Section



Power Section

Elastomer	HR	XP	XE
Configuration	7/8 Lobes 3.0 Stages		
Stator Length New (in.)	204		
Stator OD (in.)	6.25		
Rotor Weight (lbs)	526		
Stator Weight (lbs)	685		
Speed Range (rpm)	59 - 117		
Flow Range (gpm)	300 - 600		
Rotation (rev/gal)	0.196		
Torque Slope (lbf-ft/psi)	12.639		
Off Bottom Pressure (psi)	87		
Max Diff Pressure (psi)	680	750	830
Max Torque (lbf-ft)	8,530	9,480	10,430
Stall Diff Pressure (psi)	1,010	1,130	1,240
Stall Torque (lbf-ft)	12,800	14,220	15,640
Max Power (hp)	172	164	178



BLACK DIAMOND





6.25" UltraMotor

7/8 - 3.0 Stages Slow M40+

Build Rates



Bend Setting °	Bit 7-3/4*	Bit 7-7/8	Bit 8	Bit 8-1/8	Bit 8-1/4	Bit 8-3/8	Bit 8-1/2	Bit 8-5/8
	LS OD 7.250	LS OD 7.375	LS OD 7.500	LS OD 7.625	LS OD 7.750	LS OD 7.875	LS OD 8.000	LS OD 8.125
150	S 8.9 / LS 7.6	S 8.5 / LS 7.5	S 8.1 / LS 7.4	S 7.8 / LS 7.4	S 7.4 / LS 7.4	S 7.0 / LS 7.5	S 6.7 / LS 7.6	S 6.3 / LS 7.6
175	S 10.4 / LS 9.3	S 10.1 / LS 9.2	S 9.7 / LS 9.2	S 9.4 / LS 9.1	S 9.0 / LS 9.0	S 8.6 / LS 9.0	S 8.3 / LS 9.1	S 7.9 / LS 9.1
183	S 11.0 / LS 9.9	S 10.6 / LS 9.8	S 10.2 / LS 9.7	S 9.9 / LS 9.6	S 9.5 / LS 9.6	S 9.1 / LS 9.5	S 8.8 / LS 9.5	S 8.4 / LS 9.6
2.00	S 12.0 / LS 11.0	S 11.7 / LS 10.9	S 11.3 / LS 10.9	S 11.0 / LS 10.8	S 10.6 / LS 10.7	S 10.2 / LS 10.7	S 9.9 / LS 10.6	S 9.5 / LS 10.6
2.12	S 12.8 / LS 11.8	S 12.4 / LS 11.8	S 12.1 / LS 11.7	S 11.7 / LS 11.6	S 11.4 / LS 11.5	S 11.0 / LS 11.5	S 10.6 / LS 11.4	S 10.3 / LS 11.3
2.25	S 13.6 / LS 12.7	S 13.3 / LS 12.7	S 12.9 / LS 12.6	S 12.6 / LS 12.5	S 12.2 / LS 12.4	S 11.8 / LS 12.4	S 11.5 / LS 12.3	S 11.1 / LS 12.2
2.50	S 15.2 / LS 14.4	S 14.9 / LS 14.4	S 14.5 / LS 14.3	S 14.1 / LS 14.2	S 13.8 / LS 14.1	S 13.4 / LS 14.1	S 13.1 / LS 14.0	S 12.7 / LS 13.9
Bend Setting °	Bit 8-3/4	Bit 8-7/8	Bit 9	Bit 9-1/8	Bit 9-1/4	Bit 9-3/8	Bit 9-1/2	Bit 9-5/8
	LS OD 8.250	LS OD 8.375	LS OD 8.500	LS OD 8.625	LS OD 8.750	LS OD 8.875	LS OD 9.000	LS OD 9.125
150	S 5.9 / LS 7.7	S 5.6 / LS 7.8	S 5.2 / LS 7.9	S 4.9 / LS 7.9	S 4.5 / LS 8.0	S 4.1 / LS 8.1	S 3.8 / LS 8.1	S 3.4 / LS 8.2
175	S 7.5 / LS 9.2	S 7.2 / LS 9.3	S 6.8 / LS 9.3	S 6.5 / LS 9.4	S 6.1 / LS 9.5	S 5.7 / LS 9.6	S 5.4 / LS 9.6	S 5.0 / LS 9.7
183	S 8.1 / LS 9.7	S 7.7 / LS 9.7	S 7.3 / LS 9.8	S 7.0 / LS 9.9	S 6.6 / LS 10.0	S 6.2 / LS 10.0	S 5.9 / LS 10.1	S 5.5 / LS 10.2
2.00	S 9.1 / LS 10.7	S 8.8 / LS 10.8	S 8.4 / LS 10.8	S 8.1 / LS 10.9	S 7.7 / LS 11.0	S 7.3 / LS 11.0	S 7.0 / LS 11.1	S 6.6 / LS 11.2
2.12	S 9.9 / LS 11.4	S 9.5 / LS 11.5	S 9.2 / LS 11.5	S 8.8 / LS 11.6	S 8.5 / LS 11.7	S 8.1 / LS 11.8	S 7.7 / LS 11.8	S 7.4 / LS 11.9
2.25	S 10.7 / LS 12.2	S 10.4 / LS 12.2	S 10.0 / LS 12.3	S 9.6 / LS 12.4	S 9.3 / LS 12.5	S 8.9 / LS 12.5	S 8.6 / LS 12.6	S 8.2 / LS 12.7
2.50	S 12.3 / LS 13.9	S 12.0 / LS 13.8	S 11.6 / LS 13.8	S 11.2 / LS 13.9	S 10.9 / LS 13.9	S 10.5 / LS 14.0	S 10.2 / LS 14.1	S 9.8 / LS 14.2
Bend Setting °	9-3/4	Bit 9-7/8	Bit 10*	Bit 10-1/8*	Bit 10-1/4*	Bit 10-3/8*	Bit 10-1/2*	Bit 10-5/8*
	LS OD 9.250	LS OD 9.375	LS OD 9.500	LS OD 9.625	LS OD 9.750	LS OD 9.875	LS OD 10.000	LS OD 10.125
150	S 3.0 / LS 8.3	S 2.7 / LS 8.4	S 2.3 / LS 8.4	S 2.0 / LS 8.5	S 1.6 / LS 8.6	S 1.2 / LS 8.6	S 0.9 / LS 8.7	S 0.5 / LS 8.8
175	S 4.6 / LS 9.8	S 4.3 / LS 9.8	S 3.9 / LS 9.9	S 3.6 / LS 10.0	S 3.2 / LS 10.1	S 2.8 / LS 10.1	S 2.5 / LS 10.2	S 2.1 / LS 10.3
183	S 5.2 / LS 10.3	S 4.8 / LS 10.3	S 4.4 / LS 10.4	S 4.1 / LS 10.5	S 3.7 / LS 10.5	S 3.3 / LS 10.6	S 3.0 / LS 10.7	S 2.6 / LS 10.8
2.00	S 6.2 / LS 11.3	S 5.9 / LS 11.3	S 5.5 / LS 11.4	S 5.1 / LS 11.5	S 4.8 / LS 11.6	S 4.4 / LS 11.6	S 4.1 / LS 11.7	S 3.7 / LS 11.8
2.12	S 7.0 / LS 12.0	S 6.6 / LS 12.0	S 6.3 / LS 12.1	S 5.9 / LS 12.2	S 5.5 / LS 12.3	S 5.2 / LS 12.3	S 4.8 / LS 12.4	S 4.5 / LS 12.5
2.25	S 7.8 / LS 12.8	S 7.5 / LS 12.8	S 7.1 / LS 12.9	S 6.7 / LS 13.0	S 6.4 / LS 13.0	S 6.0 / LS 13.1	S 5.7 / LS 13.2	S 5.3 / LS 13.3
2.50	S 9.4 / LS 14.2	S 9.1 / LS 14.3	S 8.7 / LS 14.4	S 8.3 / LS 14.5	S 8.0 / LS 14.5	S 7.6 / LS 14.6	S 7.2 / LS 14.7	S 6.9 / LS 14.7

S = slick; LS = near-bit stab, bit OD-0.50 in, no upper stab; * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





6.25" UltraMotor

7/8 - 3.0 Stages Slow M40+

Build Rates



Bend Setting °	Bit 10-3/4*	Bit 10-7/8*	Bit 11*	Bit 11-1/8*	Bit 11-1/4*	Bit 11-3/8*	Bit 11-1/2*	Bit 11-5/8*
	LS OD 10.250	LS OD 10.375	LS OD 10.500	LS OD 10.625	LS OD 10.750	LS OD 10.875	LS OD 11.000	LS OD 11.125
150	S 0.1 / LS 8.9	S-0.2 / LS 8.9	S-0.6 / LS 9.0	S-0.9 / LS 9.1	S-1.3 / LS 9.2	S-1.7 / LS 9.2	S-2.0 / LS 9.3	S-2.4 / LS 9.4
175	S 1.7 / LS 10.4	S 1.4 / LS 10.4	S 1.0 / LS 10.5	S 0.6 / LS 10.6	S 0.3 / LS 10.6	S-0.1 / LS 10.7	S-0.4 / LS 10.8	S-0.8 / LS 10.9
183	S 2.2 / LS 10.8	S 1.9 / LS 10.9	S 1.5 / LS 11.0	S 1.2 / LS 11.0	S 0.8 / LS 11.1	S 0.4 / LS 11.2	S 0.1 / LS 11.3	S-0.3 / LS 11.3
2.00	S 3.3 / LS 11.8	S 3.0 / LS 11.9	S 2.6 / LS 12.0	S 2.2 / LS 12.1	S 1.9 / LS 12.1	S 1.5 / LS 12.2	S 1.2 / LS 12.3	S 0.8 / LS 12.3
2.12	S 4.1 / LS 12.6	S 3.7 / LS 12.6	S 3.4 / LS 12.7	S 3.0 / LS 12.8	S 2.6 / LS 12.8	S 2.3 / LS 12.9	S 1.9 / LS 13.0	S 1.6 / LS 13.1
2.25	S 4.9 / LS 13.3	S 4.6 / LS 13.4	S 4.2 / LS 13.5	S 3.8 / LS 13.5	S 3.5 / LS 13.6	S 3.1 / LS 13.7	S 2.7 / LS 13.8	S 2.4 / LS 13.8
2.50	S 6.5 / LS 14.8	S 6.2 / LS 14.9	S 5.8 / LS 15.0	S 5.4 / LS 15.0	S 5.1 / LS 15.1	S 4.7 / LS 15.2	S 4.3 / LS 15.2	S 4.0 / LS 15.3

Bend Setting °	Bit 11-3/4*	Bit 11-7/8*	Bit 12*	Bit 12-1/8*	Bit 12-1/4*
	LS OD 11.250	LS OD 11.375	LS OD 11.500	LS OD 11.625	LS OD 11.750
150	S-2.8 / LS 9.4	S-3.1 / LS 9.5	S-3.5 / LS 9.6	S-3.9 / LS 9.7	S-4.2 / LS 9.7
175	S-1.2 / LS 10.9	S-1.5 / LS 11.0	S-1.9 / LS 11.1	S-2.3 / LS 11.2	S-2.6 / LS 11.2
183	S-0.7 / LS 11.4	S-1.0 / LS 11.5	S-1.4 / LS 11.6	S-1.7 / LS 11.6	S-2.1 / LS 11.7
2.00	S 0.4 / LS 12.4	S 0.1 / LS 12.5	S-0.3 / LS 12.6	S-0.7 / LS 12.6	S-1.0 / LS 12.7
2.12	S 1.2 / LS 13.1	S 0.8 / LS 13.2	S 0.5 / LS 13.3	S 0.1 / LS 13.4	S-0.3 / LS 13.4
2.25	S 2.0 / LS 13.9	S 1.7 / LS 14.0	S 1.3 / LS 14.1	S 0.9 / LS 14.1	S 0.6 / LS 14.2
2.50	S 3.6 / LS 15.4	S 3.3 / LS 15.5	S 2.9 / LS 15.5	S 2.5 / LS 15.6	S 2.2 / LS 15.7

S = slick; LS = near-bit stab, bit OD-0.50 in, no upper stab; * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





6.50" UltraMotor 7/8 6.0 Stages M40

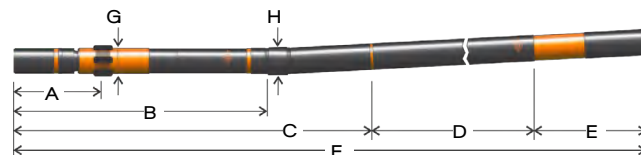


Motor Specifications

Bit Box to Stabilizer	A	29 in.
Bit Box to Bend (FBH)	B	51 in.
Bottom End Length	C	101 in.
Power Section Length	D	see Power Section
Top End Length	E	31 in.
Total Length	F	C + D + E
Body Outer Diameter	G	6.50 in.
Crown Pad Radius	H	3.68 in.
Recommended Hole Size		7-7/8 - 9-7/8 in.
Standard Bit Box Connection ¹		4-1/2 REG
Standard Pin Down Connection ¹		4-1/2 IF
Standard Top Box Connection ¹		NC50 (5 XH, 4-1/2 IF) NC46 (4 IF, 4-1/2 XH)
Weight ²		1,200 lbs
Operating Capacity	Max. WOB	90,200 lbs
	Max. Bit Overpull	90,200 lbs
	Torsional Limit	17,000 lbf-ft
Static Capacity	Max. WOB to Re-run	358,000 lbs
	Max. Bit Overpull to Re-run	222,000 lbs
	Absolute Body Overpull	524,000 lbs
	Torsional Limit	27,000 lbf-ft

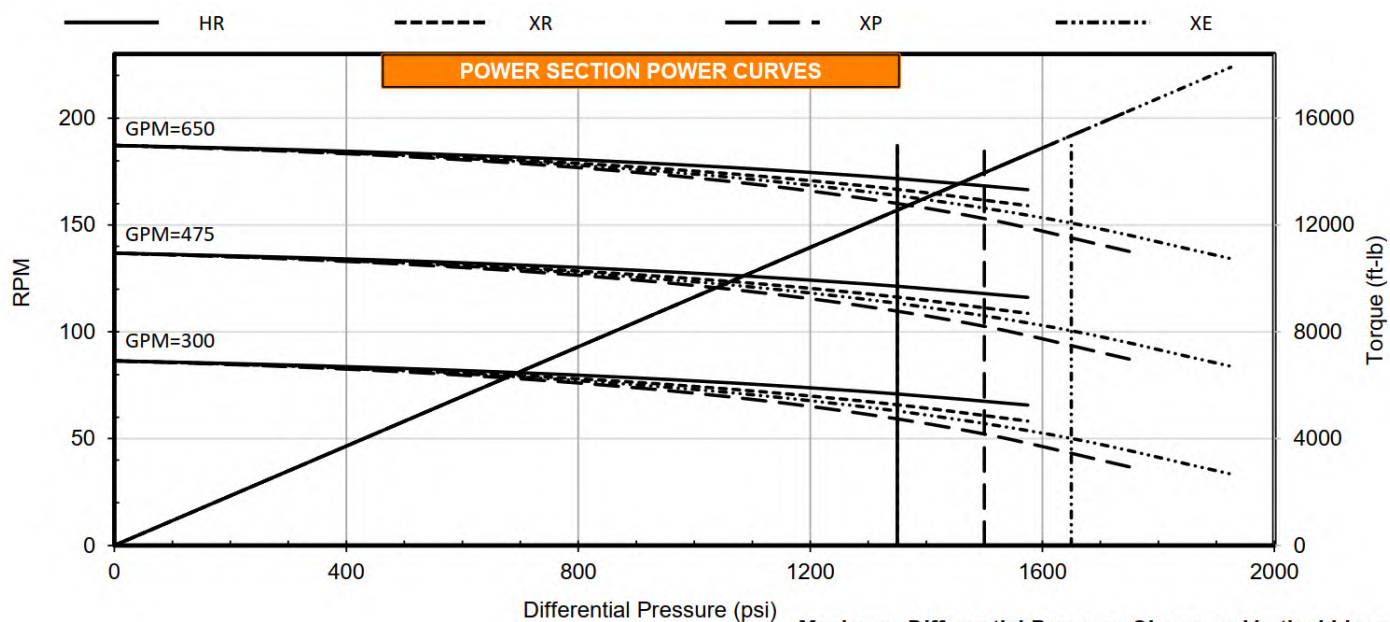
¹other options available on request

²not including Power Section



Power Section

Elastomer	HR	XR	XP	XE
Configuration	7/8 Lobes 6.0 Stages			
Stator Length New (in.)	232			
Stator OD (in.)	6.50			
Rotor Weight (lbs)	723			
Stator Weight (lbs)	740			
Speed Range (rpm)	86 - 187			
Flow Range (gpm)	300 - 650			
Rotation (rev/gal)	0.288			
Torque Slope (lbf-ft/psi)	9.300			
Off Bottom Pressure (psi)	134			
Max Diff Pressure (psi)	1,350	1,350	1,500	1,650
Max Torque (lbf-ft)	12,560	12,560	13,950	15,350
Stall Diff Pressure (psi)	2,030	2,030	2,250	2,480
Stall Torque (lbf-ft)	18,830	18,830	20,930	23,020
Max Power (hp)	410	398	406	441



BLACK DIAMOND





6.50" UltraMotor

7/8 - 6.0 Stages M40

Build Rates



Bend Setting °	Bit 7-3/4*	Bit 7-7/8	Bit 8	Bit 8-1/8	Bit 8-1/4	Bit 8-3/8	Bit 8-1/2	Bit 8-5/8
	LS OD 7.250	LS OD 7.375	LS OD 7.500	LS OD 7.625	LS OD 7.750	LS OD 7.875	LS OD 8.000	LS OD 8.125
1.50 Standard	S 8.4 / LS 7.2	S 8.1 / LS 7.1	S 7.7 / LS 7.1	S 7.4 / LS 7.0	S 7.0 / LS 7.0	S 6.7 / LS 7.1	S 6.3 / LS 7.2	S 6.0 / LS 7.2
+0.50 above	S 10.1 / LS 8.6	S 9.7 / LS 8.6	S 9.3 / LS 8.5	S 8.8 / LS 8.4	S 8.4 / LS 8.4	S 8.0 / LS 8.5	S 7.6 / LS 8.6	S 7.2 / LS 8.7
+0.75 above	S 11.3 / LS 9.7	S 10.9 / LS 9.6	S 10.4 / LS 9.5	S 10.0 / LS 9.5	S 9.5 / LS 9.5	S 9.0 / LS 9.6	S 8.6 / LS 9.7	S 8.1 / LS 9.8
+1.00 above	S 12.6 / LS 10.8	S 12.1 / LS 10.7	S 11.6 / LS 10.6	S 11.1 / LS 10.5	S 10.5 / LS 10.6	S 10.0 / LS 10.7	S 9.5 / LS 10.8	S 9.0 / LS 10.9
1.75 Standard	S 9.9 / LS 8.8	S 9.6 / LS 8.8	S 9.2 / LS 8.7	S 8.9 / LS 8.6	S 8.5 / LS 8.6	S 8.2 / LS 8.5	S 7.9 / LS 8.6	S 7.5 / LS 8.7
+0.50 above	S 11.9 / LS 10.6	S 11.5 / LS 10.5	S 11.1 / LS 10.4	S 10.7 / LS 10.3	S 10.2 / LS 10.3	S 9.8 / LS 10.2	S 9.4 / LS 10.3	S 9.0 / LS 10.4
+0.75 above	S 13.4 / LS 11.9	S 12.9 / LS 11.8	S 12.5 / LS 11.7	S 12.0 / LS 11.6	S 11.5 / LS 11.6	S 11.1 / LS 11.5	S 10.6 / LS 11.6	S 10.1 / LS 11.7
+1.00 above	S 14.9 / LS 13.2	S 14.4 / LS 13.1	S 13.8 / LS 13.0	S 13.3 / LS 12.9	S 12.8 / LS 12.8	S 12.3 / LS 12.8	S 11.8 / LS 12.9	S 11.3 / LS 13.0
1.83 Standard	S 10.4 / LS 9.3	S 10.1 / LS 9.3	S 9.7 / LS 9.2	S 9.4 / LS 9.1	S 9.0 / LS 9.1	S 8.7 / LS 9.0	S 8.3 / LS 9.0	S 8.0 / LS 9.1
+0.50 above	S 12.5 / LS 11.2	S 12.1 / LS 11.1	S 11.7 / LS 11.0	S 11.2 / LS 11.0	S 10.8 / LS 10.9	S 10.4 / LS 10.8	S 10.0 / LS 10.9	S 9.6 / LS 10.9
+0.75 above	S 14.0 / LS 12.6	S 13.6 / LS 12.5	S 13.1 / LS 12.4	S 12.7 / LS 12.3	S 12.2 / LS 12.3	S 11.7 / LS 12.2	S 11.3 / LS 12.2	S 10.8 / LS 12.3
+1.00 above	S 15.6 / LS 14.0	S 15.1 / LS 13.9	S 14.6 / LS 13.8	S 14.1 / LS 13.7	S 13.5 / LS 13.6	S 13.0 / LS 13.5	S 12.5 / LS 13.6	S 12.0 / LS 13.7
2.00 Standard	S 11.4 / LS 10.4	S 11.1 / LS 10.4	S 10.7 / LS 10.3	S 10.4 / LS 10.2	S 10.1 / LS 10.2	S 9.7 / LS 10.1	S 9.4 / LS 10.0	S 9.0 / LS 10.1
+0.50 above	S 13.7 / LS 12.5	S 13.3 / LS 12.4	S 12.9 / LS 12.4	S 12.5 / LS 12.3	S 12.1 / LS 12.2	S 11.7 / LS 12.1	S 11.2 / LS 12.1	S 10.8 / LS 12.1
+0.75 above	S 15.4 / LS 14.1	S 15.0 / LS 14.0	S 14.5 / LS 13.9	S 14.0 / LS 13.8	S 13.6 / LS 13.7	S 13.1 / LS 13.6	S 12.6 / LS 13.6	S 12.2 / LS 13.6
+1.00 above	S 17.2 / LS 15.7	S 16.6 / LS 15.6	S 16.1 / LS 15.5	S 15.6 / LS 15.4	S 15.1 / LS 15.3	S 14.6 / LS 15.2	S 14.1 / LS 15.1	S 13.5 / LS 15.1
2.12 Standard	S 12.2 / LS 11.2	S 11.8 / LS 11.1	S 11.5 / LS 11.1	S 11.1 / LS 11.0	S 10.8 / LS 11.0	S 10.4 / LS 10.9	S 10.1 / LS 10.8	S 9.7 / LS 10.8
+0.50 above	S 14.6 / LS 13.5	S 14.2 / LS 13.4	S 13.8 / LS 13.3	S 13.4 / LS 13.2	S 12.9 / LS 13.1	S 12.5 / LS 13.1	S 12.1 / LS 13.0	S 11.7 / LS 12.9
+0.75 above	S 16.4 / LS 15.1	S 16.0 / LS 15.0	S 15.5 / LS 15.0	S 15.0 / LS 14.9	S 14.6 / LS 14.8	S 14.1 / LS 14.7	S 13.6 / LS 14.6	S 13.2 / LS 14.5
+1.00 above	S 18.2 / LS 16.8	S 17.7 / LS 16.7	S 17.2 / LS 16.6	S 16.7 / LS 16.5	S 16.2 / LS 16.4	S 15.7 / LS 16.3	S 15.1 / LS 16.2	S 14.6 / LS 16.1
2.25 Standard	S 12.9 / LS 12.1	S 12.6 / LS 12.0	S 12.3 / LS 11.9	S 11.9 / LS 11.9	S 11.6 / LS 11.8	S 11.2 / LS 11.7	S 10.9 / LS 11.7	S 10.5 / LS 11.6
+0.50 above	S 15.5 / LS 14.5	S 15.1 / LS 14.4	S 14.7 / LS 14.3	S 14.3 / LS 14.2	S 13.9 / LS 14.2	S 13.5 / LS 14.1	S 13.1 / LS 14.0	S 12.6 / LS 13.9
+0.75 above	S 17.5 / LS 16.3	S 17.0 / LS 16.2	S 16.6 / LS 16.1	S 16.1 / LS 16.0	S 15.6 / LS 15.9	S 15.2 / LS 15.8	S 14.7 / LS 15.7	S 14.2 / LS 15.7
+1.00 above	S 19.4 / LS 18.1	S 18.9 / LS 18.0	S 18.4 / LS 17.9	S 17.9 / LS 17.8	S 17.4 / LS 17.7	S 16.8 / LS 17.6	S 16.3 / LS 17.5	S 15.8 / LS 17.4
2.50 Standard	S 14.5 / LS 13.7	S 14.1 / LS 13.6	S 13.8 / LS 13.5	S 13.4 / LS 13.5	S 13.1 / LS 13.4	S 12.7 / LS 13.3	S 12.4 / LS 13.3	S 12.1 / LS 13.2
+0.50 above	S 17.4 / LS 16.4	S 16.9 / LS 16.3	S 16.5 / LS 16.2	S 16.1 / LS 16.2	S 15.7 / LS 16.1	S 15.3 / LS 16.0	S 14.9 / LS 15.9	S 14.5 / LS 15.9
+0.75 above	S 19.5 / LS 18.5	S 19.1 / LS 18.4	S 18.6 / LS 18.3	S 18.1 / LS 18.2	S 17.7 / LS 18.1	S 17.2 / LS 18.0	S 16.7 / LS 17.9	S 16.3 / LS 17.8
+1.00 above	S 21.7 / LS 20.5	S 21.2 / LS 20.4	S 20.7 / LS 20.3	S 20.1 / LS 20.2	S 19.6 / LS 20.1	S 19.1 / LS 20.0	S 18.6 / LS 19.9	S 18.1 / LS 19.8

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





6.50" UltraMotor

7/8 - 6.0 Stages M40

Build Rates



Bend Setting °	Bit 8-3/4	Bit 8-7/8	Bit 9	Bit 9-1/8	Bit 9-1/4	Bit 9-3/8	Bit 9-1/2	Bit 9-5/8
	LS OD 8.250	LS OD 8.375	LS OD 8.500	LS OD 8.625	LS OD 8.750	LS OD 8.875	LS OD 9.000	LS OD 9.125
1.50 Standard	S 5.6 / LS 7.3	S 5.3 / LS 7.4	S 5.0 / LS 7.4	S 4.6 / LS 7.5	S 4.3 / LS 7.6	S 3.9 / LS 7.6	S 3.6 / LS 7.7	S 3.2 / LS 7.8
+0.50 above	S 6.8 / LS 8.8	S 6.4 / LS 8.8	S 5.9 / LS 8.9	S 5.5 / LS 9.0	S 5.1 / LS 9.1	S 4.7 / LS 9.1	S 4.3 / LS 9.2	S 3.9 / LS 9.3
+0.75 above	S 7.6 / LS 9.9	S 7.2 / LS 9.9	S 6.7 / LS 10.0	S 6.2 / LS 10.1	S 5.8 / LS 10.2	S 5.3 / LS 10.3	S 4.8 / LS 10.4	S 4.4 / LS 10.5
+1.00 above	S 8.5 / LS 10.9	S 8.0 / LS 11.0	S 7.4 / LS 11.1	S 6.9 / LS 11.2	S 6.4 / LS 11.3	S 5.9 / LS 11.4	S 5.4 / LS 11.5	S 4.9 / LS 11.6
1.75 Standard	S 7.2 / LS 8.7	S 6.8 / LS 8.8	S 6.5 / LS 8.8	S 6.1 / LS 8.9	S 5.8 / LS 9.0	S 5.4 / LS 9.0	S 5.1 / LS 9.1	S 4.7 / LS 9.2
+0.50 above	S 8.6 / LS 10.5	S 8.2 / LS 10.5	S 7.8 / LS 10.6	S 7.4 / LS 10.7	S 6.9 / LS 10.8	S 6.5 / LS 10.9	S 6.1 / LS 10.9	S 5.7 / LS 11.0
+0.75 above	S 9.7 / LS 11.8	S 9.2 / LS 11.9	S 8.7 / LS 11.9	S 8.3 / LS 12.0	S 7.8 / LS 12.1	S 7.3 / LS 12.2	S 6.9 / LS 12.3	S 6.4 / LS 12.4
+1.00 above	S 10.7 / LS 13.1	S 10.2 / LS 13.2	S 9.7 / LS 13.3	S 9.2 / LS 13.4	S 8.7 / LS 13.5	S 8.2 / LS 13.6	S 7.6 / LS 13.7	S 7.1 / LS 13.8
1.83 Standard	S 7.6 / LS 9.2	S 7.3 / LS 9.2	S 7.0 / LS 9.3	S 6.6 / LS 9.4	S 6.3 / LS 9.4	S 5.9 / LS 9.5	S 5.6 / LS 9.6	S 5.2 / LS 9.6
+0.50 above	S 9.2 / LS 11.0	S 8.8 / LS 11.1	S 8.3 / LS 11.2	S 7.9 / LS 11.2	S 7.5 / LS 11.3	S 7.1 / LS 11.4	S 6.7 / LS 11.5	S 6.3 / LS 11.6
+0.75 above	S 10.3 / LS 12.4	S 9.9 / LS 12.5	S 9.4 / LS 12.6	S 8.9 / LS 12.6	S 8.5 / LS 12.7	S 8.0 / LS 12.8	S 7.5 / LS 12.9	S 7.1 / LS 13.0
+1.00 above	S 11.5 / LS 13.8	S 11.0 / LS 13.9	S 10.4 / LS 14.0	S 9.9 / LS 14.1	S 9.4 / LS 14.1	S 8.9 / LS 14.2	S 8.4 / LS 14.3	S 7.9 / LS 14.4
2.00 Standard	S 8.7 / LS 10.1	S 8.3 / LS 10.2	S 8.0 / LS 10.3	S 7.6 / LS 10.3	S 7.3 / LS 10.4	S 7.0 / LS 10.5	S 6.6 / LS 10.5	S 6.3 / LS 10.6
+0.50 above	S 10.4 / LS 12.2	S 10.0 / LS 12.2	S 9.6 / LS 12.3	S 9.2 / LS 12.4	S 8.8 / LS 12.5	S 8.3 / LS 12.6	S 7.9 / LS 12.6	S 7.5 / LS 12.7
+0.75 above	S 11.7 / LS 13.7	S 11.2 / LS 13.8	S 10.8 / LS 13.9	S 10.3 / LS 13.9	S 9.9 / LS 14.0	S 9.4 / LS 14.1	S 8.9 / LS 14.2	S 8.5 / LS 14.3
+1.00 above	S 13.0 / LS 15.2	S 12.5 / LS 15.3	S 12.0 / LS 15.4	S 11.5 / LS 15.5	S 10.9 / LS 15.6	S 10.4 / LS 15.7	S 9.9 / LS 15.8	S 9.4 / LS 15.9
2.12 Standard	S 9.4 / LS 10.8	S 9.1 / LS 10.9	S 8.7 / LS 10.9	S 8.4 / LS 11.0	S 8.0 / LS 11.1	S 7.7 / LS 11.1	S 7.3 / LS 11.2	S 7.0 / LS 11.3
+0.50 above	S 11.3 / LS 13.0	S 10.9 / LS 13.1	S 10.5 / LS 13.1	S 10.0 / LS 13.2	S 9.6 / LS 13.3	S 9.2 / LS 13.4	S 8.8 / LS 13.4	S 8.4 / LS 13.5
+0.75 above	S 12.7 / LS 14.6	S 12.2 / LS 14.7	S 11.8 / LS 14.8	S 11.3 / LS 14.9	S 10.8 / LS 15.0	S 10.4 / LS 15.0	S 9.9 / LS 15.1	S 9.4 / LS 15.2
+1.00 above	S 14.1 / LS 16.2	S 13.6 / LS 16.3	S 13.1 / LS 16.4	S 12.6 / LS 16.5	S 12.0 / LS 16.6	S 11.5 / LS 16.7	S 11.0 / LS 16.8	S 10.5 / LS 16.9
2.25 Standard	S 10.2 / LS 11.6	S 9.8 / LS 11.6	S 9.5 / LS 11.7	S 9.2 / LS 11.8	S 8.8 / LS 11.8	S 8.5 / LS 11.9	S 8.1 / LS 11.9	S 7.8 / LS 12.0
+0.50 above	S 12.2 / LS 13.9	S 11.8 / LS 13.9	S 11.4 / LS 14.0	S 11.0 / LS 14.1	S 10.6 / LS 14.2	S 10.2 / LS 14.3	S 9.7 / LS 14.3	S 9.3 / LS 14.4
+0.75 above	S 13.8 / LS 15.6	S 13.3 / LS 15.7	S 12.8 / LS 15.8	S 12.4 / LS 15.9	S 11.9 / LS 16.0	S 11.4 / LS 16.0	S 11.0 / LS 16.1	S 10.5 / LS 16.2
+1.00 above	S 15.3 / LS 17.3	S 14.8 / LS 17.4	S 14.3 / LS 17.5	S 13.7 / LS 17.6	S 13.2 / LS 17.7	S 12.7 / LS 17.8	S 12.2 / LS 17.9	S 11.7 / LS 18.0
2.50 Standard	S 11.7 / LS 13.2	S 11.4 / LS 13.1	S 11.0 / LS 13.1	S 10.7 / LS 13.2	S 10.3 / LS 13.2	S 10.0 / LS 13.3	S 9.6 / LS 13.4	S 9.3 / LS 13.4
+0.50 above	S 14.0 / LS 15.8	S 13.6 / LS 15.7	S 13.2 / LS 15.7	S 12.8 / LS 15.8	S 12.4 / LS 15.9	S 12.0 / LS 16.0	S 11.6 / LS 16.0	S 11.2 / LS 16.1
+0.75 above	S 15.8 / LS 17.8	S 15.3 / LS 17.7	S 14.9 / LS 17.7	S 14.4 / LS 17.8	S 13.9 / LS 17.9	S 13.5 / LS 18.0	S 13.0 / LS 18.0	S 12.5 / LS 18.1
+1.00 above	S 17.6 / LS 19.7	S 17.0 / LS 19.6	S 16.5 / LS 19.7	S 16.0 / LS 19.8	S 15.5 / LS 19.9	S 15.0 / LS 19.9	S 14.5 / LS 20.0	S 13.9 / LS 20.1

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





6.50" UltraMotor

7/8 - 6.0 Stages M40

Build Rates



Bend Setting °	9-3/4	Bit 9-7/8	Bit 10*	Bit 10-1/8*	Bit 10-1/4*	Bit 10-3/8*	Bit 10-1/2*	Bit 10-5/8*
	LS OD 9.250	LS OD 9.375	LS OD 9.500	LS OD 9.625	LS OD 9.750	LS OD 9.875	LS OD 10.000	LS OD 10.125
1.50 Standard	S 2.9 / LS 7.8	S 2.5 / LS 7.9	S 2.2 / LS 7.9	S 1.9 / LS 8.0	S 1.5 / LS 8.1	S 1.2 / LS 8.1	S 0.8 / LS 8.2	S 0.5 / LS 8.3
+0.50 above	S 3.5 / LS 9.4	S 3.1 / LS 9.5	S 2.6 / LS 9.5	S 2.2 / LS 9.6	S 1.8 / LS 9.7	S 1.4 / LS 9.8	S 1.0 / LS 9.8	S 0.6 / LS 9.9
+0.75 above	S 3.9 / LS 10.6	S 3.4 / LS 10.6	S 3.0 / LS 10.7	S 2.5 / LS 10.8	S 2.0 / LS 10.9	S 1.6 / LS 11.0	S 1.1 / LS 11.1	S 0.6 / LS 11.2
+1.00 above	S 4.3 / LS 11.7	S 3.8 / LS 11.8	S 3.3 / LS 11.9	S 2.8 / LS 12.0	S 2.3 / LS 12.1	S 1.7 / LS 12.2	S 1.2 / LS 12.3	S 0.7 / LS 12.4
1.75 Standard	S 4.4 / LS 9.2	S 4.1 / LS 9.3	S 3.7 / LS 9.4	S 3.4 / LS 9.4	S 3.0 / LS 9.5	S 2.7 / LS 9.6	S 2.3 / LS 9.6	S 2.0 / LS 9.7
+0.50 above	S 5.3 / LS 11.1	S 4.9 / LS 11.2	S 4.5 / LS 11.2	S 4.0 / LS 11.3	S 3.6 / LS 11.4	S 3.2 / LS 11.5	S 2.8 / LS 11.6	S 2.4 / LS 11.6
+0.75 above	S 5.9 / LS 12.5	S 5.5 / LS 12.6	S 5.0 / LS 12.6	S 4.6 / LS 12.7	S 4.1 / LS 12.8	S 3.6 / LS 12.9	S 3.2 / LS 13.0	S 2.7 / LS 13.1
+1.00 above	S 6.6 / LS 13.9	S 6.1 / LS 14.0	S 5.6 / LS 14.1	S 5.1 / LS 14.1	S 4.5 / LS 14.2	S 4.0 / LS 14.3	S 3.5 / LS 14.4	S 3.0 / LS 14.5
1.83 Standard	S 4.9 / LS 9.7	S 4.5 / LS 9.8	S 4.2 / LS 9.8	S 3.9 / LS 9.9	S 3.5 / LS 10.0	S 3.2 / LS 10.0	S 2.8 / LS 10.1	S 2.5 / LS 10.1
+0.50 above	S 5.9 / LS 11.6	S 5.5 / LS 11.7	S 5.0 / LS 11.8	S 4.6 / LS 11.9	S 4.2 / LS 11.9	S 3.8 / LS 12.0	S 3.4 / LS 12.1	S 3.0 / LS 12.2
+0.75 above	S 6.6 / LS 13.1	S 6.1 / LS 13.2	S 5.7 / LS 13.3	S 5.2 / LS 13.3	S 4.7 / LS 13.4	S 4.3 / LS 13.5	S 3.8 / LS 13.6	S 3.3 / LS 13.7
+1.00 above	S 7.3 / LS 14.5	S 6.8 / LS 14.6	S 6.3 / LS 14.7	S 5.8 / LS 14.8	S 5.3 / LS 14.9	S 4.7 / LS 15.0	S 4.2 / LS 15.1	S 3.7 / LS 15.2
2.00 Standard	S 5.9 / LS 10.7	S 5.6 / LS 10.7	S 5.2 / LS 10.8	S 4.9 / LS 10.9	S 4.5 / LS 10.9	S 4.2 / LS 11.0	S 3.9 / LS 11.0	S 3.5 / LS 11.1
+0.50 above	S 7.1 / LS 12.8	S 6.7 / LS 12.9	S 6.3 / LS 12.9	S 5.9 / LS 13.0	S 5.4 / LS 13.1	S 5.0 / LS 13.2	S 4.6 / LS 13.3	S 4.2 / LS 13.3
+0.75 above	S 8.0 / LS 14.4	S 7.5 / LS 14.5	S 7.1 / LS 14.6	S 6.6 / LS 14.6	S 6.1 / LS 14.7	S 5.7 / LS 14.8	S 5.2 / LS 14.9	S 4.7 / LS 15.0
+1.00 above	S 8.9 / LS 16.0	S 8.4 / LS 16.1	S 7.8 / LS 16.2	S 7.3 / LS 16.3	S 6.8 / LS 16.4	S 6.3 / LS 16.5	S 5.8 / LS 16.6	S 5.3 / LS 16.7
2.12 Standard	S 6.6 / LS 11.3	S 6.3 / LS 11.4	S 6.0 / LS 11.5	S 5.6 / LS 11.5	S 5.3 / LS 11.6	S 4.9 / LS 11.7	S 4.6 / LS 11.7	S 4.2 / LS 11.8
+0.50 above	S 8.0 / LS 13.6	S 7.6 / LS 13.7	S 7.1 / LS 13.8	S 6.7 / LS 13.8	S 6.3 / LS 13.9	S 5.9 / LS 14.0	S 5.5 / LS 14.1	S 5.1 / LS 14.1
+0.75 above	S 9.0 / LS 15.3	S 8.5 / LS 15.4	S 8.0 / LS 15.5	S 7.6 / LS 15.6	S 7.1 / LS 15.7	S 6.6 / LS 15.7	S 6.2 / LS 15.8	S 5.7 / LS 15.9
+1.00 above	S 10.0 / LS 17.0	S 9.5 / LS 17.1	S 8.9 / LS 17.2	S 8.4 / LS 17.3	S 7.9 / LS 17.4	S 7.4 / LS 17.5	S 6.9 / LS 17.6	S 6.4 / LS 17.7
2.25 Standard	S 7.4 / LS 12.1	S 7.1 / LS 12.1	S 6.7 / LS 12.2	S 6.4 / LS 12.3	S 6.1 / LS 12.3	S 5.7 / LS 12.4	S 5.4 / LS 12.5	S 5.0 / LS 12.5
+0.50 above	S 8.9 / LS 14.5	S 8.5 / LS 14.6	S 8.1 / LS 14.6	S 7.7 / LS 14.7	S 7.3 / LS 14.8	S 6.9 / LS 14.9	S 6.4 / LS 15.0	S 6.0 / LS 15.0
+0.75 above	S 10.0 / LS 16.3	S 9.6 / LS 16.4	S 9.1 / LS 16.5	S 8.6 / LS 16.6	S 8.2 / LS 16.6	S 7.7 / LS 16.7	S 7.2 / LS 16.8	S 6.8 / LS 16.9
+1.00 above	S 11.2 / LS 18.1	S 10.6 / LS 18.2	S 10.1 / LS 18.3	S 9.6 / LS 18.4	S 9.1 / LS 18.5	S 8.6 / LS 18.6	S 8.1 / LS 18.7	S 7.5 / LS 18.8
2.50 Standard	S 8.9 / LS 13.5	S 8.6 / LS 13.6	S 8.3 / LS 13.6	S 7.9 / LS 13.7	S 7.6 / LS 13.8	S 7.2 / LS 13.8	S 6.9 / LS 13.9	S 6.5 / LS 13.9
+0.50 above	S 10.7 / LS 16.2	S 10.3 / LS 16.3	S 9.9 / LS 16.3	S 9.5 / LS 16.4	S 9.1 / LS 16.5	S 8.7 / LS 16.6	S 8.3 / LS 16.7	S 7.8 / LS 16.7
+0.75 above	S 12.1 / LS 18.2	S 11.6 / LS 18.3	S 11.2 / LS 18.4	S 10.7 / LS 18.5	S 10.2 / LS 18.6	S 9.8 / LS 18.7	S 9.3 / LS 18.7	S 8.8 / LS 18.8
+1.00 above	S 13.4 / LS 20.2	S 12.9 / LS 20.3	S 12.4 / LS 20.4	S 11.9 / LS 20.5	S 11.4 / LS 20.6	S 10.8 / LS 20.7	S 10.3 / LS 20.8	S 9.8 / LS 20.9

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





6.50" UltraMotor

7/8 - 6.0 Stages M40

Build Rates



Bend Setting °	Bit 10-3/4*	Bit 10-7/8*	Bit 11*	Bit 11-1/8*	Bit 11-1/4*	Bit 11-3/8*	Bit 11-1/2*	Bit 11-5/8*
	LS OD 10.250	LS OD 10.375	LS OD 10.500	LS OD 10.625	LS OD 10.750	LS OD 10.875	LS OD 11.000	LS OD 11.125
1.50 Standard	S 0.1 / LS 8.3	S -0.2 / LS 8.4	S -0.6 / LS 8.5	S -0.9 / LS 8.5	S -1.2 / LS 8.6	S -1.6 / LS 8.7	S -1.9 / LS 8.7	S -2.3 / LS 8.8
+0.50 above	S 0.2 / LS 10.0	S N/B / LS 10.1	S N/B / LS 10.2	S N/B / LS 10.2	S N/B / LS 10.3	S N/B / LS 10.4	S N/B / LS 10.5	S N/B / LS 10.6
+0.75 above	S 0.2 / LS 11.3	S N/B / LS 11.3	S N/B / LS 11.4	S N/B / LS 11.5	S N/B / LS 11.6	S N/B / LS 11.7	S N/B / LS 11.8	S N/B / LS 11.9
+1.00 above	S 0.2 / LS 12.5	S N/B / LS 12.6	S N/B / LS 12.7	S N/B / LS 12.8	S N/B / LS 12.9	S N/B / LS 13.0	S N/B / LS 13.1	S N/B / LS 13.2
1.75 Standard	S 1.6 / LS 9.8	S 1.3 / LS 9.8	S 1.0 / LS 9.9	S 0.6 / LS 10.0	S 0.3 / LS 10.0	S -0.1 / LS 10.1	S -0.4 / LS 10.1	S -0.8 / LS 10.2
+0.50 above	S 2.0 / LS 11.7	S 1.6 / LS 11.8	S 1.2 / LS 11.9	S 0.7 / LS 11.9	S 0.3 / LS 12.0	S N/B / LS 12.1	S N/B / LS 12.2	S N/B / LS 12.3
+0.75 above	S 2.2 / LS 13.2	S 1.8 / LS 13.3	S 1.3 / LS 13.3	S 0.8 / LS 13.4	S 0.4 / LS 13.5	S N/B / LS 13.6	S N/B / LS 13.7	S N/B / LS 13.8
+1.00 above	S 2.5 / LS 14.6	S 2.0 / LS 14.7	S 1.4 / LS 14.8	S 0.9 / LS 14.9	S 0.4 / LS 15.0	S N/B / LS 15.1	S N/B / LS 15.2	S N/B / LS 15.3
1.83 Standard	S 2.1 / LS 10.2	S 1.8 / LS 10.3	S 1.4 / LS 10.3	S 1.1 / LS 10.4	S 0.8 / LS 10.5	S 0.4 / LS 10.5	S 0.1 / LS 10.6	S -0.3 / LS 10.7
+0.50 above	S 2.6 / LS 12.3	S 2.1 / LS 12.3	S 1.7 / LS 12.4	S 1.3 / LS 12.5	S 0.9 / LS 12.6	S 0.5 / LS 12.6	S 0.1 / LS 12.7	S N/B / LS 12.8
+0.75 above	S 2.9 / LS 13.8	S 2.4 / LS 13.9	S 1.9 / LS 14.0	S 1.5 / LS 14.0	S 1.0 / LS 14.1	S 0.6 / LS 14.2	S 0.1 / LS 14.3	S N/B / LS 14.4
+1.00 above	S 3.2 / LS 15.3	S 2.7 / LS 15.4	S 2.2 / LS 15.5	S 1.6 / LS 15.6	S 1.1 / LS 15.7	S 0.6 / LS 15.8	S 0.1 / LS 15.9	S N/B / LS 16.0
2.00 Standard	S 3.2 / LS 11.2	S 2.8 / LS 11.2	S 2.5 / LS 11.3	S 2.1 / LS 11.4	S 1.8 / LS 11.4	S 1.4 / LS 11.5	S 1.1 / LS 11.6	S 0.8 / LS 11.6
+0.50 above	S 3.8 / LS 13.4	S 3.4 / LS 13.5	S 3.0 / LS 13.6	S 2.6 / LS 13.6	S 2.1 / LS 13.7	S 1.7 / LS 13.8	S 1.3 / LS 13.9	S 0.9 / LS 14.0
+0.75 above	S 4.3 / LS 15.1	S 3.8 / LS 15.2	S 3.3 / LS 15.3	S 2.9 / LS 15.3	S 2.4 / LS 15.4	S 1.9 / LS 15.5	S 1.5 / LS 15.6	S 1.0 / LS 15.7
+1.00 above	S 4.7 / LS 16.8	S 4.2 / LS 16.9	S 3.7 / LS 17.0	S 3.2 / LS 17.1	S 2.7 / LS 17.2	S 2.2 / LS 17.2	S 1.6 / LS 17.3	S 1.1 / LS 17.4
2.12 Standard	S 3.9 / LS 11.9	S 3.5 / LS 11.9	S 3.2 / LS 12.0	S 2.9 / LS 12.0	S 2.5 / LS 12.1	S 2.2 / LS 12.2	S 1.8 / LS 12.2	S 1.5 / LS 12.3
+0.50 above	S 4.7 / LS 14.2	S 4.3 / LS 14.3	S 3.8 / LS 14.4	S 3.4 / LS 14.5	S 3.0 / LS 14.5	S 2.6 / LS 14.6	S 2.2 / LS 14.7	S 1.8 / LS 14.8
+0.75 above	S 5.3 / LS 16.0	S 4.8 / LS 16.1	S 4.3 / LS 16.2	S 3.9 / LS 16.3	S 3.4 / LS 16.4	S 2.9 / LS 16.4	S 2.5 / LS 16.5	S 2.0 / LS 16.6
+1.00 above	S 5.8 / LS 17.8	S 5.3 / LS 17.9	S 4.8 / LS 18.0	S 4.3 / LS 18.1	S 3.8 / LS 18.2	S 3.2 / LS 18.3	S 2.7 / LS 18.4	S 2.2 / LS 18.5
2.25 Standard	S 4.7 / LS 12.6	S 4.3 / LS 12.7	S 4.0 / LS 12.7	S 3.6 / LS 12.8	S 3.3 / LS 12.9	S 3.0 / LS 12.9	S 2.6 / LS 13.0	S 2.3 / LS 13.0
+0.50 above	S 5.6 / LS 15.1	S 5.2 / LS 15.2	S 4.8 / LS 15.3	S 4.4 / LS 15.3	S 4.0 / LS 15.4	S 3.5 / LS 15.5	S 3.1 / LS 15.6	S 2.7 / LS 15.7
+0.75 above	S 6.3 / LS 17.0	S 5.8 / LS 17.1	S 5.4 / LS 17.2	S 4.9 / LS 17.3	S 4.5 / LS 17.3	S 4.0 / LS 17.4	S 3.5 / LS 17.5	S 3.1 / LS 17.6
+1.00 above	S 7.0 / LS 18.9	S 6.5 / LS 19.0	S 6.0 / LS 19.1	S 5.5 / LS 19.2	S 4.9 / LS 19.3	S 4.4 / LS 19.4	S 3.9 / LS 19.5	S 3.4 / LS 19.6
2.50 Standard	S 6.2 / LS 14.0	S 5.8 / LS 14.1	S 5.5 / LS 14.1	S 5.2 / LS 14.2	S 4.8 / LS 14.3	S 4.5 / LS 14.3	S 4.1 / LS 14.4	S 3.8 / LS 14.5
+0.50 above	S 7.4 / LS 16.8	S 7.0 / LS 16.9	S 6.6 / LS 17.0	S 6.2 / LS 17.0	S 5.8 / LS 17.1	S 5.4 / LS 17.2	S 4.9 / LS 17.3	S 4.5 / LS 17.4
+0.75 above	S 8.4 / LS 18.9	S 7.9 / LS 19.0	S 7.4 / LS 19.1	S 7.0 / LS 19.2	S 6.5 / LS 19.3	S 6.0 / LS 19.4	S 5.6 / LS 19.4	S 5.1 / LS 19.5
+1.00 above	S 9.3 / LS 21.0	S 8.8 / LS 21.1	S 8.3 / LS 21.2	S 7.7 / LS 21.3	S 7.2 / LS 21.4	S 6.7 / LS 21.5	S 6.2 / LS 21.6	S 5.7 / LS 21.7

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





6.50" UltraMotor

7/8 - 6.0 Stages M40

Build Rates



Bend Setting °	Bit 11-3/4*	Bit 11-7/8*	Bit 12*	Bit 12-1/8*	Bit 12-1/4*
	LS OD 11.250	LS OD 11.375	LS OD 11.500	LS OD 11.625	LS OD 11.750
1.50 Standard	S -2.6 / LS 8.9	S -3.0 / LS 8.9	S -3.3 / LS 9.0	S -3.7 / LS 9.1	S -4.0 / LS 9.1
+0.50 above	S N/B / LS 10.6	S N/B / LS 10.7	S N/B / LS 10.8	S N/B / LS 10.9	S N/B / LS 10.9
+0.75 above	S N/B / LS 12.0	S N/B / LS 12.0	S N/B / LS 12.1	S N/B / LS 12.2	S N/B / LS 12.3
+1.00 above	S N/B / LS 13.3	S N/B / LS 13.4	S N/B / LS 13.5	S N/B / LS 13.6	S N/B / LS 13.7
1.75 Standard	S -1.1 / LS 10.3	S -1.5 / LS 10.3	S -1.8 / LS 10.4	S -2.1 / LS 10.5	S -2.5 / LS 10.5
+0.50 above	S N/B / LS 12.3	S N/B / LS 12.4	S N/B / LS 12.5	S N/B / LS 12.6	S N/B / LS 12.6
+0.75 above	S N/B / LS 13.9	S N/B / LS 14.0	S N/B / LS 14.0	S N/B / LS 14.1	S N/B / LS 14.2
+1.00 above	S N/B / LS 15.4	S N/B / LS 15.5	S N/B / LS 15.6	S N/B / LS 15.7	S N/B / LS 15.8
1.83 Standard	S -0.6 / LS 10.7	S -1.0 / LS 10.8	S -1.3 / LS 10.9	S -1.7 / LS 10.9	S -2.0 / LS 11.0
+0.50 above	S N/B / LS 12.9	S N/B / LS 13.0	S N/B / LS 13.0	S N/B / LS 13.1	S N/B / LS 13.2
+0.75 above	S N/B / LS 14.5	S N/B / LS 14.6	S N/B / LS 14.7	S N/B / LS 14.7	S N/B / LS 14.8
+1.00 above	S N/B / LS 16.1	S N/B / LS 16.2	S N/B / LS 16.3	S N/B / LS 16.4	S N/B / LS 16.5
2.00 Standard	S 0.4 / LS 11.7	S 0.1 / LS 11.8	S -0.3 / LS 11.8	S -0.6 / LS 11.9	S -1.0 / LS 12.0
+0.50 above	S 0.5 / LS 14.0	S 0.1 / LS 14.1	S N/B / LS 14.2	S N/B / LS 14.3	S N/B / LS 14.3
+0.75 above	S 0.5 / LS 15.8	S 0.1 / LS 15.9	S N/B / LS 16.0	S N/B / LS 16.0	S N/B / LS 16.1
+1.00 above	S 0.6 / LS 17.5	S 0.1 / LS 17.6	S N/B / LS 17.7	S N/B / LS 17.8	S N/B / LS 17.9
2.12 Standard	S 1.1 / LS 12.4	S 0.8 / LS 12.4	S 0.4 / LS 12.5	S 0.1 / LS 12.6	S -0.2 / LS 12.6
+0.50 above	S 1.4 / LS 14.8	S 0.9 / LS 14.9	S 0.5 / LS 15.0	S 0.1 / LS 15.1	S N/B / LS 15.2
+0.75 above	S 1.5 / LS 16.7	S 1.1 / LS 16.8	S 0.6 / LS 16.9	S 0.1 / LS 17.0	S N/B / LS 17.1
+1.00 above	S 1.7 / LS 18.6	S 1.2 / LS 18.7	S 0.7 / LS 18.8	S 0.1 / LS 18.9	S N/B / LS 18.9
2.25 Standard	S 1.9 / LS 13.1	S 1.6 / LS 13.2	S 1.2 / LS 13.2	S 0.9 / LS 13.3	S 0.5 / LS 13.4
+0.50 above	S 2.3 / LS 15.7	S 1.9 / LS 15.8	S 1.5 / LS 15.9	S 1.1 / LS 16.0	S 0.6 / LS 16.0
+0.75 above	S 2.6 / LS 17.7	S 2.1 / LS 17.8	S 1.7 / LS 17.9	S 1.2 / LS 18.0	S 0.7 / LS 18.0
+1.00 above	S 2.9 / LS 19.7	S 2.4 / LS 19.8	S 1.8 / LS 19.9	S 1.3 / LS 20.0	S 0.8 / LS 20.1
2.50 Standard	S 3.4 / LS 14.5	S 3.1 / LS 14.6	S 2.7 / LS 14.7	S 2.4 / LS 14.7	S 2.1 / LS 14.8
+0.50 above	S 4.1 / LS 17.4	S 3.7 / LS 17.5	S 3.3 / LS 17.6	S 2.9 / LS 17.7	S 2.5 / LS 17.7
+0.75 above	S 4.6 / LS 19.6	S 4.2 / LS 19.7	S 3.7 / LS 19.8	S 3.2 / LS 19.9	S 2.8 / LS 20.0
+1.00 above	S 5.2 / LS 21.8	S 4.6 / LS 21.9	S 4.1 / LS 22.0	S 3.6 / LS 22.1	S 3.1 / LS 22.2

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





6.50" UltraMotor

7/8 6.0 Stages M40+

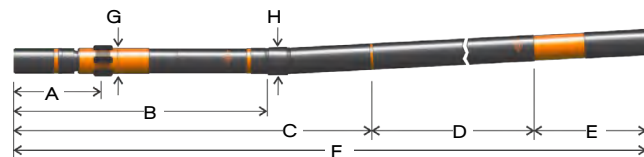


Motor Specifications

Bit Box to Stabilizer	A	29 in.
Bit Box to Bend (FBH)	B	60 in.
Bottom End Length	C	110 in.
Power Section Length	D	see Power Section
Top End Length	E	31 in.
Total Length	F	C + D + E
Body Outer Diameter	G	6.50 in.
Crown Pad Radius	H	3.68 in.
Recommended Hole Size		7-7/8 - 9-7/8 in.
Standard Bit Box Connection ¹		4-1/2 REG
Standard Pin Down Connection ¹		4-1/2 IF
Standard Top Box Connection ¹		NC50 (5 XH, 4-1/2 IF) NC46 (4 IF, 4-1/2 XH)
Weight ²		1,200 lbs
Operating Capacity	Max. WOB	90,200 lbs
	Max. Bit Overpull	90,200 lbs
	Torsional Limit	17,000 lbf-ft
Static Capacity	Max. WOB to Re-run	358,000 lbs
	Max. Bit Overpull to Re-run	222,000 lbs
	Absolute Body Overpull	524,000 lbs
	Torsional Limit	27,000 lbf-ft

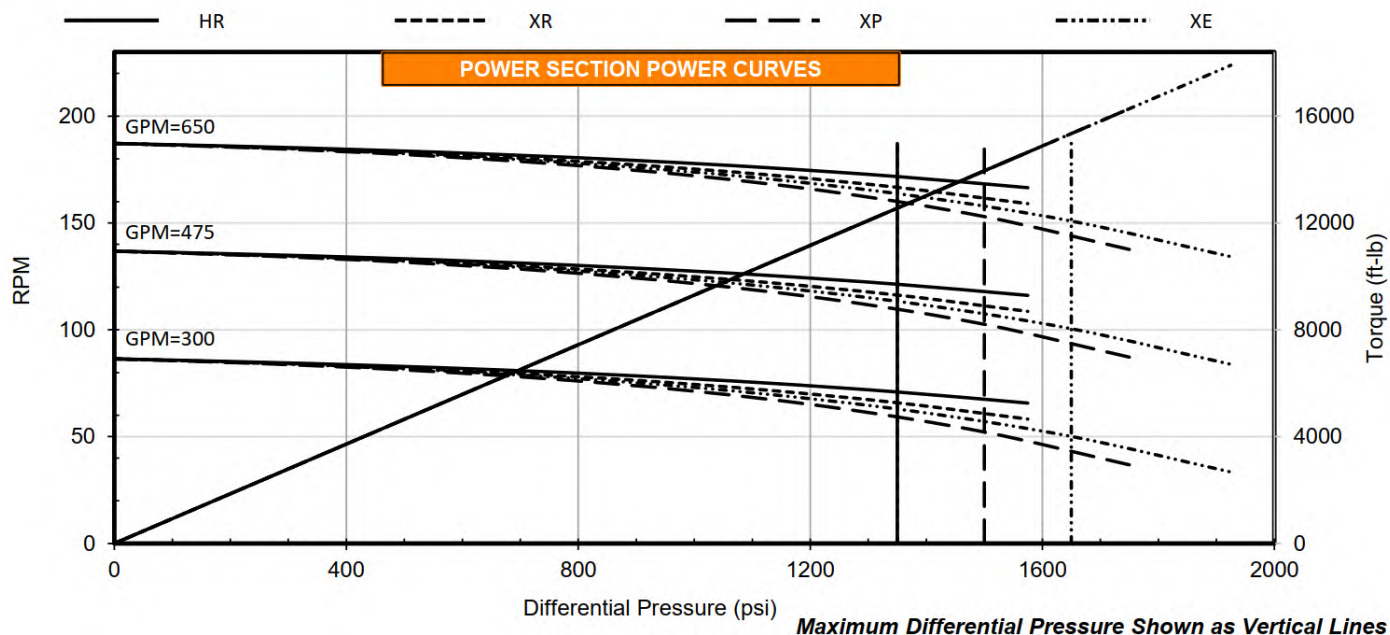
¹other options available on request

²not including Power Section



Power Section

Elastomer	HR	XR	XP	XE
Configuration	7/8 Lobes 6.0 Stages			
Stator Length New (in.)	232			
Stator OD (in.)	6.50			
Rotor Weight (lbs)	723			
Stator Weight (lbs)	740			
Speed Range (rpm)	86 - 187			
Flow Range (gpm)	300 - 650			
Rotation (rev/gal)	0.288			
Torque Slope (lbf-ft/psi)	9.300			
Off Bottom Pressure (psi)	134			
Max Diff Pressure (psi)	1,350	1,350	1,500	1,650
Max Torque (lbf-ft)	12,560	12,560	13,950	15,350
Stall Diff Pressure (psi)	2,030	2,030	2,250	2,480
Stall Torque (lbf-ft)	18,830	18,830	20,930	23,020
Max Power (hp)	410	398	406	441



BLACK DIAMOND





6.50" UltraMotor

7/8 - 6.0 Stages M40+

Build Rates



Bend Setting °	Bit 7-3/4*	Bit 7-7/8	Bit 8	Bit 8-1/8	Bit 8-1/4	Bit 8-3/8	Bit 8-1/2	Bit 8-5/8
	LS OD 7.250	LS OD 7.375	LS OD 7.500	LS OD 7.625	LS OD 7.750	LS OD 7.875	LS OD 8.000	LS OD 8.125
1.50 Standard	S 8.2 / LS 7.0	S 7.9 / LS 7.0	S 7.5 / LS 6.9	S 7.2 / LS 6.8	S 6.9 / LS 6.9	S 6.5 / LS 6.9	S 6.2 / LS 7.0	S 5.9 / LS 7.1
+0.50 above	S 9.9 / LS 8.4	S 9.4 / LS 8.4	S 9.0 / LS 8.3	S 8.6 / LS 8.2	S 8.2 / LS 8.2	S 7.8 / LS 8.3	S 7.4 / LS 8.4	S 7.0 / LS 8.5
+0.75 above	S 11.1 / LS 9.5	S 10.6 / LS 9.4	S 10.2 / LS 9.3	S 9.7 / LS 9.2	S 9.3 / LS 9.3	S 8.8 / LS 9.4	S 8.4 / LS 9.4	S 7.9 / LS 9.5
+1.00 above	S 12.3 / LS 10.5	S 11.8 / LS 10.4	S 11.3 / LS 10.4	S 10.8 / LS 10.3	S 10.3 / LS 10.3	S 9.8 / LS 10.4	S 9.3 / LS 10.5	S 8.8 / LS 10.6
1.75 Standard	S 9.7 / LS 8.6	S 9.4 / LS 8.5	S 9.0 / LS 8.5	S 8.7 / LS 8.4	S 8.3 / LS 8.4	S 8.0 / LS 8.3	S 7.7 / LS 8.4	S 7.3 / LS 8.4
+0.50 above	S 11.6 / LS 10.3	S 11.2 / LS 10.2	S 10.8 / LS 10.2	S 10.4 / LS 10.1	S 10.0 / LS 10.0	S 9.6 / LS 10.0	S 9.2 / LS 10.1	S 8.8 / LS 10.1
+0.75 above	S 13.1 / LS 11.6	S 12.6 / LS 11.5	S 12.2 / LS 11.4	S 11.7 / LS 11.4	S 11.3 / LS 11.3	S 10.8 / LS 11.2	S 10.4 / LS 11.3	S 9.9 / LS 11.4
+1.00 above	S 14.5 / LS 12.9	S 14.0 / LS 12.8	S 13.5 / LS 12.7	S 13.0 / LS 12.6	S 12.5 / LS 12.5	S 12.0 / LS 12.5	S 11.5 / LS 12.6	S 11.0 / LS 12.7
1.83 Standard	S 10.2 / LS 9.1	S 9.8 / LS 9.0	S 9.5 / LS 9.0	S 9.2 / LS 8.9	S 8.8 / LS 8.9	S 8.5 / LS 8.8	S 8.1 / LS 8.8	S 7.8 / LS 8.9
+0.50 above	S 12.2 / LS 10.9	S 11.8 / LS 10.9	S 11.4 / LS 10.8	S 11.0 / LS 10.7	S 10.6 / LS 10.6	S 10.2 / LS 10.6	S 9.8 / LS 10.6	S 9.4 / LS 10.7
+0.75 above	S 13.7 / LS 12.3	S 13.3 / LS 12.2	S 12.8 / LS 12.1	S 12.4 / LS 12.0	S 11.9 / LS 12.0	S 11.4 / LS 11.9	S 11.0 / LS 11.9	S 10.5 / LS 12.0
+1.00 above	S 15.2 / LS 13.7	S 14.7 / LS 13.6	S 14.2 / LS 13.5	S 13.7 / LS 13.4	S 13.2 / LS 13.3	S 12.7 / LS 13.2	S 12.2 / LS 13.2	S 11.7 / LS 13.3
2.00 Standard	S 11.2 / LS 10.2	S 10.8 / LS 10.1	S 10.5 / LS 10.1	S 10.2 / LS 10.0	S 9.8 / LS 9.9	S 9.5 / LS 9.9	S 9.1 / LS 9.8	S 8.8 / LS 9.8
+0.50 above	S 13.4 / LS 12.2	S 13.0 / LS 12.1	S 12.6 / LS 12.1	S 12.2 / LS 12.0	S 11.8 / LS 11.9	S 11.4 / LS 11.8	S 11.0 / LS 11.8	S 10.6 / LS 11.8
+0.75 above	S 15.1 / LS 13.7	S 14.6 / LS 13.7	S 14.2 / LS 13.6	S 13.7 / LS 13.5	S 13.3 / LS 13.4	S 12.8 / LS 13.3	S 12.3 / LS 13.2	S 11.9 / LS 13.3
+1.00 above	S 16.8 / LS 15.3	S 16.2 / LS 15.2	S 15.7 / LS 15.1	S 15.2 / LS 15.0	S 14.7 / LS 14.9	S 14.2 / LS 14.8	S 13.7 / LS 14.7	S 13.2 / LS 14.8
2.12 Standard	S 11.9 / LS 10.9	S 11.5 / LS 10.9	S 11.2 / LS 10.8	S 10.9 / LS 10.8	S 10.5 / LS 10.7	S 10.2 / LS 10.6	S 9.9 / LS 10.6	S 9.5 / LS 10.5
+0.50 above	S 14.3 / LS 13.1	S 13.8 / LS 13.1	S 13.4 / LS 13.0	S 13.0 / LS 12.9	S 12.6 / LS 12.8	S 12.2 / LS 12.8	S 11.8 / LS 12.7	S 11.4 / LS 12.6
+0.75 above	S 16.0 / LS 14.8	S 15.6 / LS 14.7	S 15.1 / LS 14.6	S 14.7 / LS 14.5	S 14.2 / LS 14.4	S 13.8 / LS 14.3	S 13.3 / LS 14.3	S 12.9 / LS 14.2
+1.00 above	S 17.8 / LS 16.4	S 17.3 / LS 16.3	S 16.8 / LS 16.2	S 16.3 / LS 16.1	S 15.8 / LS 16.0	S 15.3 / LS 15.9	S 14.8 / LS 15.9	S 14.3 / LS 15.8
2.25 Standard	S 12.6 / LS 11.8	S 12.3 / LS 11.7	S 12.0 / LS 11.6	S 11.6 / LS 11.6	S 11.3 / LS 11.5	S 11.0 / LS 11.4	S 10.6 / LS 11.4	S 10.3 / LS 11.3
+0.50 above	S 15.2 / LS 14.1	S 14.8 / LS 14.0	S 14.4 / LS 14.0	S 14.0 / LS 13.9	S 13.6 / LS 13.8	S 13.2 / LS 13.7	S 12.8 / LS 13.7	S 12.3 / LS 13.6
+0.75 above	S 17.1 / LS 15.9	S 16.6 / LS 15.8	S 16.2 / LS 15.7	S 15.7 / LS 15.6	S 15.3 / LS 15.5	S 14.8 / LS 15.5	S 14.3 / LS 15.4	S 13.9 / LS 15.3
+1.00 above	S 19.0 / LS 17.6	S 18.5 / LS 17.5	S 18.0 / LS 17.5	S 17.5 / LS 17.4	S 17.0 / LS 17.3	S 16.4 / LS 17.2	S 15.9 / LS 17.1	S 15.4 / LS 17.0
2.50 Standard	S 14.1 / LS 13.3	S 13.8 / LS 13.3	S 13.5 / LS 13.2	S 13.1 / LS 13.2	S 12.8 / LS 13.1	S 12.4 / LS 13.0	S 12.1 / LS 13.0	S 11.8 / LS 12.9
+0.50 above	S 17.0 / LS 16.0	S 16.5 / LS 15.9	S 16.1 / LS 15.9	S 15.7 / LS 15.8	S 15.3 / LS 15.7	S 14.9 / LS 15.6	S 14.5 / LS 15.6	S 14.1 / LS 15.5
+0.75 above	S 19.1 / LS 18.0	S 18.6 / LS 17.9	S 18.2 / LS 17.8	S 17.7 / LS 17.8	S 17.3 / LS 17.7	S 16.8 / LS 17.6	S 16.3 / LS 17.5	S 15.9 / LS 17.4
+1.00 above	S 21.2 / LS 20.0	S 20.7 / LS 19.9	S 20.2 / LS 19.8	S 19.7 / LS 19.7	S 19.2 / LS 19.6	S 18.7 / LS 19.5	S 18.2 / LS 19.4	S 17.7 / LS 19.4

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





6.50" UltraMotor

7/8 - 6.0 Stages M40+

Build Rates



Bend Setting °	Bit 8-3/4	Bit 8-7/8	Bit 9	Bit 9-1/8	Bit 9-1/4	Bit 9-3/8	Bit 9-1/2	Bit 9-5/8
	LS OD 8.250	LS OD 8.375	LS OD 8.500	LS OD 8.625	LS OD 8.750	LS OD 8.875	LS OD 9.000	LS OD 9.125
1.50 Standard	S 5.5 / LS 7.1	S 5.2 / LS 7.2	S 4.8 / LS 7.2	S 4.5 / LS 7.3	S 4.2 / LS 7.4	S 3.8 / LS 7.4	S 3.5 / LS 7.5	S 3.2 / LS 7.6
+0.50 above	S 6.6 / LS 8.5	S 6.2 / LS 8.6	S 5.8 / LS 8.7	S 5.4 / LS 8.8	S 5.0 / LS 8.8	S 4.6 / LS 8.9	S 4.2 / LS 9.0	S 3.8 / LS 9.1
+0.75 above	S 7.4 / LS 9.6	S 7.0 / LS 9.7	S 6.5 / LS 9.8	S 6.1 / LS 9.9	S 5.6 / LS 9.9	S 5.2 / LS 10.0	S 4.7 / LS 10.1	S 4.3 / LS 10.2
+1.00 above	S 8.3 / LS 10.7	S 7.8 / LS 10.8	S 7.3 / LS 10.9	S 6.8 / LS 11.0	S 6.3 / LS 11.1	S 5.7 / LS 11.1	S 5.2 / LS 11.2	S 4.7 / LS 11.3
1.75 Standard	S 7.0 / LS 8.5	S 6.7 / LS 8.6	S 6.3 / LS 8.6	S 6.0 / LS 8.7	S 5.6 / LS 8.8	S 5.3 / LS 8.8	S 5.0 / LS 8.9	S 4.6 / LS 8.9
+0.50 above	S 8.4 / LS 10.2	S 8.0 / LS 10.3	S 7.6 / LS 10.4	S 7.2 / LS 10.4	S 6.8 / LS 10.5	S 6.4 / LS 10.6	S 6.0 / LS 10.7	S 5.6 / LS 10.7
+0.75 above	S 9.4 / LS 11.5	S 9.0 / LS 11.6	S 8.5 / LS 11.7	S 8.1 / LS 11.7	S 7.6 / LS 11.8	S 7.2 / LS 11.9	S 6.7 / LS 12.0	S 6.3 / LS 12.1
+1.00 above	S 10.5 / LS 12.8	S 10.0 / LS 12.9	S 9.5 / LS 12.9	S 9.0 / LS 13.0	S 8.5 / LS 13.1	S 8.0 / LS 13.2	S 7.5 / LS 13.3	S 7.0 / LS 13.4
1.83 Standard	S 7.5 / LS 9.0	S 7.1 / LS 9.0	S 6.8 / LS 9.1	S 6.5 / LS 9.1	S 6.1 / LS 9.2	S 5.8 / LS 9.3	S 5.4 / LS 9.3	S 5.1 / LS 9.4
+0.50 above	S 9.0 / LS 10.7	S 8.6 / LS 10.8	S 8.2 / LS 10.9	S 7.8 / LS 11.0	S 7.3 / LS 11.0	S 6.9 / LS 11.1	S 6.5 / LS 11.2	S 6.1 / LS 11.3
+0.75 above	S 10.1 / LS 12.1	S 9.6 / LS 12.2	S 9.2 / LS 12.3	S 8.7 / LS 12.3	S 8.3 / LS 12.4	S 7.8 / LS 12.5	S 7.4 / LS 12.6	S 6.9 / LS 12.7
+1.00 above	S 11.2 / LS 13.4	S 10.7 / LS 13.5	S 10.2 / LS 13.6	S 9.7 / LS 13.7	S 9.2 / LS 13.8	S 8.7 / LS 13.9	S 8.2 / LS 14.0	S 7.7 / LS 14.1
2.00 Standard	S 8.5 / LS 9.9	S 8.1 / LS 10.0	S 7.8 / LS 10.0	S 7.5 / LS 10.1	S 7.1 / LS 10.1	S 6.8 / LS 10.2	S 6.5 / LS 10.3	S 6.1 / LS 10.3
+0.50 above	S 10.2 / LS 11.9	S 9.8 / LS 12.0	S 9.4 / LS 12.0	S 9.0 / LS 12.1	S 8.6 / LS 12.2	S 8.2 / LS 12.2	S 7.7 / LS 12.3	S 7.3 / LS 12.4
+0.75 above	S 11.4 / LS 13.4	S 11.0 / LS 13.4	S 10.5 / LS 13.5	S 10.1 / LS 13.6	S 9.6 / LS 13.7	S 9.2 / LS 13.8	S 8.7 / LS 13.9	S 8.3 / LS 13.9
+1.00 above	S 12.7 / LS 14.8	S 12.2 / LS 14.9	S 11.7 / LS 15.0	S 11.2 / LS 15.1	S 10.7 / LS 15.2	S 10.2 / LS 15.3	S 9.7 / LS 15.4	S 9.2 / LS 15.5
2.12 Standard	S 9.2 / LS 10.6	S 8.8 / LS 10.6	S 8.5 / LS 10.7	S 8.2 / LS 10.7	S 7.8 / LS 10.8	S 7.5 / LS 10.9	S 7.2 / LS 10.9	S 6.8 / LS 11.0
+0.50 above	S 11.0 / LS 12.7	S 10.6 / LS 12.8	S 10.2 / LS 12.8	S 9.8 / LS 12.9	S 9.4 / LS 13.0	S 9.0 / LS 13.0	S 8.6 / LS 13.1	S 8.2 / LS 13.2
+0.75 above	S 12.4 / LS 14.3	S 11.9 / LS 14.3	S 11.5 / LS 14.4	S 11.0 / LS 14.5	S 10.6 / LS 14.6	S 10.1 / LS 14.7	S 9.7 / LS 14.8	S 9.2 / LS 14.8
+1.00 above	S 13.8 / LS 15.8	S 13.3 / LS 15.9	S 12.8 / LS 16.0	S 12.3 / LS 16.1	S 11.8 / LS 16.2	S 11.3 / LS 16.3	S 10.7 / LS 16.4	S 10.2 / LS 16.5
2.25 Standard	S 10.0 / LS 11.3	S 9.6 / LS 11.3	S 9.3 / LS 11.4	S 8.9 / LS 11.5	S 8.6 / LS 11.5	S 8.3 / LS 11.6	S 7.9 / LS 11.7	S 7.6 / LS 11.7
+0.50 above	S 11.9 / LS 13.5	S 11.5 / LS 13.6	S 11.1 / LS 13.7	S 10.7 / LS 13.8	S 10.3 / LS 13.8	S 9.9 / LS 13.9	S 9.5 / LS 14.0	S 9.1 / LS 14.1
+0.75 above	S 13.4 / LS 15.2	S 13.0 / LS 15.3	S 12.5 / LS 15.4	S 12.1 / LS 15.5	S 11.6 / LS 15.6	S 11.2 / LS 15.7	S 10.7 / LS 15.7	S 10.3 / LS 15.8
+1.00 above	S 14.9 / LS 16.9	S 14.4 / LS 17.0	S 13.9 / LS 17.1	S 13.4 / LS 17.2	S 12.9 / LS 17.3	S 12.4 / LS 17.4	S 11.9 / LS 17.5	S 11.4 / LS 17.6
2.50 Standard	S 11.4 / LS 12.8	S 11.1 / LS 12.8	S 10.8 / LS 12.8	S 10.4 / LS 12.9	S 10.1 / LS 12.9	S 9.8 / LS 13.0	S 9.4 / LS 13.0	S 9.1 / LS 13.1
+0.50 above	S 13.7 / LS 15.4	S 13.3 / LS 15.3	S 12.9 / LS 15.4	S 12.5 / LS 15.4	S 12.1 / LS 15.5	S 11.7 / LS 15.6	S 11.3 / LS 15.7	S 10.9 / LS 15.7
+0.75 above	S 15.4 / LS 17.3	S 15.0 / LS 17.3	S 14.5 / LS 17.3	S 14.1 / LS 17.4	S 13.6 / LS 17.4	S 13.2 / LS 17.5	S 12.7 / LS 17.6	S 12.3 / LS 17.7
+1.00 above	S 17.2 / LS 19.3	S 16.6 / LS 19.2	S 16.1 / LS 19.2	S 15.6 / LS 19.3	S 15.1 / LS 19.4	S 14.6 / LS 19.5	S 14.1 / LS 19.6	S 13.6 / LS 19.7

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





6.50" UltraMotor

7/8 - 6.0 Stages M40+

Build Rates



Bend Setting °	9-3/4	Bit 9-7/8	Bit 10*	Bit 10-1/8*	Bit 10-1/4*	Bit 10-3/8*	Bit 10-1/2*	Bit 10-5/8*
	LS OD 9.250	LS OD 9.375	LS OD 9.500	LS OD 9.625	LS OD 9.750	LS OD 9.875	LS OD 10.000	LS OD 10.125
150 Standard	S 2.8 / LS 7.6	S 2.5 / LS 7.7	S 2.1 / LS 7.7	S 1.8 / LS 7.8	S 1.5 / LS 7.9	S 1.1 / LS 7.9	S 0.8 / LS 8.0	S 0.5 / LS 8.0
+0.50 above	S 3.4 / LS 9.1	S 3.0 / LS 9.2	S 2.6 / LS 9.3	S 2.2 / LS 9.4	S 1.8 / LS 9.4	S 1.4 / LS 9.5	S 1.0 / LS 9.6	S 0.6 / LS 9.7
+0.75 above	S 3.8 / LS 10.3	S 3.4 / LS 10.4	S 2.9 / LS 10.4	S 2.4 / LS 10.5	S 2.0 / LS 10.6	S 1.5 / LS 10.7	S 1.1 / LS 10.8	S 0.6 / LS 10.9
+1.00 above	S 4.2 / LS 11.4	S 3.7 / LS 11.5	S 3.2 / LS 11.6	S 2.7 / LS 11.7	S 2.2 / LS 11.8	S 1.7 / LS 11.9	S 1.2 / LS 12.0	S 0.7 / LS 12.1
175 Standard	S 4.3 / LS 9.0	S 4.0 / LS 9.1	S 3.6 / LS 9.1	S 3.3 / LS 9.2	S 3.0 / LS 9.2	S 2.6 / LS 9.3	S 2.3 / LS 9.4	S 1.9 / LS 9.4
+0.50 above	S 5.2 / LS 10.8	S 4.8 / LS 10.9	S 4.4 / LS 11.0	S 4.0 / LS 11.0	S 3.5 / LS 11.1	S 3.1 / LS 11.2	S 2.7 / LS 11.2	S 2.3 / LS 11.3
+0.75 above	S 5.8 / LS 12.2	S 5.4 / LS 12.2	S 4.9 / LS 12.3	S 4.4 / LS 12.4	S 4.0 / LS 12.5	S 3.5 / LS 12.6	S 3.1 / LS 12.7	S 2.6 / LS 12.7
+1.00 above	S 6.5 / LS 13.5	S 5.9 / LS 13.6	S 5.4 / LS 13.7	S 4.9 / LS 13.8	S 4.4 / LS 13.9	S 3.9 / LS 14.0	S 3.4 / LS 14.1	S 2.9 / LS 14.2
183 Standard	S 4.8 / LS 9.4	S 4.4 / LS 9.5	S 4.1 / LS 9.6	S 3.8 / LS 9.6	S 3.4 / LS 9.7	S 3.1 / LS 9.8	S 2.8 / LS 9.8	S 2.4 / LS 9.9
+0.50 above	S 5.7 / LS 11.3	S 5.3 / LS 11.4	S 4.9 / LS 11.5	S 4.5 / LS 11.6	S 4.1 / LS 11.6	S 3.7 / LS 11.7	S 3.3 / LS 11.8	S 2.9 / LS 11.9
+0.75 above	S 6.4 / LS 12.8	S 6.0 / LS 12.8	S 5.5 / LS 12.9	S 5.1 / LS 13.0	S 4.6 / LS 13.1	S 4.2 / LS 13.2	S 3.7 / LS 13.3	S 3.3 / LS 13.3
+1.00 above	S 7.2 / LS 14.2	S 6.7 / LS 14.3	S 6.2 / LS 14.4	S 5.6 / LS 14.4	S 5.1 / LS 14.5	S 4.6 / LS 14.6	S 4.1 / LS 14.7	S 3.6 / LS 14.8
2.00 Standard	S 5.8 / LS 10.4	S 5.4 / LS 10.5	S 5.1 / LS 10.5	S 4.8 / LS 10.6	S 4.4 / LS 10.6	S 4.1 / LS 10.7	S 3.8 / LS 10.8	S 3.4 / LS 10.8
+0.50 above	S 6.9 / LS 12.5	S 6.5 / LS 12.5	S 6.1 / LS 12.6	S 5.7 / LS 12.7	S 5.3 / LS 12.8	S 4.9 / LS 12.8	S 4.5 / LS 12.9	S 4.1 / LS 13.0
+0.75 above	S 7.8 / LS 14.0	S 7.4 / LS 14.1	S 6.9 / LS 14.2	S 6.4 / LS 14.3	S 6.0 / LS 14.4	S 5.5 / LS 14.4	S 5.1 / LS 14.5	S 4.6 / LS 14.6
+1.00 above	S 8.7 / LS 15.6	S 8.2 / LS 15.7	S 7.7 / LS 15.8	S 7.2 / LS 15.9	S 6.7 / LS 16.0	S 6.1 / LS 16.0	S 5.6 / LS 16.1	S 5.1 / LS 16.2
2.12 Standard	S 6.5 / LS 11.1	S 6.2 / LS 11.1	S 5.8 / LS 11.2	S 5.5 / LS 11.2	S 5.1 / LS 11.3	S 4.8 / LS 11.4	S 4.5 / LS 11.4	S 4.1 / LS 11.5
+0.50 above	S 7.8 / LS 13.3	S 7.4 / LS 13.3	S 7.0 / LS 13.4	S 6.6 / LS 13.5	S 6.2 / LS 13.6	S 5.8 / LS 13.6	S 5.4 / LS 13.7	S 5.0 / LS 13.8
+0.75 above	S 8.8 / LS 14.9	S 8.3 / LS 15.0	S 7.9 / LS 15.1	S 7.4 / LS 15.2	S 6.9 / LS 15.3	S 6.5 / LS 15.3	S 6.0 / LS 15.4	S 5.6 / LS 15.5
+1.00 above	S 9.7 / LS 16.6	S 9.2 / LS 16.7	S 8.7 / LS 16.8	S 8.2 / LS 16.9	S 7.7 / LS 17.0	S 7.2 / LS 17.0	S 6.7 / LS 17.1	S 6.2 / LS 17.2
2.25 Standard	S 7.3 / LS 11.8	S 6.9 / LS 11.8	S 6.6 / LS 11.9	S 6.3 / LS 12.0	S 5.9 / LS 12.0	S 5.6 / LS 12.1	S 5.2 / LS 12.1	S 4.9 / LS 12.2
+0.50 above	S 8.7 / LS 14.1	S 8.3 / LS 14.2	S 7.9 / LS 14.3	S 7.5 / LS 14.4	S 7.1 / LS 14.4	S 6.7 / LS 14.5	S 6.3 / LS 14.6	S 5.9 / LS 14.7
+0.75 above	S 9.8 / LS 15.9	S 9.3 / LS 16.0	S 8.9 / LS 16.1	S 8.4 / LS 16.2	S 8.0 / LS 16.2	S 7.5 / LS 16.3	S 7.1 / LS 16.4	S 6.6 / LS 16.5
+1.00 above	S 10.9 / LS 17.7	S 10.4 / LS 17.8	S 9.9 / LS 17.9	S 9.4 / LS 17.9	S 8.9 / LS 18.0	S 8.4 / LS 18.1	S 7.9 / LS 18.2	S 7.4 / LS 18.3
2.50 Standard	S 8.7 / LS 13.2	S 8.4 / LS 13.2	S 8.1 / LS 13.3	S 7.7 / LS 13.4	S 7.4 / LS 13.4	S 7.1 / LS 13.5	S 6.7 / LS 13.5	S 6.4 / LS 13.6
+0.50 above	S 10.5 / LS 15.8	S 10.1 / LS 15.9	S 9.7 / LS 15.9	S 9.3 / LS 16.0	S 8.9 / LS 16.1	S 8.5 / LS 16.2	S 8.1 / LS 16.2	S 7.7 / LS 16.3
+0.75 above	S 11.8 / LS 17.8	S 11.3 / LS 17.9	S 10.9 / LS 17.9	S 10.4 / LS 18.0	S 10.0 / LS 18.1	S 9.5 / LS 18.2	S 9.1 / LS 18.3	S 8.6 / LS 18.4
+1.00 above	S 13.1 / LS 19.7	S 12.6 / LS 19.8	S 12.1 / LS 19.9	S 11.6 / LS 20.0	S 11.1 / LS 20.1	S 10.6 / LS 20.2	S 10.1 / LS 20.3	S 9.6 / LS 20.4

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





6.50" UltraMotor

7/8 - 6.0 Stages M40+

Build Rates



Bend Setting °	Bit 10-3/4*	Bit 10-7/8*	Bit 11*	Bit 11-1/8*	Bit 11-1/4*	Bit 11-3/8*	Bit 11-1/2*	Bit 11-5/8*
	LS OD 10.250	LS OD 10.375	LS OD 10.500	LS OD 10.625	LS OD 10.750	LS OD 10.875	LS OD 11.000	LS OD 11.125
1.50 Standard	S 0.1 / LS 8.1	S -0.2 / LS 8.2	S -0.5 / LS 8.2	S -0.9 / LS 8.3	S -1.2 / LS 8.4	S -1.6 / LS 8.4	S -1.9 / LS 8.5	S -2.2 / LS 8.5
+0.50 above	S 0.2 / LS 9.7	S N/B / LS 9.8	S N/B / LS 9.9	S N/B / LS 10.0	S N/B / LS 10.0	S N/B / LS 10.1	S N/B / LS 10.2	S N/B / LS 10.2
+0.75 above	S 0.2 / LS 10.9	S N/B / LS 11.0	S N/B / LS 11.1	S N/B / LS 11.2	S N/B / LS 11.3	S N/B / LS 11.4	S N/B / LS 11.4	S N/B / LS 11.5
+1.00 above	S 0.2 / LS 12.2	S N/B / LS 12.3	S N/B / LS 12.3	S N/B / LS 12.4	S N/B / LS 12.5	S N/B / LS 12.6	S N/B / LS 12.7	S N/B / LS 12.8
1.75 Standard	S 1.6 / LS 9.5	S 1.3 / LS 9.6	S 0.9 / LS 9.6	S 0.6 / LS 9.7	S 0.3 / LS 9.7	S -0.1 / LS 9.8	S -0.4 / LS 9.9	S -0.7 / LS 9.9
+0.50 above	S 1.9 / LS 11.4	S 1.5 / LS 11.5	S 1.1 / LS 11.5	S 0.7 / LS 11.6	S 0.3 / LS 11.7	S N/B / LS 11.8	S N/B / LS 11.8	S N/B / LS 11.9
+0.75 above	S 2.2 / LS 12.8	S 1.7 / LS 12.9	S 1.3 / LS 13.0	S 0.8 / LS 13.1	S 0.4 / LS 13.2	S N/B / LS 13.2	S N/B / LS 13.3	S N/B / LS 13.4
+1.00 above	S 2.4 / LS 14.2	S 1.9 / LS 14.3	S 1.4 / LS 14.4	S 0.9 / LS 14.5	S 0.4 / LS 14.6	S N/B / LS 14.7	S N/B / LS 14.8	S N/B / LS 14.9
1.83 Standard	S 2.1 / LS 9.9	S 1.7 / LS 10.0	S 1.4 / LS 10.1	S 1.1 / LS 10.1	S 0.7 / LS 10.2	S 0.4 / LS 10.2	S 0.1 / LS 10.3	S -0.3 / LS 10.4
+0.50 above	S 2.5 / LS 11.9	S 2.1 / LS 12.0	S 1.7 / LS 12.1	S 1.3 / LS 12.2	S 0.9 / LS 12.2	S 0.5 / LS 12.3	S 0.1 / LS 12.4	S N/B / LS 12.4
+0.75 above	S 2.8 / LS 13.4	S 2.4 / LS 13.5	S 1.9 / LS 13.6	S 1.4 / LS 13.7	S 1.0 / LS 13.8	S 0.5 / LS 13.8	S 0.1 / LS 13.9	S N/B / LS 14.0
+1.00 above	S 3.1 / LS 14.9	S 2.6 / LS 15.0	S 2.1 / LS 15.1	S 1.6 / LS 15.2	S 1.1 / LS 15.3	S 0.6 / LS 15.4	S 0.1 / LS 15.5	S N/B / LS 15.6
2.00 Standard	S 3.1 / LS 10.9	S 2.8 / LS 10.9	S 2.4 / LS 11.0	S 2.1 / LS 11.1	S 1.7 / LS 11.1	S 1.4 / LS 11.2	S 1.1 / LS 11.3	S 0.7 / LS 11.3
+0.50 above	S 3.7 / LS 13.1	S 3.3 / LS 13.1	S 2.9 / LS 13.2	S 2.5 / LS 13.3	S 2.1 / LS 13.4	S 1.7 / LS 13.4	S 1.3 / LS 13.5	S 0.9 / LS 13.6
+0.75 above	S 4.2 / LS 14.7	S 3.7 / LS 14.8	S 3.3 / LS 14.9	S 2.8 / LS 14.9	S 2.4 / LS 15.0	S 1.9 / LS 15.1	S 1.4 / LS 15.2	S 1.0 / LS 15.3
+1.00 above	S 4.6 / LS 16.3	S 4.1 / LS 16.4	S 3.6 / LS 16.5	S 3.1 / LS 16.6	S 2.6 / LS 16.7	S 2.1 / LS 16.8	S 1.6 / LS 16.9	S 1.1 / LS 17.0
2.12 Standard	S 3.8 / LS 11.5	S 3.5 / LS 11.6	S 3.1 / LS 11.7	S 2.8 / LS 11.7	S 2.5 / LS 11.8	S 2.1 / LS 11.9	S 1.8 / LS 11.9	S 1.4 / LS 12.0
+0.50 above	S 4.6 / LS 13.9	S 4.2 / LS 13.9	S 3.8 / LS 14.0	S 3.3 / LS 14.1	S 2.9 / LS 14.2	S 2.5 / LS 14.2	S 2.1 / LS 14.3	S 1.7 / LS 14.4
+0.75 above	S 5.1 / LS 15.6	S 4.7 / LS 15.7	S 4.2 / LS 15.8	S 3.8 / LS 15.8	S 3.3 / LS 15.9	S 2.9 / LS 16.0	S 2.4 / LS 16.1	S 1.9 / LS 16.2
+1.00 above	S 5.7 / LS 17.3	S 5.2 / LS 17.4	S 4.7 / LS 17.5	S 4.2 / LS 17.6	S 3.7 / LS 17.7	S 3.2 / LS 17.8	S 2.7 / LS 17.9	S 2.2 / LS 18.0
2.25 Standard	S 4.6 / LS 12.3	S 4.2 / LS 12.3	S 3.9 / LS 12.4	S 3.6 / LS 12.5	S 3.2 / LS 12.5	S 2.9 / LS 12.6	S 2.5 / LS 12.6	S 2.2 / LS 12.7
+0.50 above	S 5.5 / LS 14.7	S 5.1 / LS 14.8	S 4.7 / LS 14.9	S 4.3 / LS 14.9	S 3.9 / LS 15.0	S 3.5 / LS 15.1	S 3.1 / LS 15.2	S 2.7 / LS 15.2
+0.75 above	S 6.2 / LS 16.6	S 5.7 / LS 16.6	S 5.3 / LS 16.7	S 4.8 / LS 16.8	S 4.3 / LS 16.9	S 3.9 / LS 17.0	S 3.4 / LS 17.1	S 3.0 / LS 17.1
+1.00 above	S 6.9 / LS 18.4	S 6.3 / LS 18.5	S 5.8 / LS 18.6	S 5.3 / LS 18.7	S 4.8 / LS 18.8	S 4.3 / LS 18.9	S 3.8 / LS 19.0	S 3.3 / LS 19.1
2.50 Standard	S 6.0 / LS 13.7	S 5.7 / LS 13.7	S 5.4 / LS 13.8	S 5.0 / LS 13.8	S 4.7 / LS 13.9	S 4.4 / LS 14.0	S 4.0 / LS 14.0	S 3.7 / LS 14.1
+0.50 above	S 7.3 / LS 16.4	S 6.9 / LS 16.5	S 6.4 / LS 16.5	S 6.0 / LS 16.6	S 5.6 / LS 16.7	S 5.2 / LS 16.8	S 4.8 / LS 16.8	S 4.4 / LS 16.9
+0.75 above	S 8.2 / LS 18.4	S 7.7 / LS 18.5	S 7.3 / LS 18.6	S 6.8 / LS 18.7	S 6.3 / LS 18.8	S 5.9 / LS 18.9	S 5.4 / LS 18.9	S 5.0 / LS 19.0
+1.00 above	S 9.1 / LS 20.5	S 8.6 / LS 20.6	S 8.1 / LS 20.7	S 7.6 / LS 20.8	S 7.1 / LS 20.9	S 6.5 / LS 20.9	S 6.0 / LS 21.0	S 5.5 / LS 21.1

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





6.50" UltraMotor

7/8 - 6.0 Stages M40+

Build Rates



Bend Setting °	Bit 11-3/4*	Bit 11-7/8*	Bit 12*	Bit 12-1/8*	Bit 12-1/4*
	LS OD 11.250	LS OD 11.375	LS OD 11.500	LS OD 11.625	LS OD 11.750
150 Standard	S -2.6 / LS 8.6	S -2.9 / LS 8.7	S -3.2 / LS 8.7	S -3.6 / LS 8.8	S -3.9 / LS 8.8
+0.50 above	S N/B / LS 10.3	S N/B / LS 10.4	S N/B / LS 10.5	S N/B / LS 10.5	S N/B / LS 10.6
+0.75 above	S N/B / LS 11.6	S N/B / LS 11.7	S N/B / LS 11.8	S N/B / LS 11.9	S N/B / LS 11.9
+1.00 above	S N/B / LS 12.9	S N/B / LS 13.0	S N/B / LS 13.1	S N/B / LS 13.2	S N/B / LS 13.3
175 Standard	S -1.1 / LS 10.0	S -1.4 / LS 10.1	S -1.8 / LS 10.1	S -2.1 / LS 10.2	S -2.4 / LS 10.2
+0.50 above	S N/B / LS 12.0	S N/B / LS 12.1	S N/B / LS 12.1	S N/B / LS 12.2	S N/B / LS 12.3
+0.75 above	S N/B / LS 13.5	S N/B / LS 13.6	S N/B / LS 13.7	S N/B / LS 13.7	S N/B / LS 13.8
+1.00 above	S N/B / LS 15.0	S N/B / LS 15.1	S N/B / LS 15.2	S N/B / LS 15.3	S N/B / LS 15.4
183 Standard	S -0.6 / LS 10.4	S -0.9 / LS 10.5	S -1.3 / LS 10.6	S -1.6 / LS 10.6	S -2.0 / LS 10.7
+0.50 above	S N/B / LS 12.5	S N/B / LS 12.6	S N/B / LS 12.7	S N/B / LS 12.7	S N/B / LS 12.8
+0.75 above	S N/B / LS 14.1	S N/B / LS 14.2	S N/B / LS 14.3	S N/B / LS 14.3	S N/B / LS 14.4
+1.00 above	S N/B / LS 15.6	S N/B / LS 15.7	S N/B / LS 15.8	S N/B / LS 15.9	S N/B / LS 16.0
2.00 Standard	S 0.4 / LS 11.4	S 0.1 / LS 11.4	S -0.3 / LS 11.5	S -0.6 / LS 11.6	S -1.0 / LS 11.6
+0.50 above	S 0.5 / LS 13.7	S 0.1 / LS 13.7	S N/B / LS 13.8	S N/B / LS 13.9	S N/B / LS 13.9
+0.75 above	S 0.5 / LS 15.4	S 0.1 / LS 15.4	S N/B / LS 15.5	S N/B / LS 15.6	S N/B / LS 15.7
+1.00 above	S 0.6 / LS 17.1	S 0.1 / LS 17.2	S N/B / LS 17.2	S N/B / LS 17.3	S N/B / LS 17.4
2.12 Standard	S 1.1 / LS 12.0	S 0.8 / LS 12.1	S 0.4 / LS 12.2	S 0.1 / LS 12.2	S -0.2 / LS 12.3
+0.50 above	S 1.3 / LS 14.5	S 0.9 / LS 14.5	S 0.5 / LS 14.6	S 0.1 / LS 14.7	S N/B / LS 14.7
+0.75 above	S 1.5 / LS 16.3	S 1.0 / LS 16.3	S 0.6 / LS 16.4	S 0.1 / LS 16.5	S N/B / LS 16.6
+1.00 above	S 1.7 / LS 18.1	S 1.2 / LS 18.2	S 0.6 / LS 18.2	S 0.1 / LS 18.3	S N/B / LS 18.4
2.25 Standard	S 1.9 / LS 12.8	S 1.5 / LS 12.8	S 1.2 / LS 12.9	S 0.9 / LS 12.9	S 0.5 / LS 13.0
+0.50 above	S 2.3 / LS 15.3	S 1.8 / LS 15.4	S 1.4 / LS 15.5	S 1.0 / LS 15.5	S 0.6 / LS 15.6
+0.75 above	S 2.5 / LS 17.2	S 2.1 / LS 17.3	S 1.6 / LS 17.4	S 1.2 / LS 17.5	S 0.7 / LS 17.6
+1.00 above	S 2.8 / LS 19.1	S 2.3 / LS 19.2	S 1.8 / LS 19.3	S 1.3 / LS 19.4	S 0.8 / LS 19.5
2.50 Standard	S 3.4 / LS 14.2	S 3.0 / LS 14.2	S 2.7 / LS 14.3	S 2.3 / LS 14.3	S 2.0 / LS 14.4
+0.50 above	S 4.0 / LS 17.0	S 3.6 / LS 17.1	S 3.2 / LS 17.1	S 2.8 / LS 17.2	S 2.4 / LS 17.3
+0.75 above	S 4.5 / LS 19.1	S 4.1 / LS 19.2	S 3.6 / LS 19.3	S 3.2 / LS 19.4	S 2.7 / LS 19.4
+1.00 above	S 5.0 / LS 21.2	S 4.5 / LS 21.3	S 4.0 / LS 21.4	S 3.5 / LS 21.5	S 3.0 / LS 21.6

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





6.50" UltraMotor 7/8 3.0 Stages Slow M40

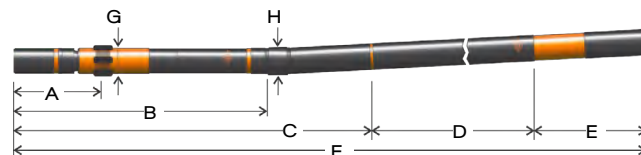


Motor Specifications

Bit Box to Stabilizer	A	29 in.
Bit Box to Bend (FBH)	B	51 in.
Bottom End Length	C	101 in.
Power Section Length	D	see Power Section
Top End Length	E	31 in.
Total Length	F	C + D + E
Body Outer Diameter	G	6.50 in.
Crown Pad Radius	H	3.68 in.
Recommended Hole Size		7-7/8 - 9-7/8 in.
Standard Bit Box Connection ¹		4-1/2 REG
Standard Pin Down Connection ¹		4-1/2 IF
Standard Top Box Connection ¹		NC50 (5 XH, 4-1/2 IF) NC46 (4 IF, 4-1/2 XH)
Weight ²		1,200 lbs
Operating Capacity	Max. WOB	90,200 lbs
	Max. Bit Overpull	90,200 lbs
	Torsional Limit	17,000 lbf-ft
Static Capacity	Max. WOB to Re-run	358,000 lbs
	Max. Bit Overpull to Re-run	222,000 lbs
	Absolute Body Overpull	524,000 lbs
	Torsional Limit	27,000 lbf-ft

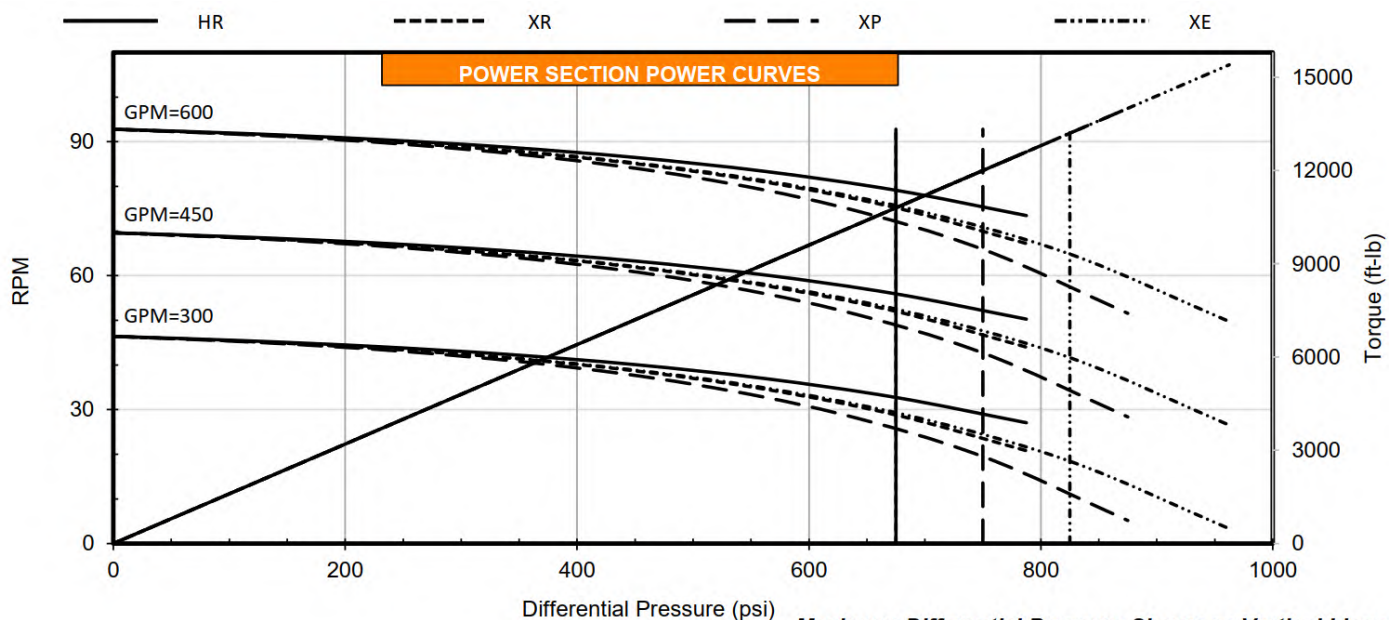
¹other options available on request

²not including Power Section



Power Section

Elastomer	HR	XR	XP	XE
Configuration	7/8 Lobes 3.0 Stages			
Stator Length New (in.)	204			
Stator OD (in.)	6.50			
Rotor Weight (lbs)	526			
Stator Weight (lbs)	685			
Speed Range (rpm)	46 - 93			
Flow Range (gpm)	300 - 600			
Rotation (rev/gal)	0.155			
Torque Slope (lbf-ft/psi)	16.001			
Off Bottom Pressure (psi)	87			
Max Diff Pressure (psi)	680	680	750	830
Max Torque (lbf-ft)	10,800	10,800	12,000	13,200
Stall Diff Pressure (psi)	1,010	1,010	1,130	1,240
Stall Torque (lbf-ft)	16,200	16,200	18,000	19,800
Max Power (hp)	163	155	151	163



BLACK DIAMOND





6.50" UltraMotor

7/8 - 3.0 Stages Slow M40

Build Rates



Bend Setting °	Bit 7-3/4*	Bit 7-7/8	Bit 8	Bit 8-1/8	Bit 8-1/4	Bit 8-3/8	Bit 8-1/2	Bit 8-5/8
	LS OD 7.250	LS OD 7.375	LS OD 7.500	LS OD 7.625	LS OD 7.750	LS OD 7.875	LS OD 8.000	LS OD 8.125
1.50 Standard	S 9.1 / LS 7.8	S 8.7 / LS 7.7	S 8.3 / LS 7.6	S 8.0 / LS 7.6	S 7.6 / LS 7.6	S 7.2 / LS 7.7	S 6.8 / LS 7.8	S 6.5 / LS 7.8
+0.50 above	S 10.9 / LS 9.4	S 10.5 / LS 9.3	S 10.0 / LS 9.2	S 9.6 / LS 9.1	S 9.1 / LS 9.1	S 8.7 / LS 9.2	S 8.2 / LS 9.3	S 7.8 / LS 9.4
+0.75 above	S 12.3 / LS 10.5	S 11.8 / LS 10.4	S 11.3 / LS 10.3	S 10.8 / LS 10.2	S 10.2 / LS 10.3	S 9.7 / LS 10.4	S 9.2 / LS 10.5	S 8.7 / LS 10.6
+1.00 above	S 13.6 / LS 11.7	S 13.1 / LS 11.6	S 12.5 / LS 11.5	S 11.9 / LS 11.4	S 11.4 / LS 11.4	S 10.8 / LS 11.5	S 10.3 / LS 11.6	S 9.7 / LS 11.8
1.75 Standard	S 10.7 / LS 9.6	S 10.3 / LS 9.5	S 10.0 / LS 9.4	S 9.6 / LS 9.3	S 9.2 / LS 9.3	S 8.9 / LS 9.2	S 8.5 / LS 9.3	S 8.1 / LS 9.4
+0.50 above	S 12.9 / LS 11.5	S 12.4 / LS 11.4	S 12.0 / LS 11.3	S 11.5 / LS 11.2	S 11.1 / LS 11.1	S 10.6 / LS 11.1	S 10.2 / LS 11.1	S 9.7 / LS 11.2
+0.75 above	S 14.5 / LS 12.9	S 14.0 / LS 12.8	S 13.5 / LS 12.7	S 13.0 / LS 12.6	S 12.5 / LS 12.5	S 12.0 / LS 12.4	S 11.5 / LS 12.5	S 11.0 / LS 12.6
+1.00 above	S 16.1 / LS 14.3	S 15.5 / LS 14.2	S 15.0 / LS 14.1	S 14.4 / LS 14.0	S 13.8 / LS 13.9	S 13.3 / LS 13.8	S 12.7 / LS 13.9	S 12.2 / LS 14.0
1.83 Standard	S 11.2 / LS 10.1	S 10.9 / LS 10.0	S 10.5 / LS 10.0	S 10.1 / LS 9.9	S 9.8 / LS 9.8	S 9.4 / LS 9.7	S 9.0 / LS 9.8	S 8.6 / LS 9.9
+0.50 above	S 13.5 / LS 12.1	S 13.0 / LS 12.1	S 12.6 / LS 12.0	S 12.1 / LS 11.9	S 11.7 / LS 11.8	S 11.3 / LS 11.7	S 10.8 / LS 11.7	S 10.4 / LS 11.8
+0.75 above	S 15.2 / LS 13.7	S 14.7 / LS 13.6	S 14.2 / LS 13.5	S 13.7 / LS 13.4	S 13.2 / LS 13.2	S 12.7 / LS 13.1	S 12.2 / LS 13.2	S 11.7 / LS 13.3
+1.00 above	S 16.9 / LS 15.2	S 16.3 / LS 15.1	S 15.7 / LS 14.9	S 15.2 / LS 14.8	S 14.6 / LS 14.7	S 14.1 / LS 14.6	S 13.5 / LS 14.7	S 13.0 / LS 14.8
2.00 Standard	S 12.4 / LS 11.3	S 12.0 / LS 11.2	S 11.6 / LS 11.2	S 11.2 / LS 11.1	S 10.9 / LS 11.0	S 10.5 / LS 10.9	S 10.1 / LS 10.9	S 9.7 / LS 10.9
+0.50 above	S 14.8 / LS 13.6	S 14.4 / LS 13.5	S 13.9 / LS 13.4	S 13.5 / LS 13.3	S 13.0 / LS 13.2	S 12.6 / LS 13.1	S 12.1 / LS 13.0	S 11.7 / LS 13.1
+0.75 above	S 16.7 / LS 15.3	S 16.2 / LS 15.2	S 15.7 / LS 15.1	S 15.2 / LS 15.0	S 14.7 / LS 14.9	S 14.2 / LS 14.8	S 13.7 / LS 14.7	S 13.2 / LS 14.7
+1.00 above	S 18.5 / LS 17.0	S 18.0 / LS 16.9	S 17.4 / LS 16.7	S 16.9 / LS 16.6	S 16.3 / LS 16.5	S 15.7 / LS 16.4	S 15.2 / LS 16.3	S 14.6 / LS 16.3
2.12 Standard	S 13.1 / LS 12.2	S 12.8 / LS 12.1	S 12.4 / LS 12.0	S 12.0 / LS 11.9	S 11.7 / LS 11.9	S 11.3 / LS 11.8	S 10.9 / LS 11.7	S 10.5 / LS 11.6
+0.50 above	S 15.8 / LS 14.6	S 15.3 / LS 14.5	S 14.9 / LS 14.4	S 14.4 / LS 14.3	S 14.0 / LS 14.2	S 13.5 / LS 14.1	S 13.1 / LS 14.0	S 12.6 / LS 13.9
+0.75 above	S 17.7 / LS 16.4	S 17.2 / LS 16.3	S 16.7 / LS 16.2	S 16.2 / LS 16.1	S 15.7 / LS 16.0	S 15.2 / LS 15.9	S 14.7 / LS 15.8	S 14.2 / LS 15.7
+1.00 above	S 19.7 / LS 18.2	S 19.2 / LS 18.1	S 18.6 / LS 18.0	S 18.0 / LS 17.9	S 17.5 / LS 17.8	S 16.9 / LS 17.7	S 16.4 / LS 17.5	S 15.8 / LS 17.4
2.25 Standard	S 14.0 / LS 13.1	S 13.6 / LS 13.0	S 13.2 / LS 12.9	S 12.9 / LS 12.8	S 12.5 / LS 12.8	S 12.1 / LS 12.7	S 11.8 / LS 12.6	S 11.4 / LS 12.5
+0.50 above	S 16.8 / LS 15.7	S 16.3 / LS 15.6	S 15.9 / LS 15.5	S 15.4 / LS 15.4	S 15.0 / LS 15.3	S 14.6 / LS 15.2	S 14.1 / LS 15.1	S 13.7 / LS 15.0
+0.75 above	S 18.9 / LS 17.6	S 18.4 / LS 17.5	S 17.9 / LS 17.4	S 17.4 / LS 17.3	S 16.9 / LS 17.2	S 16.4 / LS 17.1	S 15.9 / LS 17.0	S 15.4 / LS 16.9
+1.00 above	S 21.0 / LS 19.6	S 20.4 / LS 19.5	S 19.9 / LS 19.4	S 19.3 / LS 19.3	S 18.8 / LS 19.2	S 18.2 / LS 19.0	S 17.6 / LS 18.9	S 17.1 / LS 18.8
2.50 Standard	S 15.6 / LS 14.8	S 15.3 / LS 14.8	S 14.9 / LS 14.7	S 14.5 / LS 14.6	S 14.1 / LS 14.5	S 13.8 / LS 14.4	S 13.4 / LS 14.4	S 13.0 / LS 14.3
+0.50 above	S 18.8 / LS 17.8	S 18.3 / LS 17.7	S 17.9 / LS 17.6	S 17.4 / LS 17.5	S 17.0 / LS 17.4	S 16.5 / LS 17.3	S 16.1 / LS 17.2	S 15.6 / LS 17.2
+0.75 above	S 21.1 / LS 20.0	S 20.6 / LS 19.9	S 20.1 / LS 19.8	S 19.6 / LS 19.7	S 19.1 / LS 19.6	S 18.6 / LS 19.5	S 18.1 / LS 19.4	S 17.6 / LS 19.3
+1.00 above	S 23.4 / LS 22.2	S 22.9 / LS 22.1	S 22.3 / LS 22.0	S 21.8 / LS 21.9	S 21.2 / LS 21.8	S 20.6 / LS 21.7	S 20.1 / LS 21.6	S 19.5 / LS 21.4

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





6.50" UltraMotor

7/8 - 3.0 Stages Slow M40

Build Rates



Bend Setting °	Bit 8-3/4	Bit 8-7/8	Bit 9	Bit 9-1/8	Bit 9-1/4	Bit 9-3/8	Bit 9-1/2	Bit 9-5/8
	LS OD 8.250	LS OD 8.375	LS OD 8.500	LS OD 8.625	LS OD 8.750	LS OD 8.875	LS OD 9.000	LS OD 9.125
1.50 Standard	S 6.1 / LS 7.9	S 5.7 / LS 8.0	S 5.4 / LS 8.1	S 5.0 / LS 8.1	S 4.6 / LS 8.2	S 4.2 / LS 8.3	S 3.9 / LS 8.4	S 3.5 / LS 8.5
+0.50 above	S 7.3 / LS 9.5	S 6.9 / LS 9.6	S 6.4 / LS 9.7	S 6.0 / LS 9.8	S 5.5 / LS 9.9	S 5.1 / LS 10.0	S 4.6 / LS 10.1	S 4.2 / LS 10.1
+0.75 above	S 8.2 / LS 10.7	S 7.7 / LS 10.8	S 7.2 / LS 10.9	S 6.7 / LS 11.0	S 6.2 / LS 11.1	S 5.7 / LS 11.2	S 5.2 / LS 11.3	S 4.7 / LS 11.4
+1.00 above	S 9.2 / LS 11.9	S 8.6 / LS 12.0	S 8.0 / LS 12.1	S 7.5 / LS 12.2	S 6.9 / LS 12.3	S 6.4 / LS 12.5	S 5.8 / LS 12.6	S 5.2 / LS 12.7
1.75 Standard	S 7.7 / LS 9.4	S 7.4 / LS 9.5	S 7.0 / LS 9.6	S 6.6 / LS 9.7	S 6.2 / LS 9.7	S 5.9 / LS 9.8	S 5.5 / LS 9.9	S 5.1 / LS 10.0
+0.50 above	S 9.3 / LS 11.3	S 8.8 / LS 11.4	S 8.4 / LS 11.5	S 7.9 / LS 11.6	S 7.5 / LS 11.7	S 7.1 / LS 11.8	S 6.6 / LS 11.9	S 6.2 / LS 12.0
+0.75 above	S 10.4 / LS 12.7	S 9.9 / LS 12.8	S 9.4 / LS 13.0	S 8.9 / LS 13.1	S 8.4 / LS 13.2	S 7.9 / LS 13.3	S 7.4 / LS 13.4	S 6.9 / LS 13.5
+1.00 above	S 11.6 / LS 14.2	S 11.0 / LS 14.3	S 10.5 / LS 14.4	S 9.9 / LS 14.5	S 9.4 / LS 14.6	S 8.8 / LS 14.7	S 8.3 / LS 14.8	S 7.7 / LS 15.0
1.83 Standard	S 8.3 / LS 9.9	S 7.9 / LS 10.0	S 7.5 / LS 10.1	S 7.1 / LS 10.2	S 6.8 / LS 10.2	S 6.4 / LS 10.3	S 6.0 / LS 10.4	S 5.7 / LS 10.5
+0.50 above	S 9.9 / LS 11.9	S 9.5 / LS 12.0	S 9.0 / LS 12.1	S 8.6 / LS 12.2	S 8.1 / LS 12.3	S 7.7 / LS 12.4	S 7.2 / LS 12.5	S 6.8 / LS 12.6
+0.75 above	S 11.2 / LS 13.4	S 10.7 / LS 13.5	S 10.1 / LS 13.6	S 9.6 / LS 13.7	S 9.1 / LS 13.8	S 8.6 / LS 13.9	S 8.1 / LS 14.0	S 7.6 / LS 14.1
+1.00 above	S 12.4 / LS 14.9	S 11.8 / LS 15.0	S 11.3 / LS 15.1	S 10.7 / LS 15.2	S 10.2 / LS 15.4	S 9.6 / LS 15.5	S 9.0 / LS 15.6	S 8.5 / LS 15.7
2.00 Standard	S 9.4 / LS 11.0	S 9.0 / LS 11.0	S 8.6 / LS 11.1	S 8.3 / LS 11.2	S 7.9 / LS 11.3	S 7.5 / LS 11.3	S 7.1 / LS 11.4	S 6.8 / LS 11.5
+0.50 above	S 11.3 / LS 13.2	S 10.8 / LS 13.2	S 10.4 / LS 13.3	S 9.9 / LS 13.4	S 9.5 / LS 13.5	S 9.0 / LS 13.6	S 8.6 / LS 13.7	S 8.1 / LS 13.8
+0.75 above	S 12.7 / LS 14.8	S 12.2 / LS 14.9	S 11.7 / LS 15.0	S 11.1 / LS 15.1	S 10.6 / LS 15.2	S 10.1 / LS 15.3	S 9.6 / LS 15.4	S 9.1 / LS 15.5
+1.00 above	S 14.1 / LS 16.4	S 13.5 / LS 16.6	S 12.9 / LS 16.7	S 12.4 / LS 16.8	S 11.8 / LS 16.9	S 11.3 / LS 17.0	S 10.7 / LS 17.1	S 10.2 / LS 17.2
2.12 Standard	S 10.2 / LS 11.7	S 9.8 / LS 11.8	S 9.4 / LS 11.8	S 9.0 / LS 11.9	S 8.7 / LS 12.0	S 8.3 / LS 12.1	S 7.9 / LS 12.2	S 7.6 / LS 12.2
+0.50 above	S 12.2 / LS 14.0	S 11.7 / LS 14.1	S 11.3 / LS 14.2	S 10.9 / LS 14.3	S 10.4 / LS 14.4	S 10.0 / LS 14.5	S 9.5 / LS 14.6	S 9.1 / LS 14.7
+0.75 above	S 13.7 / LS 15.8	S 13.2 / LS 15.9	S 12.7 / LS 16.0	S 12.2 / LS 16.1	S 11.7 / LS 16.2	S 11.2 / LS 16.3	S 10.7 / LS 16.4	S 10.2 / LS 16.5
+1.00 above	S 15.2 / LS 17.5	S 14.7 / LS 17.7	S 14.1 / LS 17.8	S 13.6 / LS 17.9	S 13.0 / LS 18.0	S 12.4 / LS 18.1	S 11.9 / LS 18.2	S 11.3 / LS 18.3
2.25 Standard	S 11.0 / LS 12.5	S 10.6 / LS 12.6	S 10.3 / LS 12.6	S 9.9 / LS 12.7	S 9.5 / LS 12.8	S 9.2 / LS 12.9	S 8.8 / LS 12.9	S 8.4 / LS 13.0
+0.50 above	S 13.2 / LS 15.0	S 12.8 / LS 15.1	S 12.3 / LS 15.2	S 11.9 / LS 15.3	S 11.4 / LS 15.4	S 11.0 / LS 15.4	S 10.5 / LS 15.5	S 10.1 / LS 15.6
+0.75 above	S 14.9 / LS 16.9	S 14.4 / LS 17.0	S 13.9 / LS 17.1	S 13.4 / LS 17.2	S 12.9 / LS 17.3	S 12.4 / LS 17.4	S 11.9 / LS 17.5	S 11.3 / LS 17.6
+1.00 above	S 16.5 / LS 18.7	S 16.0 / LS 18.8	S 15.4 / LS 19.0	S 14.8 / LS 19.1	S 14.3 / LS 19.2	S 13.7 / LS 19.3	S 13.2 / LS 19.4	S 12.6 / LS 19.5
2.50 Standard	S 12.6 / LS 14.2	S 12.3 / LS 14.1	S 11.9 / LS 14.2	S 11.5 / LS 14.2	S 11.2 / LS 14.3	S 10.8 / LS 14.4	S 10.4 / LS 14.5	S 10.0 / LS 14.5
+0.50 above	S 15.2 / LS 17.1	S 14.7 / LS 17.0	S 14.3 / LS 17.0	S 13.8 / LS 17.1	S 13.4 / LS 17.2	S 12.9 / LS 17.3	S 12.5 / LS 17.4	S 12.1 / LS 17.5
+0.75 above	S 17.1 / LS 19.2	S 16.6 / LS 19.1	S 16.1 / LS 19.1	S 15.6 / LS 19.2	S 15.1 / LS 19.3	S 14.6 / LS 19.4	S 14.1 / LS 19.5	S 13.6 / LS 19.6
+1.00 above	S 19.0 / LS 21.3	S 18.4 / LS 21.2	S 17.9 / LS 21.2	S 17.3 / LS 21.4	S 16.7 / LS 21.5	S 16.2 / LS 21.6	S 15.6 / LS 21.7	S 15.1 / LS 21.8

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





6.50" UltraMotor

7/8 - 3.0 Stages Slow M40

Build Rates



Bend Setting °	9-3/4	Bit 9-7/8	Bit 10*	Bit 10-1/8*	Bit 10-1/4*	Bit 10-3/8*	Bit 10-1/2*	Bit 10-5/8*
	LS OD 9.250	LS OD 9.375	LS OD 9.500	LS OD 9.625	LS OD 9.750	LS OD 9.875	LS OD 10.000	LS OD 10.125
1.50 Standard	S 3.1 / LS 8.5	S 2.8 / LS 8.6	S 2.4 / LS 8.7	S 2.0 / LS 8.8	S 1.6 / LS 8.8	S 1.3 / LS 8.9	S 0.9 / LS 9.0	S 0.5 / LS 9.1
+0.50 above	S 3.7 / LS 10.2	S 3.3 / LS 10.3	S 2.9 / LS 10.4	S 2.4 / LS 10.5	S 2.0 / LS 10.6	S 1.5 / LS 10.7	S 1.1 / LS 10.8	S 0.6 / LS 10.9
+0.75 above	S 4.2 / LS 11.5	S 3.7 / LS 11.6	S 3.2 / LS 11.7	S 2.7 / LS 11.8	S 2.2 / LS 11.9	S 1.7 / LS 12.0	S 1.2 / LS 12.1	S 0.7 / LS 12.2
+1.00 above	S 4.7 / LS 12.8	S 4.1 / LS 12.9	S 3.6 / LS 13.0	S 3.0 / LS 13.1	S 2.4 / LS 13.3	S 1.9 / LS 13.4	S 1.3 / LS 13.5	S 0.8 / LS 13.6
1.75 Standard	S 4.8 / LS 10.1	S 4.4 / LS 10.1	S 4.0 / LS 10.2	S 3.6 / LS 10.3	S 3.3 / LS 10.4	S 2.9 / LS 10.4	S 2.5 / LS 10.5	S 2.2 / LS 10.6
+0.50 above	S 5.7 / LS 12.1	S 5.3 / LS 12.2	S 4.8 / LS 12.2	S 4.4 / LS 12.3	S 3.9 / LS 12.4	S 3.5 / LS 12.5	S 3.0 / LS 12.6	S 2.6 / LS 12.7
+0.75 above	S 6.4 / LS 13.6	S 5.9 / LS 13.7	S 5.4 / LS 13.8	S 4.9 / LS 13.9	S 4.4 / LS 14.0	S 3.9 / LS 14.1	S 3.4 / LS 14.2	S 2.9 / LS 14.3
+1.00 above	S 7.1 / LS 15.1	S 6.6 / LS 15.2	S 6.0 / LS 15.3	S 5.5 / LS 15.4	S 4.9 / LS 15.5	S 4.3 / LS 15.7	S 3.8 / LS 15.8	S 3.2 / LS 15.9
1.83 Standard	S 5.3 / LS 10.5	S 4.9 / LS 10.6	S 4.5 / LS 10.7	S 4.2 / LS 10.8	S 3.8 / LS 10.8	S 3.4 / LS 10.9	S 3.0 / LS 11.0	S 2.7 / LS 11.1
+0.50 above	S 6.3 / LS 12.6	S 5.9 / LS 12.7	S 5.4 / LS 12.8	S 5.0 / LS 12.9	S 4.6 / LS 13.0	S 4.1 / LS 13.1	S 3.7 / LS 13.2	S 3.2 / LS 13.3
+0.75 above	S 7.1 / LS 14.2	S 6.6 / LS 14.3	S 6.1 / LS 14.4	S 5.6 / LS 14.5	S 5.1 / LS 14.6	S 4.6 / LS 14.7	S 4.1 / LS 14.8	S 3.6 / LS 15.0
+1.00 above	S 7.9 / LS 15.8	S 7.4 / LS 15.9	S 6.8 / LS 16.0	S 6.2 / LS 16.2	S 5.7 / LS 16.3	S 5.1 / LS 16.4	S 4.6 / LS 16.5	S 4.0 / LS 16.6
2.00 Standard	S 6.4 / LS 11.6	S 6.0 / LS 11.7	S 5.7 / LS 11.7	S 5.3 / LS 11.8	S 4.9 / LS 11.9	S 4.5 / LS 12.0	S 4.2 / LS 12.0	S 3.8 / LS 12.1
+0.50 above	S 7.7 / LS 13.9	S 7.2 / LS 14.0	S 6.8 / LS 14.1	S 6.3 / LS 14.2	S 5.9 / LS 14.3	S 5.4 / LS 14.3	S 5.0 / LS 14.4	S 4.5 / LS 14.5
+0.75 above	S 8.6 / LS 15.6	S 8.1 / LS 15.7	S 7.6 / LS 15.8	S 7.1 / LS 15.9	S 6.6 / LS 16.0	S 6.1 / LS 16.1	S 5.6 / LS 16.2	S 5.1 / LS 16.3
+1.00 above	S 9.6 / LS 17.4	S 9.0 / LS 17.5	S 8.5 / LS 17.6	S 7.9 / LS 17.7	S 7.4 / LS 17.8	S 6.8 / LS 17.9	S 6.2 / LS 18.1	S 5.7 / LS 18.2
2.12 Standard	S 7.2 / LS 12.3	S 6.8 / LS 12.4	S 6.4 / LS 12.5	S 6.1 / LS 12.5	S 5.7 / LS 12.6	S 5.3 / LS 12.7	S 4.9 / LS 12.8	S 4.6 / LS 12.8
+0.50 above	S 8.6 / LS 14.8	S 8.2 / LS 14.9	S 7.7 / LS 15.0	S 7.3 / LS 15.0	S 6.8 / LS 15.1	S 6.4 / LS 15.2	S 5.9 / LS 15.3	S 5.5 / LS 15.4
+0.75 above	S 9.7 / LS 16.6	S 9.2 / LS 16.7	S 8.7 / LS 16.8	S 8.2 / LS 16.9	S 7.7 / LS 17.0	S 7.2 / LS 17.1	S 6.7 / LS 17.2	S 6.2 / LS 17.3
+1.00 above	S 10.8 / LS 18.5	S 10.2 / LS 18.6	S 9.7 / LS 18.7	S 9.1 / LS 18.8	S 8.5 / LS 18.9	S 8.0 / LS 19.0	S 7.4 / LS 19.1	S 6.9 / LS 19.3
2.25 Standard	S 8.0 / LS 13.1	S 7.7 / LS 13.2	S 7.3 / LS 13.3	S 6.9 / LS 13.3	S 6.5 / LS 13.4	S 6.2 / LS 13.5	S 5.8 / LS 13.6	S 5.4 / LS 13.6
+0.50 above	S 9.6 / LS 15.7	S 9.2 / LS 15.8	S 8.7 / LS 15.9	S 8.3 / LS 16.0	S 7.9 / LS 16.1	S 7.4 / LS 16.2	S 7.0 / LS 16.3	S 6.5 / LS 16.4
+0.75 above	S 10.8 / LS 17.7	S 10.3 / LS 17.8	S 9.8 / LS 17.9	S 9.3 / LS 18.0	S 8.8 / LS 18.1	S 8.3 / LS 18.2	S 7.8 / LS 18.3	S 7.3 / LS 18.4
+1.00 above	S 12.0 / LS 19.6	S 11.5 / LS 19.8	S 10.9 / LS 19.9	S 10.4 / LS 20.0	S 9.8 / LS 20.1	S 9.3 / LS 20.2	S 8.7 / LS 20.3	S 8.1 / LS 20.4
2.50 Standard	S 9.7 / LS 14.6	S 9.3 / LS 14.7	S 8.9 / LS 14.8	S 8.6 / LS 14.8	S 8.2 / LS 14.9	S 7.8 / LS 15.0	S 7.4 / LS 15.1	S 7.1 / LS 15.2
+0.50 above	S 11.6 / LS 17.5	S 11.2 / LS 17.6	S 10.7 / LS 17.7	S 10.3 / LS 17.8	S 9.8 / LS 17.9	S 9.4 / LS 18.0	S 8.9 / LS 18.1	S 8.5 / LS 18.2
+0.75 above	S 13.1 / LS 19.7	S 12.6 / LS 19.8	S 12.0 / LS 19.9	S 11.5 / LS 20.0	S 11.0 / LS 20.1	S 10.5 / LS 20.3	S 10.0 / LS 20.4	S 9.5 / LS 20.5
+1.00 above	S 14.5 / LS 21.9	S 13.9 / LS 22.0	S 13.4 / LS 22.2	S 12.8 / LS 22.3	S 12.3 / LS 22.4	S 11.7 / LS 22.5	S 11.2 / LS 22.6	S 10.6 / LS 22.7

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





6.50" UltraMotor

7/8 - 3.0 Stages Slow M40

Build Rates



Bend Setting °	Bit 10-3/4*	Bit 10-7/8*	Bit 11*	Bit 11-1/8*	Bit 11-1/4*	Bit 11-3/8*	Bit 11-1/2*	Bit 11-5/8*
	LS OD 10.250	LS OD 10.375	LS OD 10.500	LS OD 10.625	LS OD 10.750	LS OD 10.875	LS OD 11.000	LS OD 11.125
1.50 Standard	S 0.1 / LS 9.1	S -0.2 / LS 9.2	S -0.6 / LS 9.3	S -1.0 / LS 9.4	S -1.3 / LS 9.4	S -1.7 / LS 9.5	S -2.1 / LS 9.6	S -2.5 / LS 9.7
+0.50 above	S 0.2 / LS 11.0	S N/B / LS 11.1	S N/B / LS 11.2	S N/B / LS 11.2	S N/B / LS 11.3	S N/B / LS 11.4	S N/B / LS 11.5	S N/B / LS 11.6
+0.75 above	S 0.2 / LS 12.3	S N/B / LS 12.4	S N/B / LS 12.5	S N/B / LS 12.7	S N/B / LS 12.8	S N/B / LS 12.9	S N/B / LS 13.0	S N/B / LS 13.1
+1.00 above	S 0.2 / LS 13.7	S N/B / LS 13.8	S N/B / LS 13.9	S N/B / LS 14.1	S N/B / LS 14.2	S N/B / LS 14.3	S N/B / LS 14.4	S N/B / LS 14.5
1.75 Standard	S 1.8 / LS 10.7	S 1.4 / LS 10.7	S 1.0 / LS 10.8	S 0.7 / LS 10.9	S 0.3 / LS 11.0	S -0.1 / LS 11.0	S -0.5 / LS 11.1	S -0.8 / LS 11.2
+0.50 above	S 2.1 / LS 12.8	S 1.7 / LS 12.9	S 1.2 / LS 13.0	S 0.8 / LS 13.1	S 0.3 / LS 13.2	S N/B / LS 13.3	S N/B / LS 13.3	S N/B / LS 13.4
+0.75 above	S 2.4 / LS 14.4	S 1.9 / LS 14.5	S 1.4 / LS 14.6	S 0.9 / LS 14.7	S 0.4 / LS 14.8	S N/B / LS 14.9	S N/B / LS 15.0	S N/B / LS 15.1
+1.00 above	S 2.7 / LS 16.0	S 2.1 / LS 16.1	S 1.6 / LS 16.2	S 1.0 / LS 16.3	S 0.4 / LS 16.5	S N/B / LS 16.6	S N/B / LS 16.7	S N/B / LS 16.8
1.83 Standard	S 2.3 / LS 11.2	S 1.9 / LS 11.2	S 1.6 / LS 11.3	S 1.2 / LS 11.4	S 0.8 / LS 11.5	S 0.4 / LS 11.5	S 0.1 / LS 11.6	S -0.3 / LS 11.7
+0.50 above	S 2.8 / LS 13.4	S 2.3 / LS 13.5	S 1.9 / LS 13.6	S 1.4 / LS 13.7	S 1.0 / LS 13.7	S 0.5 / LS 13.8	S 0.1 / LS 13.9	S N/B / LS 14.0
+0.75 above	S 3.1 / LS 15.1	S 2.6 / LS 15.2	S 2.1 / LS 15.3	S 1.6 / LS 15.4	S 1.1 / LS 15.5	S 0.6 / LS 15.6	S 0.1 / LS 15.7	S N/B / LS 15.8
+1.00 above	S 3.5 / LS 16.7	S 2.9 / LS 16.8	S 2.3 / LS 17.0	S 1.8 / LS 17.1	S 1.2 / LS 17.2	S 0.7 / LS 17.3	S 0.1 / LS 17.4	S N/B / LS 17.5
2.00 Standard	S 3.4 / LS 12.2	S 3.0 / LS 12.3	S 2.7 / LS 12.3	S 2.3 / LS 12.4	S 1.9 / LS 12.5	S 1.6 / LS 12.6	S 1.2 / LS 12.6	S 0.8 / LS 12.7
+0.50 above	S 4.1 / LS 14.6	S 3.7 / LS 14.7	S 3.2 / LS 14.8	S 2.8 / LS 14.9	S 2.3 / LS 15.0	S 1.9 / LS 15.1	S 1.4 / LS 15.2	S 1.0 / LS 15.3
+0.75 above	S 4.6 / LS 16.5	S 4.1 / LS 16.6	S 3.6 / LS 16.7	S 3.1 / LS 16.8	S 2.6 / LS 16.9	S 2.1 / LS 17.0	S 1.6 / LS 17.1	S 1.1 / LS 17.2
+1.00 above	S 5.1 / LS 18.3	S 4.6 / LS 18.4	S 4.0 / LS 18.5	S 3.5 / LS 18.6	S 2.9 / LS 18.7	S 2.3 / LS 18.9	S 1.8 / LS 19.0	S 1.2 / LS 19.1
2.12 Standard	S 4.2 / LS 12.9	S 3.8 / LS 13.0	S 3.5 / LS 13.1	S 3.1 / LS 13.1	S 2.7 / LS 13.2	S 2.3 / LS 13.3	S 2.0 / LS 13.4	S 1.6 / LS 13.5
+0.50 above	S 5.0 / LS 15.5	S 4.6 / LS 15.6	S 4.1 / LS 15.7	S 3.7 / LS 15.8	S 3.3 / LS 15.9	S 2.8 / LS 16.0	S 2.4 / LS 16.1	S 1.9 / LS 16.1
+0.75 above	S 5.7 / LS 17.4	S 5.2 / LS 17.5	S 4.7 / LS 17.6	S 4.2 / LS 17.7	S 3.7 / LS 17.9	S 3.2 / LS 18.0	S 2.7 / LS 18.1	S 2.2 / LS 18.2
+1.00 above	S 6.3 / LS 19.4	S 5.7 / LS 19.5	S 5.2 / LS 19.6	S 4.6 / LS 19.7	S 4.1 / LS 19.8	S 3.5 / LS 19.9	S 3.0 / LS 20.1	S 2.4 / LS 20.2
2.25 Standard	S 5.1 / LS 13.7	S 4.7 / LS 13.8	S 4.3 / LS 13.9	S 3.9 / LS 13.9	S 3.6 / LS 14.0	S 3.2 / LS 14.1	S 2.8 / LS 14.2	S 2.4 / LS 14.2
+0.50 above	S 6.1 / LS 16.5	S 5.6 / LS 16.5	S 5.2 / LS 16.6	S 4.7 / LS 16.7	S 4.3 / LS 16.8	S 3.8 / LS 16.9	S 3.4 / LS 17.0	S 2.9 / LS 17.1
+0.75 above	S 6.8 / LS 18.5	S 6.3 / LS 18.6	S 5.8 / LS 18.7	S 5.3 / LS 18.8	S 4.8 / LS 18.9	S 4.3 / LS 19.0	S 3.8 / LS 19.1	S 3.3 / LS 19.2
+1.00 above	S 7.6 / LS 20.6	S 7.0 / LS 20.7	S 6.5 / LS 20.8	S 5.9 / LS 20.9	S 5.3 / LS 21.0	S 4.8 / LS 21.1	S 4.2 / LS 21.2	S 3.7 / LS 21.4
2.50 Standard	S 6.7 / LS 15.2	S 6.3 / LS 15.3	S 5.9 / LS 15.4	S 5.6 / LS 15.5	S 5.2 / LS 15.5	S 4.8 / LS 15.6	S 4.5 / LS 15.7	S 4.1 / LS 15.8
+0.50 above	S 8.0 / LS 18.3	S 7.6 / LS 18.4	S 7.1 / LS 18.5	S 6.7 / LS 18.6	S 6.2 / LS 18.6	S 5.8 / LS 18.7	S 5.3 / LS 18.8	S 4.9 / LS 18.9
+0.75 above	S 9.0 / LS 20.6	S 8.5 / LS 20.7	S 8.0 / LS 20.8	S 7.5 / LS 20.9	S 7.0 / LS 21.0	S 6.5 / LS 21.1	S 6.0 / LS 21.2	S 5.5 / LS 21.3
+1.00 above	S 10.0 / LS 22.8	S 9.5 / LS 23.0	S 8.9 / LS 23.1	S 8.4 / LS 23.2	S 7.8 / LS 23.3	S 7.2 / LS 23.4	S 6.7 / LS 23.5	S 6.1 / LS 23.6

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





6.50" UltraMotor

7/8 - 3.0 Stages Slow M40

Build Rates



Bend Setting °	Bit 11-3/4*	Bit 11-7/8*	Bit 12*	Bit 12-1/8*	Bit 12-1/4*
	LS OD 11.250	LS OD 11.375	LS OD 11.500	LS OD 11.625	LS OD 11.750
150 Standard	S -2.8 / LS 9.8	S -3.2 / LS 9.8	S -3.6 / LS 9.9	S -4.0 / LS 10.0	S -4.3 / LS 10.1
+0.50 above	S N/B / LS 11.7	S N/B / LS 11.8	S N/B / LS 11.9	S N/B / LS 12.0	S N/B / LS 12.1
+0.75 above	S N/B / LS 13.2	S N/B / LS 13.3	S N/B / LS 13.4	S N/B / LS 13.5	S N/B / LS 13.6
+1.00 above	S N/B / LS 14.6	S N/B / LS 14.7	S N/B / LS 14.9	S N/B / LS 15.0	S N/B / LS 15.1
175 Standard	S -1.2 / LS 11.3	S -1.6 / LS 11.4	S -1.9 / LS 11.4	S -2.3 / LS 11.5	S -2.7 / LS 11.6
+0.50 above	S N/B / LS 13.5	S N/B / LS 13.6	S N/B / LS 13.7	S N/B / LS 13.8	S N/B / LS 13.9
+0.75 above	S N/B / LS 15.2	S N/B / LS 15.3	S N/B / LS 15.4	S N/B / LS 15.5	S N/B / LS 15.6
+1.00 above	S N/B / LS 16.9	S N/B / LS 17.0	S N/B / LS 17.1	S N/B / LS 17.3	S N/B / LS 17.4
183 Standard	S -0.7 / LS 11.8	S -1.0 / LS 11.8	S -1.4 / LS 11.9	S -1.8 / LS 12.0	S -2.2 / LS 12.1
+0.50 above	S N/B / LS 14.1	S N/B / LS 14.2	S N/B / LS 14.3	S N/B / LS 14.4	S N/B / LS 14.5
+0.75 above	S N/B / LS 15.9	S N/B / LS 16.0	S N/B / LS 16.1	S N/B / LS 16.2	S N/B / LS 16.3
+1.00 above	S N/B / LS 17.6	S N/B / LS 17.8	S N/B / LS 17.9	S N/B / LS 18.0	S N/B / LS 18.1
2.00 Standard	S 0.4 / LS 12.8	S 0.1 / LS 12.9	S -0.3 / LS 13.0	S -0.7 / LS 13.0	S -1.1 / LS 13.1
+0.50 above	S 0.5 / LS 15.4	S 0.1 / LS 15.4	S N/B / LS 15.5	S N/B / LS 15.6	S N/B / LS 15.7
+0.75 above	S 0.6 / LS 17.3	S 0.1 / LS 17.4	S N/B / LS 17.5	S N/B / LS 17.6	S N/B / LS 17.7
+1.00 above	S 0.7 / LS 19.2	S 0.1 / LS 19.3	S N/B / LS 19.4	S N/B / LS 19.5	S N/B / LS 19.7
2.12 Standard	S 1.2 / LS 13.5	S 0.9 / LS 13.6	S 0.5 / LS 13.7	S 0.1 / LS 13.8	S -0.3 / LS 13.8
+0.50 above	S 1.5 / LS 16.2	S 1.0 / LS 16.3	S 0.6 / LS 16.4	S 0.1 / LS 16.5	S N/B / LS 16.6
+0.75 above	S 1.7 / LS 18.3	S 1.1 / LS 18.4	S 0.6 / LS 18.5	S 0.1 / LS 18.6	S N/B / LS 18.7
+1.00 above	S 1.8 / LS 20.3	S 1.3 / LS 20.4	S 0.7 / LS 20.5	S 0.2 / LS 20.6	S N/B / LS 20.7
2.25 Standard	S 2.1 / LS 14.3	S 1.7 / LS 14.4	S 1.3 / LS 14.5	S 1.0 / LS 14.5	S 0.6 / LS 14.6
+0.50 above	S 2.5 / LS 17.2	S 2.0 / LS 17.3	S 1.6 / LS 17.4	S 1.1 / LS 17.5	S 0.7 / LS 17.5
+0.75 above	S 2.8 / LS 19.3	S 2.3 / LS 19.4	S 1.8 / LS 19.5	S 1.3 / LS 19.6	S 0.8 / LS 19.7
+1.00 above	S 3.1 / LS 21.5	S 2.6 / LS 21.6	S 2.0 / LS 21.7	S 1.4 / LS 21.8	S 0.9 / LS 21.9
2.50 Standard	S 3.7 / LS 15.8	S 3.3 / LS 15.9	S 3.0 / LS 16.0	S 2.6 / LS 16.1	S 2.2 / LS 16.1
+0.50 above	S 4.5 / LS 19.0	S 4.0 / LS 19.1	S 3.6 / LS 19.2	S 3.1 / LS 19.3	S 2.7 / LS 19.4
+0.75 above	S 5.0 / LS 21.4	S 4.5 / LS 21.5	S 4.0 / LS 21.6	S 3.5 / LS 21.7	S 3.0 / LS 21.8
+1.00 above	S 5.6 / LS 23.8	S 5.0 / LS 23.9	S 4.4 / LS 24.0	S 3.9 / LS 24.1	S 3.3 / LS 24.2

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





6.50" UltraMotor 7/8 3.0 Stages Slow M40+

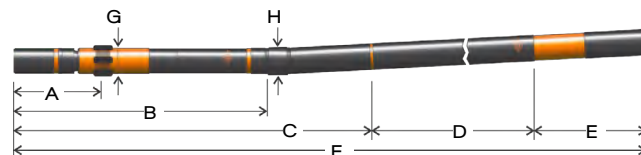


Motor Specifications

Bit Box to Stabilizer	A	29 in.
Bit Box to Bend (FBH)	B	60 in.
Bottom End Length	C	110 in.
Power Section Length	D	see Power Section
Top End Length	E	31 in.
Total Length	F	C + D + E
Body Outer Diameter	G	6.50 in.
Crown Pad Radius	H	3.68 in.
Recommended Hole Size		7-7/8 - 9-7/8 in.
Standard Bit Box Connection ¹		4-1/2 REG
Standard Pin Down Connection ¹		4-1/2 IF
Standard Top Box Connection ¹		NC50 (5 XH, 4-1/2 IF) NC46 (4 IF, 4-1/2 XH)
Weight ²		1,200 lbs
Operating Capacity	Max. WOB	90,200 lbs
	Max. Bit Overpull	90,200 lbs
	Torsional Limit	17,000 lbf-ft
Static Capacity	Max. WOB to Re-run	358,000 lbs
	Max. Bit Overpull to Re-run	222,000 lbs
	Absolute Body Overpull	524,000 lbs
	Torsional Limit	27,000 lbf-ft

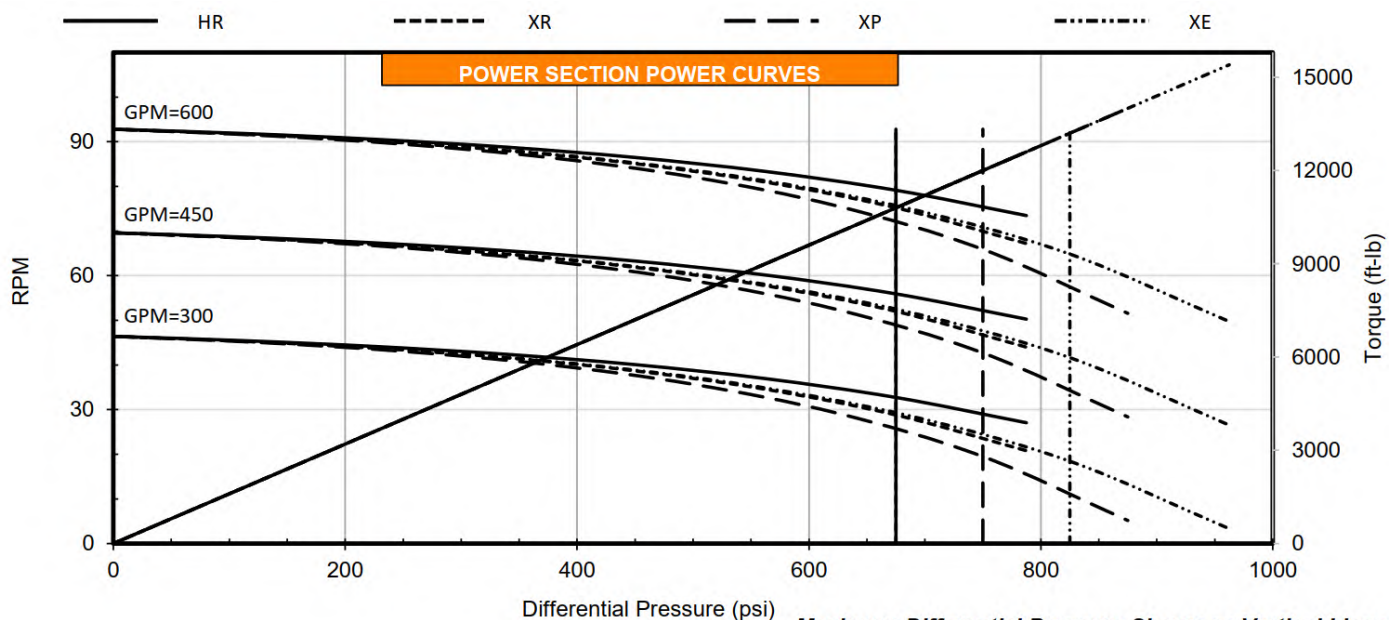
¹other options available on request

²not including Power Section



Power Section

Elastomer	HR	XR	XP	XE
Configuration	7/8 Lobes 3.0 Stages			
Stator Length New (in.)	204			
Stator OD (in.)	6.50			
Rotor Weight (lbs)	526			
Stator Weight (lbs)	685			
Speed Range (rpm)	46 - 93			
Flow Range (gpm)	300 - 600			
Rotation (rev/gal)	0.155			
Torque Slope (lbf-ft/psi)	16.001			
Off Bottom Pressure (psi)	87			
Max Diff Pressure (psi)	680	680	750	830
Max Torque (lbf-ft)	10,800	10,800	12,000	13,200
Stall Diff Pressure (psi)	1,010	1,010	1,130	1,240
Stall Torque (lbf-ft)	16,200	16,200	18,000	19,800
Max Power (hp)	163	155	151	163



BLACK DIAMOND





6.50" UltraMotor

7/8 - 3.0 Stages Slow M40+

Build Rates



Bend Setting °	Bit 7-3/4*	Bit 7-7/8	Bit 8	Bit 8-1/8	Bit 8-1/4	Bit 8-3/8	Bit 8-1/2	Bit 8-5/8
	LS OD 7.250	LS OD 7.375	LS OD 7.500	LS OD 7.625	LS OD 7.750	LS OD 7.875	LS OD 8.000	LS OD 8.125
1.50 Standard	S 8.9 / LS 7.6	S 8.5 / LS 7.5	S 8.1 / LS 7.4	S 7.8 / LS 7.4	S 7.4 / LS 7.4	S 7.0 / LS 7.5	S 6.7 / LS 7.6	S 6.3 / LS 7.6
+0.50 above	S 10.6 / LS 9.1	S 10.2 / LS 9.0	S 9.8 / LS 8.9	S 9.3 / LS 8.9	S 8.9 / LS 8.9	S 8.4 / LS 9.0	S 8.0 / LS 9.1	S 7.6 / LS 9.2
+0.75 above	S 12.0 / LS 10.3	S 11.5 / LS 10.2	S 11.0 / LS 10.1	S 10.5 / LS 10.0	S 10.0 / LS 10.0	S 9.5 / LS 10.1	S 9.0 / LS 10.2	S 8.5 / LS 10.3
+1.00 above	S 13.3 / LS 11.4	S 12.7 / LS 11.3	S 12.2 / LS 11.2	S 11.6 / LS 11.1	S 11.1 / LS 11.1	S 10.6 / LS 11.2	S 10.0 / LS 11.3	S 9.5 / LS 11.5
1.75 Standard	S 10.4 / LS 9.3	S 10.1 / LS 9.2	S 9.7 / LS 9.2	S 9.4 / LS 9.1	S 9.0 / LS 9.0	S 8.6 / LS 9.0	S 8.3 / LS 9.1	S 7.9 / LS 9.1
+0.50 above	S 12.5 / LS 11.2	S 12.1 / LS 11.1	S 11.7 / LS 11.0	S 11.2 / LS 10.9	S 10.8 / LS 10.8	S 10.4 / LS 10.8	S 9.9 / LS 10.9	S 9.5 / LS 10.9
+0.75 above	S 14.1 / LS 12.6	S 13.6 / LS 12.5	S 13.1 / LS 12.4	S 12.6 / LS 12.3	S 12.1 / LS 12.2	S 11.7 / LS 12.1	S 11.2 / LS 12.2	S 10.7 / LS 12.3
+1.00 above	S 15.7 / LS 14.0	S 15.1 / LS 13.9	S 14.6 / LS 13.7	S 14.0 / LS 13.6	S 13.5 / LS 13.5	S 12.9 / LS 13.5	S 12.4 / LS 13.6	S 11.9 / LS 13.7
1.83 Standard	S 11.0 / LS 9.9	S 10.6 / LS 9.8	S 10.2 / LS 9.7	S 9.9 / LS 9.6	S 9.5 / LS 9.6	S 9.1 / LS 9.5	S 8.8 / LS 9.5	S 8.4 / LS 9.6
+0.50 above	S 13.2 / LS 11.8	S 12.7 / LS 11.7	S 12.3 / LS 11.7	S 11.8 / LS 11.6	S 11.4 / LS 11.5	S 11.0 / LS 11.4	S 10.5 / LS 11.4	S 10.1 / LS 11.5
+0.75 above	S 14.8 / LS 13.3	S 14.3 / LS 13.2	S 13.8 / LS 13.1	S 13.3 / LS 13.0	S 12.8 / LS 12.9	S 12.3 / LS 12.8	S 11.9 / LS 12.9	S 11.4 / LS 13.0
+1.00 above	S 16.4 / LS 14.8	S 15.9 / LS 14.7	S 15.3 / LS 14.6	S 14.8 / LS 14.5	S 14.3 / LS 14.3	S 13.7 / LS 14.2	S 13.2 / LS 14.3	S 12.6 / LS 14.4
2.00 Standard	S 12.0 / LS 11.0	S 11.7 / LS 10.9	S 11.3 / LS 10.9	S 11.0 / LS 10.8	S 10.6 / LS 10.7	S 10.2 / LS 10.7	S 9.9 / LS 10.6	S 9.5 / LS 10.6
+0.50 above	S 14.5 / LS 13.2	S 14.0 / LS 13.1	S 13.6 / LS 13.0	S 13.1 / LS 13.0	S 12.7 / LS 12.9	S 12.3 / LS 12.8	S 11.8 / LS 12.7	S 11.4 / LS 12.7
+0.75 above	S 16.3 / LS 14.9	S 15.8 / LS 14.8	S 15.3 / LS 14.7	S 14.8 / LS 14.6	S 14.3 / LS 14.5	S 13.8 / LS 14.4	S 13.3 / LS 14.3	S 12.8 / LS 14.3
+1.00 above	S 18.1 / LS 16.5	S 17.5 / LS 16.4	S 17.0 / LS 16.3	S 16.4 / LS 16.2	S 15.9 / LS 16.1	S 15.3 / LS 16.0	S 14.8 / LS 15.9	S 14.3 / LS 15.9
2.12 Standard	S 12.8 / LS 11.8	S 12.4 / LS 11.8	S 12.1 / LS 11.7	S 11.7 / LS 11.6	S 11.4 / LS 11.5	S 11.0 / LS 11.5	S 10.6 / LS 11.4	S 10.3 / LS 11.3
+0.50 above	S 15.4 / LS 14.2	S 14.9 / LS 14.1	S 14.5 / LS 14.0	S 14.1 / LS 13.9	S 13.6 / LS 13.9	S 13.2 / LS 13.8	S 12.8 / LS 13.7	S 12.3 / LS 13.6
+0.75 above	S 17.3 / LS 16.0	S 16.8 / LS 15.9	S 16.3 / LS 15.8	S 15.8 / LS 15.7	S 15.3 / LS 15.6	S 14.8 / LS 15.5	S 14.4 / LS 15.4	S 13.9 / LS 15.3
+1.00 above	S 19.2 / LS 17.8	S 18.7 / LS 17.6	S 18.1 / LS 17.5	S 17.6 / LS 17.4	S 17.0 / LS 17.3	S 16.5 / LS 17.2	S 15.9 / LS 17.1	S 15.4 / LS 17.0
2.25 Standard	S 13.6 / LS 12.7	S 13.3 / LS 12.7	S 12.9 / LS 12.6	S 12.6 / LS 12.5	S 12.2 / LS 12.4	S 11.8 / LS 12.4	S 11.5 / LS 12.3	S 11.1 / LS 12.2
+0.50 above	S 16.4 / LS 15.3	S 15.9 / LS 15.2	S 15.5 / LS 15.1	S 15.1 / LS 15.0	S 14.6 / LS 14.9	S 14.2 / LS 14.8	S 13.8 / LS 14.8	S 13.3 / LS 14.7
+0.75 above	S 18.4 / LS 17.2	S 17.9 / LS 17.1	S 17.4 / LS 17.0	S 16.9 / LS 16.9	S 16.5 / LS 16.8	S 16.0 / LS 16.7	S 15.5 / LS 16.6	S 15.0 / LS 16.5
+1.00 above	S 20.5 / LS 19.1	S 19.9 / LS 19.0	S 19.4 / LS 18.9	S 18.8 / LS 18.8	S 18.3 / LS 18.7	S 17.7 / LS 18.5	S 17.2 / LS 18.4	S 16.6 / LS 18.3
2.50 Standard	S 15.2 / LS 14.4	S 14.9 / LS 14.4	S 14.5 / LS 14.3	S 14.1 / LS 14.2	S 13.8 / LS 14.1	S 13.4 / LS 14.1	S 13.1 / LS 14.0	S 12.7 / LS 13.9
+0.50 above	S 18.3 / LS 17.3	S 17.8 / LS 17.2	S 17.4 / LS 17.2	S 17.0 / LS 17.1	S 16.5 / LS 17.0	S 16.1 / LS 16.9	S 15.7 / LS 16.8	S 15.2 / LS 16.7
+0.75 above	S 20.6 / LS 19.5	S 20.1 / LS 19.4	S 19.6 / LS 19.3	S 19.1 / LS 19.2	S 18.6 / LS 19.1	S 18.1 / LS 19.0	S 17.6 / LS 18.9	S 17.1 / LS 18.8
+1.00 above	S 22.9 / LS 21.7	S 22.3 / LS 21.5	S 21.8 / LS 21.4	S 21.2 / LS 21.3	S 20.7 / LS 21.2	S 20.1 / LS 21.1	S 19.6 / LS 21.0	S 19.0 / LS 20.9

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





6.50" UltraMotor

7/8 - 3.0 Stages Slow M40+

Build Rates



Bend Setting °	Bit 8-3/4	Bit 8-7/8	Bit 9	Bit 9-1/8	Bit 9-1/4	Bit 9-3/8	Bit 9-1/2	Bit 9-5/8
	LS OD 8.250	LS OD 8.375	LS OD 8.500	LS OD 8.625	LS OD 8.750	LS OD 8.875	LS OD 9.000	LS OD 9.125
1.50 Standard	S 5.9 / LS 7.7	S 5.6 / LS 7.8	S 5.2 / LS 7.9	S 4.9 / LS 7.9	S 4.5 / LS 8.0	S 4.1 / LS 8.1	S 3.8 / LS 8.1	S 3.4 / LS 8.2
+0.50 above	S 7.1 / LS 9.2	S 6.7 / LS 9.3	S 6.3 / LS 9.4	S 5.8 / LS 9.5	S 5.4 / LS 9.6	S 5.0 / LS 9.7	S 4.5 / LS 9.8	S 4.1 / LS 9.9
+0.75 above	S 8.0 / LS 10.4	S 7.5 / LS 10.5	S 7.0 / LS 10.6	S 6.6 / LS 10.7	S 6.1 / LS 10.8	S 5.6 / LS 10.9	S 5.1 / LS 11.0	S 4.6 / LS 11.1
+1.00 above	S 8.9 / LS 11.6	S 8.4 / LS 11.7	S 7.8 / LS 11.8	S 7.3 / LS 11.9	S 6.7 / LS 12.0	S 6.2 / LS 12.1	S 5.7 / LS 12.2	S 5.1 / LS 12.3
1.75 Standard	S 7.5 / LS 9.2	S 7.2 / LS 9.3	S 6.8 / LS 9.3	S 6.5 / LS 9.4	S 6.1 / LS 9.5	S 5.7 / LS 9.6	S 5.4 / LS 9.6	S 5.0 / LS 9.7
+0.50 above	S 9.1 / LS 11.0	S 8.6 / LS 11.1	S 8.2 / LS 11.2	S 7.7 / LS 11.3	S 7.3 / LS 11.4	S 6.9 / LS 11.5	S 6.4 / LS 11.6	S 6.0 / LS 11.6
+0.75 above	S 10.2 / LS 12.4	S 9.7 / LS 12.5	S 9.2 / LS 12.6	S 8.7 / LS 12.7	S 8.2 / LS 12.8	S 7.7 / LS 12.9	S 7.2 / LS 13.0	S 6.8 / LS 13.1
+1.00 above	S 11.3 / LS 13.8	S 10.8 / LS 13.9	S 10.2 / LS 14.0	S 9.7 / LS 14.1	S 9.1 / LS 14.2	S 8.6 / LS 14.3	S 8.0 / LS 14.4	S 7.5 / LS 14.6
1.83 Standard	S 8.1 / LS 9.7	S 7.7 / LS 9.7	S 7.3 / LS 9.8	S 7.0 / LS 9.9	S 6.6 / LS 10.0	S 6.2 / LS 10.0	S 5.9 / LS 10.1	S 5.5 / LS 10.2
+0.50 above	S 9.7 / LS 11.6	S 9.2 / LS 11.7	S 8.8 / LS 11.8	S 8.4 / LS 11.9	S 7.9 / LS 12.0	S 7.5 / LS 12.0	S 7.1 / LS 12.1	S 6.6 / LS 12.2
+0.75 above	S 10.9 / LS 13.1	S 10.4 / LS 13.2	S 9.9 / LS 13.3	S 9.4 / LS 13.4	S 8.9 / LS 13.4	S 8.4 / LS 13.5	S 7.9 / LS 13.6	S 7.4 / LS 13.7
+1.00 above	S 12.1 / LS 14.5	S 11.5 / LS 14.6	S 11.0 / LS 14.7	S 10.4 / LS 14.8	S 9.9 / LS 14.9	S 9.4 / LS 15.1	S 8.8 / LS 15.2	S 8.3 / LS 15.3
2.00 Standard	S 9.1 / LS 10.7	S 8.8 / LS 10.8	S 8.4 / LS 10.8	S 8.1 / LS 10.9	S 7.7 / LS 11.0	S 7.3 / LS 11.0	S 7.0 / LS 11.1	S 6.6 / LS 11.2
+0.50 above	S 11.0 / LS 12.8	S 10.5 / LS 12.9	S 10.1 / LS 13.0	S 9.7 / LS 13.1	S 9.2 / LS 13.2	S 8.8 / LS 13.3	S 8.4 / LS 13.3	S 7.9 / LS 13.4
+0.75 above	S 12.3 / LS 14.4	S 11.8 / LS 14.5	S 11.4 / LS 14.6	S 10.9 / LS 14.7	S 10.4 / LS 14.8	S 9.9 / LS 14.9	S 9.4 / LS 15.0	S 8.9 / LS 15.1
+1.00 above	S 13.7 / LS 16.0	S 13.2 / LS 16.1	S 12.6 / LS 16.2	S 12.1 / LS 16.4	S 11.5 / LS 16.5	S 11.0 / LS 16.6	S 10.4 / LS 16.7	S 9.9 / LS 16.8
2.12 Standard	S 9.9 / LS 11.4	S 9.5 / LS 11.5	S 9.2 / LS 11.5	S 8.8 / LS 11.6	S 8.5 / LS 11.7	S 8.1 / LS 11.8	S 7.7 / LS 11.8	S 7.4 / LS 11.9
+0.50 above	S 11.9 / LS 13.7	S 11.5 / LS 13.8	S 11.0 / LS 13.9	S 10.6 / LS 13.9	S 10.1 / LS 14.0	S 9.7 / LS 14.1	S 9.3 / LS 14.2	S 8.8 / LS 14.3
+0.75 above	S 13.4 / LS 15.4	S 12.9 / LS 15.5	S 12.4 / LS 15.6	S 11.9 / LS 15.7	S 11.4 / LS 15.8	S 10.9 / LS 15.9	S 10.4 / LS 16.0	S 9.9 / LS 16.1
+1.00 above	S 14.9 / LS 17.1	S 14.3 / LS 17.2	S 13.8 / LS 17.3	S 13.2 / LS 17.4	S 12.7 / LS 17.5	S 12.1 / LS 17.6	S 11.6 / LS 17.7	S 11.0 / LS 17.9
2.25 Standard	S 10.7 / LS 12.2	S 10.4 / LS 12.2	S 10.0 / LS 12.3	S 9.6 / LS 12.4	S 9.3 / LS 12.5	S 8.9 / LS 12.5	S 8.6 / LS 12.6	S 8.2 / LS 12.7
+0.50 above	S 12.9 / LS 14.6	S 12.4 / LS 14.7	S 12.0 / LS 14.8	S 11.6 / LS 14.9	S 11.1 / LS 15.0	S 10.7 / LS 15.0	S 10.3 / LS 15.1	S 9.8 / LS 15.2
+0.75 above	S 14.5 / LS 16.4	S 14.0 / LS 16.5	S 13.5 / LS 16.6	S 13.0 / LS 16.7	S 12.5 / LS 16.8	S 12.0 / LS 16.9	S 11.6 / LS 17.0	S 11.1 / LS 17.1
+1.00 above	S 16.1 / LS 18.3	S 15.6 / LS 18.4	S 15.0 / LS 18.5	S 14.5 / LS 18.6	S 13.9 / LS 18.7	S 13.4 / LS 18.8	S 12.8 / LS 18.9	S 12.3 / LS 19.0
2.50 Standard	S 12.3 / LS 13.9	S 12.0 / LS 13.8	S 11.6 / LS 13.8	S 11.2 / LS 13.9	S 10.9 / LS 13.9	S 10.5 / LS 14.0	S 10.2 / LS 14.1	S 9.8 / LS 14.2
+0.50 above	S 14.8 / LS 16.6	S 14.4 / LS 16.5	S 13.9 / LS 16.6	S 13.5 / LS 16.7	S 13.1 / LS 16.7	S 12.6 / LS 16.8	S 12.2 / LS 16.9	S 11.7 / LS 17.0
+0.75 above	S 16.6 / LS 18.7	S 16.2 / LS 18.6	S 15.7 / LS 18.6	S 15.2 / LS 18.7	S 14.7 / LS 18.8	S 14.2 / LS 18.9	S 13.7 / LS 19.0	S 13.2 / LS 19.1
+1.00 above	S 18.5 / LS 20.8	S 18.0 / LS 20.7	S 17.4 / LS 20.7	S 16.9 / LS 20.8	S 16.3 / LS 20.9	S 15.8 / LS 21.0	S 15.2 / LS 21.1	S 14.7 / LS 21.2

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





6.50" UltraMotor

7/8 - 3.0 Stages Slow M40+

Build Rates



Bend Setting °	9-3/4	Bit 9-7/8	Bit 10*	Bit 10-1/8*	Bit 10-1/4*	Bit 10-3/8*	Bit 10-1/2*	Bit 10-5/8*
	LS OD 9.250	LS OD 9.375	LS OD 9.500	LS OD 9.625	LS OD 9.750	LS OD 9.875	LS OD 10.000	LS OD 10.125
1.50 Standard	S 3.0 / LS 8.3	S 2.7 / LS 8.4	S 2.3 / LS 8.4	S 2.0 / LS 8.5	S 1.6 / LS 8.6	S 1.2 / LS 8.6	S 0.9 / LS 8.7	S 0.5 / LS 8.8
+0.50 above	S 3.7 / LS 9.9	S 3.2 / LS 10.0	S 2.8 / LS 10.1	S 2.3 / LS 10.2	S 1.9 / LS 10.3	S 1.5 / LS 10.4	S 1.0 / LS 10.5	S 0.6 / LS 10.6
+0.75 above	S 4.1 / LS 11.2	S 3.6 / LS 11.3	S 3.1 / LS 11.4	S 2.6 / LS 11.5	S 2.1 / LS 11.6	S 1.7 / LS 11.7	S 1.2 / LS 11.8	S 0.7 / LS 11.9
+1.00 above	S 4.6 / LS 12.4	S 4.0 / LS 12.5	S 3.5 / LS 12.6	S 2.9 / LS 12.8	S 2.4 / LS 12.9	S 1.8 / LS 13.0	S 1.3 / LS 13.1	S 0.8 / LS 13.2
1.75 Standard	S 4.6 / LS 9.8	S 4.3 / LS 9.8	S 3.9 / LS 9.9	S 3.6 / LS 10.0	S 3.2 / LS 10.1	S 2.8 / LS 10.1	S 2.5 / LS 10.2	S 2.1 / LS 10.3
+0.50 above	S 5.6 / LS 11.7	S 5.1 / LS 11.8	S 4.7 / LS 11.9	S 4.3 / LS 12.0	S 3.8 / LS 12.1	S 3.4 / LS 12.2	S 3.0 / LS 12.3	S 2.5 / LS 12.3
+0.75 above	S 6.3 / LS 13.2	S 5.8 / LS 13.3	S 5.3 / LS 13.4	S 4.8 / LS 13.5	S 4.3 / LS 13.6	S 3.8 / LS 13.7	S 3.3 / LS 13.8	S 2.8 / LS 13.9
+1.00 above	S 7.0 / LS 14.7	S 6.4 / LS 14.8	S 5.9 / LS 14.9	S 5.3 / LS 15.0	S 4.8 / LS 15.1	S 4.2 / LS 15.2	S 3.7 / LS 15.3	S 3.1 / LS 15.4
1.83 Standard	S 5.2 / LS 10.3	S 4.8 / LS 10.3	S 4.4 / LS 10.4	S 4.1 / LS 10.5	S 3.7 / LS 10.5	S 3.3 / LS 10.6	S 3.0 / LS 10.7	S 2.6 / LS 10.8
+0.50 above	S 6.2 / LS 12.3	S 5.7 / LS 12.4	S 5.3 / LS 12.5	S 4.9 / LS 12.6	S 4.4 / LS 12.6	S 4.0 / LS 12.7	S 3.6 / LS 12.8	S 3.1 / LS 12.9
+0.75 above	S 7.0 / LS 13.8	S 6.5 / LS 13.9	S 6.0 / LS 14.0	S 5.5 / LS 14.1	S 5.0 / LS 14.2	S 4.5 / LS 14.3	S 4.0 / LS 14.4	S 3.5 / LS 14.5
+1.00 above	S 7.7 / LS 15.4	S 7.2 / LS 15.5	S 6.6 / LS 15.6	S 6.1 / LS 15.7	S 5.5 / LS 15.8	S 5.0 / LS 15.9	S 4.5 / LS 16.0	S 3.9 / LS 16.1
2.00 Standard	S 6.2 / LS 11.3	S 5.9 / LS 11.3	S 5.5 / LS 11.4	S 5.1 / LS 11.5	S 4.8 / LS 11.6	S 4.4 / LS 11.6	S 4.1 / LS 11.7	S 3.7 / LS 11.8
+0.50 above	S 7.5 / LS 13.5	S 7.0 / LS 13.6	S 6.6 / LS 13.7	S 6.2 / LS 13.8	S 5.7 / LS 13.9	S 5.3 / LS 13.9	S 4.9 / LS 14.0	S 4.4 / LS 14.1
+0.75 above	S 8.4 / LS 15.2	S 7.9 / LS 15.3	S 7.4 / LS 15.4	S 6.9 / LS 15.5	S 6.5 / LS 15.6	S 6.0 / LS 15.7	S 5.5 / LS 15.8	S 5.0 / LS 15.9
+1.00 above	S 9.4 / LS 16.9	S 8.8 / LS 17.0	S 8.3 / LS 17.1	S 7.7 / LS 17.2	S 7.2 / LS 17.3	S 6.6 / LS 17.4	S 6.1 / LS 17.5	S 5.5 / LS 17.7
2.12 Standard	S 7.0 / LS 12.0	S 6.6 / LS 12.0	S 6.3 / LS 12.1	S 5.9 / LS 12.2	S 5.5 / LS 12.3	S 5.2 / LS 12.3	S 4.8 / LS 12.4	S 4.5 / LS 12.5
+0.50 above	S 8.4 / LS 14.4	S 8.0 / LS 14.5	S 7.5 / LS 14.5	S 7.1 / LS 14.6	S 6.7 / LS 14.7	S 6.2 / LS 14.8	S 5.8 / LS 14.9	S 5.4 / LS 15.0
+0.75 above	S 9.5 / LS 16.2	S 9.0 / LS 16.3	S 8.5 / LS 16.4	S 8.0 / LS 16.5	S 7.5 / LS 16.6	S 7.0 / LS 16.7	S 6.5 / LS 16.8	S 6.0 / LS 16.9
+1.00 above	S 10.5 / LS 18.0	S 10.0 / LS 18.1	S 9.4 / LS 18.2	S 8.9 / LS 18.3	S 8.3 / LS 18.4	S 7.8 / LS 18.5	S 7.2 / LS 18.6	S 6.7 / LS 18.7
2.25 Standard	S 7.8 / LS 12.8	S 7.5 / LS 12.8	S 7.1 / LS 12.9	S 6.7 / LS 13.0	S 6.4 / LS 13.0	S 6.0 / LS 13.1	S 5.7 / LS 13.2	S 5.3 / LS 13.3
+0.50 above	S 9.4 / LS 15.3	S 9.0 / LS 15.4	S 8.5 / LS 15.5	S 8.1 / LS 15.6	S 7.7 / LS 15.6	S 7.2 / LS 15.7	S 6.8 / LS 15.8	S 6.3 / LS 15.9
+0.75 above	S 10.6 / LS 17.2	S 10.1 / LS 17.3	S 9.6 / LS 17.4	S 9.1 / LS 17.5	S 8.6 / LS 17.6	S 8.1 / LS 17.7	S 7.6 / LS 17.8	S 7.1 / LS 17.9
+1.00 above	S 11.7 / LS 19.1	S 11.2 / LS 19.2	S 10.7 / LS 19.3	S 10.1 / LS 19.5	S 9.6 / LS 19.6	S 9.0 / LS 19.7	S 8.5 / LS 19.8	S 7.9 / LS 19.9
2.50 Standard	S 9.4 / LS 14.2	S 9.1 / LS 14.3	S 8.7 / LS 14.4	S 8.3 / LS 14.5	S 8.0 / LS 14.5	S 7.6 / LS 14.6	S 7.2 / LS 14.7	S 6.9 / LS 14.7
+0.50 above	S 11.3 / LS 17.1	S 10.9 / LS 17.2	S 10.4 / LS 17.3	S 10.0 / LS 17.3	S 9.6 / LS 17.4	S 9.1 / LS 17.5	S 8.7 / LS 17.6	S 8.3 / LS 17.7
+0.75 above	S 12.7 / LS 19.2	S 12.2 / LS 19.3	S 11.7 / LS 19.4	S 11.3 / LS 19.5	S 10.8 / LS 19.6	S 10.3 / LS 19.7	S 9.8 / LS 19.8	S 9.3 / LS 19.9
+1.00 above	S 14.1 / LS 21.4	S 13.6 / LS 21.5	S 13.0 / LS 21.6	S 12.5 / LS 21.7	S 12.0 / LS 21.8	S 11.4 / LS 21.9	S 10.9 / LS 22.0	S 10.3 / LS 22.1

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





6.50" UltraMotor

7/8 - 3.0 Stages Slow M40+

Build Rates



Bend Setting °	Bit 10-3/4*	Bit 10-7/8*	Bit 11*	Bit 11-1/8*	Bit 11-1/4*	Bit 11-3/8*	Bit 11-1/2*	Bit 11-5/8*
	LS OD 10.250	LS OD 10.375	LS OD 10.500	LS OD 10.625	LS OD 10.750	LS OD 10.875	LS OD 11.000	LS OD 11.125
1.50 Standard	S 0.1 / LS 8.9	S -0.2 / LS 8.9	S -0.6 / LS 9.0	S -0.9 / LS 9.1	S -1.3 / LS 9.2	S -1.7 / LS 9.2	S -2.0 / LS 9.3	S -2.4 / LS 9.4
+0.50 above	S 0.2 / LS 10.6	S N/B / LS 10.7	S N/B / LS 10.8	S N/B / LS 10.9	S N/B / LS 11.0	S N/B / LS 11.1	S N/B / LS 11.2	S N/B / LS 11.2
+0.75 above	S 0.2 / LS 12.0	S N/B / LS 12.1	S N/B / LS 12.2	S N/B / LS 12.3	S N/B / LS 12.4	S N/B / LS 12.5	S N/B / LS 12.6	S N/B / LS 12.7
+1.00 above	S 0.2 / LS 13.3	S N/B / LS 13.4	S N/B / LS 13.5	S N/B / LS 13.6	S N/B / LS 13.7	S N/B / LS 13.8	S N/B / LS 14.0	S N/B / LS 14.1
1.75 Standard	S 1.7 / LS 10.4	S 1.4 / LS 10.4	S 1.0 / LS 10.5	S 0.6 / LS 10.6	S 0.3 / LS 10.6	S -0.1 / LS 10.7	S -0.4 / LS 10.8	S -0.8 / LS 10.9
+0.50 above	S 2.1 / LS 12.4	S 1.6 / LS 12.5	S 1.2 / LS 12.6	S 0.8 / LS 12.7	S 0.3 / LS 12.8	S N/B / LS 12.9	S N/B / LS 12.9	S N/B / LS 13.0
+0.75 above	S 2.3 / LS 14.0	S 1.9 / LS 14.1	S 1.4 / LS 14.2	S 0.9 / LS 14.3	S 0.4 / LS 14.4	S N/B / LS 14.5	S N/B / LS 14.6	S N/B / LS 14.7
+1.00 above	S 2.6 / LS 15.5	S 2.1 / LS 15.6	S 1.5 / LS 15.7	S 1.0 / LS 15.9	S 0.4 / LS 16.0	S N/B / LS 16.1	S N/B / LS 16.2	S N/B / LS 16.3
1.83 Standard	S 2.2 / LS 10.8	S 1.9 / LS 10.9	S 1.5 / LS 11.0	S 1.2 / LS 11.0	S 0.8 / LS 11.1	S 0.4 / LS 11.2	S 0.1 / LS 11.3	S -0.3 / LS 11.3
+0.50 above	S 2.7 / LS 13.0	S 2.3 / LS 13.1	S 1.8 / LS 13.2	S 1.4 / LS 13.3	S 1.0 / LS 13.3	S 0.5 / LS 13.4	S 0.1 / LS 13.5	S N/B / LS 13.6
+0.75 above	S 3.0 / LS 14.6	S 2.5 / LS 14.7	S 2.1 / LS 14.8	S 1.6 / LS 14.9	S 1.1 / LS 15.0	S 0.6 / LS 15.1	S 0.1 / LS 15.2	S N/B / LS 15.3
+1.00 above	S 3.4 / LS 16.2	S 2.8 / LS 16.4	S 2.3 / LS 16.5	S 1.7 / LS 16.6	S 1.2 / LS 16.7	S 0.6 / LS 16.8	S 0.1 / LS 16.9	S N/B / LS 17.0
2.00 Standard	S 3.3 / LS 11.8	S 3.0 / LS 11.9	S 2.6 / LS 12.0	S 2.2 / LS 12.1	S 1.9 / LS 12.1	S 1.5 / LS 12.2	S 1.2 / LS 12.3	S 0.8 / LS 12.3
+0.50 above	S 4.0 / LS 14.2	S 3.6 / LS 14.3	S 3.1 / LS 14.4	S 2.7 / LS 14.5	S 2.3 / LS 14.6	S 1.8 / LS 14.6	S 1.4 / LS 14.7	S 0.9 / LS 14.8
+0.75 above	S 4.5 / LS 16.0	S 4.0 / LS 16.1	S 3.5 / LS 16.2	S 3.0 / LS 16.3	S 2.5 / LS 16.4	S 2.0 / LS 16.5	S 1.6 / LS 16.6	S 1.1 / LS 16.7
+1.00 above	S 5.0 / LS 17.8	S 4.5 / LS 17.9	S 3.9 / LS 18.0	S 3.4 / LS 18.1	S 2.8 / LS 18.2	S 2.3 / LS 18.3	S 1.7 / LS 18.4	S 1.2 / LS 18.5
2.12 Standard	S 4.1 / LS 12.6	S 3.7 / LS 12.6	S 3.4 / LS 12.7	S 3.0 / LS 12.8	S 2.6 / LS 12.8	S 2.3 / LS 12.9	S 1.9 / LS 13.0	S 1.6 / LS 13.1
+0.50 above	S 4.9 / LS 15.1	S 4.5 / LS 15.2	S 4.0 / LS 15.2	S 3.6 / LS 15.3	S 3.2 / LS 15.4	S 2.7 / LS 15.5	S 2.3 / LS 15.6	S 1.9 / LS 15.7
+0.75 above	S 5.5 / LS 16.9	S 5.0 / LS 17.0	S 4.6 / LS 17.1	S 4.1 / LS 17.2	S 3.6 / LS 17.3	S 3.1 / LS 17.4	S 2.6 / LS 17.5	S 2.1 / LS 17.6
+1.00 above	S 6.1 / LS 18.8	S 5.6 / LS 18.9	S 5.1 / LS 19.1	S 4.5 / LS 19.2	S 4.0 / LS 19.3	S 3.4 / LS 19.4	S 2.9 / LS 19.5	S 2.3 / LS 19.6
2.25 Standard	S 4.9 / LS 13.3	S 4.6 / LS 13.4	S 4.2 / LS 13.5	S 3.8 / LS 13.5	S 3.5 / LS 13.6	S 3.1 / LS 13.7	S 2.7 / LS 13.8	S 2.4 / LS 13.8
+0.50 above	S 5.9 / LS 16.0	S 5.5 / LS 16.1	S 5.0 / LS 16.2	S 4.6 / LS 16.3	S 4.2 / LS 16.3	S 3.7 / LS 16.4	S 3.3 / LS 16.5	S 2.9 / LS 16.6
+0.75 above	S 6.7 / LS 18.0	S 6.2 / LS 18.1	S 5.7 / LS 18.2	S 5.2 / LS 18.3	S 4.7 / LS 18.4	S 4.2 / LS 18.5	S 3.7 / LS 18.6	S 3.2 / LS 18.7
+1.00 above	S 7.4 / LS 20.0	S 6.8 / LS 20.1	S 6.3 / LS 20.2	S 5.8 / LS 20.3	S 5.2 / LS 20.4	S 4.7 / LS 20.5	S 4.1 / LS 20.6	S 3.6 / LS 20.8
2.50 Standard	S 6.5 / LS 14.8	S 6.2 / LS 14.9	S 5.8 / LS 15.0	S 5.4 / LS 15.0	S 5.1 / LS 15.1	S 4.7 / LS 15.2	S 4.3 / LS 15.2	S 4.0 / LS 15.3
+0.50 above	S 7.8 / LS 17.8	S 7.4 / LS 17.9	S 7.0 / LS 18.0	S 6.5 / LS 18.0	S 6.1 / LS 18.1	S 5.6 / LS 18.2	S 5.2 / LS 18.3	S 4.8 / LS 18.4
+0.75 above	S 8.8 / LS 20.0	S 8.3 / LS 20.1	S 7.8 / LS 20.2	S 7.3 / LS 20.3	S 6.8 / LS 20.4	S 6.4 / LS 20.5	S 5.9 / LS 20.6	S 5.4 / LS 20.7
+1.00 above	S 9.8 / LS 22.2	S 9.2 / LS 22.3	S 8.7 / LS 22.4	S 8.1 / LS 22.5	S 7.6 / LS 22.7	S 7.1 / LS 22.8	S 6.5 / LS 22.9	S 6.0 / LS 23.0

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





6.50" UltraMotor

7/8 - 3.0 Stages Slow M40+

Build Rates



Bend Setting °	Bit 11-3/4*	Bit 11-7/8*	Bit 12*	Bit 12-1/8*	Bit 12-1/4*
	LS OD 11.250	LS OD 11.375	LS OD 11.500	LS OD 11.625	LS OD 11.750
150 Standard	S -2.8 / LS 9.4	S -3.1 / LS 9.5	S -3.5 / LS 9.6	S -3.9 / LS 9.7	S -4.2 / LS 9.7
+0.50 above	S N/B / LS 11.3	S N/B / LS 11.4	S N/B / LS 11.5	S N/B / LS 11.6	S N/B / LS 11.7
+0.75 above	S N/B / LS 12.8	S N/B / LS 12.8	S N/B / LS 12.9	S N/B / LS 13.0	S N/B / LS 13.1
+1.00 above	S N/B / LS 14.2	S N/B / LS 14.3	S N/B / LS 14.4	S N/B / LS 14.5	S N/B / LS 14.6
175 Standard	S -1.2 / LS 10.9	S -1.5 / LS 11.0	S -1.9 / LS 11.1	S -2.3 / LS 11.2	S -2.6 / LS 11.2
+0.50 above	S N/B / LS 13.1	S N/B / LS 13.2	S N/B / LS 13.3	S N/B / LS 13.4	S N/B / LS 13.5
+0.75 above	S N/B / LS 14.8	S N/B / LS 14.9	S N/B / LS 15.0	S N/B / LS 15.1	S N/B / LS 15.2
+1.00 above	S N/B / LS 16.4	S N/B / LS 16.5	S N/B / LS 16.6	S N/B / LS 16.7	S N/B / LS 16.8
183 Standard	S -0.7 / LS 11.4	S -1.0 / LS 11.5	S -1.4 / LS 11.6	S -1.7 / LS 11.6	S -2.1 / LS 11.7
+0.50 above	S N/B / LS 13.7	S N/B / LS 13.8	S N/B / LS 13.9	S N/B / LS 14.0	S N/B / LS 14.0
+0.75 above	S N/B / LS 15.4	S N/B / LS 15.5	S N/B / LS 15.6	S N/B / LS 15.7	S N/B / LS 15.8
+1.00 above	S N/B / LS 17.1	S N/B / LS 17.2	S N/B / LS 17.3	S N/B / LS 17.4	S N/B / LS 17.5
2.00 Standard	S 0.4 / LS 12.4	S 0.1 / LS 12.5	S -0.3 / LS 12.6	S -0.7 / LS 12.6	S -1.0 / LS 12.7
+0.50 above	S 0.5 / LS 14.9	S 0.1 / LS 15.0	S N/B / LS 15.1	S N/B / LS 15.2	S N/B / LS 15.3
+0.75 above	S 0.6 / LS 16.8	S 0.1 / LS 16.9	S N/B / LS 17.0	S N/B / LS 17.1	S N/B / LS 17.2
+1.00 above	S 0.6 / LS 18.6	S 0.1 / LS 18.7	S N/B / LS 18.8	S N/B / LS 19.0	S N/B / LS 19.1
2.12 Standard	S 1.2 / LS 13.1	S 0.8 / LS 13.2	S 0.5 / LS 13.3	S 0.1 / LS 13.4	S -0.3 / LS 13.4
+0.50 above	S 1.4 / LS 15.8	S 1.0 / LS 15.8	S 0.6 / LS 15.9	S 0.1 / LS 16.0	S N/B / LS 16.1
+0.75 above	S 1.6 / LS 17.7	S 1.1 / LS 17.8	S 0.6 / LS 17.9	S 0.1 / LS 18.0	S N/B / LS 18.1
+1.00 above	S 1.8 / LS 19.7	S 1.2 / LS 19.8	S 0.7 / LS 19.9	S 0.2 / LS 20.0	S N/B / LS 20.1
2.25 Standard	S 2.0 / LS 13.9	S 1.7 / LS 14.0	S 1.3 / LS 14.1	S 0.9 / LS 14.1	S 0.6 / LS 14.2
+0.50 above	S 2.4 / LS 16.7	S 2.0 / LS 16.8	S 1.6 / LS 16.9	S 1.1 / LS 16.9	S 0.7 / LS 17.0
+0.75 above	S 2.7 / LS 18.8	S 2.2 / LS 18.9	S 1.8 / LS 19.0	S 1.3 / LS 19.1	S 0.8 / LS 19.2
+1.00 above	S 3.0 / LS 20.9	S 2.5 / LS 21.0	S 1.9 / LS 21.1	S 1.4 / LS 21.2	S 0.9 / LS 21.3
2.50 Standard	S 3.6 / LS 15.4	S 3.3 / LS 15.5	S 2.9 / LS 15.5	S 2.5 / LS 15.6	S 2.2 / LS 15.7
+0.50 above	S 4.3 / LS 18.5	S 3.9 / LS 18.6	S 3.5 / LS 18.6	S 3.0 / LS 18.7	S 2.6 / LS 18.8
+0.75 above	S 4.9 / LS 20.8	S 4.4 / LS 20.9	S 3.9 / LS 21.0	S 3.4 / LS 21.1	S 2.9 / LS 21.2
+1.00 above	S 5.4 / LS 23.1	S 4.9 / LS 23.2	S 4.3 / LS 23.3	S 3.8 / LS 23.4	S 3.2 / LS 23.5

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





6.63" UltraMotor 5/6 9.5 Stages M40

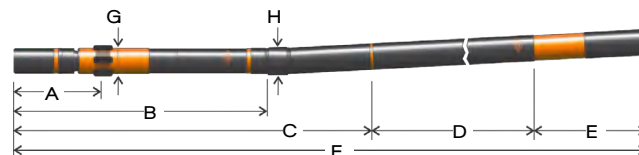


Motor Specifications

Bit Box to Stabilizer	A	29 in.
Bit Box to Bend (FBH)	B	51 in.
Bottom End Length	C	101 in.
Power Section Length	D	see Power Section
Top End Length	E	31 in.
Total Length	F	C + D + E
Body Outer Diameter	G	6.50 in.
Crown Pad Radius	H	3.68 in.
Recommended Hole Size	7-7/8 - 9-7/8 in.	
Standard Bit Box Connection ¹	4-1/2 REG	
Standard Pin Down Connection ¹	4-1/2 IF	
Standard Top Box Connection ¹	NC50 (5 XH, 4-1/2 IF) NC46 (4 IF, 4-1/2 XH)	
Weight ²	1,200 lbs	
Operating Capacity	Max. WOB	90,200 lbs
	Max. Bit Overpull	90,200 lbs
	Torsional Limit	17,000 lbf-ft
Static Capacity	Max. WOB to Re-run	358,000 lbs
	Max. Bit Overpull to Re-run	222,000 lbs
	Absolute Body Overpull	545,000 lbs
	Torsional Limit	27,000 lbf-ft

¹other options available on request

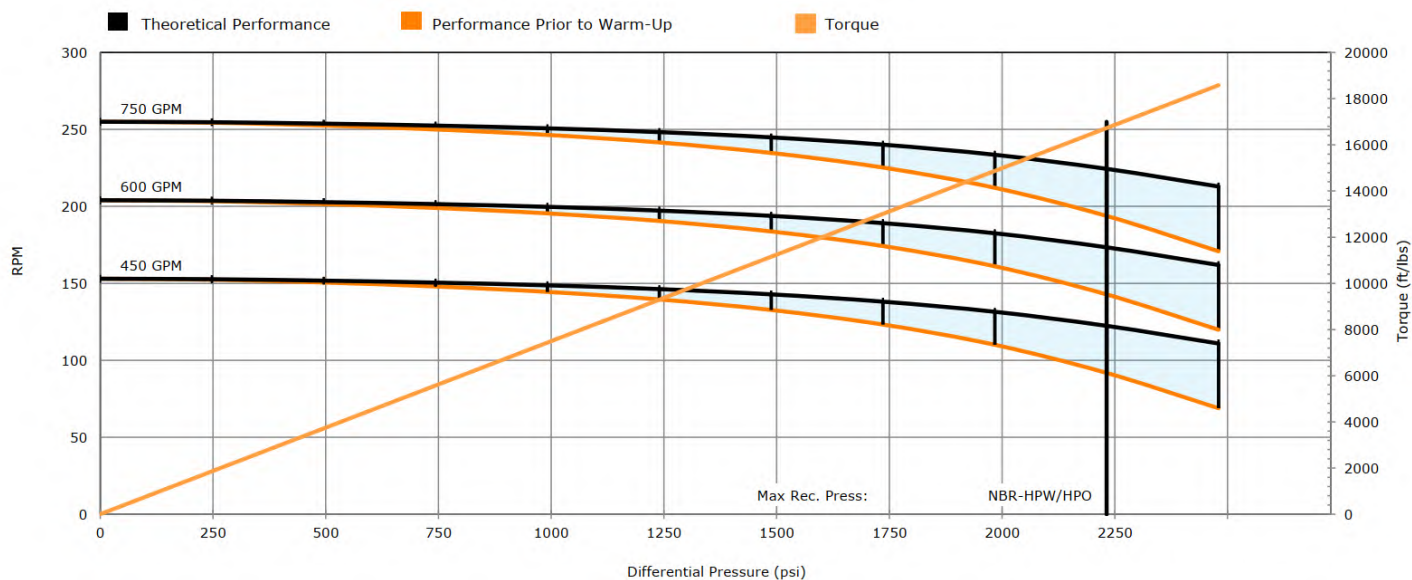
²not including Power Section



Power Section

Elastomer	NBR-HPO/ NBR-HPW
Configuration	5/6 Lobes 9.5 Stages
Stator Length New (in.)	300
Stator OD (in.)	6.63
Rotor Weight (lbs)	999
Stator Weight (lbs)	1,034
Speed Range (rpm)	150 - 260
Flow Range (gpm)	450 - 750
Rotation (rev/gal)	0.340
Torque Slope (lbf-ft/psi)	7.49
Off Bottom Pressure (psi)	190
Max Diff Pressure (psi)	2,240
Max Torque (lbf-ft)	16,730
Stall Diff Pressure (psi)	3,520
Stall Torque (lbf-ft)	26,340
Max Power (hp)	828

POWER SECTION POWER CURVES



BLACK DIAMOND





6.63" UltraMotor

5/6 - 9.5 Stages M40

Build Rates



Bend Setting °	Bit 7-3/4*	Bit 7-7/8	Bit 8	Bit 8-1/8	Bit 8-1/4	Bit 8-3/8	Bit 8-1/2	Bit 8-5/8
	LS OD 7.250	LS OD 7.375	LS OD 7.500	LS OD 7.625	LS OD 7.750	LS OD 7.875	LS OD 8.000	LS OD 8.125
1.50 Standard	S 7.1 / LS 6.1	S 6.8 / LS 6.0	S 6.5 / LS 6.0	S 6.2 / LS 5.9	S 6.0 / LS 6.0	S 5.7 / LS 6.0	S 5.4 / LS 6.0	S 5.1 / LS 6.1
+0.50 above	S 8.5 / LS 7.3	S 8.2 / LS 7.2	S 7.8 / LS 7.2	S 7.5 / LS 7.1	S 7.1 / LS 7.1	S 6.8 / LS 7.2	S 6.4 / LS 7.3	S 6.1 / LS 7.3
+0.75 above	S 9.6 / LS 8.2	S 9.2 / LS 8.1	S 8.8 / LS 8.1	S 8.4 / LS 8.0	S 8.0 / LS 8.0	S 7.6 / LS 8.1	S 7.2 / LS 8.2	S 6.9 / LS 8.2
+1.00 above	S 10.7 / LS 9.1	S 10.2 / LS 9.0	S 9.8 / LS 9.0	S 9.4 / LS 8.9	S 8.9 / LS 8.9	S 8.5 / LS 9.0	S 8.0 / LS 9.1	S 7.6 / LS 9.1
1.75 Standard	S 8.4 / LS 7.4	S 8.1 / LS 7.4	S 7.8 / LS 7.3	S 7.5 / LS 7.3	S 7.2 / LS 7.2	S 6.9 / LS 7.2	S 6.6 / LS 7.3	S 6.4 / LS 7.3
+0.50 above	S 10.1 / LS 8.9	S 9.7 / LS 8.9	S 9.4 / LS 8.8	S 9.0 / LS 8.7	S 8.7 / LS 8.7	S 8.3 / LS 8.7	S 8.0 / LS 8.7	S 7.6 / LS 8.8
+0.75 above	S 11.3 / LS 10.0	S 10.9 / LS 10.0	S 10.6 / LS 9.9	S 10.2 / LS 9.8	S 9.8 / LS 9.8	S 9.4 / LS 9.7	S 9.0 / LS 9.8	S 8.6 / LS 9.9
+1.00 above	S 12.6 / LS 11.1	S 12.2 / LS 11.1	S 11.7 / LS 11.0	S 11.3 / LS 10.9	S 10.8 / LS 10.9	S 10.4 / LS 10.8	S 10.0 / LS 10.9	S 9.5 / LS 11.0
1.83 Standard	S 8.8 / LS 7.9	S 8.5 / LS 7.8	S 8.2 / LS 7.8	S 7.9 / LS 7.7	S 7.6 / LS 7.7	S 7.4 / LS 7.6	S 7.1 / LS 7.7	S 6.8 / LS 7.7
+0.50 above	S 10.6 / LS 9.4	S 10.2 / LS 9.4	S 9.9 / LS 9.3	S 9.5 / LS 9.3	S 9.2 / LS 9.2	S 8.8 / LS 9.2	S 8.5 / LS 9.2	S 8.1 / LS 9.2
+0.75 above	S 11.9 / LS 10.6	S 11.5 / LS 10.5	S 11.1 / LS 10.5	S 10.7 / LS 10.4	S 10.3 / LS 10.4	S 9.9 / LS 10.3	S 9.5 / LS 10.3	S 9.1 / LS 10.4
+1.00 above	S 13.2 / LS 11.8	S 12.8 / LS 11.7	S 12.3 / LS 11.6	S 11.9 / LS 11.6	S 11.5 / LS 11.5	S 11.0 / LS 11.4	S 10.6 / LS 11.5	S 10.2 / LS 11.5
2.00 Standard	S 9.7 / LS 8.8	S 9.4 / LS 8.7	S 9.1 / LS 8.7	S 8.8 / LS 8.6	S 8.5 / LS 8.6	S 8.2 / LS 8.6	S 7.9 / LS 8.5	S 7.6 / LS 8.5
+0.50 above	S 11.6 / LS 10.5	S 11.3 / LS 10.5	S 10.9 / LS 10.4	S 10.6 / LS 10.4	S 10.2 / LS 10.3	S 9.9 / LS 10.3	S 9.5 / LS 10.2	S 9.2 / LS 10.2
+0.75 above	S 13.1 / LS 11.9	S 12.7 / LS 11.8	S 12.3 / LS 11.7	S 11.9 / LS 11.7	S 11.5 / LS 11.6	S 11.1 / LS 11.5	S 10.7 / LS 11.5	S 10.3 / LS 11.5
+1.00 above	S 14.5 / LS 13.2	S 14.1 / LS 13.1	S 13.7 / LS 13.0	S 13.2 / LS 13.0	S 12.8 / LS 12.9	S 12.3 / LS 12.8	S 11.9 / LS 12.8	S 11.5 / LS 12.8
2.12 Standard	S 10.3 / LS 9.4	S 10.0 / LS 9.4	S 9.7 / LS 9.3	S 9.4 / LS 9.3	S 9.1 / LS 9.2	S 8.8 / LS 9.2	S 8.5 / LS 9.2	S 8.3 / LS 9.1
+0.50 above	S 12.4 / LS 11.3	S 12.0 / LS 11.3	S 11.7 / LS 11.2	S 11.3 / LS 11.2	S 11.0 / LS 11.1	S 10.6 / LS 11.0	S 10.3 / LS 11.0	S 9.9 / LS 10.9
+0.75 above	S 13.9 / LS 12.7	S 13.5 / LS 12.7	S 13.1 / LS 12.6	S 12.7 / LS 12.5	S 12.3 / LS 12.5	S 11.9 / LS 12.4	S 11.5 / LS 12.4	S 11.1 / LS 12.3
+1.00 above	S 15.4 / LS 14.1	S 15.0 / LS 14.1	S 14.6 / LS 14.0	S 14.1 / LS 13.9	S 13.7 / LS 13.9	S 13.3 / LS 13.8	S 12.8 / LS 13.7	S 12.4 / LS 13.7
2.25 Standard	S 11.0 / LS 10.1	S 10.7 / LS 10.1	S 10.4 / LS 10.0	S 10.1 / LS 10.0	S 9.8 / LS 10.0	S 9.5 / LS 9.9	S 9.2 / LS 9.9	S 8.9 / LS 9.8
+0.50 above	S 13.2 / LS 12.2	S 12.8 / LS 12.1	S 12.5 / LS 12.1	S 12.1 / LS 12.0	S 11.8 / LS 11.9	S 11.4 / LS 11.9	S 11.1 / LS 11.8	S 10.7 / LS 11.8
+0.75 above	S 14.8 / LS 13.7	S 14.4 / LS 13.6	S 14.0 / LS 13.6	S 13.6 / LS 13.5	S 13.2 / LS 13.4	S 12.8 / LS 13.4	S 12.4 / LS 13.3	S 12.0 / LS 13.3
+1.00 above	S 16.4 / LS 15.2	S 16.0 / LS 15.1	S 15.6 / LS 15.1	S 15.1 / LS 15.0	S 14.7 / LS 14.9	S 14.3 / LS 14.9	S 13.8 / LS 14.8	S 13.4 / LS 14.7
2.50 Standard	S 12.2 / LS 11.5	S 12.0 / LS 11.4	S 11.7 / LS 11.4	S 11.4 / LS 11.4	S 11.1 / LS 11.3	S 10.8 / LS 11.3	S 10.5 / LS 11.2	S 10.2 / LS 11.2
+0.50 above	S 14.7 / LS 13.8	S 14.3 / LS 13.7	S 14.0 / LS 13.7	S 13.6 / LS 13.6	S 13.3 / LS 13.6	S 12.9 / LS 13.5	S 12.6 / LS 13.5	S 12.2 / LS 13.4
+0.75 above	S 16.5 / LS 15.5	S 16.1 / LS 15.5	S 15.7 / LS 15.4	S 15.4 / LS 15.3	S 15.0 / LS 15.3	S 14.6 / LS 15.2	S 14.2 / LS 15.1	S 13.8 / LS 15.1
+1.00 above	S 18.4 / LS 17.2	S 17.9 / LS 17.2	S 17.5 / LS 17.1	S 17.1 / LS 17.0	S 16.6 / LS 17.0	S 16.2 / LS 16.9	S 15.7 / LS 16.8	S 15.3 / LS 16.8

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





6.63" UltraMotor

5/6 - 9.5 Stages M40

Build Rates



Bend Setting °	Bit 8-3/4	Bit 8-7/8	Bit 9	Bit 9-1/8	Bit 9-1/4	Bit 9-3/8	Bit 9-1/2	Bit 9-5/8
	LS OD 8.250	LS OD 8.375	LS OD 8.500	LS OD 8.625	LS OD 8.750	LS OD 8.875	LS OD 9.000	LS OD 9.125
1.50 Standard	S 4.8 / LS 6.1	S 4.5 / LS 6.2	S 4.2 / LS 6.2	S 3.9 / LS 6.3	S 3.6 / LS 6.3	S 3.3 / LS 6.4	S 3.0 / LS 6.4	S 2.7 / LS 6.5
+0.50 above	S 5.7 / LS 7.4	S 5.4 / LS 7.4	S 5.0 / LS 7.5	S 4.7 / LS 7.5	S 4.3 / LS 7.6	S 4.0 / LS 7.6	S 3.6 / LS 7.7	S 3.3 / LS 7.7
+0.75 above	S 6.5 / LS 8.3	S 6.1 / LS 8.3	S 5.7 / LS 8.4	S 5.3 / LS 8.5	S 4.9 / LS 8.5	S 4.5 / LS 8.6	S 4.1 / LS 8.7	S 3.7 / LS 8.7
+1.00 above	S 7.2 / LS 9.2	S 6.7 / LS 9.3	S 6.3 / LS 9.3	S 5.9 / LS 9.4	S 5.4 / LS 9.5	S 5.0 / LS 9.5	S 4.5 / LS 9.6	S 4.1 / LS 9.7
1.75 Standard	S 6.1 / LS 7.4	S 5.8 / LS 7.4	S 5.5 / LS 7.4	S 5.2 / LS 7.5	S 4.9 / LS 7.5	S 4.6 / LS 7.6	S 4.3 / LS 7.6	S 4.0 / LS 7.7
+0.50 above	S 7.3 / LS 8.8	S 6.9 / LS 8.9	S 6.6 / LS 8.9	S 6.2 / LS 9.0	S 5.9 / LS 9.0	S 5.5 / LS 9.1	S 5.2 / LS 9.2	S 4.8 / LS 9.2
+0.75 above	S 8.2 / LS 9.9	S 7.8 / LS 10.0	S 7.4 / LS 10.1	S 7.0 / LS 10.1	S 6.6 / LS 10.2	S 6.2 / LS 10.2	S 5.8 / LS 10.3	S 5.4 / LS 10.4
+1.00 above	S 9.1 / LS 11.0	S 8.7 / LS 11.1	S 8.2 / LS 11.2	S 7.8 / LS 11.2	S 7.3 / LS 11.3	S 6.9 / LS 11.4	S 6.5 / LS 11.4	S 6.0 / LS 11.5
1.83 Standard	S 6.5 / LS 7.7	S 6.2 / LS 7.8	S 5.9 / LS 7.8	S 5.6 / LS 7.9	S 5.3 / LS 7.9	S 5.0 / LS 8.0	S 4.7 / LS 8.0	S 4.4 / LS 8.1
+0.50 above	S 7.8 / LS 9.3	S 7.4 / LS 9.3	S 7.1 / LS 9.4	S 6.7 / LS 9.5	S 6.4 / LS 9.5	S 6.0 / LS 9.6	S 5.7 / LS 9.6	S 5.3 / LS 9.7
+0.75 above	S 8.7 / LS 10.5	S 8.3 / LS 10.5	S 8.0 / LS 10.6	S 7.6 / LS 10.6	S 7.2 / LS 10.7	S 6.8 / LS 10.8	S 6.4 / LS 10.8	S 6.0 / LS 10.9
+1.00 above	S 9.7 / LS 11.6	S 9.3 / LS 11.7	S 8.8 / LS 11.8	S 8.4 / LS 11.8	S 8.0 / LS 11.9	S 7.5 / LS 12.0	S 7.1 / LS 12.0	S 6.6 / LS 12.1
2.00 Standard	S 7.3 / LS 8.6	S 7.1 / LS 8.6	S 6.8 / LS 8.7	S 6.5 / LS 8.7	S 6.2 / LS 8.8	S 5.9 / LS 8.8	S 5.6 / LS 8.8	S 5.3 / LS 8.9
+0.50 above	S 8.8 / LS 10.3	S 8.5 / LS 10.3	S 8.1 / LS 10.4	S 7.8 / LS 10.4	S 7.4 / LS 10.5	S 7.1 / LS 10.6	S 6.7 / LS 10.6	S 6.4 / LS 10.7
+0.75 above	S 9.9 / LS 11.6	S 9.5 / LS 11.6	S 9.1 / LS 11.7	S 8.7 / LS 11.8	S 8.3 / LS 11.8	S 8.0 / LS 11.9	S 7.6 / LS 11.9	S 7.2 / LS 12.0
+1.00 above	S 11.0 / LS 12.9	S 10.6 / LS 12.9	S 10.1 / LS 13.0	S 9.7 / LS 13.1	S 9.3 / LS 13.1	S 8.8 / LS 13.2	S 8.4 / LS 13.3	S 8.0 / LS 13.3
2.12 Standard	S 8.0 / LS 9.2	S 7.7 / LS 9.2	S 7.4 / LS 9.2	S 7.1 / LS 9.3	S 6.8 / LS 9.3	S 6.5 / LS 9.4	S 6.2 / LS 9.4	S 5.9 / LS 9.5
+0.50 above	S 9.6 / LS 11.0	S 9.2 / LS 11.0	S 8.9 / LS 11.1	S 8.5 / LS 11.1	S 8.2 / LS 11.2	S 7.8 / LS 11.3	S 7.5 / LS 11.3	S 7.1 / LS 11.4
+0.75 above	S 10.8 / LS 12.4	S 10.4 / LS 12.4	S 10.0 / LS 12.5	S 9.6 / LS 12.5	S 9.2 / LS 12.6	S 8.8 / LS 12.7	S 8.4 / LS 12.7	S 8.0 / LS 12.8
+1.00 above	S 11.9 / LS 13.7	S 11.5 / LS 13.8	S 11.1 / LS 13.9	S 10.6 / LS 13.9	S 10.2 / LS 14.0	S 9.8 / LS 14.1	S 9.3 / LS 14.1	S 8.9 / LS 14.2
2.25 Standard	S 8.6 / LS 9.8	S 8.3 / LS 9.8	S 8.0 / LS 9.9	S 7.8 / LS 9.9	S 7.5 / LS 10.0	S 7.2 / LS 10.0	S 6.9 / LS 10.1	S 6.6 / LS 10.1
+0.50 above	S 10.4 / LS 11.7	S 10.0 / LS 11.8	S 9.7 / LS 11.9	S 9.3 / LS 11.9	S 9.0 / LS 12.0	S 8.6 / LS 12.0	S 8.3 / LS 12.1	S 7.9 / LS 12.1
+0.75 above	S 11.7 / LS 13.2	S 11.3 / LS 13.3	S 10.9 / LS 13.3	S 10.5 / LS 13.4	S 10.1 / LS 13.5	S 9.7 / LS 13.5	S 9.3 / LS 13.6	S 8.9 / LS 13.6
+1.00 above	S 12.9 / LS 14.7	S 12.5 / LS 14.7	S 12.1 / LS 14.8	S 11.6 / LS 14.9	S 11.2 / LS 15.0	S 10.8 / LS 15.0	S 10.3 / LS 15.1	S 9.9 / LS 15.2
2.50 Standard	S 9.9 / LS 11.1	S 9.6 / LS 11.1	S 9.3 / LS 11.1	S 9.0 / LS 11.1	S 8.7 / LS 11.2	S 8.5 / LS 11.2	S 8.2 / LS 11.3	S 7.9 / LS 11.3
+0.50 above	S 11.9 / LS 13.4	S 11.5 / LS 13.3	S 11.2 / LS 13.3	S 10.8 / LS 13.4	S 10.5 / LS 13.4	S 10.1 / LS 13.5	S 9.8 / LS 13.5	S 9.4 / LS 13.6
+0.75 above	S 13.4 / LS 15.0	S 13.0 / LS 15.0	S 12.6 / LS 15.0	S 12.2 / LS 15.0	S 11.8 / LS 15.1	S 11.4 / LS 15.2	S 11.0 / LS 15.2	S 10.6 / LS 15.3
+1.00 above	S 14.9 / LS 16.7	S 14.4 / LS 16.6	S 14.0 / LS 16.6	S 13.6 / LS 16.7	S 13.1 / LS 16.8	S 12.7 / LS 16.8	S 12.2 / LS 16.9	S 11.8 / LS 17.0

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





6.63" UltraMotor

5/6 - 9.5 Stages M40

Build Rates



Bend Setting °	9-3/4	Bit 9-7/8	Bit 10*	Bit 10-1/8*	Bit 10-1/4*	Bit 10-3/8*	Bit 10-1/2*	Bit 10-5/8*
	LS OD 9.250	LS OD 9.375	LS OD 9.500	LS OD 9.625	LS OD 9.750	LS OD 9.875	LS OD 10.000	LS OD 10.125
1.50 Standard	S 2.4 / LS 6.5	S 2.2 / LS 6.5	S 1.9 / LS 6.6	S 1.6 / LS 6.6	S 1.3 / LS 6.7	S 1.0 / LS 6.7	S 0.7 / LS 6.8	S 0.4 / LS 6.8
+0.50 above	S 2.9 / LS 7.8	S 2.6 / LS 7.9	S 2.2 / LS 7.9	S 1.9 / LS 8.0	S 1.5 / LS 8.0	S 1.2 / LS 8.1	S 0.8 / LS 8.1	S 0.5 / LS 8.2
+0.75 above	S 3.3 / LS 8.8	S 2.9 / LS 8.8	S 2.5 / LS 8.9	S 2.1 / LS 9.0	S 1.7 / LS 9.0	S 1.3 / LS 9.1	S 0.9 / LS 9.1	S 0.5 / LS 9.2
+1.00 above	S 3.7 / LS 9.8	S 3.2 / LS 9.8	S 2.8 / LS 9.9	S 2.4 / LS 10.0	S 1.9 / LS 10.0	S 1.5 / LS 10.1	S 1.0 / LS 10.2	S 0.6 / LS 10.2
1.75 Standard	S 3.7 / LS 7.7	S 3.4 / LS 7.8	S 3.1 / LS 7.8	S 2.9 / LS 7.9	S 2.6 / LS 7.9	S 2.3 / LS 7.9	S 2.0 / LS 8.0	S 1.7 / LS 8.0
+0.50 above	S 4.5 / LS 9.3	S 4.1 / LS 9.3	S 3.8 / LS 9.4	S 3.4 / LS 9.4	S 3.1 / LS 9.5	S 2.7 / LS 9.5	S 2.4 / LS 9.6	S 2.0 / LS 9.6
+0.75 above	S 5.0 / LS 10.4	S 4.6 / LS 10.5	S 4.2 / LS 10.5	S 3.9 / LS 10.6	S 3.5 / LS 10.7	S 3.1 / LS 10.7	S 2.7 / LS 10.8	S 2.3 / LS 10.9
+1.00 above	S 5.6 / LS 11.6	S 5.2 / LS 11.6	S 4.7 / LS 11.7	S 4.3 / LS 11.8	S 3.8 / LS 11.9	S 3.4 / LS 11.9	S 3.0 / LS 12.0	S 2.5 / LS 12.1
1.83 Standard	S 4.1 / LS 8.1	S 3.8 / LS 8.2	S 3.6 / LS 8.2	S 3.3 / LS 8.2	S 3.0 / LS 8.3	S 2.7 / LS 8.3	S 2.4 / LS 8.4	S 2.1 / LS 8.4
+0.50 above	S 5.0 / LS 9.7	S 4.6 / LS 9.8	S 4.3 / LS 9.8	S 3.9 / LS 9.9	S 3.6 / LS 9.9	S 3.2 / LS 10.0	S 2.9 / LS 10.1	S 2.5 / LS 10.1
+0.75 above	S 5.6 / LS 10.9	S 5.2 / LS 11.0	S 4.8 / LS 11.1	S 4.4 / LS 11.1	S 4.0 / LS 11.2	S 3.6 / LS 11.3	S 3.2 / LS 11.3	S 2.8 / LS 11.4
+1.00 above	S 6.2 / LS 12.2	S 5.8 / LS 12.2	S 5.3 / LS 12.3	S 4.9 / LS 12.4	S 4.5 / LS 12.4	S 4.0 / LS 12.5	S 3.6 / LS 12.6	S 3.1 / LS 12.6
2.00 Standard	S 5.0 / LS 8.9	S 4.7 / LS 9.0	S 4.4 / LS 9.0	S 4.1 / LS 9.1	S 3.8 / LS 9.1	S 3.6 / LS 9.2	S 3.3 / LS 9.2	S 3.0 / LS 9.3
+0.50 above	S 6.0 / LS 10.7	S 5.7 / LS 10.8	S 5.3 / LS 10.8	S 5.0 / LS 10.9	S 4.6 / LS 10.9	S 4.3 / LS 11.0	S 3.9 / LS 11.0	S 3.6 / LS 11.1
+0.75 above	S 6.8 / LS 12.1	S 6.4 / LS 12.1	S 6.0 / LS 12.2	S 5.6 / LS 12.2	S 5.2 / LS 12.3	S 4.8 / LS 12.4	S 4.4 / LS 12.4	S 4.0 / LS 12.5
+1.00 above	S 7.5 / LS 13.4	S 7.1 / LS 13.5	S 6.6 / LS 13.5	S 6.2 / LS 13.6	S 5.8 / LS 13.7	S 5.3 / LS 13.7	S 4.9 / LS 13.8	S 4.5 / LS 13.9
2.12 Standard	S 5.6 / LS 9.5	S 5.3 / LS 9.6	S 5.0 / LS 9.6	S 4.8 / LS 9.7	S 4.5 / LS 9.7	S 4.2 / LS 9.7	S 3.9 / LS 9.8	S 3.6 / LS 9.8
+0.50 above	S 6.8 / LS 11.4	S 6.4 / LS 11.5	S 6.1 / LS 11.5	S 5.7 / LS 11.6	S 5.4 / LS 11.6	S 5.0 / LS 11.7	S 4.7 / LS 11.7	S 4.3 / LS 11.8
+0.75 above	S 7.6 / LS 12.8	S 7.2 / LS 12.9	S 6.8 / LS 13.0	S 6.4 / LS 13.0	S 6.0 / LS 13.1	S 5.6 / LS 13.2	S 5.2 / LS 13.2	S 4.8 / LS 13.3
+1.00 above	S 8.4 / LS 14.3	S 8.0 / LS 14.3	S 7.6 / LS 14.4	S 7.1 / LS 14.5	S 6.7 / LS 14.5	S 6.3 / LS 14.6	S 5.8 / LS 14.7	S 5.4 / LS 14.8
2.25 Standard	S 6.3 / LS 10.1	S 6.0 / LS 10.2	S 5.7 / LS 10.2	S 5.4 / LS 10.3	S 5.1 / LS 10.3	S 4.8 / LS 10.4	S 4.5 / LS 10.4	S 4.3 / LS 10.5
+0.50 above	S 7.6 / LS 12.2	S 7.2 / LS 12.2	S 6.9 / LS 12.3	S 6.5 / LS 12.3	S 6.2 / LS 12.4	S 5.8 / LS 12.5	S 5.5 / LS 12.5	S 5.1 / LS 12.6
+0.75 above	S 8.5 / LS 13.7	S 8.1 / LS 13.8	S 7.7 / LS 13.8	S 7.3 / LS 13.9	S 6.9 / LS 13.9	S 6.5 / LS 14.0	S 6.1 / LS 14.1	S 5.7 / LS 14.1
+1.00 above	S 9.4 / LS 15.2	S 9.0 / LS 15.3	S 8.6 / LS 15.4	S 8.1 / LS 15.4	S 7.7 / LS 15.5	S 7.3 / LS 15.6	S 6.8 / LS 15.6	S 6.4 / LS 15.7
2.50 Standard	S 7.6 / LS 11.4	S 7.3 / LS 11.4	S 7.0 / LS 11.5	S 6.7 / LS 11.5	S 6.4 / LS 11.5	S 6.1 / LS 11.6	S 5.8 / LS 11.6	S 5.5 / LS 11.7
+0.50 above	S 9.1 / LS 13.6	S 8.7 / LS 13.7	S 8.4 / LS 13.7	S 8.0 / LS 13.8	S 7.7 / LS 13.9	S 7.3 / LS 13.9	S 7.0 / LS 14.0	S 6.6 / LS 14.0
+0.75 above	S 10.2 / LS 15.3	S 9.8 / LS 15.4	S 9.4 / LS 15.5	S 9.0 / LS 15.5	S 8.7 / LS 15.6	S 8.3 / LS 15.6	S 7.9 / LS 15.7	S 7.5 / LS 15.8
+1.00 above	S 11.4 / LS 17.0	S 10.9 / LS 17.1	S 10.5 / LS 17.2	S 10.1 / LS 17.3	S 9.6 / LS 17.3	S 9.2 / LS 17.4	S 8.7 / LS 17.5	S 8.3 / LS 17.5

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





6.63" UltraMotor

5/6 - 9.5 Stages M40

Build Rates



Bend Setting °	Bit 10-3/4*	Bit 10-7/8*	Bit 11*	Bit 11-1/8*	Bit 11-1/4*	Bit 11-3/8*	Bit 11-1/2*	Bit 11-5/8*
	LS OD 10.250	LS OD 10.375	LS OD 10.500	LS OD 10.625	LS OD 10.750	LS OD 10.875	LS OD 11.000	LS OD 11.125
1.50 Standard	S 0.1 / LS 6.9	S -0.2 / LS 6.9	S -0.5 / LS 7.0	S -0.8 / LS 7.0	S -1.1 / LS 7.1	S -1.3 / LS 7.1	S -1.6 / LS 7.1	S -1.9 / LS 7.2
+0.50 above	S 0.1 / LS 8.2	S N/B / LS 8.3	S N/B / LS 8.4	S N/B / LS 8.4	S N/B / LS 8.5	S N/B / LS 8.5	S N/B / LS 8.6	S N/B / LS 8.6
+0.75 above	S 0.2 / LS 9.3	S N/B / LS 9.3	S N/B / LS 9.4	S N/B / LS 9.5	S N/B / LS 9.5	S N/B / LS 9.6	S N/B / LS 9.6	S N/B / LS 9.7
+1.00 above	S 0.2 / LS 10.3	S N/B / LS 10.4	S N/B / LS 10.4	S N/B / LS 10.5	S N/B / LS 10.6	S N/B / LS 10.6	S N/B / LS 10.7	S N/B / LS 10.8
1.75 Standard	S 1.4 / LS 8.1	S 1.1 / LS 8.1	S 0.8 / LS 8.2	S 0.5 / LS 8.2	S 0.2 / LS 8.3	S -0.1 / LS 8.3	S -0.4 / LS 8.4	S -0.6 / LS 8.4
+0.50 above	S 1.7 / LS 9.7	S 1.3 / LS 9.8	S 1.0 / LS 9.8	S 0.6 / LS 9.9	S 0.3 / LS 9.9	S N/B / LS 10.0	S N/B / LS 10.0	S N/B / LS 10.1
+0.75 above	S 1.9 / LS 10.9	S 1.5 / LS 11.0	S 1.1 / LS 11.0	S 0.7 / LS 11.1	S 0.3 / LS 11.2	S N/B / LS 11.2	S N/B / LS 11.3	S N/B / LS 11.3
+1.00 above	S 2.1 / LS 12.1	S 1.7 / LS 12.2	S 1.2 / LS 12.3	S 0.8 / LS 12.3	S 0.3 / LS 12.4	S N/B / LS 12.5	S N/B / LS 12.5	S N/B / LS 12.6
1.83 Standard	S 1.8 / LS 8.5	S 1.5 / LS 8.5	S 1.2 / LS 8.6	S 0.9 / LS 8.6	S 0.6 / LS 8.7	S 0.3 / LS 8.7	S 0.1 / LS 8.7	S -0.2 / LS 8.8
+0.50 above	S 2.2 / LS 10.2	S 1.8 / LS 10.2	S 1.5 / LS 10.3	S 1.1 / LS 10.3	S 0.8 / LS 10.4	S 0.4 / LS 10.4	S 0.1 / LS 10.5	S N/B / LS 10.6
+0.75 above	S 2.4 / LS 11.4	S 2.0 / LS 11.5	S 1.6 / LS 11.6	S 1.3 / LS 11.6	S 0.9 / LS 11.7	S 0.5 / LS 11.7	S 0.1 / LS 11.8	S N/B / LS 11.9
+1.00 above	S 2.7 / LS 12.7	S 2.3 / LS 12.8	S 1.8 / LS 12.8	S 1.4 / LS 12.9	S 1.0 / LS 13.0	S 0.5 / LS 13.1	S 0.1 / LS 13.1	S N/B / LS 13.2
2.00 Standard	S 2.7 / LS 9.3	S 2.4 / LS 9.3	S 2.1 / LS 9.4	S 1.8 / LS 9.4	S 1.5 / LS 9.5	S 1.2 / LS 9.5	S 0.9 / LS 9.6	S 0.6 / LS 9.6
+0.50 above	S 3.2 / LS 11.2	S 2.9 / LS 11.2	S 2.5 / LS 11.3	S 2.2 / LS 11.3	S 1.8 / LS 11.4	S 1.5 / LS 11.4	S 1.1 / LS 11.5	S 0.8 / LS 11.5
+0.75 above	S 3.6 / LS 12.6	S 3.2 / LS 12.6	S 2.8 / LS 12.7	S 2.4 / LS 12.7	S 2.0 / LS 12.8	S 1.6 / LS 12.9	S 1.3 / LS 12.9	S 0.9 / LS 13.0
+1.00 above	S 4.0 / LS 13.9	S 3.6 / LS 14.0	S 3.1 / LS 14.1	S 2.7 / LS 14.2	S 2.3 / LS 14.2	S 1.8 / LS 14.3	S 1.4 / LS 14.4	S 1.0 / LS 14.4
2.12 Standard	S 3.3 / LS 9.9	S 3.0 / LS 9.9	S 2.7 / LS 10.0	S 2.4 / LS 10.0	S 2.1 / LS 10.1	S 1.8 / LS 10.1	S 1.5 / LS 10.2	S 1.3 / LS 10.2
+0.50 above	S 4.0 / LS 11.9	S 3.6 / LS 11.9	S 3.3 / LS 12.0	S 2.9 / LS 12.0	S 2.6 / LS 12.1	S 2.2 / LS 12.1	S 1.9 / LS 12.2	S 1.5 / LS 12.2
+0.75 above	S 4.4 / LS 13.3	S 4.1 / LS 13.4	S 3.7 / LS 13.5	S 3.3 / LS 13.5	S 2.9 / LS 13.6	S 2.5 / LS 13.6	S 2.1 / LS 13.7	S 1.7 / LS 13.8
+1.00 above	S 4.9 / LS 14.8	S 4.5 / LS 14.9	S 4.1 / LS 15.0	S 3.6 / LS 15.0	S 3.2 / LS 15.1	S 2.8 / LS 15.2	S 2.3 / LS 15.2	S 1.9 / LS 15.3
2.25 Standard	S 4.0 / LS 10.5	S 3.7 / LS 10.6	S 3.4 / LS 10.6	S 3.1 / LS 10.7	S 2.8 / LS 10.7	S 2.5 / LS 10.7	S 2.2 / LS 10.8	S 1.9 / LS 10.8
+0.50 above	S 4.8 / LS 12.6	S 4.4 / LS 12.7	S 4.1 / LS 12.7	S 3.7 / LS 12.8	S 3.4 / LS 12.8	S 3.0 / LS 12.9	S 2.7 / LS 12.9	S 2.3 / LS 13.0
+0.75 above	S 5.3 / LS 14.2	S 5.0 / LS 14.3	S 4.6 / LS 14.3	S 4.2 / LS 14.4	S 3.8 / LS 14.4	S 3.4 / LS 14.5	S 3.0 / LS 14.6	S 2.6 / LS 14.6
+1.00 above	S 5.9 / LS 15.8	S 5.5 / LS 15.8	S 5.1 / LS 15.9	S 4.6 / LS 16.0	S 4.2 / LS 16.0	S 3.8 / LS 16.1	S 3.3 / LS 16.2	S 2.9 / LS 16.2
2.50 Standard	S 5.2 / LS 11.7	S 5.0 / LS 11.8	S 4.7 / LS 11.8	S 4.4 / LS 11.9	S 4.1 / LS 11.9	S 3.8 / LS 12.0	S 3.5 / LS 12.0	S 3.2 / LS 12.0
+0.50 above	S 6.3 / LS 14.1	S 5.9 / LS 14.1	S 5.6 / LS 14.2	S 5.2 / LS 14.2	S 4.9 / LS 14.3	S 4.5 / LS 14.3	S 4.2 / LS 14.4	S 3.8 / LS 14.5
+0.75 above	S 7.1 / LS 15.8	S 6.7 / LS 15.9	S 6.3 / LS 16.0	S 5.9 / LS 16.0	S 5.5 / LS 16.1	S 5.1 / LS 16.1	S 4.7 / LS 16.2	S 4.3 / LS 16.3
+1.00 above	S 7.9 / LS 17.6	S 7.4 / LS 17.7	S 7.0 / LS 17.7	S 6.6 / LS 17.8	S 6.1 / LS 17.9	S 5.7 / LS 17.9	S 5.2 / LS 18.0	S 4.8 / LS 18.1

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





6.63" UltraMotor

5/6 - 9.5 Stages M40

Build Rates



Bend Setting °	Bit 11-3/4*	Bit 11-7/8*	Bit 12*	Bit 12-1/8*	Bit 12-1/4*
	LS OD 11.250	LS OD 11.375	LS OD 11.500	LS OD 11.625	LS OD 11.750
150 Standard	S -2.2 / LS 7.2	S -2.5 / LS 7.3	S -2.8 / LS 7.3	S -3.1 / LS 7.4	S -3.4 / LS 7.4
+0.50 above	S N/B / LS 8.7	S N/B / LS 8.7	S N/B / LS 8.8	S N/B / LS 8.8	S N/B / LS 8.9
+0.75 above	S N/B / LS 9.8	S N/B / LS 9.8	S N/B / LS 9.9	S N/B / LS 10.0	S N/B / LS 10.0
+1.00 above	S N/B / LS 10.9	S N/B / LS 10.9	S N/B / LS 11.0	S N/B / LS 11.1	S N/B / LS 11.1
175 Standard	S -0.9 / LS 8.4	S -1.2 / LS 8.5	S -1.5 / LS 8.5	S -1.8 / LS 8.6	S -2.1 / LS 8.6
+0.50 above	S N/B / LS 10.1	S N/B / LS 10.2	S N/B / LS 10.2	S N/B / LS 10.3	S N/B / LS 10.4
+0.75 above	S N/B / LS 11.4	S N/B / LS 11.5	S N/B / LS 11.5	S N/B / LS 11.6	S N/B / LS 11.7
+1.00 above	S N/B / LS 12.7	S N/B / LS 12.7	S N/B / LS 12.8	S N/B / LS 12.9	S N/B / LS 12.9
183 Standard	S -0.5 / LS 8.8	S -0.8 / LS 8.9	S -1.1 / LS 8.9	S -1.4 / LS 9.0	S -1.7 / LS 9.0
+0.50 above	S N/B / LS 10.6	S N/B / LS 10.7	S N/B / LS 10.7	S N/B / LS 10.8	S N/B / LS 10.8
+0.75 above	S N/B / LS 11.9	S N/B / LS 12.0	S N/B / LS 12.1	S N/B / LS 12.1	S N/B / LS 12.2
+1.00 above	S N/B / LS 13.3	S N/B / LS 13.3	S N/B / LS 13.4	S N/B / LS 13.5	S N/B / LS 13.5
2.00 Standard	S 0.3 / LS 9.7	S 0.1 / LS 9.7	S -0.2 / LS 9.8	S -0.5 / LS 9.8	S -0.8 / LS 9.8
+0.50 above	S 0.4 / LS 11.6	S 0.1 / LS 11.7	S N/B / LS 11.7	S N/B / LS 11.8	S N/B / LS 11.8
+0.75 above	S 0.5 / LS 13.0	S 0.1 / LS 13.1	S N/B / LS 13.2	S N/B / LS 13.2	S N/B / LS 13.3
+1.00 above	S 0.5 / LS 14.5	S 0.1 / LS 14.6	S N/B / LS 14.6	S N/B / LS 14.7	S N/B / LS 14.8
2.12 Standard	S 1.0 / LS 10.2	S 0.7 / LS 10.3	S 0.4 / LS 10.3	S 0.1 / LS 10.4	S -0.2 / LS 10.4
+0.50 above	S 1.2 / LS 12.3	S 0.8 / LS 12.4	S 0.5 / LS 12.4	S 0.1 / LS 12.5	S N/B / LS 12.5
+0.75 above	S 1.3 / LS 13.8	S 0.9 / LS 13.9	S 0.5 / LS 14.0	S 0.1 / LS 14.0	S N/B / LS 14.1
+1.00 above	S 1.4 / LS 15.4	S 1.0 / LS 15.4	S 0.6 / LS 15.5	S 0.1 / LS 15.6	S N/B / LS 15.6
2.25 Standard	S 1.6 / LS 10.9	S 1.3 / LS 10.9	S 1.0 / LS 11.0	S 0.8 / LS 11.0	S 0.5 / LS 11.1
+0.50 above	S 2.0 / LS 13.1	S 1.6 / LS 13.1	S 1.3 / LS 13.2	S 0.9 / LS 13.2	S 0.6 / LS 13.3
+0.75 above	S 2.2 / LS 14.7	S 1.8 / LS 14.7	S 1.4 / LS 14.8	S 1.0 / LS 14.9	S 0.6 / LS 14.9
+1.00 above	S 2.4 / LS 16.3	S 2.0 / LS 16.4	S 1.6 / LS 16.5	S 1.1 / LS 16.5	S 0.7 / LS 16.6
2.50 Standard	S 2.9 / LS 12.1	S 2.6 / LS 12.1	S 2.3 / LS 12.2	S 2.0 / LS 12.2	S 1.7 / LS 12.3
+0.50 above	S 3.5 / LS 14.5	S 3.1 / LS 14.6	S 2.8 / LS 14.6	S 2.4 / LS 14.7	S 2.1 / LS 14.7
+0.75 above	S 3.9 / LS 16.3	S 3.5 / LS 16.4	S 3.1 / LS 16.4	S 2.7 / LS 16.5	S 2.4 / LS 16.6
+1.00 above	S 4.4 / LS 18.1	S 3.9 / LS 18.2	S 3.5 / LS 18.3	S 3.0 / LS 18.3	S 2.6 / LS 18.4

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





6.63" UltraMotor 5/6 9.5 Stages M40+

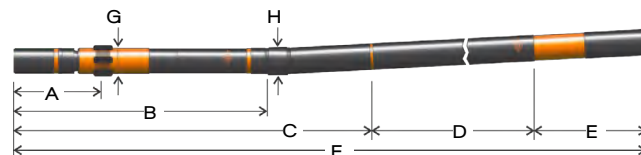


Motor Specifications

Bit Box to Stabilizer	A	29 in.
Bit Box to Bend (FBH)	B	60 in.
Bottom End Length	C	110 in.
Power Section Length	D	see Power Section
Top End Length	E	31 in.
Total Length	F	C + D + E
Body Outer Diameter	G	6.50 in.
Crown Pad Radius	H	3.68 in.
Recommended Hole Size	7-7/8 - 9-7/8 in.	
Standard Bit Box Connection ¹	4-1/2 REG	
Standard Pin Down Connection ¹	4-1/2 IF	
Standard Top Box Connection ¹	NC50 (5 XH, 4-1/2 IF) NC46 (4 IF, 4-1/2 XH)	
Weight ²	1,200 lbs	
Operating Capacity	Max. WOB	90,200 lbs
	Max. Bit Overpull	90,200 lbs
	Torsional Limit	17,000 lbf-ft
Static Capacity	Max. WOB to Re-run	358,000 lbs
	Max. Bit Overpull to Re-run	222,000 lbs
	Absolute Body Overpull	545,000 lbs
	Torsional Limit	27,000 lbf-ft

¹other options available on request

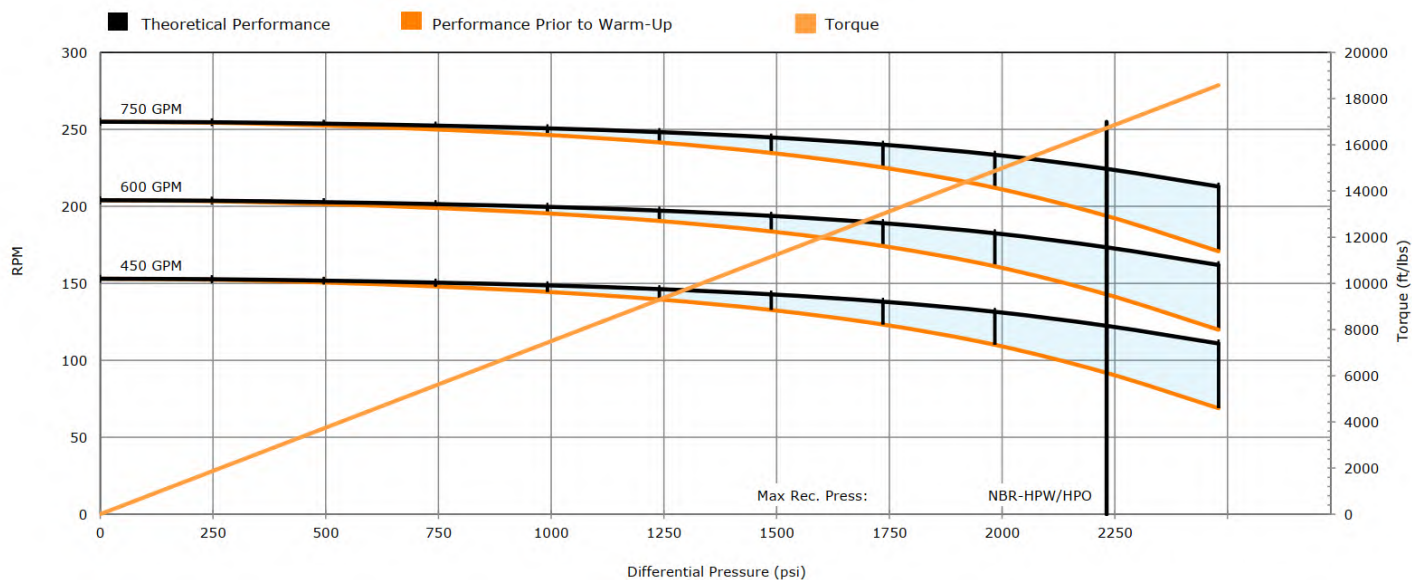
²not including Power Section



Power Section

Elastomer	NBR-HPO/ NBR-HPW
Configuration	5/6 Lobes 9.5 Stages
Stator Length New (in.)	300
Stator OD (in.)	6.63
Rotor Weight (lbs)	999
Stator Weight (lbs)	850
Speed Range (rpm)	150 - 260
Flow Range (gpm)	450 - 750
Rotation (rev/gal)	0.340
Torque Slope (lbf-ft/psi)	7.49
Off Bottom Pressure (psi)	190
Max Diff Pressure (psi)	2,240
Max Torque (lbf-ft)	16,730
Stall Diff Pressure (psi)	3,520
Stall Torque (lbf-ft)	26,340
Max Power (hp)	828

POWER SECTION POWER CURVES



BLACK DIAMOND





6.63" UltraMotor

5/6 - 9.5 Stages M40+

Build Rates



Bend Setting °	Bit 7-3/4*	Bit 7-7/8	Bit 8	Bit 8-1/8	Bit 8-1/4	Bit 8-3/8	Bit 8-1/2	Bit 8-5/8
	LS OD 7.250	LS OD 7.375	LS OD 7.500	LS OD 7.625	LS OD 7.750	LS OD 7.875	LS OD 8.000	LS OD 8.125
1.50 Standard	S 7.0 / LS 5.9	S 6.7 / LS 5.9	S 6.4 / LS 5.9	S 6.1 / LS 5.8	S 5.8 / LS 5.8	S 5.5 / LS 5.9	S 5.3 / LS 5.9	S 5.0 / LS 6.0
+0.50 above	S 8.4 / LS 7.1	S 8.0 / LS 7.1	S 7.7 / LS 7.0	S 7.3 / LS 7.0	S 7.0 / LS 7.0	S 6.7 / LS 7.1	S 6.3 / LS 7.1	S 6.0 / LS 7.2
+0.75 above	S 9.4 / LS 8.0	S 9.0 / LS 8.0	S 8.6 / LS 7.9	S 8.3 / LS 7.8	S 7.9 / LS 7.9	S 7.5 / LS 7.9	S 7.1 / LS 8.0	S 6.7 / LS 8.1
+1.00 above	S 10.5 / LS 8.9	S 10.0 / LS 8.8	S 9.6 / LS 8.8	S 9.2 / LS 8.7	S 8.7 / LS 8.8	S 8.3 / LS 8.8	S 7.9 / LS 8.9	S 7.5 / LS 9.0
1.75 Standard	S 8.2 / LS 7.3	S 7.9 / LS 7.2	S 7.7 / LS 7.2	S 7.4 / LS 7.1	S 7.1 / LS 7.1	S 6.8 / LS 7.1	S 6.5 / LS 7.1	S 6.2 / LS 7.2
+0.50 above	S 9.9 / LS 8.7	S 9.5 / LS 8.7	S 9.2 / LS 8.6	S 8.9 / LS 8.6	S 8.5 / LS 8.5	S 8.2 / LS 8.5	S 7.8 / LS 8.5	S 7.5 / LS 8.6
+0.75 above	S 11.1 / LS 9.8	S 10.7 / LS 9.8	S 10.3 / LS 9.7	S 10.0 / LS 9.6	S 9.6 / LS 9.6	S 9.2 / LS 9.5	S 8.8 / LS 9.6	S 8.4 / LS 9.7
+1.00 above	S 12.4 / LS 10.9	S 11.9 / LS 10.8	S 11.5 / LS 10.8	S 11.1 / LS 10.7	S 10.6 / LS 10.6	S 10.2 / LS 10.6	S 9.8 / LS 10.7	S 9.3 / LS 10.7
1.83 Standard	S 8.6 / LS 7.7	S 8.4 / LS 7.7	S 8.1 / LS 7.6	S 7.8 / LS 7.6	S 7.5 / LS 7.5	S 7.2 / LS 7.5	S 6.9 / LS 7.5	S 6.6 / LS 7.5
+0.50 above	S 10.4 / LS 9.2	S 10.0 / LS 9.2	S 9.7 / LS 9.1	S 9.3 / LS 9.1	S 9.0 / LS 9.0	S 8.6 / LS 9.0	S 8.3 / LS 9.0	S 8.0 / LS 9.1
+0.75 above	S 11.7 / LS 10.4	S 11.3 / LS 10.3	S 10.9 / LS 10.3	S 10.5 / LS 10.2	S 10.1 / LS 10.2	S 9.7 / LS 10.1	S 9.3 / LS 10.1	S 9.0 / LS 10.2
+1.00 above	S 13.0 / LS 11.5	S 12.5 / LS 11.5	S 12.1 / LS 11.4	S 11.7 / LS 11.3	S 11.2 / LS 11.3	S 10.8 / LS 11.2	S 10.4 / LS 11.2	S 10.0 / LS 11.3
2.00 Standard	S 9.5 / LS 8.6	S 9.2 / LS 8.6	S 8.9 / LS 8.5	S 8.6 / LS 8.5	S 8.3 / LS 8.4	S 8.1 / LS 8.4	S 7.8 / LS 8.3	S 7.5 / LS 8.4
+0.50 above	S 11.4 / LS 10.3	S 11.0 / LS 10.3	S 10.7 / LS 10.2	S 10.4 / LS 10.2	S 10.0 / LS 10.1	S 9.7 / LS 10.1	S 9.3 / LS 10.0	S 9.0 / LS 10.0
+0.75 above	S 12.8 / LS 11.6	S 12.4 / LS 11.5	S 12.0 / LS 11.5	S 11.7 / LS 11.4	S 11.3 / LS 11.4	S 10.9 / LS 11.3	S 10.5 / LS 11.3	S 10.1 / LS 11.3
+1.00 above	S 14.2 / LS 12.9	S 13.8 / LS 12.8	S 13.4 / LS 12.8	S 12.9 / LS 12.7	S 12.5 / LS 12.6	S 12.1 / LS 12.6	S 11.7 / LS 12.5	S 11.2 / LS 12.5
2.12 Standard	S 10.1 / LS 9.2	S 9.8 / LS 9.2	S 9.5 / LS 9.1	S 9.2 / LS 9.1	S 9.0 / LS 9.1	S 8.7 / LS 9.0	S 8.4 / LS 9.0	S 8.1 / LS 8.9
+0.50 above	S 12.1 / LS 11.1	S 11.8 / LS 11.0	S 11.4 / LS 11.0	S 11.1 / LS 10.9	S 10.7 / LS 10.9	S 10.4 / LS 10.8	S 10.1 / LS 10.8	S 9.7 / LS 10.7
+0.75 above	S 13.6 / LS 12.5	S 13.2 / LS 12.4	S 12.9 / LS 12.3	S 12.5 / LS 12.3	S 12.1 / LS 12.2	S 11.7 / LS 12.2	S 11.3 / LS 12.1	S 10.9 / LS 12.1
+1.00 above	S 15.1 / LS 13.9	S 14.7 / LS 13.8	S 14.3 / LS 13.7	S 13.9 / LS 13.7	S 13.4 / LS 13.6	S 13.0 / LS 13.5	S 12.6 / LS 13.5	S 12.1 / LS 13.4
2.25 Standard	S 10.7 / LS 9.9	S 10.5 / LS 9.9	S 10.2 / LS 9.8	S 9.9 / LS 9.8	S 9.6 / LS 9.8	S 9.3 / LS 9.7	S 9.0 / LS 9.7	S 8.7 / LS 9.6
+0.50 above	S 12.9 / LS 11.9	S 12.6 / LS 11.9	S 12.2 / LS 11.8	S 11.9 / LS 11.8	S 11.5 / LS 11.7	S 11.2 / LS 11.6	S 10.8 / LS 11.6	S 10.5 / LS 11.5
+0.75 above	S 14.5 / LS 13.4	S 14.1 / LS 13.3	S 13.7 / LS 13.3	S 13.4 / LS 13.2	S 13.0 / LS 13.2	S 12.6 / LS 13.1	S 12.2 / LS 13.0	S 11.8 / LS 13.0
+1.00 above	S 16.1 / LS 14.9	S 15.7 / LS 14.8	S 15.3 / LS 14.8	S 14.8 / LS 14.7	S 14.4 / LS 14.6	S 14.0 / LS 14.6	S 13.5 / LS 14.5	S 13.1 / LS 14.4
2.50 Standard	S 12.0 / LS 11.3	S 11.7 / LS 11.2	S 11.4 / LS 11.2	S 11.1 / LS 11.1	S 10.9 / LS 11.1	S 10.6 / LS 11.0	S 10.3 / LS 11.0	S 10.0 / LS 10.9
+0.50 above	S 14.4 / LS 13.5	S 14.1 / LS 13.5	S 13.7 / LS 13.4	S 13.4 / LS 13.3	S 13.0 / LS 13.3	S 12.7 / LS 13.2	S 12.3 / LS 13.2	S 12.0 / LS 13.1
+0.75 above	S 16.2 / LS 15.2	S 15.8 / LS 15.1	S 15.4 / LS 15.1	S 15.0 / LS 15.0	S 14.7 / LS 15.0	S 14.3 / LS 14.9	S 13.9 / LS 14.8	S 13.5 / LS 14.8
+1.00 above	S 18.0 / LS 16.9	S 17.6 / LS 16.8	S 17.2 / LS 16.7	S 16.7 / LS 16.7	S 16.3 / LS 16.6	S 15.9 / LS 16.6	S 15.4 / LS 16.5	S 15.0 / LS 16.4

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





6.63" UltraMotor

5/6 - 9.5 Stages M40+

Build Rates



Bend Setting °	Bit 8-3/4	Bit 8-7/8	Bit 9	Bit 9-1/8	Bit 9-1/4	Bit 9-3/8	Bit 9-1/2	Bit 9-5/8
	LS OD 8.250	LS OD 8.375	LS OD 8.500	LS OD 8.625	LS OD 8.750	LS OD 8.875	LS OD 9.000	LS OD 9.125
1.50 Standard	S 4.7 / LS 6.0	S 4.4 / LS 6.1	S 4.1 / LS 6.1	S 3.8 / LS 6.1	S 3.5 / LS 6.2	S 3.3 / LS 6.2	S 3.0 / LS 6.3	S 2.7 / LS 6.3
+0.50 above	S 5.6 / LS 7.2	S 5.3 / LS 7.3	S 4.9 / LS 7.3	S 4.6 / LS 7.4	S 4.3 / LS 7.4	S 3.9 / LS 7.5	S 3.6 / LS 7.5	S 3.2 / LS 7.6
+0.75 above	S 6.3 / LS 8.1	S 5.9 / LS 8.2	S 5.6 / LS 8.2	S 5.2 / LS 8.3	S 4.8 / LS 8.4	S 4.4 / LS 8.4	S 4.0 / LS 8.5	S 3.6 / LS 8.5
+1.00 above	S 7.0 / LS 9.0	S 6.6 / LS 9.1	S 6.2 / LS 9.1	S 5.7 / LS 9.2	S 5.3 / LS 9.3	S 4.9 / LS 9.3	S 4.5 / LS 9.4	S 4.0 / LS 9.5
1.75 Standard	S 5.9 / LS 7.2	S 5.7 / LS 7.2	S 5.4 / LS 7.3	S 5.1 / LS 7.3	S 4.8 / LS 7.4	S 4.5 / LS 7.4	S 4.2 / LS 7.5	S 3.9 / LS 7.5
+0.50 above	S 7.1 / LS 8.6	S 6.8 / LS 8.7	S 6.4 / LS 8.8	S 6.1 / LS 8.8	S 5.8 / LS 8.9	S 5.4 / LS 8.9	S 5.1 / LS 9.0	S 4.7 / LS 9.0
+0.75 above	S 8.0 / LS 9.7	S 7.6 / LS 9.8	S 7.3 / LS 9.8	S 6.9 / LS 9.9	S 6.5 / LS 10.0	S 6.1 / LS 10.0	S 5.7 / LS 10.1	S 5.3 / LS 10.1
+1.00 above	S 8.9 / LS 10.8	S 8.5 / LS 10.9	S 8.1 / LS 10.9	S 7.6 / LS 11.0	S 7.2 / LS 11.1	S 6.8 / LS 11.1	S 6.3 / LS 11.2	S 5.9 / LS 11.3
1.83 Standard	S 6.3 / LS 7.6	S 6.1 / LS 7.6	S 5.8 / LS 7.7	S 5.5 / LS 7.7	S 5.2 / LS 7.8	S 4.9 / LS 7.8	S 4.6 / LS 7.8	S 4.3 / LS 7.9
+0.50 above	S 7.6 / LS 9.1	S 7.3 / LS 9.2	S 6.9 / LS 9.2	S 6.6 / LS 9.3	S 6.2 / LS 9.3	S 5.9 / LS 9.4	S 5.6 / LS 9.4	S 5.2 / LS 9.5
+0.75 above	S 8.6 / LS 10.2	S 8.2 / LS 10.3	S 7.8 / LS 10.4	S 7.4 / LS 10.4	S 7.0 / LS 10.5	S 6.6 / LS 10.5	S 6.3 / LS 10.6	S 5.9 / LS 10.7
+1.00 above	S 9.5 / LS 11.4	S 9.1 / LS 11.4	S 8.7 / LS 11.5	S 8.2 / LS 11.6	S 7.8 / LS 11.6	S 7.4 / LS 11.7	S 6.9 / LS 11.8	S 6.5 / LS 11.8
2.00 Standard	S 7.2 / LS 8.4	S 6.9 / LS 8.4	S 6.6 / LS 8.5	S 6.3 / LS 8.5	S 6.1 / LS 8.6	S 5.8 / LS 8.6	S 5.5 / LS 8.7	S 5.2 / LS 8.7
+0.50 above	S 8.6 / LS 10.1	S 8.3 / LS 10.1	S 8.0 / LS 10.2	S 7.6 / LS 10.2	S 7.3 / LS 10.3	S 6.9 / LS 10.3	S 6.6 / LS 10.4	S 6.2 / LS 10.4
+0.75 above	S 9.7 / LS 11.3	S 9.3 / LS 11.4	S 9.0 / LS 11.5	S 8.6 / LS 11.5	S 8.2 / LS 11.6	S 7.8 / LS 11.6	S 7.4 / LS 11.7	S 7.0 / LS 11.7
+1.00 above	S 10.8 / LS 12.6	S 10.4 / LS 12.7	S 9.9 / LS 12.7	S 9.5 / LS 12.8	S 9.1 / LS 12.9	S 8.7 / LS 12.9	S 8.2 / LS 13.0	S 7.8 / LS 13.1
2.12 Standard	S 7.8 / LS 9.0	S 7.5 / LS 9.0	S 7.2 / LS 9.1	S 6.9 / LS 9.1	S 6.7 / LS 9.1	S 6.4 / LS 9.2	S 6.1 / LS 9.2	S 5.8 / LS 9.3
+0.50 above	S 9.4 / LS 10.8	S 9.0 / LS 10.8	S 8.7 / LS 10.9	S 8.3 / LS 10.9	S 8.0 / LS 11.0	S 7.7 / LS 11.0	S 7.3 / LS 11.1	S 7.0 / LS 11.1
+0.75 above	S 10.5 / LS 12.1	S 10.2 / LS 12.2	S 9.8 / LS 12.2	S 9.4 / LS 12.3	S 9.0 / LS 12.3	S 8.6 / LS 12.4	S 8.2 / LS 12.5	S 7.8 / LS 12.5
+1.00 above	S 11.7 / LS 13.5	S 11.3 / LS 13.5	S 10.9 / LS 13.6	S 10.4 / LS 13.7	S 10.0 / LS 13.7	S 9.6 / LS 13.8	S 9.1 / LS 13.8	S 8.7 / LS 13.9
2.25 Standard	S 8.5 / LS 9.6	S 8.2 / LS 9.6	S 7.9 / LS 9.7	S 7.6 / LS 9.7	S 7.3 / LS 9.8	S 7.0 / LS 9.8	S 6.7 / LS 9.9	S 6.5 / LS 9.9
+0.50 above	S 10.2 / LS 11.5	S 9.8 / LS 11.6	S 9.5 / LS 11.6	S 9.1 / LS 11.7	S 8.8 / LS 11.7	S 8.4 / LS 11.8	S 8.1 / LS 11.8	S 7.7 / LS 11.9
+0.75 above	S 11.4 / LS 12.9	S 11.0 / LS 13.0	S 10.6 / LS 13.1	S 10.3 / LS 13.1	S 9.9 / LS 13.2	S 9.5 / LS 13.2	S 9.1 / LS 13.3	S 8.7 / LS 13.4
+1.00 above	S 12.7 / LS 14.4	S 12.3 / LS 14.5	S 11.8 / LS 14.5	S 11.4 / LS 14.6	S 11.0 / LS 14.6	S 10.5 / LS 14.7	S 10.1 / LS 14.8	S 9.7 / LS 14.8
2.50 Standard	S 9.7 / LS 10.9	S 9.4 / LS 10.9	S 9.1 / LS 10.9	S 8.9 / LS 10.9	S 8.6 / LS 11.0	S 8.3 / LS 11.0	S 8.0 / LS 11.0	S 7.7 / LS 11.1
+0.50 above	S 11.7 / LS 13.1	S 11.3 / LS 13.0	S 11.0 / LS 13.0	S 10.6 / LS 13.1	S 10.3 / LS 13.1	S 9.9 / LS 13.2	S 9.6 / LS 13.3	S 9.3 / LS 13.3
+0.75 above	S 13.1 / LS 14.7	S 12.7 / LS 14.7	S 12.3 / LS 14.7	S 12.0 / LS 14.7	S 11.6 / LS 14.8	S 11.2 / LS 14.9	S 10.8 / LS 14.9	S 10.4 / LS 15.0
+1.00 above	S 14.6 / LS 16.4	S 14.1 / LS 16.3	S 13.7 / LS 16.3	S 13.3 / LS 16.4	S 12.9 / LS 16.4	S 12.4 / LS 16.5	S 12.0 / LS 16.6	S 11.6 / LS 16.6

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





6.63" UltraMotor

5/6 - 9.5 Stages M40+

Build Rates



Bend Setting °	9-3/4	Bit 9-7/8	Bit 10*	Bit 10-1/8*	Bit 10-1/4*	Bit 10-3/8*	Bit 10-1/2*	Bit 10-5/8*
	LS OD 9.250	LS OD 9.375	LS OD 9.500	LS OD 9.625	LS OD 9.750	LS OD 9.875	LS OD 10.000	LS OD 10.125
1.50 Standard	S 2.4 / LS 6.4	S 2.1 / LS 6.4	S 1.8 / LS 6.4	S 1.5 / LS 6.5	S 1.3 / LS 6.5	S 1.0 / LS 6.6	S 0.7 / LS 6.6	S 0.4 / LS 6.7
+0.50 above	S 2.9 / LS 7.6	S 2.5 / LS 7.7	S 2.2 / LS 7.7	S 1.8 / LS 7.8	S 1.5 / LS 7.8	S 1.2 / LS 7.9	S 0.8 / LS 7.9	S 0.5 / LS 8.0
+0.75 above	S 3.2 / LS 8.6	S 2.9 / LS 8.6	S 2.5 / LS 8.7	S 2.1 / LS 8.8	S 1.7 / LS 8.8	S 1.3 / LS 8.9	S 0.9 / LS 8.9	S 0.5 / LS 9.0
+1.00 above	S 3.6 / LS 9.5	S 3.2 / LS 9.6	S 2.7 / LS 9.7	S 2.3 / LS 9.7	S 1.9 / LS 9.8	S 1.5 / LS 9.9	S 1.0 / LS 9.9	S 0.6 / LS 10.0
1.75 Standard	S 3.7 / LS 7.6	S 3.4 / LS 7.6	S 3.1 / LS 7.6	S 2.8 / LS 7.7	S 2.5 / LS 7.7	S 2.2 / LS 7.8	S 1.9 / LS 7.8	S 1.7 / LS 7.9
+0.50 above	S 4.4 / LS 9.1	S 4.0 / LS 9.1	S 3.7 / LS 9.2	S 3.4 / LS 9.2	S 3.0 / LS 9.3	S 2.7 / LS 9.3	S 2.3 / LS 9.4	S 2.0 / LS 9.4
+0.75 above	S 4.9 / LS 10.2	S 4.5 / LS 10.3	S 4.2 / LS 10.3	S 3.8 / LS 10.4	S 3.4 / LS 10.4	S 3.0 / LS 10.5	S 2.6 / LS 10.6	S 2.2 / LS 10.6
+1.00 above	S 5.5 / LS 11.3	S 5.1 / LS 11.4	S 4.6 / LS 11.5	S 4.2 / LS 11.5	S 3.8 / LS 11.6	S 3.3 / LS 11.7	S 2.9 / LS 11.7	S 2.5 / LS 11.8
1.83 Standard	S 4.1 / LS 7.9	S 3.8 / LS 8.0	S 3.5 / LS 8.0	S 3.2 / LS 8.1	S 2.9 / LS 8.1	S 2.6 / LS 8.2	S 2.3 / LS 8.2	S 2.1 / LS 8.2
+0.50 above	S 4.9 / LS 9.5	S 4.5 / LS 9.6	S 4.2 / LS 9.6	S 3.8 / LS 9.7	S 3.5 / LS 9.7	S 3.2 / LS 9.8	S 2.8 / LS 9.8	S 2.5 / LS 9.9
+0.75 above	S 5.5 / LS 10.7	S 5.1 / LS 10.8	S 4.7 / LS 10.8	S 4.3 / LS 10.9	S 3.9 / LS 10.9	S 3.5 / LS 11.0	S 3.2 / LS 11.1	S 2.8 / LS 11.1
+1.00 above	S 6.1 / LS 11.9	S 5.7 / LS 12.0	S 5.2 / LS 12.0	S 4.8 / LS 12.1	S 4.4 / LS 12.2	S 3.9 / LS 12.2	S 3.5 / LS 12.3	S 3.1 / LS 12.4
2.00 Standard	S 4.9 / LS 8.7	S 4.6 / LS 8.8	S 4.3 / LS 8.8	S 4.1 / LS 8.9	S 3.8 / LS 8.9	S 3.5 / LS 9.0	S 3.2 / LS 9.0	S 2.9 / LS 9.1
+0.50 above	S 5.9 / LS 10.5	S 5.6 / LS 10.5	S 5.2 / LS 10.6	S 4.9 / LS 10.7	S 4.5 / LS 10.7	S 4.2 / LS 10.8	S 3.8 / LS 10.8	S 3.5 / LS 10.9
+0.75 above	S 6.6 / LS 11.8	S 6.2 / LS 11.9	S 5.9 / LS 11.9	S 5.5 / LS 12.0	S 5.1 / LS 12.0	S 4.7 / LS 12.1	S 4.3 / LS 12.2	S 3.9 / LS 12.2
+1.00 above	S 7.4 / LS 13.1	S 6.9 / LS 13.2	S 6.5 / LS 13.3	S 6.1 / LS 13.3	S 5.7 / LS 13.4	S 5.2 / LS 13.4	S 4.8 / LS 13.5	S 4.4 / LS 13.6
2.12 Standard	S 5.5 / LS 9.3	S 5.2 / LS 9.4	S 4.9 / LS 9.4	S 4.7 / LS 9.5	S 4.4 / LS 9.5	S 4.1 / LS 9.5	S 3.8 / LS 9.6	S 3.5 / LS 9.6
+0.50 above	S 6.6 / LS 11.2	S 6.3 / LS 11.2	S 5.9 / LS 11.3	S 5.6 / LS 11.3	S 5.2 / LS 11.4	S 4.9 / LS 11.4	S 4.6 / LS 11.5	S 4.2 / LS 11.6
+0.75 above	S 7.4 / LS 12.6	S 7.1 / LS 12.6	S 6.7 / LS 12.7	S 6.3 / LS 12.8	S 5.9 / LS 12.8	S 5.5 / LS 12.9	S 5.1 / LS 12.9	S 4.7 / LS 13.0
+1.00 above	S 8.3 / LS 14.0	S 7.8 / LS 14.0	S 7.4 / LS 14.1	S 7.0 / LS 14.2	S 6.6 / LS 14.2	S 6.1 / LS 14.3	S 5.7 / LS 14.4	S 5.3 / LS 14.4
2.25 Standard	S 6.2 / LS 9.9	S 5.9 / LS 10.0	S 5.6 / LS 10.0	S 5.3 / LS 10.1	S 5.0 / LS 10.1	S 4.7 / LS 10.2	S 4.5 / LS 10.2	S 4.2 / LS 10.2
+0.50 above	S 7.4 / LS 11.9	S 7.1 / LS 12.0	S 6.7 / LS 12.0	S 6.4 / LS 12.1	S 6.0 / LS 12.1	S 5.7 / LS 12.2	S 5.3 / LS 12.2	S 5.0 / LS 12.3
+0.75 above	S 8.3 / LS 13.4	S 7.9 / LS 13.5	S 7.6 / LS 13.5	S 7.2 / LS 13.6	S 6.8 / LS 13.7	S 6.4 / LS 13.7	S 6.0 / LS 13.8	S 5.6 / LS 13.8
+1.00 above	S 9.3 / LS 14.9	S 8.8 / LS 15.0	S 8.4 / LS 15.0	S 8.0 / LS 15.1	S 7.5 / LS 15.2	S 7.1 / LS 15.2	S 6.7 / LS 15.3	S 6.3 / LS 15.4
2.50 Standard	S 7.4 / LS 11.1	S 7.1 / LS 11.2	S 6.9 / LS 11.2	S 6.6 / LS 11.3	S 6.3 / LS 11.3	S 6.0 / LS 11.4	S 5.7 / LS 11.4	S 5.4 / LS 11.4
+0.50 above	S 8.9 / LS 13.4	S 8.6 / LS 13.4	S 8.2 / LS 13.5	S 7.9 / LS 13.5	S 7.5 / LS 13.6	S 7.2 / LS 13.6	S 6.9 / LS 13.7	S 6.5 / LS 13.7
+0.75 above	S 10.0 / LS 15.0	S 9.6 / LS 15.1	S 9.3 / LS 15.1	S 8.9 / LS 15.2	S 8.5 / LS 15.3	S 8.1 / LS 15.3	S 7.7 / LS 15.4	S 7.3 / LS 15.4
+1.00 above	S 11.1 / LS 16.7	S 10.7 / LS 16.8	S 10.3 / LS 16.8	S 9.9 / LS 16.9	S 9.4 / LS 17.0	S 9.0 / LS 17.0	S 8.6 / LS 17.1	S 8.1 / LS 17.2

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





6.63" UltraMotor

5/6 - 9.5 Stages M40+

Build Rates



Bend Setting °	Bit 10-3/4*	Bit 10-7/8*	Bit 11*	Bit 11-1/8*	Bit 11-1/4*	Bit 11-3/8*	Bit 11-1/2*	Bit 11-5/8*
	LS OD 10.250	LS OD 10.375	LS OD 10.500	LS OD 10.625	LS OD 10.750	LS OD 10.875	LS OD 11.000	LS OD 11.125
1.50 Standard	S 0.1 / LS 6.7	S -0.2 / LS 6.8	S -0.5 / LS 6.8	S -0.7 / LS 6.8	S -1.0 / LS 6.9	S -1.3 / LS 6.9	S -1.6 / LS 7.0	S -1.9 / LS 7.0
+0.50 above	S 0.1 / LS 8.1	S N/B / LS 8.1	S N/B / LS 8.2	S N/B / LS 8.2	S N/B / LS 8.3	S N/B / LS 8.3	S N/B / LS 8.4	S N/B / LS 8.4
+0.75 above	S 0.1 / LS 9.1	S N/B / LS 9.1	S N/B / LS 9.2	S N/B / LS 9.2	S N/B / LS 9.3	S N/B / LS 9.4	S N/B / LS 9.4	S N/B / LS 9.5
+1.00 above	S 0.2 / LS 10.1	S N/B / LS 10.1	S N/B / LS 10.2	S N/B / LS 10.3	S N/B / LS 10.3	S N/B / LS 10.4	S N/B / LS 10.5	S N/B / LS 10.5
1.75 Standard	S 1.4 / LS 7.9	S 1.1 / LS 7.9	S 0.8 / LS 8.0	S 0.5 / LS 8.0	S 0.2 / LS 8.1	S -0.1 / LS 8.1	S -0.3 / LS 8.2	S -0.6 / LS 8.2
+0.50 above	S 1.6 / LS 9.5	S 1.3 / LS 9.5	S 1.0 / LS 9.6	S 0.6 / LS 9.6	S 0.3 / LS 9.7	S N/B / LS 9.7	S N/B / LS 9.8	S N/B / LS 9.9
+0.75 above	S 1.8 / LS 10.7	S 1.5 / LS 10.7	S 1.1 / LS 10.8	S 0.7 / LS 10.8	S 0.3 / LS 10.9	S N/B / LS 11.0	S N/B / LS 11.0	S N/B / LS 11.1
+1.00 above	S 2.1 / LS 11.9	S 1.6 / LS 11.9	S 1.2 / LS 12.0	S 0.8 / LS 12.1	S 0.3 / LS 12.1	S N/B / LS 12.2	S N/B / LS 12.3	S N/B / LS 12.3
1.83 Standard	S 1.8 / LS 8.3	S 1.5 / LS 8.3	S 1.2 / LS 8.4	S 0.9 / LS 8.4	S 0.6 / LS 8.5	S 0.3 / LS 8.5	S 0.1 / LS 8.5	S -0.2 / LS 8.6
+0.50 above	S 2.1 / LS 9.9	S 1.8 / LS 10.0	S 1.4 / LS 10.0	S 1.1 / LS 10.1	S 0.8 / LS 10.2	S 0.4 / LS 10.2	S 0.1 / LS 10.3	S N/B / LS 10.3
+0.75 above	S 2.4 / LS 11.2	S 2.0 / LS 11.2	S 1.6 / LS 11.3	S 1.2 / LS 11.4	S 0.8 / LS 11.4	S 0.5 / LS 11.5	S 0.1 / LS 11.5	S N/B / LS 11.6
+1.00 above	S 2.7 / LS 12.4	S 2.2 / LS 12.5	S 1.8 / LS 12.6	S 1.4 / LS 12.6	S 0.9 / LS 12.7	S 0.5 / LS 12.8	S 0.1 / LS 12.8	S N/B / LS 12.9
2.00 Standard	S 2.6 / LS 9.1	S 2.3 / LS 9.1	S 2.1 / LS 9.2	S 1.8 / LS 9.2	S 1.5 / LS 9.3	S 1.2 / LS 9.3	S 0.9 / LS 9.4	S 0.6 / LS 9.4
+0.50 above	S 3.2 / LS 10.9	S 2.8 / LS 11.0	S 2.5 / LS 11.0	S 2.1 / LS 11.1	S 1.8 / LS 11.1	S 1.4 / LS 11.2	S 1.1 / LS 11.2	S 0.7 / LS 11.3
+0.75 above	S 3.5 / LS 12.3	S 3.2 / LS 12.3	S 2.8 / LS 12.4	S 2.4 / LS 12.5	S 2.0 / LS 12.5	S 1.6 / LS 12.6	S 1.2 / LS 12.6	S 0.8 / LS 12.7
+1.00 above	S 3.9 / LS 13.6	S 3.5 / LS 13.7	S 3.1 / LS 13.8	S 2.7 / LS 13.8	S 2.2 / LS 13.9	S 1.8 / LS 14.0	S 1.4 / LS 14.0	S 0.9 / LS 14.1
2.12 Standard	S 3.2 / LS 9.7	S 2.9 / LS 9.7	S 2.7 / LS 9.8	S 2.4 / LS 9.8	S 2.1 / LS 9.8	S 1.8 / LS 9.9	S 1.5 / LS 9.9	S 1.2 / LS 10.0
+0.50 above	S 3.9 / LS 11.6	S 3.5 / LS 11.7	S 3.2 / LS 11.7	S 2.8 / LS 11.8	S 2.5 / LS 11.8	S 2.2 / LS 11.9	S 1.8 / LS 11.9	S 1.5 / LS 12.0
+0.75 above	S 4.4 / LS 13.1	S 4.0 / LS 13.1	S 3.6 / LS 13.2	S 3.2 / LS 13.2	S 2.8 / LS 13.3	S 2.4 / LS 13.3	S 2.0 / LS 13.4	S 1.7 / LS 13.5
+1.00 above	S 4.8 / LS 14.5	S 4.4 / LS 14.6	S 4.0 / LS 14.6	S 3.6 / LS 14.7	S 3.1 / LS 14.8	S 2.7 / LS 14.8	S 2.3 / LS 14.9	S 1.8 / LS 15.0
2.25 Standard	S 3.9 / LS 10.3	S 3.6 / LS 10.3	S 3.3 / LS 10.4	S 3.0 / LS 10.4	S 2.7 / LS 10.5	S 2.5 / LS 10.5	S 2.2 / LS 10.6	S 1.9 / LS 10.6
+0.50 above	S 4.7 / LS 12.3	S 4.3 / LS 12.4	S 4.0 / LS 12.5	S 3.6 / LS 12.5	S 3.3 / LS 12.6	S 2.9 / LS 12.6	S 2.6 / LS 12.7	S 2.3 / LS 12.7
+0.75 above	S 5.2 / LS 13.9	S 4.9 / LS 13.9	S 4.5 / LS 14.0	S 4.1 / LS 14.1	S 3.7 / LS 14.1	S 3.3 / LS 14.2	S 2.9 / LS 14.2	S 2.5 / LS 14.3
+1.00 above	S 5.8 / LS 15.4	S 5.4 / LS 15.5	S 5.0 / LS 15.6	S 4.5 / LS 15.6	S 4.1 / LS 15.7	S 3.7 / LS 15.8	S 3.2 / LS 15.8	S 2.8 / LS 15.9
2.50 Standard	S 5.1 / LS 11.5	S 4.9 / LS 11.5	S 4.6 / LS 11.6	S 4.3 / LS 11.6	S 4.0 / LS 11.7	S 3.7 / LS 11.7	S 3.4 / LS 11.7	S 3.1 / LS 11.8
+0.50 above	S 6.2 / LS 13.8	S 5.8 / LS 13.8	S 5.5 / LS 13.9	S 5.1 / LS 13.9	S 4.8 / LS 14.0	S 4.5 / LS 14.0	S 4.1 / LS 14.1	S 3.8 / LS 14.1
+0.75 above	S 6.9 / LS 15.5	S 6.6 / LS 15.6	S 6.2 / LS 15.6	S 5.8 / LS 15.7	S 5.4 / LS 15.7	S 5.0 / LS 15.8	S 4.6 / LS 15.9	S 4.2 / LS 15.9
+1.00 above	S 7.7 / LS 17.2	S 7.3 / LS 17.3	S 6.9 / LS 17.4	S 6.4 / LS 17.4	S 6.0 / LS 17.5	S 5.6 / LS 17.6	S 5.1 / LS 17.6	S 4.7 / LS 17.7

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





6.63" UltraMotor

5/6 - 9.5 Stages M40+

Build Rates



Bend Setting °	Bit 11-3/4*	Bit 11-7/8*	Bit 12*	Bit 12-1/8*	Bit 12-1/4*
	LS OD 11.250	LS OD 11.375	LS OD 11.500	LS OD 11.625	LS OD 11.750
150 Standard	S -2.2 / LS 7.1	S -2.5 / LS 7.1	S -2.8 / LS 7.1	S -3.0 / LS 7.2	S -3.3 / LS 7.2
+0.50 above	S N/B / LS 8.5	S N/B / LS 8.5	S N/B / LS 8.6	S N/B / LS 8.6	S N/B / LS 8.7
+0.75 above	S N/B / LS 9.5	S N/B / LS 9.6	S N/B / LS 9.7	S N/B / LS 9.7	S N/B / LS 9.8
+1.00 above	S N/B / LS 10.6	S N/B / LS 10.7	S N/B / LS 10.7	S N/B / LS 10.8	S N/B / LS 10.9
175 Standard	S -0.9 / LS 8.3	S -1.2 / LS 8.3	S -1.5 / LS 8.3	S -1.8 / LS 8.4	S -2.1 / LS 8.4
+0.50 above	S N/B / LS 9.9	S N/B / LS 10.0	S N/B / LS 10.0	S N/B / LS 10.1	S N/B / LS 10.1
+0.75 above	S N/B / LS 11.1	S N/B / LS 11.2	S N/B / LS 11.3	S N/B / LS 11.3	S N/B / LS 11.4
+1.00 above	S N/B / LS 12.4	S N/B / LS 12.4	S N/B / LS 12.5	S N/B / LS 12.6	S N/B / LS 12.6
183 Standard	S -0.5 / LS 8.6	S -0.8 / LS 8.7	S -1.1 / LS 8.7	S -1.4 / LS 8.8	S -1.7 / LS 8.8
+0.50 above	S N/B / LS 10.4	S N/B / LS 10.4	S N/B / LS 10.5	S N/B / LS 10.5	S N/B / LS 10.6
+0.75 above	S N/B / LS 11.7	S N/B / LS 11.7	S N/B / LS 11.8	S N/B / LS 11.8	S N/B / LS 11.9
+1.00 above	S N/B / LS 13.0	S N/B / LS 13.0	S N/B / LS 13.1	S N/B / LS 13.2	S N/B / LS 13.2
2.00 Standard	S 0.3 / LS 9.4	S 0.1 / LS 9.5	S -0.2 / LS 9.5	S -0.5 / LS 9.6	S -0.8 / LS 9.6
+0.50 above	S 0.4 / LS 11.3	S 0.1 / LS 11.4	S N/B / LS 11.4	S N/B / LS 11.5	S N/B / LS 11.5
+0.75 above	S 0.5 / LS 12.8	S 0.1 / LS 12.8	S N/B / LS 12.9	S N/B / LS 12.9	S N/B / LS 13.0
+1.00 above	S 0.5 / LS 14.2	S 0.1 / LS 14.2	S N/B / LS 14.3	S N/B / LS 14.4	S N/B / LS 14.4
2.12 Standard	S 0.9 / LS 10.0	S 0.7 / LS 10.1	S 0.4 / LS 10.1	S 0.1 / LS 10.2	S -0.2 / LS 10.2
+0.50 above	S 1.1 / LS 12.0	S 0.8 / LS 12.1	S 0.4 / LS 12.1	S 0.1 / LS 12.2	S N/B / LS 12.2
+0.75 above	S 1.3 / LS 13.5	S 0.9 / LS 13.6	S 0.5 / LS 13.6	S 0.1 / LS 13.7	S N/B / LS 13.8
+1.00 above	S 1.4 / LS 15.0	S 1.0 / LS 15.1	S 0.6 / LS 15.2	S 0.1 / LS 15.2	S N/B / LS 15.3
2.25 Standard	S 1.6 / LS 10.6	S 1.3 / LS 10.7	S 1.0 / LS 10.7	S 0.7 / LS 10.8	S 0.4 / LS 10.8
+0.50 above	S 1.9 / LS 12.8	S 1.6 / LS 12.8	S 1.2 / LS 12.9	S 0.9 / LS 12.9	S 0.5 / LS 13.0
+0.75 above	S 2.2 / LS 14.4	S 1.8 / LS 14.4	S 1.4 / LS 14.5	S 1.0 / LS 14.5	S 0.6 / LS 14.6
+1.00 above	S 2.4 / LS 16.0	S 2.0 / LS 16.0	S 1.5 / LS 16.1	S 1.1 / LS 16.2	S 0.7 / LS 16.2
2.50 Standard	S 2.9 / LS 11.8	S 2.6 / LS 11.9	S 2.3 / LS 11.9	S 2.0 / LS 12.0	S 1.7 / LS 12.0
+0.50 above	S 3.4 / LS 14.2	S 3.1 / LS 14.2	S 2.7 / LS 14.3	S 2.4 / LS 14.4	S 2.0 / LS 14.4
+0.75 above	S 3.8 / LS 16.0	S 3.5 / LS 16.0	S 3.1 / LS 16.1	S 2.7 / LS 16.1	S 2.3 / LS 16.2
+1.00 above	S 4.3 / LS 17.7	S 3.8 / LS 17.8	S 3.4 / LS 17.9	S 3.0 / LS 17.9	S 2.6 / LS 18.0

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





6.75" UltraMotor 7/8 6.4 Stages M40

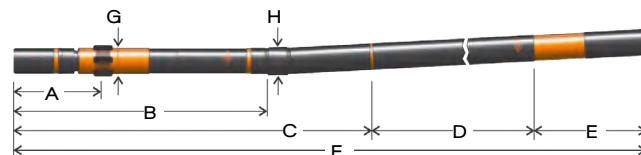


Motor Specifications

Bit Box to Stabilizer	A	29 in.
Bit Box to Bend (FBH)	B	51 in.
Bottom End Length	C	101 in.
Power Section Length	D	see Power Section
Top End Length	E	31 in.
Total Length	F	C + D + E
Body Outer Diameter	G	6.50 in.
Crown Pad Radius	H	3.68 in.
Recommended Hole Size		7-7/8 - 9-7/8 in.
Standard Bit Box Connection ¹		4-1/2 REG
Standard Pin Down Connection ¹		4-1/2 IF
Standard Top Box Connection ¹		NC50 (5 XH, 4-1/2 IF) NC46 (4 IF, 4-1/2 XH)
Weight ²		1,200 lbs
Operating Capacity	Max. WOB	90,200 lbs
	Max. Bit Overpull	90,200 lbs
	Torsional Limit	17,000 lbf-ft
Static Capacity	Max. WOB to Re-run	358,000 lbs
	Max. Bit Overpull to Re-run	222,000 lbs
	Absolute Body Overpull	539,000 lbs
	Torsional Limit	27,000 lbf-ft

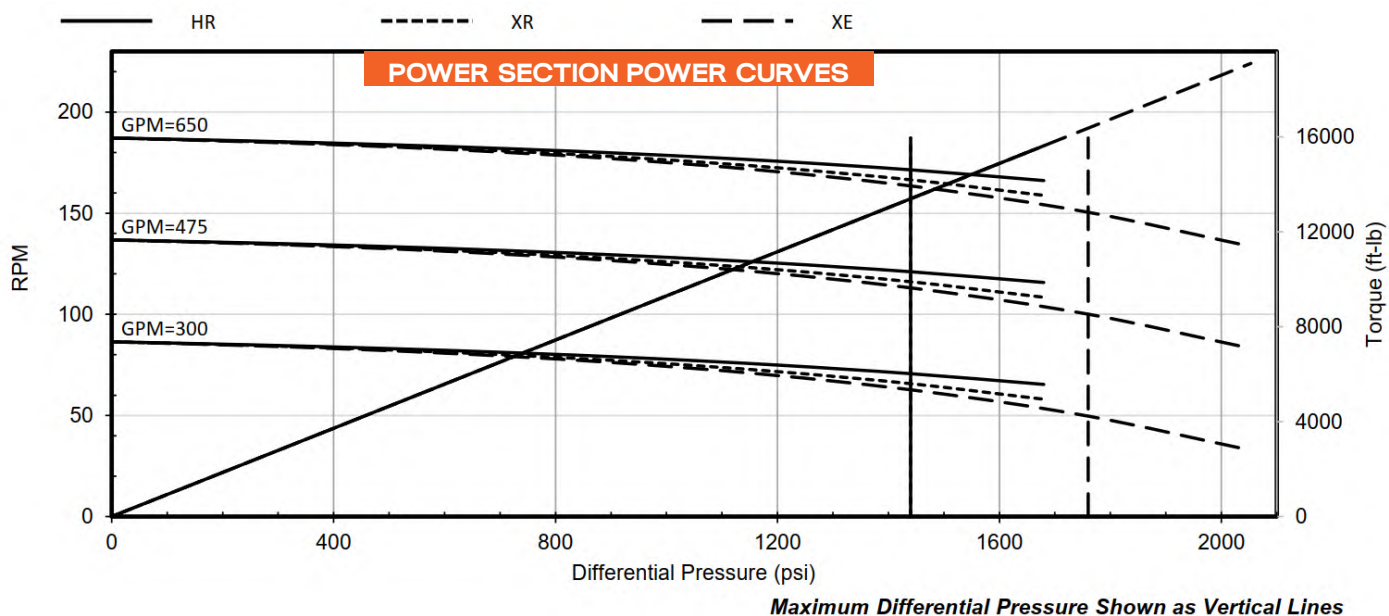
¹other options available on request

²not including Power Section



Power Section

Elastomer	HR	XR	XE
Configuration	7/8 Lobes 6.4 Stages		
Stator Length New (in.)	245.2		
Stator OD (in.)	6.75		
Rotor Weight (lbs)	686		
Stator Weight (lbs)	731		
Speed Range/ Dyno (rpm)	86 - 187/ 75 - 162		
Flow Range (gpm)	300 - 650		
Rotation/ Dyno (rev/gal)	0.288/ 0.249		
Torque Slope (lbf-ft/psi)	9.300		
Off Bottom Pressure (psi)	148		
Max Diff Pressure (psi)	1,440	1,440	1,760
Max Torque (lbf-ft)	13,390	13,390	16,370
Stall Diff Pressure (psi)	2,160	2,160	2,640
Stall Torque (lbf-ft)	20,090	20,090	24,550
Max Power/ Dyno (hp)	437/ 377	425/ 366	469/ 405



BLACK DIAMOND





6.75" UltraMotor

7/8 - 6.4 Stages M40

Build Rates



Bend Setting °	Bit 7-3/4*	Bit 7-7/8	Bit 8	Bit 8-1/8	Bit 8-1/4	Bit 8-3/8	Bit 8-1/2	Bit 8-5/8
	LS OD 7.250	LS OD 7.375	LS OD 7.500	LS OD 7.625	LS OD 7.750	LS OD 7.875	LS OD 8.000	LS OD 8.125
1.50 Standard	S 8.1 / LS 6.9	S 7.8 / LS 6.9	S 7.5 / LS 6.8	S 7.1 / LS 6.8	S 6.8 / LS 6.8	S 6.5 / LS 6.9	S 6.1 / LS 6.9	S 5.8 / LS 7.0
+0.50 above	S 9.7 / LS 8.3	S 9.3 / LS 8.3	S 8.9 / LS 8.2	S 8.5 / LS 8.1	S 8.1 / LS 8.2	S 7.7 / LS 8.2	S 7.3 / LS 8.3	S 6.9 / LS 8.4
+0.75 above	S 11.0 / LS 9.4	S 10.5 / LS 9.3	S 10.1 / LS 9.2	S 9.6 / LS 9.1	S 9.2 / LS 9.2	S 8.7 / LS 9.3	S 8.3 / LS 9.3	S 7.8 / LS 9.4
+1.00 above	S 12.2 / LS 10.4	S 11.7 / LS 10.3	S 11.2 / LS 10.2	S 10.7 / LS 10.1	S 10.2 / LS 10.2	S 9.7 / LS 10.3	S 9.2 / LS 10.4	S 8.7 / LS 10.5
1.75 Standard	S 9.6 / LS 8.5	S 9.3 / LS 8.4	S 8.9 / LS 8.4	S 8.6 / LS 8.3	S 8.3 / LS 8.3	S 7.9 / LS 8.2	S 7.6 / LS 8.3	S 7.3 / LS 8.4
+0.50 above	S 11.5 / LS 10.2	S 11.1 / LS 10.1	S 10.7 / LS 10.1	S 10.3 / LS 10.0	S 9.9 / LS 9.9	S 9.5 / LS 9.9	S 9.1 / LS 10.0	S 8.7 / LS 10.0
+0.75 above	S 12.9 / LS 11.5	S 12.5 / LS 11.4	S 12.0 / LS 11.3	S 11.6 / LS 11.2	S 11.1 / LS 11.2	S 10.7 / LS 11.1	S 10.2 / LS 11.2	S 9.8 / LS 11.3
+1.00 above	S 14.4 / LS 12.8	S 13.9 / LS 12.7	S 13.4 / LS 12.6	S 12.9 / LS 12.5	S 12.4 / LS 12.4	S 11.9 / LS 12.4	S 11.4 / LS 12.4	S 10.9 / LS 12.5
1.83 Standard	S 10.1 / LS 9.0	S 9.7 / LS 8.9	S 9.4 / LS 8.9	S 9.1 / LS 8.8	S 8.7 / LS 8.8	S 8.4 / LS 8.7	S 8.1 / LS 8.7	S 7.7 / LS 8.8
+0.50 above	S 12.1 / LS 10.8	S 11.7 / LS 10.7	S 11.3 / LS 10.7	S 10.9 / LS 10.6	S 10.5 / LS 10.5	S 10.1 / LS 10.4	S 9.7 / LS 10.5	S 9.3 / LS 10.6
+0.75 above	S 13.6 / LS 12.2	S 13.1 / LS 12.1	S 12.7 / LS 12.0	S 12.2 / LS 11.9	S 11.8 / LS 11.8	S 11.3 / LS 11.8	S 10.9 / LS 11.8	S 10.4 / LS 11.9
+1.00 above	S 15.1 / LS 13.5	S 14.6 / LS 13.4	S 14.1 / LS 13.3	S 13.6 / LS 13.2	S 13.1 / LS 13.1	S 12.6 / LS 13.1	S 12.1 / LS 13.1	S 11.6 / LS 13.2
2.00 Standard	S 11.0 / LS 10.1	S 10.7 / LS 10.0	S 10.4 / LS 9.9	S 10.0 / LS 9.9	S 9.7 / LS 9.8	S 9.4 / LS 9.8	S 9.0 / LS 9.7	S 8.7 / LS 9.7
+0.50 above	S 13.3 / LS 12.1	S 12.9 / LS 12.0	S 12.5 / LS 11.9	S 12.1 / LS 11.9	S 11.7 / LS 11.8	S 11.3 / LS 11.7	S 10.9 / LS 11.6	S 10.5 / LS 11.7
+0.75 above	S 14.9 / LS 13.6	S 14.5 / LS 13.5	S 14.0 / LS 13.4	S 13.6 / LS 13.3	S 13.1 / LS 13.3	S 12.7 / LS 13.2	S 12.2 / LS 13.1	S 11.8 / LS 13.1
+1.00 above	S 16.6 / LS 15.1	S 16.1 / LS 15.0	S 15.6 / LS 14.9	S 15.1 / LS 14.8	S 14.6 / LS 14.7	S 14.1 / LS 14.6	S 13.6 / LS 14.6	S 13.1 / LS 14.6
2.12 Standard	S 11.7 / LS 10.8	S 11.4 / LS 10.8	S 11.1 / LS 10.7	S 10.8 / LS 10.6	S 10.4 / LS 10.6	S 10.1 / LS 10.5	S 9.8 / LS 10.5	S 9.4 / LS 10.4
+0.50 above	S 14.1 / LS 13.0	S 13.7 / LS 12.9	S 13.3 / LS 12.8	S 12.9 / LS 12.8	S 12.5 / LS 12.7	S 12.1 / LS 12.6	S 11.7 / LS 12.5	S 11.3 / LS 12.5
+0.75 above	S 15.9 / LS 14.6	S 15.4 / LS 14.5	S 15.0 / LS 14.4	S 14.5 / LS 14.4	S 14.1 / LS 14.3	S 13.6 / LS 14.2	S 13.2 / LS 14.1	S 12.7 / LS 14.0
+1.00 above	S 17.6 / LS 16.2	S 17.1 / LS 16.1	S 16.6 / LS 16.0	S 16.1 / LS 16.0	S 15.6 / LS 15.9	S 15.1 / LS 15.8	S 14.6 / LS 15.7	S 14.1 / LS 15.6
2.25 Standard	S 12.5 / LS 11.6	S 12.2 / LS 11.6	S 11.8 / LS 11.5	S 11.5 / LS 11.4	S 11.2 / LS 11.4	S 10.8 / LS 11.3	S 10.5 / LS 11.3	S 10.2 / LS 11.2
+0.50 above	S 15.0 / LS 14.0	S 14.6 / LS 13.9	S 14.2 / LS 13.8	S 13.8 / LS 13.7	S 13.4 / LS 13.7	S 13.0 / LS 13.6	S 12.6 / LS 13.5	S 12.2 / LS 13.4
+0.75 above	S 16.9 / LS 15.7	S 16.4 / LS 15.6	S 16.0 / LS 15.5	S 15.5 / LS 15.5	S 15.1 / LS 15.4	S 14.6 / LS 15.3	S 14.2 / LS 15.2	S 13.7 / LS 15.1
+1.00 above	S 18.8 / LS 17.4	S 18.3 / LS 17.3	S 17.8 / LS 17.3	S 17.3 / LS 17.2	S 16.8 / LS 17.1	S 16.3 / LS 17.0	S 15.8 / LS 16.9	S 15.3 / LS 16.8
2.50 Standard	S 14.0 / LS 13.2	S 13.6 / LS 13.1	S 13.3 / LS 13.1	S 13.0 / LS 13.0	S 12.6 / LS 12.9	S 12.3 / LS 12.9	S 12.0 / LS 12.8	S 11.6 / LS 12.8
+0.50 above	S 16.8 / LS 15.8	S 16.4 / LS 15.8	S 16.0 / LS 15.7	S 15.6 / LS 15.6	S 15.2 / LS 15.5	S 14.8 / LS 15.5	S 14.4 / LS 15.4	S 14.0 / LS 15.3
+0.75 above	S 18.9 / LS 17.8	S 18.4 / LS 17.7	S 18.0 / LS 17.6	S 17.5 / LS 17.6	S 17.1 / LS 17.5	S 16.6 / LS 17.4	S 16.2 / LS 17.3	S 15.7 / LS 17.2
+1.00 above	S 21.0 / LS 19.8	S 20.5 / LS 19.7	S 20.0 / LS 19.6	S 19.5 / LS 19.5	S 19.0 / LS 19.4	S 18.5 / LS 19.3	S 18.0 / LS 19.2	S 17.5 / LS 19.1

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





6.75" UltraMotor

7/8 - 6.4 Stages M40

Build Rates



Bend Setting °	Bit 8-3/4	Bit 8-7/8	Bit 9	Bit 9-1/8	Bit 9-1/4	Bit 9-3/8	Bit 9-1/2	Bit 9-5/8
	LS OD 8.250	LS OD 8.375	LS OD 8.500	LS OD 8.625	LS OD 8.750	LS OD 8.875	LS OD 9.000	LS OD 9.125
1.50 Standard	S 5.5 / LS 7.0	S 5.1 / LS 7.1	S 4.8 / LS 7.2	S 4.5 / LS 7.2	S 4.1 / LS 7.3	S 3.8 / LS 7.3	S 3.5 / LS 7.4	S 3.1 / LS 7.5
+0.50 above	S 6.5 / LS 8.4	S 6.1 / LS 8.5	S 5.7 / LS 8.6	S 5.3 / LS 8.7	S 4.9 / LS 8.7	S 4.5 / LS 8.8	S 4.1 / LS 8.9	S 3.7 / LS 9.0
+0.75 above	S 7.4 / LS 9.5	S 6.9 / LS 9.6	S 6.5 / LS 9.7	S 6.0 / LS 9.7	S 5.6 / LS 9.8	S 5.1 / LS 9.9	S 4.7 / LS 10.0	S 4.2 / LS 10.1
+1.00 above	S 8.2 / LS 10.6	S 7.7 / LS 10.7	S 7.2 / LS 10.7	S 6.7 / LS 10.8	S 6.2 / LS 10.9	S 5.7 / LS 11.0	S 5.2 / LS 11.1	S 4.7 / LS 11.2
1.75 Standard	S 6.9 / LS 8.4	S 6.6 / LS 8.5	S 6.3 / LS 8.5	S 5.9 / LS 8.6	S 5.6 / LS 8.7	S 5.3 / LS 8.7	S 4.9 / LS 8.8	S 4.6 / LS 8.8
+0.50 above	S 8.3 / LS 10.1	S 7.9 / LS 10.2	S 7.5 / LS 10.2	S 7.1 / LS 10.3	S 6.7 / LS 10.4	S 6.3 / LS 10.5	S 5.9 / LS 10.5	S 5.5 / LS 10.6
+0.75 above	S 9.3 / LS 11.4	S 8.9 / LS 11.4	S 8.4 / LS 11.5	S 8.0 / LS 11.6	S 7.5 / LS 11.7	S 7.1 / LS 11.8	S 6.6 / LS 11.8	S 6.2 / LS 11.9
+1.00 above	S 10.4 / LS 12.6	S 9.9 / LS 12.7	S 9.4 / LS 12.8	S 8.9 / LS 12.9	S 8.4 / LS 13.0	S 7.9 / LS 13.1	S 7.4 / LS 13.2	S 6.9 / LS 13.3
1.83 Standard	S 7.4 / LS 8.9	S 7.1 / LS 8.9	S 6.7 / LS 9.0	S 6.4 / LS 9.0	S 6.1 / LS 9.1	S 5.7 / LS 9.2	S 5.4 / LS 9.2	S 5.1 / LS 9.3
+0.50 above	S 8.9 / LS 10.6	S 8.5 / LS 10.7	S 8.1 / LS 10.8	S 7.7 / LS 10.8	S 7.3 / LS 10.9	S 6.9 / LS 11.0	S 6.5 / LS 11.1	S 6.1 / LS 11.1
+0.75 above	S 10.0 / LS 12.0	S 9.5 / LS 12.0	S 9.1 / LS 12.1	S 8.6 / LS 12.2	S 8.2 / LS 12.3	S 7.7 / LS 12.4	S 7.3 / LS 12.4	S 6.8 / LS 12.5
+1.00 above	S 11.1 / LS 13.3	S 10.6 / LS 13.4	S 10.1 / LS 13.5	S 9.6 / LS 13.6	S 9.1 / LS 13.6	S 8.6 / LS 13.7	S 8.1 / LS 13.8	S 7.6 / LS 13.9
2.00 Standard	S 8.4 / LS 9.8	S 8.1 / LS 9.8	S 7.7 / LS 9.9	S 7.4 / LS 10.0	S 7.1 / LS 10.0	S 6.7 / LS 10.1	S 6.4 / LS 10.2	S 6.1 / LS 10.2
+0.50 above	S 10.1 / LS 11.7	S 9.7 / LS 11.8	S 9.3 / LS 11.9	S 8.9 / LS 12.0	S 8.5 / LS 12.0	S 8.1 / LS 12.1	S 7.7 / LS 12.2	S 7.3 / LS 12.3
+0.75 above	S 11.3 / LS 13.2	S 10.9 / LS 13.3	S 10.4 / LS 13.4	S 10.0 / LS 13.5	S 9.5 / LS 13.5	S 9.1 / LS 13.6	S 8.6 / LS 13.7	S 8.2 / LS 13.8
+1.00 above	S 12.6 / LS 14.7	S 12.1 / LS 14.8	S 11.6 / LS 14.9	S 11.1 / LS 15.0	S 10.6 / LS 15.0	S 10.1 / LS 15.1	S 9.6 / LS 15.2	S 9.1 / LS 15.3
2.12 Standard	S 9.1 / LS 10.4	S 8.8 / LS 10.5	S 8.4 / LS 10.6	S 8.1 / LS 10.6	S 7.8 / LS 10.7	S 7.4 / LS 10.8	S 7.1 / LS 10.8	S 6.8 / LS 10.9
+0.50 above	S 10.9 / LS 12.5	S 10.5 / LS 12.6	S 10.1 / LS 12.7	S 9.7 / LS 12.8	S 9.3 / LS 12.8	S 8.9 / LS 12.9	S 8.5 / LS 13.0	S 8.1 / LS 13.0
+0.75 above	S 12.3 / LS 14.1	S 11.8 / LS 14.2	S 11.4 / LS 14.3	S 10.9 / LS 14.4	S 10.5 / LS 14.4	S 10.0 / LS 14.5	S 9.6 / LS 14.6	S 9.1 / LS 14.7
+1.00 above	S 13.6 / LS 15.7	S 13.1 / LS 15.8	S 12.6 / LS 15.9	S 12.1 / LS 15.9	S 11.6 / LS 16.0	S 11.1 / LS 16.1	S 10.6 / LS 16.2	S 10.1 / LS 16.3
2.25 Standard	S 9.8 / LS 11.2	S 9.5 / LS 11.2	S 9.2 / LS 11.3	S 8.8 / LS 11.3	S 8.5 / LS 11.4	S 8.2 / LS 11.5	S 7.8 / LS 11.5	S 7.5 / LS 11.6
+0.50 above	S 11.8 / LS 13.4	S 11.4 / LS 13.5	S 11.0 / LS 13.5	S 10.6 / LS 13.6	S 10.2 / LS 13.7	S 9.8 / LS 13.8	S 9.4 / LS 13.8	S 9.0 / LS 13.9
+0.75 above	S 13.3 / LS 15.1	S 12.8 / LS 15.2	S 12.4 / LS 15.2	S 11.9 / LS 15.3	S 11.5 / LS 15.4	S 11.0 / LS 15.5	S 10.6 / LS 15.6	S 10.1 / LS 15.6
+1.00 above	S 14.8 / LS 16.7	S 14.3 / LS 16.8	S 13.8 / LS 16.9	S 13.3 / LS 17.0	S 12.8 / LS 17.1	S 12.3 / LS 17.2	S 11.8 / LS 17.3	S 11.3 / LS 17.4
2.50 Standard	S 11.3 / LS 12.7	S 11.0 / LS 12.6	S 10.6 / LS 12.7	S 10.3 / LS 12.7	S 10.0 / LS 12.8	S 9.6 / LS 12.8	S 9.3 / LS 12.9	S 9.0 / LS 13.0
+0.50 above	S 13.6 / LS 15.2	S 13.2 / LS 15.2	S 12.8 / LS 15.2	S 12.4 / LS 15.3	S 12.0 / LS 15.3	S 11.6 / LS 15.4	S 11.2 / LS 15.5	S 10.8 / LS 15.6
+0.75 above	S 15.3 / LS 17.1	S 14.8 / LS 17.1	S 14.4 / LS 17.1	S 13.9 / LS 17.2	S 13.5 / LS 17.3	S 13.0 / LS 17.3	S 12.6 / LS 17.4	S 12.1 / LS 17.5
+1.00 above	S 17.0 / LS 19.1	S 16.5 / LS 19.0	S 16.0 / LS 19.0	S 15.5 / LS 19.1	S 15.0 / LS 19.2	S 14.5 / LS 19.3	S 14.0 / LS 19.3	S 13.5 / LS 19.4

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





6.75" UltraMotor

7/8 - 6.4 Stages M40

Build Rates



Bend Setting °	9-3/4	Bit 9-7/8	Bit 10*	Bit 10-1/8*	Bit 10-1/4*	Bit 10-3/8*	Bit 10-1/2*	Bit 10-5/8*
	LS OD 9.250	LS OD 9.375	LS OD 9.500	LS OD 9.625	LS OD 9.750	LS OD 9.875	LS OD 10.000	LS OD 10.125
1.50 Standard	S 2.8 / LS 7.5	S 2.5 / LS 7.6	S 2.1 / LS 7.6	S 1.8 / LS 7.7	S 1.5 / LS 7.8	S 1.1 / LS 7.8	S 0.8 / LS 7.9	S 0.5 / LS 7.9
+0.50 above	S 3.4 / LS 9.0	S 3.0 / LS 9.1	S 2.6 / LS 9.2	S 2.2 / LS 9.2	S 1.8 / LS 9.3	S 1.4 / LS 9.4	S 1.0 / LS 9.5	S 0.6 / LS 9.5
+0.75 above	S 3.8 / LS 10.2	S 3.3 / LS 10.2	S 2.9 / LS 10.3	S 2.4 / LS 10.4	S 2.0 / LS 10.5	S 1.5 / LS 10.6	S 1.1 / LS 10.6	S 0.6 / LS 10.7
+1.00 above	S 4.2 / LS 11.3	S 3.7 / LS 11.4	S 3.2 / LS 11.5	S 2.7 / LS 11.6	S 2.2 / LS 11.6	S 1.7 / LS 11.7	S 1.2 / LS 11.8	S 0.7 / LS 11.9
1.75 Standard	S 4.3 / LS 8.9	S 3.9 / LS 9.0	S 3.6 / LS 9.0	S 3.3 / LS 9.1	S 2.9 / LS 9.1	S 2.6 / LS 9.2	S 2.3 / LS 9.3	S 1.9 / LS 9.3
+0.50 above	S 5.1 / LS 10.7	S 4.7 / LS 10.7	S 4.3 / LS 10.8	S 3.9 / LS 10.9	S 3.5 / LS 11.0	S 3.1 / LS 11.0	S 2.7 / LS 11.1	S 2.3 / LS 11.2
+0.75 above	S 5.7 / LS 12.0	S 5.3 / LS 12.1	S 4.8 / LS 12.2	S 4.4 / LS 12.3	S 3.9 / LS 12.3	S 3.5 / LS 12.4	S 3.0 / LS 12.5	S 2.6 / LS 12.6
+1.00 above	S 6.4 / LS 13.3	S 5.9 / LS 13.4	S 5.4 / LS 13.5	S 4.9 / LS 13.6	S 4.4 / LS 13.7	S 3.9 / LS 13.8	S 3.4 / LS 13.9	S 2.9 / LS 14.0
1.83 Standard	S 4.7 / LS 9.3	S 4.4 / LS 9.4	S 4.1 / LS 9.5	S 3.7 / LS 9.5	S 3.4 / LS 9.6	S 3.1 / LS 9.6	S 2.7 / LS 9.7	S 2.4 / LS 9.8
+0.50 above	S 5.7 / LS 11.2	S 5.3 / LS 11.3	S 4.9 / LS 11.3	S 4.5 / LS 11.4	S 4.1 / LS 11.5	S 3.7 / LS 11.6	S 3.3 / LS 11.6	S 2.9 / LS 11.7
+0.75 above	S 6.4 / LS 12.6	S 5.9 / LS 12.7	S 5.5 / LS 12.8	S 5.0 / LS 12.8	S 4.6 / LS 12.9	S 4.1 / LS 13.0	S 3.7 / LS 13.1	S 3.2 / LS 13.2
+1.00 above	S 7.1 / LS 14.0	S 6.6 / LS 14.1	S 6.1 / LS 14.2	S 5.6 / LS 14.3	S 5.1 / LS 14.4	S 4.6 / LS 14.5	S 4.1 / LS 14.5	S 3.6 / LS 14.6
2.00 Standard	S 5.7 / LS 10.3	S 5.4 / LS 10.3	S 5.1 / LS 10.4	S 4.7 / LS 10.5	S 4.4 / LS 10.5	S 4.1 / LS 10.6	S 3.7 / LS 10.6	S 3.4 / LS 10.7
+0.50 above	S 6.9 / LS 12.3	S 6.5 / LS 12.4	S 6.1 / LS 12.5	S 5.7 / LS 12.5	S 5.3 / LS 12.6	S 4.9 / LS 12.7	S 4.5 / LS 12.8	S 4.1 / LS 12.8
+0.75 above	S 7.7 / LS 13.9	S 7.3 / LS 13.9	S 6.8 / LS 14.0	S 6.4 / LS 14.1	S 5.9 / LS 14.2	S 5.5 / LS 14.3	S 5.0 / LS 14.4	S 4.6 / LS 14.4
+1.00 above	S 8.6 / LS 15.4	S 8.1 / LS 15.5	S 7.6 / LS 15.6	S 7.1 / LS 15.7	S 6.6 / LS 15.8	S 6.1 / LS 15.9	S 5.6 / LS 15.9	S 5.1 / LS 16.0
2.12 Standard	S 6.4 / LS 10.9	S 6.1 / LS 11.0	S 5.8 / LS 11.1	S 5.4 / LS 11.1	S 5.1 / LS 11.2	S 4.8 / LS 11.2	S 4.4 / LS 11.3	S 4.1 / LS 11.4
+0.50 above	S 7.7 / LS 13.1	S 7.3 / LS 13.2	S 6.9 / LS 13.3	S 6.5 / LS 13.3	S 6.1 / LS 13.4	S 5.7 / LS 13.5	S 5.3 / LS 13.6	S 4.9 / LS 13.6
+0.75 above	S 8.7 / LS 14.8	S 8.2 / LS 14.8	S 7.8 / LS 14.9	S 7.3 / LS 15.0	S 6.9 / LS 15.1	S 6.4 / LS 15.2	S 6.0 / LS 15.2	S 5.5 / LS 15.3
+1.00 above	S 9.6 / LS 16.4	S 9.1 / LS 16.5	S 8.6 / LS 16.6	S 8.1 / LS 16.7	S 7.6 / LS 16.8	S 7.1 / LS 16.8	S 6.6 / LS 16.9	S 6.1 / LS 17.0
2.25 Standard	S 7.2 / LS 11.6	S 6.8 / LS 11.7	S 6.5 / LS 11.8	S 6.2 / LS 11.8	S 5.9 / LS 11.9	S 5.5 / LS 11.9	S 5.2 / LS 12.0	S 4.9 / LS 12.1
+0.50 above	S 8.6 / LS 14.0	S 8.2 / LS 14.0	S 7.8 / LS 14.1	S 7.4 / LS 14.2	S 7.0 / LS 14.3	S 6.6 / LS 14.3	S 6.2 / LS 14.4	S 5.8 / LS 14.5
+0.75 above	S 9.7 / LS 15.7	S 9.2 / LS 15.8	S 8.8 / LS 15.9	S 8.3 / LS 16.0	S 7.9 / LS 16.0	S 7.4 / LS 16.1	S 7.0 / LS 16.2	S 6.6 / LS 16.3
+1.00 above	S 10.8 / LS 17.5	S 10.3 / LS 17.6	S 9.8 / LS 17.6	S 9.3 / LS 17.7	S 8.8 / LS 17.8	S 8.3 / LS 17.9	S 7.8 / LS 18.0	S 7.3 / LS 18.1
2.50 Standard	S 8.6 / LS 13.0	S 8.3 / LS 13.1	S 8.0 / LS 13.1	S 7.6 / LS 13.2	S 7.3 / LS 13.3	S 7.0 / LS 13.3	S 6.6 / LS 13.4	S 6.3 / LS 13.4
+0.50 above	S 10.4 / LS 15.6	S 10.0 / LS 15.7	S 9.6 / LS 15.8	S 9.2 / LS 15.8	S 8.8 / LS 15.9	S 8.4 / LS 16.0	S 8.0 / LS 16.1	S 7.6 / LS 16.1
+0.75 above	S 11.7 / LS 17.6	S 11.2 / LS 17.7	S 10.8 / LS 17.7	S 10.3 / LS 17.8	S 9.9 / LS 17.9	S 9.4 / LS 18.0	S 9.0 / LS 18.1	S 8.5 / LS 18.1
+1.00 above	S 13.0 / LS 19.5	S 12.5 / LS 19.6	S 12.0 / LS 19.7	S 11.5 / LS 19.8	S 11.0 / LS 19.9	S 10.5 / LS 20.0	S 10.0 / LS 20.1	S 9.5 / LS 20.2

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





6.75" UltraMotor

7/8 - 6.4 Stages M40

Build Rates



Bend Setting °	Bit 10-3/4*	Bit 10-7/8*	Bit 11*	Bit 11-1/8*	Bit 11-1/4*	Bit 11-3/8*	Bit 11-1/2*	Bit 11-5/8*
	LS OD 10.250	LS OD 10.375	LS OD 10.500	LS OD 10.625	LS OD 10.750	LS OD 10.875	LS OD 11.000	LS OD 11.125
1.50 Standard	S 0.1 / LS 8.0	S -0.2 / LS 8.1	S -0.5 / LS 8.1	S -0.9 / LS 8.2	S -1.2 / LS 8.2	S -1.5 / LS 8.3	S -1.9 / LS 8.4	S -2.2 / LS 8.4
+0.50 above	S 0.2 / LS 9.6	S N/B / LS 9.7	S N/B / LS 9.8	S N/B / LS 9.8	S N/B / LS 9.9	S N/B / LS 10.0	S N/B / LS 10.0	S N/B / LS 10.1
+0.75 above	S 0.2 / LS 10.8	S N/B / LS 10.9	S N/B / LS 11.0	S N/B / LS 11.1	S N/B / LS 11.1	S N/B / LS 11.2	S N/B / LS 11.3	S N/B / LS 11.4
+1.00 above	S 0.2 / LS 12.0	S N/B / LS 12.1	S N/B / LS 12.2	S N/B / LS 12.3	S N/B / LS 12.4	S N/B / LS 12.5	S N/B / LS 12.6	S N/B / LS 12.6
1.75 Standard	S 1.6 / LS 9.4	S 1.3 / LS 9.4	S 0.9 / LS 9.5	S 0.6 / LS 9.6	S 0.3 / LS 9.6	S -0.1 / LS 9.7	S -0.4 / LS 9.7	S -0.7 / LS 9.8
+0.50 above	S 1.9 / LS 11.3	S 1.5 / LS 11.3	S 1.1 / LS 11.4	S 0.7 / LS 11.5	S 0.3 / LS 11.5	S N/B / LS 11.6	S N/B / LS 11.7	S N/B / LS 11.8
+0.75 above	S 2.1 / LS 12.7	S 1.7 / LS 12.7	S 1.2 / LS 12.8	S 0.8 / LS 12.9	S 0.4 / LS 13.0	S N/B / LS 13.1	S N/B / LS 13.2	S N/B / LS 13.2
+1.00 above	S 2.4 / LS 14.1	S 1.9 / LS 14.2	S 1.4 / LS 14.3	S 0.9 / LS 14.3	S 0.4 / LS 14.4	S N/B / LS 14.5	S N/B / LS 14.6	S N/B / LS 14.7
1.83 Standard	S 2.1 / LS 9.8	S 1.7 / LS 9.9	S 1.4 / LS 9.9	S 1.1 / LS 10.0	S 0.7 / LS 10.1	S 0.4 / LS 10.1	S 0.1 / LS 10.2	S -0.3 / LS 10.2
+0.50 above	S 2.5 / LS 11.8	S 2.1 / LS 11.9	S 1.7 / LS 11.9	S 1.3 / LS 12.0	S 0.9 / LS 12.1	S 0.5 / LS 12.1	S 0.1 / LS 12.2	S N/B / LS 12.3
+0.75 above	S 2.8 / LS 13.3	S 2.3 / LS 13.3	S 1.9 / LS 13.4	S 1.4 / LS 13.5	S 1.0 / LS 13.6	S 0.5 / LS 13.7	S 0.1 / LS 13.7	S N/B / LS 13.8
+1.00 above	S 3.1 / LS 14.7	S 2.6 / LS 14.8	S 2.1 / LS 14.9	S 1.6 / LS 15.0	S 1.1 / LS 15.1	S 0.6 / LS 15.2	S 0.1 / LS 15.3	S N/B / LS 15.4
2.00 Standard	S 3.1 / LS 10.8	S 2.7 / LS 10.8	S 2.4 / LS 10.9	S 2.1 / LS 10.9	S 1.7 / LS 11.0	S 1.4 / LS 11.1	S 1.1 / LS 11.1	S 0.7 / LS 11.2
+0.50 above	S 3.7 / LS 12.9	S 3.3 / LS 13.0	S 2.9 / LS 13.0	S 2.5 / LS 13.1	S 2.1 / LS 13.2	S 1.7 / LS 13.3	S 1.3 / LS 13.3	S 0.9 / LS 13.4
+0.75 above	S 4.1 / LS 14.5	S 3.7 / LS 14.6	S 3.2 / LS 14.7	S 2.8 / LS 14.8	S 2.3 / LS 14.8	S 1.9 / LS 14.9	S 1.4 / LS 15.0	S 1.0 / LS 15.1
+1.00 above	S 4.6 / LS 16.1	S 4.1 / LS 16.2	S 3.6 / LS 16.3	S 3.1 / LS 16.4	S 2.6 / LS 16.5	S 2.1 / LS 16.6	S 1.6 / LS 16.7	S 1.1 / LS 16.8
2.12 Standard	S 3.8 / LS 11.4	S 3.4 / LS 11.5	S 3.1 / LS 11.5	S 2.8 / LS 11.6	S 2.4 / LS 11.7	S 2.1 / LS 11.7	S 1.8 / LS 11.8	S 1.4 / LS 11.8
+0.50 above	S 4.5 / LS 13.7	S 4.1 / LS 13.8	S 3.7 / LS 13.8	S 3.3 / LS 13.9	S 2.9 / LS 14.0	S 2.5 / LS 14.1	S 2.1 / LS 14.1	S 1.7 / LS 14.2
+0.75 above	S 5.1 / LS 15.4	S 4.6 / LS 15.5	S 4.2 / LS 15.6	S 3.7 / LS 15.7	S 3.3 / LS 15.7	S 2.8 / LS 15.8	S 2.4 / LS 15.9	S 1.9 / LS 16.0
+1.00 above	S 5.6 / LS 17.1	S 5.1 / LS 17.2	S 4.6 / LS 17.3	S 4.1 / LS 17.4	S 3.6 / LS 17.5	S 3.1 / LS 17.6	S 2.6 / LS 17.7	S 2.1 / LS 17.8
2.25 Standard	S 4.5 / LS 12.1	S 4.2 / LS 12.2	S 3.9 / LS 12.2	S 3.5 / LS 12.3	S 3.2 / LS 12.4	S 2.9 / LS 12.4	S 2.5 / LS 12.5	S 2.2 / LS 12.5
+0.50 above	S 5.4 / LS 14.6	S 5.0 / LS 14.6	S 4.6 / LS 14.7	S 4.2 / LS 14.8	S 3.8 / LS 14.8	S 3.4 / LS 14.9	S 3.0 / LS 15.0	S 2.6 / LS 15.1
+0.75 above	S 6.1 / LS 16.4	S 5.7 / LS 16.5	S 5.2 / LS 16.5	S 4.8 / LS 16.6	S 4.3 / LS 16.7	S 3.9 / LS 16.8	S 3.4 / LS 16.9	S 3.0 / LS 16.9
+1.00 above	S 6.8 / LS 18.2	S 6.3 / LS 18.3	S 5.8 / LS 18.4	S 5.3 / LS 18.5	S 4.8 / LS 18.6	S 4.3 / LS 18.6	S 3.8 / LS 18.7	S 3.3 / LS 18.8
2.50 Standard	S 6.0 / LS 13.5	S 5.6 / LS 13.6	S 5.3 / LS 13.6	S 5.0 / LS 13.7	S 4.7 / LS 13.7	S 4.3 / LS 13.8	S 4.0 / LS 13.9	S 3.7 / LS 13.9
+0.50 above	S 7.2 / LS 16.2	S 6.8 / LS 16.3	S 6.4 / LS 16.3	S 6.0 / LS 16.4	S 5.6 / LS 16.5	S 5.2 / LS 16.6	S 4.8 / LS 16.6	S 4.4 / LS 16.7
+0.75 above	S 8.1 / LS 18.2	S 7.6 / LS 18.3	S 7.2 / LS 18.4	S 6.7 / LS 18.5	S 6.3 / LS 18.6	S 5.8 / LS 18.6	S 5.4 / LS 18.7	S 4.9 / LS 18.8
+1.00 above	S 9.0 / LS 20.3	S 8.5 / LS 20.3	S 8.0 / LS 20.4	S 7.5 / LS 20.5	S 7.0 / LS 20.6	S 6.5 / LS 20.7	S 6.0 / LS 20.8	S 5.5 / LS 20.9

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





6.75" UltraMotor

7/8 - 6.4 Stages M40

Build Rates



Bend Setting °	Bit 11-3/4*	Bit 11-7/8*	Bit 12*	Bit 12-1/8*	Bit 12-1/4*
	LS OD 11.250	LS OD 11.375	LS OD 11.500	LS OD 11.625	LS OD 11.750
150 Standard	S -2.5 / LS 8.5	S -2.9 / LS 8.5	S -3.2 / LS 8.6	S -3.5 / LS 8.7	S -3.9 / LS 8.7
+0.50 above	S N/B / LS 10.2	S N/B / LS 10.3	S N/B / LS 10.3	S N/B / LS 10.4	S N/B / LS 10.5
+0.75 above	S N/B / LS 11.5	S N/B / LS 11.5	S N/B / LS 11.6	S N/B / LS 11.7	S N/B / LS 11.8
+1.00 above	S N/B / LS 12.7	S N/B / LS 12.8	S N/B / LS 12.9	S N/B / LS 13.0	S N/B / LS 13.1
175 Standard	S -1.1 / LS 9.9	S -1.4 / LS 9.9	S -1.7 / LS 10.0	S -2.1 / LS 10.0	S -2.4 / LS 10.1
+0.50 above	S N/B / LS 11.8	S N/B / LS 11.9	S N/B / LS 12.0	S N/B / LS 12.1	S N/B / LS 12.1
+0.75 above	S N/B / LS 13.3	S N/B / LS 13.4	S N/B / LS 13.5	S N/B / LS 13.6	S N/B / LS 13.6
+1.00 above	S N/B / LS 14.8	S N/B / LS 14.9	S N/B / LS 15.0	S N/B / LS 15.1	S N/B / LS 15.2
183 Standard	S -0.6 / LS 10.3	S -0.9 / LS 10.4	S -1.3 / LS 10.4	S -1.6 / LS 10.5	S -1.9 / LS 10.5
+0.50 above	S N/B / LS 12.4	S N/B / LS 12.4	S N/B / LS 12.5	S N/B / LS 12.6	S N/B / LS 12.7
+0.75 above	S N/B / LS 13.9	S N/B / LS 14.0	S N/B / LS 14.1	S N/B / LS 14.2	S N/B / LS 14.2
+1.00 above	S N/B / LS 15.5	S N/B / LS 15.5	S N/B / LS 15.6	S N/B / LS 15.7	S N/B / LS 15.8
2.00 Standard	S 0.4 / LS 11.2	S 0.1 / LS 11.3	S -0.3 / LS 11.4	S -0.6 / LS 11.4	S -0.9 / LS 11.5
+0.50 above	S 0.5 / LS 13.5	S 0.1 / LS 13.6	S N/B / LS 13.6	S N/B / LS 13.7	S N/B / LS 13.8
+0.75 above	S 0.5 / LS 15.2	S 0.1 / LS 15.2	S N/B / LS 15.3	S N/B / LS 15.4	S N/B / LS 15.5
+1.00 above	S 0.6 / LS 16.9	S 0.1 / LS 16.9	S N/B / LS 17.0	S N/B / LS 17.1	S N/B / LS 17.2
2.12 Standard	S 1.1 / LS 11.9	S 0.8 / LS 12.0	S 0.4 / LS 12.0	S 0.1 / LS 12.1	S -0.2 / LS 12.1
+0.50 above	S 1.3 / LS 14.3	S 0.9 / LS 14.3	S 0.5 / LS 14.4	S 0.1 / LS 14.5	S N/B / LS 14.6
+0.75 above	S 1.5 / LS 16.1	S 1.0 / LS 16.1	S 0.6 / LS 16.2	S 0.1 / LS 16.3	S N/B / LS 16.4
+1.00 above	S 1.6 / LS 17.8	S 1.1 / LS 17.9	S 0.6 / LS 18.0	S 0.1 / LS 18.1	S N/B / LS 18.2
2.25 Standard	S 1.9 / LS 12.6	S 1.5 / LS 12.7	S 1.2 / LS 12.7	S 0.9 / LS 12.8	S 0.5 / LS 12.8
+0.50 above	S 2.2 / LS 15.1	S 1.8 / LS 15.2	S 1.4 / LS 15.3	S 1.0 / LS 15.3	S 0.6 / LS 15.4
+0.75 above	S 2.5 / LS 17.0	S 2.1 / LS 17.1	S 1.6 / LS 17.2	S 1.2 / LS 17.3	S 0.7 / LS 17.3
+1.00 above	S 2.8 / LS 18.9	S 2.3 / LS 19.0	S 1.8 / LS 19.1	S 1.3 / LS 19.2	S 0.8 / LS 19.3
2.50 Standard	S 3.3 / LS 14.0	S 3.0 / LS 14.0	S 2.7 / LS 14.1	S 2.3 / LS 14.2	S 2.0 / LS 14.2
+0.50 above	S 4.0 / LS 16.8	S 3.6 / LS 16.8	S 3.2 / LS 16.9	S 2.8 / LS 17.0	S 2.4 / LS 17.1
+0.75 above	S 4.5 / LS 18.9	S 4.0 / LS 19.0	S 3.6 / LS 19.0	S 3.1 / LS 19.1	S 2.7 / LS 19.2
+1.00 above	S 5.0 / LS 21.0	S 4.5 / LS 21.1	S 4.0 / LS 21.2	S 3.5 / LS 21.2	S 3.0 / LS 21.3

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





6.75" UltraMotor 7/8 6.4 Stages M40+

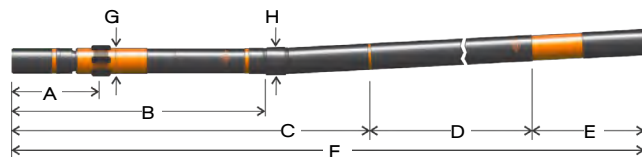


Motor Specifications

Bit Box to Stabilizer	A	29 in.
Bit Box to Bend (FBH)	B	60 in.
Bottom End Length	C	110 in.
Power Section Length	D	see Power Section
Top End Length	E	31 in.
Total Length	F	C + D + E
Body Outer Diameter	G	6.50 in.
Crown Pad Radius	H	3.68 in.
Recommended Hole Size	7-7/8 - 9-7/8 in.	
Standard Bit Box Connection ¹	4-1/2 REG	
Standard Pin Down Connection ¹	4-1/2 IF	
Standard Top Box Connection ¹	NC50 (5 XH, 4-1/2 IF) NC46 (4 IF, 4-1/2 XH)	
Weight ²	1,200 lbs	
Operating Capacity	Max. WOB	90,200 lbs
	Max. Bit Overpull	90,200 lbs
	Torsional Limit	17,000 lbf-ft
Static Capacity	Max. WOB to Re-run	358,000 lbs
	Max. Bit Overpull to Re-run	222,000 lbs
	Absolute Body Overpull	539,000 lbs
	Torsional Limit	27,000 lbf-ft

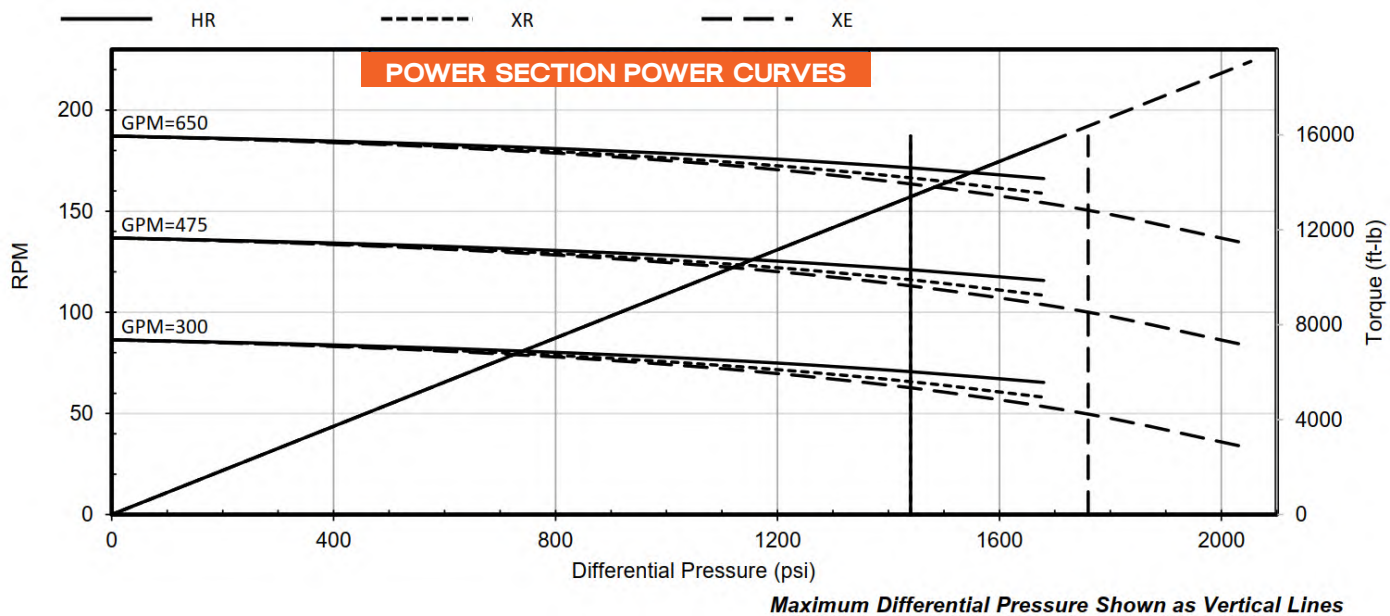
¹other options available on request

²not including Power Section



Power Section

Elastomer	HR	XR	XE
Configuration	7/8 Lobes 6.4 Stages		
Stator Length New (in.)	245.2		
Stator OD (in.)	6.75		
Rotor Weight (lbs)	686		
Stator Weight (lbs)	731		
Speed Range/ Dyno (rpm)	86 - 187/ 75 - 162		
Flow Range (gpm)	300 - 650		
Rotation/ Dyno (rev/gal)	0.288/ 0.249		
Torque Slope (lbf-ft/psi)	9.300		
Off Bottom Pressure (psi)	148		
Max Diff Pressure (psi)	1,440	1,440	1,760
Max Torque (lbf-ft)	13,390	13,390	16,370
Stall Diff Pressure (psi)	2,160	2,160	2,640
Stall Torque (lbf-ft)	20,090	20,090	24,550
Max Power/ Dyno (hp)	437/ 377	425/ 366	469/ 405



BLACK DIAMOND





6.75" UltraMotor

7/8 - 6.4 Stages M40+

Build Rates



Bend Setting °	Bit 7-3/4*	Bit 7-7/8	Bit 8	Bit 8-1/8	Bit 8-1/4	Bit 8-3/8	Bit 8-1/2	Bit 8-5/8
	LS OD 7.250	LS OD 7.375	LS OD 7.500	LS OD 7.625	LS OD 7.750	LS OD 7.875	LS OD 8.000	LS OD 8.125
1.50 Standard	S 7.9 / LS 6.8	S 7.6 / LS 6.7	S 7.3 / LS 6.7	S 7.0 / LS 6.6	S 6.6 / LS 6.6	S 6.3 / LS 6.7	S 6.0 / LS 6.8	S 5.7 / LS 6.8
+0.50 above	S 9.5 / LS 8.1	S 9.1 / LS 8.1	S 8.7 / LS 8.0	S 8.4 / LS 7.9	S 8.0 / LS 8.0	S 7.6 / LS 8.0	S 7.2 / LS 8.1	S 6.8 / LS 8.2
+0.75 above	S 10.7 / LS 9.2	S 10.3 / LS 9.1	S 9.8 / LS 9.0	S 9.4 / LS 8.9	S 9.0 / LS 9.0	S 8.5 / LS 9.0	S 8.1 / LS 9.1	S 7.6 / LS 9.2
+1.00 above	S 11.9 / LS 10.2	S 11.4 / LS 10.1	S 10.9 / LS 10.0	S 10.4 / LS 9.9	S 10.0 / LS 10.0	S 9.5 / LS 10.1	S 9.0 / LS 10.1	S 8.5 / LS 10.2
1.75 Standard	S 9.4 / LS 8.3	S 9.0 / LS 8.2	S 8.7 / LS 8.2	S 8.4 / LS 8.1	S 8.1 / LS 8.1	S 7.7 / LS 8.0	S 7.4 / LS 8.1	S 7.1 / LS 8.2
+0.50 above	S 11.2 / LS 10.0	S 10.8 / LS 9.9	S 10.5 / LS 9.8	S 10.1 / LS 9.8	S 9.7 / LS 9.7	S 9.3 / LS 9.7	S 8.9 / LS 9.7	S 8.5 / LS 9.8
+0.75 above	S 12.6 / LS 11.2	S 12.2 / LS 11.1	S 11.8 / LS 11.1	S 11.3 / LS 11.0	S 10.9 / LS 10.9	S 10.4 / LS 10.9	S 10.0 / LS 10.9	S 9.6 / LS 11.0
+1.00 above	S 14.1 / LS 12.5	S 13.6 / LS 12.4	S 13.1 / LS 12.3	S 12.6 / LS 12.2	S 12.1 / LS 12.1	S 11.6 / LS 12.1	S 11.1 / LS 12.2	S 10.6 / LS 12.2
1.83 Standard	S 9.8 / LS 8.8	S 9.5 / LS 8.7	S 9.2 / LS 8.7	S 8.8 / LS 8.6	S 8.5 / LS 8.6	S 8.2 / LS 8.5	S 7.9 / LS 8.5	S 7.5 / LS 8.6
+0.50 above	S 11.8 / LS 10.6	S 11.4 / LS 10.5	S 11.0 / LS 10.4	S 10.6 / LS 10.3	S 10.2 / LS 10.3	S 9.8 / LS 10.2	S 9.4 / LS 10.2	S 9.1 / LS 10.3
+0.75 above	S 13.3 / LS 11.9	S 12.8 / LS 11.8	S 12.4 / LS 11.7	S 11.9 / LS 11.6	S 11.5 / LS 11.6	S 11.1 / LS 11.5	S 10.6 / LS 11.5	S 10.2 / LS 11.6
+1.00 above	S 14.7 / LS 13.2	S 14.2 / LS 13.1	S 13.8 / LS 13.0	S 13.3 / LS 12.9	S 12.8 / LS 12.8	S 12.3 / LS 12.8	S 11.8 / LS 12.8	S 11.3 / LS 12.9
2.00 Standard	S 10.8 / LS 9.8	S 10.5 / LS 9.8	S 10.1 / LS 9.7	S 9.8 / LS 9.7	S 9.5 / LS 9.6	S 9.2 / LS 9.5	S 8.8 / LS 9.5	S 8.5 / LS 9.5
+0.50 above	S 13.0 / LS 11.8	S 12.6 / LS 11.7	S 12.2 / LS 11.7	S 11.8 / LS 11.6	S 11.4 / LS 11.5	S 11.0 / LS 11.5	S 10.6 / LS 11.4	S 10.2 / LS 11.4
+0.75 above	S 14.6 / LS 13.3	S 14.1 / LS 13.2	S 13.7 / LS 13.1	S 13.3 / LS 13.0	S 12.8 / LS 13.0	S 12.4 / LS 12.9	S 11.9 / LS 12.8	S 11.5 / LS 12.8
+1.00 above	S 16.2 / LS 14.7	S 15.7 / LS 14.7	S 15.2 / LS 14.6	S 14.7 / LS 14.5	S 14.2 / LS 14.4	S 13.8 / LS 14.3	S 13.3 / LS 14.2	S 12.8 / LS 14.3
2.12 Standard	S 11.5 / LS 10.6	S 11.2 / LS 10.5	S 10.8 / LS 10.4	S 10.5 / LS 10.4	S 10.2 / LS 10.3	S 9.9 / LS 10.3	S 9.5 / LS 10.2	S 9.2 / LS 10.2
+0.50 above	S 13.8 / LS 12.7	S 13.4 / LS 12.6	S 13.0 / LS 12.5	S 12.6 / LS 12.5	S 12.2 / LS 12.4	S 11.8 / LS 12.3	S 11.4 / LS 12.3	S 11.0 / LS 12.2
+0.75 above	S 15.5 / LS 14.3	S 15.1 / LS 14.2	S 14.6 / LS 14.1	S 14.2 / LS 14.0	S 13.7 / LS 13.9	S 13.3 / LS 13.9	S 12.9 / LS 13.8	S 12.4 / LS 13.7
+1.00 above	S 17.2 / LS 15.8	S 16.7 / LS 15.8	S 16.2 / LS 15.7	S 15.8 / LS 15.6	S 15.3 / LS 15.5	S 14.8 / LS 15.4	S 14.3 / LS 15.3	S 13.8 / LS 15.2
2.25 Standard	S 12.2 / LS 11.4	S 11.9 / LS 11.3	S 11.6 / LS 11.2	S 11.3 / LS 11.2	S 10.9 / LS 11.1	S 10.6 / LS 11.1	S 10.3 / LS 11.0	S 9.9 / LS 10.9
+0.50 above	S 14.7 / LS 13.6	S 14.3 / LS 13.6	S 13.9 / LS 13.5	S 13.5 / LS 13.4	S 13.1 / LS 13.3	S 12.7 / LS 13.3	S 12.3 / LS 13.2	S 11.9 / LS 13.1
+0.75 above	S 16.5 / LS 15.3	S 16.1 / LS 15.2	S 15.6 / LS 15.2	S 15.2 / LS 15.1	S 14.8 / LS 15.0	S 14.3 / LS 14.9	S 13.9 / LS 14.9	S 13.4 / LS 14.8
+1.00 above	S 18.3 / LS 17.0	S 17.9 / LS 16.9	S 17.4 / LS 16.9	S 16.9 / LS 16.8	S 16.4 / LS 16.7	S 15.9 / LS 16.6	S 15.4 / LS 16.5	S 14.9 / LS 16.4
2.50 Standard	S 13.7 / LS 12.9	S 13.3 / LS 12.8	S 13.0 / LS 12.8	S 12.7 / LS 12.7	S 12.4 / LS 12.6	S 12.0 / LS 12.6	S 11.7 / LS 12.5	S 11.4 / LS 12.5
+0.50 above	S 16.4 / LS 15.4	S 16.0 / LS 15.4	S 15.6 / LS 15.3	S 15.2 / LS 15.2	S 14.8 / LS 15.2	S 14.4 / LS 15.1	S 14.0 / LS 15.0	S 13.7 / LS 15.0
+0.75 above	S 18.4 / LS 17.4	S 18.0 / LS 17.3	S 17.6 / LS 17.2	S 17.1 / LS 17.1	S 16.7 / LS 17.1	S 16.2 / LS 17.0	S 15.8 / LS 16.9	S 15.4 / LS 16.8
+1.00 above	S 20.5 / LS 19.3	S 20.0 / LS 19.2	S 19.5 / LS 19.1	S 19.0 / LS 19.1	S 18.5 / LS 19.0	S 18.0 / LS 18.9	S 17.6 / LS 18.8	S 17.1 / LS 18.7

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





6.75" UltraMotor

7/8 - 6.4 Stages M40+

Build Rates



Bend Setting °	Bit 8-3/4	Bit 8-7/8	Bit 9	Bit 9-1/8	Bit 9-1/4	Bit 9-3/8	Bit 9-1/2	Bit 9-5/8
	LS OD 8.250	LS OD 8.375	LS OD 8.500	LS OD 8.625	LS OD 8.750	LS OD 8.875	LS OD 9.000	LS OD 9.125
1.50 Standard	S 5.3 / LS 6.9	S 5.0 / LS 6.9	S 4.7 / LS 7.0	S 4.4 / LS 7.0	S 4.0 / LS 7.1	S 3.7 / LS 7.2	S 3.4 / LS 7.2	S 3.1 / LS 7.3
+0.50 above	S 6.4 / LS 8.2	S 6.0 / LS 8.3	S 5.6 / LS 8.4	S 5.2 / LS 8.5	S 4.8 / LS 8.5	S 4.4 / LS 8.6	S 4.1 / LS 8.7	S 3.7 / LS 8.7
+0.75 above	S 7.2 / LS 9.3	S 6.8 / LS 9.4	S 6.3 / LS 9.4	S 5.9 / LS 9.5	S 5.4 / LS 9.6	S 5.0 / LS 9.7	S 4.6 / LS 9.7	S 4.1 / LS 9.8
+1.00 above	S 8.0 / LS 10.3	S 7.5 / LS 10.4	S 7.0 / LS 10.5	S 6.5 / LS 10.6	S 6.0 / LS 10.7	S 5.6 / LS 10.7	S 5.1 / LS 10.8	S 4.6 / LS 10.9
1.75 Standard	S 6.8 / LS 8.2	S 6.4 / LS 8.3	S 6.1 / LS 8.3	S 5.8 / LS 8.4	S 5.5 / LS 8.5	S 5.1 / LS 8.5	S 4.8 / LS 8.6	S 4.5 / LS 8.6
+0.50 above	S 8.1 / LS 9.9	S 7.7 / LS 9.9	S 7.3 / LS 10.0	S 6.9 / LS 10.1	S 6.6 / LS 10.1	S 6.2 / LS 10.2	S 5.8 / LS 10.3	S 5.4 / LS 10.3
+0.75 above	S 9.1 / LS 11.1	S 8.7 / LS 11.2	S 8.3 / LS 11.3	S 7.8 / LS 11.3	S 7.4 / LS 11.4	S 6.9 / LS 11.5	S 6.5 / LS 11.6	S 6.1 / LS 11.6
+1.00 above	S 10.1 / LS 12.3	S 9.7 / LS 12.4	S 9.2 / LS 12.5	S 8.7 / LS 12.6	S 8.2 / LS 12.7	S 7.7 / LS 12.8	S 7.2 / LS 12.8	S 6.7 / LS 12.9
1.83 Standard	S 7.2 / LS 8.7	S 6.9 / LS 8.7	S 6.6 / LS 8.8	S 6.2 / LS 8.8	S 5.9 / LS 8.9	S 5.6 / LS 8.9	S 5.3 / LS 9.0	S 4.9 / LS 9.1
+0.50 above	S 8.7 / LS 10.4	S 8.3 / LS 10.5	S 7.9 / LS 10.5	S 7.5 / LS 10.6	S 7.1 / LS 10.7	S 6.7 / LS 10.7	S 6.3 / LS 10.8	S 5.9 / LS 10.9
+0.75 above	S 9.7 / LS 11.7	S 9.3 / LS 11.8	S 8.9 / LS 11.8	S 8.4 / LS 11.9	S 8.0 / LS 12.0	S 7.6 / LS 12.1	S 7.1 / LS 12.1	S 6.7 / LS 12.2
+1.00 above	S 10.8 / LS 13.0	S 10.3 / LS 13.1	S 9.9 / LS 13.1	S 9.4 / LS 13.2	S 8.9 / LS 13.3	S 8.4 / LS 13.4	S 7.9 / LS 13.5	S 7.4 / LS 13.6
2.00 Standard	S 8.2 / LS 9.6	S 7.9 / LS 9.6	S 7.5 / LS 9.7	S 7.2 / LS 9.7	S 6.9 / LS 9.8	S 6.6 / LS 9.9	S 6.2 / LS 9.9	S 5.9 / LS 10.0
+0.50 above	S 9.8 / LS 11.5	S 9.4 / LS 11.5	S 9.1 / LS 11.6	S 8.7 / LS 11.7	S 8.3 / LS 11.8	S 7.9 / LS 11.8	S 7.5 / LS 11.9	S 7.1 / LS 12.0
+0.75 above	S 11.1 / LS 12.9	S 10.6 / LS 13.0	S 10.2 / LS 13.1	S 9.7 / LS 13.1	S 9.3 / LS 13.2	S 8.9 / LS 13.3	S 8.4 / LS 13.4	S 8.0 / LS 13.5
+1.00 above	S 12.3 / LS 14.3	S 11.8 / LS 14.4	S 11.3 / LS 14.5	S 10.8 / LS 14.6	S 10.3 / LS 14.7	S 9.8 / LS 14.8	S 9.4 / LS 14.9	S 8.9 / LS 15.0
2.12 Standard	S 8.9 / LS 10.2	S 8.6 / LS 10.3	S 8.2 / LS 10.3	S 7.9 / LS 10.4	S 7.6 / LS 10.4	S 7.3 / LS 10.5	S 6.9 / LS 10.6	S 6.6 / LS 10.6
+0.50 above	S 10.7 / LS 12.3	S 10.3 / LS 12.3	S 9.9 / LS 12.4	S 9.5 / LS 12.5	S 9.1 / LS 12.5	S 8.7 / LS 12.6	S 8.3 / LS 12.7	S 7.9 / LS 12.7
+0.75 above	S 12.0 / LS 13.8	S 11.5 / LS 13.9	S 11.1 / LS 13.9	S 10.7 / LS 14.0	S 10.2 / LS 14.1	S 9.8 / LS 14.2	S 9.4 / LS 14.3	S 8.9 / LS 14.3
+1.00 above	S 13.3 / LS 15.3	S 12.8 / LS 15.4	S 12.3 / LS 15.5	S 11.9 / LS 15.6	S 11.4 / LS 15.7	S 10.9 / LS 15.7	S 10.4 / LS 15.8	S 9.9 / LS 15.9
2.25 Standard	S 9.6 / LS 10.9	S 9.3 / LS 11.0	S 9.0 / LS 11.0	S 8.6 / LS 11.1	S 8.3 / LS 11.1	S 8.0 / LS 11.2	S 7.7 / LS 11.3	S 7.3 / LS 11.3
+0.50 above	S 11.5 / LS 13.1	S 11.2 / LS 13.2	S 10.8 / LS 13.2	S 10.4 / LS 13.3	S 10.0 / LS 13.4	S 9.6 / LS 13.4	S 9.2 / LS 13.5	S 8.8 / LS 13.6
+0.75 above	S 13.0 / LS 14.7	S 12.6 / LS 14.8	S 12.1 / LS 14.9	S 11.7 / LS 15.0	S 11.2 / LS 15.0	S 10.8 / LS 15.1	S 10.4 / LS 15.2	S 9.9 / LS 15.3
+1.00 above	S 14.4 / LS 16.4	S 13.9 / LS 16.5	S 13.5 / LS 16.5	S 13.0 / LS 16.6	S 12.5 / LS 16.7	S 12.0 / LS 16.8	S 11.5 / LS 16.9	S 11.0 / LS 17.0
2.50 Standard	S 11.1 / LS 12.4	S 10.7 / LS 12.4	S 10.4 / LS 12.4	S 10.1 / LS 12.4	S 9.8 / LS 12.5	S 9.4 / LS 12.5	S 9.1 / LS 12.6	S 8.8 / LS 12.7
+0.50 above	S 13.3 / LS 14.9	S 12.9 / LS 14.8	S 12.5 / LS 14.8	S 12.1 / LS 14.9	S 11.7 / LS 15.0	S 11.3 / LS 15.1	S 10.9 / LS 15.1	S 10.5 / LS 15.2
+0.75 above	S 14.9 / LS 16.8	S 14.5 / LS 16.7	S 14.0 / LS 16.7	S 13.6 / LS 16.8	S 13.2 / LS 16.9	S 12.7 / LS 16.9	S 12.3 / LS 17.0	S 11.8 / LS 17.1
+1.00 above	S 16.6 / LS 18.6	S 16.1 / LS 18.5	S 15.6 / LS 18.6	S 15.1 / LS 18.6	S 14.6 / LS 18.7	S 14.1 / LS 18.8	S 13.7 / LS 18.9	S 13.2 / LS 19.0

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





6.75" UltraMotor

7/8 - 6.4 Stages M40+

Build Rates



Bend Setting °	9-3/4	Bit 9-7/8	Bit 10*	Bit 10-1/8*	Bit 10-1/4*	Bit 10-3/8*	Bit 10-1/2*	Bit 10-5/8*
	LS OD 9.250	LS OD 9.375	LS OD 9.500	LS OD 9.625	LS OD 9.750	LS OD 9.875	LS OD 10.000	LS OD 10.125
1.50 Standard	S 2.7 / LS 7.3	S 2.4 / LS 7.4	S 2.1 / LS 7.4	S 1.8 / LS 7.5	S 1.4 / LS 7.6	S 1.1 / LS 7.6	S 0.8 / LS 7.7	S 0.5 / LS 7.7
+0.50 above	S 3.3 / LS 8.8	S 2.9 / LS 8.9	S 2.5 / LS 8.9	S 2.1 / LS 9.0	S 1.7 / LS 9.1	S 1.3 / LS 9.1	S 0.9 / LS 9.2	S 0.5 / LS 9.3
+0.75 above	S 3.7 / LS 9.9	S 3.2 / LS 10.0	S 2.8 / LS 10.1	S 2.4 / LS 10.1	S 1.9 / LS 10.2	S 1.5 / LS 10.3	S 1.0 / LS 10.4	S 0.6 / LS 10.4
+1.00 above	S 4.1 / LS 11.0	S 3.6 / LS 11.1	S 3.1 / LS 11.2	S 2.6 / LS 11.3	S 2.1 / LS 11.3	S 1.7 / LS 11.4	S 1.2 / LS 11.5	S 0.7 / LS 11.6
1.75 Standard	S 4.2 / LS 8.7	S 3.8 / LS 8.7	S 3.5 / LS 8.8	S 3.2 / LS 8.9	S 2.9 / LS 8.9	S 2.5 / LS 9.0	S 2.2 / LS 9.0	S 1.9 / LS 9.1
+0.50 above	S 5.0 / LS 10.4	S 4.6 / LS 10.5	S 4.2 / LS 10.6	S 3.8 / LS 10.6	S 3.4 / LS 10.7	S 3.0 / LS 10.8	S 2.6 / LS 10.8	S 2.3 / LS 10.9
+0.75 above	S 5.6 / LS 11.7	S 5.2 / LS 11.8	S 4.7 / LS 11.9	S 4.3 / LS 12.0	S 3.9 / LS 12.0	S 3.4 / LS 12.1	S 3.0 / LS 12.2	S 2.5 / LS 12.3
+1.00 above	S 6.2 / LS 13.0	S 5.8 / LS 13.1	S 5.3 / LS 13.2	S 4.8 / LS 13.3	S 4.3 / LS 13.4	S 3.8 / LS 13.5	S 3.3 / LS 13.5	S 2.8 / LS 13.6
1.83 Standard	S 4.6 / LS 9.1	S 4.3 / LS 9.2	S 4.0 / LS 9.2	S 3.6 / LS 9.3	S 3.3 / LS 9.3	S 3.0 / LS 9.4	S 2.7 / LS 9.5	S 2.3 / LS 9.5
+0.50 above	S 5.5 / LS 10.9	S 5.2 / LS 11.0	S 4.8 / LS 11.1	S 4.4 / LS 11.1	S 4.0 / LS 11.2	S 3.6 / LS 11.3	S 3.2 / LS 11.3	S 2.8 / LS 11.4
+0.75 above	S 6.2 / LS 12.3	S 5.8 / LS 12.4	S 5.4 / LS 12.5	S 4.9 / LS 12.5	S 4.5 / LS 12.6	S 4.0 / LS 12.7	S 3.6 / LS 12.8	S 3.2 / LS 12.8
+1.00 above	S 6.9 / LS 13.7	S 6.4 / LS 13.8	S 5.9 / LS 13.8	S 5.5 / LS 13.9	S 5.0 / LS 14.0	S 4.5 / LS 14.1	S 4.0 / LS 14.2	S 3.5 / LS 14.3
2.00 Standard	S 5.6 / LS 10.0	S 5.3 / LS 10.1	S 4.9 / LS 10.1	S 4.6 / LS 10.2	S 4.3 / LS 10.3	S 4.0 / LS 10.3	S 3.6 / LS 10.4	S 3.3 / LS 10.4
+0.50 above	S 6.7 / LS 12.0	S 6.3 / LS 12.1	S 5.9 / LS 12.2	S 5.5 / LS 12.2	S 5.1 / LS 12.3	S 4.8 / LS 12.4	S 4.4 / LS 12.4	S 4.0 / LS 12.5
+0.75 above	S 7.5 / LS 13.5	S 7.1 / LS 13.6	S 6.7 / LS 13.7	S 6.2 / LS 13.8	S 5.8 / LS 13.8	S 5.3 / LS 13.9	S 4.9 / LS 14.0	S 4.5 / LS 14.1
+1.00 above	S 8.4 / LS 15.0	S 7.9 / LS 15.1	S 7.4 / LS 15.2	S 6.9 / LS 15.3	S 6.4 / LS 15.4	S 5.9 / LS 15.5	S 5.5 / LS 15.6	S 5.0 / LS 15.6
2.12 Standard	S 6.3 / LS 10.7	S 6.0 / LS 10.7	S 5.6 / LS 10.8	S 5.3 / LS 10.8	S 5.0 / LS 10.9	S 4.6 / LS 11.0	S 4.3 / LS 11.0	S 4.0 / LS 11.1
+0.50 above	S 7.5 / LS 12.8	S 7.1 / LS 12.9	S 6.8 / LS 12.9	S 6.4 / LS 13.0	S 6.0 / LS 13.1	S 5.6 / LS 13.1	S 5.2 / LS 13.2	S 4.8 / LS 13.3
+0.75 above	S 8.5 / LS 14.4	S 8.0 / LS 14.5	S 7.6 / LS 14.6	S 7.2 / LS 14.6	S 6.7 / LS 14.7	S 6.3 / LS 14.8	S 5.8 / LS 14.9	S 5.4 / LS 14.9
+1.00 above	S 9.4 / LS 16.0	S 8.9 / LS 16.1	S 8.4 / LS 16.2	S 8.0 / LS 16.3	S 7.5 / LS 16.4	S 7.0 / LS 16.4	S 6.5 / LS 16.5	S 6.0 / LS 16.6
2.25 Standard	S 7.0 / LS 11.4	S 6.7 / LS 11.4	S 6.4 / LS 11.5	S 6.0 / LS 11.5	S 5.7 / LS 11.6	S 5.4 / LS 11.7	S 5.1 / LS 11.7	S 4.7 / LS 11.8
+0.50 above	S 8.4 / LS 13.6	S 8.0 / LS 13.7	S 7.6 / LS 13.8	S 7.3 / LS 13.9	S 6.9 / LS 13.9	S 6.5 / LS 14.0	S 6.1 / LS 14.1	S 5.7 / LS 14.1
+0.75 above	S 9.5 / LS 15.3	S 9.0 / LS 15.4	S 8.6 / LS 15.5	S 8.2 / LS 15.6	S 7.7 / LS 15.7	S 7.3 / LS 15.7	S 6.8 / LS 15.8	S 6.4 / LS 15.9
+1.00 above	S 10.5 / LS 17.1	S 10.0 / LS 17.1	S 9.6 / LS 17.2	S 9.1 / LS 17.3	S 8.6 / LS 17.4	S 8.1 / LS 17.5	S 7.6 / LS 17.6	S 7.1 / LS 17.7
2.50 Standard	S 8.5 / LS 12.7	S 8.1 / LS 12.8	S 7.8 / LS 12.8	S 7.5 / LS 12.9	S 7.1 / LS 12.9	S 6.8 / LS 13.0	S 6.5 / LS 13.1	S 6.2 / LS 13.1
+0.50 above	S 10.1 / LS 15.3	S 9.8 / LS 15.3	S 9.4 / LS 15.4	S 9.0 / LS 15.5	S 8.6 / LS 15.5	S 8.2 / LS 15.6	S 7.8 / LS 15.7	S 7.4 / LS 15.7
+0.75 above	S 11.4 / LS 17.2	S 11.0 / LS 17.2	S 10.5 / LS 17.3	S 10.1 / LS 17.4	S 9.7 / LS 17.5	S 9.2 / LS 17.6	S 8.8 / LS 17.6	S 8.3 / LS 17.7
+1.00 above	S 12.7 / LS 19.1	S 12.2 / LS 19.2	S 11.7 / LS 19.2	S 11.2 / LS 19.3	S 10.7 / LS 19.4	S 10.2 / LS 19.5	S 9.7 / LS 19.6	S 9.3 / LS 19.7

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





6.75" UltraMotor

7/8 - 6.4 Stages M40+

Build Rates



Bend Setting °	Bit 10-3/4*	Bit 10-7/8*	Bit 11*	Bit 11-1/8*	Bit 11-1/4*	Bit 11-3/8*	Bit 11-1/2*	Bit 11-5/8*
	LS OD 10.250	LS OD 10.375	LS OD 10.500	LS OD 10.625	LS OD 10.750	LS OD 10.875	LS OD 11.000	LS OD 11.125
1.50 Standard	S 0.1 / LS 7.8	S -0.2 / LS 7.9	S -0.5 / LS 7.9	S -0.9 / LS 8.0	S -1.2 / LS 8.0	S -1.5 / LS 8.1	S -1.8 / LS 8.1	S -2.2 / LS 8.2
+0.50 above	S 0.2 / LS 9.4	S N/B / LS 9.4	S N/B / LS 9.5	S N/B / LS 9.6	S N/B / LS 9.6	S N/B / LS 9.7	S N/B / LS 9.8	S N/B / LS 9.8
+0.75 above	S 0.2 / LS 10.5	S N/B / LS 10.6	S N/B / LS 10.7	S N/B / LS 10.8	S N/B / LS 10.8	S N/B / LS 10.9	S N/B / LS 11.0	S N/B / LS 11.1
+1.00 above	S 0.2 / LS 11.7	S N/B / LS 11.8	S N/B / LS 11.9	S N/B / LS 11.9	S N/B / LS 12.0	S N/B / LS 12.1	S N/B / LS 12.2	S N/B / LS 12.3
1.75 Standard	S 1.6 / LS 9.1	S 1.2 / LS 9.2	S 0.9 / LS 9.3	S 0.6 / LS 9.3	S 0.3 / LS 9.4	S -0.1 / LS 9.4	S -0.4 / LS 9.5	S -0.7 / LS 9.5
+0.50 above	S 1.9 / LS 11.0	S 1.5 / LS 11.0	S 1.1 / LS 11.1	S 0.7 / LS 11.2	S 0.3 / LS 11.2	S N/B / LS 11.3	S N/B / LS 11.4	S N/B / LS 11.4
+0.75 above	S 2.1 / LS 12.3	S 1.7 / LS 12.4	S 1.2 / LS 12.5	S 0.8 / LS 12.6	S 0.3 / LS 12.6	S N/B / LS 12.7	S N/B / LS 12.8	S N/B / LS 12.9
+1.00 above	S 2.3 / LS 13.7	S 1.8 / LS 13.8	S 1.4 / LS 13.9	S 0.9 / LS 14.0	S 0.4 / LS 14.1	S N/B / LS 14.1	S N/B / LS 14.2	S N/B / LS 14.3
1.83 Standard	S 2.0 / LS 9.6	S 1.7 / LS 9.6	S 1.4 / LS 9.7	S 1.0 / LS 9.7	S 0.7 / LS 9.8	S 0.4 / LS 9.9	S 0.1 / LS 9.9	S -0.3 / LS 10.0
+0.50 above	S 2.4 / LS 11.5	S 2.0 / LS 11.6	S 1.6 / LS 11.6	S 1.2 / LS 11.7	S 0.9 / LS 11.8	S 0.5 / LS 11.8	S 0.1 / LS 11.9	S N/B / LS 12.0
+0.75 above	S 2.7 / LS 12.9	S 2.3 / LS 13.0	S 1.8 / LS 13.1	S 1.4 / LS 13.2	S 1.0 / LS 13.2	S 0.5 / LS 13.3	S 0.1 / LS 13.4	S N/B / LS 13.5
+1.00 above	S 3.0 / LS 14.4	S 2.5 / LS 14.4	S 2.0 / LS 14.5	S 1.6 / LS 14.6	S 1.1 / LS 14.7	S 0.6 / LS 14.8	S 0.1 / LS 14.9	S N/B / LS 15.0
2.00 Standard	S 3.0 / LS 10.5	S 2.7 / LS 10.5	S 2.3 / LS 10.6	S 2.0 / LS 10.7	S 1.7 / LS 10.7	S 1.4 / LS 10.8	S 1.0 / LS 10.8	S 0.7 / LS 10.9
+0.50 above	S 3.6 / LS 12.6	S 3.2 / LS 12.6	S 2.8 / LS 12.7	S 2.4 / LS 12.8	S 2.0 / LS 12.9	S 1.6 / LS 12.9	S 1.2 / LS 13.0	S 0.8 / LS 13.1
+0.75 above	S 4.0 / LS 14.2	S 3.6 / LS 14.2	S 3.2 / LS 14.3	S 2.7 / LS 14.4	S 2.3 / LS 14.5	S 1.8 / LS 14.5	S 1.4 / LS 14.6	S 1.0 / LS 14.7
+1.00 above	S 4.5 / LS 15.7	S 4.0 / LS 15.8	S 3.5 / LS 15.9	S 3.0 / LS 16.0	S 2.5 / LS 16.1	S 2.0 / LS 16.2	S 1.6 / LS 16.2	S 1.1 / LS 16.3
2.12 Standard	S 3.7 / LS 11.1	S 3.3 / LS 11.2	S 3.0 / LS 11.2	S 2.7 / LS 11.3	S 2.4 / LS 11.4	S 2.0 / LS 11.4	S 1.7 / LS 11.5	S 1.4 / LS 11.5
+0.50 above	S 4.4 / LS 13.4	S 4.0 / LS 13.4	S 3.6 / LS 13.5	S 3.2 / LS 13.6	S 2.8 / LS 13.6	S 2.5 / LS 13.7	S 2.1 / LS 13.8	S 1.7 / LS 13.8
+0.75 above	S 5.0 / LS 15.0	S 4.5 / LS 15.1	S 4.1 / LS 15.2	S 3.6 / LS 15.3	S 3.2 / LS 15.3	S 2.8 / LS 15.4	S 2.3 / LS 15.5	S 1.9 / LS 15.6
+1.00 above	S 5.5 / LS 16.7	S 5.0 / LS 16.8	S 4.5 / LS 16.9	S 4.0 / LS 17.0	S 3.6 / LS 17.0	S 3.1 / LS 17.1	S 2.6 / LS 17.2	S 2.1 / LS 17.3
2.25 Standard	S 4.4 / LS 11.8	S 4.1 / LS 11.9	S 3.8 / LS 11.9	S 3.4 / LS 12.0	S 3.1 / LS 12.1	S 2.8 / LS 12.1	S 2.5 / LS 12.2	S 2.1 / LS 12.2
+0.50 above	S 5.3 / LS 14.2	S 4.9 / LS 14.3	S 4.5 / LS 14.3	S 4.1 / LS 14.4	S 3.7 / LS 14.5	S 3.3 / LS 14.5	S 3.0 / LS 14.6	S 2.6 / LS 14.7
+0.75 above	S 6.0 / LS 16.0	S 5.5 / LS 16.0	S 5.1 / LS 16.1	S 4.6 / LS 16.2	S 4.2 / LS 16.3	S 3.8 / LS 16.4	S 3.3 / LS 16.4	S 2.9 / LS 16.5
+1.00 above	S 6.6 / LS 17.7	S 6.1 / LS 17.8	S 5.6 / LS 17.9	S 5.2 / LS 18.0	S 4.7 / LS 18.1	S 4.2 / LS 18.2	S 3.7 / LS 18.3	S 3.2 / LS 18.3
2.50 Standard	S 5.8 / LS 13.2	S 5.5 / LS 13.2	S 5.2 / LS 13.3	S 4.9 / LS 13.3	S 4.5 / LS 13.4	S 4.2 / LS 13.5	S 3.9 / LS 13.5	S 3.6 / LS 13.6
+0.50 above	S 7.0 / LS 15.8	S 6.6 / LS 15.9	S 6.2 / LS 15.9	S 5.8 / LS 16.0	S 5.5 / LS 16.1	S 5.1 / LS 16.2	S 4.7 / LS 16.2	S 4.3 / LS 16.3
+0.75 above	S 7.9 / LS 17.8	S 7.5 / LS 17.9	S 7.0 / LS 17.9	S 6.6 / LS 18.0	S 6.1 / LS 18.1	S 5.7 / LS 18.2	S 5.3 / LS 18.2	S 4.8 / LS 18.3
+1.00 above	S 8.8 / LS 19.8	S 8.3 / LS 19.8	S 7.8 / LS 19.9	S 7.3 / LS 20.0	S 6.8 / LS 20.1	S 6.3 / LS 20.2	S 5.8 / LS 20.3	S 5.4 / LS 20.4

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





6.75" UltraMotor

7/8 - 6.4 Stages M40+

Build Rates



Bend Setting °	Bit 11-3/4*	Bit 11-7/8*	Bit 12*	Bit 12-1/8*	Bit 12-1/4*
	LS OD 11.250	LS OD 11.375	LS OD 11.500	LS OD 11.625	LS OD 11.750
150 Standard	S -2.5 / LS 8.3	S -2.8 / LS 8.3	S -3.1 / LS 8.4	S -3.5 / LS 8.4	S -3.8 / LS 8.5
+0.50 above	S N/B / LS 9.9	S N/B / LS 10.0	S N/B / LS 10.0	S N/B / LS 10.1	S N/B / LS 10.2
+0.75 above	S N/B / LS 11.1	S N/B / LS 11.2	S N/B / LS 11.3	S N/B / LS 11.4	S N/B / LS 11.5
+1.00 above	S N/B / LS 12.4	S N/B / LS 12.5	S N/B / LS 12.6	S N/B / LS 12.6	S N/B / LS 12.7
175 Standard	S -1.0 / LS 9.6	S -1.4 / LS 9.7	S -1.7 / LS 9.7	S -2.0 / LS 9.8	S -2.3 / LS 9.8
+0.50 above	S N/B / LS 11.5	S N/B / LS 11.6	S N/B / LS 11.7	S N/B / LS 11.7	S N/B / LS 11.8
+0.75 above	S N/B / LS 13.0	S N/B / LS 13.0	S N/B / LS 13.1	S N/B / LS 13.2	S N/B / LS 13.3
+1.00 above	S N/B / LS 14.4	S N/B / LS 14.5	S N/B / LS 14.6	S N/B / LS 14.7	S N/B / LS 14.7
183 Standard	S -0.6 / LS 10.0	S -0.9 / LS 10.1	S -1.2 / LS 10.1	S -1.6 / LS 10.2	S -1.9 / LS 10.3
+0.50 above	S N/B / LS 12.0	S N/B / LS 12.1	S N/B / LS 12.2	S N/B / LS 12.2	S N/B / LS 12.3
+0.75 above	S N/B / LS 13.5	S N/B / LS 13.6	S N/B / LS 13.7	S N/B / LS 13.8	S N/B / LS 13.8
+1.00 above	S N/B / LS 15.0	S N/B / LS 15.1	S N/B / LS 15.2	S N/B / LS 15.3	S N/B / LS 15.4
2.00 Standard	S 0.4 / LS 10.9	S 0.1 / LS 11.0	S -0.3 / LS 11.1	S -0.6 / LS 11.1	S -0.9 / LS 11.2
+0.50 above	S 0.5 / LS 13.1	S 0.1 / LS 13.2	S N/B / LS 13.3	S N/B / LS 13.3	S N/B / LS 13.4
+0.75 above	S 0.5 / LS 14.8	S 0.1 / LS 14.9	S N/B / LS 14.9	S N/B / LS 15.0	S N/B / LS 15.1
+1.00 above	S 0.6 / LS 16.4	S 0.1 / LS 16.5	S N/B / LS 16.6	S N/B / LS 16.7	S N/B / LS 16.8
2.12 Standard	S 1.1 / LS 11.6	S 0.7 / LS 11.6	S 0.4 / LS 11.7	S 0.1 / LS 11.8	S -0.2 / LS 11.8
+0.50 above	S 1.3 / LS 13.9	S 0.9 / LS 14.0	S 0.5 / LS 14.0	S 0.1 / LS 14.1	S N/B / LS 14.2
+0.75 above	S 1.4 / LS 15.6	S 1.0 / LS 15.7	S 0.6 / LS 15.8	S 0.1 / LS 15.9	S N/B / LS 16.0
+1.00 above	S 1.6 / LS 17.4	S 1.1 / LS 17.5	S 0.6 / LS 17.6	S 0.1 / LS 17.6	S N/B / LS 17.7
2.25 Standard	S 1.8 / LS 12.3	S 1.5 / LS 12.3	S 1.2 / LS 12.4	S 0.8 / LS 12.5	S 0.5 / LS 12.5
+0.50 above	S 2.2 / LS 14.7	S 1.8 / LS 14.8	S 1.4 / LS 14.9	S 1.0 / LS 15.0	S 0.6 / LS 15.0
+0.75 above	S 2.4 / LS 16.6	S 2.0 / LS 16.7	S 1.6 / LS 16.7	S 1.1 / LS 16.8	S 0.7 / LS 16.9
+1.00 above	S 2.7 / LS 18.4	S 2.2 / LS 18.5	S 1.7 / LS 18.6	S 1.3 / LS 18.7	S 0.8 / LS 18.8
2.50 Standard	S 3.2 / LS 13.6	S 2.9 / LS 13.7	S 2.6 / LS 13.7	S 2.3 / LS 13.8	S 1.9 / LS 13.9
+0.50 above	S 3.9 / LS 16.4	S 3.5 / LS 16.4	S 3.1 / LS 16.5	S 2.7 / LS 16.6	S 2.3 / LS 16.6
+0.75 above	S 4.4 / LS 18.4	S 3.9 / LS 18.5	S 3.5 / LS 18.6	S 3.1 / LS 18.6	S 2.6 / LS 18.7
+1.00 above	S 4.9 / LS 20.4	S 4.4 / LS 20.5	S 3.9 / LS 20.6	S 3.4 / LS 20.7	S 2.9 / LS 20.8

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





6.75" UltraMotor 7/8 5.7 Stages M40 (6.5)

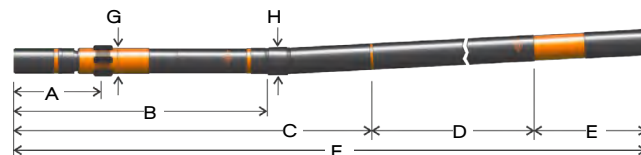


Motor Specifications

Bit Box to Stabilizer	A	29 in.
Bit Box to Bend (FBH)	B	51 in.
Bottom End Length	C	101 in.
Power Section Length	D	see Power Section
Top End Length	E	31 in.
Total Length	F	C + D + E
Body Outer Diameter	G	6.50 in.
Crown Pad Radius	H	3.68 in.
Recommended Hole Size		7-7/8 - 9-7/8 in.
Standard Bit Box Connection ¹		4-1/2 REG
Standard Pin Down Connection ¹		4-1/2 IF
Standard Top Box Connection ¹		NC50 (5 XH, 4-1/2 IF) NC46 (4 IF, 4-1/2 XH)
Weight ²		1,200 lbs
Operating Capacity	Max. WOB	90,200 lbs
	Max. Bit Overpull	90,200 lbs
	Torsional Limit	17,000 lbf-ft
Static Capacity	Max. WOB to Re-run	358,000 lbs
	Max. Bit Overpull to Re-run	222,000 lbs
	Absolute Body Overpull	539,000 lbs
	Torsional Limit	27,000 lbf-ft

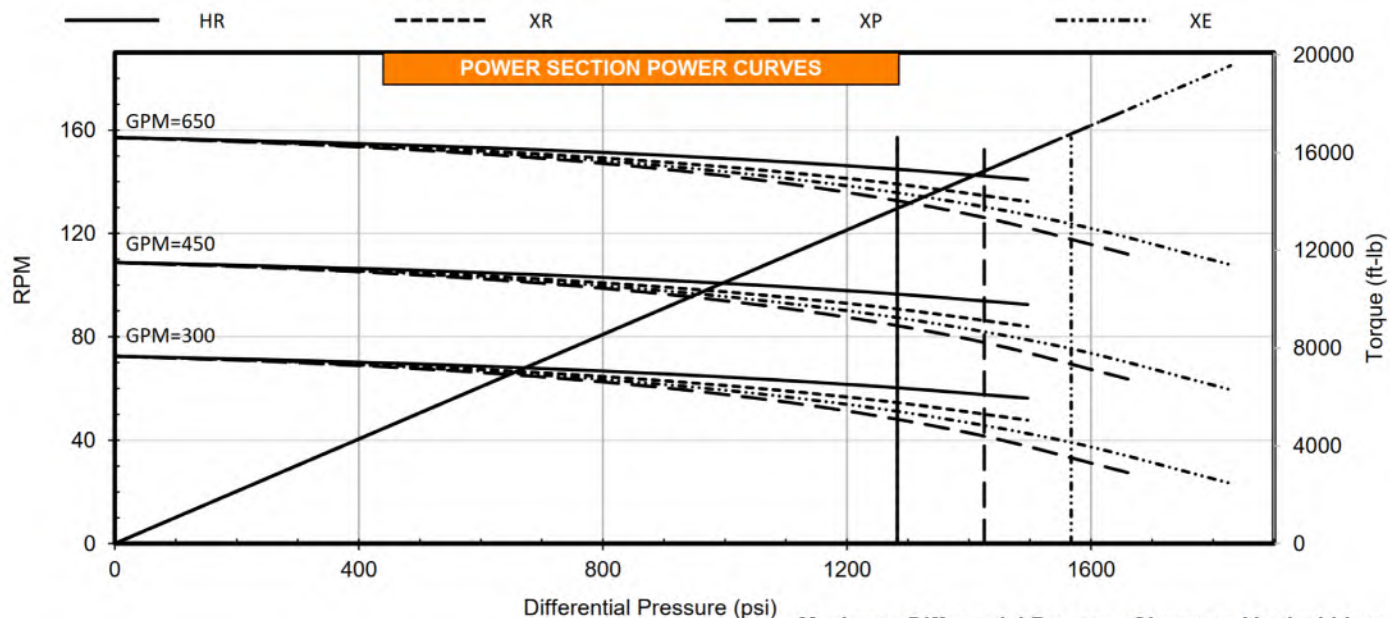
¹other options available on request

²not including Power Section



Power Section

Elastomer	HR	XR	XP	XE
Configuration	7/8 Lobes 5.7 Stages			
Stator Length New (in.)	260			
Stator OD (in.)	6.75			
Rotor Weight (lbs)	883			
Stator Weight (lbs)	827			
Speed Range (rpm)	73 - 157			
Flow Range (gpm)	300 - 650			
Rotation (rev/gal)	0.242			
Torque Slope (lbf-ft/psi)	10.698			
Off Bottom Pressure (psi)	111			
Max Diff Pressure (psi)	1,280	1,280	1,430	1,570
Max Torque (lbf-ft)	13,720	13,720	15,240	16,770
Stall Diff Pressure (psi)	1,920	1,920	2,140	2,350
Stall Torque (lbf-ft)	20,580	20,580	22,870	25,150
Max Power (hp)	378	363	366	395



BLACK DIAMOND





6.75" UltraMotor

7/8 - 5.7 Stages M40 (6.5)

Build Rates



Bend Setting °	Bit 7-3/4*	Bit 7-7/8	Bit 8	Bit 8-1/8	Bit 8-1/4	Bit 8-3/8	Bit 8-1/2	Bit 8-5/8
	LS OD 7.250	LS OD 7.375	LS OD 7.500	LS OD 7.625	LS OD 7.750	LS OD 7.875	LS OD 8.000	LS OD 8.125
1.50 Standard	S 7.8 / LS 6.7	S 7.5 / LS 6.6	S 7.2 / LS 6.6	S 6.9 / LS 6.5	S 6.5 / LS 6.5	S 6.2 / LS 6.6	S 5.9 / LS 6.7	S 5.6 / LS 6.7
+0.50 above	S 9.4 / LS 8.0	S 9.0 / LS 8.0	S 8.6 / LS 7.9	S 8.2 / LS 7.8	S 7.8 / LS 7.9	S 7.5 / LS 7.9	S 7.1 / LS 8.0	S 6.7 / LS 8.1
+0.75 above	S 10.6 / LS 9.0	S 10.1 / LS 8.9	S 9.7 / LS 8.9	S 9.3 / LS 8.8	S 8.8 / LS 8.8	S 8.4 / LS 8.9	S 8.0 / LS 9.0	S 7.5 / LS 9.1
+1.00 above	S 11.7 / LS 10.0	S 11.3 / LS 9.9	S 10.8 / LS 9.9	S 10.3 / LS 9.8	S 9.8 / LS 9.8	S 9.3 / LS 9.9	S 8.8 / LS 10.0	S 8.4 / LS 10.1
1.75 Standard	S 9.2 / LS 8.2	S 8.9 / LS 8.1	S 8.6 / LS 8.1	S 8.3 / LS 8.0	S 7.9 / LS 8.0	S 7.6 / LS 7.9	S 7.3 / LS 8.0	S 7.0 / LS 8.0
+0.50 above	S 11.1 / LS 9.8	S 10.7 / LS 9.8	S 10.3 / LS 9.7	S 9.9 / LS 9.6	S 9.5 / LS 9.6	S 9.2 / LS 9.5	S 8.8 / LS 9.6	S 8.4 / LS 9.7
+0.75 above	S 12.5 / LS 11.0	S 12.0 / LS 11.0	S 11.6 / LS 10.9	S 11.2 / LS 10.8	S 10.7 / LS 10.7	S 10.3 / LS 10.7	S 9.9 / LS 10.8	S 9.4 / LS 10.9
+1.00 above	S 13.8 / LS 12.3	S 13.4 / LS 12.2	S 12.9 / LS 12.1	S 12.4 / LS 12.0	S 11.9 / LS 11.9	S 11.4 / LS 11.9	S 11.0 / LS 12.0	S 10.5 / LS 12.1
1.83 Standard	S 9.7 / LS 8.7	S 9.4 / LS 8.6	S 9.0 / LS 8.6	S 8.7 / LS 8.5	S 8.4 / LS 8.4	S 8.1 / LS 8.4	S 7.8 / LS 8.4	S 7.4 / LS 8.5
+0.50 above	S 11.6 / LS 10.4	S 11.2 / LS 10.3	S 10.9 / LS 10.3	S 10.5 / LS 10.2	S 10.1 / LS 10.1	S 9.7 / LS 10.1	S 9.3 / LS 10.1	S 8.9 / LS 10.2
+0.75 above	S 13.1 / LS 11.7	S 12.6 / LS 11.6	S 12.2 / LS 11.5	S 11.8 / LS 11.5	S 11.3 / LS 11.4	S 10.9 / LS 11.3	S 10.5 / LS 11.4	S 10.0 / LS 11.4
+1.00 above	S 14.5 / LS 13.0	S 14.0 / LS 12.9	S 13.6 / LS 12.8	S 13.1 / LS 12.7	S 12.6 / LS 12.7	S 12.1 / LS 12.6	S 11.6 / LS 12.6	S 11.2 / LS 12.7
2.00 Standard	S 10.6 / LS 9.7	S 10.3 / LS 9.6	S 10.0 / LS 9.6	S 9.7 / LS 9.5	S 9.4 / LS 9.5	S 9.0 / LS 9.4	S 8.7 / LS 9.3	S 8.4 / LS 9.4
+0.50 above	S 12.8 / LS 11.6	S 12.4 / LS 11.6	S 12.0 / LS 11.5	S 11.6 / LS 11.4	S 11.2 / LS 11.4	S 10.8 / LS 11.3	S 10.5 / LS 11.2	S 10.1 / LS 11.2
+0.75 above	S 14.4 / LS 13.1	S 13.9 / LS 13.0	S 13.5 / LS 12.9	S 13.1 / LS 12.8	S 12.6 / LS 12.8	S 12.2 / LS 12.7	S 11.8 / LS 12.6	S 11.3 / LS 12.7
+1.00 above	S 16.0 / LS 14.5	S 15.5 / LS 14.4	S 15.0 / LS 14.4	S 14.5 / LS 14.3	S 14.0 / LS 14.2	S 13.6 / LS 14.1	S 13.1 / LS 14.0	S 12.6 / LS 14.1
2.12 Standard	S 11.3 / LS 10.4	S 11.0 / LS 10.3	S 10.7 / LS 10.3	S 10.4 / LS 10.2	S 10.0 / LS 10.2	S 9.7 / LS 10.1	S 9.4 / LS 10.1	S 9.1 / LS 10.0
+0.50 above	S 13.6 / LS 12.5	S 13.2 / LS 12.4	S 12.8 / LS 12.3	S 12.4 / LS 12.3	S 12.0 / LS 12.2	S 11.7 / LS 12.1	S 11.3 / LS 12.1	S 10.9 / LS 12.0
+0.75 above	S 15.3 / LS 14.0	S 14.8 / LS 14.0	S 14.4 / LS 13.9	S 14.0 / LS 13.8	S 13.5 / LS 13.7	S 13.1 / LS 13.7	S 12.7 / LS 13.6	S 12.2 / LS 13.5
+1.00 above	S 17.0 / LS 15.6	S 16.5 / LS 15.5	S 16.0 / LS 15.4	S 15.5 / LS 15.4	S 15.1 / LS 15.3	S 14.6 / LS 15.2	S 14.1 / LS 15.1	S 13.6 / LS 15.0
2.25 Standard	S 12.1 / LS 11.2	S 11.7 / LS 11.1	S 11.4 / LS 11.1	S 11.1 / LS 11.0	S 10.8 / LS 11.0	S 10.4 / LS 10.9	S 10.1 / LS 10.8	S 9.8 / LS 10.8
+0.50 above	S 14.5 / LS 13.4	S 14.1 / LS 13.4	S 13.7 / LS 13.3	S 13.3 / LS 13.2	S 12.9 / LS 13.2	S 12.5 / LS 13.1	S 12.2 / LS 13.0	S 11.8 / LS 12.9
+0.75 above	S 16.3 / LS 15.1	S 15.8 / LS 15.0	S 15.4 / LS 14.9	S 15.0 / LS 14.9	S 14.5 / LS 14.8	S 14.1 / LS 14.7	S 13.7 / LS 14.6	S 13.2 / LS 14.6
+1.00 above	S 18.1 / LS 16.8	S 17.6 / LS 16.7	S 17.1 / LS 16.6	S 16.6 / LS 16.5	S 16.2 / LS 16.4	S 15.7 / LS 16.4	S 15.2 / LS 16.3	S 14.7 / LS 16.2
2.50 Standard	S 13.5 / LS 12.7	S 13.1 / LS 12.6	S 12.8 / LS 12.6	S 12.5 / LS 12.5	S 12.2 / LS 12.5	S 11.9 / LS 12.4	S 11.5 / LS 12.3	S 11.2 / LS 12.3
+0.50 above	S 16.2 / LS 15.2	S 15.8 / LS 15.1	S 15.4 / LS 15.1	S 15.0 / LS 15.0	S 14.6 / LS 14.9	S 14.2 / LS 14.9	S 13.8 / LS 14.8	S 13.5 / LS 14.7
+0.75 above	S 18.2 / LS 17.1	S 17.7 / LS 17.0	S 17.3 / LS 17.0	S 16.9 / LS 16.9	S 16.4 / LS 16.8	S 16.0 / LS 16.7	S 15.6 / LS 16.7	S 15.1 / LS 16.6
+1.00 above	S 20.2 / LS 19.0	S 19.7 / LS 18.9	S 19.2 / LS 18.9	S 18.7 / LS 18.8	S 18.3 / LS 18.7	S 17.8 / LS 18.6	S 17.3 / LS 18.5	S 16.8 / LS 18.4

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





6.75" UltraMotor

7/8 - 5.7 Stages M40 (6.5)

Build Rates



Bend Setting °	Bit 8-3/4	Bit 8-7/8	Bit 9	Bit 9-1/8	Bit 9-1/4	Bit 9-3/8	Bit 9-1/2	Bit 9-5/8
	LS OD 8.250	LS OD 8.375	LS OD 8.500	LS OD 8.625	LS OD 8.750	LS OD 8.875	LS OD 9.000	LS OD 9.125
1.50 Standard	S 5.3 / LS 6.8	S 4.9 / LS 6.8	S 4.6 / LS 6.9	S 4.3 / LS 6.9	S 4.0 / LS 7.0	S 3.7 / LS 7.1	S 3.3 / LS 7.1	S 3.0 / LS 7.2
+0.50 above	S 6.3 / LS 8.1	S 5.9 / LS 8.2	S 5.5 / LS 8.3	S 5.2 / LS 8.3	S 4.8 / LS 8.4	S 4.4 / LS 8.5	S 4.0 / LS 8.5	S 3.6 / LS 8.6
+0.75 above	S 7.1 / LS 9.1	S 6.7 / LS 9.2	S 6.2 / LS 9.3	S 5.8 / LS 9.4	S 5.4 / LS 9.4	S 4.9 / LS 9.5	S 4.5 / LS 9.6	S 4.1 / LS 9.7
+1.00 above	S 7.9 / LS 10.2	S 7.4 / LS 10.2	S 6.9 / LS 10.3	S 6.4 / LS 10.4	S 6.0 / LS 10.5	S 5.5 / LS 10.6	S 5.0 / LS 10.7	S 4.5 / LS 10.7
1.75 Standard	S 6.7 / LS 8.1	S 6.3 / LS 8.2	S 6.0 / LS 8.2	S 5.7 / LS 8.3	S 5.4 / LS 8.3	S 5.1 / LS 8.4	S 4.7 / LS 8.4	S 4.4 / LS 8.5
+0.50 above	S 8.0 / LS 9.7	S 7.6 / LS 9.8	S 7.2 / LS 9.9	S 6.8 / LS 9.9	S 6.5 / LS 10.0	S 6.1 / LS 10.1	S 5.7 / LS 10.1	S 5.3 / LS 10.2
+0.75 above	S 9.0 / LS 10.9	S 8.6 / LS 11.0	S 8.1 / LS 11.1	S 7.7 / LS 11.2	S 7.3 / LS 11.2	S 6.8 / LS 11.3	S 6.4 / LS 11.4	S 6.0 / LS 11.5
+1.00 above	S 10.0 / LS 12.1	S 9.5 / LS 12.2	S 9.0 / LS 12.3	S 8.6 / LS 12.4	S 8.1 / LS 12.5	S 7.6 / LS 12.6	S 7.1 / LS 12.7	S 6.6 / LS 12.7
1.83 Standard	S 7.1 / LS 8.5	S 6.8 / LS 8.6	S 6.5 / LS 8.6	S 6.2 / LS 8.7	S 5.8 / LS 8.7	S 5.5 / LS 8.8	S 5.2 / LS 8.9	S 4.9 / LS 8.9
+0.50 above	S 8.5 / LS 10.2	S 8.2 / LS 10.3	S 7.8 / LS 10.4	S 7.4 / LS 10.4	S 7.0 / LS 10.5	S 6.6 / LS 10.6	S 6.2 / LS 10.6	S 5.8 / LS 10.7
+0.75 above	S 9.6 / LS 11.5	S 9.2 / LS 11.6	S 8.7 / LS 11.7	S 8.3 / LS 11.7	S 7.9 / LS 11.8	S 7.4 / LS 11.9	S 7.0 / LS 12.0	S 6.6 / LS 12.0
+1.00 above	S 10.7 / LS 12.8	S 10.2 / LS 12.9	S 9.7 / LS 13.0	S 9.2 / LS 13.0	S 8.8 / LS 13.1	S 8.3 / LS 13.2	S 7.8 / LS 13.3	S 7.3 / LS 13.4
2.00 Standard	S 8.1 / LS 9.4	S 7.8 / LS 9.5	S 7.4 / LS 9.5	S 7.1 / LS 9.6	S 6.8 / LS 9.6	S 6.5 / LS 9.7	S 6.2 / LS 9.8	S 5.8 / LS 9.8
+0.50 above	S 9.7 / LS 11.3	S 9.3 / LS 11.4	S 8.9 / LS 11.4	S 8.5 / LS 11.5	S 8.2 / LS 11.6	S 7.8 / LS 11.6	S 7.4 / LS 11.7	S 7.0 / LS 11.8
+0.75 above	S 10.9 / LS 12.7	S 10.5 / LS 12.8	S 10.0 / LS 12.9	S 9.6 / LS 13.0	S 9.2 / LS 13.0	S 8.7 / LS 13.1	S 8.3 / LS 13.2	S 7.9 / LS 13.3
+1.00 above	S 12.1 / LS 14.1	S 11.6 / LS 14.2	S 11.2 / LS 14.3	S 10.7 / LS 14.4	S 10.2 / LS 14.5	S 9.7 / LS 14.6	S 9.2 / LS 14.6	S 8.7 / LS 14.7
2.12 Standard	S 8.8 / LS 10.1	S 8.4 / LS 10.1	S 8.1 / LS 10.2	S 7.8 / LS 10.2	S 7.5 / LS 10.3	S 7.1 / LS 10.3	S 6.8 / LS 10.4	S 6.5 / LS 10.5
+0.50 above	S 10.5 / LS 12.1	S 10.1 / LS 12.1	S 9.7 / LS 12.2	S 9.3 / LS 12.3	S 9.0 / LS 12.3	S 8.6 / LS 12.4	S 8.2 / LS 12.5	S 7.8 / LS 12.5
+0.75 above	S 11.8 / LS 13.6	S 11.4 / LS 13.7	S 11.0 / LS 13.7	S 10.5 / LS 13.8	S 10.1 / LS 13.9	S 9.7 / LS 14.0	S 9.2 / LS 14.0	S 8.8 / LS 14.1
+1.00 above	S 13.1 / LS 15.1	S 12.6 / LS 15.2	S 12.2 / LS 15.3	S 11.7 / LS 15.3	S 11.2 / LS 15.4	S 10.7 / LS 15.5	S 10.2 / LS 15.6	S 9.8 / LS 15.7
2.25 Standard	S 9.5 / LS 10.8	S 9.2 / LS 10.8	S 8.8 / LS 10.9	S 8.5 / LS 10.9	S 8.2 / LS 11.0	S 7.9 / LS 11.0	S 7.6 / LS 11.1	S 7.2 / LS 11.1
+0.50 above	S 11.4 / LS 12.9	S 11.0 / LS 13.0	S 10.6 / LS 13.0	S 10.2 / LS 13.1	S 9.8 / LS 13.2	S 9.5 / LS 13.2	S 9.1 / LS 13.3	S 8.7 / LS 13.4
+0.75 above	S 12.8 / LS 14.5	S 12.4 / LS 14.6	S 11.9 / LS 14.7	S 11.5 / LS 14.7	S 11.1 / LS 14.8	S 10.6 / LS 14.9	S 10.2 / LS 15.0	S 9.8 / LS 15.0
+1.00 above	S 14.2 / LS 16.1	S 13.7 / LS 16.2	S 13.3 / LS 16.3	S 12.8 / LS 16.4	S 12.3 / LS 16.5	S 11.8 / LS 16.5	S 11.3 / LS 16.6	S 10.9 / LS 16.7
2.50 Standard	S 10.9 / LS 12.2	S 10.6 / LS 12.2	S 10.3 / LS 12.2	S 9.9 / LS 12.2	S 9.6 / LS 12.3	S 9.3 / LS 12.4	S 9.0 / LS 12.4	S 8.7 / LS 12.5
+0.50 above	S 13.1 / LS 14.7	S 12.7 / LS 14.6	S 12.3 / LS 14.6	S 11.9 / LS 14.7	S 11.5 / LS 14.8	S 11.2 / LS 14.8	S 10.8 / LS 14.9	S 10.4 / LS 15.0
+0.75 above	S 14.7 / LS 16.5	S 14.3 / LS 16.4	S 13.8 / LS 16.5	S 13.4 / LS 16.5	S 13.0 / LS 16.6	S 12.5 / LS 16.7	S 12.1 / LS 16.8	S 11.7 / LS 16.8
+1.00 above	S 16.3 / LS 18.4	S 15.9 / LS 18.3	S 15.4 / LS 18.3	S 14.9 / LS 18.4	S 14.4 / LS 18.5	S 13.9 / LS 18.5	S 13.5 / LS 18.6	S 13.0 / LS 18.7

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





6.75" UltraMotor

7/8 - 5.7 Stages M40 (6.5)

Build Rates



Bend Setting °	9-3/4	Bit 9-7/8	Bit 10*	Bit 10-1/8*	Bit 10-1/4*	Bit 10-3/8*	Bit 10-1/2*	Bit 10-5/8*
	LS OD 9.250	LS OD 9.375	LS OD 9.500	LS OD 9.625	LS OD 9.750	LS OD 9.875	LS OD 10.000	LS OD 10.125
1.50 Standard	S 2.7 / LS 7.2	S 2.4 / LS 7.3	S 2.0 / LS 7.3	S 1.7 / LS 7.4	S 1.4 / LS 7.4	S 1.1 / LS 7.5	S 0.8 / LS 7.6	S 0.4 / LS 7.6
+0.50 above	S 3.2 / LS 8.7	S 2.8 / LS 8.7	S 2.5 / LS 8.8	S 2.1 / LS 8.9	S 1.7 / LS 8.9	S 1.3 / LS 9.0	S 0.9 / LS 9.1	S 0.5 / LS 9.1
+0.75 above	S 3.6 / LS 9.7	S 3.2 / LS 9.8	S 2.8 / LS 9.9	S 2.3 / LS 10.0	S 1.9 / LS 10.0	S 1.5 / LS 10.1	S 1.0 / LS 10.2	S 0.6 / LS 10.3
+1.00 above	S 4.0 / LS 10.8	S 3.6 / LS 10.9	S 3.1 / LS 11.0	S 2.6 / LS 11.1	S 2.1 / LS 11.2	S 1.6 / LS 11.2	S 1.1 / LS 11.3	S 0.7 / LS 11.4
1.75 Standard	S 4.1 / LS 8.5	S 3.8 / LS 8.6	S 3.5 / LS 8.7	S 3.1 / LS 8.7	S 2.8 / LS 8.8	S 2.5 / LS 8.8	S 2.2 / LS 8.9	S 1.9 / LS 8.9
+0.50 above	S 4.9 / LS 10.3	S 4.5 / LS 10.3	S 4.1 / LS 10.4	S 3.8 / LS 10.5	S 3.4 / LS 10.5	S 3.0 / LS 10.6	S 2.6 / LS 10.7	S 2.2 / LS 10.7
+0.75 above	S 5.5 / LS 11.5	S 5.1 / LS 11.6	S 4.7 / LS 11.7	S 4.2 / LS 11.8	S 3.8 / LS 11.8	S 3.4 / LS 11.9	S 2.9 / LS 12.0	S 2.5 / LS 12.1
+1.00 above	S 6.1 / LS 12.8	S 5.7 / LS 12.9	S 5.2 / LS 13.0	S 4.7 / LS 13.1	S 4.2 / LS 13.2	S 3.7 / LS 13.2	S 3.3 / LS 13.3	S 2.8 / LS 13.4
1.83 Standard	S 4.6 / LS 9.0	S 4.2 / LS 9.0	S 3.9 / LS 9.1	S 3.6 / LS 9.1	S 3.3 / LS 9.2	S 2.9 / LS 9.2	S 2.6 / LS 9.3	S 2.3 / LS 9.4
+0.50 above	S 5.5 / LS 10.8	S 5.1 / LS 10.8	S 4.7 / LS 10.9	S 4.3 / LS 11.0	S 3.9 / LS 11.0	S 3.5 / LS 11.1	S 3.2 / LS 11.2	S 2.8 / LS 11.2
+0.75 above	S 6.1 / LS 12.1	S 5.7 / LS 12.2	S 5.3 / LS 12.3	S 4.8 / LS 12.3	S 4.4 / LS 12.4	S 4.0 / LS 12.5	S 3.5 / LS 12.6	S 3.1 / LS 12.6
+1.00 above	S 6.8 / LS 13.5	S 6.3 / LS 13.5	S 5.9 / LS 13.6	S 5.4 / LS 13.7	S 4.9 / LS 13.8	S 4.4 / LS 13.9	S 3.9 / LS 14.0	S 3.5 / LS 14.0
2.00 Standard	S 5.5 / LS 9.9	S 5.2 / LS 9.9	S 4.9 / LS 10.0	S 4.5 / LS 10.0	S 4.2 / LS 10.1	S 3.9 / LS 10.2	S 3.6 / LS 10.2	S 3.3 / LS 10.3
+0.50 above	S 6.6 / LS 11.8	S 6.2 / LS 11.9	S 5.8 / LS 12.0	S 5.5 / LS 12.0	S 5.1 / LS 12.1	S 4.7 / LS 12.2	S 4.3 / LS 12.2	S 3.9 / LS 12.3
+0.75 above	S 7.4 / LS 13.3	S 7.0 / LS 13.4	S 6.6 / LS 13.5	S 6.1 / LS 13.6	S 5.7 / LS 13.6	S 5.3 / LS 13.7	S 4.8 / LS 13.8	S 4.4 / LS 13.9
+1.00 above	S 8.3 / LS 14.8	S 7.8 / LS 14.9	S 7.3 / LS 15.0	S 6.8 / LS 15.1	S 6.3 / LS 15.1	S 5.9 / LS 15.2	S 5.4 / LS 15.3	S 4.9 / LS 15.4
2.12 Standard	S 6.2 / LS 10.5	S 5.9 / LS 10.6	S 5.5 / LS 10.6	S 5.2 / LS 10.7	S 4.9 / LS 10.7	S 4.6 / LS 10.8	S 4.3 / LS 10.8	S 3.9 / LS 10.9
+0.50 above	S 7.4 / LS 12.6	S 7.0 / LS 12.7	S 6.7 / LS 12.7	S 6.3 / LS 12.8	S 5.9 / LS 12.9	S 5.5 / LS 12.9	S 5.1 / LS 13.0	S 4.7 / LS 13.1
+0.75 above	S 8.4 / LS 14.2	S 7.9 / LS 14.3	S 7.5 / LS 14.3	S 7.1 / LS 14.4	S 6.6 / LS 14.5	S 6.2 / LS 14.6	S 5.8 / LS 14.6	S 5.3 / LS 14.7
+1.00 above	S 9.3 / LS 15.8	S 8.8 / LS 15.8	S 8.3 / LS 15.9	S 7.8 / LS 16.0	S 7.4 / LS 16.1	S 6.9 / LS 16.2	S 6.4 / LS 16.3	S 5.9 / LS 16.3
2.25 Standard	S 6.9 / LS 11.2	S 6.6 / LS 11.3	S 6.3 / LS 11.3	S 6.0 / LS 11.4	S 5.6 / LS 11.4	S 5.3 / LS 11.5	S 5.0 / LS 11.5	S 4.7 / LS 11.6
+0.50 above	S 8.3 / LS 13.4	S 7.9 / LS 13.5	S 7.5 / LS 13.6	S 7.1 / LS 13.6	S 6.8 / LS 13.7	S 6.4 / LS 13.8	S 6.0 / LS 13.8	S 5.6 / LS 13.9
+0.75 above	S 9.3 / LS 15.1	S 8.9 / LS 15.2	S 8.5 / LS 15.3	S 8.0 / LS 15.3	S 7.6 / LS 15.4	S 7.2 / LS 15.5	S 6.7 / LS 15.6	S 6.3 / LS 15.6
+1.00 above	S 10.4 / LS 16.8	S 9.9 / LS 16.9	S 9.4 / LS 17.0	S 8.9 / LS 17.0	S 8.5 / LS 17.1	S 8.0 / LS 17.2	S 7.5 / LS 17.3	S 7.0 / LS 17.4
2.50 Standard	S 8.3 / LS 12.5	S 8.0 / LS 12.6	S 7.7 / LS 12.6	S 7.4 / LS 12.7	S 7.0 / LS 12.7	S 6.7 / LS 12.8	S 6.4 / LS 12.9	S 6.1 / LS 12.9
+0.50 above	S 10.0 / LS 15.0	S 9.6 / LS 15.1	S 9.2 / LS 15.2	S 8.8 / LS 15.2	S 8.5 / LS 15.3	S 8.1 / LS 15.4	S 7.7 / LS 15.4	S 7.3 / LS 15.5
+0.75 above	S 11.2 / LS 16.9	S 10.8 / LS 17.0	S 10.4 / LS 17.1	S 9.9 / LS 17.1	S 9.5 / LS 17.2	S 9.1 / LS 17.3	S 8.6 / LS 17.4	S 8.2 / LS 17.4
+1.00 above	S 12.5 / LS 18.8	S 12.0 / LS 18.9	S 11.5 / LS 19.0	S 11.1 / LS 19.0	S 10.6 / LS 19.1	S 10.1 / LS 19.2	S 9.6 / LS 19.3	S 9.1 / LS 19.4

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





6.75" UltraMotor

7/8 - 5.7 Stages M40 (6.5)

Build Rates



Bend Setting °	Bit 10-3/4*	Bit 10-7/8*	Bit 11*	Bit 11-1/8*	Bit 11-1/4*	Bit 11-3/8*	Bit 11-1/2*	Bit 11-5/8*
	LS OD 10.250	LS OD 10.375	LS OD 10.500	LS OD 10.625	LS OD 10.750	LS OD 10.875	LS OD 11.000	LS OD 11.125
1.50 Standard	S 0.1 / LS 7.7	S -0.2 / LS 7.7	S -0.5 / LS 7.8	S -0.8 / LS 7.8	S -1.2 / LS 7.9	S -1.5 / LS 7.9	S -1.8 / LS 8.0	S -2.1 / LS 8.1
+0.50 above	S 0.1 / LS 9.2	S N/B / LS 9.3	S N/B / LS 9.3	S N/B / LS 9.4	S N/B / LS 9.5	S N/B / LS 9.5	S N/B / LS 9.6	S N/B / LS 9.7
+0.75 above	S 0.2 / LS 10.3	S N/B / LS 10.4	S N/B / LS 10.5	S N/B / LS 10.6	S N/B / LS 10.6	S N/B / LS 10.7	S N/B / LS 10.8	S N/B / LS 10.9
+1.00 above	S 0.2 / LS 11.5	S N/B / LS 11.6	S N/B / LS 11.7	S N/B / LS 11.7	S N/B / LS 11.8	S N/B / LS 11.9	S N/B / LS 12.0	S N/B / LS 12.1
1.75 Standard	S 1.5 / LS 9.0	S 1.2 / LS 9.0	S 0.9 / LS 9.1	S 0.6 / LS 9.2	S 0.3 / LS 9.2	S -0.1 / LS 9.3	S -0.4 / LS 9.3	S -0.7 / LS 9.4
+0.50 above	S 1.8 / LS 10.8	S 1.5 / LS 10.9	S 1.1 / LS 10.9	S 0.7 / LS 11.0	S 0.3 / LS 11.1	S N/B / LS 11.1	S N/B / LS 11.2	S N/B / LS 11.3
+0.75 above	S 2.1 / LS 12.1	S 1.6 / LS 12.2	S 1.2 / LS 12.3	S 0.8 / LS 12.4	S 0.3 / LS 12.4	S N/B / LS 12.5	S N/B / LS 12.6	S N/B / LS 12.7
+1.00 above	S 2.3 / LS 13.5	S 1.8 / LS 13.6	S 1.3 / LS 13.7	S 0.9 / LS 13.7	S 0.4 / LS 13.8	S N/B / LS 13.9	S N/B / LS 14.0	S N/B / LS 14.1
1.83 Standard	S 2.0 / LS 9.4	S 1.7 / LS 9.5	S 1.3 / LS 9.5	S 1.0 / LS 9.6	S 0.7 / LS 9.6	S 0.4 / LS 9.7	S 0.1 / LS 9.7	S -0.3 / LS 9.8
+0.50 above	S 2.4 / LS 11.3	S 2.0 / LS 11.4	S 1.6 / LS 11.4	S 1.2 / LS 11.5	S 0.8 / LS 11.6	S 0.5 / LS 11.6	S 0.1 / LS 11.7	S N/B / LS 11.8
+0.75 above	S 2.7 / LS 12.7	S 2.2 / LS 12.8	S 1.8 / LS 12.9	S 1.4 / LS 12.9	S 0.9 / LS 13.0	S 0.5 / LS 13.1	S 0.1 / LS 13.2	S N/B / LS 13.2
+1.00 above	S 3.0 / LS 14.1	S 2.5 / LS 14.2	S 2.0 / LS 14.3	S 1.5 / LS 14.4	S 1.1 / LS 14.5	S 0.6 / LS 14.5	S 0.1 / LS 14.6	S N/B / LS 14.7
2.00 Standard	S 2.9 / LS 10.3	S 2.6 / LS 10.4	S 2.3 / LS 10.4	S 2.0 / LS 10.5	S 1.7 / LS 10.5	S 1.3 / LS 10.6	S 1.0 / LS 10.7	S 0.7 / LS 10.7
+0.50 above	S 3.5 / LS 12.4	S 3.1 / LS 12.4	S 2.8 / LS 12.5	S 2.4 / LS 12.6	S 2.0 / LS 12.6	S 1.6 / LS 12.7	S 1.2 / LS 12.8	S 0.8 / LS 12.8
+0.75 above	S 4.0 / LS 13.9	S 3.5 / LS 14.0	S 3.1 / LS 14.1	S 2.7 / LS 14.2	S 2.2 / LS 14.2	S 1.8 / LS 14.3	S 1.4 / LS 14.4	S 0.9 / LS 14.5
+1.00 above	S 4.4 / LS 15.5	S 3.9 / LS 15.6	S 3.5 / LS 15.6	S 3.0 / LS 15.7	S 2.5 / LS 15.8	S 2.0 / LS 15.9	S 1.5 / LS 16.0	S 1.0 / LS 16.1
2.12 Standard	S 3.6 / LS 11.0	S 3.3 / LS 11.0	S 3.0 / LS 11.1	S 2.7 / LS 11.1	S 2.3 / LS 11.2	S 2.0 / LS 11.2	S 1.7 / LS 11.3	S 1.4 / LS 11.3
+0.50 above	S 4.3 / LS 13.1	S 4.0 / LS 13.2	S 3.6 / LS 13.3	S 3.2 / LS 13.3	S 2.8 / LS 13.4	S 2.4 / LS 13.5	S 2.0 / LS 13.5	S 1.6 / LS 13.6
+0.75 above	S 4.9 / LS 14.8	S 4.5 / LS 14.9	S 4.0 / LS 14.9	S 3.6 / LS 15.0	S 3.2 / LS 15.1	S 2.7 / LS 15.2	S 2.3 / LS 15.2	S 1.9 / LS 15.3
+1.00 above	S 5.4 / LS 16.4	S 4.9 / LS 16.5	S 4.5 / LS 16.6	S 4.0 / LS 16.7	S 3.5 / LS 16.8	S 3.0 / LS 16.8	S 2.5 / LS 16.9	S 2.1 / LS 17.0
2.25 Standard	S 4.4 / LS 11.6	S 4.0 / LS 11.7	S 3.7 / LS 11.8	S 3.4 / LS 11.8	S 3.1 / LS 11.9	S 2.7 / LS 11.9	S 2.4 / LS 12.0	S 2.1 / LS 12.0
+0.50 above	S 5.2 / LS 14.0	S 4.8 / LS 14.0	S 4.5 / LS 14.1	S 4.1 / LS 14.2	S 3.7 / LS 14.2	S 3.3 / LS 14.3	S 2.9 / LS 14.4	S 2.5 / LS 14.4
+0.75 above	S 5.9 / LS 15.7	S 5.4 / LS 15.8	S 5.0 / LS 15.9	S 4.6 / LS 15.9	S 4.1 / LS 16.0	S 3.7 / LS 16.1	S 3.3 / LS 16.2	S 2.8 / LS 16.2
+1.00 above	S 6.5 / LS 17.5	S 6.0 / LS 17.6	S 5.6 / LS 17.6	S 5.1 / LS 17.7	S 4.6 / LS 17.8	S 4.1 / LS 17.9	S 3.6 / LS 18.0	S 3.2 / LS 18.1
2.50 Standard	S 5.8 / LS 13.0	S 5.4 / LS 13.0	S 5.1 / LS 13.1	S 4.8 / LS 13.1	S 4.5 / LS 13.2	S 4.2 / LS 13.2	S 3.8 / LS 13.3	S 3.5 / LS 13.4
+0.50 above	S 6.9 / LS 15.6	S 6.5 / LS 15.6	S 6.1 / LS 15.7	S 5.8 / LS 15.8	S 5.4 / LS 15.8	S 5.0 / LS 15.9	S 4.6 / LS 16.0	S 4.2 / LS 16.0
+0.75 above	S 7.8 / LS 17.5	S 7.3 / LS 17.6	S 6.9 / LS 17.7	S 6.5 / LS 17.7	S 6.0 / LS 17.8	S 5.6 / LS 17.9	S 5.2 / LS 18.0	S 4.7 / LS 18.0
+1.00 above	S 8.6 / LS 19.5	S 8.2 / LS 19.5	S 7.7 / LS 19.6	S 7.2 / LS 19.7	S 6.7 / LS 19.8	S 6.2 / LS 19.9	S 5.8 / LS 20.0	S 5.3 / LS 20.0

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





6.75" UltraMotor

7/8 - 5.7 Stages M40 (6.5)

Build Rates



Bend Setting °	Bit 11-3/4*	Bit 11-7/8*	Bit 12*	Bit 12-1/8*	Bit 12-1/4*
	LS OD 11.250	LS OD 11.375	LS OD 11.500	LS OD 11.625	LS OD 11.750
150 Standard	S -2.4 / LS 8.1	S -2.8 / LS 8.2	S -3.1 / LS 8.2	S -3.4 / LS 8.3	S -3.7 / LS 8.3
+0.50 above	S N/B / LS 9.7	S N/B / LS 9.8	S N/B / LS 9.9	S N/B / LS 9.9	S N/B / LS 10.0
+0.75 above	S N/B / LS 10.9	S N/B / LS 11.0	S N/B / LS 11.1	S N/B / LS 11.2	S N/B / LS 11.2
+1.00 above	S N/B / LS 12.2	S N/B / LS 12.2	S N/B / LS 12.3	S N/B / LS 12.4	S N/B / LS 12.5
1.75 Standard	S -1.0 / LS 9.4	S -1.4 / LS 9.5	S -1.7 / LS 9.5	S -2.0 / LS 9.6	S -2.3 / LS 9.7
+0.50 above	S N/B / LS 11.3	S N/B / LS 11.4	S N/B / LS 11.5	S N/B / LS 11.5	S N/B / LS 11.6
+0.75 above	S N/B / LS 12.7	S N/B / LS 12.8	S N/B / LS 12.9	S N/B / LS 13.0	S N/B / LS 13.0
+1.00 above	S N/B / LS 14.2	S N/B / LS 14.2	S N/B / LS 14.3	S N/B / LS 14.4	S N/B / LS 14.5
1.83 Standard	S -0.6 / LS 9.9	S -0.9 / LS 9.9	S -1.2 / LS 10.0	S -1.5 / LS 10.0	S -1.9 / LS 10.1
+0.50 above	S N/B / LS 11.8	S N/B / LS 11.9	S N/B / LS 12.0	S N/B / LS 12.0	S N/B / LS 12.1
+0.75 above	S N/B / LS 13.3	S N/B / LS 13.4	S N/B / LS 13.5	S N/B / LS 13.5	S N/B / LS 13.6
+1.00 above	S N/B / LS 14.8	S N/B / LS 14.9	S N/B / LS 15.0	S N/B / LS 15.0	S N/B / LS 15.1
2.00 Standard	S 0.4 / LS 10.8	S 0.1 / LS 10.8	S -0.3 / LS 10.9	S -0.6 / LS 10.9	S -0.9 / LS 11.0
+0.50 above	S 0.5 / LS 12.9	S 0.1 / LS 13.0	S N/B / LS 13.0	S N/B / LS 13.1	S N/B / LS 13.2
+0.75 above	S 0.5 / LS 14.5	S 0.1 / LS 14.6	S N/B / LS 14.7	S N/B / LS 14.8	S N/B / LS 14.8
+1.00 above	S 0.6 / LS 16.1	S 0.1 / LS 16.2	S N/B / LS 16.3	S N/B / LS 16.4	S N/B / LS 16.5
2.12 Standard	S 1.1 / LS 11.4	S 0.7 / LS 11.5	S 0.4 / LS 11.5	S 0.1 / LS 11.6	S -0.2 / LS 11.6
+0.50 above	S 1.3 / LS 13.7	S 0.9 / LS 13.7	S 0.5 / LS 13.8	S 0.1 / LS 13.9	S N/B / LS 13.9
+0.75 above	S 1.4 / LS 15.4	S 1.0 / LS 15.5	S 0.6 / LS 15.5	S 0.1 / LS 15.6	S N/B / LS 15.7
+1.00 above	S 1.6 / LS 17.1	S 1.1 / LS 17.2	S 0.6 / LS 17.3	S 0.1 / LS 17.3	S N/B / LS 17.4
2.25 Standard	S 1.8 / LS 12.1	S 1.5 / LS 12.1	S 1.1 / LS 12.2	S 0.8 / LS 12.3	S 0.5 / LS 12.3
+0.50 above	S 2.1 / LS 14.5	S 1.8 / LS 14.6	S 1.4 / LS 14.6	S 1.0 / LS 14.7	S 0.6 / LS 14.8
+0.75 above	S 2.4 / LS 16.3	S 2.0 / LS 16.4	S 1.5 / LS 16.5	S 1.1 / LS 16.5	S 0.7 / LS 16.6
+1.00 above	S 2.7 / LS 18.1	S 2.2 / LS 18.2	S 1.7 / LS 18.3	S 1.2 / LS 18.4	S 0.8 / LS 18.5
2.50 Standard	S 3.2 / LS 13.4	S 2.9 / LS 13.5	S 2.6 / LS 13.5	S 2.2 / LS 13.6	S 1.9 / LS 13.6
+0.50 above	S 3.8 / LS 16.1	S 3.5 / LS 16.2	S 3.1 / LS 16.2	S 2.7 / LS 16.3	S 2.3 / LS 16.4
+0.75 above	S 4.3 / LS 18.1	S 3.9 / LS 18.2	S 3.4 / LS 18.3	S 3.0 / LS 18.3	S 2.6 / LS 18.4
+1.00 above	S 4.8 / LS 20.1	S 4.3 / LS 20.2	S 3.8 / LS 20.3	S 3.4 / LS 20.4	S 2.9 / LS 20.5

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





6.75" UltraMotor

7/8 5.7 Stages M40+ (6.5)

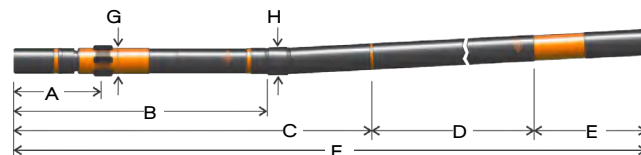


Motor Specifications

Bit Box to Stabilizer	A	29 in.
Bit Box to Bend (FBH)	B	60 in.
Bottom End Length	C	110 in.
Power Section Length	D	see Power Section
Top End Length	E	31 in.
Total Length	F	C + D + E
Body Outer Diameter	G	6.50 in.
Crown Pad Radius	H	3.68 in.
Recommended Hole Size	7-7/8 - 9-7/8 in.	
Standard Bit Box Connection ¹	4-1/2 REG	
Standard Pin Down Connection ¹	4-1/2 IF	
Standard Top Box Connection ¹	NC50 (5 XH, 4-1/2 IF) NC46 (4 IF, 4-1/2 XH)	
Weight ²	1,200 lbs	
Operating Capacity	Max. WOB	90,200 lbs
	Max. Bit Overpull	90,200 lbs
	Torsional Limit	17,000 lbf-ft
Static Capacity	Max. WOB to Re-run	358,000 lbs
	Max. Bit Overpull to Re-run	222,000 lbs
	Absolute Body Overpull	539,000 lbs
	Torsional Limit	27,000 lbf-ft

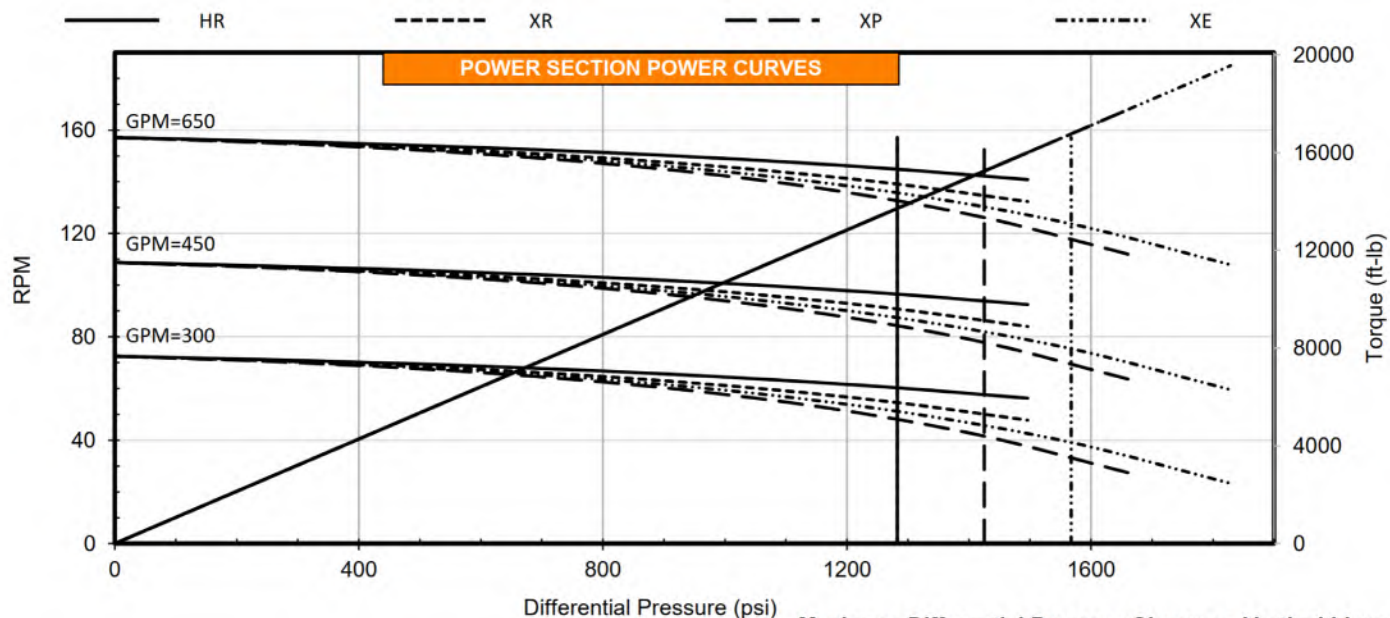
¹other options available on request

²not including Power Section



Power Section

Elastomer	HR	XR	XP	XE
Configuration	7/8 Lobes 5.7 Stages			
Stator Length New (in.)	260			
Stator OD (in.)	6.75			
Rotor Weight (lbs)	883			
Stator Weight (lbs)	827			
Speed Range (rpm)	73 - 157			
Flow Range (gpm)	300 - 650			
Rotation (rev/gal)	0.242			
Torque Slope (lbf-ft/psi)	10.698			
Off Bottom Pressure (psi)	111			
Max Diff Pressure (psi)	1,280	1,280	1,430	1,570
Max Torque (lbf-ft)	13,720	13,720	15,240	16,770
Stall Diff Pressure (psi)	1,920	1,920	2,140	2,350
Stall Torque (lbf-ft)	20,580	20,580	22,870	25,150
Max Power (hp)	378	363	366	395



BLACK DIAMOND





6.75" UltraMotor

7/8 - 5.7 Stages M40+ (6.5)

Build Rates



Bend Setting °	Bit 7-3/4*	Bit 7-7/8	Bit 8	Bit 8-1/8	Bit 8-1/4	Bit 8-3/8	Bit 8-1/2	Bit 8-5/8
	LS OD 7.250	LS OD 7.375	LS OD 7.500	LS OD 7.625	LS OD 7.750	LS OD 7.875	LS OD 8.000	LS OD 8.125
1.50 Standard	S 7.7 / LS 6.5	S 7.3 / LS 6.5	S 7.0 / LS 6.4	S 6.7 / LS 6.4	S 6.4 / LS 6.4	S 6.1 / LS 6.5	S 5.8 / LS 6.5	S 5.5 / LS 6.6
+0.50 above	S 9.2 / LS 7.8	S 8.8 / LS 7.8	S 8.4 / LS 7.7	S 8.1 / LS 7.7	S 7.7 / LS 7.7	S 7.3 / LS 7.7	S 6.9 / LS 7.8	S 6.5 / LS 7.9
+0.75 above	S 10.3 / LS 8.8	S 9.9 / LS 8.8	S 9.5 / LS 8.7	S 9.1 / LS 8.6	S 8.6 / LS 8.6	S 8.2 / LS 8.7	S 7.8 / LS 8.8	S 7.4 / LS 8.9
+1.00 above	S 11.5 / LS 9.8	S 11.0 / LS 9.7	S 10.5 / LS 9.6	S 10.1 / LS 9.6	S 9.6 / LS 9.6	S 9.1 / LS 9.7	S 8.7 / LS 9.8	S 8.2 / LS 9.8
1.75 Standard	S 9.0 / LS 8.0	S 8.7 / LS 7.9	S 8.4 / LS 7.9	S 8.1 / LS 7.8	S 7.8 / LS 7.8	S 7.5 / LS 7.8	S 7.1 / LS 7.8	S 6.8 / LS 7.9
+0.50 above	S 10.8 / LS 9.6	S 10.5 / LS 9.5	S 10.1 / LS 9.5	S 9.7 / LS 9.4	S 9.3 / LS 9.3	S 9.0 / LS 9.3	S 8.6 / LS 9.4	S 8.2 / LS 9.4
+0.75 above	S 12.2 / LS 10.8	S 11.8 / LS 10.7	S 11.3 / LS 10.7	S 10.9 / LS 10.6	S 10.5 / LS 10.5	S 10.1 / LS 10.5	S 9.7 / LS 10.5	S 9.2 / LS 10.6
+1.00 above	S 13.5 / LS 12.0	S 13.1 / LS 11.9	S 12.6 / LS 11.8	S 12.1 / LS 11.8	S 11.7 / LS 11.7	S 11.2 / LS 11.6	S 10.7 / LS 11.7	S 10.3 / LS 11.8
1.83 Standard	S 9.5 / LS 8.5	S 9.2 / LS 8.4	S 8.8 / LS 8.4	S 8.5 / LS 8.3	S 8.2 / LS 8.3	S 7.9 / LS 8.2	S 7.6 / LS 8.2	S 7.3 / LS 8.3
+0.50 above	S 11.4 / LS 10.2	S 11.0 / LS 10.1	S 10.6 / LS 10.0	S 10.2 / LS 10.0	S 9.9 / LS 9.9	S 9.5 / LS 9.8	S 9.1 / LS 9.9	S 8.7 / LS 9.9
+0.75 above	S 12.8 / LS 11.4	S 12.4 / LS 11.4	S 11.9 / LS 11.3	S 11.5 / LS 11.2	S 11.1 / LS 11.1	S 10.7 / LS 11.1	S 10.2 / LS 11.1	S 9.8 / LS 11.2
+1.00 above	S 14.2 / LS 12.7	S 13.7 / LS 12.6	S 13.3 / LS 12.5	S 12.8 / LS 12.5	S 12.3 / LS 12.4	S 11.9 / LS 12.3	S 11.4 / LS 12.3	S 10.9 / LS 12.4
2.00 Standard	S 10.4 / LS 9.5	S 10.1 / LS 9.4	S 9.8 / LS 9.4	S 9.5 / LS 9.3	S 9.2 / LS 9.3	S 8.8 / LS 9.2	S 8.5 / LS 9.1	S 8.2 / LS 9.2
+0.50 above	S 12.5 / LS 11.4	S 12.1 / LS 11.3	S 11.7 / LS 11.2	S 11.4 / LS 11.2	S 11.0 / LS 11.1	S 10.6 / LS 11.0	S 10.2 / LS 11.0	S 9.9 / LS 11.0
+0.75 above	S 14.1 / LS 12.8	S 13.6 / LS 12.7	S 13.2 / LS 12.6	S 12.8 / LS 12.6	S 12.4 / LS 12.5	S 11.9 / LS 12.4	S 11.5 / LS 12.3	S 11.1 / LS 12.4
+1.00 above	S 15.6 / LS 14.2	S 15.1 / LS 14.1	S 14.7 / LS 14.0	S 14.2 / LS 14.0	S 13.7 / LS 13.9	S 13.3 / LS 13.8	S 12.8 / LS 13.7	S 12.3 / LS 13.7
2.12 Standard	S 11.1 / LS 10.2	S 10.8 / LS 10.1	S 10.4 / LS 10.1	S 10.1 / LS 10.0	S 9.8 / LS 10.0	S 9.5 / LS 9.9	S 9.2 / LS 9.8	S 8.9 / LS 9.8
+0.50 above	S 13.3 / LS 12.2	S 12.9 / LS 12.1	S 12.5 / LS 12.1	S 12.2 / LS 12.0	S 11.8 / LS 11.9	S 11.4 / LS 11.9	S 11.0 / LS 11.8	S 10.7 / LS 11.8
+0.75 above	S 14.9 / LS 13.7	S 14.5 / LS 13.7	S 14.1 / LS 13.6	S 13.7 / LS 13.5	S 13.3 / LS 13.4	S 12.8 / LS 13.4	S 12.4 / LS 13.3	S 12.0 / LS 13.2
+1.00 above	S 16.6 / LS 15.2	S 16.1 / LS 15.2	S 15.7 / LS 15.1	S 15.2 / LS 15.0	S 14.7 / LS 14.9	S 14.3 / LS 14.9	S 13.8 / LS 14.8	S 13.3 / LS 14.7
2.25 Standard	S 11.8 / LS 10.9	S 11.5 / LS 10.9	S 11.2 / LS 10.8	S 10.8 / LS 10.8	S 10.5 / LS 10.7	S 10.2 / LS 10.7	S 9.9 / LS 10.6	S 9.6 / LS 10.6
+0.50 above	S 14.1 / LS 13.1	S 13.8 / LS 13.0	S 13.4 / LS 13.0	S 13.0 / LS 12.9	S 12.6 / LS 12.9	S 12.3 / LS 12.8	S 11.9 / LS 12.7	S 11.5 / LS 12.7
+0.75 above	S 15.9 / LS 14.8	S 15.5 / LS 14.7	S 15.1 / LS 14.6	S 14.6 / LS 14.5	S 14.2 / LS 14.5	S 13.8 / LS 14.4	S 13.4 / LS 14.3	S 13.0 / LS 14.2
+1.00 above	S 17.7 / LS 16.4	S 17.2 / LS 16.3	S 16.7 / LS 16.2	S 16.3 / LS 16.2	S 15.8 / LS 16.1	S 15.3 / LS 16.0	S 14.9 / LS 15.9	S 14.4 / LS 15.8
2.50 Standard	S 13.2 / LS 12.4	S 12.9 / LS 12.3	S 12.5 / LS 12.3	S 12.2 / LS 12.2	S 11.9 / LS 12.2	S 11.6 / LS 12.1	S 11.3 / LS 12.1	S 11.0 / LS 12.0
+0.50 above	S 15.8 / LS 14.9	S 15.4 / LS 14.8	S 15.0 / LS 14.7	S 14.7 / LS 14.7	S 14.3 / LS 14.6	S 13.9 / LS 14.6	S 13.5 / LS 14.5	S 13.2 / LS 14.4
+0.75 above	S 17.8 / LS 16.7	S 17.4 / LS 16.7	S 16.9 / LS 16.6	S 16.5 / LS 16.5	S 16.1 / LS 16.4	S 15.7 / LS 16.4	S 15.2 / LS 16.3	S 14.8 / LS 16.2
+1.00 above	S 19.8 / LS 18.6	S 19.3 / LS 18.5	S 18.8 / LS 18.4	S 18.3 / LS 18.3	S 17.9 / LS 18.3	S 17.4 / LS 18.2	S 16.9 / LS 18.1	S 16.5 / LS 18.0

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





6.75" UltraMotor

7/8 - 5.7 Stages M40+ (6.5)

Build Rates



Bend Setting °	Bit 8-3/4	Bit 8-7/8	Bit 9	Bit 9-1/8	Bit 9-1/4	Bit 9-3/8	Bit 9-1/2	Bit 9-5/8
	LS OD 8.250	LS OD 8.375	LS OD 8.500	LS OD 8.625	LS OD 8.750	LS OD 8.875	LS OD 9.000	LS OD 9.125
1.50 Standard	S 5.1 / LS 6.6	S 4.8 / LS 6.7	S 4.5 / LS 6.7	S 4.2 / LS 6.8	S 3.9 / LS 6.8	S 3.6 / LS 6.9	S 3.3 / LS 6.9	S 2.9 / LS 7.0
+0.50 above	S 6.2 / LS 7.9	S 5.8 / LS 8.0	S 5.4 / LS 8.1	S 5.0 / LS 8.1	S 4.7 / LS 8.2	S 4.3 / LS 8.3	S 3.9 / LS 8.3	S 3.5 / LS 8.4
+0.75 above	S 6.9 / LS 8.9	S 6.5 / LS 9.0	S 6.1 / LS 9.1	S 5.7 / LS 9.1	S 5.2 / LS 9.2	S 4.8 / LS 9.3	S 4.4 / LS 9.4	S 4.0 / LS 9.4
+1.00 above	S 7.7 / LS 9.9	S 7.2 / LS 10.0	S 6.8 / LS 10.1	S 6.3 / LS 10.2	S 5.8 / LS 10.2	S 5.4 / LS 10.3	S 4.9 / LS 10.4	S 4.4 / LS 10.5
1.75 Standard	S 6.5 / LS 7.9	S 6.2 / LS 8.0	S 5.9 / LS 8.0	S 5.6 / LS 8.1	S 5.3 / LS 8.1	S 5.0 / LS 8.2	S 4.6 / LS 8.2	S 4.3 / LS 8.3
+0.50 above	S 7.8 / LS 9.5	S 7.4 / LS 9.6	S 7.1 / LS 9.6	S 6.7 / LS 9.7	S 6.3 / LS 9.8	S 5.9 / LS 9.8	S 5.6 / LS 9.9	S 5.2 / LS 9.9
+0.75 above	S 8.8 / LS 10.7	S 8.4 / LS 10.8	S 8.0 / LS 10.8	S 7.5 / LS 10.9	S 7.1 / LS 11.0	S 6.7 / LS 11.0	S 6.3 / LS 11.1	S 5.8 / LS 11.2
+1.00 above	S 9.8 / LS 11.9	S 9.3 / LS 12.0	S 8.8 / LS 12.0	S 8.4 / LS 12.1	S 7.9 / LS 12.2	S 7.4 / LS 12.3	S 7.0 / LS 12.4	S 6.5 / LS 12.4
1.83 Standard	S 7.0 / LS 8.3	S 6.6 / LS 8.4	S 6.3 / LS 8.4	S 6.0 / LS 8.5	S 5.7 / LS 8.5	S 5.4 / LS 8.6	S 5.1 / LS 8.7	S 4.8 / LS 8.7
+0.50 above	S 8.4 / LS 10.0	S 8.0 / LS 10.1	S 7.6 / LS 10.1	S 7.2 / LS 10.2	S 6.8 / LS 10.3	S 6.5 / LS 10.3	S 6.1 / LS 10.4	S 5.7 / LS 10.4
+0.75 above	S 9.4 / LS 11.3	S 9.0 / LS 11.3	S 8.6 / LS 11.4	S 8.1 / LS 11.5	S 7.7 / LS 11.5	S 7.3 / LS 11.6	S 6.9 / LS 11.7	S 6.4 / LS 11.8
+1.00 above	S 10.4 / LS 12.5	S 10.0 / LS 12.6	S 9.5 / LS 12.7	S 9.0 / LS 12.7	S 8.6 / LS 12.8	S 8.1 / LS 12.9	S 7.6 / LS 13.0	S 7.1 / LS 13.1
2.00 Standard	S 7.9 / LS 9.2	S 7.6 / LS 9.3	S 7.3 / LS 9.3	S 7.0 / LS 9.4	S 6.6 / LS 9.4	S 6.3 / LS 9.5	S 6.0 / LS 9.5	S 5.7 / LS 9.6
+0.50 above	S 9.5 / LS 11.1	S 9.1 / LS 11.1	S 8.7 / LS 11.2	S 8.4 / LS 11.3	S 8.0 / LS 11.3	S 7.6 / LS 11.4	S 7.2 / LS 11.4	S 6.8 / LS 11.5
+0.75 above	S 10.7 / LS 12.4	S 10.2 / LS 12.5	S 9.8 / LS 12.6	S 9.4 / LS 12.7	S 9.0 / LS 12.7	S 8.5 / LS 12.8	S 8.1 / LS 12.9	S 7.7 / LS 12.9
+1.00 above	S 11.9 / LS 13.8	S 11.4 / LS 13.9	S 10.9 / LS 14.0	S 10.4 / LS 14.1	S 10.0 / LS 14.1	S 9.5 / LS 14.2	S 9.0 / LS 14.3	S 8.6 / LS 14.4
2.12 Standard	S 8.6 / LS 9.8	S 8.2 / LS 9.9	S 7.9 / LS 9.9	S 7.6 / LS 10.0	S 7.3 / LS 10.1	S 7.0 / LS 10.1	S 6.7 / LS 10.2	S 6.4 / LS 10.2
+0.50 above	S 10.3 / LS 11.8	S 9.9 / LS 11.9	S 9.5 / LS 11.9	S 9.1 / LS 12.0	S 8.8 / LS 12.1	S 8.4 / LS 12.1	S 8.0 / LS 12.2	S 7.6 / LS 12.3
+0.75 above	S 11.6 / LS 13.3	S 11.1 / LS 13.4	S 10.7 / LS 13.4	S 10.3 / LS 13.5	S 9.9 / LS 13.6	S 9.4 / LS 13.6	S 9.0 / LS 13.7	S 8.6 / LS 13.8
+1.00 above	S 12.8 / LS 14.8	S 12.4 / LS 14.8	S 11.9 / LS 14.9	S 11.4 / LS 15.0	S 11.0 / LS 15.1	S 10.5 / LS 15.2	S 10.0 / LS 15.2	S 9.5 / LS 15.3
2.25 Standard	S 9.3 / LS 10.5	S 9.0 / LS 10.6	S 8.7 / LS 10.6	S 8.3 / LS 10.7	S 8.0 / LS 10.7	S 7.7 / LS 10.8	S 7.4 / LS 10.8	S 7.1 / LS 10.9
+0.50 above	S 11.1 / LS 12.6	S 10.8 / LS 12.7	S 10.4 / LS 12.8	S 10.0 / LS 12.8	S 9.6 / LS 12.9	S 9.3 / LS 12.9	S 8.9 / LS 13.0	S 8.5 / LS 13.1
+0.75 above	S 12.5 / LS 14.2	S 12.1 / LS 14.3	S 11.7 / LS 14.3	S 11.3 / LS 14.4	S 10.8 / LS 14.5	S 10.4 / LS 14.6	S 10.0 / LS 14.6	S 9.6 / LS 14.7
+1.00 above	S 13.9 / LS 15.8	S 13.4 / LS 15.9	S 13.0 / LS 15.9	S 12.5 / LS 16.0	S 12.0 / LS 16.1	S 11.6 / LS 16.2	S 11.1 / LS 16.3	S 10.6 / LS 16.3
2.50 Standard	S 10.7 / LS 12.0	S 10.3 / LS 11.9	S 10.0 / LS 11.9	S 9.7 / LS 12.0	S 9.4 / LS 12.0	S 9.1 / LS 12.1	S 8.8 / LS 12.1	S 8.5 / LS 12.2
+0.50 above	S 12.8 / LS 14.4	S 12.4 / LS 14.3	S 12.0 / LS 14.3	S 11.7 / LS 14.4	S 11.3 / LS 14.4	S 10.9 / LS 14.5	S 10.5 / LS 14.6	S 10.2 / LS 14.6
+0.75 above	S 14.4 / LS 16.2	S 14.0 / LS 16.1	S 13.5 / LS 16.1	S 13.1 / LS 16.2	S 12.7 / LS 16.2	S 12.3 / LS 16.3	S 11.8 / LS 16.4	S 11.4 / LS 16.5
+1.00 above	S 16.0 / LS 17.9	S 15.5 / LS 17.9	S 15.0 / LS 17.9	S 14.6 / LS 18.0	S 14.1 / LS 18.0	S 13.6 / LS 18.1	S 13.2 / LS 18.2	S 12.7 / LS 18.3

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





6.75" UltraMotor

7/8 - 5.7 Stages M40+ (6.5)

Build Rates



Bend Setting °	9-3/4	Bit 9-7/8	Bit 10*	Bit 10-1/8*	Bit 10-1/4*	Bit 10-3/8*	Bit 10-1/2*	Bit 10-5/8*
	LS OD 9.250	LS OD 9.375	LS OD 9.500	LS OD 9.625	LS OD 9.750	LS OD 9.875	LS OD 10.000	LS OD 10.125
1.50 Standard	S 2.6 / LS 7.0	S 2.3 / LS 7.1	S 2.0 / LS 7.1	S 1.7 / LS 7.2	S 1.4 / LS 7.3	S 1.1 / LS 7.3	S 0.7 / LS 7.4	S 0.4 / LS 7.4
+0.50 above	S 3.2 / LS 8.5	S 2.8 / LS 8.5	S 2.4 / LS 8.6	S 2.0 / LS 8.6	S 1.7 / LS 8.7	S 1.3 / LS 8.8	S 0.9 / LS 8.8	S 0.5 / LS 8.9
+0.75 above	S 3.6 / LS 9.5	S 3.1 / LS 9.6	S 2.7 / LS 9.7	S 2.3 / LS 9.7	S 1.9 / LS 9.8	S 1.4 / LS 9.9	S 1.0 / LS 9.9	S 0.6 / LS 10.0
+1.00 above	S 3.9 / LS 10.6	S 3.5 / LS 10.6	S 3.0 / LS 10.7	S 2.5 / LS 10.8	S 2.1 / LS 10.9	S 1.6 / LS 11.0	S 1.1 / LS 11.0	S 0.7 / LS 11.1
1.75 Standard	S 4.0 / LS 8.3	S 3.7 / LS 8.4	S 3.4 / LS 8.5	S 3.1 / LS 8.5	S 2.8 / LS 8.6	S 2.4 / LS 8.6	S 2.1 / LS 8.7	S 1.8 / LS 8.7
+0.50 above	S 4.8 / LS 10.0	S 4.4 / LS 10.1	S 4.1 / LS 10.1	S 3.7 / LS 10.2	S 3.3 / LS 10.3	S 2.9 / LS 10.3	S 2.6 / LS 10.4	S 2.2 / LS 10.5
+0.75 above	S 5.4 / LS 11.3	S 5.0 / LS 11.3	S 4.6 / LS 11.4	S 4.1 / LS 11.5	S 3.7 / LS 11.6	S 3.3 / LS 11.6	S 2.9 / LS 11.7	S 2.4 / LS 11.8
+1.00 above	S 6.0 / LS 12.5	S 5.5 / LS 12.6	S 5.1 / LS 12.7	S 4.6 / LS 12.8	S 4.1 / LS 12.8	S 3.7 / LS 12.9	S 3.2 / LS 13.0	S 2.7 / LS 13.1
1.83 Standard	S 4.5 / LS 8.8	S 4.1 / LS 8.8	S 3.8 / LS 8.9	S 3.5 / LS 8.9	S 3.2 / LS 9.0	S 2.9 / LS 9.0	S 2.6 / LS 9.1	S 2.3 / LS 9.1
+0.50 above	S 5.3 / LS 10.5	S 5.0 / LS 10.6	S 4.6 / LS 10.6	S 4.2 / LS 10.7	S 3.8 / LS 10.8	S 3.5 / LS 10.8	S 3.1 / LS 10.9	S 2.7 / LS 11.0
+0.75 above	S 6.0 / LS 11.8	S 5.6 / LS 11.9	S 5.2 / LS 12.0	S 4.7 / LS 12.0	S 4.3 / LS 12.1	S 3.9 / LS 12.2	S 3.5 / LS 12.3	S 3.0 / LS 12.3
+1.00 above	S 6.7 / LS 13.1	S 6.2 / LS 13.2	S 5.7 / LS 13.3	S 5.3 / LS 13.4	S 4.8 / LS 13.5	S 4.3 / LS 13.5	S 3.9 / LS 13.6	S 3.4 / LS 13.7
2.00 Standard	S 5.4 / LS 9.6	S 5.1 / LS 9.7	S 4.8 / LS 9.8	S 4.4 / LS 9.8	S 4.1 / LS 9.9	S 3.8 / LS 9.9	S 3.5 / LS 10.0	S 3.2 / LS 10.0
+0.50 above	S 6.5 / LS 11.6	S 6.1 / LS 11.6	S 5.7 / LS 11.7	S 5.3 / LS 11.8	S 5.0 / LS 11.8	S 4.6 / LS 11.9	S 4.2 / LS 12.0	S 3.8 / LS 12.0
+0.75 above	S 7.3 / LS 13.0	S 6.9 / LS 13.1	S 6.4 / LS 13.2	S 6.0 / LS 13.2	S 5.6 / LS 13.3	S 5.2 / LS 13.4	S 4.7 / LS 13.5	S 4.3 / LS 13.5
+1.00 above	S 8.1 / LS 14.5	S 7.6 / LS 14.5	S 7.1 / LS 14.6	S 6.7 / LS 14.7	S 6.2 / LS 14.8	S 5.7 / LS 14.9	S 5.3 / LS 14.9	S 4.8 / LS 15.0
2.12 Standard	S 6.1 / LS 10.3	S 5.7 / LS 10.3	S 5.4 / LS 10.4	S 5.1 / LS 10.4	S 4.8 / LS 10.5	S 4.5 / LS 10.5	S 4.2 / LS 10.6	S 3.9 / LS 10.6
+0.50 above	S 7.3 / LS 12.3	S 6.9 / LS 12.4	S 6.5 / LS 12.4	S 6.1 / LS 12.5	S 5.8 / LS 12.6	S 5.4 / LS 12.6	S 5.0 / LS 12.7	S 4.6 / LS 12.8
+0.75 above	S 8.2 / LS 13.9	S 7.7 / LS 13.9	S 7.3 / LS 14.0	S 6.9 / LS 14.1	S 6.5 / LS 14.1	S 6.1 / LS 14.2	S 5.6 / LS 14.3	S 5.2 / LS 14.4
+1.00 above	S 9.1 / LS 15.4	S 8.6 / LS 15.5	S 8.1 / LS 15.6	S 7.7 / LS 15.6	S 7.2 / LS 15.7	S 6.7 / LS 15.8	S 6.3 / LS 15.9	S 5.8 / LS 16.0
2.25 Standard	S 6.8 / LS 10.9	S 6.5 / LS 11.0	S 6.1 / LS 11.1	S 5.8 / LS 11.1	S 5.5 / LS 11.2	S 5.2 / LS 11.2	S 4.9 / LS 11.3	S 4.6 / LS 11.3
+0.50 above	S 8.1 / LS 13.1	S 7.7 / LS 13.2	S 7.4 / LS 13.3	S 7.0 / LS 13.3	S 6.6 / LS 13.4	S 6.2 / LS 13.5	S 5.9 / LS 13.5	S 5.5 / LS 13.6
+0.75 above	S 9.1 / LS 14.8	S 8.7 / LS 14.8	S 8.3 / LS 14.9	S 7.9 / LS 15.0	S 7.4 / LS 15.1	S 7.0 / LS 15.1	S 6.6 / LS 15.2	S 6.2 / LS 15.3
+1.00 above	S 10.2 / LS 16.4	S 9.7 / LS 16.5	S 9.2 / LS 16.6	S 8.7 / LS 16.7	S 8.3 / LS 16.7	S 7.8 / LS 16.8	S 7.3 / LS 16.9	S 6.9 / LS 17.0
2.50 Standard	S 8.1 / LS 12.2	S 7.8 / LS 12.3	S 7.5 / LS 12.4	S 7.2 / LS 12.4	S 6.9 / LS 12.5	S 6.6 / LS 12.5	S 6.3 / LS 12.6	S 6.0 / LS 12.6
+0.50 above	S 9.8 / LS 14.7	S 9.4 / LS 14.8	S 9.0 / LS 14.8	S 8.6 / LS 14.9	S 8.3 / LS 14.9	S 7.9 / LS 15.0	S 7.5 / LS 15.1	S 7.1 / LS 15.1
+0.75 above	S 11.0 / LS 16.5	S 10.6 / LS 16.6	S 10.2 / LS 16.7	S 9.7 / LS 16.7	S 9.3 / LS 16.8	S 8.9 / LS 16.9	S 8.5 / LS 17.0	S 8.0 / LS 17.0
+1.00 above	S 12.2 / LS 18.4	S 11.8 / LS 18.4	S 11.3 / LS 18.5	S 10.8 / LS 18.6	S 10.3 / LS 18.7	S 9.9 / LS 18.8	S 9.4 / LS 18.8	S 8.9 / LS 18.9

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





6.75" UltraMotor

7/8 - 5.7 Stages M40+ (6.5)

Build Rates



Bend Setting °	Bit 10-3/4*	Bit 10-7/8*	Bit 11*	Bit 11-1/8*	Bit 11-1/4*	Bit 11-3/8*	Bit 11-1/2*	Bit 11-5/8*
	LS OD 10.250	LS OD 10.375	LS OD 10.500	LS OD 10.625	LS OD 10.750	LS OD 10.875	LS OD 11.000	LS OD 11.125
1.50 Standard	S 0.1 / LS 7.5	S -0.2 / LS 7.5	S -0.5 / LS 7.6	S -0.8 / LS 7.6	S -1.1 / LS 7.7	S -1.4 / LS 7.7	S -1.8 / LS 7.8	S -2.1 / LS 7.8
+0.50 above	S 0.1 / LS 9.0	S N/B / LS 9.0	S N/B / LS 9.1	S N/B / LS 9.2	S N/B / LS 9.2	S N/B / LS 9.3	S N/B / LS 9.3	S N/B / LS 9.4
+0.75 above	S 0.2 / LS 10.1	S N/B / LS 10.2	S N/B / LS 10.2	S N/B / LS 10.3	S N/B / LS 10.4	S N/B / LS 10.4	S N/B / LS 10.5	S N/B / LS 10.6
+1.00 above	S 0.2 / LS 11.2	S N/B / LS 11.3	S N/B / LS 11.4	S N/B / LS 11.4	S N/B / LS 11.5	S N/B / LS 11.6	S N/B / LS 11.7	S N/B / LS 11.8
1.75 Standard	S 1.5 / LS 8.8	S 1.2 / LS 8.8	S 0.9 / LS 8.9	S 0.6 / LS 8.9	S 0.2 / LS 9.0	S -0.1 / LS 9.0	S -0.4 / LS 9.1	S -0.7 / LS 9.1
+0.50 above	S 1.8 / LS 10.5	S 1.4 / LS 10.6	S 1.0 / LS 10.7	S 0.7 / LS 10.7	S 0.3 / LS 10.8	S N/B / LS 10.8	S N/B / LS 10.9	S N/B / LS 11.0
+0.75 above	S 2.0 / LS 11.8	S 1.6 / LS 11.9	S 1.2 / LS 12.0	S 0.8 / LS 12.1	S 0.3 / LS 12.1	S N/B / LS 12.2	S N/B / LS 12.3	S N/B / LS 12.3
+1.00 above	S 2.3 / LS 13.2	S 1.8 / LS 13.2	S 1.3 / LS 13.3	S 0.8 / LS 13.4	S 0.4 / LS 13.5	S N/B / LS 13.6	S N/B / LS 13.6	S N/B / LS 13.7
1.83 Standard	S 1.9 / LS 9.2	S 1.6 / LS 9.2	S 1.3 / LS 9.3	S 1.0 / LS 9.3	S 0.7 / LS 9.4	S 0.4 / LS 9.5	S 0.1 / LS 9.5	S -0.3 / LS 9.6
+0.50 above	S 2.3 / LS 11.0	S 2.0 / LS 11.1	S 1.6 / LS 11.1	S 1.2 / LS 11.2	S 0.8 / LS 11.3	S 0.4 / LS 11.3	S 0.1 / LS 11.4	S N/B / LS 11.5
+0.75 above	S 2.6 / LS 12.4	S 2.2 / LS 12.5	S 1.8 / LS 12.5	S 1.4 / LS 12.6	S 0.9 / LS 12.7	S 0.5 / LS 12.8	S 0.1 / LS 12.8	S N/B / LS 12.9
+1.00 above	S 2.9 / LS 13.8	S 2.4 / LS 13.9	S 2.0 / LS 13.9	S 1.5 / LS 14.0	S 1.0 / LS 14.1	S 0.6 / LS 14.2	S 0.1 / LS 14.3	S N/B / LS 14.3
2.00 Standard	S 2.9 / LS 10.1	S 2.6 / LS 10.1	S 2.3 / LS 10.2	S 1.9 / LS 10.2	S 1.6 / LS 10.3	S 1.3 / LS 10.3	S 1.0 / LS 10.4	S 0.7 / LS 10.4
+0.50 above	S 3.5 / LS 12.1	S 3.1 / LS 12.1	S 2.7 / LS 12.2	S 2.3 / LS 12.3	S 1.9 / LS 12.3	S 1.6 / LS 12.4	S 1.2 / LS 12.5	S 0.8 / LS 12.5
+0.75 above	S 3.9 / LS 13.6	S 3.5 / LS 13.7	S 3.0 / LS 13.7	S 2.6 / LS 13.8	S 2.2 / LS 13.9	S 1.8 / LS 14.0	S 1.3 / LS 14.0	S 0.9 / LS 14.1
+1.00 above	S 4.3 / LS 15.1	S 3.8 / LS 15.2	S 3.4 / LS 15.3	S 2.9 / LS 15.3	S 2.4 / LS 15.4	S 2.0 / LS 15.5	S 1.5 / LS 15.6	S 1.0 / LS 15.7
2.12 Standard	S 3.5 / LS 10.7	S 3.2 / LS 10.7	S 2.9 / LS 10.8	S 2.6 / LS 10.9	S 2.3 / LS 10.9	S 2.0 / LS 11.0	S 1.7 / LS 11.0	S 1.3 / LS 11.1
+0.50 above	S 4.2 / LS 12.8	S 3.9 / LS 12.9	S 3.5 / LS 13.0	S 3.1 / LS 13.0	S 2.7 / LS 13.1	S 2.4 / LS 13.2	S 2.0 / LS 13.2	S 1.6 / LS 13.3
+0.75 above	S 4.8 / LS 14.4	S 4.4 / LS 14.5	S 3.9 / LS 14.6	S 3.5 / LS 14.7	S 3.1 / LS 14.7	S 2.7 / LS 14.8	S 2.2 / LS 14.9	S 1.8 / LS 14.9
+1.00 above	S 5.3 / LS 16.0	S 4.8 / LS 16.1	S 4.4 / LS 16.2	S 3.9 / LS 16.3	S 3.4 / LS 16.4	S 3.0 / LS 16.4	S 2.5 / LS 16.5	S 2.0 / LS 16.6
2.25 Standard	S 4.3 / LS 11.4	S 3.9 / LS 11.4	S 3.6 / LS 11.5	S 3.3 / LS 11.5	S 3.0 / LS 11.6	S 2.7 / LS 11.6	S 2.4 / LS 11.7	S 2.1 / LS 11.7
+0.50 above	S 5.1 / LS 13.6	S 4.7 / LS 13.7	S 4.4 / LS 13.8	S 4.0 / LS 13.8	S 3.6 / LS 13.9	S 3.2 / LS 14.0	S 2.9 / LS 14.0	S 2.5 / LS 14.1
+0.75 above	S 5.7 / LS 15.3	S 5.3 / LS 15.4	S 4.9 / LS 15.5	S 4.5 / LS 15.6	S 4.1 / LS 15.6	S 3.6 / LS 15.7	S 3.2 / LS 15.8	S 2.8 / LS 15.9
+1.00 above	S 6.4 / LS 17.1	S 5.9 / LS 17.1	S 5.4 / LS 17.2	S 5.0 / LS 17.3	S 4.5 / LS 17.4	S 4.0 / LS 17.5	S 3.6 / LS 17.5	S 3.1 / LS 17.6
2.50 Standard	S 5.6 / LS 12.7	S 5.3 / LS 12.7	S 5.0 / LS 12.8	S 4.7 / LS 12.8	S 4.4 / LS 12.9	S 4.1 / LS 12.9	S 3.8 / LS 13.0	S 3.4 / LS 13.0
+0.50 above	S 6.8 / LS 15.2	S 6.4 / LS 15.3	S 6.0 / LS 15.3	S 5.6 / LS 15.4	S 5.3 / LS 15.5	S 4.9 / LS 15.5	S 4.5 / LS 15.6	S 4.1 / LS 15.6
+0.75 above	S 7.6 / LS 17.1	S 7.2 / LS 17.2	S 6.8 / LS 17.2	S 6.3 / LS 17.3	S 5.9 / LS 17.4	S 5.5 / LS 17.5	S 5.1 / LS 17.5	S 4.6 / LS 17.6
+1.00 above	S 8.5 / LS 19.0	S 8.0 / LS 19.1	S 7.5 / LS 19.2	S 7.0 / LS 19.2	S 6.6 / LS 19.3	S 6.1 / LS 19.4	S 5.6 / LS 19.5	S 5.2 / LS 19.6

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





6.75" UltraMotor

7/8 - 5.7 Stages M40+ (6.5)

Build Rates



Bend Setting °	Bit 11-3/4*	Bit 11-7/8*	Bit 12*	Bit 12-1/8*	Bit 12-1/4*
	LS OD 11.250	LS OD 11.375	LS OD 11.500	LS OD 11.625	LS OD 11.750
150 Standard	S -2.4 / LS 7.9	S -2.7 / LS 7.9	S -3.0 / LS 8.0	S -3.3 / LS 8.1	S -3.6 / LS 8.1
+0.50 above	S N/B / LS 9.5	S N/B / LS 9.5	S N/B / LS 9.6	S N/B / LS 9.7	S N/B / LS 9.7
+0.75 above	S N/B / LS 10.7	S N/B / LS 10.7	S N/B / LS 10.8	S N/B / LS 10.9	S N/B / LS 10.9
+1.00 above	S N/B / LS 11.8	S N/B / LS 11.9	S N/B / LS 12.0	S N/B / LS 12.1	S N/B / LS 12.2
1.75 Standard	S -1.0 / LS 9.2	S -1.3 / LS 9.2	S -1.6 / LS 9.3	S -2.0 / LS 9.4	S -2.3 / LS 9.4
+0.50 above	S N/B / LS 11.0	S N/B / LS 11.1	S N/B / LS 11.2	S N/B / LS 11.2	S N/B / LS 11.3
+0.75 above	S N/B / LS 12.4	S N/B / LS 12.5	S N/B / LS 12.6	S N/B / LS 12.6	S N/B / LS 12.7
+1.00 above	S N/B / LS 13.8	S N/B / LS 13.9	S N/B / LS 14.0	S N/B / LS 14.0	S N/B / LS 14.1
1.83 Standard	S -0.6 / LS 9.6	S -0.9 / LS 9.7	S -1.2 / LS 9.7	S -1.5 / LS 9.8	S -1.8 / LS 9.8
+0.50 above	S N/B / LS 11.5	S N/B / LS 11.6	S N/B / LS 11.7	S N/B / LS 11.7	S N/B / LS 11.8
+0.75 above	S N/B / LS 13.0	S N/B / LS 13.0	S N/B / LS 13.1	S N/B / LS 13.2	S N/B / LS 13.3
+1.00 above	S N/B / LS 14.4	S N/B / LS 14.5	S N/B / LS 14.6	S N/B / LS 14.7	S N/B / LS 14.7
2.00 Standard	S 0.4 / LS 10.5	S 0.1 / LS 10.5	S -0.3 / LS 10.6	S -0.6 / LS 10.7	S -0.9 / LS 10.7
+0.50 above	S 0.4 / LS 12.6	S 0.1 / LS 12.7	S N/B / LS 12.7	S N/B / LS 12.8	S N/B / LS 12.8
+0.75 above	S 0.5 / LS 14.2	S 0.1 / LS 14.2	S N/B / LS 14.3	S N/B / LS 14.4	S N/B / LS 14.5
+1.00 above	S 0.6 / LS 15.7	S 0.1 / LS 15.8	S N/B / LS 15.9	S N/B / LS 16.0	S N/B / LS 16.1
2.12 Standard	S 1.0 / LS 11.1	S 0.7 / LS 11.2	S 0.4 / LS 11.2	S 0.1 / LS 11.3	S -0.2 / LS 11.3
+0.50 above	S 1.2 / LS 13.3	S 0.9 / LS 13.4	S 0.5 / LS 13.5	S 0.1 / LS 13.5	S N/B / LS 13.6
+0.75 above	S 1.4 / LS 15.0	S 1.0 / LS 15.1	S 0.5 / LS 15.2	S 0.1 / LS 15.2	S N/B / LS 15.3
+1.00 above	S 1.5 / LS 16.7	S 1.1 / LS 16.8	S 0.6 / LS 16.8	S 0.1 / LS 16.9	S N/B / LS 17.0
2.25 Standard	S 1.7 / LS 11.8	S 1.4 / LS 11.8	S 1.1 / LS 11.9	S 0.8 / LS 12.0	S 0.5 / LS 12.0
+0.50 above	S 2.1 / LS 14.2	S 1.7 / LS 14.2	S 1.3 / LS 14.3	S 1.0 / LS 14.3	S 0.6 / LS 14.4
+0.75 above	S 2.4 / LS 15.9	S 1.9 / LS 16.0	S 1.5 / LS 16.1	S 1.1 / LS 16.1	S 0.7 / LS 16.2
+1.00 above	S 2.6 / LS 17.7	S 2.2 / LS 17.8	S 1.7 / LS 17.9	S 1.2 / LS 17.9	S 0.7 / LS 18.0
2.50 Standard	S 3.1 / LS 13.1	S 2.8 / LS 13.1	S 2.5 / LS 13.2	S 2.2 / LS 13.3	S 1.9 / LS 13.3
+0.50 above	S 3.8 / LS 15.7	S 3.4 / LS 15.8	S 3.0 / LS 15.8	S 2.6 / LS 15.9	S 2.2 / LS 16.0
+0.75 above	S 4.2 / LS 17.7	S 3.8 / LS 17.7	S 3.4 / LS 17.8	S 3.0 / LS 17.9	S 2.5 / LS 18.0
+1.00 above	S 4.7 / LS 19.6	S 4.2 / LS 19.7	S 3.7 / LS 19.8	S 3.3 / LS 19.9	S 2.8 / LS 20.0

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





6.75" UltraMotor 7/8 5.7 Stages M40 (7.25)

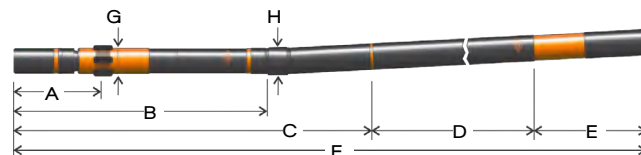


Motor Specifications

Bit Box to Stabilizer	A	25 in.
Bit Box to Bend (FBH)	B	45 in.
Bit Box to Adj. Bend	B	57 in.
Bottom End Length	C	92 in.
Power Section Length	D	see Power Section
Top End Length	E	31 in.
Total Length	F	C + D + E
Body Outer Diameter	G	7.25 in.
Crown Pad Radius	H	3.98 in.
Recommended Hole Size		8-1/2 - 9-7/8 in.
Standard Bit Box Connection ¹		4-1/2 REG
Standard Pin Down Connection ¹		4-1/2 IF
Standard Top Box Connection ¹		NC50 (5 XH, 4-1/2 IF) NC46 (4 IF, 4-1/2 XH)
Weight ²		1,300 lbs
Operating Capacity	Max. WOB	92,000 lbs
	Max. Bit Overpull	92,000 lbs
	Torsional Limit	21,000 lbf-ft
Static Capacity	Max. WOB to Re-run	355,000 lbs
	Max. Bit Overpull to Re-run	319,000 lbs
	Absolute Body Overpull	539,000 lbs
	Torsional Limit	34,000 lbf-ft

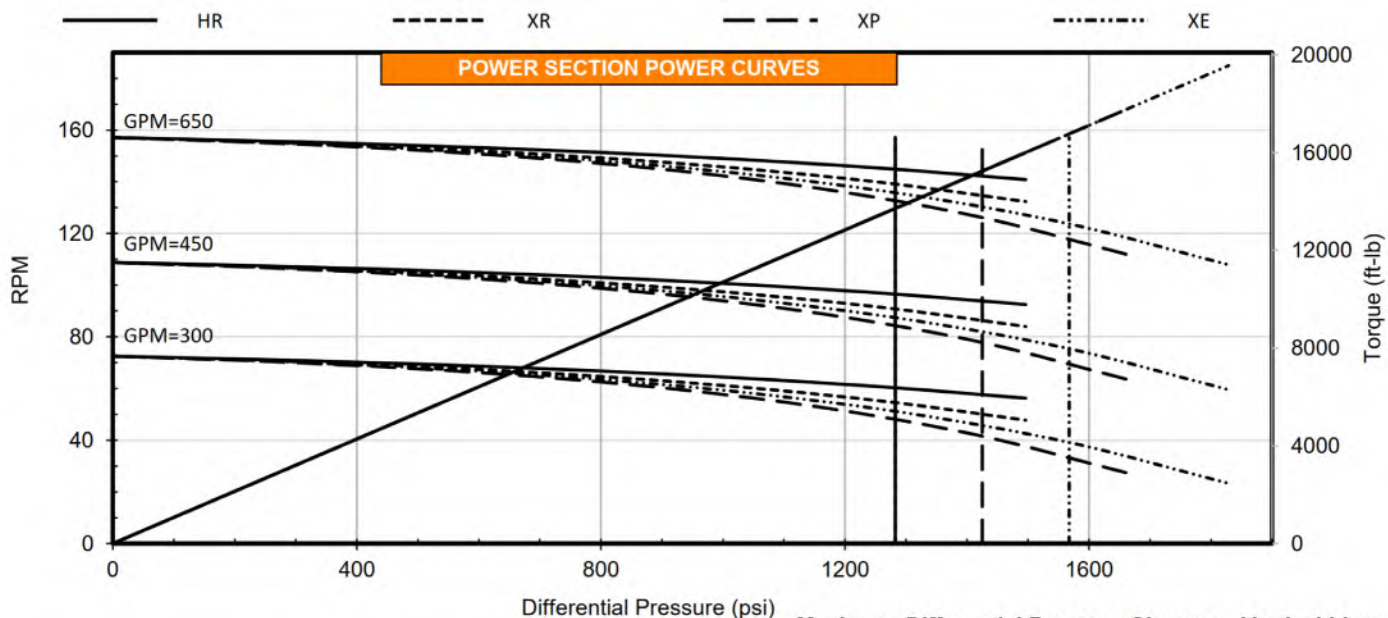
¹other options available on request

²not including Power Section



Power Section

Elastomer	HR	XR	XP	XE
Configuration	7/8 Lobes 5.7 Stages			
Stator Length New (in.)	260			
Stator OD (in.)	6.75			
Rotor Weight (lbs)	883			
Stator Weight (lbs)	827			
Speed Range (rpm)	73 - 157			
Flow Range (gpm)	300 - 650			
Rotation (rev/gal)	0.242			
Torque Slope (lbf-ft/psi)	10.698			
Off Bottom Pressure (psi)	111			
Max Diff Pressure (psi)	1,280	1,280	1,430	1,570
Max Torque (lbf-ft)	13,720	13,720	15,240	16,770
Stall Diff Pressure (psi)	1,920	1,920	2,140	2,350
Stall Torque (lbf-ft)	20,580	20,580	22,870	25,150
Max Power (hp)	378	363	366	395



BLACK DIAMOND





6.75" UltraMotor

7/8 - 5.7 Stages M40 (7.25)

Build Rates



Bend Setting °	Bit 7-3/4*	Bit 7-7/8*	Bit 8*	Bit 8-1/8*	Bit 8-1/4*	Bit 8-3/8*	Bit 8-1/2	Bit 8-5/8
	LS OD 7.250	LS OD 7.375	LS OD 7.500	LS OD 7.625	LS OD 7.750	LS OD 7.875	LS OD 8.000	LS OD 8.125
1.50 Standard	S 10.1 / LS CHK	S 9.7 / LS 6.9	S 9.4 / LS 6.8	S 9.0 / LS 6.7	S 8.7 / LS 6.7	S 8.3 / LS 6.6	S 7.9 / LS 6.6	S 7.6 / LS 6.5
+0.50 above	S 12.1 / LS CHK	S 11.7 / LS 8.2	S 11.3 / LS 8.2	S 10.8 / LS 8.1	S 10.4 / LS 8.0	S 10.0 / LS 8.0	S 9.5 / LS 7.9	S 9.1 / LS 7.8
+0.75 above	S 13.6 / LS CHK	S 13.2 / LS 9.3	S 12.7 / LS 9.2	S 12.2 / LS 9.1	S 11.7 / LS 9.0	S 11.2 / LS 9.0	S 10.7 / LS 8.9	S 10.2 / LS 8.8
+1.00 above	S 15.2 / LS CHK	S 14.6 / LS 10.3	S 14.1 / LS 10.2	S 13.5 / LS 10.1	S 13.0 / LS 10.0	S 12.4 / LS 9.9	S 11.9 / LS 9.9	S 11.4 / LS 9.8
1.75 Standard	S 11.5 / LS CHK	S 11.2 / LS 8.4	S 10.8 / LS 8.3	S 10.5 / LS 8.3	S 10.1 / LS 8.2	S 9.7 / LS 8.2	S 9.4 / LS 8.1	S 9.0 / LS 8.0
+0.50 above	S 13.9 / LS CHK	S 13.4 / LS 10.1	S 13.0 / LS 10.0	S 12.6 / LS 9.9	S 12.1 / LS 9.9	S 11.7 / LS 9.8	S 11.2 / LS 9.7	S 10.8 / LS 9.6
+0.75 above	S 15.6 / LS CHK	S 15.1 / LS 11.3	S 14.6 / LS 11.2	S 14.1 / LS 11.2	S 13.6 / LS 11.1	S 13.1 / LS 11.0	S 12.7 / LS 10.9	S 12.2 / LS 10.9
+1.00 above	S 17.3 / LS CHK	S 16.8 / LS 12.6	S 16.2 / LS 12.5	S 15.7 / LS 12.4	S 15.1 / LS 12.3	S 14.6 / LS 12.2	S 14.1 / LS 12.1	S 13.5 / LS 12.1
1.83 Standard	S 12.0 / LS CHK	S 11.6 / LS 8.9	S 11.3 / LS 8.8	S 10.9 / LS 8.8	S 10.6 / LS 8.7	S 10.2 / LS 8.6	S 9.8 / LS 8.6	S 9.5 / LS 8.5
+0.50 above	S 14.4 / LS CHK	S 14.0 / LS 10.7	S 13.5 / LS 10.6	S 13.1 / LS 10.5	S 12.7 / LS 10.4	S 12.2 / LS 10.4	S 11.8 / LS 10.3	S 11.4 / LS 10.2
+0.75 above	S 16.2 / LS CHK	S 15.7 / LS 12.0	S 15.2 / LS 11.9	S 14.7 / LS 11.8	S 14.3 / LS 11.7	S 13.8 / LS 11.7	S 13.3 / LS 11.6	S 12.8 / LS 11.5
+1.00 above	S 18.0 / LS CHK	S 17.5 / LS 13.3	S 16.9 / LS 13.2	S 16.4 / LS 13.1	S 15.8 / LS 13.1	S 15.3 / LS 13.0	S 14.8 / LS 12.9	S 14.2 / LS 12.8
2.00 Standard	S 13.0 / LS CHK	S 12.6 / LS 9.9	S 12.3 / LS 9.9	S 11.9 / LS 9.8	S 11.5 / LS 9.7	S 11.2 / LS 9.7	S 10.8 / LS 9.6	S 10.5 / LS 9.6
+0.50 above	S 15.6 / LS CHK	S 15.2 / LS 11.9	S 14.7 / LS 11.8	S 14.3 / LS 11.8	S 13.8 / LS 11.7	S 13.4 / LS 11.6	S 13.0 / LS 11.6	S 12.5 / LS 11.5
+0.75 above	S 17.5 / LS CHK	S 17.0 / LS 13.4	S 16.6 / LS 13.3	S 16.1 / LS 13.2	S 15.6 / LS 13.2	S 15.1 / LS 13.1	S 14.6 / LS 13.0	S 14.1 / LS 12.9
+1.00 above	S 19.5 / LS CHK	S 18.9 / LS 14.9	S 18.4 / LS 14.8	S 17.9 / LS 14.7	S 17.3 / LS 14.6	S 16.8 / LS 14.5	S 16.2 / LS 14.4	S 15.7 / LS 14.4
2.12 Standard	S 13.7 / LS CHK	S 13.3 / LS 10.6	S 13.0 / LS 10.6	S 12.6 / LS 10.5	S 12.2 / LS 10.5	S 11.9 / LS 10.4	S 11.5 / LS 10.4	S 11.1 / LS 10.3
+0.50 above	S 16.4 / LS CHK	S 16.0 / LS 12.8	S 15.6 / LS 12.7	S 15.1 / LS 12.6	S 14.7 / LS 12.6	S 14.2 / LS 12.5	S 13.8 / LS 12.4	S 13.4 / LS 12.4
+0.75 above	S 18.5 / LS CHK	S 18.0 / LS 14.4	S 17.5 / LS 14.3	S 17.0 / LS 14.2	S 16.5 / LS 14.1	S 16.0 / LS 14.1	S 15.5 / LS 14.0	S 15.0 / LS 13.9
+1.00 above	S 20.5 / LS CHK	S 20.0 / LS 16.0	S 19.4 / LS 15.9	S 18.9 / LS 15.8	S 18.4 / LS 15.7	S 17.8 / LS 15.6	S 17.3 / LS 15.5	S 16.7 / LS 15.5
2.25 Standard	S 14.4 / LS CHK	S 14.1 / LS 11.4	S 13.7 / LS 11.4	S 13.3 / LS 11.3	S 13.0 / LS 11.3	S 12.6 / LS 11.2	S 12.3 / LS 11.2	S 11.9 / LS 11.1
+0.50 above	S 17.3 / LS CHK	S 16.9 / LS 13.7	S 16.5 / LS 13.7	S 16.0 / LS 13.6	S 15.6 / LS 13.5	S 15.1 / LS 13.5	S 14.7 / LS 13.4	S 14.3 / LS 13.3
+0.75 above	S 19.5 / LS CHK	S 19.0 / LS 15.4	S 18.5 / LS 15.4	S 18.0 / LS 15.3	S 17.5 / LS 15.2	S 17.0 / LS 15.1	S 16.5 / LS 15.1	S 16.1 / LS 15.0
+1.00 above	S 21.7 / LS CHK	S 21.1 / LS 17.2	S 20.6 / LS 17.1	S 20.0 / LS 17.0	S 19.5 / LS 16.9	S 18.9 / LS 16.8	S 18.4 / LS 16.7	S 17.8 / LS 16.6
2.50 Standard	S 15.9 / LS CHK	S 15.5 / LS 13.0	S 15.2 / LS 12.9	S 14.8 / LS 12.9	S 14.4 / LS 12.8	S 14.1 / LS 12.7	S 13.7 / LS 12.7	S 13.3 / LS 12.6
+0.50 above	S 19.1 / LS CHK	S 18.6 / LS 15.6	S 18.2 / LS 15.5	S 17.7 / LS 15.4	S 17.3 / LS 15.4	S 16.9 / LS 15.3	S 16.4 / LS 15.2	S 16.0 / LS 15.1
+0.75 above	S 21.4 / LS CHK	S 20.9 / LS 17.5	S 20.5 / LS 17.4	S 20.0 / LS 17.3	S 19.5 / LS 17.3	S 19.0 / LS 17.2	S 18.5 / LS 17.1	S 18.0 / LS 17.0
+1.00 above	S 23.8 / LS CHK	S 23.3 / LS 19.5	S 22.7 / LS 19.4	S 22.2 / LS 19.3	S 21.6 / LS 19.2	S 21.1 / LS 19.1	S 20.5 / LS 19.0	S 20.0 / LS 18.9

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





6.75" UltraMotor

7/8 - 5.7 Stages M40 (7.25)

Build Rates



Bend Setting °	Bit 8-3/4	Bit 8-7/8	Bit 9	Bit 9-1/8	Bit 9-1/4	Bit 9-3/8	Bit 9-1/2	Bit 9-5/8
	LS OD 8.250	LS OD 8.375	LS OD 8.500	LS OD 8.625	LS OD 8.750	LS OD 8.875	LS OD 9.000	LS OD 9.125
1.50 Standard	S 7.2 / LS 6.5	S 6.8 / LS 6.5	S 6.5 / LS 6.5	S 6.1 / LS 6.6	S 5.8 / LS 6.6	S 5.4 / LS 6.7	S 5.0 / LS 6.8	S 4.7 / LS 6.8
+0.50 above	S 8.6 / LS 7.7	S 8.2 / LS 7.8	S 7.8 / LS 7.8	S 7.3 / LS 7.9	S 6.9 / LS 8.0	S 6.5 / LS 8.0	S 6.0 / LS 8.1	S 5.6 / LS 8.2
+0.75 above	S 9.7 / LS 8.7	S 9.2 / LS 8.7	S 8.7 / LS 8.8	S 8.3 / LS 8.9	S 7.8 / LS 9.0	S 7.3 / LS 9.0	S 6.8 / LS 9.1	S 6.3 / LS 9.2
+1.00 above	S 10.8 / LS 9.7	S 10.3 / LS 9.7	S 9.7 / LS 9.8	S 9.2 / LS 9.9	S 8.6 / LS 10.0	S 8.1 / LS 10.1	S 7.5 / LS 10.1	S 7.0 / LS 10.2
1.75 Standard	S 8.6 / LS 8.0	S 8.3 / LS 7.9	S 7.9 / LS 7.9	S 7.6 / LS 8.0	S 7.2 / LS 8.0	S 6.8 / LS 8.1	S 6.5 / LS 8.1	S 6.1 / LS 8.2
+0.50 above	S 10.4 / LS 9.6	S 9.9 / LS 9.5	S 9.5 / LS 9.5	S 9.1 / LS 9.5	S 8.6 / LS 9.6	S 8.2 / LS 9.7	S 7.8 / LS 9.7	S 7.3 / LS 9.8
+0.75 above	S 11.7 / LS 10.8	S 11.2 / LS 10.7	S 10.7 / LS 10.7	S 10.2 / LS 10.7	S 9.7 / LS 10.8	S 9.2 / LS 10.9	S 8.7 / LS 11.0	S 8.2 / LS 11.0
+1.00 above	S 13.0 / LS 12.0	S 12.4 / LS 11.9	S 11.9 / LS 11.8	S 11.3 / LS 11.9	S 10.8 / LS 12.0	S 10.3 / LS 12.1	S 9.7 / LS 12.2	S 9.2 / LS 12.3
1.83 Standard	S 9.1 / LS 8.5	S 8.7 / LS 8.4	S 8.4 / LS 8.4	S 8.0 / LS 8.4	S 7.7 / LS 8.4	S 7.3 / LS 8.5	S 6.9 / LS 8.6	S 6.6 / LS 8.6
+0.50 above	S 10.9 / LS 10.2	S 10.5 / LS 10.1	S 10.1 / LS 10.0	S 9.6 / LS 10.1	S 9.2 / LS 10.1	S 8.8 / LS 10.2	S 8.3 / LS 10.3	S 7.9 / LS 10.3
+0.75 above	S 12.3 / LS 11.4	S 11.8 / LS 11.4	S 11.3 / LS 11.3	S 10.8 / LS 11.3	S 10.3 / LS 11.4	S 9.9 / LS 11.5	S 9.4 / LS 11.6	S 8.9 / LS 11.6
+1.00 above	S 13.7 / LS 12.7	S 13.1 / LS 12.6	S 12.6 / LS 12.5	S 12.0 / LS 12.6	S 11.5 / LS 12.7	S 10.9 / LS 12.8	S 10.4 / LS 12.8	S 9.9 / LS 12.9
2.00 Standard	S 10.1 / LS 9.5	S 9.7 / LS 9.5	S 9.4 / LS 9.4	S 9.0 / LS 9.3	S 8.6 / LS 9.4	S 8.3 / LS 9.4	S 7.9 / LS 9.5	S 7.6 / LS 9.5
+0.50 above	S 12.1 / LS 11.4	S 11.7 / LS 11.3	S 11.2 / LS 11.3	S 10.8 / LS 11.2	S 10.4 / LS 11.2	S 9.9 / LS 11.3	S 9.5 / LS 11.4	S 9.1 / LS 11.5
+0.75 above	S 13.6 / LS 12.8	S 13.1 / LS 12.8	S 12.6 / LS 12.7	S 12.2 / LS 12.6	S 11.7 / LS 12.7	S 11.2 / LS 12.7	S 10.7 / LS 12.8	S 10.2 / LS 12.9
+1.00 above	S 15.1 / LS 14.3	S 14.6 / LS 14.2	S 14.0 / LS 14.1	S 13.5 / LS 14.0	S 13.0 / LS 14.1	S 12.4 / LS 14.1	S 11.9 / LS 14.2	S 11.3 / LS 14.3
2.12 Standard	S 10.8 / LS 10.2	S 10.4 / LS 10.2	S 10.1 / LS 10.1	S 9.7 / LS 10.1	S 9.3 / LS 10.0	S 9.0 / LS 10.1	S 8.6 / LS 10.1	S 8.2 / LS 10.2
+0.50 above	S 12.9 / LS 12.3	S 12.5 / LS 12.2	S 12.1 / LS 12.2	S 11.6 / LS 12.1	S 11.2 / LS 12.0	S 10.8 / LS 12.1	S 10.3 / LS 12.2	S 9.9 / LS 12.2
+0.75 above	S 14.6 / LS 13.8	S 14.1 / LS 13.7	S 13.6 / LS 13.7	S 13.1 / LS 13.6	S 12.6 / LS 13.5	S 12.1 / LS 13.6	S 11.6 / LS 13.7	S 11.1 / LS 13.8
+1.00 above	S 16.2 / LS 15.4	S 15.6 / LS 15.3	S 15.1 / LS 15.2	S 14.5 / LS 15.1	S 14.0 / LS 15.0	S 13.5 / LS 15.1	S 12.9 / LS 15.2	S 12.4 / LS 15.3
2.25 Standard	S 11.5 / LS 11.0	S 11.2 / LS 11.0	S 10.8 / LS 10.9	S 10.4 / LS 10.9	S 10.1 / LS 10.8	S 9.7 / LS 10.8	S 9.4 / LS 10.9	S 9.0 / LS 10.9
+0.50 above	S 13.8 / LS 13.2	S 13.4 / LS 13.2	S 13.0 / LS 13.1	S 12.5 / LS 13.0	S 12.1 / LS 13.0	S 11.7 / LS 13.0	S 11.2 / LS 13.0	S 10.8 / LS 13.1
+0.75 above	S 15.6 / LS 14.9	S 15.1 / LS 14.8	S 14.6 / LS 14.7	S 14.1 / LS 14.7	S 13.6 / LS 14.6	S 13.1 / LS 14.6	S 12.6 / LS 14.7	S 12.1 / LS 14.7
+1.00 above	S 17.3 / LS 16.6	S 16.8 / LS 16.5	S 16.2 / LS 16.4	S 15.7 / LS 16.3	S 15.1 / LS 16.2	S 14.6 / LS 16.2	S 14.0 / LS 16.3	S 13.5 / LS 16.4
2.50 Standard	S 13.0 / LS 12.6	S 12.6 / LS 12.5	S 12.2 / LS 12.4	S 11.9 / LS 12.4	S 11.5 / LS 12.3	S 11.2 / LS 12.3	S 10.8 / LS 12.2	S 10.4 / LS 12.3
+0.50 above	S 15.6 / LS 15.1	S 15.1 / LS 15.0	S 14.7 / LS 14.9	S 14.3 / LS 14.9	S 13.8 / LS 14.8	S 13.4 / LS 14.7	S 13.0 / LS 14.7	S 12.5 / LS 14.7
+0.75 above	S 17.5 / LS 17.0	S 17.0 / LS 16.9	S 16.5 / LS 16.8	S 16.0 / LS 16.7	S 15.6 / LS 16.6	S 15.1 / LS 16.6	S 14.6 / LS 16.5	S 14.1 / LS 16.6
+1.00 above	S 19.5 / LS 18.8	S 18.9 / LS 18.8	S 18.4 / LS 18.7	S 17.8 / LS 18.6	S 17.3 / LS 18.5	S 16.7 / LS 18.4	S 16.2 / LS 18.3	S 15.7 / LS 18.4

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





6.75" UltraMotor

7/8 - 5.7 Stages M40 (7.25)

Build Rates



Bend Setting °	9-3/4	Bit 9-7/8	Bit 10*	Bit 10-1/8*	Bit 10-1/4*	Bit 10-3/8*	Bit 10-1/2*	Bit 10-5/8*
	LS OD 9.250	LS OD 9.375	LS OD 9.500	LS OD 9.625	LS OD 9.750	LS OD 9.875	LS OD 10.000	LS OD 10.125
1.50 Standard	S 4.3 / LS 6.9	S 3.9 / LS 6.9	S 3.6 / LS 7.0	S 3.2 / LS 7.0	S 2.9 / LS 7.1	S 2.5 / LS 7.2	S 2.1 / LS 7.2	S 1.8 / LS 7.3
+0.50 above	S 5.2 / LS 8.3	S 4.7 / LS 8.3	S 4.3 / LS 8.4	S 3.9 / LS 8.5	S 3.4 / LS 8.5	S 3.0 / LS 8.6	S 2.6 / LS 8.7	S 2.1 / LS 8.7
+0.75 above	S 5.8 / LS 9.3	S 5.3 / LS 9.4	S 4.8 / LS 9.4	S 4.3 / LS 9.5	S 3.9 / LS 9.6	S 3.4 / LS 9.7	S 2.9 / LS 9.7	S 2.4 / LS 9.8
+1.00 above	S 6.5 / LS 10.3	S 5.9 / LS 10.4	S 5.4 / LS 10.5	S 4.8 / LS 10.6	S 4.3 / LS 10.7	S 3.7 / LS 10.7	S 3.2 / LS 10.8	S 2.6 / LS 10.9
1.75 Standard	S 5.7 / LS 8.2	S 5.4 / LS 8.3	S 5.0 / LS 8.4	S 4.7 / LS 8.4	S 4.3 / LS 8.5	S 3.9 / LS 8.5	S 3.6 / LS 8.6	S 3.2 / LS 8.6
+0.50 above	S 6.9 / LS 9.9	S 6.5 / LS 10.0	S 6.0 / LS 10.0	S 5.6 / LS 10.1	S 5.2 / LS 10.2	S 4.7 / LS 10.2	S 4.3 / LS 10.3	S 3.9 / LS 10.4
+0.75 above	S 7.8 / LS 11.1	S 7.3 / LS 11.2	S 6.8 / LS 11.3	S 6.3 / LS 11.4	S 5.8 / LS 11.4	S 5.3 / LS 11.5	S 4.8 / LS 11.6	S 4.3 / LS 11.7
+1.00 above	S 8.6 / LS 12.4	S 8.1 / LS 12.4	S 7.5 / LS 12.5	S 7.0 / LS 12.6	S 6.4 / LS 12.7	S 5.9 / LS 12.8	S 5.4 / LS 12.9	S 4.8 / LS 13.0
1.83 Standard	S 6.2 / LS 8.7	S 5.8 / LS 8.7	S 5.5 / LS 8.8	S 5.1 / LS 8.9	S 4.8 / LS 8.9	S 4.4 / LS 9.0	S 4.0 / LS 9.0	S 3.7 / LS 9.1
+0.50 above	S 7.5 / LS 10.4	S 7.0 / LS 10.5	S 6.6 / LS 10.6	S 6.1 / LS 10.6	S 5.7 / LS 10.7	S 5.3 / LS 10.8	S 4.8 / LS 10.8	S 4.4 / LS 10.9
+0.75 above	S 8.4 / LS 11.7	S 7.9 / LS 11.8	S 7.4 / LS 11.9	S 6.9 / LS 11.9	S 6.4 / LS 12.0	S 5.9 / LS 12.1	S 5.4 / LS 12.2	S 5.0 / LS 12.3
+1.00 above	S 9.3 / LS 13.0	S 8.8 / LS 13.1	S 8.2 / LS 13.2	S 7.7 / LS 13.3	S 7.1 / LS 13.4	S 6.6 / LS 13.4	S 6.0 / LS 13.5	S 5.5 / LS 13.6
2.00 Standard	S 7.2 / LS 9.6	S 6.8 / LS 9.7	S 6.5 / LS 9.7	S 6.1 / LS 9.8	S 5.7 / LS 9.8	S 5.4 / LS 9.9	S 5.0 / LS 10.0	S 4.7 / LS 10.0
+0.50 above	S 8.6 / LS 11.5	S 8.2 / LS 11.6	S 7.8 / LS 11.7	S 7.3 / LS 11.7	S 6.9 / LS 11.8	S 6.5 / LS 11.9	S 6.0 / LS 11.9	S 5.6 / LS 12.0
+0.75 above	S 9.7 / LS 13.0	S 9.2 / LS 13.0	S 8.7 / LS 13.1	S 8.2 / LS 13.2	S 7.7 / LS 13.3	S 7.3 / LS 13.4	S 6.8 / LS 13.4	S 6.3 / LS 13.5
+1.00 above	S 10.8 / LS 14.4	S 10.2 / LS 14.5	S 9.7 / LS 14.6	S 9.2 / LS 14.7	S 8.6 / LS 14.8	S 8.1 / LS 14.8	S 7.5 / LS 14.9	S 7.0 / LS 15.0
2.12 Standard	S 7.9 / LS 10.3	S 7.5 / LS 10.3	S 7.2 / LS 10.4	S 6.8 / LS 10.4	S 6.4 / LS 10.5	S 6.1 / LS 10.5	S 5.7 / LS 10.6	S 5.3 / LS 10.7
+0.50 above	S 9.5 / LS 12.3	S 9.0 / LS 12.4	S 8.6 / LS 12.5	S 8.2 / LS 12.5	S 7.7 / LS 12.6	S 7.3 / LS 12.7	S 6.8 / LS 12.7	S 6.4 / LS 12.8
+0.75 above	S 10.6 / LS 13.9	S 10.2 / LS 13.9	S 9.7 / LS 14.0	S 9.2 / LS 14.1	S 8.7 / LS 14.2	S 8.2 / LS 14.2	S 7.7 / LS 14.3	S 7.2 / LS 14.4
+1.00 above	S 11.8 / LS 15.4	S 11.3 / LS 15.5	S 10.7 / LS 15.6	S 10.2 / LS 15.6	S 9.6 / LS 15.7	S 9.1 / LS 15.8	S 8.6 / LS 15.9	S 8.0 / LS 16.0
2.25 Standard	S 8.6 / LS 11.0	S 8.3 / LS 11.0	S 7.9 / LS 11.1	S 7.5 / LS 11.1	S 7.2 / LS 11.2	S 6.8 / LS 11.3	S 6.5 / LS 11.3	S 6.1 / LS 11.4
+0.50 above	S 10.4 / LS 13.2	S 9.9 / LS 13.2	S 9.5 / LS 13.3	S 9.1 / LS 13.4	S 8.6 / LS 13.4	S 8.2 / LS 13.5	S 7.7 / LS 13.6	S 7.3 / LS 13.6
+0.75 above	S 11.7 / LS 14.8	S 11.2 / LS 14.9	S 10.7 / LS 15.0	S 10.2 / LS 15.0	S 9.7 / LS 15.1	S 9.2 / LS 15.2	S 8.7 / LS 15.3	S 8.2 / LS 15.4
+1.00 above	S 12.9 / LS 16.5	S 12.4 / LS 16.5	S 11.9 / LS 16.6	S 11.3 / LS 16.7	S 10.8 / LS 16.8	S 10.2 / LS 16.9	S 9.7 / LS 17.0	S 9.1 / LS 17.1
2.50 Standard	S 10.1 / LS 12.3	S 9.7 / LS 12.4	S 9.3 / LS 12.4	S 9.0 / LS 12.5	S 8.6 / LS 12.6	S 8.3 / LS 12.6	S 7.9 / LS 12.7	S 7.5 / LS 12.7
+0.50 above	S 12.1 / LS 14.8	S 11.7 / LS 14.9	S 11.2 / LS 14.9	S 10.8 / LS 15.0	S 10.3 / LS 15.1	S 9.9 / LS 15.1	S 9.5 / LS 15.2	S 9.0 / LS 15.3
+0.75 above	S 13.6 / LS 16.7	S 13.1 / LS 16.7	S 12.6 / LS 16.8	S 12.1 / LS 16.9	S 11.6 / LS 17.0	S 11.2 / LS 17.0	S 10.7 / LS 17.1	S 10.2 / LS 17.2
+1.00 above	S 15.1 / LS 18.5	S 14.6 / LS 18.6	S 14.0 / LS 18.7	S 13.5 / LS 18.8	S 12.9 / LS 18.8	S 12.4 / LS 18.9	S 11.8 / LS 19.0	S 11.3 / LS 19.1

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





6.75" UltraMotor

7/8 - 5.7 Stages M40 (7.25)

Build Rates



Bend Setting °	Bit 10-3/4*	Bit 10-7/8*	Bit 11*	Bit 11-1/8*	Bit 11-1/4*	Bit 11-3/8*	Bit 11-1/2*	Bit 11-5/8*
	LS OD 10.250	LS OD 10.375	LS OD 10.500	LS OD 10.625	LS OD 10.750	LS OD 10.875	LS OD 11.000	LS OD 11.125
1.50 Standard	S 1.4 / LS 7.3	S 1.0 / LS 7.4	S 0.7 / LS 7.5	S 0.3 / LS 7.5	S 0.0 / LS 7.6	S -0.4 / LS 7.6	S -0.8 / LS 7.7	S -1.1 / LS 7.7
+0.50 above	S 1.7 / LS 8.8	S 1.2 / LS 8.9	S 0.8 / LS 8.9	S 0.4 / LS 9.0	S N/B / LS 9.1	S N/B / LS 9.2	S N/B / LS 9.2	S N/B / LS 9.3
+0.75 above	S 1.9 / LS 9.9	S 1.4 / LS 10.0	S 0.9 / LS 10.1	S 0.4 / LS 10.1	S N/B / LS 10.2	S N/B / LS 10.3	S N/B / LS 10.4	S N/B / LS 10.5
+1.00 above	S 2.1 / LS 11.0	S 1.6 / LS 11.1	S 1.0 / LS 11.2	S 0.5 / LS 11.3	S N/B / LS 11.4	S N/B / LS 11.4	S N/B / LS 11.5	S N/B / LS 11.6
1.75 Standard	S 2.8 / LS 8.7	S 2.5 / LS 8.8	S 2.1 / LS 8.8	S 1.8 / LS 8.9	S 1.4 / LS 8.9	S 1.0 / LS 9.0	S 0.7 / LS 9.0	S 0.3 / LS 9.1
+0.50 above	S 3.4 / LS 10.4	S 3.0 / LS 10.5	S 2.5 / LS 10.6	S 2.1 / LS 10.7	S 1.7 / LS 10.7	S 1.2 / LS 10.8	S 0.8 / LS 10.9	S 0.4 / LS 10.9
+0.75 above	S 3.8 / LS 11.7	S 3.4 / LS 11.8	S 2.9 / LS 11.9	S 2.4 / LS 12.0	S 1.9 / LS 12.1	S 1.4 / LS 12.1	S 0.9 / LS 12.2	S 0.4 / LS 12.3
+1.00 above	S 4.3 / LS 13.1	S 3.7 / LS 13.1	S 3.2 / LS 13.2	S 2.6 / LS 13.3	S 2.1 / LS 13.4	S 1.5 / LS 13.5	S 1.0 / LS 13.6	S 0.5 / LS 13.7
1.83 Standard	S 3.3 / LS 9.1	S 2.9 / LS 9.2	S 2.6 / LS 9.3	S 2.2 / LS 9.3	S 1.9 / LS 9.4	S 1.5 / LS 9.4	S 1.1 / LS 9.5	S 0.8 / LS 9.5
+0.50 above	S 4.0 / LS 11.0	S 3.5 / LS 11.0	S 3.1 / LS 11.1	S 2.7 / LS 11.2	S 2.2 / LS 11.2	S 1.8 / LS 11.3	S 1.4 / LS 11.4	S 0.9 / LS 11.5
+0.75 above	S 4.5 / LS 12.3	S 4.0 / LS 12.4	S 3.5 / LS 12.5	S 3.0 / LS 12.6	S 2.5 / LS 12.6	S 2.0 / LS 12.7	S 1.5 / LS 12.8	S 1.0 / LS 12.9
+1.00 above	S 5.0 / LS 13.7	S 4.4 / LS 13.8	S 3.9 / LS 13.9	S 3.3 / LS 14.0	S 2.8 / LS 14.1	S 2.2 / LS 14.1	S 1.7 / LS 14.2	S 1.2 / LS 14.3
2.00 Standard	S 4.3 / LS 10.1	S 3.9 / LS 10.1	S 3.6 / LS 10.2	S 3.2 / LS 10.2	S 2.8 / LS 10.3	S 2.5 / LS 10.4	S 2.1 / LS 10.4	S 1.8 / LS 10.5
+0.50 above	S 5.1 / LS 12.1	S 4.7 / LS 12.1	S 4.3 / LS 12.2	S 3.8 / LS 12.3	S 3.4 / LS 12.4	S 3.0 / LS 12.4	S 2.5 / LS 12.5	S 2.1 / LS 12.6
+0.75 above	S 5.8 / LS 13.6	S 5.3 / LS 13.7	S 4.8 / LS 13.7	S 4.3 / LS 13.8	S 3.8 / LS 13.9	S 3.3 / LS 14.0	S 2.9 / LS 14.1	S 2.4 / LS 14.1
+1.00 above	S 6.4 / LS 15.1	S 5.9 / LS 15.2	S 5.3 / LS 15.3	S 4.8 / LS 15.4	S 4.3 / LS 15.4	S 3.7 / LS 15.5	S 3.2 / LS 15.6	S 2.6 / LS 15.7
2.12 Standard	S 5.0 / LS 10.7	S 4.6 / LS 10.8	S 4.3 / LS 10.8	S 3.9 / LS 10.9	S 3.5 / LS 11.0	S 3.2 / LS 11.0	S 2.8 / LS 11.1	S 2.4 / LS 11.1
+0.50 above	S 6.0 / LS 12.9	S 5.5 / LS 12.9	S 5.1 / LS 13.0	S 4.7 / LS 13.1	S 4.2 / LS 13.1	S 3.8 / LS 13.2	S 3.4 / LS 13.3	S 2.9 / LS 13.4
+0.75 above	S 6.7 / LS 14.5	S 6.2 / LS 14.6	S 5.7 / LS 14.6	S 5.3 / LS 14.7	S 4.8 / LS 14.8	S 4.3 / LS 14.9	S 3.8 / LS 14.9	S 3.3 / LS 15.0
+1.00 above	S 7.5 / LS 16.1	S 6.9 / LS 16.2	S 6.4 / LS 16.3	S 5.8 / LS 16.3	S 5.3 / LS 16.4	S 4.8 / LS 16.5	S 4.2 / LS 16.6	S 3.7 / LS 16.7
2.25 Standard	S 5.7 / LS 11.4	S 5.4 / LS 11.5	S 5.0 / LS 11.5	S 4.6 / LS 11.6	S 4.3 / LS 11.7	S 3.9 / LS 11.7	S 3.6 / LS 11.8	S 3.2 / LS 11.8
+0.50 above	S 6.9 / LS 13.7	S 6.4 / LS 13.8	S 6.0 / LS 13.9	S 5.6 / LS 13.9	S 5.1 / LS 14.0	S 4.7 / LS 14.1	S 4.3 / LS 14.1	S 3.8 / LS 14.2
+0.75 above	S 7.7 / LS 15.4	S 7.2 / LS 15.5	S 6.8 / LS 15.6	S 6.3 / LS 15.7	S 5.8 / LS 15.7	S 5.3 / LS 15.8	S 4.8 / LS 15.9	S 4.3 / LS 16.0
+1.00 above	S 8.6 / LS 17.1	S 8.1 / LS 17.2	S 7.5 / LS 17.3	S 7.0 / LS 17.4	S 6.4 / LS 17.5	S 5.9 / LS 17.6	S 5.3 / LS 17.7	S 4.8 / LS 17.8
2.50 Standard	S 7.2 / LS 12.8	S 6.8 / LS 12.9	S 6.4 / LS 12.9	S 6.1 / LS 13.0	S 5.7 / LS 13.0	S 5.4 / LS 13.1	S 5.0 / LS 13.1	S 4.6 / LS 13.2
+0.50 above	S 8.6 / LS 15.4	S 8.2 / LS 15.4	S 7.7 / LS 15.5	S 7.3 / LS 15.6	S 6.9 / LS 15.6	S 6.4 / LS 15.7	S 6.0 / LS 15.8	S 5.6 / LS 15.8
+0.75 above	S 9.7 / LS 17.3	S 9.2 / LS 17.4	S 8.7 / LS 17.4	S 8.2 / LS 17.5	S 7.7 / LS 17.6	S 7.2 / LS 17.7	S 6.7 / LS 17.7	S 6.3 / LS 17.8
+1.00 above	S 10.8 / LS 19.2	S 10.2 / LS 19.3	S 9.7 / LS 19.4	S 9.1 / LS 19.5	S 8.6 / LS 19.5	S 8.0 / LS 19.6	S 7.5 / LS 19.7	S 7.0 / LS 19.8

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





6.75" UltraMotor

7/8 - 5.7 Stages M40 (7.25)

Build Rates



Bend Setting °	Bit 11-3/4*	Bit 11-7/8*	Bit 12*	Bit 12-1/8*	Bit 12-1/4*
	LS OD 11.250	LS OD 11.375	LS OD 11.500	LS OD 11.625	LS OD 11.750
150 Standard	S -1.5 / LS 7.8	S -1.9 / LS 7.9	S -2.2 / LS 7.9	S -2.6 / LS 8.0	S -2.9 / LS 8.0
+0.50 above	S N/B / LS 9.4	S N/B / LS 9.4	S N/B / LS 9.5	S N/B / LS 9.6	S N/B / LS 9.6
+0.75 above	S N/B / LS 10.5	S N/B / LS 10.6	S N/B / LS 10.7	S N/B / LS 10.8	S N/B / LS 10.8
+1.00 above	S N/B / LS 11.7	S N/B / LS 11.8	S N/B / LS 11.9	S N/B / LS 12.0	S N/B / LS 12.0
175 Standard	S -0.1 / LS 9.2	S -0.4 / LS 9.2	S -0.8 / LS 9.3	S -1.1 / LS 9.3	S -1.5 / LS 9.4
+0.50 above	S N/B / LS 11.0	S N/B / LS 11.1	S N/B / LS 11.1	S N/B / LS 11.2	S N/B / LS 11.3
+0.75 above	S N/B / LS 12.4	S N/B / LS 12.4	S N/B / LS 12.5	S N/B / LS 12.6	S N/B / LS 12.7
+1.00 above	S N/B / LS 13.7	S N/B / LS 13.8	S N/B / LS 13.9	S N/B / LS 14.0	S N/B / LS 14.1
183 Standard	S 0.4 / LS 9.6	S 0.0 / LS 9.7	S -0.3 / LS 9.7	S -0.7 / LS 9.8	S -1.0 / LS 9.8
+0.50 above	S 0.5 / LS 11.5	S 0.1 / LS 11.6	S N/B / LS 11.7	S N/B / LS 11.7	S N/B / LS 11.8
+0.75 above	S 0.5 / LS 13.0	S 0.1 / LS 13.0	S N/B / LS 13.1	S N/B / LS 13.2	S N/B / LS 13.3
+1.00 above	S 0.6 / LS 14.4	S 0.1 / LS 14.5	S N/B / LS 14.6	S N/B / LS 14.7	S N/B / LS 14.7
2.00 Standard	S 1.4 / LS 10.5	S 1.0 / LS 10.6	S 0.7 / LS 10.6	S 0.3 / LS 10.7	S -0.1 / LS 10.8
+0.50 above	S 1.7 / LS 12.6	S 1.2 / LS 12.7	S 0.8 / LS 12.8	S 0.4 / LS 12.8	S N/B / LS 12.9
+0.75 above	S 1.9 / LS 14.2	S 1.4 / LS 14.3	S 0.9 / LS 14.4	S 0.4 / LS 14.4	S N/B / LS 14.5
+1.00 above	S 2.1 / LS 15.8	S 1.5 / LS 15.9	S 1.0 / LS 16.0	S 0.4 / LS 16.1	S N/B / LS 16.1
2.12 Standard	S 2.1 / LS 11.2	S 1.7 / LS 11.2	S 1.4 / LS 11.3	S 1.0 / LS 11.4	S 0.6 / LS 11.4
+0.50 above	S 2.5 / LS 13.4	S 2.1 / LS 13.5	S 1.6 / LS 13.6	S 1.2 / LS 13.6	S 0.8 / LS 13.7
+0.75 above	S 2.8 / LS 15.1	S 2.3 / LS 15.2	S 1.8 / LS 15.3	S 1.3 / LS 15.3	S 0.8 / LS 15.4
+1.00 above	S 3.1 / LS 16.8	S 2.6 / LS 16.9	S 2.0 / LS 16.9	S 1.5 / LS 17.0	S 0.9 / LS 17.1
2.25 Standard	S 2.8 / LS 11.9	S 2.5 / LS 11.9	S 2.1 / LS 12.0	S 1.7 / LS 12.1	S 1.4 / LS 12.1
+0.50 above	S 3.4 / LS 14.3	S 3.0 / LS 14.3	S 2.5 / LS 14.4	S 2.1 / LS 14.5	S 1.7 / LS 14.5
+0.75 above	S 3.8 / LS 16.1	S 3.3 / LS 16.1	S 2.8 / LS 16.2	S 2.4 / LS 16.3	S 1.9 / LS 16.4
+1.00 above	S 4.2 / LS 17.8	S 3.7 / LS 17.9	S 3.2 / LS 18.0	S 2.6 / LS 18.1	S 2.1 / LS 18.2
2.50 Standard	S 4.3 / LS 13.3	S 3.9 / LS 13.3	S 3.5 / LS 13.4	S 3.2 / LS 13.4	S 2.8 / LS 13.5
+0.50 above	S 5.1 / LS 15.9	S 4.7 / LS 16.0	S 4.3 / LS 16.0	S 3.8 / LS 16.1	S 3.4 / LS 16.2
+0.75 above	S 5.8 / LS 17.9	S 5.3 / LS 18.0	S 4.8 / LS 18.1	S 4.3 / LS 18.1	S 3.8 / LS 18.2
+1.00 above	S 6.4 / LS 19.9	S 5.9 / LS 20.0	S 5.3 / LS 20.1	S 4.8 / LS 20.1	S 4.2 / LS 20.2

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





6.75" UltraMotor 7/8 5.7 Stages M41

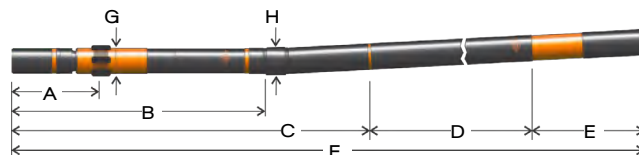


Motor Specifications

Bit Box to Stabilizer	A	30 in.
Bit Box to Bend (FBH)	B	60 in.
Bit Box to Adj. Bend	B	72 in.
Bottom End Length	C	107 in.
Power Section Length	D	see Power Section
Top End Length	E	31 in.
Total Length	F	C + D + E
Body Outer Diameter	G	7.25 in.
Crown Pad Radius	H	3.98 in.
Recommended Hole Size		8-1/2 - 9-7/8 in.
Standard Bit Box Connection ¹		4-1/2 REG
Standard Pin Down Connection ¹		4-1/2 IF
Standard Top Box Connection ¹		NC50 (5 XH, 4-1/2 IF) NC46 (4 IF, 4-1/2 XH)
Weight ²		2,500 lbs
Operating Capacity	Max. WOB	95,100 lbs
	Max. Bit Overpull	95,100 lbs
	Torsional Limit	21,000 lbf-ft
Static Capacity	Max. WOB to Re-run	487,500 lbs
	Max. Bit Overpull to Re-run	319,000 lbs
	Absolute Body Overpull	539,000 lbs
	Torsional Limit	34,000 lbf-ft

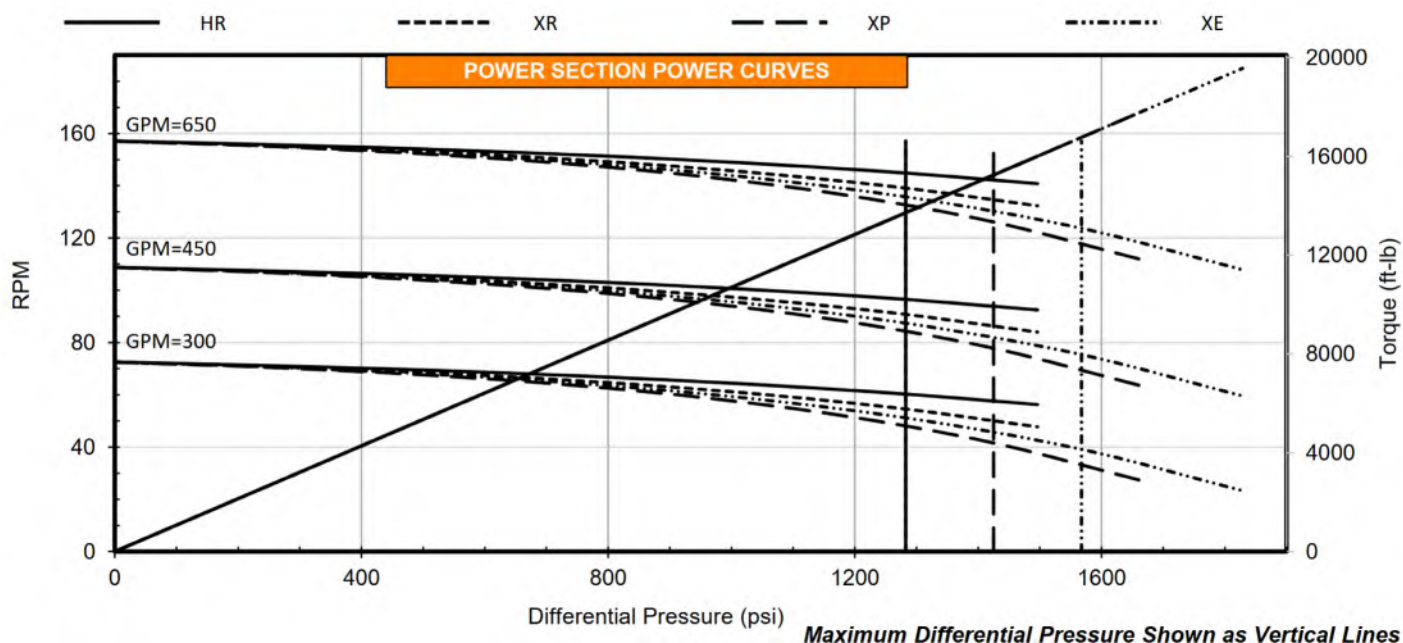
¹other options available on request

²not including Power Section



Power Section

Elastomer	HR	XR	XP	XE
Configuration	7/8 Lobes 5.7 Stages			
Stator Length New (in.)	260			
Stator OD (in.)	6.75			
Rotor Weight (lbs)	883			
Stator Weight (lbs)	827			
Speed Range (rpm)	73 - 157			
Flow Range (gpm)	300 - 650			
Rotation (rev/gal)	0.242			
Torque Slope (lbf-ft/psi)	10.698			
Off Bottom Pressure (psi)	111			
Max Diff Pressure (psi)	1,280	1,280	1,430	1,570
Max Torque (lbf-ft)	13,720	13,720	15,240	16,770
Stall Diff Pressure (psi)	1,920	1,920	2,140	2,350
Stall Torque (lbf-ft)	20,580	20,580	22,870	25,150
Max Power (hp)	378	363	366	395



BLACK DIAMOND





6.75" UltraMotor

7/8 - 5.7 Stages M41

Build Rates



Bend Setting °	Bit 7-3/4*	Bit 7-7/8*	Bit 8*	Bit 8-1/8*	Bit 8-1/4*	Bit 8-3/8*	Bit 8-1/2	Bit 8-5/8
	LS OD 7.250	LS OD 7.375	LS OD 7.500	LS OD 7.625	LS OD 7.750	LS OD 7.875	LS OD 8.000	LS OD 8.125
1.50 Standard	S 9.4 / LS CHK	S 9.2 / LS 7.1	S 8.9 / LS 7.0	S 8.6 / LS 7.0	S 8.3 / LS 6.9	S 8.1 / LS 6.9	S 7.8 / LS 6.8	S 7.5 / LS 6.8
+0.50 above	S 11.3 / LS CHK	S 11.0 / LS 8.5	S 10.7 / LS 8.4	S 10.3 / LS 8.4	S 10.0 / LS 8.3	S 9.7 / LS 8.2	S 9.3 / LS 8.2	S 9.0 / LS 8.1
+0.75 above	S 12.8 / LS CHK	S 12.4 / LS 9.6	S 12.0 / LS 9.5	S 11.6 / LS 9.4	S 11.3 / LS 9.3	S 10.9 / LS 9.3	S 10.5 / LS 9.2	S 10.1 / LS 9.1
+1.00 above	S 14.2 / LS CHK	S 13.8 / LS 10.6	S 13.3 / LS 10.5	S 12.9 / LS 10.5	S 12.5 / LS 10.4	S 12.1 / LS 10.3	S 11.7 / LS 10.2	S 11.3 / LS 10.1
1.75 Standard	S 10.8 / LS CHK	S 10.6 / LS 8.6	S 10.3 / LS 8.5	S 10.0 / LS 8.5	S 9.7 / LS 8.4	S 9.5 / LS 8.4	S 9.2 / LS 8.3	S 8.9 / LS 8.3
+0.50 above	S 13.0 / LS CHK	S 12.7 / LS 10.3	S 12.3 / LS 10.2	S 12.0 / LS 10.2	S 11.7 / LS 10.1	S 11.3 / LS 10.0	S 11.0 / LS 10.0	S 10.7 / LS 9.9
+0.75 above	S 14.6 / LS CHK	S 14.3 / LS 11.6	S 13.9 / LS 11.5	S 13.5 / LS 11.5	S 13.1 / LS 11.4	S 12.8 / LS 11.3	S 12.4 / LS 11.2	S 12.0 / LS 11.2
+1.00 above	S 16.3 / LS CHK	S 15.8 / LS 12.9	S 15.4 / LS 12.8	S 15.0 / LS 12.7	S 14.6 / LS 12.6	S 14.2 / LS 12.6	S 13.8 / LS 12.5	S 13.3 / LS 12.4
1.83 Standard	S 11.3 / LS CHK	S 11.0 / LS 9.1	S 10.7 / LS 9.0	S 10.5 / LS 9.0	S 10.2 / LS 8.9	S 9.9 / LS 8.9	S 9.6 / LS 8.8	S 9.3 / LS 8.7
+0.50 above	S 13.5 / LS CHK	S 13.2 / LS 10.9	S 12.9 / LS 10.8	S 12.5 / LS 10.8	S 12.2 / LS 10.7	S 11.9 / LS 10.6	S 11.5 / LS 10.6	S 11.2 / LS 10.5
+0.75 above	S 15.2 / LS CHK	S 14.9 / LS 12.2	S 14.5 / LS 12.2	S 14.1 / LS 12.1	S 13.7 / LS 12.0	S 13.4 / LS 12.0	S 13.0 / LS 11.9	S 12.6 / LS 11.8
+1.00 above	S 16.9 / LS CHK	S 16.5 / LS 13.6	S 16.1 / LS 13.5	S 15.7 / LS 13.4	S 15.3 / LS 13.4	S 14.8 / LS 13.3	S 14.4 / LS 13.2	S 14.0 / LS 13.1
2.00 Standard	S 12.2 / LS CHK	S 11.9 / LS 10.1	S 11.7 / LS 10.0	S 11.4 / LS 10.0	S 11.1 / LS 9.9	S 10.8 / LS 9.9	S 10.6 / LS 9.8	S 10.3 / LS 9.8
+0.50 above	S 14.7 / LS CHK	S 14.3 / LS 12.1	S 14.0 / LS 12.1	S 13.7 / LS 12.0	S 13.3 / LS 11.9	S 13.0 / LS 11.9	S 12.7 / LS 11.8	S 12.3 / LS 11.7
+0.75 above	S 16.5 / LS CHK	S 16.1 / LS 13.6	S 15.8 / LS 13.6	S 15.4 / LS 13.5	S 15.0 / LS 13.4	S 14.6 / LS 13.3	S 14.3 / LS 13.3	S 13.9 / LS 13.2
+1.00 above	S 18.3 / LS CHK	S 17.9 / LS 15.1	S 17.5 / LS 15.1	S 17.1 / LS 15.0	S 16.7 / LS 14.9	S 16.3 / LS 14.8	S 15.8 / LS 14.7	S 15.4 / LS 14.7
2.12 Standard	S 12.9 / LS CHK	S 12.6 / LS 10.8	S 12.3 / LS 10.8	S 12.1 / LS 10.7	S 11.8 / LS 10.7	S 11.5 / LS 10.6	S 11.2 / LS 10.5	S 11.0 / LS 10.5
+0.50 above	S 15.5 / LS CHK	S 15.1 / LS 13.0	S 14.8 / LS 12.9	S 14.5 / LS 12.9	S 14.1 / LS 12.8	S 13.8 / LS 12.7	S 13.5 / LS 12.7	S 13.1 / LS 12.6
+0.75 above	S 17.4 / LS CHK	S 17.0 / LS 14.6	S 16.7 / LS 14.5	S 16.3 / LS 14.5	S 15.9 / LS 14.4	S 15.5 / LS 14.3	S 15.2 / LS 14.2	S 14.8 / LS 14.2
+1.00 above	S 19.3 / LS CHK	S 18.9 / LS 16.2	S 18.5 / LS 16.1	S 18.1 / LS 16.1	S 17.7 / LS 16.0	S 17.3 / LS 15.9	S 16.8 / LS 15.8	S 16.4 / LS 15.7
2.25 Standard	S 13.6 / LS CHK	S 13.3 / LS 11.6	S 13.1 / LS 11.5	S 12.8 / LS 11.5	S 12.5 / LS 11.4	S 12.2 / LS 11.4	S 12.0 / LS 11.3	S 11.7 / LS 11.3
+0.50 above	S 16.3 / LS CHK	S 16.0 / LS 13.9	S 15.7 / LS 13.9	S 15.3 / LS 13.8	S 15.0 / LS 13.7	S 14.7 / LS 13.7	S 14.3 / LS 13.6	S 14.0 / LS 13.5
+0.75 above	S 18.4 / LS CHK	S 18.0 / LS 15.7	S 17.6 / LS 15.6	S 17.3 / LS 15.5	S 16.9 / LS 15.4	S 16.5 / LS 15.4	S 16.1 / LS 15.3	S 15.8 / LS 15.2
+1.00 above	S 20.4 / LS CHK	S 20.0 / LS 17.4	S 19.6 / LS 17.3	S 19.2 / LS 17.2	S 18.8 / LS 17.2	S 18.3 / LS 17.1	S 17.9 / LS 17.0	S 17.5 / LS 16.9
2.50 Standard	S 15.0 / LS CHK	S 14.7 / LS 13.1	S 14.5 / LS 13.1	S 14.2 / LS 13.0	S 13.9 / LS 12.9	S 13.6 / LS 12.9	S 13.3 / LS 12.8	S 13.1 / LS 12.8
+0.50 above	S 18.0 / LS CHK	S 17.7 / LS 15.7	S 17.3 / LS 15.7	S 17.0 / LS 15.6	S 16.7 / LS 15.5	S 16.3 / LS 15.5	S 16.0 / LS 15.4	S 15.7 / LS 15.3
+0.75 above	S 20.3 / LS CHK	S 19.9 / LS 17.7	S 19.5 / LS 17.6	S 19.1 / LS 17.5	S 18.8 / LS 17.5	S 18.4 / LS 17.4	S 18.0 / LS 17.3	S 17.6 / LS 17.3
+1.00 above	S 22.5 / LS CHK	S 22.1 / LS 19.7	S 21.7 / LS 19.6	S 21.3 / LS 19.5	S 20.8 / LS 19.4	S 20.4 / LS 19.3	S 20.0 / LS 19.3	S 19.6 / LS 19.2

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





6.75" UltraMotor

7/8 - 5.7 Stages M41

Build Rates



Bend Setting °	Bit 8-3/4	Bit 8-7/8	Bit 9	Bit 9-1/8	Bit 9-1/4	Bit 9-3/8	Bit 9-1/2	Bit 9-5/8
	LS OD 8.250	LS OD 8.375	LS OD 8.500	LS OD 8.625	LS OD 8.750	LS OD 8.875	LS OD 9.000	LS OD 9.125
1.50 Standard	S 7.2 / LS 6.7	S 7.0 / LS 6.6	S 6.7 / LS 6.6	S 6.4 / LS 6.5	S 6.1 / LS 6.5	S 5.9 / LS 6.5	S 5.6 / LS 6.5	S 5.3 / LS 6.6
+0.50 above	S 8.7 / LS 8.0	S 8.3 / LS 8.0	S 8.0 / LS 7.9	S 7.7 / LS 7.8	S 7.4 / LS 7.8	S 7.0 / LS 7.8	S 6.7 / LS 7.8	S 6.4 / LS 7.9
+0.75 above	S 9.8 / LS 9.1	S 9.4 / LS 9.0	S 9.0 / LS 8.9	S 8.6 / LS 8.8	S 8.3 / LS 8.8	S 7.9 / LS 8.7	S 7.5 / LS 8.8	S 7.2 / LS 8.9
+1.00 above	S 10.9 / LS 10.1	S 10.4 / LS 10.0	S 10.0 / LS 9.9	S 9.6 / LS 9.8	S 9.2 / LS 9.7	S 8.8 / LS 9.7	S 8.4 / LS 9.8	S 7.9 / LS 9.9
1.75 Standard	S 8.6 / LS 8.2	S 8.3 / LS 8.2	S 8.1 / LS 8.1	S 7.8 / LS 8.0	S 7.5 / LS 8.0	S 7.2 / LS 7.9	S 7.0 / LS 7.9	S 6.7 / LS 7.9
+0.50 above	S 10.3 / LS 9.9	S 10.0 / LS 9.8	S 9.7 / LS 9.7	S 9.4 / LS 9.7	S 9.0 / LS 9.6	S 8.7 / LS 9.5	S 8.4 / LS 9.5	S 8.0 / LS 9.4
+0.75 above	S 11.6 / LS 11.1	S 11.3 / LS 11.0	S 10.9 / LS 10.9	S 10.5 / LS 10.9	S 10.1 / LS 10.8	S 9.8 / LS 10.7	S 9.4 / LS 10.6	S 9.0 / LS 10.6
+1.00 above	S 12.9 / LS 12.3	S 12.5 / LS 12.2	S 12.1 / LS 12.2	S 11.7 / LS 12.1	S 11.3 / LS 12.0	S 10.9 / LS 11.9	S 10.4 / LS 11.8	S 10.0 / LS 11.8
1.83 Standard	S 9.1 / LS 8.7	S 8.8 / LS 8.6	S 8.5 / LS 8.6	S 8.2 / LS 8.5	S 8.0 / LS 8.5	S 7.7 / LS 8.4	S 7.4 / LS 8.4	S 7.1 / LS 8.3
+0.50 above	S 10.9 / LS 10.4	S 10.5 / LS 10.4	S 10.2 / LS 10.3	S 9.9 / LS 10.2	S 9.6 / LS 10.2	S 9.2 / LS 10.1	S 8.9 / LS 10.0	S 8.6 / LS 10.0
+0.75 above	S 12.2 / LS 11.7	S 11.9 / LS 11.7	S 11.5 / LS 11.6	S 11.1 / LS 11.5	S 10.7 / LS 11.4	S 10.4 / LS 11.4	S 10.0 / LS 11.3	S 9.6 / LS 11.2
+1.00 above	S 13.6 / LS 13.0	S 13.2 / LS 13.0	S 12.8 / LS 12.9	S 12.4 / LS 12.8	S 11.9 / LS 12.7	S 11.5 / LS 12.6	S 11.1 / LS 12.6	S 10.7 / LS 12.5
2.00 Standard	S 10.0 / LS 9.7	S 9.7 / LS 9.7	S 9.5 / LS 9.6	S 9.2 / LS 9.6	S 8.9 / LS 9.5	S 8.6 / LS 9.4	S 8.4 / LS 9.4	S 8.1 / LS 9.3
+0.50 above	S 12.0 / LS 11.7	S 11.7 / LS 11.6	S 11.4 / LS 11.5	S 11.0 / LS 11.5	S 10.7 / LS 11.4	S 10.4 / LS 11.3	S 10.0 / LS 11.3	S 9.7 / LS 11.2
+0.75 above	S 13.5 / LS 13.1	S 13.1 / LS 13.0	S 12.8 / LS 13.0	S 12.4 / LS 12.9	S 12.0 / LS 12.8	S 11.7 / LS 12.8	S 11.3 / LS 12.7	S 10.9 / LS 12.6
+1.00 above	S 15.0 / LS 14.6	S 14.6 / LS 14.5	S 14.2 / LS 14.4	S 13.8 / LS 14.3	S 13.4 / LS 14.2	S 12.9 / LS 14.2	S 12.5 / LS 14.1	S 12.1 / LS 14.0
2.12 Standard	S 10.7 / LS 10.4	S 10.4 / LS 10.4	S 10.1 / LS 10.3	S 9.8 / LS 10.3	S 9.6 / LS 10.2	S 9.3 / LS 10.2	S 9.0 / LS 10.1	S 8.7 / LS 10.1
+0.50 above	S 12.8 / LS 12.5	S 12.5 / LS 12.5	S 12.2 / LS 12.4	S 11.8 / LS 12.3	S 11.5 / LS 12.3	S 11.2 / LS 12.2	S 10.8 / LS 12.1	S 10.5 / LS 12.1
+0.75 above	S 14.4 / LS 14.1	S 14.0 / LS 14.0	S 13.7 / LS 13.9	S 13.3 / LS 13.9	S 12.9 / LS 13.8	S 12.6 / LS 13.7	S 12.2 / LS 13.7	S 11.8 / LS 13.6
+1.00 above	S 16.0 / LS 15.7	S 15.6 / LS 15.6	S 15.2 / LS 15.5	S 14.8 / LS 15.4	S 14.4 / LS 15.3	S 13.9 / LS 15.3	S 13.5 / LS 15.2	S 13.1 / LS 15.1
2.25 Standard	S 11.4 / LS 11.2	S 11.1 / LS 11.2	S 10.8 / LS 11.1	S 10.6 / LS 11.1	S 10.3 / LS 11.0	S 10.0 / LS 11.0	S 9.7 / LS 10.9	S 9.5 / LS 10.8
+0.50 above	S 13.7 / LS 13.5	S 13.4 / LS 13.4	S 13.0 / LS 13.3	S 12.7 / LS 13.3	S 12.4 / LS 13.2	S 12.0 / LS 13.1	S 11.7 / LS 13.1	S 11.4 / LS 13.0
+0.75 above	S 15.4 / LS 15.2	S 15.0 / LS 15.1	S 14.6 / LS 15.0	S 14.3 / LS 14.9	S 13.9 / LS 14.9	S 13.5 / LS 14.8	S 13.2 / LS 14.7	S 12.8 / LS 14.6
+1.00 above	S 17.1 / LS 16.8	S 16.7 / LS 16.8	S 16.3 / LS 16.7	S 15.9 / LS 16.6	S 15.4 / LS 16.5	S 15.0 / LS 16.4	S 14.6 / LS 16.3	S 14.2 / LS 16.3
2.50 Standard	S 12.8 / LS 12.7	S 12.5 / LS 12.7	S 12.2 / LS 12.6	S 12.0 / LS 12.6	S 11.7 / LS 12.5	S 11.4 / LS 12.5	S 11.1 / LS 12.4	S 10.9 / LS 12.3
+0.50 above	S 15.3 / LS 15.3	S 15.0 / LS 15.2	S 14.7 / LS 15.1	S 14.4 / LS 15.1	S 14.0 / LS 15.0	S 13.7 / LS 14.9	S 13.4 / LS 14.9	S 13.0 / LS 14.8
+0.75 above	S 17.3 / LS 17.2	S 16.9 / LS 17.1	S 16.5 / LS 17.0	S 16.1 / LS 17.0	S 15.8 / LS 16.9	S 15.4 / LS 16.8	S 15.0 / LS 16.7	S 14.7 / LS 16.7
+1.00 above	S 19.2 / LS 19.1	S 18.8 / LS 19.0	S 18.4 / LS 18.9	S 17.9 / LS 18.8	S 17.5 / LS 18.8	S 17.1 / LS 18.7	S 16.7 / LS 18.6	S 16.3 / LS 18.5

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





6.75" UltraMotor

7/8 - 5.7 Stages M41

Build Rates



Bend Setting °	9-3/4	Bit 9-7/8	Bit 10*	Bit 10-1/8*	Bit 10-1/4*	Bit 10-3/8*	Bit 10-1/2*	Bit 10-5/8*
	LS OD 9.250	LS OD 9.375	LS OD 9.500	LS OD 9.625	LS OD 9.750	LS OD 9.875	LS OD 10.000	LS OD 10.125
1.50 Standard	S 5.0 / LS 6.6	S 4.7 / LS 6.7	S 4.5 / LS 6.8	S 4.2 / LS 6.8	S 3.9 / LS 6.9	S 3.6 / LS 6.9	S 3.4 / LS 7.0	S 3.1 / LS 7.0
+0.50 above	S 6.0 / LS 8.0	S 5.7 / LS 8.0	S 5.4 / LS 8.1	S 5.0 / LS 8.2	S 4.7 / LS 8.2	S 4.4 / LS 8.3	S 4.0 / LS 8.4	S 3.7 / LS 8.4
+0.75 above	S 6.8 / LS 9.0	S 6.4 / LS 9.0	S 6.0 / LS 9.1	S 5.7 / LS 9.2	S 5.3 / LS 9.3	S 4.9 / LS 9.3	S 4.5 / LS 9.4	S 4.2 / LS 9.5
+1.00 above	S 7.5 / LS 10.0	S 7.1 / LS 10.0	S 6.7 / LS 10.1	S 6.3 / LS 10.2	S 5.9 / LS 10.3	S 5.5 / LS 10.4	S 5.0 / LS 10.5	S 4.6 / LS 10.5
1.75 Standard	S 6.4 / LS 7.9	S 6.1 / LS 8.0	S 5.9 / LS 8.0	S 5.6 / LS 8.1	S 5.3 / LS 8.1	S 5.0 / LS 8.2	S 4.8 / LS 8.2	S 4.5 / LS 8.3
+0.50 above	S 7.7 / LS 9.5	S 7.4 / LS 9.6	S 7.0 / LS 9.6	S 6.7 / LS 9.7	S 6.4 / LS 9.8	S 6.0 / LS 9.8	S 5.7 / LS 9.9	S 5.4 / LS 10.0
+0.75 above	S 8.7 / LS 10.7	S 8.3 / LS 10.8	S 7.9 / LS 10.8	S 7.5 / LS 10.9	S 7.2 / LS 11.0	S 6.8 / LS 11.1	S 6.4 / LS 11.1	S 6.0 / LS 11.2
+1.00 above	S 9.6 / LS 11.9	S 9.2 / LS 12.0	S 8.8 / LS 12.0	S 8.4 / LS 12.1	S 8.0 / LS 12.2	S 7.5 / LS 12.3	S 7.1 / LS 12.4	S 6.7 / LS 12.5
1.83 Standard	S 6.9 / LS 8.3	S 6.6 / LS 8.4	S 6.3 / LS 8.4	S 6.0 / LS 8.5	S 5.7 / LS 8.5	S 5.5 / LS 8.6	S 5.2 / LS 8.7	S 4.9 / LS 8.7
+0.50 above	S 8.2 / LS 10.0	S 7.9 / LS 10.1	S 7.6 / LS 10.1	S 7.2 / LS 10.2	S 6.9 / LS 10.3	S 6.6 / LS 10.3	S 6.2 / LS 10.4	S 5.9 / LS 10.5
+0.75 above	S 9.3 / LS 11.2	S 8.9 / LS 11.3	S 8.5 / LS 11.4	S 8.1 / LS 11.5	S 7.8 / LS 11.5	S 7.4 / LS 11.6	S 7.0 / LS 11.7	S 6.6 / LS 11.8
+1.00 above	S 10.3 / LS 12.5	S 9.9 / LS 12.6	S 9.5 / LS 12.7	S 9.0 / LS 12.7	S 8.6 / LS 12.8	S 8.2 / LS 12.9	S 7.8 / LS 13.0	S 7.4 / LS 13.1
2.00 Standard	S 7.8 / LS 9.3	S 7.5 / LS 9.3	S 7.2 / LS 9.3	S 7.0 / LS 9.4	S 6.7 / LS 9.4	S 6.4 / LS 9.5	S 6.1 / LS 9.5	S 5.9 / LS 9.6
+0.50 above	S 9.4 / LS 11.1	S 9.0 / LS 11.1	S 8.7 / LS 11.2	S 8.4 / LS 11.2	S 8.0 / LS 11.3	S 7.7 / LS 11.4	S 7.4 / LS 11.4	S 7.0 / LS 11.5
+0.75 above	S 10.5 / LS 12.5	S 10.2 / LS 12.5	S 9.8 / LS 12.6	S 9.4 / LS 12.6	S 9.0 / LS 12.7	S 8.7 / LS 12.8	S 8.3 / LS 12.9	S 7.9 / LS 12.9
+1.00 above	S 11.7 / LS 13.9	S 11.3 / LS 13.9	S 10.9 / LS 14.0	S 10.5 / LS 14.0	S 10.0 / LS 14.1	S 9.6 / LS 14.2	S 9.2 / LS 14.3	S 8.8 / LS 14.4
2.12 Standard	S 8.5 / LS 10.0	S 8.2 / LS 10.0	S 7.9 / LS 9.9	S 7.6 / LS 10.0	S 7.4 / LS 10.0	S 7.1 / LS 10.1	S 6.8 / LS 10.1	S 6.5 / LS 10.2
+0.50 above	S 10.2 / LS 12.0	S 9.8 / LS 11.9	S 9.5 / LS 11.9	S 9.2 / LS 12.0	S 8.8 / LS 12.0	S 8.5 / LS 12.1	S 8.2 / LS 12.2	S 7.8 / LS 12.2
+0.75 above	S 11.4 / LS 13.5	S 11.1 / LS 13.4	S 10.7 / LS 13.4	S 10.3 / LS 13.5	S 9.9 / LS 13.5	S 9.6 / LS 13.6	S 9.2 / LS 13.7	S 8.8 / LS 13.8
+1.00 above	S 12.7 / LS 15.0	S 12.3 / LS 14.9	S 11.9 / LS 14.9	S 11.5 / LS 15.0	S 11.0 / LS 15.0	S 10.6 / LS 15.1	S 10.2 / LS 15.2	S 9.8 / LS 15.3
2.25 Standard	S 9.2 / LS 10.8	S 8.9 / LS 10.7	S 8.6 / LS 10.7	S 8.4 / LS 10.6	S 8.1 / LS 10.7	S 7.8 / LS 10.7	S 7.5 / LS 10.8	S 7.3 / LS 10.9
+0.50 above	S 11.0 / LS 12.9	S 10.7 / LS 12.9	S 10.4 / LS 12.8	S 10.0 / LS 12.8	S 9.7 / LS 12.8	S 9.4 / LS 12.9	S 9.0 / LS 13.0	S 8.7 / LS 13.0
+0.75 above	S 12.4 / LS 14.6	S 12.0 / LS 14.5	S 11.7 / LS 14.4	S 11.3 / LS 14.4	S 10.9 / LS 14.4	S 10.5 / LS 14.5	S 10.2 / LS 14.6	S 9.8 / LS 14.7
+1.00 above	S 13.8 / LS 16.2	S 13.4 / LS 16.1	S 13.0 / LS 16.0	S 12.5 / LS 16.0	S 12.1 / LS 16.0	S 11.7 / LS 16.1	S 11.3 / LS 16.2	S 10.9 / LS 16.3
2.50 Standard	S 10.6 / LS 12.3	S 10.3 / LS 12.2	S 10.0 / LS 12.2	S 9.7 / LS 12.1	S 9.5 / LS 12.1	S 9.2 / LS 12.0	S 8.9 / LS 12.1	S 8.6 / LS 12.1
+0.50 above	S 12.7 / LS 14.8	S 12.4 / LS 14.7	S 12.0 / LS 14.6	S 11.7 / LS 14.6	S 11.4 / LS 14.5	S 11.0 / LS 14.4	S 10.7 / LS 14.5	S 10.4 / LS 14.6
+0.75 above	S 14.3 / LS 16.6	S 13.9 / LS 16.5	S 13.5 / LS 16.5	S 13.2 / LS 16.4	S 12.8 / LS 16.3	S 12.4 / LS 16.2	S 12.0 / LS 16.3	S 11.7 / LS 16.4
+1.00 above	S 15.9 / LS 18.4	S 15.5 / LS 18.4	S 15.0 / LS 18.3	S 14.6 / LS 18.2	S 14.2 / LS 18.1	S 13.8 / LS 18.0	S 13.4 / LS 18.1	S 13.0 / LS 18.2

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





6.75" UltraMotor

7/8 - 5.7 Stages M41

Build Rates



Bend Setting °	Bit 10-3/4*	Bit 10-7/8*	Bit 11*	Bit 11-1/8*	Bit 11-1/4*	Bit 11-3/8*	Bit 11-1/2*	Bit 11-5/8*
	LS OD 10.250	LS OD 10.375	LS OD 10.500	LS OD 10.625	LS OD 10.750	LS OD 10.875	LS OD 11.000	LS OD 11.125
1.50 Standard	S 2.8 / LS 7.1	S 2.5 / LS 7.1	S 2.3 / LS 7.2	S 2.0 / LS 7.2	S 1.7 / LS 7.3	S 1.4 / LS 7.3	S 1.1 / LS 7.4	S 0.9 / LS 7.5
+0.50 above	S 3.4 / LS 8.5	S 3.0 / LS 8.6	S 2.7 / LS 8.6	S 2.4 / LS 8.7	S 2.0 / LS 8.8	S 1.7 / LS 8.8	S 1.4 / LS 8.9	S 1.0 / LS 8.9
+0.75 above	S 3.8 / LS 9.6	S 3.4 / LS 9.6	S 3.0 / LS 9.7	S 2.7 / LS 9.8	S 2.3 / LS 9.8	S 1.9 / LS 9.9	S 1.6 / LS 10.0	S 1.2 / LS 10.1
+1.00 above	S 4.2 / LS 10.6	S 3.8 / LS 10.7	S 3.4 / LS 10.8	S 3.0 / LS 10.9	S 2.6 / LS 10.9	S 2.1 / LS 11.0	S 1.7 / LS 11.1	S 1.3 / LS 11.2
1.75 Standard	S 4.2 / LS 8.4	S 3.9 / LS 8.4	S 3.6 / LS 8.5	S 3.4 / LS 8.5	S 3.1 / LS 8.6	S 2.8 / LS 8.6	S 2.5 / LS 8.7	S 2.3 / LS 8.7
+0.50 above	S 5.0 / LS 10.0	S 4.7 / LS 10.1	S 4.4 / LS 10.2	S 4.0 / LS 10.2	S 3.7 / LS 10.3	S 3.4 / LS 10.4	S 3.0 / LS 10.4	S 2.7 / LS 10.5
+0.75 above	S 5.7 / LS 11.3	S 5.3 / LS 11.4	S 4.9 / LS 11.4	S 4.5 / LS 11.5	S 4.2 / LS 11.6	S 3.8 / LS 11.6	S 3.4 / LS 11.7	S 3.1 / LS 11.8
+1.00 above	S 6.3 / LS 12.5	S 5.9 / LS 12.6	S 5.5 / LS 12.7	S 5.1 / LS 12.8	S 4.6 / LS 12.9	S 4.2 / LS 12.9	S 3.8 / LS 13.0	S 3.4 / LS 13.1
1.83 Standard	S 4.6 / LS 8.8	S 4.4 / LS 8.8	S 4.1 / LS 8.9	S 3.8 / LS 8.9	S 3.5 / LS 9.0	S 3.3 / LS 9.0	S 3.0 / LS 9.1	S 2.7 / LS 9.1
+0.50 above	S 5.6 / LS 10.5	S 5.2 / LS 10.6	S 4.9 / LS 10.6	S 4.6 / LS 10.7	S 4.2 / LS 10.8	S 3.9 / LS 10.8	S 3.6 / LS 10.9	S 3.2 / LS 11.0
+0.75 above	S 6.3 / LS 11.8	S 5.9 / LS 11.9	S 5.5 / LS 12.0	S 5.1 / LS 12.1	S 4.8 / LS 12.1	S 4.4 / LS 12.2	S 4.0 / LS 12.3	S 3.7 / LS 12.3
+1.00 above	S 7.0 / LS 13.1	S 6.5 / LS 13.2	S 6.1 / LS 13.3	S 5.7 / LS 13.4	S 5.3 / LS 13.5	S 4.9 / LS 13.6	S 4.5 / LS 13.6	S 4.1 / LS 13.7
2.00 Standard	S 5.6 / LS 9.6	S 5.3 / LS 9.7	S 5.0 / LS 9.7	S 4.8 / LS 9.8	S 4.5 / LS 9.8	S 4.2 / LS 9.9	S 3.9 / LS 10.0	S 3.7 / LS 10.0
+0.50 above	S 6.7 / LS 11.6	S 6.4 / LS 11.6	S 6.0 / LS 11.7	S 5.7 / LS 11.8	S 5.4 / LS 11.8	S 5.0 / LS 11.9	S 4.7 / LS 11.9	S 4.4 / LS 12.0
+0.75 above	S 7.5 / LS 13.0	S 7.2 / LS 13.1	S 6.8 / LS 13.2	S 6.4 / LS 13.2	S 6.0 / LS 13.3	S 5.7 / LS 13.4	S 5.3 / LS 13.4	S 4.9 / LS 13.5
+1.00 above	S 8.4 / LS 14.4	S 8.0 / LS 14.5	S 7.6 / LS 14.6	S 7.1 / LS 14.7	S 6.7 / LS 14.8	S 6.3 / LS 14.9	S 5.9 / LS 14.9	S 5.5 / LS 15.0
2.12 Standard	S 6.3 / LS 10.2	S 6.0 / LS 10.3	S 5.7 / LS 10.4	S 5.4 / LS 10.4	S 5.1 / LS 10.5	S 4.9 / LS 10.5	S 4.6 / LS 10.6	S 4.3 / LS 10.6
+0.50 above	S 7.5 / LS 12.3	S 7.2 / LS 12.4	S 6.8 / LS 12.4	S 6.5 / LS 12.5	S 6.2 / LS 12.6	S 5.8 / LS 12.6	S 5.5 / LS 12.7	S 5.2 / LS 12.8
+0.75 above	S 8.4 / LS 13.8	S 8.1 / LS 13.9	S 7.7 / LS 14.0	S 7.3 / LS 14.1	S 6.9 / LS 14.1	S 6.6 / LS 14.2	S 6.2 / LS 14.3	S 5.8 / LS 14.3
+1.00 above	S 9.4 / LS 15.4	S 9.0 / LS 15.5	S 8.6 / LS 15.5	S 8.1 / LS 15.6	S 7.7 / LS 15.7	S 7.3 / LS 15.8	S 6.9 / LS 15.9	S 6.5 / LS 15.9
2.25 Standard	S 7.0 / LS 10.9	S 6.7 / LS 11.0	S 6.4 / LS 11.0	S 6.1 / LS 11.1	S 5.9 / LS 11.1	S 5.6 / LS 11.2	S 5.3 / LS 11.2	S 5.0 / LS 11.3
+0.50 above	S 8.4 / LS 13.1	S 8.0 / LS 13.2	S 7.7 / LS 13.2	S 7.4 / LS 13.3	S 7.0 / LS 13.4	S 6.7 / LS 13.4	S 6.4 / LS 13.5	S 6.0 / LS 13.5
+0.75 above	S 9.4 / LS 14.7	S 9.0 / LS 14.8	S 8.7 / LS 14.9	S 8.3 / LS 15.0	S 7.9 / LS 15.0	S 7.6 / LS 15.1	S 7.2 / LS 15.2	S 6.8 / LS 15.2
+1.00 above	S 10.5 / LS 16.4	S 10.0 / LS 16.4	S 9.6 / LS 16.5	S 9.2 / LS 16.6	S 8.8 / LS 16.7	S 8.4 / LS 16.8	S 8.0 / LS 16.9	S 7.6 / LS 16.9
2.50 Standard	S 8.4 / LS 12.2	S 8.1 / LS 12.2	S 7.8 / LS 12.3	S 7.5 / LS 12.4	S 7.3 / LS 12.4	S 7.0 / LS 12.5	S 6.7 / LS 12.5	S 6.4 / LS 12.6
+0.50 above	S 10.0 / LS 14.6	S 9.7 / LS 14.7	S 9.4 / LS 14.8	S 9.0 / LS 14.8	S 8.7 / LS 14.9	S 8.4 / LS 15.0	S 8.0 / LS 15.0	S 7.7 / LS 15.1
+0.75 above	S 11.3 / LS 16.5	S 10.9 / LS 16.5	S 10.5 / LS 16.6	S 10.2 / LS 16.7	S 9.8 / LS 16.7	S 9.4 / LS 16.8	S 9.1 / LS 16.9	S 8.7 / LS 17.0
+1.00 above	S 12.5 / LS 18.3	S 12.1 / LS 18.4	S 11.7 / LS 18.4	S 11.3 / LS 18.5	S 10.9 / LS 18.6	S 10.5 / LS 18.7	S 10.1 / LS 18.8	S 9.6 / LS 18.9

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





6.75" UltraMotor

7/8 - 5.7 Stages M41

Build Rates



Bend Setting °	Bit 11-3/4*	Bit 11-7/8*	Bit 12*	Bit 12-1/8*	Bit 12-1/4*
	LS OD 11.250	LS OD 11.375	LS OD 11.500	LS OD 11.625	LS OD 11.750
150 Standard	S 0.6 / LS 7.5	S 0.3 / LS 7.6	S 0.0 / LS 7.6	S -0.2 / LS 7.7	S -0.5 / LS 7.7
+0.50 above	S 0.7 / LS 9.0	S 0.4 / LS 9.1	S 0.1 / LS 9.1	S N/B / LS 9.2	S N/B / LS 9.3
+0.75 above	S 0.8 / LS 10.1	S 0.4 / LS 10.2	S 0.1 / LS 10.3	S N/B / LS 10.4	S N/B / LS 10.4
+1.00 above	S 0.9 / LS 11.3	S 0.5 / LS 11.3	S 0.1 / LS 11.4	S N/B / LS 11.5	S N/B / LS 11.6
1.75 Standard	S 2.0 / LS 8.8	S 1.7 / LS 8.8	S 1.4 / LS 8.9	S 1.2 / LS 8.9	S 0.9 / LS 9.0
+0.50 above	S 2.4 / LS 10.5	S 2.1 / LS 10.6	S 1.7 / LS 10.7	S 1.4 / LS 10.7	S 1.1 / LS 10.8
+0.75 above	S 2.7 / LS 11.9	S 2.3 / LS 11.9	S 1.9 / LS 12.0	S 1.6 / LS 12.1	S 1.2 / LS 12.2
+1.00 above	S 3.0 / LS 13.2	S 2.6 / LS 13.3	S 2.1 / LS 13.3	S 1.7 / LS 13.4	S 1.3 / LS 13.5
1.83 Standard	S 2.4 / LS 9.2	S 2.2 / LS 9.3	S 1.9 / LS 9.3	S 1.6 / LS 9.4	S 1.3 / LS 9.4
+0.50 above	S 2.9 / LS 11.0	S 2.6 / LS 11.1	S 2.3 / LS 11.2	S 1.9 / LS 11.2	S 1.6 / LS 11.3
+0.75 above	S 3.3 / LS 12.4	S 2.9 / LS 12.5	S 2.5 / LS 12.6	S 2.2 / LS 12.6	S 1.8 / LS 12.7
+1.00 above	S 3.6 / LS 13.8	S 3.2 / LS 13.9	S 2.8 / LS 14.0	S 2.4 / LS 14.0	S 2.0 / LS 14.1
2.00 Standard	S 3.4 / LS 10.1	S 3.1 / LS 10.1	S 2.8 / LS 10.2	S 2.5 / LS 10.2	S 2.3 / LS 10.3
+0.50 above	S 4.0 / LS 12.1	S 3.7 / LS 12.1	S 3.4 / LS 12.2	S 3.1 / LS 12.3	S 2.7 / LS 12.3
+0.75 above	S 4.6 / LS 13.6	S 4.2 / LS 13.7	S 3.8 / LS 13.7	S 3.4 / LS 13.8	S 3.1 / LS 13.9
+1.00 above	S 5.1 / LS 15.1	S 4.6 / LS 15.2	S 4.2 / LS 15.3	S 3.8 / LS 15.3	S 3.4 / LS 15.4
2.12 Standard	S 4.0 / LS 10.7	S 3.8 / LS 10.7	S 3.5 / LS 10.8	S 3.2 / LS 10.8	S 2.9 / LS 10.9
+0.50 above	S 4.8 / LS 12.8	S 4.5 / LS 12.9	S 4.2 / LS 12.9	S 3.9 / LS 13.0	S 3.5 / LS 13.1
+0.75 above	S 5.5 / LS 14.4	S 5.1 / LS 14.5	S 4.7 / LS 14.6	S 4.3 / LS 14.6	S 4.0 / LS 14.7
+1.00 above	S 6.1 / LS 16.0	S 5.6 / LS 16.1	S 5.2 / LS 16.2	S 4.8 / LS 16.3	S 4.4 / LS 16.3
2.25 Standard	S 4.8 / LS 11.3	S 4.5 / LS 11.4	S 4.2 / LS 11.5	S 3.9 / LS 11.5	S 3.7 / LS 11.6
+0.50 above	S 5.7 / LS 13.6	S 5.4 / LS 13.7	S 5.1 / LS 13.7	S 4.7 / LS 13.8	S 4.4 / LS 13.9
+0.75 above	S 6.4 / LS 15.3	S 6.1 / LS 15.4	S 5.7 / LS 15.5	S 5.3 / LS 15.5	S 4.9 / LS 15.6
+1.00 above	S 7.1 / LS 17.0	S 6.7 / LS 17.1	S 6.3 / LS 17.2	S 5.9 / LS 17.3	S 5.5 / LS 17.3
2.50 Standard	S 6.2 / LS 12.6	S 5.9 / LS 12.7	S 5.6 / LS 12.7	S 5.3 / LS 12.8	S 5.0 / LS 12.8
+0.50 above	S 7.4 / LS 15.1	S 7.1 / LS 15.2	S 6.7 / LS 15.3	S 6.4 / LS 15.3	S 6.1 / LS 15.4
+0.75 above	S 8.3 / LS 17.0	S 7.9 / LS 17.1	S 7.6 / LS 17.2	S 7.2 / LS 17.3	S 6.8 / LS 17.3
+1.00 above	S 9.2 / LS 18.9	S 8.8 / LS 19.0	S 8.4 / LS 19.1	S 8.0 / LS 19.2	S 7.6 / LS 19.3

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





6.75" UltraMotor

7/8 5.7 Stages M42

Reduced Bypass Motor

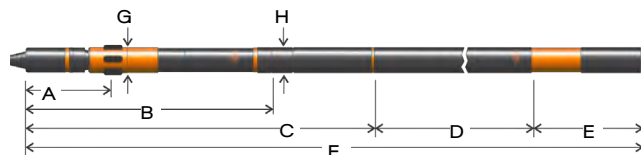


Motor Specifications

Bit Box to Stabilizer	A	30 in.
Bit Box to Bend (FBH)	B	N/A
Bit Box to Adj. Bend	B	N/A.
Bottom End Length	C	133 in.
Power Section Length	D	see Power Section
Top End Length	E	31 in.
Total Length	F	C + D + E
Body Outer Diameter	G	7.25 in.
Crown Pad Radius	H	3.98 in.
Recommended Hole Size		8-1/2 - 9-7/8 in.
Standard Bit Box Connection ¹		N/A
Standard Pin Down Connection ¹		4-1/2 IF
Standard Top Box Connection ¹		NC50 (5 XH, 4-1/2 IF) NC46 (4 IF, 4-1/2 XH)
Weight ²		2,680 lbs
Operating Capacity	Max. WOB	95,100 lbs
	Max. Bit Overpull	95,100 lbs
	Torsional Limit	21,000 lbf-ft
Static Capacity	Max. WOB to Re-run	487,500 lbs
	Max. Bit Overpull to Re-run	319,000 lbs
	Absolute Body Overpull	539,000 lbs
	Torsional Limit	34,000 lbf-ft

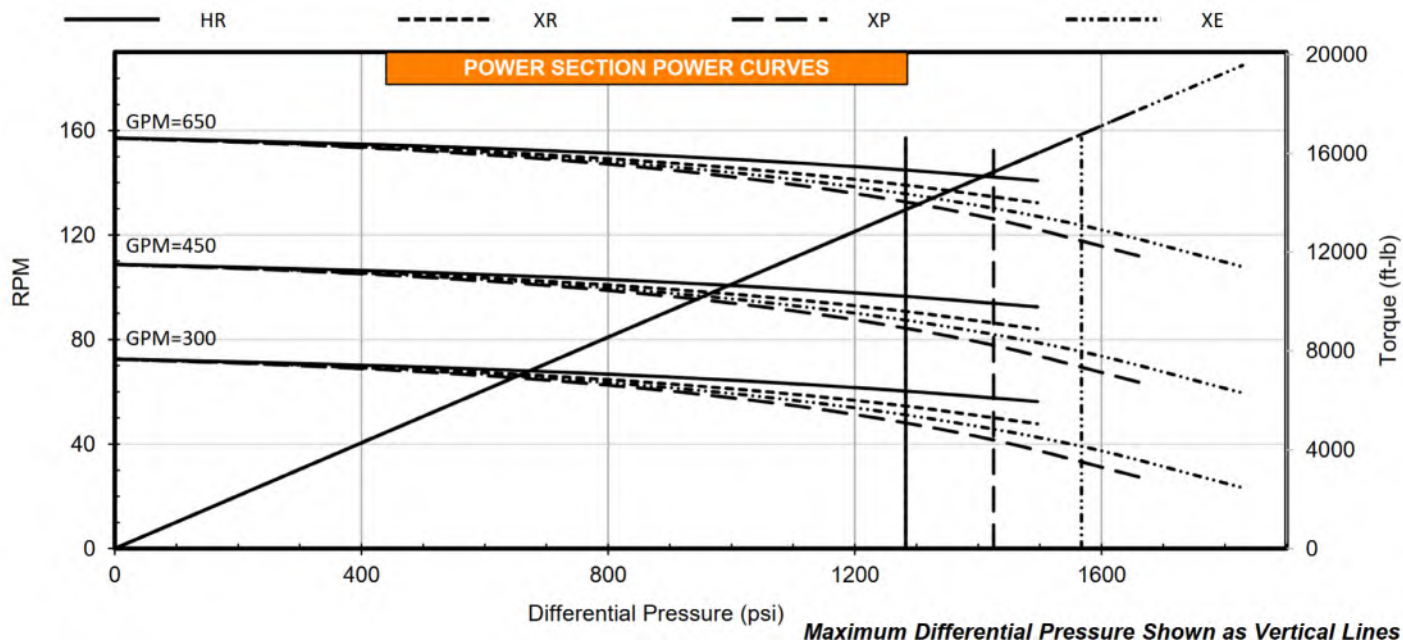
¹other options available on request

²not including Power Section



Power Section

Elastomer	HR	XR	XP	XE
Configuration	7/8 Lobes 5.7 Stages			
Stator Length New (in.)	260			
Stator OD (in.)	6.75			
Rotor Weight (lbs)	883			
Stator Weight (lbs)	827			
Speed Range (rpm)	73 - 157			
Flow Range (gpm)	300 - 650			
Rotation (rev/gal)	0.242			
Torque Slope (lbf-ft/psi)	10.698			
Off Bottom Pressure (psi)	111			
Max Diff Pressure (psi)	1,280	1,280	1,430	1,570
Max Torque (lbf-ft)	13,720	13,720	15,240	16,770
Stall Diff Pressure (psi)	1,920	1,920	2,140	2,350
Stall Torque (lbf-ft)	20,580	20,580	22,870	25,150
Max Power (hp)	378	363	366	395



BLACK DIAMOND





7.00" UltraMotor

5/6 9.5 Stages M40

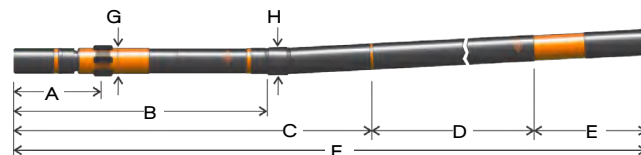


Motor Specifications

Bit Box to Stabilizer	A	25 in.
Bit Box to Bend (FBH)	B	45 in.
Bit Box to Adj. Bend	B	57 in.
Bottom End Length	C	92 in.
Power Section Length	D	see Power Section
Top End Length	E	47 in.
Total Length	F	C + D + E
Body Outer Diameter	G	7.25 in.
Crown Pad Radius	H	3.98 in.
Recommended Hole Size	8-1/2 - 9-7/8 in.	
Standard Bit Box Connection ¹	4-1/2 REG	
Standard Pin Down Connection ¹	4-1/2 IF	
Standard Top Box Connection ¹	NC50 (5 XH, 4-1/2 IF) NC46 (4 IF, 4-1/2 XH)	
Weight ²	1,300 lbs	
Operating Capacity	Max. WOB	92,000 lbs
	Max. Bit Overpull	92,000 lbs
	Torsional Limit	21,000 lbf-ft
Static Capacity	Max. WOB to Re-run	355,000 lbs
	Max. Bit Overpull to Re-run	319,000 lbs
	Absolute Body Overpull	659,000 lbs
	Torsional Limit	34,000 lbf-ft

¹ other options available on request

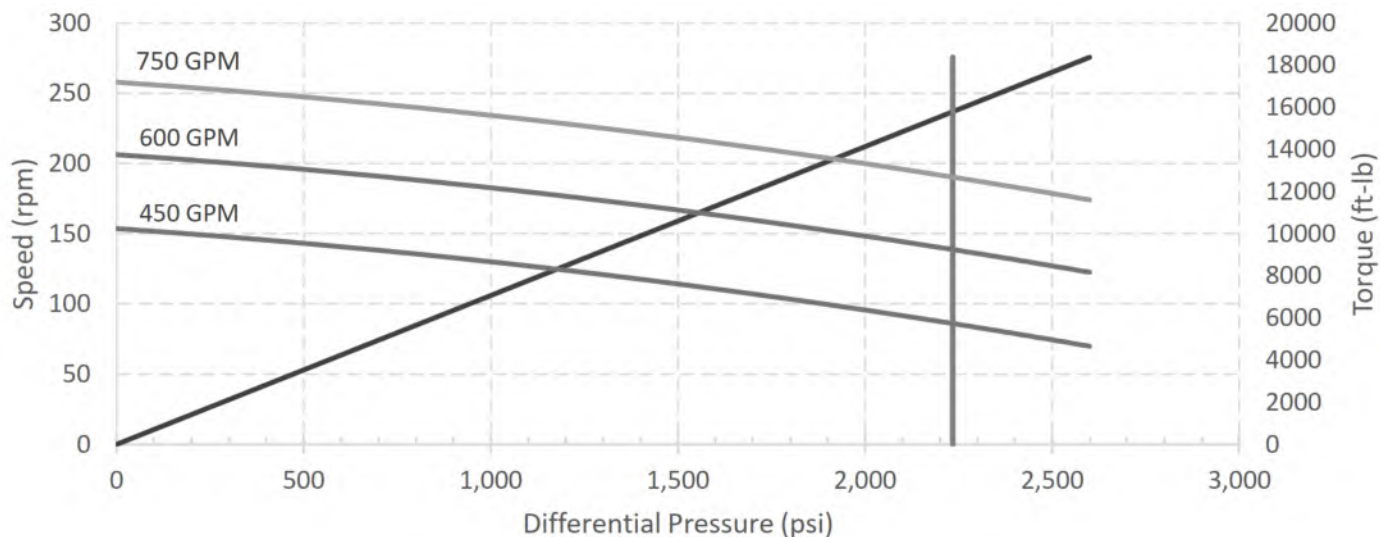
² not including Power Section



Power Section

Elastomer	007 / VPX
Configuration	5/6 Lobes 9.5 Stages
Stator Length New (in.)	284
Stator OD (in.)	7.00
Rotor Weight (lbs)	997
Rotor Weight (lbs)	1,180
Speed Range (rpm)	155-258
Flow Range (gpm)	450-750
Rotation (rev/gal)	0.344
Torque Slope (lbf-ft/psi)	7.07
Off Bottom Pressure (psi)	135
Max Diff Pressure (psi)	2,230
Max Torque (lbf-ft)	15,790
Stall Diff Pressure (psi)	3,500
Stall Torque (lbf-ft)	24,730
Max Power (hp)	570

POWER SECTION POWER CURVES



BLACK DIAMOND





7.00" UltraMotor

5/6 - 9.5 Stages M40

Build Rates



Bend Setting °	Bit 7-3/4*	Bit 7-7/8*	Bit 8*	Bit 8-1/8*	Bit 8-1/4*	Bit 8-3/8*	Bit 8-1/2	Bit 8-5/8
	LS OD 7.250	LS OD 7.375	LS OD 7.500	LS OD 7.625	LS OD 7.750	LS OD 7.875	LS OD 8.000	LS OD 8.125
1.50 Standard	S 9.5 / LS CHK	S 9.2 / LS 6.4	S 8.8 / LS 6.4	S 8.5 / LS 6.3	S 8.2 / LS 6.3	S 7.8 / LS 6.2	S 7.5 / LS 6.2	S 7.1 / LS 6.1
+0.50 above	S 11.4 / LS CHK	S 11.0 / LS 7.7	S 10.6 / LS 7.7	S 10.2 / LS 7.6	S 9.8 / LS 7.5	S 9.4 / LS 7.5	S 9.0 / LS 7.4	S 8.6 / LS 7.4
+0.75 above	S 12.9 / LS CHK	S 12.4 / LS 8.7	S 11.9 / LS 8.6	S 11.5 / LS 8.6	S 11.0 / LS 8.5	S 10.6 / LS 8.4	S 10.1 / LS 8.4	S 9.6 / LS 8.3
+1.00 above	S 14.3 / LS CHK	S 13.8 / LS 9.7	S 13.3 / LS 9.6	S 12.8 / LS 9.5	S 12.2 / LS 9.4	S 11.7 / LS 9.4	S 11.2 / LS 9.3	S 10.7 / LS 9.2
1.75 Standard	S 10.9 / LS CHK	S 10.5 / LS 7.9	S 10.2 / LS 7.8	S 9.9 / LS 7.8	S 9.5 / LS 7.7	S 9.2 / LS 7.7	S 8.8 / LS 7.6	S 8.5 / LS 7.6
+0.50 above	S 13.1 / LS CHK	S 12.7 / LS 9.5	S 12.2 / LS 9.4	S 11.8 / LS 9.3	S 11.4 / LS 9.3	S 11.0 / LS 9.2	S 10.6 / LS 9.1	S 10.2 / LS 9.1
+0.75 above	S 14.7 / LS CHK	S 14.2 / LS 10.6	S 13.8 / LS 10.6	S 13.3 / LS 10.5	S 12.9 / LS 10.4	S 12.4 / LS 10.4	S 11.9 / LS 10.3	S 11.5 / LS 10.2
+1.00 above	S 16.3 / LS CHK	S 15.8 / LS 11.8	S 15.3 / LS 11.7	S 14.8 / LS 11.7	S 14.3 / LS 11.6	S 13.8 / LS 11.5	S 13.3 / LS 11.4	S 12.7 / LS 11.4
1.83 Standard	S 11.3 / LS CHK	S 11.0 / LS 8.3	S 10.6 / LS 8.3	S 10.3 / LS 8.2	S 10.0 / LS 8.2	S 9.6 / LS 8.1	S 9.3 / LS 8.1	S 8.9 / LS 8.0
+0.50 above	S 13.6 / LS CHK	S 13.2 / LS 10.0	S 12.8 / LS 9.9	S 12.4 / LS 9.9	S 11.9 / LS 9.8	S 11.5 / LS 9.8	S 11.1 / LS 9.7	S 10.7 / LS 9.6
+0.75 above	S 15.3 / LS CHK	S 14.8 / LS 11.3	S 14.4 / LS 11.2	S 13.9 / LS 11.1	S 13.4 / LS 11.0	S 13.0 / LS 11.0	S 12.5 / LS 10.9	S 12.1 / LS 10.8
+1.00 above	S 17.0 / LS CHK	S 16.5 / LS 12.5	S 16.0 / LS 12.4	S 15.4 / LS 12.4	S 14.9 / LS 12.3	S 14.4 / LS 12.2	S 13.9 / LS 12.1	S 13.4 / LS 12.0
2.00 Standard	S 12.2 / LS CHK	S 11.9 / LS 9.3	S 11.6 / LS 9.3	S 11.2 / LS 9.2	S 10.9 / LS 9.2	S 10.5 / LS 9.1	S 10.2 / LS 9.1	S 9.9 / LS 9.0
+0.50 above	S 14.7 / LS CHK	S 14.3 / LS 11.2	S 13.9 / LS 11.1	S 13.5 / LS 11.1	S 13.1 / LS 11.0	S 12.6 / LS 10.9	S 12.2 / LS 10.9	S 11.8 / LS 10.8
+0.75 above	S 16.5 / LS CHK	S 16.1 / LS 12.6	S 15.6 / LS 12.5	S 15.1 / LS 12.4	S 14.7 / LS 12.4	S 14.2 / LS 12.3	S 13.8 / LS 12.2	S 13.3 / LS 12.2
+1.00 above	S 18.4 / LS CHK	S 17.9 / LS 14.0	S 17.3 / LS 13.9	S 16.8 / LS 13.8	S 16.3 / LS 13.7	S 15.8 / LS 13.7	S 15.3 / LS 13.6	S 14.8 / LS 13.5
2.12 Standard	S 12.9 / LS CHK	S 12.6 / LS 10.0	S 12.2 / LS 9.9	S 11.9 / LS 9.9	S 11.5 / LS 9.8	S 11.2 / LS 9.8	S 10.8 / LS 9.7	S 10.5 / LS 9.7
+0.50 above	S 15.5 / LS CHK	S 15.1 / LS 12.0	S 14.7 / LS 11.9	S 14.2 / LS 11.9	S 13.8 / LS 11.8	S 13.4 / LS 11.8	S 13.0 / LS 11.7	S 12.6 / LS 11.6
+0.75 above	S 17.4 / LS CHK	S 17.0 / LS 13.5	S 16.5 / LS 13.4	S 16.0 / LS 13.4	S 15.6 / LS 13.3	S 15.1 / LS 13.2	S 14.6 / LS 13.2	S 14.2 / LS 13.1
+1.00 above	S 19.4 / LS CHK	S 18.8 / LS 15.0	S 18.3 / LS 14.9	S 17.8 / LS 14.8	S 17.3 / LS 14.8	S 16.8 / LS 14.7	S 16.3 / LS 14.6	S 15.8 / LS 14.5
2.25 Standard	S 13.6 / LS CHK	S 13.3 / LS 10.7	S 12.9 / LS 10.7	S 12.6 / LS 10.6	S 12.2 / LS 10.6	S 11.9 / LS 10.5	S 11.6 / LS 10.5	S 11.2 / LS 10.4
+0.50 above	S 16.3 / LS CHK	S 15.9 / LS 12.9	S 15.5 / LS 12.8	S 15.1 / LS 12.8	S 14.7 / LS 12.7	S 14.3 / LS 12.6	S 13.9 / LS 12.6	S 13.5 / LS 12.5
+0.75 above	S 18.4 / LS CHK	S 17.9 / LS 14.5	S 17.4 / LS 14.4	S 17.0 / LS 14.4	S 16.5 / LS 14.3	S 16.1 / LS 14.2	S 15.6 / LS 14.2	S 15.1 / LS 14.1
+1.00 above	S 20.4 / LS CHK	S 19.9 / LS 16.1	S 19.4 / LS 16.0	S 18.9 / LS 16.0	S 18.4 / LS 15.9	S 17.8 / LS 15.8	S 17.3 / LS 15.7	S 16.8 / LS 15.7
2.50 Standard	S 15.0 / LS CHK	S 14.6 / LS 12.2	S 14.3 / LS 12.1	S 13.9 / LS 12.1	S 13.6 / LS 12.0	S 13.3 / LS 12.0	S 12.9 / LS 11.9	S 12.6 / LS 11.9
+0.50 above	S 18.0 / LS CHK	S 17.5 / LS 14.6	S 17.1 / LS 14.6	S 16.7 / LS 14.5	S 16.3 / LS 14.4	S 15.9 / LS 14.4	S 15.5 / LS 14.3	S 15.1 / LS 14.2
+0.75 above	S 20.2 / LS CHK	S 19.7 / LS 16.4	S 19.3 / LS 16.4	S 18.8 / LS 16.3	S 18.4 / LS 16.2	S 17.9 / LS 16.2	S 17.4 / LS 16.1	S 17.0 / LS 16.0
+1.00 above	S 22.4 / LS CHK	S 21.9 / LS 18.3	S 21.4 / LS 18.2	S 20.9 / LS 18.1	S 20.4 / LS 18.0	S 19.9 / LS 18.0	S 19.4 / LS 17.9	S 18.9 / LS 17.8

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





7.00" UltraMotor

5/6 - 9.5 Stages M40

Build Rates



Bend Setting °	Bit 8-3/4	Bit 8-7/8	Bit 9	Bit 9-1/8	Bit 9-1/4	Bit 9-3/8	Bit 9-1/2	Bit 9-5/8
	LS OD 8.250	LS OD 8.375	LS OD 8.500	LS OD 8.625	LS OD 8.750	LS OD 8.875	LS OD 9.000	LS OD 9.125
1.50 Standard	S 6.8 / LS 6.1	S 6.5 / LS 6.1	S 6.1 / LS 6.1	S 5.8 / LS 6.2	S 5.4 / LS 6.3	S 5.1 / LS 6.3	S 4.7 / LS 6.4	S 4.4 / LS 6.4
+0.50 above	S 8.2 / LS 7.3	S 7.7 / LS 7.3	S 7.3 / LS 7.4	S 6.9 / LS 7.4	S 6.5 / LS 7.5	S 6.1 / LS 7.6	S 5.7 / LS 7.6	S 5.3 / LS 7.7
+0.75 above	S 9.2 / LS 8.2	S 8.7 / LS 8.2	S 8.2 / LS 8.3	S 7.8 / LS 8.4	S 7.3 / LS 8.4	S 6.9 / LS 8.5	S 6.4 / LS 8.6	S 5.9 / LS 8.6
+1.00 above	S 10.2 / LS 9.1	S 9.7 / LS 9.1	S 9.2 / LS 9.2	S 8.7 / LS 9.3	S 8.1 / LS 9.4	S 7.6 / LS 9.5	S 7.1 / LS 9.5	S 6.6 / LS 9.6
1.75 Standard	S 8.2 / LS 7.5	S 7.8 / LS 7.5	S 7.5 / LS 7.4	S 7.1 / LS 7.5	S 6.8 / LS 7.5	S 6.4 / LS 7.6	S 6.1 / LS 7.6	S 5.8 / LS 7.7
+0.50 above	S 9.8 / LS 9.0	S 9.4 / LS 9.0	S 9.0 / LS 8.9	S 8.6 / LS 9.0	S 8.1 / LS 9.1	S 7.7 / LS 9.1	S 7.3 / LS 9.2	S 6.9 / LS 9.2
+0.75 above	S 11.0 / LS 10.2	S 10.5 / LS 10.1	S 10.1 / LS 10.0	S 9.6 / LS 10.1	S 9.2 / LS 10.2	S 8.7 / LS 10.3	S 8.2 / LS 10.3	S 7.8 / LS 10.4
+1.00 above	S 12.2 / LS 11.3	S 11.7 / LS 11.2	S 11.2 / LS 11.2	S 10.7 / LS 11.2	S 10.2 / LS 11.3	S 9.7 / LS 11.4	S 9.2 / LS 11.5	S 8.6 / LS 11.5
1.83 Standard	S 8.6 / LS 8.0	S 8.2 / LS 7.9	S 7.9 / LS 7.9	S 7.6 / LS 7.9	S 7.2 / LS 8.0	S 6.9 / LS 8.0	S 6.5 / LS 8.1	S 6.2 / LS 8.1
+0.50 above	S 10.3 / LS 9.6	S 9.9 / LS 9.5	S 9.5 / LS 9.5	S 9.1 / LS 9.5	S 8.7 / LS 9.5	S 8.3 / LS 9.6	S 7.8 / LS 9.7	S 7.4 / LS 9.7
+0.75 above	S 11.6 / LS 10.8	S 11.1 / LS 10.7	S 10.7 / LS 10.6	S 10.2 / LS 10.7	S 9.7 / LS 10.7	S 9.3 / LS 10.8	S 8.8 / LS 10.9	S 8.4 / LS 10.9
+1.00 above	S 12.9 / LS 12.0	S 12.4 / LS 11.9	S 11.9 / LS 11.8	S 11.3 / LS 11.9	S 10.8 / LS 11.9	S 10.3 / LS 12.0	S 9.8 / LS 12.1	S 9.3 / LS 12.2
2.00 Standard	S 9.5 / LS 9.0	S 9.2 / LS 8.9	S 8.8 / LS 8.9	S 8.5 / LS 8.8	S 8.1 / LS 8.8	S 7.8 / LS 8.9	S 7.5 / LS 8.9	S 7.1 / LS 9.0
+0.50 above	S 11.4 / LS 10.7	S 11.0 / LS 10.7	S 10.6 / LS 10.6	S 10.2 / LS 10.6	S 9.8 / LS 10.6	S 9.4 / LS 10.7	S 9.0 / LS 10.7	S 8.5 / LS 10.8
+0.75 above	S 12.8 / LS 12.1	S 12.4 / LS 12.0	S 11.9 / LS 12.0	S 11.5 / LS 11.9	S 11.0 / LS 11.9	S 10.5 / LS 12.0	S 10.1 / LS 12.1	S 9.6 / LS 12.1
+1.00 above	S 14.3 / LS 13.4	S 13.8 / LS 13.4	S 13.2 / LS 13.3	S 12.7 / LS 13.2	S 12.2 / LS 13.3	S 11.7 / LS 13.3	S 11.2 / LS 13.4	S 10.7 / LS 13.5
2.12 Standard	S 10.2 / LS 9.6	S 9.8 / LS 9.6	S 9.5 / LS 9.5	S 9.1 / LS 9.5	S 8.8 / LS 9.5	S 8.5 / LS 9.5	S 8.1 / LS 9.6	S 7.8 / LS 9.6
+0.50 above	S 12.2 / LS 11.6	S 11.8 / LS 11.5	S 11.4 / LS 11.4	S 11.0 / LS 11.4	S 10.6 / LS 11.3	S 10.1 / LS 11.4	S 9.7 / LS 11.5	S 9.3 / LS 11.5
+0.75 above	S 13.7 / LS 13.0	S 13.3 / LS 12.9	S 12.8 / LS 12.9	S 12.3 / LS 12.8	S 11.9 / LS 12.8	S 11.4 / LS 12.8	S 11.0 / LS 12.9	S 10.5 / LS 13.0
+1.00 above	S 15.2 / LS 14.5	S 14.7 / LS 14.4	S 14.2 / LS 14.3	S 13.7 / LS 14.2	S 13.2 / LS 14.2	S 12.7 / LS 14.3	S 12.2 / LS 14.3	S 11.7 / LS 14.4
2.25 Standard	S 10.9 / LS 10.4	S 10.5 / LS 10.3	S 10.2 / LS 10.3	S 9.8 / LS 10.2	S 9.5 / LS 10.2	S 9.2 / LS 10.2	S 8.8 / LS 10.2	S 8.5 / LS 10.3
+0.50 above	S 13.0 / LS 12.5	S 12.6 / LS 12.4	S 12.2 / LS 12.3	S 11.8 / LS 12.3	S 11.4 / LS 12.2	S 11.0 / LS 12.2	S 10.6 / LS 12.3	S 10.2 / LS 12.3
+0.75 above	S 14.7 / LS 14.0	S 14.2 / LS 14.0	S 13.8 / LS 13.9	S 13.3 / LS 13.8	S 12.8 / LS 13.7	S 12.4 / LS 13.7	S 11.9 / LS 13.8	S 11.4 / LS 13.9
+1.00 above	S 16.3 / LS 15.6	S 15.8 / LS 15.5	S 15.3 / LS 15.4	S 14.8 / LS 15.4	S 14.3 / LS 15.3	S 13.7 / LS 15.3	S 13.2 / LS 15.3	S 12.7 / LS 15.4
2.50 Standard	S 12.2 / LS 11.8	S 11.9 / LS 11.8	S 11.5 / LS 11.7	S 11.2 / LS 11.7	S 10.9 / LS 11.6	S 10.5 / LS 11.6	S 10.2 / LS 11.5	S 9.8 / LS 11.6
+0.50 above	S 14.7 / LS 14.2	S 14.3 / LS 14.1	S 13.9 / LS 14.1	S 13.4 / LS 14.0	S 13.0 / LS 13.9	S 12.6 / LS 13.9	S 12.2 / LS 13.8	S 11.8 / LS 13.9
+0.75 above	S 16.5 / LS 16.0	S 16.1 / LS 15.9	S 15.6 / LS 15.8	S 15.1 / LS 15.8	S 14.7 / LS 15.7	S 14.2 / LS 15.6	S 13.7 / LS 15.5	S 13.3 / LS 15.6
+1.00 above	S 18.3 / LS 17.7	S 17.8 / LS 17.7	S 17.3 / LS 17.6	S 16.8 / LS 17.5	S 16.3 / LS 17.4	S 15.8 / LS 17.3	S 15.3 / LS 17.3	S 14.8 / LS 17.4

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





7.00" UltraMotor

5/6 - 9.5 Stages M40

Build Rates



Bend Setting °	9-3/4	Bit 9-7/8	Bit 10*	Bit 10-1/8*	Bit 10-1/4*	Bit 10-3/8*	Bit 10-1/2*	Bit 10-5/8*
	LS OD 9.250	LS OD 9.375	LS OD 9.500	LS OD 9.625	LS OD 9.750	LS OD 9.875	LS OD 10.000	LS OD 10.125
1.50 Standard	S 4.1 / LS 6.5	S 3.7 / LS 6.5	S 3.4 / LS 6.6	S 3.0 / LS 6.6	S 2.7 / LS 6.7	S 2.3 / LS 6.7	S 2.0 / LS 6.8	S 1.7 / LS 6.8
+0.50 above	S 4.9 / LS 7.7	S 4.5 / LS 7.8	S 4.0 / LS 7.9	S 3.6 / LS 7.9	S 3.2 / LS 8.0	S 2.8 / LS 8.1	S 2.4 / LS 8.1	S 2.0 / LS 8.2
+0.75 above	S 5.5 / LS 8.7	S 5.0 / LS 8.8	S 4.6 / LS 8.9	S 4.1 / LS 8.9	S 3.6 / LS 9.0	S 3.2 / LS 9.1	S 2.7 / LS 9.1	S 2.2 / LS 9.2
+1.00 above	S 6.1 / LS 9.7	S 5.6 / LS 9.8	S 5.1 / LS 9.8	S 4.5 / LS 9.9	S 4.0 / LS 10.0	S 3.5 / LS 10.1	S 3.0 / LS 10.1	S 2.5 / LS 10.2
1.75 Standard	S 5.4 / LS 7.7	S 5.1 / LS 7.8	S 4.7 / LS 7.8	S 4.4 / LS 7.9	S 4.1 / LS 8.0	S 3.7 / LS 8.0	S 3.4 / LS 8.1	S 3.0 / LS 8.1
+0.50 above	S 6.5 / LS 9.3	S 6.1 / LS 9.4	S 5.7 / LS 9.4	S 5.3 / LS 9.5	S 4.9 / LS 9.5	S 4.5 / LS 9.6	S 4.0 / LS 9.7	S 3.6 / LS 9.7
+0.75 above	S 7.3 / LS 10.5	S 6.9 / LS 10.5	S 6.4 / LS 10.6	S 5.9 / LS 10.7	S 5.5 / LS 10.7	S 5.0 / LS 10.8	S 4.5 / LS 10.9	S 4.1 / LS 10.9
+1.00 above	S 8.1 / LS 11.6	S 7.6 / LS 11.7	S 7.1 / LS 11.8	S 6.6 / LS 11.9	S 6.1 / LS 11.9	S 5.6 / LS 12.0	S 5.1 / LS 12.1	S 4.5 / LS 12.2
1.83 Standard	S 5.9 / LS 8.2	S 5.5 / LS 8.2	S 5.2 / LS 8.3	S 4.8 / LS 8.3	S 4.5 / LS 8.4	S 4.1 / LS 8.4	S 3.8 / LS 8.5	S 3.5 / LS 8.5
+0.50 above	S 7.0 / LS 9.8	S 6.6 / LS 9.9	S 6.2 / LS 9.9	S 5.8 / LS 10.0	S 5.4 / LS 10.0	S 5.0 / LS 10.1	S 4.6 / LS 10.2	S 4.2 / LS 10.2
+0.75 above	S 7.9 / LS 11.0	S 7.4 / LS 11.1	S 7.0 / LS 11.2	S 6.5 / LS 11.2	S 6.1 / LS 11.3	S 5.6 / LS 11.4	S 5.1 / LS 11.4	S 4.7 / LS 11.5
+1.00 above	S 8.8 / LS 12.2	S 8.3 / LS 12.3	S 7.8 / LS 12.4	S 7.2 / LS 12.5	S 6.7 / LS 12.5	S 6.2 / LS 12.6	S 5.7 / LS 12.7	S 5.2 / LS 12.8
2.00 Standard	S 6.8 / LS 9.0	S 6.4 / LS 9.1	S 6.1 / LS 9.1	S 5.8 / LS 9.2	S 5.4 / LS 9.2	S 5.1 / LS 9.3	S 4.7 / LS 9.3	S 4.4 / LS 9.4
+0.50 above	S 8.1 / LS 10.8	S 7.7 / LS 10.9	S 7.3 / LS 11.0	S 6.9 / LS 11.0	S 6.5 / LS 11.1	S 6.1 / LS 11.2	S 5.7 / LS 11.2	S 5.3 / LS 11.3
+0.75 above	S 9.2 / LS 12.2	S 8.7 / LS 12.3	S 8.2 / LS 12.3	S 7.8 / LS 12.4	S 7.3 / LS 12.5	S 6.8 / LS 12.5	S 6.4 / LS 12.6	S 5.9 / LS 12.7
+1.00 above	S 10.2 / LS 13.6	S 9.7 / LS 13.6	S 9.1 / LS 13.7	S 8.6 / LS 13.8	S 8.1 / LS 13.9	S 7.6 / LS 13.9	S 7.1 / LS 14.0	S 6.6 / LS 14.1
2.12 Standard	S 7.4 / LS 9.7	S 7.1 / LS 9.7	S 6.7 / LS 9.8	S 6.4 / LS 9.8	S 6.1 / LS 9.9	S 5.7 / LS 9.9	S 5.4 / LS 10.0	S 5.0 / LS 10.0
+0.50 above	S 8.9 / LS 11.6	S 8.5 / LS 11.7	S 8.1 / LS 11.7	S 7.7 / LS 11.8	S 7.3 / LS 11.8	S 6.9 / LS 11.9	S 6.5 / LS 12.0	S 6.0 / LS 12.0
+0.75 above	S 10.0 / LS 13.0	S 9.6 / LS 13.1	S 9.1 / LS 13.2	S 8.6 / LS 13.2	S 8.2 / LS 13.3	S 7.7 / LS 13.4	S 7.3 / LS 13.5	S 6.8 / LS 13.5
+1.00 above	S 11.1 / LS 14.5	S 10.6 / LS 14.6	S 10.1 / LS 14.6	S 9.6 / LS 14.7	S 9.1 / LS 14.8	S 8.6 / LS 14.9	S 8.1 / LS 14.9	S 7.6 / LS 15.0
2.25 Standard	S 8.1 / LS 10.3	S 7.8 / LS 10.4	S 7.5 / LS 10.4	S 7.1 / LS 10.5	S 6.8 / LS 10.5	S 6.4 / LS 10.6	S 6.1 / LS 10.6	S 5.7 / LS 10.7
+0.50 above	S 9.8 / LS 12.4	S 9.4 / LS 12.5	S 8.9 / LS 12.5	S 8.5 / LS 12.6	S 8.1 / LS 12.6	S 7.7 / LS 12.7	S 7.3 / LS 12.8	S 6.9 / LS 12.8
+0.75 above	S 11.0 / LS 13.9	S 10.5 / LS 14.0	S 10.1 / LS 14.1	S 9.6 / LS 14.2	S 9.1 / LS 14.2	S 8.7 / LS 14.3	S 8.2 / LS 14.4	S 7.8 / LS 14.4
+1.00 above	S 12.2 / LS 15.5	S 11.7 / LS 15.6	S 11.2 / LS 15.6	S 10.7 / LS 15.7	S 10.2 / LS 15.8	S 9.6 / LS 15.9	S 9.1 / LS 16.0	S 8.6 / LS 16.0
2.50 Standard	S 9.5 / LS 11.6	S 9.2 / LS 11.7	S 8.8 / LS 11.7	S 8.5 / LS 11.8	S 8.1 / LS 11.8	S 7.8 / LS 11.9	S 7.4 / LS 11.9	S 7.1 / LS 12.0
+0.50 above	S 11.4 / LS 13.9	S 11.0 / LS 14.0	S 10.6 / LS 14.1	S 10.2 / LS 14.1	S 9.8 / LS 14.2	S 9.3 / LS 14.2	S 8.9 / LS 14.3	S 8.5 / LS 14.4
+0.75 above	S 12.8 / LS 15.7	S 12.4 / LS 15.8	S 11.9 / LS 15.8	S 11.4 / LS 15.9	S 11.0 / LS 16.0	S 10.5 / LS 16.0	S 10.1 / LS 16.1	S 9.6 / LS 16.2
+1.00 above	S 14.2 / LS 17.4	S 13.7 / LS 17.5	S 13.2 / LS 17.6	S 12.7 / LS 17.7	S 12.2 / LS 17.7	S 11.7 / LS 17.8	S 11.2 / LS 17.9	S 10.7 / LS 18.0

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





7.00" UltraMotor

5/6 - 9.5 Stages M40

Build Rates



Bend Setting °	Bit 10-3/4*	Bit 10-7/8*	Bit 11*	Bit 11-1/8*	Bit 11-1/4*	Bit 11-3/8*	Bit 11-1/2*	Bit 11-5/8*
	LS OD 10.250	LS OD 10.375	LS OD 10.500	LS OD 10.625	LS OD 10.750	LS OD 10.875	LS OD 11.000	LS OD 11.125
1.50 Standard	S 1.3 / LS 6.9	S 1.0 / LS 6.9	S 0.6 / LS 7.0	S 0.3 / LS 7.0	S 0.0 / LS 7.1	S -0.4 / LS 7.1	S -0.7 / LS 7.2	S -1.1 / LS 7.2
+0.50 above	S 1.6 / LS 8.2	S 1.2 / LS 8.3	S 0.8 / LS 8.4	S 0.4 / LS 8.4	S N/B / LS 8.5	S N/B / LS 8.5	S N/B / LS 8.6	S N/B / LS 8.7
+0.75 above	S 1.8 / LS 9.3	S 1.3 / LS 9.3	S 0.9 / LS 9.4	S 0.4 / LS 9.5	S N/B / LS 9.5	S N/B / LS 9.6	S N/B / LS 9.7	S N/B / LS 9.7
+1.00 above	S 2.0 / LS 10.3	S 1.5 / LS 10.4	S 1.0 / LS 10.4	S 0.4 / LS 10.5	S N/B / LS 10.6	S N/B / LS 10.7	S N/B / LS 10.8	S N/B / LS 10.8
1.75 Standard	S 2.7 / LS 8.2	S 2.3 / LS 8.2	S 2.0 / LS 8.3	S 1.7 / LS 8.3	S 1.3 / LS 8.4	S 1.0 / LS 8.4	S 0.6 / LS 8.5	S 0.3 / LS 8.5
+0.50 above	S 3.2 / LS 9.8	S 2.8 / LS 9.8	S 2.4 / LS 9.9	S 2.0 / LS 10.0	S 1.6 / LS 10.0	S 1.2 / LS 10.1	S 0.8 / LS 10.2	S 0.3 / LS 10.2
+0.75 above	S 3.6 / LS 11.0	S 3.2 / LS 11.1	S 2.7 / LS 11.1	S 2.2 / LS 11.2	S 1.8 / LS 11.3	S 1.3 / LS 11.4	S 0.9 / LS 11.4	S 0.4 / LS 11.5
+1.00 above	S 4.0 / LS 12.2	S 3.5 / LS 12.3	S 3.0 / LS 12.4	S 2.5 / LS 12.5	S 2.0 / LS 12.5	S 1.5 / LS 12.6	S 0.9 / LS 12.7	S 0.4 / LS 12.8
1.83 Standard	S 3.1 / LS 8.6	S 2.8 / LS 8.6	S 2.4 / LS 8.7	S 2.1 / LS 8.7	S 1.8 / LS 8.8	S 1.4 / LS 8.8	S 1.1 / LS 8.9	S 0.7 / LS 8.9
+0.50 above	S 3.7 / LS 10.3	S 3.3 / LS 10.3	S 2.9 / LS 10.4	S 2.5 / LS 10.5	S 2.1 / LS 10.5	S 1.7 / LS 10.6	S 1.3 / LS 10.6	S 0.9 / LS 10.7
+0.75 above	S 4.2 / LS 11.6	S 3.7 / LS 11.6	S 3.3 / LS 11.7	S 2.8 / LS 11.8	S 2.4 / LS 11.8	S 1.9 / LS 11.9	S 1.4 / LS 12.0	S 1.0 / LS 12.0
+1.00 above	S 4.7 / LS 12.9	S 4.2 / LS 12.9	S 3.7 / LS 13.0	S 3.1 / LS 13.1	S 2.6 / LS 13.2	S 2.1 / LS 13.2	S 1.6 / LS 13.3	S 1.1 / LS 13.4
2.00 Standard	S 4.0 / LS 9.4	S 3.7 / LS 9.5	S 3.4 / LS 9.5	S 3.0 / LS 9.6	S 2.7 / LS 9.7	S 2.3 / LS 9.7	S 2.0 / LS 9.8	S 1.6 / LS 9.8
+0.50 above	S 4.9 / LS 11.3	S 4.4 / LS 11.4	S 4.0 / LS 11.5	S 3.6 / LS 11.5	S 3.2 / LS 11.6	S 2.8 / LS 11.6	S 2.4 / LS 11.7	S 2.0 / LS 11.8
+0.75 above	S 5.5 / LS 12.8	S 5.0 / LS 12.8	S 4.5 / LS 12.9	S 4.1 / LS 13.0	S 3.6 / LS 13.0	S 3.2 / LS 13.1	S 2.7 / LS 13.2	S 2.2 / LS 13.2
+1.00 above	S 6.1 / LS 14.2	S 5.6 / LS 14.2	S 5.0 / LS 14.3	S 4.5 / LS 14.4	S 4.0 / LS 14.5	S 3.5 / LS 14.6	S 3.0 / LS 14.6	S 2.5 / LS 14.7
2.12 Standard	S 4.7 / LS 10.1	S 4.4 / LS 10.1	S 4.0 / LS 10.2	S 3.7 / LS 10.2	S 3.3 / LS 10.3	S 3.0 / LS 10.3	S 2.6 / LS 10.4	S 2.3 / LS 10.4
+0.50 above	S 5.6 / LS 12.1	S 5.2 / LS 12.1	S 4.8 / LS 12.2	S 4.4 / LS 12.3	S 4.0 / LS 12.3	S 3.6 / LS 12.4	S 3.2 / LS 12.4	S 2.8 / LS 12.5
+0.75 above	S 6.3 / LS 13.6	S 5.9 / LS 13.7	S 5.4 / LS 13.7	S 5.0 / LS 13.8	S 4.5 / LS 13.9	S 4.0 / LS 13.9	S 3.6 / LS 14.0	S 3.1 / LS 14.1
+1.00 above	S 7.0 / LS 15.1	S 6.5 / LS 15.2	S 6.0 / LS 15.3	S 5.5 / LS 15.3	S 5.0 / LS 15.4	S 4.5 / LS 15.5	S 4.0 / LS 15.6	S 3.5 / LS 15.6
2.25 Standard	S 5.4 / LS 10.7	S 5.1 / LS 10.8	S 4.7 / LS 10.8	S 4.4 / LS 10.9	S 4.0 / LS 10.9	S 3.7 / LS 11.0	S 3.4 / LS 11.0	S 3.0 / LS 11.1
+0.50 above	S 6.5 / LS 12.9	S 6.1 / LS 12.9	S 5.7 / LS 13.0	S 5.3 / LS 13.1	S 4.8 / LS 13.1	S 4.4 / LS 13.2	S 4.0 / LS 13.3	S 3.6 / LS 13.3
+0.75 above	S 7.3 / LS 14.5	S 6.8 / LS 14.6	S 6.4 / LS 14.6	S 5.9 / LS 14.7	S 5.4 / LS 14.8	S 5.0 / LS 14.8	S 4.5 / LS 14.9	S 4.1 / LS 15.0
+1.00 above	S 8.1 / LS 16.1	S 7.6 / LS 16.2	S 7.1 / LS 16.3	S 6.6 / LS 16.3	S 6.1 / LS 16.4	S 5.5 / LS 16.5	S 5.0 / LS 16.6	S 4.5 / LS 16.6
2.50 Standard	S 6.8 / LS 12.0	S 6.4 / LS 12.1	S 6.1 / LS 12.1	S 5.7 / LS 12.2	S 5.4 / LS 12.2	S 5.1 / LS 12.3	S 4.7 / LS 12.3	S 4.4 / LS 12.4
+0.50 above	S 8.1 / LS 14.4	S 7.7 / LS 14.5	S 7.3 / LS 14.6	S 6.9 / LS 14.6	S 6.5 / LS 14.7	S 6.1 / LS 14.7	S 5.7 / LS 14.8	S 5.2 / LS 14.9
+0.75 above	S 9.1 / LS 16.2	S 8.7 / LS 16.3	S 8.2 / LS 16.4	S 7.7 / LS 16.4	S 7.3 / LS 16.5	S 6.8 / LS 16.6	S 6.4 / LS 16.6	S 5.9 / LS 16.7
+1.00 above	S 10.1 / LS 18.0	S 9.6 / LS 18.1	S 9.1 / LS 18.2	S 8.6 / LS 18.3	S 8.1 / LS 18.3	S 7.6 / LS 18.4	S 7.1 / LS 18.5	S 6.6 / LS 18.6

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





7.00" UltraMotor

5/6 - 9.5 Stages M40

Build Rates



Bend Setting °	Bit 11-3/4*	Bit 11-7/8*	Bit 12*	Bit 12-1/8*	Bit 12-1/4*
	LS OD 11.250	LS OD 11.375	LS OD 11.500	LS OD 11.625	LS OD 11.750
150 Standard	S -1.4 / LS 7.3	S -1.8 / LS 7.3	S -2.1 / LS 7.4	S -2.4 / LS 7.4	S -2.8 / LS 7.5
+0.50 above	S N/B / LS 8.7	S N/B / LS 8.8	S N/B / LS 8.8	S N/B / LS 8.9	S N/B / LS 9.0
+0.75 above	S N/B / LS 9.8	S N/B / LS 9.9	S N/B / LS 10.0	S N/B / LS 10.0	S N/B / LS 10.1
+1.00 above	S N/B / LS 10.9	S N/B / LS 11.0	S N/B / LS 11.1	S N/B / LS 11.1	S N/B / LS 11.2
1.75 Standard	S -0.1 / LS 8.6	S -0.4 / LS 8.6	S -0.7 / LS 8.7	S -1.1 / LS 8.7	S -1.4 / LS 8.8
+0.50 above	S N/B / LS 10.3	S N/B / LS 10.3	S N/B / LS 10.4	S N/B / LS 10.5	S N/B / LS 10.5
+0.75 above	S N/B / LS 11.6	S N/B / LS 11.6	S N/B / LS 11.7	S N/B / LS 11.8	S N/B / LS 11.8
+1.00 above	S N/B / LS 12.8	S N/B / LS 12.9	S N/B / LS 13.0	S N/B / LS 13.1	S N/B / LS 13.2
1.83 Standard	S 0.4 / LS 9.0	S 0.0 / LS 9.0	S -0.3 / LS 9.1	S -0.6 / LS 9.1	S -1.0 / LS 9.2
+0.50 above	S 0.5 / LS 10.8	S 0.0 / LS 10.8	S N/B / LS 10.9	S N/B / LS 11.0	S N/B / LS 11.0
+0.75 above	S 0.5 / LS 12.1	S 0.1 / LS 12.2	S N/B / LS 12.3	S N/B / LS 12.3	S N/B / LS 12.4
+1.00 above	S 0.6 / LS 13.5	S 0.1 / LS 13.5	S N/B / LS 13.6	S N/B / LS 13.7	S N/B / LS 13.8
2.00 Standard	S 1.3 / LS 9.9	S 1.0 / LS 9.9	S 0.6 / LS 10.0	S 0.3 / LS 10.0	S -0.1 / LS 10.1
+0.50 above	S 1.6 / LS 11.8	S 1.2 / LS 11.9	S 0.7 / LS 11.9	S 0.3 / LS 12.0	S N/B / LS 12.1
+0.75 above	S 1.8 / LS 13.3	S 1.3 / LS 13.4	S 0.8 / LS 13.4	S 0.4 / LS 13.5	S N/B / LS 13.6
+1.00 above	S 2.0 / LS 14.8	S 1.4 / LS 14.9	S 0.9 / LS 14.9	S 0.4 / LS 15.0	S N/B / LS 15.1
2.12 Standard	S 2.0 / LS 10.5	S 1.6 / LS 10.5	S 1.3 / LS 10.6	S 0.9 / LS 10.6	S 0.6 / LS 10.7
+0.50 above	S 2.4 / LS 12.6	S 1.9 / LS 12.6	S 1.5 / LS 12.7	S 1.1 / LS 12.8	S 0.7 / LS 12.8
+0.75 above	S 2.6 / LS 14.1	S 2.2 / LS 14.2	S 1.7 / LS 14.3	S 1.3 / LS 14.3	S 0.8 / LS 14.4
+1.00 above	S 2.9 / LS 15.7	S 2.4 / LS 15.8	S 1.9 / LS 15.9	S 1.4 / LS 15.9	S 0.9 / LS 16.0
2.25 Standard	S 2.7 / LS 11.1	S 2.3 / LS 11.2	S 2.0 / LS 11.2	S 1.6 / LS 11.3	S 1.3 / LS 11.3
+0.50 above	S 3.2 / LS 13.4	S 2.8 / LS 13.4	S 2.4 / LS 13.5	S 2.0 / LS 13.6	S 1.6 / LS 13.6
+0.75 above	S 3.6 / LS 15.0	S 3.1 / LS 15.1	S 2.7 / LS 15.2	S 2.2 / LS 15.3	S 1.8 / LS 15.3
+1.00 above	S 4.0 / LS 16.7	S 3.5 / LS 16.8	S 3.0 / LS 16.9	S 2.5 / LS 16.9	S 1.9 / LS 17.0
2.50 Standard	S 4.0 / LS 12.4	S 3.7 / LS 12.5	S 3.3 / LS 12.5	S 3.0 / LS 12.6	S 2.7 / LS 12.6
+0.50 above	S 4.8 / LS 14.9	S 4.4 / LS 15.0	S 4.0 / LS 15.0	S 3.6 / LS 15.1	S 3.2 / LS 15.2
+0.75 above	S 5.4 / LS 16.8	S 5.0 / LS 16.9	S 4.5 / LS 16.9	S 4.1 / LS 17.0	S 3.6 / LS 17.1
+1.00 above	S 6.0 / LS 18.7	S 5.5 / LS 18.7	S 5.0 / LS 18.8	S 4.5 / LS 18.9	S 4.0 / LS 19.0

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.





7.00" UltraMotor

5/6 9.5 Stages M41

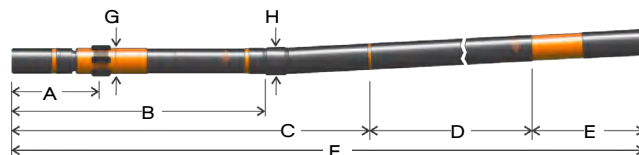


Motor Specifications

Bit Box to Stabilizer	A	30 in.
Bit Box to Bend (FBH)	B	60 in.
Bit Box to Adj. Bend	B	72 in.
Bottom End Length	C	107 in.
Power Section Length	D	see Power Section
Top End Length	E	31 in.
Total Length	F	C + D + E
Body Outer Diameter	G	7.25 in.
Crown Pad Radius	H	3.98 in.
Recommended Hole Size	8-1/2 - 9-7/8 in.	
Standard Bit Box Connection ¹	4-1/2 REG	
Standard Pin Down Connection ¹	4-1/2 IF	
Standard Top Box Connection ¹	NC50 (5 XH, 4-1/2 IF) NC46 (4 IF, 4-1/2 XH)	
Weight ²	2,500 lbs	
Operating Capacity	Max. WOB	95,100 lbs
	Max. Bit Overpull	95,100 lbs
	Torsional Limit	21,000 lbf-ft
Static Capacity	Max. WOB to Re-run	487,500 lbs
	Max. Bit Overpull to Re-run	319,000 lbs
	Absolute Body Overpull	659,000 lbs
	Torsional Limit	34,000 lbf-ft

¹ other options available on request

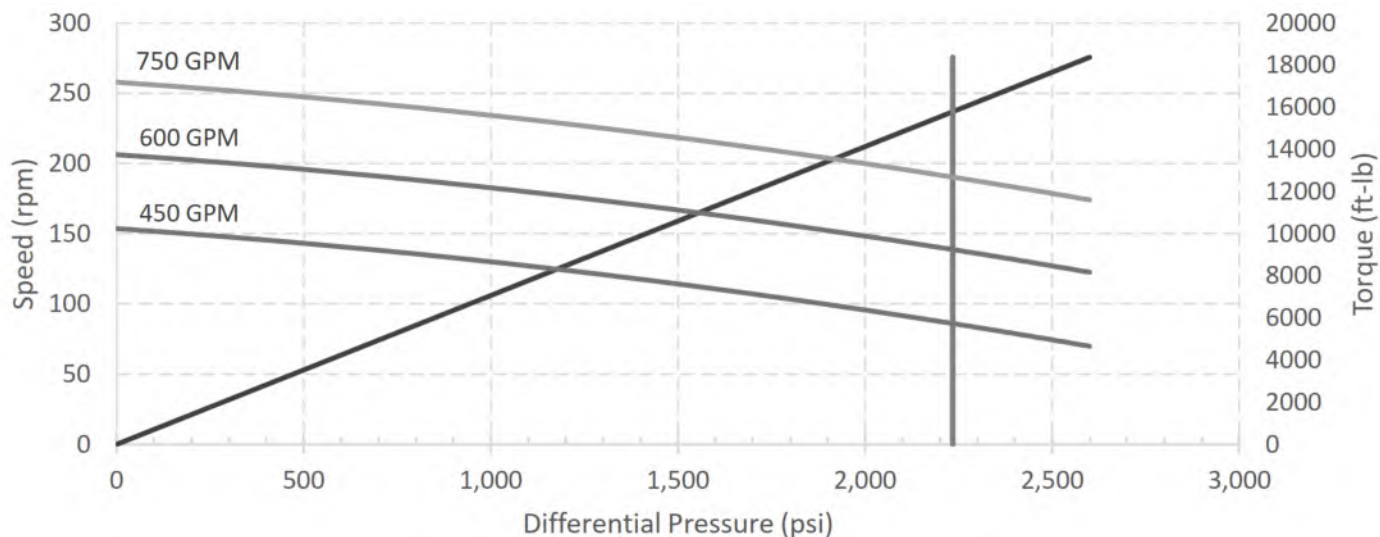
² not including Power Section



Power Section

Elastomer	007 / VPX
Configuration	5/6 Lobes 9.5 Stages
Stator Length New (in.)	284
Stator OD (in.)	7.00
Rotor Weight (lbs)	997
Rotor Weight (lbs)	1,180
Speed Range (rpm)	155-258
Flow Range (gpm)	450-750
Rotation (rev/gal)	0.344
Torque Slope (lbf-ft/psi)	7.07
Off Bottom Pressure (psi)	135
Max Diff Pressure (psi)	2,230
Max Torque (lbf-ft)	15,790
Stall Diff Pressure (psi)	3,500
Stall Torque (lbf-ft)	24,730
Max Power (hp)	570

POWER SECTION POWER CURVES



BLACK DIAMOND





7.00" UltraMotor

5/6 - 9.5 Stages M41

Build Rates



Bend Setting °	Bit 7-3/4*	Bit 7-7/8*	Bit 8*	Bit 8-1/8*	Bit 8-1/4*	Bit 8-3/8*	Bit 8-1/2	Bit 8-5/8
	LS OD 7.250	LS OD 7.375	LS OD 7.500	LS OD 7.625	LS OD 7.750	LS OD 7.875	LS OD 8.000	LS OD 8.125
1.50 Standard	S 8.9 / LS CHK	S 8.7 / LS 6.7	S 8.4 / LS 6.6	S 8.1 / LS 6.6	S 7.9 / LS 6.5	S 7.6 / LS 6.5	S 7.4 / LS 6.4	S 7.1 / LS 6.4
+0.50 above	S 10.7 / LS CHK	S 10.4 / LS 8.0	S 10.1 / LS 7.9	S 9.8 / LS 7.9	S 9.5 / LS 7.8	S 9.1 / LS 7.8	S 8.8 / LS 7.7	S 8.5 / LS 7.6
+0.75 above	S 12.0 / LS CHK	S 11.7 / LS 9.0	S 11.3 / LS 8.9	S 11.0 / LS 8.9	S 10.6 / LS 8.8	S 10.3 / LS 8.7	S 9.9 / LS 8.7	S 9.6 / LS 8.6
+1.00 above	S 13.4 / LS CHK	S 13.0 / LS 10.0	S 12.6 / LS 9.9	S 12.2 / LS 9.8	S 11.8 / LS 9.8	S 11.4 / LS 9.7	S 11.0 / LS 9.6	S 10.6 / LS 9.6
1.75 Standard	S 10.2 / LS CHK	S 10.0 / LS 8.1	S 9.7 / LS 8.0	S 9.5 / LS 8.0	S 9.2 / LS 7.9	S 8.9 / LS 7.9	S 8.7 / LS 7.8	S 8.4 / LS 7.8
+0.50 above	S 12.3 / LS CHK	S 12.0 / LS 9.7	S 11.7 / LS 9.6	S 11.3 / LS 9.6	S 11.0 / LS 9.5	S 10.7 / LS 9.5	S 10.4 / LS 9.4	S 10.1 / LS 9.3
+0.75 above	S 13.8 / LS CHK	S 13.5 / LS 10.9	S 13.1 / LS 10.8	S 12.8 / LS 10.8	S 12.4 / LS 10.7	S 12.1 / LS 10.6	S 11.7 / LS 10.6	S 11.4 / LS 10.5
+1.00 above	S 15.4 / LS CHK	S 15.0 / LS 12.1	S 14.6 / LS 12.0	S 14.2 / LS 12.0	S 13.8 / LS 11.9	S 13.4 / LS 11.8	S 13.0 / LS 11.7	S 12.6 / LS 11.7
1.83 Standard	S 10.7 / LS CHK	S 10.4 / LS 8.5	S 10.1 / LS 8.5	S 9.9 / LS 8.4	S 9.6 / LS 8.4	S 9.4 / LS 8.3	S 9.1 / LS 8.3	S 8.8 / LS 8.2
+0.50 above	S 12.8 / LS CHK	S 12.5 / LS 10.2	S 12.2 / LS 10.2	S 11.8 / LS 10.1	S 11.5 / LS 10.1	S 11.2 / LS 10.0	S 10.9 / LS 9.9	S 10.6 / LS 9.9
+0.75 above	S 14.4 / LS CHK	S 14.0 / LS 11.5	S 13.7 / LS 11.4	S 13.3 / LS 11.4	S 13.0 / LS 11.3	S 12.6 / LS 11.2	S 12.3 / LS 11.2	S 11.9 / LS 11.1
+1.00 above	S 16.0 / LS CHK	S 15.6 / LS 12.8	S 15.2 / LS 12.7	S 14.8 / LS 12.6	S 14.4 / LS 12.6	S 14.0 / LS 12.5	S 13.6 / LS 12.4	S 13.2 / LS 12.4
2.00 Standard	S 11.5 / LS CHK	S 11.3 / LS 9.5	S 11.0 / LS 9.4	S 10.8 / LS 9.4	S 10.5 / LS 9.3	S 10.2 / LS 9.3	S 10.0 / LS 9.2	S 9.7 / LS 9.2
+0.50 above	S 13.9 / LS CHK	S 13.5 / LS 11.4	S 13.2 / LS 11.3	S 12.9 / LS 11.3	S 12.6 / LS 11.2	S 12.3 / LS 11.2	S 12.0 / LS 11.1	S 11.7 / LS 11.0
+0.75 above	S 15.6 / LS CHK	S 15.2 / LS 12.8	S 14.9 / LS 12.7	S 14.5 / LS 12.7	S 14.2 / LS 12.6	S 13.8 / LS 12.5	S 13.5 / LS 12.5	S 13.1 / LS 12.4
+1.00 above	S 17.3 / LS CHK	S 16.9 / LS 14.2	S 16.5 / LS 14.2	S 16.1 / LS 14.1	S 15.8 / LS 14.0	S 15.4 / LS 13.9	S 15.0 / LS 13.9	S 14.6 / LS 13.8
2.12 Standard	S 12.2 / LS CHK	S 11.9 / LS 10.2	S 11.7 / LS 10.1	S 11.4 / LS 10.1	S 11.1 / LS 10.0	S 10.9 / LS 10.0	S 10.6 / LS 9.9	S 10.4 / LS 9.9
+0.50 above	S 14.6 / LS CHK	S 14.3 / LS 12.2	S 14.0 / LS 12.1	S 13.7 / LS 12.1	S 13.4 / LS 12.0	S 13.0 / LS 12.0	S 12.7 / LS 11.9	S 12.4 / LS 11.9
+0.75 above	S 16.4 / LS CHK	S 16.1 / LS 13.7	S 15.7 / LS 13.7	S 15.4 / LS 13.6	S 15.0 / LS 13.5	S 14.7 / LS 13.5	S 14.3 / LS 13.4	S 14.0 / LS 13.3
+1.00 above	S 18.3 / LS CHK	S 17.9 / LS 15.3	S 17.5 / LS 15.2	S 17.1 / LS 15.1	S 16.7 / LS 15.0	S 16.3 / LS 15.0	S 15.9 / LS 14.9	S 15.5 / LS 14.8
2.25 Standard	S 12.9 / LS CHK	S 12.6 / LS 10.9	S 12.3 / LS 10.9	S 12.1 / LS 10.8	S 11.8 / LS 10.8	S 11.6 / LS 10.7	S 11.3 / LS 10.7	S 11.0 / LS 10.6
+0.50 above	S 15.4 / LS CHK	S 15.1 / LS 13.1	S 14.8 / LS 13.0	S 14.5 / LS 13.0	S 14.2 / LS 12.9	S 13.9 / LS 12.9	S 13.6 / LS 12.8	S 13.2 / LS 12.7
+0.75 above	S 17.4 / LS CHK	S 17.0 / LS 14.7	S 16.7 / LS 14.7	S 16.3 / LS 14.6	S 16.0 / LS 14.5	S 15.6 / LS 14.5	S 15.2 / LS 14.4	S 14.9 / LS 14.3
+1.00 above	S 19.3 / LS CHK	S 18.9 / LS 16.4	S 18.5 / LS 16.3	S 18.1 / LS 16.2	S 17.7 / LS 16.1	S 17.3 / LS 16.1	S 16.9 / LS 16.0	S 16.5 / LS 15.9
2.50 Standard	S 14.2 / LS CHK	S 13.9 / LS 12.3	S 13.7 / LS 12.3	S 13.4 / LS 12.2	S 13.1 / LS 12.2	S 12.9 / LS 12.1	S 12.6 / LS 12.1	S 12.3 / LS 12.0
+0.50 above	S 17.0 / LS CHK	S 16.7 / LS 14.8	S 16.4 / LS 14.7	S 16.1 / LS 14.7	S 15.8 / LS 14.6	S 15.4 / LS 14.6	S 15.1 / LS 14.5	S 14.8 / LS 14.4
+0.75 above	S 19.1 / LS CHK	S 18.8 / LS 16.6	S 18.4 / LS 16.6	S 18.1 / LS 16.5	S 17.7 / LS 16.4	S 17.4 / LS 16.4	S 17.0 / LS 16.3	S 16.7 / LS 16.2
+1.00 above	S 21.3 / LS CHK	S 20.9 / LS 18.5	S 20.5 / LS 18.4	S 20.1 / LS 18.3	S 19.7 / LS 18.3	S 19.3 / LS 18.2	S 18.9 / LS 18.1	S 18.5 / LS 18.0

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





7.00" UltraMotor

5/6 - 9.5 Stages M41

Build Rates



Bend Setting °	Bit 8-3/4	Bit 8-7/8	Bit 9	Bit 9-1/8	Bit 9-1/4	Bit 9-3/8	Bit 9-1/2	Bit 9-5/8
	LS OD 8.250	LS OD 8.375	LS OD 8.500	LS OD 8.625	LS OD 8.750	LS OD 8.875	LS OD 9.000	LS OD 9.125
1.50 Standard	S 6.8 / LS 6.3	S 6.6 / LS 6.3	S 6.3 / LS 6.2	S 6.0 / LS 6.2	S 5.8 / LS 6.1	S 5.5 / LS 6.1	S 5.3 / LS 6.2	S 5.0 / LS 6.2
+0.50 above	S 8.2 / LS 7.6	S 7.9 / LS 7.5	S 7.6 / LS 7.5	S 7.3 / LS 7.4	S 6.9 / LS 7.4	S 6.6 / LS 7.3	S 6.3 / LS 7.4	S 6.0 / LS 7.5
+0.75 above	S 9.2 / LS 8.5	S 8.9 / LS 8.5	S 8.5 / LS 8.4	S 8.2 / LS 8.3	S 7.8 / LS 8.3	S 7.5 / LS 8.3	S 7.1 / LS 8.3	S 6.8 / LS 8.4
+1.00 above	S 10.3 / LS 9.5	S 9.9 / LS 9.4	S 9.5 / LS 9.3	S 9.1 / LS 9.3	S 8.7 / LS 9.2	S 8.3 / LS 9.2	S 7.9 / LS 9.3	S 7.5 / LS 9.3
1.75 Standard	S 8.1 / LS 7.7	S 7.9 / LS 7.7	S 7.6 / LS 7.6	S 7.4 / LS 7.6	S 7.1 / LS 7.5	S 6.8 / LS 7.5	S 6.6 / LS 7.4	S 6.3 / LS 7.4
+0.50 above	S 9.8 / LS 9.3	S 9.5 / LS 9.2	S 9.1 / LS 9.2	S 8.8 / LS 9.1	S 8.5 / LS 9.1	S 8.2 / LS 9.0	S 7.9 / LS 8.9	S 7.6 / LS 8.9
+0.75 above	S 11.0 / LS 10.4	S 10.6 / LS 10.4	S 10.3 / LS 10.3	S 9.9 / LS 10.2	S 9.6 / LS 10.2	S 9.2 / LS 10.1	S 8.9 / LS 10.1	S 8.5 / LS 10.0
+1.00 above	S 12.2 / LS 11.6	S 11.8 / LS 11.5	S 11.4 / LS 11.5	S 11.0 / LS 11.4	S 10.7 / LS 11.3	S 10.3 / LS 11.2	S 9.9 / LS 11.2	S 9.5 / LS 11.1
1.83 Standard	S 8.6 / LS 8.2	S 8.3 / LS 8.1	S 8.0 / LS 8.1	S 7.8 / LS 8.0	S 7.5 / LS 8.0	S 7.3 / LS 7.9	S 7.0 / LS 7.9	S 6.7 / LS 7.9
+0.50 above	S 10.3 / LS 9.8	S 10.0 / LS 9.8	S 9.7 / LS 9.7	S 9.3 / LS 9.7	S 9.0 / LS 9.6	S 8.7 / LS 9.5	S 8.4 / LS 9.5	S 8.1 / LS 9.4
+0.75 above	S 11.6 / LS 11.1	S 11.2 / LS 11.0	S 10.9 / LS 10.9	S 10.5 / LS 10.9	S 10.2 / LS 10.8	S 9.8 / LS 10.7	S 9.4 / LS 10.7	S 9.1 / LS 10.6
+1.00 above	S 12.8 / LS 12.3	S 12.5 / LS 12.2	S 12.1 / LS 12.1	S 11.7 / LS 12.1	S 11.3 / LS 12.0	S 10.9 / LS 11.9	S 10.5 / LS 11.9	S 10.1 / LS 11.8
2.00 Standard	S 9.5 / LS 9.2	S 9.2 / LS 9.1	S 8.9 / LS 9.1	S 8.7 / LS 9.0	S 8.4 / LS 9.0	S 8.2 / LS 8.9	S 7.9 / LS 8.9	S 7.6 / LS 8.8
+0.50 above	S 11.4 / LS 11.0	S 11.0 / LS 10.9	S 10.7 / LS 10.9	S 10.4 / LS 10.8	S 10.1 / LS 10.8	S 9.8 / LS 10.7	S 9.5 / LS 10.6	S 9.2 / LS 10.6
+0.75 above	S 12.8 / LS 12.4	S 12.4 / LS 12.3	S 12.1 / LS 12.2	S 11.7 / LS 12.2	S 11.4 / LS 12.1	S 11.0 / LS 12.0	S 10.7 / LS 12.0	S 10.3 / LS 11.9
+1.00 above	S 14.2 / LS 13.7	S 13.8 / LS 13.7	S 13.4 / LS 13.6	S 13.0 / LS 13.5	S 12.6 / LS 13.4	S 12.2 / LS 13.4	S 11.8 / LS 13.3	S 11.4 / LS 13.2
2.12 Standard	S 10.1 / LS 9.8	S 9.8 / LS 9.8	S 9.6 / LS 9.7	S 9.3 / LS 9.7	S 9.0 / LS 9.6	S 8.8 / LS 9.6	S 8.5 / LS 9.5	S 8.3 / LS 9.5
+0.50 above	S 12.1 / LS 11.8	S 11.8 / LS 11.7	S 11.5 / LS 11.7	S 11.2 / LS 11.6	S 10.9 / LS 11.6	S 10.5 / LS 11.5	S 10.2 / LS 11.5	S 9.9 / LS 11.4
+0.75 above	S 13.6 / LS 13.3	S 13.3 / LS 13.2	S 12.9 / LS 13.1	S 12.6 / LS 13.1	S 12.2 / LS 13.0	S 11.9 / LS 12.9	S 11.5 / LS 12.9	S 11.2 / LS 12.8
+1.00 above	S 15.1 / LS 14.7	S 14.7 / LS 14.7	S 14.3 / LS 14.6	S 14.0 / LS 14.5	S 13.6 / LS 14.5	S 13.2 / LS 14.4	S 12.8 / LS 14.3	S 12.4 / LS 14.2
2.25 Standard	S 10.8 / LS 10.6	S 10.5 / LS 10.5	S 10.2 / LS 10.5	S 10.0 / LS 10.4	S 9.7 / LS 10.4	S 9.5 / LS 10.3	S 9.2 / LS 10.3	S 8.9 / LS 10.2
+0.50 above	S 12.9 / LS 12.7	S 12.6 / LS 12.6	S 12.3 / LS 12.6	S 12.0 / LS 12.5	S 11.7 / LS 12.5	S 11.4 / LS 12.4	S 11.0 / LS 12.3	S 10.7 / LS 12.3
+0.75 above	S 14.5 / LS 14.3	S 14.2 / LS 14.2	S 13.8 / LS 14.1	S 13.5 / LS 14.1	S 13.1 / LS 14.0	S 12.8 / LS 13.9	S 12.4 / LS 13.9	S 12.1 / LS 13.8
+1.00 above	S 16.2 / LS 15.9	S 15.8 / LS 15.8	S 15.4 / LS 15.7	S 15.0 / LS 15.6	S 14.6 / LS 15.6	S 14.2 / LS 15.5	S 13.8 / LS 15.4	S 13.4 / LS 15.3
2.50 Standard	S 12.1 / LS 12.0	S 11.8 / LS 11.9	S 11.6 / LS 11.9	S 11.3 / LS 11.8	S 11.0 / LS 11.8	S 10.8 / LS 11.7	S 10.5 / LS 11.7	S 10.3 / LS 11.6
+0.50 above	S 14.5 / LS 14.4	S 14.2 / LS 14.3	S 13.9 / LS 14.3	S 13.6 / LS 14.2	S 13.2 / LS 14.1	S 12.9 / LS 14.1	S 12.6 / LS 14.0	S 12.3 / LS 14.0
+0.75 above	S 16.3 / LS 16.2	S 16.0 / LS 16.1	S 15.6 / LS 16.0	S 15.3 / LS 16.0	S 14.9 / LS 15.9	S 14.5 / LS 15.9	S 14.2 / LS 15.8	S 13.8 / LS 15.7
+1.00 above	S 18.1 / LS 18.0	S 17.7 / LS 17.9	S 17.3 / LS 17.8	S 16.9 / LS 17.8	S 16.6 / LS 17.7	S 16.2 / LS 17.6	S 15.8 / LS 17.5	S 15.4 / LS 17.5

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





7.00" UltraMotor

5/6 - 9.5 Stages M41

Build Rates



Bend Setting °	9-3/4	Bit 9-7/8	Bit 10*	Bit 10-1/8*	Bit 10-1/4*	Bit 10-3/8*	Bit 10-1/2*	Bit 10-5/8*
	LS OD 9.250	LS OD 9.375	LS OD 9.500	LS OD 9.625	LS OD 9.750	LS OD 9.875	LS OD 10.000	LS OD 10.125
1.50 Standard	S 4.7 / LS 6.3	S 4.5 / LS 6.3	S 4.2 / LS 6.4	S 4.0 / LS 6.4	S 3.7 / LS 6.5	S 3.4 / LS 6.5	S 3.2 / LS 6.6	S 2.9 / LS 6.6
+0.50 above	S 5.7 / LS 7.5	S 5.4 / LS 7.6	S 5.1 / LS 7.6	S 4.8 / LS 7.7	S 4.4 / LS 7.7	S 4.1 / LS 7.8	S 3.8 / LS 7.9	S 3.5 / LS 7.9
+0.75 above	S 6.4 / LS 8.5	S 6.1 / LS 8.5	S 5.7 / LS 8.6	S 5.3 / LS 8.7	S 5.0 / LS 8.7	S 4.6 / LS 8.8	S 4.3 / LS 8.8	S 3.9 / LS 8.9
+1.00 above	S 7.1 / LS 9.4	S 6.7 / LS 9.5	S 6.3 / LS 9.5	S 5.9 / LS 9.6	S 5.5 / LS 9.7	S 5.2 / LS 9.8	S 4.8 / LS 9.8	S 4.4 / LS 9.9
1.75 Standard	S 6.1 / LS 7.5	S 5.8 / LS 7.5	S 5.5 / LS 7.6	S 5.3 / LS 7.6	S 5.0 / LS 7.7	S 4.7 / LS 7.7	S 4.5 / LS 7.8	S 4.2 / LS 7.8
+0.50 above	S 7.3 / LS 9.0	S 7.0 / LS 9.0	S 6.6 / LS 9.1	S 6.3 / LS 9.1	S 6.0 / LS 9.2	S 5.7 / LS 9.3	S 5.4 / LS 9.3	S 5.1 / LS 9.4
+0.75 above	S 8.2 / LS 10.1	S 7.8 / LS 10.2	S 7.5 / LS 10.2	S 7.1 / LS 10.3	S 6.8 / LS 10.4	S 6.4 / LS 10.4	S 6.1 / LS 10.5	S 5.7 / LS 10.6
+1.00 above	S 9.1 / LS 11.2	S 8.7 / LS 11.3	S 8.3 / LS 11.4	S 7.9 / LS 11.4	S 7.5 / LS 11.5	S 7.1 / LS 11.6	S 6.7 / LS 11.7	S 6.3 / LS 11.7
1.83 Standard	S 6.5 / LS 7.9	S 6.2 / LS 7.9	S 6.0 / LS 8.0	S 5.7 / LS 8.0	S 5.4 / LS 8.1	S 5.2 / LS 8.1	S 4.9 / LS 8.2	S 4.6 / LS 8.2
+0.50 above	S 7.8 / LS 9.4	S 7.5 / LS 9.5	S 7.1 / LS 9.6	S 6.8 / LS 9.6	S 6.5 / LS 9.7	S 6.2 / LS 9.7	S 5.9 / LS 9.8	S 5.6 / LS 9.8
+0.75 above	S 8.7 / LS 10.6	S 8.4 / LS 10.7	S 8.0 / LS 10.8	S 7.7 / LS 10.8	S 7.3 / LS 10.9	S 7.0 / LS 10.9	S 6.6 / LS 11.0	S 6.3 / LS 11.1
+1.00 above	S 9.7 / LS 11.8	S 9.3 / LS 11.9	S 8.9 / LS 11.9	S 8.5 / LS 12.0	S 8.1 / LS 12.1	S 7.8 / LS 12.2	S 7.4 / LS 12.2	S 7.0 / LS 12.3
2.00 Standard	S 7.4 / LS 8.8	S 7.1 / LS 8.7	S 6.8 / LS 8.8	S 6.6 / LS 8.8	S 6.3 / LS 8.9	S 6.1 / LS 8.9	S 5.8 / LS 9.0	S 5.5 / LS 9.0
+0.50 above	S 8.8 / LS 10.5	S 8.5 / LS 10.5	S 8.2 / LS 10.5	S 7.9 / LS 10.6	S 7.6 / LS 10.7	S 7.3 / LS 10.7	S 7.0 / LS 10.8	S 6.6 / LS 10.8
+0.75 above	S 9.9 / LS 11.8	S 9.6 / LS 11.8	S 9.2 / LS 11.9	S 8.9 / LS 11.9	S 8.5 / LS 12.0	S 8.2 / LS 12.1	S 7.8 / LS 12.1	S 7.5 / LS 12.2
+1.00 above	S 11.1 / LS 13.2	S 10.7 / LS 13.1	S 10.3 / LS 13.2	S 9.9 / LS 13.3	S 9.5 / LS 13.3	S 9.1 / LS 13.4	S 8.7 / LS 13.5	S 8.3 / LS 13.5
2.12 Standard	S 8.0 / LS 9.4	S 7.7 / LS 9.4	S 7.5 / LS 9.4	S 7.2 / LS 9.4	S 7.0 / LS 9.5	S 6.7 / LS 9.5	S 6.4 / LS 9.6	S 6.2 / LS 9.6
+0.50 above	S 9.6 / LS 11.3	S 9.3 / LS 11.3	S 9.0 / LS 11.2	S 8.7 / LS 11.3	S 8.3 / LS 11.4	S 8.0 / LS 11.4	S 7.7 / LS 11.5	S 7.4 / LS 11.5
+0.75 above	S 10.8 / LS 12.8	S 10.4 / LS 12.7	S 10.1 / LS 12.7	S 9.7 / LS 12.7	S 9.4 / LS 12.8	S 9.0 / LS 12.8	S 8.7 / LS 12.9	S 8.3 / LS 13.0
+1.00 above	S 12.0 / LS 14.2	S 11.6 / LS 14.1	S 11.2 / LS 14.1	S 10.8 / LS 14.1	S 10.4 / LS 14.2	S 10.0 / LS 14.3	S 9.6 / LS 14.3	S 9.3 / LS 14.4
2.25 Standard	S 8.7 / LS 10.2	S 8.4 / LS 10.1	S 8.2 / LS 10.1	S 7.9 / LS 10.1	S 7.6 / LS 10.1	S 7.4 / LS 10.1	S 7.1 / LS 10.2	S 6.9 / LS 10.2
+0.50 above	S 10.4 / LS 12.2	S 10.1 / LS 12.2	S 9.8 / LS 12.1	S 9.5 / LS 12.1	S 9.2 / LS 12.1	S 8.8 / LS 12.2	S 8.5 / LS 12.2	S 8.2 / LS 12.3
+0.75 above	S 11.7 / LS 13.7	S 11.4 / LS 13.7	S 11.0 / LS 13.6	S 10.7 / LS 13.6	S 10.3 / LS 13.6	S 10.0 / LS 13.7	S 9.6 / LS 13.8	S 9.3 / LS 13.8
+1.00 above	S 13.0 / LS 15.3	S 12.6 / LS 15.2	S 12.2 / LS 15.1	S 11.8 / LS 15.1	S 11.5 / LS 15.2	S 11.1 / LS 15.2	S 10.7 / LS 15.3	S 10.3 / LS 15.4
2.50 Standard	S 10.0 / LS 11.6	S 9.7 / LS 11.6	S 9.5 / LS 11.5	S 9.2 / LS 11.5	S 8.9 / LS 11.4	S 8.7 / LS 11.4	S 8.4 / LS 11.4	S 8.2 / LS 11.5
+0.50 above	S 12.0 / LS 13.9	S 11.7 / LS 13.9	S 11.4 / LS 13.8	S 11.1 / LS 13.7	S 10.7 / LS 13.7	S 10.4 / LS 13.6	S 10.1 / LS 13.7	S 9.8 / LS 13.8
+0.75 above	S 13.5 / LS 15.7	S 13.1 / LS 15.6	S 12.8 / LS 15.5	S 12.4 / LS 15.5	S 12.1 / LS 15.4	S 11.7 / LS 15.3	S 11.4 / LS 15.4	S 11.0 / LS 15.5
+1.00 above	S 15.0 / LS 17.4	S 14.6 / LS 17.3	S 14.2 / LS 17.3	S 13.8 / LS 17.2	S 13.4 / LS 17.1	S 13.0 / LS 17.0	S 12.6 / LS 17.1	S 12.2 / LS 17.2

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





7.00" UltraMotor

5/6 - 9.5 Stages M41

Build Rates



Bend Setting °	Bit 10-3/4*	Bit 10-7/8*	Bit 11*	Bit 11-1/8*	Bit 11-1/4*	Bit 11-3/8*	Bit 11-1/2*	Bit 11-5/8*
	LS OD 10.250	LS OD 10.375	LS OD 10.500	LS OD 10.625	LS OD 10.750	LS OD 10.875	LS OD 11.000	LS OD 11.125
1.50 Standard	S 2.7 / LS 6.6	S 2.4 / LS 6.7	S 2.1 / LS 6.7	S 1.9 / LS 6.8	S 1.6 / LS 6.8	S 1.3 / LS 6.9	S 1.1 / LS 6.9	S 0.8 / LS 7.0
+0.50 above	S 3.2 / LS 8.0	S 2.9 / LS 8.0	S 2.6 / LS 8.1	S 2.2 / LS 8.2	S 1.9 / LS 8.2	S 1.6 / LS 8.3	S 1.3 / LS 8.3	S 1.0 / LS 8.4
+0.75 above	S 3.6 / LS 9.0	S 3.2 / LS 9.0	S 2.9 / LS 9.1	S 2.5 / LS 9.2	S 2.2 / LS 9.2	S 1.8 / LS 9.3	S 1.5 / LS 9.4	S 1.1 / LS 9.4
+1.00 above	S 4.0 / LS 10.0	S 3.6 / LS 10.0	S 3.2 / LS 10.1	S 2.8 / LS 10.2	S 2.4 / LS 10.3	S 2.0 / LS 10.3	S 1.6 / LS 10.4	S 1.2 / LS 10.5
1.75 Standard	S 4.0 / LS 7.9	S 3.7 / LS 7.9	S 3.4 / LS 8.0	S 3.2 / LS 8.0	S 2.9 / LS 8.1	S 2.7 / LS 8.1	S 2.4 / LS 8.2	S 2.1 / LS 8.2
+0.50 above	S 4.8 / LS 9.4	S 4.4 / LS 9.5	S 4.1 / LS 9.6	S 3.8 / LS 9.6	S 3.5 / LS 9.7	S 3.2 / LS 9.7	S 2.9 / LS 9.8	S 2.6 / LS 9.8
+0.75 above	S 5.4 / LS 10.6	S 5.0 / LS 10.7	S 4.6 / LS 10.7	S 4.3 / LS 10.8	S 3.9 / LS 10.9	S 3.6 / LS 10.9	S 3.2 / LS 11.0	S 2.9 / LS 11.1
+1.00 above	S 5.9 / LS 11.8	S 5.6 / LS 11.9	S 5.2 / LS 11.9	S 4.8 / LS 12.0	S 4.4 / LS 12.1	S 4.0 / LS 12.2	S 3.6 / LS 12.2	S 3.2 / LS 12.3
1.83 Standard	S 4.4 / LS 8.3	S 4.1 / LS 8.3	S 3.9 / LS 8.3	S 3.6 / LS 8.4	S 3.3 / LS 8.4	S 3.1 / LS 8.5	S 2.8 / LS 8.5	S 2.6 / LS 8.6
+0.50 above	S 5.3 / LS 9.9	S 4.9 / LS 10.0	S 4.6 / LS 10.0	S 4.3 / LS 10.1	S 4.0 / LS 10.1	S 3.7 / LS 10.2	S 3.4 / LS 10.2	S 3.1 / LS 10.3
+0.75 above	S 5.9 / LS 11.1	S 5.6 / LS 11.2	S 5.2 / LS 11.3	S 4.9 / LS 11.3	S 4.5 / LS 11.4	S 4.2 / LS 11.5	S 3.8 / LS 11.5	S 3.5 / LS 11.6
+1.00 above	S 6.6 / LS 12.4	S 6.2 / LS 12.4	S 5.8 / LS 12.5	S 5.4 / LS 12.6	S 5.0 / LS 12.7	S 4.6 / LS 12.7	S 4.2 / LS 12.8	S 3.8 / LS 12.9
2.00 Standard	S 5.3 / LS 9.1	S 5.0 / LS 9.1	S 4.8 / LS 9.2	S 4.5 / LS 9.2	S 4.2 / LS 9.3	S 4.0 / LS 9.3	S 3.7 / LS 9.4	S 3.4 / LS 9.4
+0.50 above	S 6.3 / LS 10.9	S 6.0 / LS 11.0	S 5.7 / LS 11.0	S 5.4 / LS 11.1	S 5.1 / LS 11.1	S 4.8 / LS 11.2	S 4.5 / LS 11.2	S 4.1 / LS 11.3
+0.75 above	S 7.1 / LS 12.3	S 6.8 / LS 12.3	S 6.4 / LS 12.4	S 6.1 / LS 12.4	S 5.7 / LS 12.5	S 5.4 / LS 12.6	S 5.0 / LS 12.6	S 4.7 / LS 12.7
+1.00 above	S 7.9 / LS 13.6	S 7.5 / LS 13.7	S 7.1 / LS 13.8	S 6.7 / LS 13.8	S 6.3 / LS 13.9	S 6.0 / LS 14.0	S 5.6 / LS 14.0	S 5.2 / LS 14.1
2.12 Standard	S 5.9 / LS 9.7	S 5.6 / LS 9.7	S 5.4 / LS 9.8	S 5.1 / LS 9.8	S 4.9 / LS 9.9	S 4.6 / LS 9.9	S 4.3 / LS 9.9	S 4.1 / LS 10.0
+0.50 above	S 7.1 / LS 11.6	S 6.8 / LS 11.7	S 6.5 / LS 11.7	S 6.1 / LS 11.8	S 5.8 / LS 11.8	S 5.5 / LS 11.9	S 5.2 / LS 11.9	S 4.9 / LS 12.0
+0.75 above	S 8.0 / LS 13.0	S 7.6 / LS 13.1	S 7.3 / LS 13.2	S 6.9 / LS 13.2	S 6.6 / LS 13.3	S 6.2 / LS 13.4	S 5.9 / LS 13.4	S 5.5 / LS 13.5
+1.00 above	S 8.9 / LS 14.5	S 8.5 / LS 14.6	S 8.1 / LS 14.6	S 7.7 / LS 14.7	S 7.3 / LS 14.8	S 6.9 / LS 14.9	S 6.5 / LS 14.9	S 6.1 / LS 15.0
2.25 Standard	S 6.6 / LS 10.3	S 6.3 / LS 10.3	S 6.1 / LS 10.4	S 5.8 / LS 10.4	S 5.5 / LS 10.5	S 5.3 / LS 10.5	S 5.0 / LS 10.6	S 4.8 / LS 10.6
+0.50 above	S 7.9 / LS 12.4	S 7.6 / LS 12.4	S 7.3 / LS 12.5	S 7.0 / LS 12.5	S 6.7 / LS 12.6	S 6.3 / LS 12.6	S 6.0 / LS 12.7	S 5.7 / LS 12.8
+0.75 above	S 8.9 / LS 13.9	S 8.5 / LS 14.0	S 8.2 / LS 14.0	S 7.8 / LS 14.1	S 7.5 / LS 14.2	S 7.1 / LS 14.2	S 6.8 / LS 14.3	S 6.4 / LS 14.3
+1.00 above	S 9.9 / LS 15.4	S 9.5 / LS 15.5	S 9.1 / LS 15.6	S 8.7 / LS 15.7	S 8.3 / LS 15.7	S 7.9 / LS 15.8	S 7.5 / LS 15.9	S 7.1 / LS 15.9
2.50 Standard	S 7.9 / LS 11.5	S 7.6 / LS 11.6	S 7.4 / LS 11.6	S 7.1 / LS 11.7	S 6.9 / LS 11.7	S 6.6 / LS 11.7	S 6.3 / LS 11.8	S 6.1 / LS 11.8
+0.50 above	S 9.5 / LS 13.8	S 9.2 / LS 13.9	S 8.9 / LS 13.9	S 8.5 / LS 14.0	S 8.2 / LS 14.0	S 7.9 / LS 14.1	S 7.6 / LS 14.2	S 7.3 / LS 14.2
+0.75 above	S 10.7 / LS 15.5	S 10.3 / LS 15.6	S 10.0 / LS 15.7	S 9.6 / LS 15.7	S 9.3 / LS 15.8	S 8.9 / LS 15.9	S 8.6 / LS 15.9	S 8.2 / LS 16.0
+1.00 above	S 11.9 / LS 17.3	S 11.5 / LS 17.3	S 11.1 / LS 17.4	S 10.7 / LS 17.5	S 10.3 / LS 17.5	S 9.9 / LS 17.6	S 9.5 / LS 17.7	S 9.1 / LS 17.8

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





7.00" UltraMotor

5/6 - 9.5 Stages M41

Build Rates



Bend Setting °	Bit 11-3/4*	Bit 11-7/8*	Bit 12*	Bit 12-1/8*	Bit 12-1/4*
	LS OD 11.250	LS OD 11.375	LS OD 11.500	LS OD 11.625	LS OD 11.750
150 Standard	S 0.6 / LS 7.0	S 0.3 / LS 7.1	S 0.0 / LS 7.1	S -0.2 / LS 7.2	S -0.5 / LS 7.2
+0.50 above	S 0.7 / LS 8.4	S 0.4 / LS 8.5	S 0.0 / LS 8.6	S N/B / LS 8.6	S N/B / LS 8.7
+0.75 above	S 0.8 / LS 9.5	S 0.4 / LS 9.6	S 0.1 / LS 9.6	S N/B / LS 9.7	S N/B / LS 9.8
+1.00 above	S 0.8 / LS 10.5	S 0.5 / LS 10.6	S 0.1 / LS 10.7	S N/B / LS 10.8	S N/B / LS 10.8
1.75 Standard	S 1.9 / LS 8.2	S 1.6 / LS 8.3	S 1.4 / LS 8.3	S 1.1 / LS 8.4	S 0.8 / LS 8.4
+0.50 above	S 2.3 / LS 9.9	S 1.9 / LS 10.0	S 1.6 / LS 10.0	S 1.3 / LS 10.1	S 1.0 / LS 10.1
+0.75 above	S 2.5 / LS 11.1	S 2.2 / LS 11.2	S 1.8 / LS 11.3	S 1.5 / LS 11.3	S 1.1 / LS 11.4
+1.00 above	S 2.8 / LS 12.4	S 2.4 / LS 12.4	S 2.0 / LS 12.5	S 1.6 / LS 12.6	S 1.2 / LS 12.7
1.83 Standard	S 2.3 / LS 8.6	S 2.0 / LS 8.7	S 1.8 / LS 8.7	S 1.5 / LS 8.8	S 1.3 / LS 8.8
+0.50 above	S 2.8 / LS 10.4	S 2.4 / LS 10.4	S 2.1 / LS 10.5	S 1.8 / LS 10.5	S 1.5 / LS 10.6
+0.75 above	S 3.1 / LS 11.7	S 2.7 / LS 11.7	S 2.4 / LS 11.8	S 2.0 / LS 11.9	S 1.7 / LS 11.9
+1.00 above	S 3.4 / LS 13.0	S 3.1 / LS 13.0	S 2.7 / LS 13.1	S 2.3 / LS 13.2	S 1.9 / LS 13.2
2.00 Standard	S 3.2 / LS 9.5	S 2.9 / LS 9.5	S 2.7 / LS 9.6	S 2.4 / LS 9.6	S 2.1 / LS 9.7
+0.50 above	S 3.8 / LS 11.4	S 3.5 / LS 11.4	S 3.2 / LS 11.5	S 2.9 / LS 11.5	S 2.6 / LS 11.6
+0.75 above	S 4.3 / LS 12.8	S 4.0 / LS 12.8	S 3.6 / LS 12.9	S 3.2 / LS 13.0	S 2.9 / LS 13.0
+1.00 above	S 4.8 / LS 14.2	S 4.4 / LS 14.3	S 4.0 / LS 14.3	S 3.6 / LS 14.4	S 3.2 / LS 14.5
2.12 Standard	S 3.8 / LS 10.0	S 3.6 / LS 10.1	S 3.3 / LS 10.1	S 3.0 / LS 10.2	S 2.8 / LS 10.2
+0.50 above	S 4.6 / LS 12.1	S 4.3 / LS 12.1	S 4.0 / LS 12.2	S 3.6 / LS 12.2	S 3.3 / LS 12.3
+0.75 above	S 5.2 / LS 13.6	S 4.8 / LS 13.6	S 4.4 / LS 13.7	S 4.1 / LS 13.8	S 3.7 / LS 13.8
+1.00 above	S 5.7 / LS 15.1	S 5.3 / LS 15.1	S 4.9 / LS 15.2	S 4.6 / LS 15.3	S 4.2 / LS 15.4
2.25 Standard	S 4.5 / LS 10.7	S 4.2 / LS 10.7	S 4.0 / LS 10.8	S 3.7 / LS 10.8	S 3.5 / LS 10.9
+0.50 above	S 5.4 / LS 12.8	S 5.1 / LS 12.9	S 4.8 / LS 12.9	S 4.5 / LS 13.0	S 4.1 / LS 13.0
+0.75 above	S 6.1 / LS 14.4	S 5.7 / LS 14.5	S 5.4 / LS 14.5	S 5.0 / LS 14.6	S 4.7 / LS 14.7
+1.00 above	S 6.8 / LS 16.0	S 6.4 / LS 16.1	S 6.0 / LS 16.2	S 5.6 / LS 16.2	S 5.2 / LS 16.3
2.50 Standard	S 5.8 / LS 11.9	S 5.6 / LS 11.9	S 5.3 / LS 12.0	S 5.0 / LS 12.0	S 4.8 / LS 12.1
+0.50 above	S 7.0 / LS 14.3	S 6.7 / LS 14.3	S 6.3 / LS 14.4	S 6.0 / LS 14.4	S 5.7 / LS 14.5
+0.75 above	S 7.8 / LS 16.1	S 7.5 / LS 16.1	S 7.1 / LS 16.2	S 6.8 / LS 16.2	S 6.4 / LS 16.3
+1.00 above	S 8.7 / LS 17.8	S 8.3 / LS 17.9	S 7.9 / LS 18.0	S 7.5 / LS 18.1	S 7.2 / LS 18.1

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





7.00" UltraMotor

5/6 9.5 Stages M42

Reduced Bypass Motor

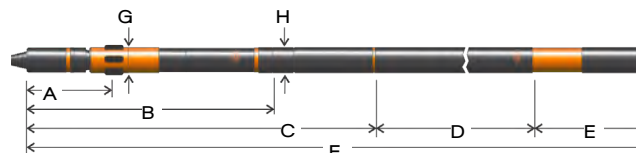


Motor Specifications

Bit Box to Stabilizer	A	30 in.
Bit Box to Bend (FBH)	B	N/A
Bit Box to Adj. Bend	B	N/A.
Bottom End Length	C	133 in.
Power Section Length	D	see Power Section
Top End Length	E	31 in.
Total Length	F	C + D + E
Body Outer Diameter	G	7.25 in.
Crown Pad Radius	H	3.98 in.
Recommended Hole Size	8-1/2 - 9-7/8 in.	
Standard Bit Box Connection ¹	N/A	
Standard Pin Down Connection ¹	4-1/2 IF	
Standard Top Box Connection ¹	NC50 (5 XH, 4-1/2 IF) NC46 (4 IF, 4-1/2 XH)	
Weight ²	2,680 lbs	
Operating Capacity	Max. WOB	95,100 lbs
	Max. Bit Overpull	95,100 lbs
	Torsional Limit	21,000 lbf-ft
Static Capacity	Max. WOB to Re-run	487,500 lbs
	Max. Bit Overpull to Re-run	319,000 lbs
	Absolute Body Overpull	659,000 lbs
	Torsional Limit	34,000 lbf-ft

¹other options available on request

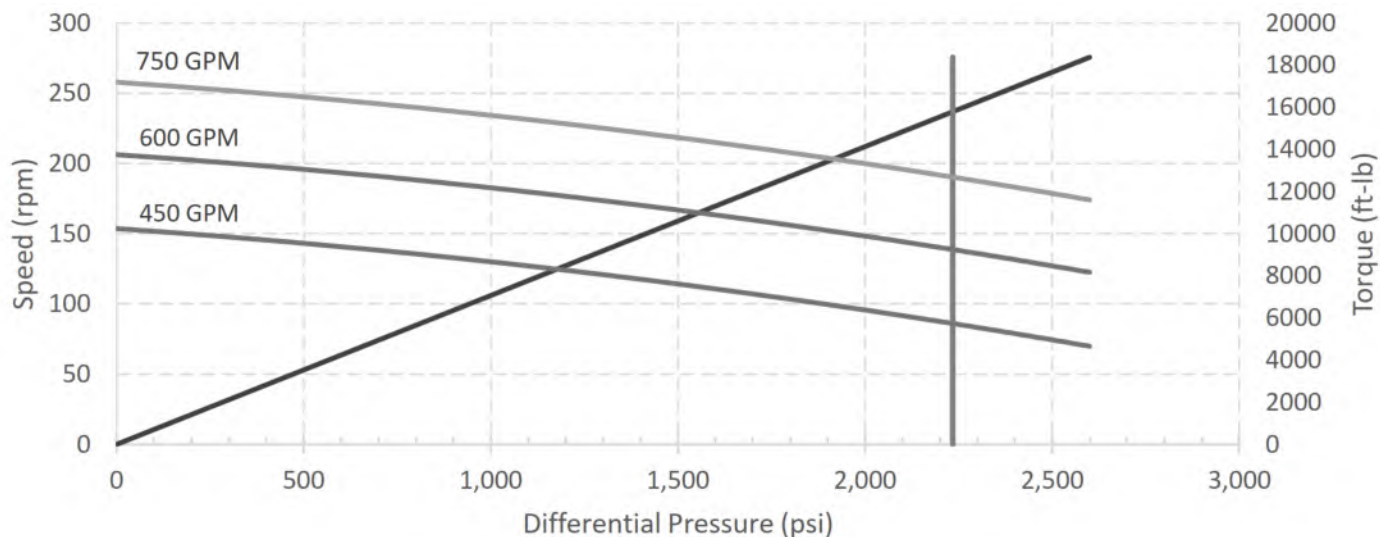
²not including Power Section



Power Section

Elastomer	007 / VPX
Configuration	5/6 Lobes 9.5 Stages
Stator Length New (in.)	284
Stator OD (in.)	7.00
Rotor Weight (lbs)	997
Rotor Weight (lbs)	1,180
Speed Range (rpm)	155-258
Flow Range (gpm)	450-750
Rotation (rev/gal)	0.344
Torque Slope (lbf-ft/psi)	7.07
Off Bottom Pressure (psi)	135
Max Diff Pressure (psi)	2,230
Max Torque (lbf-ft)	15,790
Stall Diff Pressure (psi)	3,500
Stall Torque (lbf-ft)	24,730
Max Power (hp)	570

POWER SECTION POWER CURVES



BLACK DIAMOND





7.00" UltraMotor

6/7 4.6 Stages M40

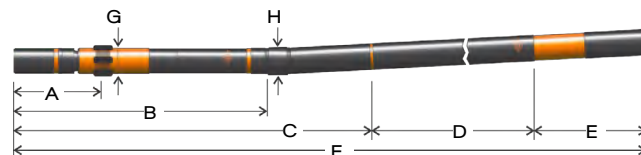


Motor Specifications

Bit Box to Stabilizer	A	25 in.
Bit Box to Bend (FBH)	B	45 in.
Bit Box to Adj. Bend	B	57 in.
Bottom End Length	C	92 in.
Power Section Length	D	see Power Section
Top End Length	E	31 in.
Total Length	F	C + D + E
Body Outer Diameter	G	7.25 in.
Crown Pad Radius	H	3.98 in.
Recommended Hole Size		8-1/2 - 9-7/8 in.
Standard Bit Box Connection ¹		4-1/2 REG
Standard Pin Down Connection ¹		4-1/2 IF
Standard Top Box Connection ¹		NC50 (5 XH, 4-1/2 IF) NC46 (4 IF, 4-1/2 XH)
Weight ²		1,300 lbs
Operating Capacity	Max. WOB	92,000 lbs
	Max. Bit Overpull	92,000 lbs
	Torsional Limit	21,000 lbf-ft
Static Capacity	Max. WOB to Re-run	355,000 lbs
	Max. Bit Overpull to Re-run	319,000 lbs
	Absolute Body Overpull	659,000 lbs
	Torsional Limit	34,000 lbf-ft

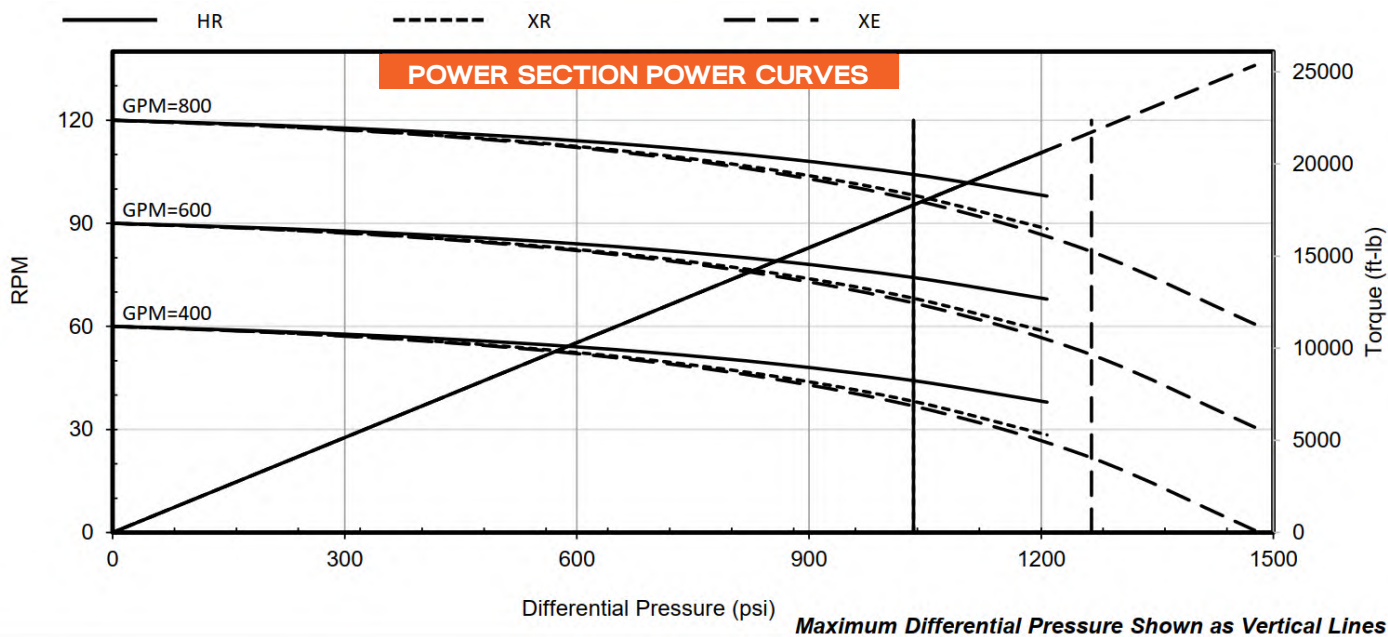
¹other options available on request

²not including Power Section



Power Section

Elastomer	HR	XR	XE
Configuration	6/7 Lobes 4.6 Stages		
Stator Length New (in.)	300		
Stator OD (in.)	7.00		
Rotor Weight (lbs)	1,193		
Stator Weight (lbs)	995		
Speed Range/ Dyno (rpm)	60 - 120/ 52 - 104		
Flow Range (gpm)	400 - 800		
Rotation/ Dyno (rev/gal)	0.150/ 0.129		
Torque Slope (lbf-ft/psi)	17.173		
Off Bottom Pressure (psi)	102		
Max Diff Pressure (psi)	1,040	1,040	1,270
Max Torque (lbf-ft)	17,770	17,770	21,720
Stall Diff Pressure (psi)	1,550	1,550	1,900
Stall Torque (lbf-ft)	26,660	26,660	32,590
Max Power/ Dyno (hp)	353/ 304	332/ 287	338/ 292



BLACK DIAMOND





7.00" UltraMotor

6/7 4.6 Stages M40

Build Rates



Bend Setting °	Bit 7-3/4*	Bit 7-7/8*	Bit 8*	Bit 8-1/8*	Bit 8-1/4*	Bit 8-3/8*	Bit 8-1/2	Bit 8-5/8
	LS OD 7.250	LS OD 7.375	LS OD 7.500	LS OD 7.625	LS OD 7.750	LS OD 7.875	LS OD 8.000	LS OD 8.125
1.50 Standard	S 9.2 / LS CHK	S 8.8 / LS 6.2	S 8.5 / LS 6.1	S 8.2 / LS 6.1	S 7.9 / LS 6.1	S 7.5 / LS 6.0	S 7.2 / LS 6.0	S 6.9 / LS 5.9
+0.50 above	S 11.0 / LS CHK	S 10.6 / LS 7.4	S 10.2 / LS 7.4	S 9.8 / LS 7.3	S 9.4 / LS 7.3	S 9.0 / LS 7.2	S 8.6 / LS 7.1	S 8.2 / LS 7.1
+0.75 above	S 12.4 / LS CHK	S 11.9 / LS 8.4	S 11.5 / LS 8.3	S 11.1 / LS 8.2	S 10.6 / LS 8.2	S 10.2 / LS 8.1	S 9.7 / LS 8.0	S 9.3 / LS 8.0
+1.00 above	S 13.8 / LS CHK	S 13.3 / LS 9.3	S 12.8 / LS 9.2	S 12.3 / LS 9.1	S 11.8 / LS 9.1	S 11.3 / LS 9.0	S 10.8 / LS 8.9	S 10.3 / LS 8.9
1.75 Standard	S 10.5 / LS CHK	S 10.2 / LS 7.6	S 9.8 / LS 7.5	S 9.5 / LS 7.5	S 9.2 / LS 7.4	S 8.8 / LS 7.4	S 8.5 / LS 7.3	S 8.2 / LS 7.3
+0.50 above	S 12.6 / LS CHK	S 12.2 / LS 9.1	S 11.8 / LS 9.0	S 11.4 / LS 9.0	S 11.0 / LS 8.9	S 10.6 / LS 8.9	S 10.2 / LS 8.8	S 9.8 / LS 8.7
+0.75 above	S 14.2 / LS CHK	S 13.7 / LS 10.2	S 13.3 / LS 10.2	S 12.8 / LS 10.1	S 12.4 / LS 10.0	S 11.9 / LS 10.0	S 11.5 / LS 9.9	S 11.0 / LS 9.8
+1.00 above	S 15.7 / LS CHK	S 15.2 / LS 11.4	S 14.7 / LS 11.3	S 14.2 / LS 11.2	S 13.8 / LS 11.1	S 13.3 / LS 11.1	S 12.8 / LS 11.0	S 12.3 / LS 10.9
1.83 Standard	S 10.9 / LS CHK	S 10.6 / LS 8.0	S 10.2 / LS 8.0	S 9.9 / LS 7.9	S 9.6 / LS 7.9	S 9.3 / LS 7.8	S 8.9 / LS 7.8	S 8.6 / LS 7.7
+0.50 above	S 13.1 / LS CHK	S 12.7 / LS 9.6	S 12.3 / LS 9.6	S 11.9 / LS 9.5	S 11.5 / LS 9.4	S 11.1 / LS 9.4	S 10.7 / LS 9.3	S 10.3 / LS 9.3
+0.75 above	S 14.7 / LS CHK	S 14.3 / LS 10.8	S 13.8 / LS 10.8	S 13.4 / LS 10.7	S 12.9 / LS 10.6	S 12.5 / LS 10.6	S 12.1 / LS 10.5	S 11.6 / LS 10.4
+1.00 above	S 16.4 / LS CHK	S 15.9 / LS 12.0	S 15.4 / LS 11.9	S 14.9 / LS 11.9	S 14.4 / LS 11.8	S 13.9 / LS 11.7	S 13.4 / LS 11.7	S 12.9 / LS 11.6
2.00 Standard	S 11.8 / LS CHK	S 11.5 / LS 8.9	S 11.1 / LS 8.9	S 10.8 / LS 8.9	S 10.5 / LS 8.8	S 10.2 / LS 8.8	S 9.8 / LS 8.7	S 9.5 / LS 8.7
+0.50 above	S 14.2 / LS CHK	S 13.8 / LS 10.7	S 13.4 / LS 10.7	S 13.0 / LS 10.6	S 12.6 / LS 10.6	S 12.2 / LS 10.5	S 11.8 / LS 10.5	S 11.4 / LS 10.4
+0.75 above	S 15.9 / LS CHK	S 15.5 / LS 12.1	S 15.0 / LS 12.0	S 14.6 / LS 12.0	S 14.1 / LS 11.9	S 13.7 / LS 11.8	S 13.3 / LS 11.8	S 12.8 / LS 11.7
+1.00 above	S 17.7 / LS CHK	S 17.2 / LS 13.4	S 16.7 / LS 13.4	S 16.2 / LS 13.3	S 15.7 / LS 13.2	S 15.2 / LS 13.1	S 14.7 / LS 13.1	S 14.2 / LS 13.0
2.12 Standard	S 12.4 / LS CHK	S 12.1 / LS 9.6	S 11.8 / LS 9.6	S 11.4 / LS 9.5	S 11.1 / LS 9.5	S 10.8 / LS 9.4	S 10.4 / LS 9.4	S 10.1 / LS 9.3
+0.50 above	S 14.9 / LS CHK	S 14.5 / LS 11.5	S 14.1 / LS 11.5	S 13.7 / LS 11.4	S 13.3 / LS 11.4	S 12.9 / LS 11.3	S 12.5 / LS 11.2	S 12.1 / LS 11.2
+0.75 above	S 16.8 / LS CHK	S 16.3 / LS 13.0	S 15.9 / LS 12.9	S 15.4 / LS 12.8	S 15.0 / LS 12.8	S 14.6 / LS 12.7	S 14.1 / LS 12.7	S 13.7 / LS 12.6
+1.00 above	S 18.6 / LS CHK	S 18.1 / LS 14.4	S 17.7 / LS 14.3	S 17.2 / LS 14.3	S 16.7 / LS 14.2	S 16.2 / LS 14.1	S 15.7 / LS 14.1	S 15.2 / LS 14.0
2.25 Standard	S 13.1 / LS CHK	S 12.8 / LS 10.3	S 12.4 / LS 10.3	S 12.1 / LS 10.2	S 11.8 / LS 10.2	S 11.5 / LS 10.1	S 11.1 / LS 10.1	S 10.8 / LS 10.0
+0.50 above	S 15.7 / LS CHK	S 15.3 / LS 12.4	S 14.9 / LS 12.3	S 14.5 / LS 12.3	S 14.1 / LS 12.2	S 13.8 / LS 12.2	S 13.4 / LS 12.1	S 13.0 / LS 12.1
+0.75 above	S 17.7 / LS CHK	S 17.2 / LS 13.9	S 16.8 / LS 13.9	S 16.4 / LS 13.8	S 15.9 / LS 13.8	S 15.5 / LS 13.7	S 15.0 / LS 13.6	S 14.6 / LS 13.6
+1.00 above	S 19.7 / LS CHK	S 19.2 / LS 15.5	S 18.7 / LS 15.4	S 18.2 / LS 15.4	S 17.7 / LS 15.3	S 17.2 / LS 15.2	S 16.7 / LS 15.1	S 16.2 / LS 15.1
2.50 Standard	S 14.4 / LS CHK	S 14.1 / LS 11.7	S 13.8 / LS 11.7	S 13.4 / LS 11.6	S 13.1 / LS 11.6	S 12.8 / LS 11.5	S 12.4 / LS 11.5	S 12.1 / LS 11.4
+0.50 above	S 17.3 / LS CHK	S 16.9 / LS 14.0	S 16.5 / LS 14.0	S 16.1 / LS 13.9	S 15.7 / LS 13.9	S 15.3 / LS 13.8	S 14.9 / LS 13.8	S 14.5 / LS 13.7
+0.75 above	S 19.5 / LS CHK	S 19.0 / LS 15.8	S 18.6 / LS 15.7	S 18.1 / LS 15.7	S 17.7 / LS 15.6	S 17.2 / LS 15.5	S 16.8 / LS 15.5	S 16.3 / LS 15.4
+1.00 above	S 21.6 / LS CHK	S 21.1 / LS 17.6	S 20.6 / LS 17.5	S 20.1 / LS 17.4	S 19.6 / LS 17.3	S 19.2 / LS 17.3	S 18.7 / LS 17.2	S 18.2 / LS 17.1

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





7.00" UltraMotor

6/7 4.6 Stages M40

Build Rates



Bend Setting °	Bit 8-3/4	Bit 8-7/8	Bit 9	Bit 9-1/8	Bit 9-1/4	Bit 9-3/8	Bit 9-1/2	Bit 9-5/8
	LS OD 8.250	LS OD 8.375	LS OD 8.500	LS OD 8.625	LS OD 8.750	LS OD 8.875	LS OD 9.000	LS OD 9.125
1.50 Standard	S 6.5 / LS 5.9	S 6.2 / LS 5.9	S 5.9 / LS 5.9	S 5.6 / LS 6.0	S 5.2 / LS 6.0	S 4.9 / LS 6.1	S 4.6 / LS 6.1	S 4.2 / LS 6.2
+0.50 above	S 7.9 / LS 7.0	S 7.5 / LS 7.0	S 7.1 / LS 7.1	S 6.7 / LS 7.2	S 6.3 / LS 7.2	S 5.9 / LS 7.3	S 5.5 / LS 7.3	S 5.1 / LS 7.4
+0.75 above	S 8.8 / LS 7.9	S 8.4 / LS 7.9	S 7.9 / LS 8.0	S 7.5 / LS 8.1	S 7.1 / LS 8.1	S 6.6 / LS 8.2	S 6.2 / LS 8.2	S 5.7 / LS 8.3
+1.00 above	S 9.8 / LS 8.8	S 9.3 / LS 8.8	S 8.8 / LS 8.9	S 8.3 / LS 9.0	S 7.8 / LS 9.0	S 7.3 / LS 9.1	S 6.9 / LS 9.2	S 6.4 / LS 9.2
1.75 Standard	S 7.9 / LS 7.2	S 7.5 / LS 7.2	S 7.2 / LS 7.2	S 6.9 / LS 7.2	S 6.5 / LS 7.3	S 6.2 / LS 7.3	S 5.9 / LS 7.4	S 5.5 / LS 7.4
+0.50 above	S 9.4 / LS 8.7	S 9.0 / LS 8.6	S 8.6 / LS 8.6	S 8.2 / LS 8.7	S 7.8 / LS 8.7	S 7.4 / LS 8.8	S 7.1 / LS 8.8	S 6.7 / LS 8.9
+0.75 above	S 10.6 / LS 9.8	S 10.2 / LS 9.7	S 9.7 / LS 9.7	S 9.3 / LS 9.7	S 8.8 / LS 9.8	S 8.4 / LS 9.9	S 7.9 / LS 9.9	S 7.5 / LS 10.0
+1.00 above	S 11.8 / LS 10.9	S 11.3 / LS 10.8	S 10.8 / LS 10.7	S 10.3 / LS 10.8	S 9.8 / LS 10.9	S 9.3 / LS 11.0	S 8.8 / LS 11.0	S 8.3 / LS 11.1
1.83 Standard	S 8.3 / LS 7.7	S 7.9 / LS 7.6	S 7.6 / LS 7.6	S 7.3 / LS 7.6	S 7.0 / LS 7.7	S 6.6 / LS 7.7	S 6.3 / LS 7.8	S 6.0 / LS 7.8
+0.50 above	S 9.9 / LS 9.2	S 9.5 / LS 9.2	S 9.1 / LS 9.1	S 8.7 / LS 9.1	S 8.3 / LS 9.2	S 8.0 / LS 9.2	S 7.6 / LS 9.3	S 7.2 / LS 9.4
+0.75 above	S 11.2 / LS 10.4	S 10.7 / LS 10.3	S 10.3 / LS 10.2	S 9.8 / LS 10.3	S 9.4 / LS 10.3	S 8.9 / LS 10.4	S 8.5 / LS 10.5	S 8.1 / LS 10.5
+1.00 above	S 12.4 / LS 11.5	S 11.9 / LS 11.5	S 11.4 / LS 11.4	S 10.9 / LS 11.4	S 10.4 / LS 11.5	S 9.9 / LS 11.6	S 9.4 / LS 11.6	S 9.0 / LS 11.7
2.00 Standard	S 9.2 / LS 8.6	S 8.8 / LS 8.6	S 8.5 / LS 8.5	S 8.2 / LS 8.5	S 7.8 / LS 8.5	S 7.5 / LS 8.6	S 7.2 / LS 8.6	S 6.9 / LS 8.6
+0.50 above	S 11.0 / LS 10.3	S 10.6 / LS 10.3	S 10.2 / LS 10.2	S 9.8 / LS 10.2	S 9.4 / LS 10.2	S 9.0 / LS 10.3	S 8.6 / LS 10.3	S 8.2 / LS 10.4
+0.75 above	S 12.4 / LS 11.6	S 11.9 / LS 11.6	S 11.5 / LS 11.5	S 11.0 / LS 11.4	S 10.6 / LS 11.5	S 10.1 / LS 11.5	S 9.7 / LS 11.6	S 9.3 / LS 11.7
+1.00 above	S 13.7 / LS 12.9	S 13.3 / LS 12.9	S 12.8 / LS 12.8	S 12.3 / LS 12.7	S 11.8 / LS 12.8	S 11.3 / LS 12.8	S 10.8 / LS 12.9	S 10.3 / LS 13.0
2.12 Standard	S 9.8 / LS 9.3	S 9.5 / LS 9.2	S 9.1 / LS 9.2	S 8.8 / LS 9.1	S 8.5 / LS 9.1	S 8.1 / LS 9.2	S 7.8 / LS 9.2	S 7.5 / LS 9.2
+0.50 above	S 11.7 / LS 11.1	S 11.4 / LS 11.1	S 11.0 / LS 11.0	S 10.6 / LS 11.0	S 10.2 / LS 10.9	S 9.8 / LS 11.0	S 9.4 / LS 11.0	S 9.0 / LS 11.1
+0.75 above	S 13.2 / LS 12.5	S 12.8 / LS 12.5	S 12.3 / LS 12.4	S 11.9 / LS 12.3	S 11.4 / LS 12.3	S 11.0 / LS 12.4	S 10.6 / LS 12.4	S 10.1 / LS 12.5
+1.00 above	S 14.7 / LS 13.9	S 14.2 / LS 13.8	S 13.7 / LS 13.8	S 13.2 / LS 13.7	S 12.7 / LS 13.7	S 12.2 / LS 13.7	S 11.7 / LS 13.8	S 11.2 / LS 13.9
2.25 Standard	S 10.5 / LS 10.0	S 10.1 / LS 9.9	S 9.8 / LS 9.9	S 9.5 / LS 9.9	S 9.2 / LS 9.8	S 8.8 / LS 9.8	S 8.5 / LS 9.8	S 8.2 / LS 9.9
+0.50 above	S 12.6 / LS 12.0	S 12.2 / LS 11.9	S 11.8 / LS 11.9	S 11.4 / LS 11.8	S 11.0 / LS 11.8	S 10.6 / LS 11.8	S 10.2 / LS 11.8	S 9.8 / LS 11.9
+0.75 above	S 14.1 / LS 13.5	S 13.7 / LS 13.4	S 13.2 / LS 13.4	S 12.8 / LS 13.3	S 12.4 / LS 13.2	S 11.9 / LS 13.2	S 11.5 / LS 13.3	S 11.0 / LS 13.4
+1.00 above	S 15.7 / LS 15.0	S 15.2 / LS 14.9	S 14.7 / LS 14.9	S 14.2 / LS 14.8	S 13.7 / LS 14.7	S 13.2 / LS 14.7	S 12.7 / LS 14.8	S 12.3 / LS 14.8
2.50 Standard	S 11.8 / LS 11.4	S 11.5 / LS 11.3	S 11.1 / LS 11.3	S 10.8 / LS 11.2	S 10.5 / LS 11.2	S 10.1 / LS 11.1	S 9.8 / LS 11.1	S 9.5 / LS 11.1
+0.50 above	S 14.1 / LS 13.7	S 13.7 / LS 13.6	S 13.3 / LS 13.5	S 13.0 / LS 13.5	S 12.6 / LS 13.4	S 12.2 / LS 13.4	S 11.8 / LS 13.3	S 11.4 / LS 13.4
+0.75 above	S 15.9 / LS 15.4	S 15.5 / LS 15.3	S 15.0 / LS 15.2	S 14.6 / LS 15.2	S 14.1 / LS 15.1	S 13.7 / LS 15.0	S 13.2 / LS 15.0	S 12.8 / LS 15.0
+1.00 above	S 17.7 / LS 17.1	S 17.2 / LS 17.0	S 16.7 / LS 16.9	S 16.2 / LS 16.9	S 15.7 / LS 16.8	S 15.2 / LS 16.7	S 14.7 / LS 16.6	S 14.2 / LS 16.7

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





7.00" UltraMotor

6/7 4.6 Stages M40

Build Rates



Bend Setting °	9-3/4	Bit 9-7/8	Bit 10*	Bit 10-1/8*	Bit 10-1/4*	Bit 10-3/8*	Bit 10-1/2*	Bit 10-5/8*
	LS OD 9.250	LS OD 9.375	LS OD 9.500	LS OD 9.625	LS OD 9.750	LS OD 9.875	LS OD 10.000	LS OD 10.125
1.50 Standard	S 3.9 / LS 6.2	S 3.6 / LS 6.3	S 3.3 / LS 6.3	S 2.9 / LS 6.3	S 2.6 / LS 6.4	S 2.3 / LS 6.4	S 1.9 / LS 6.5	S 1.6 / LS 6.5
+0.50 above	S 4.7 / LS 7.4	S 4.3 / LS 7.5	S 3.9 / LS 7.6	S 3.5 / LS 7.6	S 3.1 / LS 7.7	S 2.7 / LS 7.7	S 2.3 / LS 7.8	S 1.9 / LS 7.8
+0.75 above	S 5.3 / LS 8.4	S 4.8 / LS 8.4	S 4.4 / LS 8.5	S 3.9 / LS 8.6	S 3.5 / LS 8.6	S 3.1 / LS 8.7	S 2.6 / LS 8.8	S 2.2 / LS 8.8
+1.00 above	S 5.9 / LS 9.3	S 5.4 / LS 9.4	S 4.9 / LS 9.4	S 4.4 / LS 9.5	S 3.9 / LS 9.6	S 3.4 / LS 9.7	S 2.9 / LS 9.7	S 2.4 / LS 9.8
1.75 Standard	S 5.2 / LS 7.4	S 4.9 / LS 7.5	S 4.6 / LS 7.5	S 4.2 / LS 7.6	S 3.9 / LS 7.6	S 3.6 / LS 7.7	S 3.2 / LS 7.7	S 2.9 / LS 7.8
+0.50 above	S 6.3 / LS 8.9	S 5.9 / LS 9.0	S 5.5 / LS 9.1	S 5.1 / LS 9.1	S 4.7 / LS 9.2	S 4.3 / LS 9.2	S 3.9 / LS 9.3	S 3.5 / LS 9.3
+0.75 above	S 7.0 / LS 10.1	S 6.6 / LS 10.1	S 6.2 / LS 10.2	S 5.7 / LS 10.2	S 5.3 / LS 10.3	S 4.8 / LS 10.4	S 4.4 / LS 10.4	S 3.9 / LS 10.5
+1.00 above	S 7.8 / LS 11.2	S 7.3 / LS 11.2	S 6.8 / LS 11.3	S 6.3 / LS 11.4	S 5.9 / LS 11.5	S 5.4 / LS 11.5	S 4.9 / LS 11.6	S 4.4 / LS 11.7
1.83 Standard	S 5.6 / LS 7.8	S 5.3 / LS 7.9	S 5.0 / LS 7.9	S 4.7 / LS 8.0	S 4.3 / LS 8.0	S 4.0 / LS 8.1	S 3.7 / LS 8.1	S 3.3 / LS 8.2
+0.50 above	S 6.8 / LS 9.4	S 6.4 / LS 9.5	S 6.0 / LS 9.5	S 5.6 / LS 9.6	S 5.2 / LS 9.6	S 4.8 / LS 9.7	S 4.4 / LS 9.8	S 4.0 / LS 9.8
+0.75 above	S 7.6 / LS 10.6	S 7.2 / LS 10.7	S 6.7 / LS 10.7	S 6.3 / LS 10.8	S 5.8 / LS 10.9	S 5.4 / LS 10.9	S 4.9 / LS 11.0	S 4.5 / LS 11.0
+1.00 above	S 8.5 / LS 11.8	S 8.0 / LS 11.8	S 7.5 / LS 11.9	S 7.0 / LS 12.0	S 6.5 / LS 12.1	S 6.0 / LS 12.1	S 5.5 / LS 12.2	S 5.0 / LS 12.3
2.00 Standard	S 6.5 / LS 8.7	S 6.2 / LS 8.7	S 5.9 / LS 8.8	S 5.5 / LS 8.8	S 5.2 / LS 8.9	S 4.9 / LS 8.9	S 4.6 / LS 9.0	S 4.2 / LS 9.0
+0.50 above	S 7.8 / LS 10.4	S 7.4 / LS 10.5	S 7.0 / LS 10.5	S 6.6 / LS 10.6	S 6.3 / LS 10.7	S 5.9 / LS 10.7	S 5.5 / LS 10.8	S 5.1 / LS 10.8
+0.75 above	S 8.8 / LS 11.7	S 8.4 / LS 11.8	S 7.9 / LS 11.9	S 7.5 / LS 11.9	S 7.0 / LS 12.0	S 6.6 / LS 12.1	S 6.1 / LS 12.1	S 5.7 / LS 12.2
+1.00 above	S 9.8 / LS 13.0	S 9.3 / LS 13.1	S 8.8 / LS 13.2	S 8.3 / LS 13.3	S 7.8 / LS 13.3	S 7.3 / LS 13.4	S 6.8 / LS 13.5	S 6.3 / LS 13.5
2.12 Standard	S 7.2 / LS 9.3	S 6.8 / LS 9.3	S 6.5 / LS 9.4	S 6.2 / LS 9.4	S 5.8 / LS 9.5	S 5.5 / LS 9.5	S 5.2 / LS 9.6	S 4.9 / LS 9.6
+0.50 above	S 8.6 / LS 11.2	S 8.2 / LS 11.2	S 7.8 / LS 11.3	S 7.4 / LS 11.3	S 7.0 / LS 11.4	S 6.6 / LS 11.4	S 6.2 / LS 11.5	S 5.8 / LS 11.5
+0.75 above	S 9.7 / LS 12.5	S 9.2 / LS 12.6	S 8.8 / LS 12.7	S 8.3 / LS 12.7	S 7.9 / LS 12.8	S 7.4 / LS 12.9	S 7.0 / LS 12.9	S 6.6 / LS 13.0
+1.00 above	S 10.7 / LS 13.9	S 10.2 / LS 14.0	S 9.7 / LS 14.1	S 9.3 / LS 14.2	S 8.8 / LS 14.2	S 8.3 / LS 14.3	S 7.8 / LS 14.4	S 7.3 / LS 14.4
2.25 Standard	S 7.8 / LS 9.9	S 7.5 / LS 10.0	S 7.2 / LS 10.0	S 6.9 / LS 10.1	S 6.5 / LS 10.1	S 6.2 / LS 10.2	S 5.9 / LS 10.2	S 5.5 / LS 10.3
+0.50 above	S 9.4 / LS 11.9	S 9.0 / LS 12.0	S 8.6 / LS 12.0	S 8.2 / LS 12.1	S 7.8 / LS 12.2	S 7.4 / LS 12.2	S 7.0 / LS 12.3	S 6.6 / LS 12.3
+0.75 above	S 10.6 / LS 13.4	S 10.1 / LS 13.5	S 9.7 / LS 13.5	S 9.2 / LS 13.6	S 8.8 / LS 13.7	S 8.4 / LS 13.7	S 7.9 / LS 13.8	S 7.5 / LS 13.9
+1.00 above	S 11.8 / LS 14.9	S 11.3 / LS 15.0	S 10.8 / LS 15.1	S 10.3 / LS 15.1	S 9.8 / LS 15.2	S 9.3 / LS 15.3	S 8.8 / LS 15.3	S 8.3 / LS 15.4
2.50 Standard	S 9.1 / LS 11.2	S 8.8 / LS 11.2	S 8.5 / LS 11.3	S 8.2 / LS 11.3	S 7.8 / LS 11.4	S 7.5 / LS 11.4	S 7.2 / LS 11.5	S 6.8 / LS 11.5
+0.50 above	S 11.0 / LS 13.4	S 10.6 / LS 13.5	S 10.2 / LS 13.5	S 9.8 / LS 13.6	S 9.4 / LS 13.7	S 9.0 / LS 13.7	S 8.6 / LS 13.8	S 8.2 / LS 13.8
+0.75 above	S 12.3 / LS 15.1	S 11.9 / LS 15.2	S 11.5 / LS 15.2	S 11.0 / LS 15.3	S 10.6 / LS 15.4	S 10.1 / LS 15.4	S 9.7 / LS 15.5	S 9.2 / LS 15.5
+1.00 above	S 13.7 / LS 16.8	S 13.2 / LS 16.9	S 12.7 / LS 16.9	S 12.2 / LS 17.0	S 11.7 / LS 17.1	S 11.3 / LS 17.1	S 10.8 / LS 17.2	S 10.3 / LS 17.3

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





7.00" UltraMotor

6/7 4.6 Stages M40

Build Rates



Bend Setting °	Bit 10-3/4*	Bit 10-7/8*	Bit 11*	Bit 11-1/8*	Bit 11-1/4*	Bit 11-3/8*	Bit 11-1/2*	Bit 11-5/8*
	LS OD 10.250	LS OD 10.375	LS OD 10.500	LS OD 10.625	LS OD 10.750	LS OD 10.875	LS OD 11.000	LS OD 11.125
1.50 Standard	S 1.3 / LS 6.6	S 0.9 / LS 6.6	S 0.6 / LS 6.7	S 0.3 / LS 6.7	S 0.0 / LS 6.8	S -0.4 / LS 6.8	S -0.7 / LS 6.9	S -1.0 / LS 6.9
+0.50 above	S 1.5 / LS 7.9	S 1.1 / LS 8.0	S 0.7 / LS 8.0	S 0.3 / LS 8.1	S N/B / LS 8.1	S N/B / LS 8.2	S N/B / LS 8.2	S N/B / LS 8.3
+0.75 above	S 1.7 / LS 8.9	S 1.3 / LS 8.9	S 0.8 / LS 9.0	S 0.4 / LS 9.1	S N/B / LS 9.1	S N/B / LS 9.2	S N/B / LS 9.3	S N/B / LS 9.3
+1.00 above	S 1.9 / LS 9.9	S 1.4 / LS 9.9	S 0.9 / LS 10.0	S 0.4 / LS 10.1	S N/B / LS 10.2	S N/B / LS 10.2	S N/B / LS 10.3	S N/B / LS 10.4
1.75 Standard	S 2.6 / LS 7.8	S 2.3 / LS 7.9	S 1.9 / LS 7.9	S 1.6 / LS 8.0	S 1.3 / LS 8.0	S 0.9 / LS 8.1	S 0.6 / LS 8.1	S 0.3 / LS 8.2
+0.50 above	S 3.1 / LS 9.4	S 2.7 / LS 9.4	S 2.3 / LS 9.5	S 1.9 / LS 9.6	S 1.5 / LS 9.6	S 1.1 / LS 9.7	S 0.7 / LS 9.7	S 0.3 / LS 9.8
+0.75 above	S 3.5 / LS 10.6	S 3.0 / LS 10.6	S 2.6 / LS 10.7	S 2.2 / LS 10.8	S 1.7 / LS 10.8	S 1.3 / LS 10.9	S 0.8 / LS 10.9	S 0.4 / LS 11.0
+1.00 above	S 3.9 / LS 11.7	S 3.4 / LS 11.8	S 2.9 / LS 11.9	S 2.4 / LS 12.0	S 1.9 / LS 12.0	S 1.4 / LS 12.1	S 0.9 / LS 12.2	S 0.4 / LS 12.2
1.83 Standard	S 3.0 / LS 8.2	S 2.7 / LS 8.3	S 2.3 / LS 8.3	S 2.0 / LS 8.4	S 1.7 / LS 8.4	S 1.4 / LS 8.5	S 1.0 / LS 8.5	S 0.7 / LS 8.6
+0.50 above	S 3.6 / LS 9.9	S 3.2 / LS 9.9	S 2.8 / LS 10.0	S 2.4 / LS 10.0	S 2.0 / LS 10.1	S 1.6 / LS 10.2	S 1.2 / LS 10.2	S 0.8 / LS 10.3
+0.75 above	S 4.1 / LS 11.1	S 3.6 / LS 11.2	S 3.2 / LS 11.2	S 2.7 / LS 11.3	S 2.3 / LS 11.4	S 1.8 / LS 11.4	S 1.4 / LS 11.5	S 0.9 / LS 11.6
+1.00 above	S 4.5 / LS 12.3	S 4.0 / LS 12.4	S 3.5 / LS 12.5	S 3.0 / LS 12.6	S 2.5 / LS 12.6	S 2.0 / LS 12.7	S 1.5 / LS 12.8	S 1.0 / LS 12.8
2.00 Standard	S 3.9 / LS 9.1	S 3.6 / LS 9.1	S 3.2 / LS 9.2	S 2.9 / LS 9.2	S 2.6 / LS 9.3	S 2.2 / LS 9.3	S 1.9 / LS 9.4	S 1.6 / LS 9.4
+0.50 above	S 4.7 / LS 10.9	S 4.3 / LS 10.9	S 3.9 / LS 11.0	S 3.5 / LS 11.1	S 3.1 / LS 11.1	S 2.7 / LS 11.2	S 2.3 / LS 11.2	S 1.9 / LS 11.3
+0.75 above	S 5.3 / LS 12.2	S 4.8 / LS 12.3	S 4.4 / LS 12.4	S 3.9 / LS 12.4	S 3.5 / LS 12.5	S 3.0 / LS 12.6	S 2.6 / LS 12.6	S 2.1 / LS 12.7
+1.00 above	S 5.8 / LS 13.6	S 5.3 / LS 13.7	S 4.9 / LS 13.8	S 4.4 / LS 13.8	S 3.9 / LS 13.9	S 3.4 / LS 14.0	S 2.9 / LS 14.0	S 2.4 / LS 14.1
2.12 Standard	S 4.5 / LS 9.7	S 4.2 / LS 9.7	S 3.9 / LS 9.8	S 3.5 / LS 9.8	S 3.2 / LS 9.9	S 2.9 / LS 9.9	S 2.5 / LS 10.0	S 2.2 / LS 10.0
+0.50 above	S 5.4 / LS 11.6	S 5.0 / LS 11.7	S 4.6 / LS 11.7	S 4.2 / LS 11.8	S 3.8 / LS 11.8	S 3.5 / LS 11.9	S 3.1 / LS 11.9	S 2.7 / LS 12.0
+0.75 above	S 6.1 / LS 13.1	S 5.7 / LS 13.1	S 5.2 / LS 13.2	S 4.8 / LS 13.2	S 4.3 / LS 13.3	S 3.9 / LS 13.4	S 3.4 / LS 13.4	S 3.0 / LS 13.5
+1.00 above	S 6.8 / LS 14.5	S 6.3 / LS 14.6	S 5.8 / LS 14.6	S 5.3 / LS 14.7	S 4.8 / LS 14.8	S 4.3 / LS 14.9	S 3.8 / LS 14.9	S 3.3 / LS 15.0
2.25 Standard	S 5.2 / LS 10.3	S 4.9 / LS 10.4	S 4.5 / LS 10.4	S 4.2 / LS 10.5	S 3.9 / LS 10.5	S 3.6 / LS 10.6	S 3.2 / LS 10.6	S 2.9 / LS 10.6
+0.50 above	S 6.2 / LS 12.4	S 5.8 / LS 12.4	S 5.5 / LS 12.5	S 5.1 / LS 12.6	S 4.7 / LS 12.6	S 4.3 / LS 12.7	S 3.9 / LS 12.7	S 3.5 / LS 12.8
+0.75 above	S 7.0 / LS 13.9	S 6.6 / LS 14.0	S 6.1 / LS 14.1	S 5.7 / LS 14.1	S 5.2 / LS 14.2	S 4.8 / LS 14.2	S 4.4 / LS 14.3	S 3.9 / LS 14.4
+1.00 above	S 7.8 / LS 15.5	S 7.3 / LS 15.6	S 6.8 / LS 15.6	S 6.3 / LS 15.7	S 5.8 / LS 15.8	S 5.3 / LS 15.8	S 4.8 / LS 15.9	S 4.3 / LS 16.0
2.50 Standard	S 6.5 / LS 11.6	S 6.2 / LS 11.6	S 5.9 / LS 11.7	S 5.5 / LS 11.7	S 5.2 / LS 11.8	S 4.9 / LS 11.8	S 4.5 / LS 11.8	S 4.2 / LS 11.9
+0.50 above	S 7.8 / LS 13.9	S 7.4 / LS 13.9	S 7.0 / LS 14.0	S 6.6 / LS 14.0	S 6.2 / LS 14.1	S 5.8 / LS 14.2	S 5.4 / LS 14.2	S 5.0 / LS 14.3
+0.75 above	S 8.8 / LS 15.6	S 8.3 / LS 15.7	S 7.9 / LS 15.7	S 7.5 / LS 15.8	S 7.0 / LS 15.9	S 6.6 / LS 15.9	S 6.1 / LS 16.0	S 5.7 / LS 16.1
+1.00 above	S 9.8 / LS 17.3	S 9.3 / LS 17.4	S 8.8 / LS 17.5	S 8.3 / LS 17.6	S 7.8 / LS 17.6	S 7.3 / LS 17.7	S 6.8 / LS 17.8	S 6.3 / LS 17.8

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





7.00" UltraMotor

6/7 4.6 Stages M40

Build Rates



Bend Setting °	Bit 11-3/4*	Bit 11-7/8*	Bit 12*	Bit 12-1/8*	Bit 12-1/4*
	LS OD 11.250	LS OD 11.375	LS OD 11.500	LS OD 11.625	LS OD 11.750
150 Standard	S -1.4 / LS 7.0	S -1.7 / LS 7.0	S -2.0 / LS 7.1	S -2.3 / LS 7.1	S -2.7 / LS 7.1
+0.50 above	S N/B / LS 8.3	S N/B / LS 8.4	S N/B / LS 8.5	S N/B / LS 8.5	S N/B / LS 8.6
+0.75 above	S N/B / LS 9.4	S N/B / LS 9.5	S N/B / LS 9.5	S N/B / LS 9.6	S N/B / LS 9.6
+1.00 above	S N/B / LS 10.4	S N/B / LS 10.5	S N/B / LS 10.6	S N/B / LS 10.6	S N/B / LS 10.7
1.75 Standard	S 0.0 / LS 8.2	S -0.4 / LS 8.3	S -0.7 / LS 8.3	S -1.0 / LS 8.3	S -1.4 / LS 8.4
+0.50 above	S N/B / LS 9.8	S N/B / LS 9.9	S N/B / LS 10.0	S N/B / LS 10.0	S N/B / LS 10.1
+0.75 above	S N/B / LS 11.1	S N/B / LS 11.1	S N/B / LS 11.2	S N/B / LS 11.3	S N/B / LS 11.3
+1.00 above	S N/B / LS 12.3	S N/B / LS 12.4	S N/B / LS 12.4	S N/B / LS 12.5	S N/B / LS 12.6
1.83 Standard	S 0.4 / LS 8.6	S 0.0 / LS 8.7	S -0.3 / LS 8.7	S -0.6 / LS 8.7	S -0.9 / LS 8.8
+0.50 above	S 0.4 / LS 10.3	S 0.0 / LS 10.4	S N/B / LS 10.4	S N/B / LS 10.5	S N/B / LS 10.6
+0.75 above	S 0.5 / LS 11.6	S 0.1 / LS 11.7	S N/B / LS 11.7	S N/B / LS 11.8	S N/B / LS 11.9
+1.00 above	S 0.6 / LS 12.9	S 0.1 / LS 13.0	S N/B / LS 13.0	S N/B / LS 13.1	S N/B / LS 13.2
2.00 Standard	S 1.3 / LS 9.5	S 0.9 / LS 9.5	S 0.6 / LS 9.5	S 0.3 / LS 9.6	S -0.1 / LS 9.6
+0.50 above	S 1.5 / LS 11.3	S 1.1 / LS 11.4	S 0.7 / LS 11.5	S 0.3 / LS 11.5	S N/B / LS 11.6
+0.75 above	S 1.7 / LS 12.8	S 1.3 / LS 12.8	S 0.8 / LS 12.9	S 0.4 / LS 12.9	S N/B / LS 13.0
+1.00 above	S 1.9 / LS 14.2	S 1.4 / LS 14.2	S 0.9 / LS 14.3	S 0.4 / LS 14.4	S N/B / LS 14.5
2.12 Standard	S 1.9 / LS 10.0	S 1.6 / LS 10.1	S 1.2 / LS 10.1	S 0.9 / LS 10.2	S 0.6 / LS 10.2
+0.50 above	S 2.3 / LS 12.1	S 1.9 / LS 12.1	S 1.5 / LS 12.2	S 1.1 / LS 12.2	S 0.7 / LS 12.3
+0.75 above	S 2.5 / LS 13.6	S 2.1 / LS 13.6	S 1.7 / LS 13.7	S 1.2 / LS 13.8	S 0.8 / LS 13.8
+1.00 above	S 2.8 / LS 15.1	S 2.3 / LS 15.1	S 1.8 / LS 15.2	S 1.4 / LS 15.3	S 0.9 / LS 15.4
2.25 Standard	S 2.6 / LS 10.7	S 2.2 / LS 10.7	S 1.9 / LS 10.8	S 1.6 / LS 10.8	S 1.3 / LS 10.9
+0.50 above	S 3.1 / LS 12.8	S 2.7 / LS 12.9	S 2.3 / LS 12.9	S 1.9 / LS 13.0	S 1.5 / LS 13.1
+0.75 above	S 3.5 / LS 14.4	S 3.0 / LS 14.5	S 2.6 / LS 14.6	S 2.1 / LS 14.6	S 1.7 / LS 14.7
+1.00 above	S 3.9 / LS 16.0	S 3.4 / LS 16.1	S 2.9 / LS 16.2	S 2.4 / LS 16.3	S 1.9 / LS 16.3
2.50 Standard	S 3.9 / LS 11.9	S 3.5 / LS 12.0	S 3.2 / LS 12.0	S 2.9 / LS 12.1	S 2.6 / LS 12.1
+0.50 above	S 4.7 / LS 14.3	S 4.3 / LS 14.4	S 3.9 / LS 14.4	S 3.5 / LS 14.5	S 3.1 / LS 14.6
+0.75 above	S 5.2 / LS 16.1	S 4.8 / LS 16.2	S 4.3 / LS 16.2	S 3.9 / LS 16.3	S 3.5 / LS 16.4
+1.00 above	S 5.8 / LS 17.9	S 5.3 / LS 18.0	S 4.8 / LS 18.1	S 4.3 / LS 18.1	S 3.8 / LS 18.2

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





7.00" UltraMotor 6/7 4.6 Stages M41

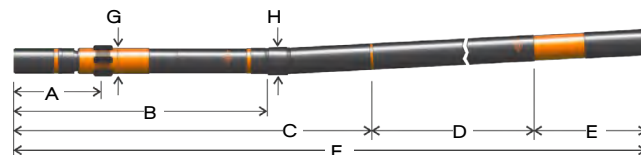


Motor Specifications

Bit Box to Stabilizer	A	30 in.
Bit Box to Bend (FBH)	B	60 in.
Bit Box to Adj. Bend	B	72 in.
Bottom End Length	C	107 in.
Power Section Length	D	see Power Section
Top End Length	E	31 in.
Total Length	F	C + D + E
Body Outer Diameter	G	7.25 in.
Crown Pad Radius	H	3.98 in.
Recommended Hole Size		8-1/2 - 9-7/8 in.
Standard Bit Box Connection ¹		4-1/2 REG
Standard Pin Down Connection ¹		4-1/2 IF
Standard Top Box Connection ¹		NC50 (5 XH, 4-1/2 IF) NC46 (4 IF, 4-1/2 XH)
Weight ²		2,500 lbs
Operating Capacity	Max. WOB	95,100 lbs
	Max. Bit Overpull	95,100 lbs
	Torsional Limit	21,000 lbf-ft
Static Capacity	Max. WOB to Re-run	487,500 lbs
	Max. Bit Overpull to Re-run	319,000 lbs
	Absolute Body Overpull	659,000 lbs
	Torsional Limit	34,000 lbf-ft

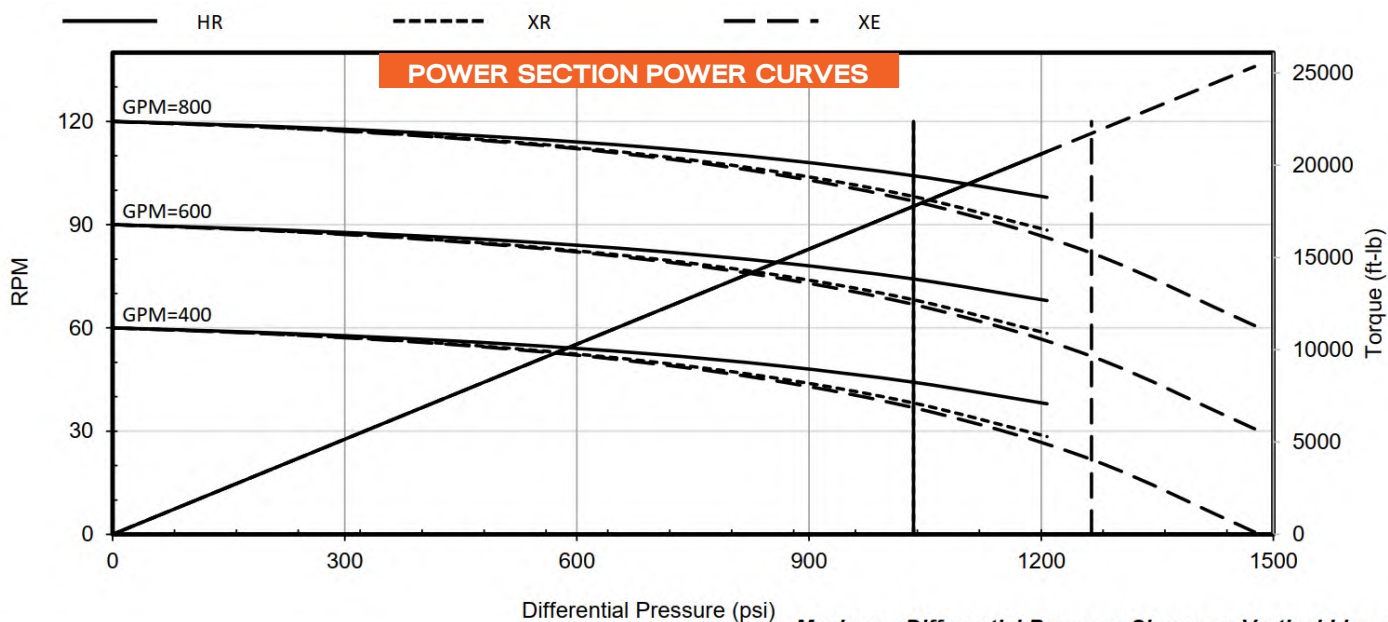
¹other options available on request

²not including Power Section



Power Section

Elastomer	HR	XR	XE
Configuration	6/7 Lobes 4.6 Stages		
Stator Length New (in.)	300		
Stator OD (in.)	7.00		
Rotor Weight (lbs)	1,193		
Stator Weight (lbs)	995		
Speed Range/ Dyno (rpm)	60 - 120/ 52 - 104		
Flow Range (gpm)	400 - 800		
Rotation/ Dyno (rev/gal)	0.150/ 0.129		
Torque Slope (lbf-ft/psi)	17.173		
Off Bottom Pressure (psi)	102		
Max Diff Pressure (psi)	1,040	1,040	1,270
Max Torque (lbf-ft)	17,770	17,770	21,720
Stall Diff Pressure (psi)	1,550	1,550	1,900
Stall Torque (lbf-ft)	26,660	26,660	32,590
Max Power/ Dyno (hp)	353/ 304	332/ 287	338/ 292



BLACK DIAMOND





7.00" UltraMotor

6/7 4.6 Stages M41

Build Rates



Bend Setting °	Bit 7-3/4*	Bit 7-7/8*	Bit 8*	Bit 8-1/8*	Bit 8-1/4*	Bit 8-3/8*	Bit 8-1/2	Bit 8-5/8
	LS OD 7.250	LS OD 7.375	LS OD 7.500	LS OD 7.625	LS OD 7.750	LS OD 7.875	LS OD 8.000	LS OD 8.125
1.50 Standard	S 8.6 / LS CHK	S 8.4 / LS 6.4	S 8.1 / LS 6.4	S 7.9 / LS 6.3	S 7.6 / LS 6.3	S 7.3 / LS 6.2	S 7.1 / LS 6.2	S 6.8 / LS 6.1
+0.50 above	S 10.3 / LS CHK	S 10.0 / LS 7.7	S 9.7 / LS 7.6	S 9.4 / LS 7.6	S 9.1 / LS 7.5	S 8.8 / LS 7.5	S 8.5 / LS 7.4	S 8.2 / LS 7.4
+0.75 above	S 11.6 / LS CHK	S 11.3 / LS 8.6	S 10.9 / LS 8.6	S 10.6 / LS 8.5	S 10.3 / LS 8.5	S 9.9 / LS 8.4	S 9.6 / LS 8.3	S 9.2 / LS 8.3
+1.00 above	S 12.9 / LS CHK	S 12.5 / LS 9.6	S 12.2 / LS 9.5	S 11.8 / LS 9.5	S 11.4 / LS 9.4	S 11.0 / LS 9.3	S 10.6 / LS 9.3	S 10.3 / LS 9.2
1.75 Standard	S 9.9 / LS CHK	S 9.6 / LS 7.8	S 9.4 / LS 7.7	S 9.1 / LS 7.7	S 8.9 / LS 7.6	S 8.6 / LS 7.6	S 8.4 / LS 7.5	S 8.1 / LS 7.5
+0.50 above	S 11.8 / LS CHK	S 11.5 / LS 9.3	S 11.2 / LS 9.3	S 10.9 / LS 9.2	S 10.6 / LS 9.2	S 10.3 / LS 9.1	S 10.0 / LS 9.0	S 9.7 / LS 9.0
+0.75 above	S 13.3 / LS CHK	S 13.0 / LS 10.5	S 12.6 / LS 10.4	S 12.3 / LS 10.4	S 12.0 / LS 10.3	S 11.6 / LS 10.2	S 11.3 / LS 10.2	S 10.9 / LS 10.1
+1.00 above	S 14.8 / LS CHK	S 14.4 / LS 11.6	S 14.1 / LS 11.6	S 13.7 / LS 11.5	S 13.3 / LS 11.4	S 12.9 / LS 11.4	S 12.5 / LS 11.3	S 12.2 / LS 11.2
1.83 Standard	S 10.3 / LS CHK	S 10.0 / LS 8.2	S 9.8 / LS 8.2	S 9.5 / LS 8.1	S 9.3 / LS 8.1	S 9.0 / LS 8.0	S 8.8 / LS 8.0	S 8.5 / LS 7.9
+0.50 above	S 12.3 / LS CHK	S 12.0 / LS 9.8	S 11.7 / LS 9.8	S 11.4 / LS 9.7	S 11.1 / LS 9.7	S 10.8 / LS 9.6	S 10.5 / LS 9.6	S 10.2 / LS 9.5
+0.75 above	S 13.9 / LS CHK	S 13.5 / LS 11.1	S 13.2 / LS 11.0	S 12.9 / LS 10.9	S 12.5 / LS 10.9	S 12.2 / LS 10.8	S 11.8 / LS 10.8	S 11.5 / LS 10.7
+1.00 above	S 15.4 / LS CHK	S 15.0 / LS 12.3	S 14.7 / LS 12.2	S 14.3 / LS 12.2	S 13.9 / LS 12.1	S 13.5 / LS 12.0	S 13.1 / LS 12.0	S 12.8 / LS 11.9
2.00 Standard	S 11.1 / LS CHK	S 10.9 / LS 9.1	S 10.6 / LS 9.1	S 10.4 / LS 9.0	S 10.1 / LS 9.0	S 9.9 / LS 8.9	S 9.6 / LS 8.9	S 9.4 / LS 8.9
+0.50 above	S 13.4 / LS CHK	S 13.1 / LS 10.9	S 12.8 / LS 10.9	S 12.5 / LS 10.8	S 12.2 / LS 10.8	S 11.9 / LS 10.7	S 11.6 / LS 10.7	S 11.2 / LS 10.6
+0.75 above	S 15.0 / LS CHK	S 14.7 / LS 12.3	S 14.4 / LS 12.3	S 14.0 / LS 12.2	S 13.7 / LS 12.1	S 13.3 / LS 12.1	S 13.0 / LS 12.0	S 12.7 / LS 12.0
+1.00 above	S 16.7 / LS CHK	S 16.3 / LS 13.7	S 16.0 / LS 13.6	S 15.6 / LS 13.5	S 15.2 / LS 13.5	S 14.8 / LS 13.4	S 14.4 / LS 13.3	S 14.1 / LS 13.3
2.12 Standard	S 11.7 / LS CHK	S 11.5 / LS 9.8	S 11.2 / LS 9.7	S 11.0 / LS 9.7	S 10.7 / LS 9.6	S 10.5 / LS 9.6	S 10.2 / LS 9.6	S 10.0 / LS 9.5
+0.50 above	S 14.1 / LS CHK	S 13.8 / LS 11.7	S 13.5 / LS 11.7	S 13.2 / LS 11.6	S 12.9 / LS 11.6	S 12.6 / LS 11.5	S 12.3 / LS 11.5	S 12.0 / LS 11.4
+0.75 above	S 15.9 / LS CHK	S 15.5 / LS 13.2	S 15.2 / LS 13.1	S 14.8 / LS 13.1	S 14.5 / LS 13.0	S 14.2 / LS 13.0	S 13.8 / LS 12.9	S 13.5 / LS 12.8
+1.00 above	S 17.6 / LS CHK	S 17.2 / LS 14.7	S 16.9 / LS 14.6	S 16.5 / LS 14.5	S 16.1 / LS 14.5	S 15.7 / LS 14.4	S 15.4 / LS 14.3	S 15.0 / LS 14.3
2.25 Standard	S 12.4 / LS CHK	S 12.2 / LS 10.5	S 11.9 / LS 10.4	S 11.6 / LS 10.4	S 11.4 / LS 10.4	S 11.1 / LS 10.3	S 10.9 / LS 10.3	S 10.6 / LS 10.2
+0.50 above	S 14.9 / LS CHK	S 14.6 / LS 12.6	S 14.3 / LS 12.5	S 14.0 / LS 12.5	S 13.7 / LS 12.4	S 13.4 / LS 12.4	S 13.1 / LS 12.3	S 12.8 / LS 12.3
+0.75 above	S 16.7 / LS CHK	S 16.4 / LS 14.2	S 16.1 / LS 14.1	S 15.7 / LS 14.0	S 15.4 / LS 14.0	S 15.0 / LS 13.9	S 14.7 / LS 13.9	S 14.4 / LS 13.8
+1.00 above	S 18.6 / LS CHK	S 18.2 / LS 15.7	S 17.9 / LS 15.7	S 17.5 / LS 15.6	S 17.1 / LS 15.5	S 16.7 / LS 15.5	S 16.3 / LS 15.4	S 16.0 / LS 15.3
2.50 Standard	S 13.7 / LS CHK	S 13.4 / LS 11.8	S 13.2 / LS 11.8	S 12.9 / LS 11.8	S 12.7 / LS 11.7	S 12.4 / LS 11.7	S 12.2 / LS 11.6	S 11.9 / LS 11.6
+0.50 above	S 16.4 / LS CHK	S 16.1 / LS 14.2	S 15.8 / LS 14.2	S 15.5 / LS 14.1	S 15.2 / LS 14.1	S 14.9 / LS 14.0	S 14.6 / LS 13.9	S 14.3 / LS 13.9
+0.75 above	S 18.5 / LS CHK	S 18.1 / LS 16.0	S 17.8 / LS 15.9	S 17.4 / LS 15.9	S 17.1 / LS 15.8	S 16.8 / LS 15.8	S 16.4 / LS 15.7	S 16.1 / LS 15.6
+1.00 above	S 20.5 / LS CHK	S 20.1 / LS 17.8	S 19.7 / LS 17.7	S 19.4 / LS 17.6	S 19.0 / LS 17.6	S 18.6 / LS 17.5	S 18.2 / LS 17.4	S 17.9 / LS 17.4

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





7.00" UltraMotor

6/7 4.6 Stages M41

Build Rates



Bend Setting °	Bit 8-3/4	Bit 8-7/8	Bit 9	Bit 9-1/8	Bit 9-1/4	Bit 9-3/8	Bit 9-1/2	Bit 9-5/8
	LS OD 8.250	LS OD 8.375	LS OD 8.500	LS OD 8.625	LS OD 8.750	LS OD 8.875	LS OD 9.000	LS OD 9.125
1.50 Standard	S 6.6 / LS 6.1	S 6.3 / LS 6.0	S 6.1 / LS 6.0	S 5.8 / LS 6.0	S 5.6 / LS 5.9	S 5.3 / LS 5.9	S 5.1 / LS 5.9	S 4.8 / LS 6.0
+0.50 above	S 7.9 / LS 7.3	S 7.6 / LS 7.2	S 7.3 / LS 7.2	S 7.0 / LS 7.1	S 6.7 / LS 7.1	S 6.4 / LS 7.1	S 6.1 / LS 7.1	S 5.8 / LS 7.2
+0.75 above	S 8.9 / LS 8.2	S 8.6 / LS 8.2	S 8.2 / LS 8.1	S 7.9 / LS 8.0	S 7.5 / LS 8.0	S 7.2 / LS 8.0	S 6.9 / LS 8.0	S 6.5 / LS 8.1
+1.00 above	S 9.9 / LS 9.1	S 9.5 / LS 9.1	S 9.1 / LS 9.0	S 8.8 / LS 8.9	S 8.4 / LS 8.9	S 8.0 / LS 8.9	S 7.6 / LS 8.9	S 7.2 / LS 9.0
1.75 Standard	S 7.9 / LS 7.4	S 7.6 / LS 7.4	S 7.4 / LS 7.4	S 7.1 / LS 7.3	S 6.8 / LS 7.3	S 6.6 / LS 7.2	S 6.3 / LS 7.2	S 6.1 / LS 7.2
+0.50 above	S 9.4 / LS 8.9	S 9.1 / LS 8.9	S 8.8 / LS 8.8	S 8.5 / LS 8.8	S 8.2 / LS 8.7	S 7.9 / LS 8.7	S 7.6 / LS 8.6	S 7.3 / LS 8.6
+0.75 above	S 10.6 / LS 10.1	S 10.3 / LS 10.0	S 9.9 / LS 9.9	S 9.6 / LS 9.9	S 9.2 / LS 9.8	S 8.9 / LS 9.8	S 8.6 / LS 9.7	S 8.2 / LS 9.7
+1.00 above	S 11.8 / LS 11.2	S 11.4 / LS 11.1	S 11.0 / LS 11.0	S 10.7 / LS 11.0	S 10.3 / LS 10.9	S 9.9 / LS 10.8	S 9.5 / LS 10.8	S 9.1 / LS 10.7
1.83 Standard	S 8.3 / LS 7.9	S 8.0 / LS 7.8	S 7.8 / LS 7.8	S 7.5 / LS 7.8	S 7.3 / LS 7.7	S 7.0 / LS 7.7	S 6.7 / LS 7.6	S 6.5 / LS 7.6
+0.50 above	S 9.9 / LS 9.5	S 9.6 / LS 9.4	S 9.3 / LS 9.4	S 9.0 / LS 9.3	S 8.7 / LS 9.2	S 8.4 / LS 9.2	S 8.1 / LS 9.1	S 7.8 / LS 9.1
+0.75 above	S 11.2 / LS 10.6	S 10.8 / LS 10.6	S 10.5 / LS 10.5	S 10.1 / LS 10.5	S 9.8 / LS 10.4	S 9.5 / LS 10.3	S 9.1 / LS 10.3	S 8.8 / LS 10.2
+1.00 above	S 12.4 / LS 11.8	S 12.0 / LS 11.8	S 11.6 / LS 11.7	S 11.3 / LS 11.6	S 10.9 / LS 11.6	S 10.5 / LS 11.5	S 10.1 / LS 11.4	S 9.7 / LS 11.4
2.00 Standard	S 9.1 / LS 8.8	S 8.9 / LS 8.8	S 8.6 / LS 8.7	S 8.4 / LS 8.7	S 8.1 / LS 8.6	S 7.9 / LS 8.6	S 7.6 / LS 8.5	S 7.4 / LS 8.5
+0.50 above	S 10.9 / LS 10.6	S 10.6 / LS 10.5	S 10.3 / LS 10.5	S 10.0 / LS 10.4	S 9.7 / LS 10.4	S 9.4 / LS 10.3	S 9.1 / LS 10.3	S 8.8 / LS 10.2
+0.75 above	S 12.3 / LS 11.9	S 12.0 / LS 11.8	S 11.6 / LS 11.8	S 11.3 / LS 11.7	S 11.0 / LS 11.7	S 10.6 / LS 11.6	S 10.3 / LS 11.5	S 9.9 / LS 11.5
+1.00 above	S 13.7 / LS 13.2	S 13.3 / LS 13.1	S 12.9 / LS 13.1	S 12.6 / LS 13.0	S 12.2 / LS 12.9	S 11.8 / LS 12.9	S 11.4 / LS 12.8	S 11.0 / LS 12.7
2.12 Standard	S 9.7 / LS 9.5	S 9.5 / LS 9.4	S 9.2 / LS 9.4	S 9.0 / LS 9.3	S 8.7 / LS 9.3	S 8.5 / LS 9.2	S 8.2 / LS 9.2	S 8.0 / LS 9.2
+0.50 above	S 11.7 / LS 11.4	S 11.4 / LS 11.3	S 11.1 / LS 11.3	S 10.8 / LS 11.2	S 10.5 / LS 11.1	S 10.2 / LS 11.1	S 9.9 / LS 11.0	S 9.6 / LS 11.0
+0.75 above	S 13.1 / LS 12.8	S 12.8 / LS 12.7	S 12.5 / LS 12.7	S 12.1 / LS 12.6	S 11.8 / LS 12.5	S 11.4 / LS 12.5	S 11.1 / LS 12.4	S 10.8 / LS 12.4
+1.00 above	S 14.6 / LS 14.2	S 14.2 / LS 14.1	S 13.8 / LS 14.1	S 13.5 / LS 14.0	S 13.1 / LS 13.9	S 12.7 / LS 13.9	S 12.3 / LS 13.8	S 11.9 / LS 13.7
2.25 Standard	S 10.4 / LS 10.2	S 10.1 / LS 10.1	S 9.9 / LS 10.1	S 9.6 / LS 10.0	S 9.4 / LS 10.0	S 9.1 / LS 9.9	S 8.9 / LS 9.9	S 8.6 / LS 9.9
+0.50 above	S 12.5 / LS 12.2	S 12.2 / LS 12.2	S 11.9 / LS 12.1	S 11.6 / LS 12.0	S 11.3 / LS 12.0	S 11.0 / LS 11.9	S 10.7 / LS 11.9	S 10.3 / LS 11.8
+0.75 above	S 14.0 / LS 13.7	S 13.7 / LS 13.7	S 13.3 / LS 13.6	S 13.0 / LS 13.6	S 12.7 / LS 13.5	S 12.3 / LS 13.4	S 12.0 / LS 13.4	S 11.6 / LS 13.3
+1.00 above	S 15.6 / LS 15.3	S 15.2 / LS 15.2	S 14.8 / LS 15.1	S 14.4 / LS 15.1	S 14.1 / LS 15.0	S 13.7 / LS 14.9	S 13.3 / LS 14.9	S 12.9 / LS 14.8
2.50 Standard	S 11.7 / LS 11.5	S 11.4 / LS 11.5	S 11.1 / LS 11.4	S 10.9 / LS 11.4	S 10.6 / LS 11.4	S 10.4 / LS 11.3	S 10.1 / LS 11.3	S 9.9 / LS 11.2
+0.50 above	S 14.0 / LS 13.8	S 13.7 / LS 13.8	S 13.4 / LS 13.7	S 13.1 / LS 13.7	S 12.8 / LS 13.6	S 12.5 / LS 13.6	S 12.2 / LS 13.5	S 11.9 / LS 13.5
+0.75 above	S 15.7 / LS 15.6	S 15.4 / LS 15.5	S 15.1 / LS 15.5	S 14.7 / LS 15.4	S 14.4 / LS 15.3	S 14.0 / LS 15.3	S 13.7 / LS 15.2	S 13.4 / LS 15.2
+1.00 above	S 17.5 / LS 17.3	S 17.1 / LS 17.2	S 16.7 / LS 17.2	S 16.3 / LS 17.1	S 16.0 / LS 17.0	S 15.6 / LS 17.0	S 15.2 / LS 16.9	S 14.8 / LS 16.8

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





7.00" UltraMotor

6/7 4.6 Stages M41

Build Rates



Bend Setting °	9-3/4	Bit 9-7/8	Bit 10*	Bit 10-1/8*	Bit 10-1/4*	Bit 10-3/8*	Bit 10-1/2*	Bit 10-5/8*
	LS OD 9.250	LS OD 9.375	LS OD 9.500	LS OD 9.625	LS OD 9.750	LS OD 9.875	LS OD 10.000	LS OD 10.125
1.50 Standard	S 4.6 / LS 6.0	S 4.3 / LS 6.1	S 4.1 / LS 6.1	S 3.8 / LS 6.2	S 3.6 / LS 6.2	S 3.3 / LS 6.3	S 3.1 / LS 6.3	S 2.8 / LS 6.3
+0.50 above	S 5.5 / LS 7.2	S 5.2 / LS 7.3	S 4.9 / LS 7.3	S 4.6 / LS 7.4	S 4.3 / LS 7.5	S 4.0 / LS 7.5	S 3.7 / LS 7.6	S 3.4 / LS 7.6
+0.75 above	S 6.2 / LS 8.1	S 5.8 / LS 8.2	S 5.5 / LS 8.3	S 5.2 / LS 8.3	S 4.8 / LS 8.4	S 4.5 / LS 8.4	S 4.1 / LS 8.5	S 3.8 / LS 8.6
+1.00 above	S 6.9 / LS 9.1	S 6.5 / LS 9.1	S 6.1 / LS 9.2	S 5.7 / LS 9.3	S 5.4 / LS 9.3	S 5.0 / LS 9.4	S 4.6 / LS 9.5	S 4.2 / LS 9.5
1.75 Standard	S 5.8 / LS 7.2	S 5.6 / LS 7.3	S 5.3 / LS 7.3	S 5.1 / LS 7.3	S 4.8 / LS 7.4	S 4.6 / LS 7.4	S 4.3 / LS 7.5	S 4.1 / LS 7.5
+0.50 above	S 7.0 / LS 8.7	S 6.7 / LS 8.7	S 6.4 / LS 8.8	S 6.1 / LS 8.8	S 5.8 / LS 8.9	S 5.5 / LS 8.9	S 5.2 / LS 9.0	S 4.9 / LS 9.0
+0.75 above	S 7.9 / LS 9.7	S 7.5 / LS 9.8	S 7.2 / LS 9.9	S 6.9 / LS 9.9	S 6.5 / LS 10.0	S 6.2 / LS 10.0	S 5.8 / LS 10.1	S 5.5 / LS 10.2
+1.00 above	S 8.8 / LS 10.8	S 8.4 / LS 10.9	S 8.0 / LS 10.9	S 7.6 / LS 11.0	S 7.2 / LS 11.1	S 6.9 / LS 11.1	S 6.5 / LS 11.2	S 6.1 / LS 11.3
1.83 Standard	S 6.2 / LS 7.6	S 6.0 / LS 7.6	S 5.7 / LS 7.7	S 5.5 / LS 7.7	S 5.2 / LS 7.8	S 5.0 / LS 7.8	S 4.7 / LS 7.9	S 4.5 / LS 7.9
+0.50 above	S 7.5 / LS 9.1	S 7.2 / LS 9.2	S 6.9 / LS 9.2	S 6.6 / LS 9.3	S 6.3 / LS 9.3	S 6.0 / LS 9.4	S 5.7 / LS 9.4	S 5.4 / LS 9.5
+0.75 above	S 8.4 / LS 10.2	S 8.1 / LS 10.3	S 7.8 / LS 10.4	S 7.4 / LS 10.4	S 7.1 / LS 10.5	S 6.7 / LS 10.5	S 6.4 / LS 10.6	S 6.1 / LS 10.7
+1.00 above	S 9.4 / LS 11.4	S 9.0 / LS 11.4	S 8.6 / LS 11.5	S 8.2 / LS 11.6	S 7.9 / LS 11.6	S 7.5 / LS 11.7	S 7.1 / LS 11.8	S 6.7 / LS 11.8
2.00 Standard	S 7.1 / LS 8.5	S 6.9 / LS 8.4	S 6.6 / LS 8.5	S 6.4 / LS 8.5	S 6.1 / LS 8.6	S 5.8 / LS 8.6	S 5.6 / LS 8.7	S 5.3 / LS 8.7
+0.50 above	S 8.5 / LS 10.1	S 8.2 / LS 10.1	S 7.9 / LS 10.2	S 7.6 / LS 10.2	S 7.3 / LS 10.3	S 7.0 / LS 10.3	S 6.7 / LS 10.4	S 6.4 / LS 10.4
+0.75 above	S 9.6 / LS 11.4	S 9.3 / LS 11.4	S 8.9 / LS 11.4	S 8.6 / LS 11.5	S 8.2 / LS 11.6	S 7.9 / LS 11.6	S 7.6 / LS 11.7	S 7.2 / LS 11.7
+1.00 above	S 10.7 / LS 12.7	S 10.3 / LS 12.6	S 9.9 / LS 12.7	S 9.5 / LS 12.8	S 9.1 / LS 12.8	S 8.8 / LS 12.9	S 8.4 / LS 13.0	S 8.0 / LS 13.0
2.12 Standard	S 7.7 / LS 9.1	S 7.5 / LS 9.1	S 7.2 / LS 9.0	S 7.0 / LS 9.1	S 6.7 / LS 9.1	S 6.5 / LS 9.2	S 6.2 / LS 9.2	S 6.0 / LS 9.3
+0.50 above	S 9.3 / LS 10.9	S 9.0 / LS 10.9	S 8.7 / LS 10.8	S 8.3 / LS 10.9	S 8.0 / LS 11.0	S 7.7 / LS 11.0	S 7.4 / LS 11.1	S 7.1 / LS 11.1
+0.75 above	S 10.4 / LS 12.3	S 10.1 / LS 12.2	S 9.7 / LS 12.2	S 9.4 / LS 12.3	S 9.1 / LS 12.3	S 8.7 / LS 12.4	S 8.4 / LS 12.4	S 8.0 / LS 12.5
+1.00 above	S 11.6 / LS 13.7	S 11.2 / LS 13.6	S 10.8 / LS 13.6	S 10.4 / LS 13.6	S 10.1 / LS 13.7	S 9.7 / LS 13.8	S 9.3 / LS 13.8	S 8.9 / LS 13.9
2.25 Standard	S 8.4 / LS 9.8	S 8.1 / LS 9.8	S 7.9 / LS 9.7	S 7.6 / LS 9.7	S 7.4 / LS 9.7	S 7.1 / LS 9.8	S 6.9 / LS 9.8	S 6.6 / LS 9.9
+0.50 above	S 10.0 / LS 11.8	S 9.7 / LS 11.7	S 9.4 / LS 11.7	S 9.1 / LS 11.6	S 8.8 / LS 11.7	S 8.5 / LS 11.7	S 8.2 / LS 11.8	S 7.9 / LS 11.8
+0.75 above	S 11.3 / LS 13.3	S 11.0 / LS 13.2	S 10.6 / LS 13.1	S 10.3 / LS 13.1	S 9.9 / LS 13.1	S 9.6 / LS 13.2	S 9.3 / LS 13.3	S 8.9 / LS 13.3
+1.00 above	S 12.6 / LS 14.7	S 12.2 / LS 14.7	S 11.8 / LS 14.6	S 11.4 / LS 14.5	S 11.0 / LS 14.6	S 10.7 / LS 14.7	S 10.3 / LS 14.7	S 9.9 / LS 14.8
2.50 Standard	S 9.6 / LS 11.2	S 9.4 / LS 11.1	S 9.1 / LS 11.1	S 8.9 / LS 11.0	S 8.6 / LS 11.0	S 8.4 / LS 11.0	S 8.1 / LS 11.0	S 7.9 / LS 11.0
+0.50 above	S 11.6 / LS 13.4	S 11.3 / LS 13.4	S 11.0 / LS 13.3	S 10.7 / LS 13.3	S 10.4 / LS 13.2	S 10.1 / LS 13.2	S 9.8 / LS 13.2	S 9.4 / LS 13.3
+0.75 above	S 13.0 / LS 15.1	S 12.7 / LS 15.0	S 12.3 / LS 15.0	S 12.0 / LS 14.9	S 11.7 / LS 14.8	S 11.3 / LS 14.8	S 11.0 / LS 14.9	S 10.6 / LS 14.9
+1.00 above	S 14.5 / LS 16.8	S 14.1 / LS 16.7	S 13.7 / LS 16.6	S 13.3 / LS 16.6	S 12.9 / LS 16.5	S 12.6 / LS 16.4	S 12.2 / LS 16.5	S 11.8 / LS 16.6

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





7.00" UltraMotor

6/7 4.6 Stages M41

Build Rates



Bend Setting °	Bit 10-3/4*	Bit 10-7/8*	Bit 11*	Bit 11-1/8*	Bit 11-1/4*	Bit 11-3/8*	Bit 11-1/2*	Bit 11-5/8*
	LS OD 10.250	LS OD 10.375	LS OD 10.500	LS OD 10.625	LS OD 10.750	LS OD 10.875	LS OD 11.000	LS OD 11.125
1.50 Standard	S 2.6 / LS 6.4	S 2.3 / LS 6.4	S 2.1 / LS 6.5	S 1.8 / LS 6.5	S 1.6 / LS 6.6	S 1.3 / LS 6.6	S 1.0 / LS 6.7	S 0.8 / LS 6.7
+0.50 above	S 3.1 / LS 7.7	S 2.8 / LS 7.7	S 2.5 / LS 7.8	S 2.2 / LS 7.8	S 1.9 / LS 7.9	S 1.6 / LS 7.9	S 1.3 / LS 8.0	S 1.0 / LS 8.0
+0.75 above	S 3.5 / LS 8.6	S 3.1 / LS 8.7	S 2.8 / LS 8.7	S 2.4 / LS 8.8	S 2.1 / LS 8.9	S 1.8 / LS 8.9	S 1.4 / LS 9.0	S 1.1 / LS 9.0
+1.00 above	S 3.8 / LS 9.6	S 3.5 / LS 9.7	S 3.1 / LS 9.7	S 2.7 / LS 9.8	S 2.3 / LS 9.9	S 1.9 / LS 9.9	S 1.6 / LS 10.0	S 1.2 / LS 10.1
1.75 Standard	S 3.8 / LS 7.6	S 3.6 / LS 7.6	S 3.3 / LS 7.7	S 3.1 / LS 7.7	S 2.8 / LS 7.7	S 2.6 / LS 7.8	S 2.3 / LS 7.8	S 2.1 / LS 7.9
+0.50 above	S 4.6 / LS 9.1	S 4.3 / LS 9.1	S 4.0 / LS 9.2	S 3.7 / LS 9.2	S 3.4 / LS 9.3	S 3.1 / LS 9.3	S 2.8 / LS 9.4	S 2.5 / LS 9.5
+0.75 above	S 5.2 / LS 10.2	S 4.8 / LS 10.3	S 4.5 / LS 10.3	S 4.1 / LS 10.4	S 3.8 / LS 10.5	S 3.5 / LS 10.5	S 3.1 / LS 10.6	S 2.8 / LS 10.6
+1.00 above	S 5.7 / LS 11.4	S 5.4 / LS 11.4	S 5.0 / LS 11.5	S 4.6 / LS 11.6	S 4.2 / LS 11.6	S 3.8 / LS 11.7	S 3.5 / LS 11.8	S 3.1 / LS 11.8
1.83 Standard	S 4.2 / LS 7.9	S 4.0 / LS 8.0	S 3.7 / LS 8.0	S 3.5 / LS 8.1	S 3.2 / LS 8.1	S 3.0 / LS 8.2	S 2.7 / LS 8.2	S 2.5 / LS 8.3
+0.50 above	S 5.1 / LS 9.5	S 4.8 / LS 9.6	S 4.5 / LS 9.6	S 4.2 / LS 9.7	S 3.9 / LS 9.7	S 3.6 / LS 9.8	S 3.3 / LS 9.9	S 3.0 / LS 9.9
+0.75 above	S 5.7 / LS 10.7	S 5.4 / LS 10.8	S 5.0 / LS 10.8	S 4.7 / LS 10.9	S 4.3 / LS 11.0	S 4.0 / LS 11.0	S 3.7 / LS 11.1	S 3.3 / LS 11.1
+1.00 above	S 6.3 / LS 11.9	S 6.0 / LS 12.0	S 5.6 / LS 12.0	S 5.2 / LS 12.1	S 4.8 / LS 12.2	S 4.5 / LS 12.2	S 4.1 / LS 12.3	S 3.7 / LS 12.4
2.00 Standard	S 5.1 / LS 8.7	S 4.8 / LS 8.8	S 4.6 / LS 8.8	S 4.3 / LS 8.9	S 4.1 / LS 8.9	S 3.8 / LS 9.0	S 3.6 / LS 9.0	S 3.3 / LS 9.1
+0.50 above	S 6.1 / LS 10.5	S 5.8 / LS 10.5	S 5.5 / LS 10.6	S 5.2 / LS 10.7	S 4.9 / LS 10.7	S 4.6 / LS 10.8	S 4.3 / LS 10.8	S 4.0 / LS 10.9
+0.75 above	S 6.9 / LS 11.8	S 6.5 / LS 11.9	S 6.2 / LS 11.9	S 5.9 / LS 12.0	S 5.5 / LS 12.0	S 5.2 / LS 12.1	S 4.8 / LS 12.2	S 4.5 / LS 12.2
+1.00 above	S 7.6 / LS 13.1	S 7.3 / LS 13.2	S 6.9 / LS 13.2	S 6.5 / LS 13.3	S 6.1 / LS 13.4	S 5.7 / LS 13.4	S 5.4 / LS 13.5	S 5.0 / LS 13.6
2.12 Standard	S 5.7 / LS 9.3	S 5.4 / LS 9.4	S 5.2 / LS 9.4	S 4.9 / LS 9.4	S 4.7 / LS 9.5	S 4.4 / LS 9.5	S 4.2 / LS 9.6	S 3.9 / LS 9.6
+0.50 above	S 6.8 / LS 11.2	S 6.5 / LS 11.2	S 6.2 / LS 11.3	S 5.9 / LS 11.3	S 5.6 / LS 11.4	S 5.3 / LS 11.4	S 5.0 / LS 11.5	S 4.7 / LS 11.5
+0.75 above	S 7.7 / LS 12.6	S 7.4 / LS 12.6	S 7.0 / LS 12.7	S 6.7 / LS 12.7	S 6.3 / LS 12.8	S 6.0 / LS 12.9	S 5.7 / LS 12.9	S 5.3 / LS 13.0
+1.00 above	S 8.5 / LS 14.0	S 8.2 / LS 14.0	S 7.8 / LS 14.1	S 7.4 / LS 14.2	S 7.0 / LS 14.2	S 6.7 / LS 14.3	S 6.3 / LS 14.4	S 5.9 / LS 14.4
2.25 Standard	S 6.4 / LS 9.9	S 6.1 / LS 10.0	S 5.9 / LS 10.0	S 5.6 / LS 10.1	S 5.3 / LS 10.1	S 5.1 / LS 10.1	S 4.8 / LS 10.2	S 4.6 / LS 10.2
+0.50 above	S 7.6 / LS 11.9	S 7.3 / LS 12.0	S 7.0 / LS 12.0	S 6.7 / LS 12.1	S 6.4 / LS 12.1	S 6.1 / LS 12.2	S 5.8 / LS 12.2	S 5.5 / LS 12.3
+0.75 above	S 8.6 / LS 13.4	S 8.2 / LS 13.4	S 7.9 / LS 13.5	S 7.6 / LS 13.6	S 7.2 / LS 13.6	S 6.9 / LS 13.7	S 6.5 / LS 13.7	S 6.2 / LS 13.8
+1.00 above	S 9.5 / LS 14.9	S 9.2 / LS 14.9	S 8.8 / LS 15.0	S 8.4 / LS 15.1	S 8.0 / LS 15.1	S 7.6 / LS 15.2	S 7.3 / LS 15.3	S 6.9 / LS 15.3
2.50 Standard	S 7.6 / LS 11.1	S 7.4 / LS 11.1	S 7.1 / LS 11.2	S 6.9 / LS 11.2	S 6.6 / LS 11.3	S 6.4 / LS 11.3	S 6.1 / LS 11.4	S 5.9 / LS 11.4
+0.50 above	S 9.1 / LS 13.3	S 8.8 / LS 13.4	S 8.5 / LS 13.4	S 8.2 / LS 13.5	S 7.9 / LS 13.5	S 7.6 / LS 13.6	S 7.3 / LS 13.6	S 7.0 / LS 13.7
+0.75 above	S 10.3 / LS 15.0	S 9.9 / LS 15.0	S 9.6 / LS 15.1	S 9.3 / LS 15.2	S 8.9 / LS 15.2	S 8.6 / LS 15.3	S 8.2 / LS 15.3	S 7.9 / LS 15.4
+1.00 above	S 11.4 / LS 16.6	S 11.1 / LS 16.7	S 10.7 / LS 16.8	S 10.3 / LS 16.8	S 9.9 / LS 16.9	S 9.5 / LS 17.0	S 9.2 / LS 17.0	S 8.8 / LS 17.1

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





7.00" UltraMotor

6/7 4.6 Stages M41

Build Rates



Bend Setting °	Bit 11-3/4*	Bit 11-7/8*	Bit 12*	Bit 12-1/8*	Bit 12-1/4*
	LS OD 11.250	LS OD 11.375	LS OD 11.500	LS OD 11.625	LS OD 11.750
150 Standard	S 0.5 / LS 6.7	S 0.3 / LS 6.8	S 0.0 / LS 6.8	S -0.2 / LS 6.9	S -0.5 / LS 6.9
+0.50 above	S 0.7 / LS 8.1	S 0.3 / LS 8.2	S 0.0 / LS 8.2	S N/B / LS 8.3	S N/B / LS 8.3
+0.75 above	S 0.7 / LS 9.1	S 0.4 / LS 9.2	S 0.1 / LS 9.2	S N/B / LS 9.3	S N/B / LS 9.3
+1.00 above	S 0.8 / LS 10.1	S 0.4 / LS 10.2	S 0.1 / LS 10.3	S N/B / LS 10.3	S N/B / LS 10.4
1.75 Standard	S 1.8 / LS 7.9	S 1.6 / LS 8.0	S 1.3 / LS 8.0	S 1.1 / LS 8.1	S 0.8 / LS 8.1
+0.50 above	S 2.2 / LS 9.5	S 1.9 / LS 9.6	S 1.6 / LS 9.6	S 1.3 / LS 9.7	S 1.0 / LS 9.7
+0.75 above	S 2.4 / LS 10.7	S 2.1 / LS 10.8	S 1.8 / LS 10.8	S 1.4 / LS 10.9	S 1.1 / LS 10.9
+1.00 above	S 2.7 / LS 11.9	S 2.3 / LS 12.0	S 2.0 / LS 12.0	S 1.6 / LS 12.1	S 1.2 / LS 12.2
1.83 Standard	S 2.2 / LS 8.3	S 2.0 / LS 8.3	S 1.7 / LS 8.4	S 1.5 / LS 8.4	S 1.2 / LS 8.5
+0.50 above	S 2.7 / LS 10.0	S 2.4 / LS 10.0	S 2.1 / LS 10.1	S 1.7 / LS 10.1	S 1.4 / LS 10.2
+0.75 above	S 3.0 / LS 11.2	S 2.6 / LS 11.3	S 2.3 / LS 11.3	S 2.0 / LS 11.4	S 1.6 / LS 11.4
+1.00 above	S 3.3 / LS 12.4	S 2.9 / LS 12.5	S 2.6 / LS 12.6	S 2.2 / LS 12.6	S 1.8 / LS 12.7
2.00 Standard	S 3.1 / LS 9.1	S 2.8 / LS 9.1	S 2.6 / LS 9.2	S 2.3 / LS 9.2	S 2.1 / LS 9.3
+0.50 above	S 3.7 / LS 10.9	S 3.4 / LS 11.0	S 3.1 / LS 11.0	S 2.8 / LS 11.1	S 2.5 / LS 11.1
+0.75 above	S 4.2 / LS 12.3	S 3.8 / LS 12.3	S 3.5 / LS 12.4	S 3.1 / LS 12.5	S 2.8 / LS 12.5
+1.00 above	S 4.6 / LS 13.6	S 4.2 / LS 13.7	S 3.9 / LS 13.8	S 3.5 / LS 13.8	S 3.1 / LS 13.9
2.12 Standard	S 3.7 / LS 9.7	S 3.4 / LS 9.7	S 3.2 / LS 9.8	S 2.9 / LS 9.8	S 2.7 / LS 9.8
+0.50 above	S 4.4 / LS 11.6	S 4.1 / LS 11.6	S 3.8 / LS 11.7	S 3.5 / LS 11.8	S 3.2 / LS 11.8
+0.75 above	S 5.0 / LS 13.0	S 4.6 / LS 13.1	S 4.3 / LS 13.2	S 4.0 / LS 13.2	S 3.6 / LS 13.3
+1.00 above	S 5.5 / LS 14.5	S 5.1 / LS 14.6	S 4.8 / LS 14.6	S 4.4 / LS 14.7	S 4.0 / LS 14.8
2.25 Standard	S 4.3 / LS 10.3	S 4.1 / LS 10.3	S 3.8 / LS 10.4	S 3.6 / LS 10.4	S 3.3 / LS 10.5
+0.50 above	S 5.2 / LS 12.3	S 4.9 / LS 12.4	S 4.6 / LS 12.4	S 4.3 / LS 12.5	S 4.0 / LS 12.5
+0.75 above	S 5.9 / LS 13.9	S 5.5 / LS 13.9	S 5.2 / LS 14.0	S 4.8 / LS 14.0	S 4.5 / LS 14.1
+1.00 above	S 6.5 / LS 15.4	S 6.1 / LS 15.5	S 5.8 / LS 15.5	S 5.4 / LS 15.6	S 5.0 / LS 15.7
2.50 Standard	S 5.6 / LS 11.4	S 5.4 / LS 11.5	S 5.1 / LS 11.5	S 4.8 / LS 11.6	S 4.6 / LS 11.6
+0.50 above	S 6.7 / LS 13.7	S 6.4 / LS 13.8	S 6.1 / LS 13.8	S 5.8 / LS 13.9	S 5.5 / LS 13.9
+0.75 above	S 7.6 / LS 15.5	S 7.2 / LS 15.5	S 6.9 / LS 15.6	S 6.5 / LS 15.6	S 6.2 / LS 15.7
+1.00 above	S 8.4 / LS 17.2	S 8.0 / LS 17.2	S 7.7 / LS 17.3	S 7.3 / LS 17.4	S 6.9 / LS 17.4

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





7.00" UltraMotor

6/7 4.6 Stages M42

Reduced Bypass Motor

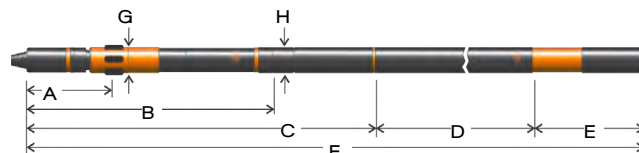


Motor Specifications

Bit Box to Stabilizer	A	30 in.
Bit Box to Bend (FBH)	B	N/A
Bit Box to Adj. Bend	B	N/A.
Bottom End Length	C	133 in.
Power Section Length	D	see Power Section
Top End Length	E	31 in.
Total Length	F	C + D + E
Body Outer Diameter	G	7.25 in.
Crown Pad Radius	H	3.98 in.
Recommended Hole Size		8-1/2 - 9-7/8 in.
Standard Bit Box Connection ¹		N/A
Standard Pin Down Connection ¹		4-1/2 IF
Standard Top Box Connection ¹		NC50 (5 XH, 4-1/2 IF) NC46 (4 IF, 4-1/2 XH)
Weight ²		2,680 lbs
Operating Capacity	Max. WOB	95,100 lbs
	Max. Bit Overpull	95,100 lbs
	Torsional Limit	21,000 lbf-ft
Static Capacity	Max. WOB to Re-run	487,500 lbs
	Max. Bit Overpull to Re-run	319,000 lbs
	Absolute Body Overpull	659,000 lbs
	Torsional Limit	34,000 lbf-ft

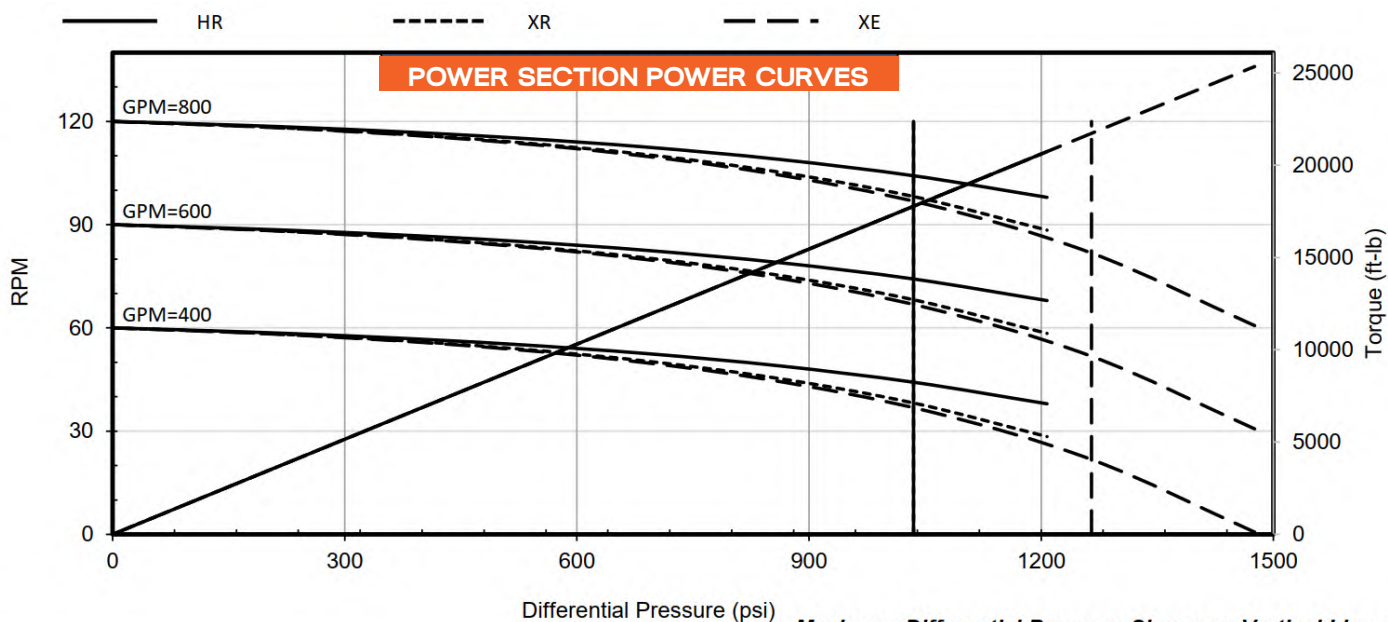
¹other options available on request

²not including Power Section



Power Section

Elastomer	HR	XR	XE
Configuration	6/7 Lobes 4.6 Stages		
Stator Length New (in.)	300		
Stator OD (in.)	7.00		
Rotor Weight (lbs)	1,193		
Stator Weight (lbs)	995		
Speed Range/ Dyno (rpm)	60 - 120/ 52 - 104		
Flow Range (gpm)	400 - 800		
Rotation/ Dyno (rev/gal)	0.150/ 0.129		
Torque Slope (lbf-ft/psi)	17.173		
Off Bottom Pressure (psi)	102		
Max Diff Pressure (psi)	1,040	1,040	1,270
Max Torque (lbf-ft)	17,770	17,770	21,720
Stall Diff Pressure (psi)	1,550	1,550	1,900
Stall Torque (lbf-ft)	26,660	26,660	32,590
Max Power/ Dyno (hp)	353/ 304	332/ 287	338/ 292



BLACK DIAMOND





7.00" UltraMotor 6/7 10.1 Stages M40

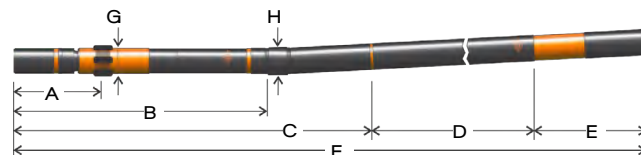


Motor Specifications

Bit Box to Stabilizer	A	25 in.
Bit Box to Bend (FBH)	B	45 in.
Bit Box to Adj. Bend	B	57 in.
Bottom End Length	C	92 in.
Power Section Length	D	see Power Section
Top End Length	E	31 in.
Total Length	F	C + D + E
Body Outer Diameter	G	7.25 in.
Crown Pad Radius	H	3.98 in.
Recommended Hole Size		8-1/2 - 9-7/8 in.
Standard Bit Box Connection ¹		4-1/2 REG
Standard Pin Down Connection ¹		4-1/2 IF
Standard Top Box Connection ¹		NC50 (5 XH, 4-1/2 IF) NC46 (4 IF, 4-1/2 XH)
Weight ²		1,300 lbs
Operating Capacity	Max. WOB	92,000 lbs
	Max. Bit Overpull	92,000 lbs
	Torsional Limit	21,000 lbf-ft
Static Capacity	Max. WOB to Re-run	355,000 lbs
	Max. Bit Overpull to Re-run	319,000 lbs
	Absolute Body Overpull	659,000 lbs
	Torsional Limit	34,000 lbf-ft

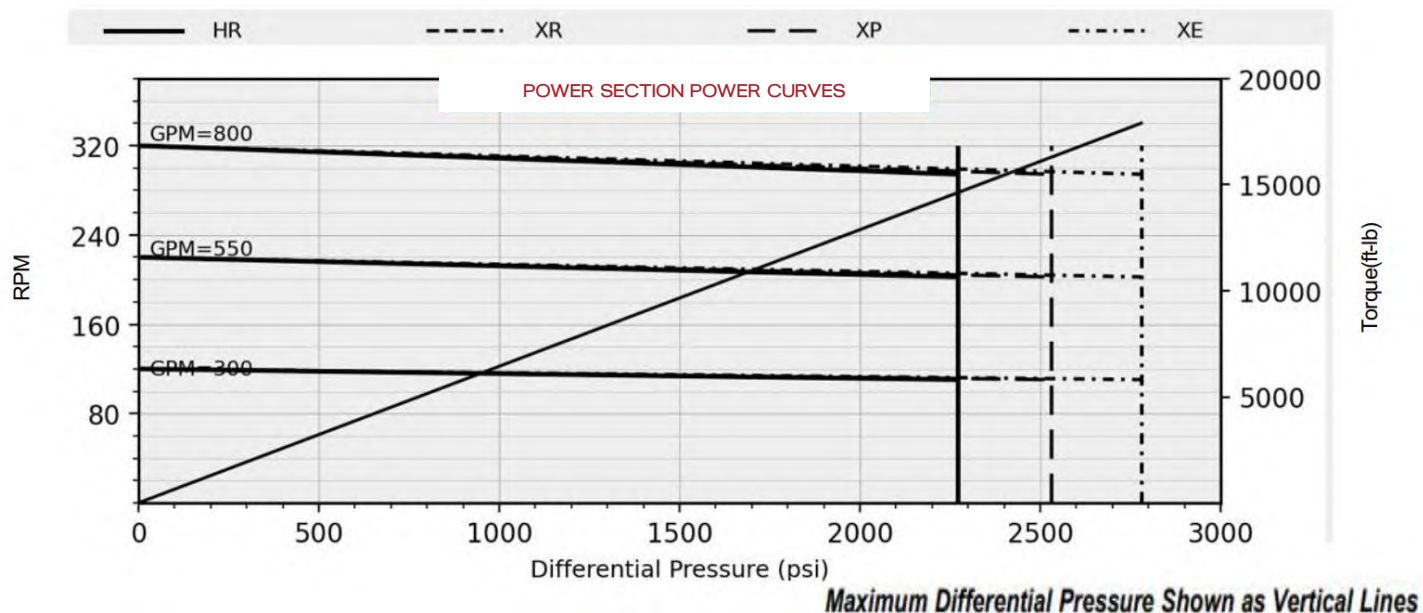
¹other options available on request

²not including Power Section



Power Section

Elastomer	HR	XR	XP	XE
Configuration	6/7 Lobes 10.1 Stages			
Stator Length New (in.)	300			
Stator OD (in.)	7.00			
Rotor Weight (lbs)	1,193			
Stator Weight (lbs)	995			
Speed Range (rpm)	120 - 320			
Flow Range (gpm)	300 - 800			
Rotation (rev/gal)	0.400			
Torque Slope (lbf-ft/psi)	6.440			
Off Bottom Pressure (psi)	233			
Max Diff Pressure (psi)	2,270	2,270	2,529	2,780
Max Torque (lbf-ft)	14,630	14,630	16,260	17,880
Stall Diff Pressure (psi)	3,400	3,400	3,790	4,160
Stall Torque (lbf-ft)	21,950	21,950	24,400	26,880
Max Power (hp)	840	820	850	930



BLACK DIAMOND





7.00" UltraMotor

6/7 10.1 Stages M40

Build Rates



Bend Setting °	Bit 7-3/4*	Bit 7-7/8*	Bit 8*	Bit 8-1/8*	Bit 8-1/4*	Bit 8-3/8*	Bit 8-1/2	Bit 8-5/8
	LS OD 7.250	LS OD 7.375	LS OD 7.500	LS OD 7.625	LS OD 7.750	LS OD 7.875	LS OD 8.000	LS OD 8.125
1.50 Standard	S 9.2 / LS CHK	S 8.8 / LS 6.2	S 8.5 / LS 6.1	S 8.2 / LS 6.1	S 7.9 / LS 6.1	S 7.5 / LS 6.0	S 7.2 / LS 6.0	S 6.9 / LS 5.9
+0.50 above	S 11.0 / LS CHK	S 10.6 / LS 7.4	S 10.2 / LS 7.4	S 9.8 / LS 7.3	S 9.4 / LS 7.3	S 9.0 / LS 7.2	S 8.6 / LS 7.1	S 8.2 / LS 7.1
+0.75 above	S 12.4 / LS CHK	S 11.9 / LS 8.4	S 11.5 / LS 8.3	S 11.1 / LS 8.2	S 10.6 / LS 8.2	S 10.2 / LS 8.1	S 9.7 / LS 8.0	S 9.3 / LS 8.0
+1.00 above	S 13.8 / LS CHK	S 13.3 / LS 9.3	S 12.8 / LS 9.2	S 12.3 / LS 9.1	S 11.8 / LS 9.1	S 11.3 / LS 9.0	S 10.8 / LS 8.9	S 10.3 / LS 8.9
1.75 Standard	S 10.5 / LS CHK	S 10.2 / LS 7.6	S 9.8 / LS 7.5	S 9.5 / LS 7.5	S 9.2 / LS 7.4	S 8.8 / LS 7.4	S 8.5 / LS 7.3	S 8.2 / LS 7.3
+0.50 above	S 12.6 / LS CHK	S 12.2 / LS 9.1	S 11.8 / LS 9.0	S 11.4 / LS 9.0	S 11.0 / LS 8.9	S 10.6 / LS 8.9	S 10.2 / LS 8.8	S 9.8 / LS 8.7
+0.75 above	S 14.2 / LS CHK	S 13.7 / LS 10.2	S 13.3 / LS 10.2	S 12.8 / LS 10.1	S 12.4 / LS 10.0	S 11.9 / LS 10.0	S 11.5 / LS 9.9	S 11.0 / LS 9.8
+1.00 above	S 15.7 / LS CHK	S 15.2 / LS 11.4	S 14.7 / LS 11.3	S 14.2 / LS 11.2	S 13.8 / LS 11.1	S 13.3 / LS 11.1	S 12.8 / LS 11.0	S 12.3 / LS 10.9
1.83 Standard	S 10.9 / LS CHK	S 10.6 / LS 8.0	S 10.2 / LS 8.0	S 9.9 / LS 7.9	S 9.6 / LS 7.9	S 9.3 / LS 7.8	S 8.9 / LS 7.8	S 8.6 / LS 7.7
+0.50 above	S 13.1 / LS CHK	S 12.7 / LS 9.6	S 12.3 / LS 9.6	S 11.9 / LS 9.5	S 11.5 / LS 9.4	S 11.1 / LS 9.4	S 10.7 / LS 9.3	S 10.3 / LS 9.3
+0.75 above	S 14.7 / LS CHK	S 14.3 / LS 10.8	S 13.8 / LS 10.8	S 13.4 / LS 10.7	S 12.9 / LS 10.6	S 12.5 / LS 10.6	S 12.1 / LS 10.5	S 11.6 / LS 10.4
+1.00 above	S 16.4 / LS CHK	S 15.9 / LS 12.0	S 15.4 / LS 11.9	S 14.9 / LS 11.9	S 14.4 / LS 11.8	S 13.9 / LS 11.7	S 13.4 / LS 11.7	S 12.9 / LS 11.6
2.00 Standard	S 11.8 / LS CHK	S 11.5 / LS 8.9	S 11.1 / LS 8.9	S 10.8 / LS 8.9	S 10.5 / LS 8.8	S 10.2 / LS 8.8	S 9.8 / LS 8.7	S 9.5 / LS 8.7
+0.50 above	S 14.2 / LS CHK	S 13.8 / LS 10.7	S 13.4 / LS 10.7	S 13.0 / LS 10.6	S 12.6 / LS 10.6	S 12.2 / LS 10.5	S 11.8 / LS 10.5	S 11.4 / LS 10.4
+0.75 above	S 15.9 / LS CHK	S 15.5 / LS 12.1	S 15.0 / LS 12.0	S 14.6 / LS 12.0	S 14.1 / LS 11.9	S 13.7 / LS 11.8	S 13.3 / LS 11.8	S 12.8 / LS 11.7
+1.00 above	S 17.7 / LS CHK	S 17.2 / LS 13.4	S 16.7 / LS 13.4	S 16.2 / LS 13.3	S 15.7 / LS 13.2	S 15.2 / LS 13.1	S 14.7 / LS 13.1	S 14.2 / LS 13.0
2.12 Standard	S 12.4 / LS CHK	S 12.1 / LS 9.6	S 11.8 / LS 9.6	S 11.4 / LS 9.5	S 11.1 / LS 9.5	S 10.8 / LS 9.4	S 10.4 / LS 9.4	S 10.1 / LS 9.3
+0.50 above	S 14.9 / LS CHK	S 14.5 / LS 11.5	S 14.1 / LS 11.5	S 13.7 / LS 11.4	S 13.3 / LS 11.4	S 12.9 / LS 11.3	S 12.5 / LS 11.2	S 12.1 / LS 11.2
+0.75 above	S 16.8 / LS CHK	S 16.3 / LS 13.0	S 15.9 / LS 12.9	S 15.4 / LS 12.8	S 15.0 / LS 12.8	S 14.6 / LS 12.7	S 14.1 / LS 12.7	S 13.7 / LS 12.6
+1.00 above	S 18.6 / LS CHK	S 18.1 / LS 14.4	S 17.7 / LS 14.3	S 17.2 / LS 14.3	S 16.7 / LS 14.2	S 16.2 / LS 14.1	S 15.7 / LS 14.1	S 15.2 / LS 14.0
2.25 Standard	S 13.1 / LS CHK	S 12.8 / LS 10.3	S 12.4 / LS 10.3	S 12.1 / LS 10.2	S 11.8 / LS 10.2	S 11.5 / LS 10.1	S 11.1 / LS 10.1	S 10.8 / LS 10.0
+0.50 above	S 15.7 / LS CHK	S 15.3 / LS 12.4	S 14.9 / LS 12.3	S 14.5 / LS 12.3	S 14.1 / LS 12.2	S 13.8 / LS 12.2	S 13.4 / LS 12.1	S 13.0 / LS 12.1
+0.75 above	S 17.7 / LS CHK	S 17.2 / LS 13.9	S 16.8 / LS 13.9	S 16.4 / LS 13.8	S 15.9 / LS 13.8	S 15.5 / LS 13.7	S 15.0 / LS 13.6	S 14.6 / LS 13.6
+1.00 above	S 19.7 / LS CHK	S 19.2 / LS 15.5	S 18.7 / LS 15.4	S 18.2 / LS 15.4	S 17.7 / LS 15.3	S 17.2 / LS 15.2	S 16.7 / LS 15.1	S 16.2 / LS 15.1
2.50 Standard	S 14.4 / LS CHK	S 14.1 / LS 11.7	S 13.8 / LS 11.7	S 13.4 / LS 11.6	S 13.1 / LS 11.6	S 12.8 / LS 11.5	S 12.4 / LS 11.5	S 12.1 / LS 11.4
+0.50 above	S 17.3 / LS CHK	S 16.9 / LS 14.0	S 16.5 / LS 14.0	S 16.1 / LS 13.9	S 15.7 / LS 13.9	S 15.3 / LS 13.8	S 14.9 / LS 13.8	S 14.5 / LS 13.7
+0.75 above	S 19.5 / LS CHK	S 19.0 / LS 15.8	S 18.6 / LS 15.7	S 18.1 / LS 15.7	S 17.7 / LS 15.6	S 17.2 / LS 15.5	S 16.8 / LS 15.5	S 16.3 / LS 15.4
+1.00 above	S 21.6 / LS CHK	S 21.1 / LS 17.6	S 20.6 / LS 17.5	S 20.1 / LS 17.4	S 19.6 / LS 17.3	S 19.2 / LS 17.3	S 18.7 / LS 17.2	S 18.2 / LS 17.1

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





7.00" UltraMotor

6/7 10.1 Stages M40

Build Rates



Bend Setting °	Bit 8-3/4	Bit 8-7/8	Bit 9	Bit 9-1/8	Bit 9-1/4	Bit 9-3/8	Bit 9-1/2	Bit 9-5/8
	LS OD 8.250	LS OD 8.375	LS OD 8.500	LS OD 8.625	LS OD 8.750	LS OD 8.875	LS OD 9.000	LS OD 9.125
1.50 Standard	S 6.5 / LS 5.9	S 6.2 / LS 5.9	S 5.9 / LS 5.9	S 5.6 / LS 6.0	S 5.2 / LS 6.0	S 4.9 / LS 6.1	S 4.6 / LS 6.1	S 4.2 / LS 6.2
+0.50 above	S 7.9 / LS 7.0	S 7.5 / LS 7.0	S 7.1 / LS 7.1	S 6.7 / LS 7.2	S 6.3 / LS 7.2	S 5.9 / LS 7.3	S 5.5 / LS 7.3	S 5.1 / LS 7.4
+0.75 above	S 8.8 / LS 7.9	S 8.4 / LS 7.9	S 7.9 / LS 8.0	S 7.5 / LS 8.1	S 7.1 / LS 8.1	S 6.6 / LS 8.2	S 6.2 / LS 8.2	S 5.7 / LS 8.3
+1.00 above	S 9.8 / LS 8.8	S 9.3 / LS 8.8	S 8.8 / LS 8.9	S 8.3 / LS 9.0	S 7.8 / LS 9.0	S 7.3 / LS 9.1	S 6.9 / LS 9.2	S 6.4 / LS 9.2
1.75 Standard	S 7.9 / LS 7.2	S 7.5 / LS 7.2	S 7.2 / LS 7.2	S 6.9 / LS 7.2	S 6.5 / LS 7.3	S 6.2 / LS 7.3	S 5.9 / LS 7.4	S 5.5 / LS 7.4
+0.50 above	S 9.4 / LS 8.7	S 9.0 / LS 8.6	S 8.6 / LS 8.6	S 8.2 / LS 8.7	S 7.8 / LS 8.7	S 7.4 / LS 8.8	S 7.1 / LS 8.8	S 6.7 / LS 8.9
+0.75 above	S 10.6 / LS 9.8	S 10.2 / LS 9.7	S 9.7 / LS 9.7	S 9.3 / LS 9.7	S 8.8 / LS 9.8	S 8.4 / LS 9.9	S 7.9 / LS 9.9	S 7.5 / LS 10.0
+1.00 above	S 11.8 / LS 10.9	S 11.3 / LS 10.8	S 10.8 / LS 10.7	S 10.3 / LS 10.8	S 9.8 / LS 10.9	S 9.3 / LS 11.0	S 8.8 / LS 11.0	S 8.3 / LS 11.1
1.83 Standard	S 8.3 / LS 7.7	S 7.9 / LS 7.6	S 7.6 / LS 7.6	S 7.3 / LS 7.6	S 7.0 / LS 7.7	S 6.6 / LS 7.7	S 6.3 / LS 7.8	S 6.0 / LS 7.8
+0.50 above	S 9.9 / LS 9.2	S 9.5 / LS 9.2	S 9.1 / LS 9.1	S 8.7 / LS 9.1	S 8.3 / LS 9.2	S 8.0 / LS 9.2	S 7.6 / LS 9.3	S 7.2 / LS 9.4
+0.75 above	S 11.2 / LS 10.4	S 10.7 / LS 10.3	S 10.3 / LS 10.2	S 9.8 / LS 10.3	S 9.4 / LS 10.3	S 8.9 / LS 10.4	S 8.5 / LS 10.5	S 8.1 / LS 10.5
+1.00 above	S 12.4 / LS 11.5	S 11.9 / LS 11.5	S 11.4 / LS 11.4	S 10.9 / LS 11.4	S 10.4 / LS 11.5	S 9.9 / LS 11.6	S 9.4 / LS 11.6	S 9.0 / LS 11.7
2.00 Standard	S 9.2 / LS 8.6	S 8.8 / LS 8.6	S 8.5 / LS 8.5	S 8.2 / LS 8.5	S 7.8 / LS 8.5	S 7.5 / LS 8.6	S 7.2 / LS 8.6	S 6.9 / LS 8.6
+0.50 above	S 11.0 / LS 10.3	S 10.6 / LS 10.3	S 10.2 / LS 10.2	S 9.8 / LS 10.2	S 9.4 / LS 10.2	S 9.0 / LS 10.3	S 8.6 / LS 10.3	S 8.2 / LS 10.4
+0.75 above	S 12.4 / LS 11.6	S 11.9 / LS 11.6	S 11.5 / LS 11.5	S 11.0 / LS 11.4	S 10.6 / LS 11.5	S 10.1 / LS 11.5	S 9.7 / LS 11.6	S 9.3 / LS 11.7
+1.00 above	S 13.7 / LS 12.9	S 13.3 / LS 12.9	S 12.8 / LS 12.8	S 12.3 / LS 12.7	S 11.8 / LS 12.8	S 11.3 / LS 12.8	S 10.8 / LS 12.9	S 10.3 / LS 13.0
2.12 Standard	S 9.8 / LS 9.3	S 9.5 / LS 9.2	S 9.1 / LS 9.2	S 8.8 / LS 9.1	S 8.5 / LS 9.1	S 8.1 / LS 9.2	S 7.8 / LS 9.2	S 7.5 / LS 9.2
+0.50 above	S 11.7 / LS 11.1	S 11.4 / LS 11.1	S 11.0 / LS 11.0	S 10.6 / LS 11.0	S 10.2 / LS 10.9	S 9.8 / LS 11.0	S 9.4 / LS 11.0	S 9.0 / LS 11.1
+0.75 above	S 13.2 / LS 12.5	S 12.8 / LS 12.5	S 12.3 / LS 12.4	S 11.9 / LS 12.3	S 11.4 / LS 12.3	S 11.0 / LS 12.4	S 10.6 / LS 12.4	S 10.1 / LS 12.5
+1.00 above	S 14.7 / LS 13.9	S 14.2 / LS 13.8	S 13.7 / LS 13.8	S 13.2 / LS 13.7	S 12.7 / LS 13.7	S 12.2 / LS 13.7	S 11.7 / LS 13.8	S 11.2 / LS 13.9
2.25 Standard	S 10.5 / LS 10.0	S 10.1 / LS 9.9	S 9.8 / LS 9.9	S 9.5 / LS 9.9	S 9.2 / LS 9.8	S 8.8 / LS 9.8	S 8.5 / LS 9.8	S 8.2 / LS 9.9
+0.50 above	S 12.6 / LS 12.0	S 12.2 / LS 11.9	S 11.8 / LS 11.9	S 11.4 / LS 11.8	S 11.0 / LS 11.8	S 10.6 / LS 11.8	S 10.2 / LS 11.8	S 9.8 / LS 11.9
+0.75 above	S 14.1 / LS 13.5	S 13.7 / LS 13.4	S 13.2 / LS 13.4	S 12.8 / LS 13.3	S 12.4 / LS 13.2	S 11.9 / LS 13.2	S 11.5 / LS 13.3	S 11.0 / LS 13.4
+1.00 above	S 15.7 / LS 15.0	S 15.2 / LS 14.9	S 14.7 / LS 14.9	S 14.2 / LS 14.8	S 13.7 / LS 14.7	S 13.2 / LS 14.7	S 12.7 / LS 14.8	S 12.3 / LS 14.8
2.50 Standard	S 11.8 / LS 11.4	S 11.5 / LS 11.3	S 11.1 / LS 11.3	S 10.8 / LS 11.2	S 10.5 / LS 11.2	S 10.1 / LS 11.1	S 9.8 / LS 11.1	S 9.5 / LS 11.1
+0.50 above	S 14.1 / LS 13.7	S 13.7 / LS 13.6	S 13.3 / LS 13.5	S 13.0 / LS 13.5	S 12.6 / LS 13.4	S 12.2 / LS 13.4	S 11.8 / LS 13.3	S 11.4 / LS 13.4
+0.75 above	S 15.9 / LS 15.4	S 15.5 / LS 15.3	S 15.0 / LS 15.2	S 14.6 / LS 15.2	S 14.1 / LS 15.1	S 13.7 / LS 15.0	S 13.2 / LS 15.0	S 12.8 / LS 15.0
+1.00 above	S 17.7 / LS 17.1	S 17.2 / LS 17.0	S 16.7 / LS 16.9	S 16.2 / LS 16.9	S 15.7 / LS 16.8	S 15.2 / LS 16.7	S 14.7 / LS 16.6	S 14.2 / LS 16.7

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





7.00" UltraMotor

6/7 10.1 Stages M40

Build Rates



Bend Setting °	9-3/4	Bit 9-7/8	Bit 10*	Bit 10-1/8*	Bit 10-1/4*	Bit 10-3/8*	Bit 10-1/2*	Bit 10-5/8*
	LS OD 9.250	LS OD 9.375	LS OD 9.500	LS OD 9.625	LS OD 9.750	LS OD 9.875	LS OD 10.000	LS OD 10.125
1.50 Standard	S 3.9 / LS 6.2	S 3.6 / LS 6.3	S 3.3 / LS 6.3	S 2.9 / LS 6.3	S 2.6 / LS 6.4	S 2.3 / LS 6.4	S 1.9 / LS 6.5	S 1.6 / LS 6.5
+0.50 above	S 4.7 / LS 7.4	S 4.3 / LS 7.5	S 3.9 / LS 7.6	S 3.5 / LS 7.6	S 3.1 / LS 7.7	S 2.7 / LS 7.7	S 2.3 / LS 7.8	S 1.9 / LS 7.8
+0.75 above	S 5.3 / LS 8.4	S 4.8 / LS 8.4	S 4.4 / LS 8.5	S 3.9 / LS 8.6	S 3.5 / LS 8.6	S 3.1 / LS 8.7	S 2.6 / LS 8.8	S 2.2 / LS 8.8
+1.00 above	S 5.9 / LS 9.3	S 5.4 / LS 9.4	S 4.9 / LS 9.4	S 4.4 / LS 9.5	S 3.9 / LS 9.6	S 3.4 / LS 9.7	S 2.9 / LS 9.7	S 2.4 / LS 9.8
1.75 Standard	S 5.2 / LS 7.4	S 4.9 / LS 7.5	S 4.6 / LS 7.5	S 4.2 / LS 7.6	S 3.9 / LS 7.6	S 3.6 / LS 7.7	S 3.2 / LS 7.7	S 2.9 / LS 7.8
+0.50 above	S 6.3 / LS 8.9	S 5.9 / LS 9.0	S 5.5 / LS 9.1	S 5.1 / LS 9.1	S 4.7 / LS 9.2	S 4.3 / LS 9.2	S 3.9 / LS 9.3	S 3.5 / LS 9.3
+0.75 above	S 7.0 / LS 10.1	S 6.6 / LS 10.1	S 6.2 / LS 10.2	S 5.7 / LS 10.2	S 5.3 / LS 10.3	S 4.8 / LS 10.4	S 4.4 / LS 10.4	S 3.9 / LS 10.5
+1.00 above	S 7.8 / LS 11.2	S 7.3 / LS 11.2	S 6.8 / LS 11.3	S 6.3 / LS 11.4	S 5.9 / LS 11.5	S 5.4 / LS 11.5	S 4.9 / LS 11.6	S 4.4 / LS 11.7
1.83 Standard	S 5.6 / LS 7.8	S 5.3 / LS 7.9	S 5.0 / LS 7.9	S 4.7 / LS 8.0	S 4.3 / LS 8.0	S 4.0 / LS 8.1	S 3.7 / LS 8.1	S 3.3 / LS 8.2
+0.50 above	S 6.8 / LS 9.4	S 6.4 / LS 9.5	S 6.0 / LS 9.5	S 5.6 / LS 9.6	S 5.2 / LS 9.6	S 4.8 / LS 9.7	S 4.4 / LS 9.8	S 4.0 / LS 9.8
+0.75 above	S 7.6 / LS 10.6	S 7.2 / LS 10.7	S 6.7 / LS 10.7	S 6.3 / LS 10.8	S 5.8 / LS 10.9	S 5.4 / LS 10.9	S 4.9 / LS 11.0	S 4.5 / LS 11.0
+1.00 above	S 8.5 / LS 11.8	S 8.0 / LS 11.8	S 7.5 / LS 11.9	S 7.0 / LS 12.0	S 6.5 / LS 12.1	S 6.0 / LS 12.1	S 5.5 / LS 12.2	S 5.0 / LS 12.3
2.00 Standard	S 6.5 / LS 8.7	S 6.2 / LS 8.7	S 5.9 / LS 8.8	S 5.5 / LS 8.8	S 5.2 / LS 8.9	S 4.9 / LS 8.9	S 4.6 / LS 9.0	S 4.2 / LS 9.0
+0.50 above	S 7.8 / LS 10.4	S 7.4 / LS 10.5	S 7.0 / LS 10.5	S 6.6 / LS 10.6	S 6.3 / LS 10.7	S 5.9 / LS 10.7	S 5.5 / LS 10.8	S 5.1 / LS 10.8
+0.75 above	S 8.8 / LS 11.7	S 8.4 / LS 11.8	S 7.9 / LS 11.9	S 7.5 / LS 11.9	S 7.0 / LS 12.0	S 6.6 / LS 12.1	S 6.1 / LS 12.1	S 5.7 / LS 12.2
+1.00 above	S 9.8 / LS 13.0	S 9.3 / LS 13.1	S 8.8 / LS 13.2	S 8.3 / LS 13.3	S 7.8 / LS 13.3	S 7.3 / LS 13.4	S 6.8 / LS 13.5	S 6.3 / LS 13.5
2.12 Standard	S 7.2 / LS 9.3	S 6.8 / LS 9.3	S 6.5 / LS 9.4	S 6.2 / LS 9.4	S 5.8 / LS 9.5	S 5.5 / LS 9.5	S 5.2 / LS 9.6	S 4.9 / LS 9.6
+0.50 above	S 8.6 / LS 11.2	S 8.2 / LS 11.2	S 7.8 / LS 11.3	S 7.4 / LS 11.3	S 7.0 / LS 11.4	S 6.6 / LS 11.4	S 6.2 / LS 11.5	S 5.8 / LS 11.5
+0.75 above	S 9.7 / LS 12.5	S 9.2 / LS 12.6	S 8.8 / LS 12.7	S 8.3 / LS 12.7	S 7.9 / LS 12.8	S 7.4 / LS 12.9	S 7.0 / LS 12.9	S 6.6 / LS 13.0
+1.00 above	S 10.7 / LS 13.9	S 10.2 / LS 14.0	S 9.7 / LS 14.1	S 9.3 / LS 14.2	S 8.8 / LS 14.2	S 8.3 / LS 14.3	S 7.8 / LS 14.4	S 7.3 / LS 14.4
2.25 Standard	S 7.8 / LS 9.9	S 7.5 / LS 10.0	S 7.2 / LS 10.0	S 6.9 / LS 10.1	S 6.5 / LS 10.1	S 6.2 / LS 10.2	S 5.9 / LS 10.2	S 5.5 / LS 10.3
+0.50 above	S 9.4 / LS 11.9	S 9.0 / LS 12.0	S 8.6 / LS 12.0	S 8.2 / LS 12.1	S 7.8 / LS 12.2	S 7.4 / LS 12.2	S 7.0 / LS 12.3	S 6.6 / LS 12.3
+0.75 above	S 10.6 / LS 13.4	S 10.1 / LS 13.5	S 9.7 / LS 13.5	S 9.2 / LS 13.6	S 8.8 / LS 13.7	S 8.4 / LS 13.7	S 7.9 / LS 13.8	S 7.5 / LS 13.9
+1.00 above	S 11.8 / LS 14.9	S 11.3 / LS 15.0	S 10.8 / LS 15.1	S 10.3 / LS 15.1	S 9.8 / LS 15.2	S 9.3 / LS 15.3	S 8.8 / LS 15.3	S 8.3 / LS 15.4
2.50 Standard	S 9.1 / LS 11.2	S 8.8 / LS 11.2	S 8.5 / LS 11.3	S 8.2 / LS 11.3	S 7.8 / LS 11.4	S 7.5 / LS 11.4	S 7.2 / LS 11.5	S 6.8 / LS 11.5
+0.50 above	S 11.0 / LS 13.4	S 10.6 / LS 13.5	S 10.2 / LS 13.5	S 9.8 / LS 13.6	S 9.4 / LS 13.7	S 9.0 / LS 13.7	S 8.6 / LS 13.8	S 8.2 / LS 13.8
+0.75 above	S 12.3 / LS 15.1	S 11.9 / LS 15.2	S 11.5 / LS 15.2	S 11.0 / LS 15.3	S 10.6 / LS 15.4	S 10.1 / LS 15.4	S 9.7 / LS 15.5	S 9.2 / LS 15.5
+1.00 above	S 13.7 / LS 16.8	S 13.2 / LS 16.9	S 12.7 / LS 16.9	S 12.2 / LS 17.0	S 11.7 / LS 17.1	S 11.3 / LS 17.1	S 10.8 / LS 17.2	S 10.3 / LS 17.3

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





7.00" UltraMotor

6/7 10.1 Stages M40

Build Rates



Bend Setting °	Bit 10-3/4*	Bit 10-7/8*	Bit 11*	Bit 11-1/8*	Bit 11-1/4*	Bit 11-3/8*	Bit 11-1/2*	Bit 11-5/8*
	LS OD 10.250	LS OD 10.375	LS OD 10.500	LS OD 10.625	LS OD 10.750	LS OD 10.875	LS OD 11.000	LS OD 11.125
1.50 Standard	S 1.3 / LS 6.6	S 0.9 / LS 6.6	S 0.6 / LS 6.7	S 0.3 / LS 6.7	S 0.0 / LS 6.8	S -0.4 / LS 6.8	S -0.7 / LS 6.9	S -1.0 / LS 6.9
+0.50 above	S 1.5 / LS 7.9	S 1.1 / LS 8.0	S 0.7 / LS 8.0	S 0.3 / LS 8.1	S N/B / LS 8.1	S N/B / LS 8.2	S N/B / LS 8.2	S N/B / LS 8.3
+0.75 above	S 1.7 / LS 8.9	S 1.3 / LS 8.9	S 0.8 / LS 9.0	S 0.4 / LS 9.1	S N/B / LS 9.1	S N/B / LS 9.2	S N/B / LS 9.3	S N/B / LS 9.3
+1.00 above	S 1.9 / LS 9.9	S 1.4 / LS 9.9	S 0.9 / LS 10.0	S 0.4 / LS 10.1	S N/B / LS 10.2	S N/B / LS 10.2	S N/B / LS 10.3	S N/B / LS 10.4
1.75 Standard	S 2.6 / LS 7.8	S 2.3 / LS 7.9	S 1.9 / LS 7.9	S 1.6 / LS 8.0	S 1.3 / LS 8.0	S 0.9 / LS 8.1	S 0.6 / LS 8.1	S 0.3 / LS 8.2
+0.50 above	S 3.1 / LS 9.4	S 2.7 / LS 9.4	S 2.3 / LS 9.5	S 1.9 / LS 9.6	S 1.5 / LS 9.6	S 1.1 / LS 9.7	S 0.7 / LS 9.7	S 0.3 / LS 9.8
+0.75 above	S 3.5 / LS 10.6	S 3.0 / LS 10.6	S 2.6 / LS 10.7	S 2.2 / LS 10.8	S 1.7 / LS 10.8	S 1.3 / LS 10.9	S 0.8 / LS 10.9	S 0.4 / LS 11.0
+1.00 above	S 3.9 / LS 11.7	S 3.4 / LS 11.8	S 2.9 / LS 11.9	S 2.4 / LS 12.0	S 1.9 / LS 12.0	S 1.4 / LS 12.1	S 0.9 / LS 12.2	S 0.4 / LS 12.2
1.83 Standard	S 3.0 / LS 8.2	S 2.7 / LS 8.3	S 2.3 / LS 8.3	S 2.0 / LS 8.4	S 1.7 / LS 8.4	S 1.4 / LS 8.5	S 1.0 / LS 8.5	S 0.7 / LS 8.6
+0.50 above	S 3.6 / LS 9.9	S 3.2 / LS 9.9	S 2.8 / LS 10.0	S 2.4 / LS 10.0	S 2.0 / LS 10.1	S 1.6 / LS 10.2	S 1.2 / LS 10.2	S 0.8 / LS 10.3
+0.75 above	S 4.1 / LS 11.1	S 3.6 / LS 11.2	S 3.2 / LS 11.2	S 2.7 / LS 11.3	S 2.3 / LS 11.4	S 1.8 / LS 11.4	S 1.4 / LS 11.5	S 0.9 / LS 11.6
+1.00 above	S 4.5 / LS 12.3	S 4.0 / LS 12.4	S 3.5 / LS 12.5	S 3.0 / LS 12.6	S 2.5 / LS 12.6	S 2.0 / LS 12.7	S 1.5 / LS 12.8	S 1.0 / LS 12.8
2.00 Standard	S 3.9 / LS 9.1	S 3.6 / LS 9.1	S 3.2 / LS 9.2	S 2.9 / LS 9.2	S 2.6 / LS 9.3	S 2.2 / LS 9.3	S 1.9 / LS 9.4	S 1.6 / LS 9.4
+0.50 above	S 4.7 / LS 10.9	S 4.3 / LS 10.9	S 3.9 / LS 11.0	S 3.5 / LS 11.1	S 3.1 / LS 11.1	S 2.7 / LS 11.2	S 2.3 / LS 11.2	S 1.9 / LS 11.3
+0.75 above	S 5.3 / LS 12.2	S 4.8 / LS 12.3	S 4.4 / LS 12.4	S 3.9 / LS 12.4	S 3.5 / LS 12.5	S 3.0 / LS 12.6	S 2.6 / LS 12.6	S 2.1 / LS 12.7
+1.00 above	S 5.8 / LS 13.6	S 5.3 / LS 13.7	S 4.9 / LS 13.8	S 4.4 / LS 13.8	S 3.9 / LS 13.9	S 3.4 / LS 14.0	S 2.9 / LS 14.0	S 2.4 / LS 14.1
2.12 Standard	S 4.5 / LS 9.7	S 4.2 / LS 9.7	S 3.9 / LS 9.8	S 3.5 / LS 9.8	S 3.2 / LS 9.9	S 2.9 / LS 9.9	S 2.5 / LS 10.0	S 2.2 / LS 10.0
+0.50 above	S 5.4 / LS 11.6	S 5.0 / LS 11.7	S 4.6 / LS 11.7	S 4.2 / LS 11.8	S 3.8 / LS 11.8	S 3.5 / LS 11.9	S 3.1 / LS 11.9	S 2.7 / LS 12.0
+0.75 above	S 6.1 / LS 13.1	S 5.7 / LS 13.1	S 5.2 / LS 13.2	S 4.8 / LS 13.2	S 4.3 / LS 13.3	S 3.9 / LS 13.4	S 3.4 / LS 13.4	S 3.0 / LS 13.5
+1.00 above	S 6.8 / LS 14.5	S 6.3 / LS 14.6	S 5.8 / LS 14.6	S 5.3 / LS 14.7	S 4.8 / LS 14.8	S 4.3 / LS 14.9	S 3.8 / LS 14.9	S 3.3 / LS 15.0
2.25 Standard	S 5.2 / LS 10.3	S 4.9 / LS 10.4	S 4.5 / LS 10.4	S 4.2 / LS 10.5	S 3.9 / LS 10.5	S 3.6 / LS 10.6	S 3.2 / LS 10.6	S 2.9 / LS 10.6
+0.50 above	S 6.2 / LS 12.4	S 5.8 / LS 12.4	S 5.5 / LS 12.5	S 5.1 / LS 12.6	S 4.7 / LS 12.6	S 4.3 / LS 12.7	S 3.9 / LS 12.7	S 3.5 / LS 12.8
+0.75 above	S 7.0 / LS 13.9	S 6.6 / LS 14.0	S 6.1 / LS 14.1	S 5.7 / LS 14.1	S 5.2 / LS 14.2	S 4.8 / LS 14.2	S 4.4 / LS 14.3	S 3.9 / LS 14.4
+1.00 above	S 7.8 / LS 15.5	S 7.3 / LS 15.6	S 6.8 / LS 15.6	S 6.3 / LS 15.7	S 5.8 / LS 15.8	S 5.3 / LS 15.8	S 4.8 / LS 15.9	S 4.3 / LS 16.0
2.50 Standard	S 6.5 / LS 11.6	S 6.2 / LS 11.6	S 5.9 / LS 11.7	S 5.5 / LS 11.7	S 5.2 / LS 11.8	S 4.9 / LS 11.8	S 4.5 / LS 11.8	S 4.2 / LS 11.9
+0.50 above	S 7.8 / LS 13.9	S 7.4 / LS 13.9	S 7.0 / LS 14.0	S 6.6 / LS 14.0	S 6.2 / LS 14.1	S 5.8 / LS 14.2	S 5.4 / LS 14.2	S 5.0 / LS 14.3
+0.75 above	S 8.8 / LS 15.6	S 8.3 / LS 15.7	S 7.9 / LS 15.7	S 7.5 / LS 15.8	S 7.0 / LS 15.9	S 6.6 / LS 15.9	S 6.1 / LS 16.0	S 5.7 / LS 16.1
+1.00 above	S 9.8 / LS 17.3	S 9.3 / LS 17.4	S 8.8 / LS 17.5	S 8.3 / LS 17.6	S 7.8 / LS 17.6	S 7.3 / LS 17.7	S 6.8 / LS 17.8	S 6.3 / LS 17.8

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





7.00" UltraMotor

6/7 10.1 Stages M40

Build Rates



Bend Setting °	Bit 11-3/4*	Bit 11-7/8*	Bit 12*	Bit 12-1/8*	Bit 12-1/4*
	LS OD 11.250	LS OD 11.375	LS OD 11.500	LS OD 11.625	LS OD 11.750
150 Standard	S -1.4 / LS 7.0	S -1.7 / LS 7.0	S -2.0 / LS 7.1	S -2.3 / LS 7.1	S -2.7 / LS 7.1
+0.50 above	S N/B / LS 8.3	S N/B / LS 8.4	S N/B / LS 8.5	S N/B / LS 8.5	S N/B / LS 8.6
+0.75 above	S N/B / LS 9.4	S N/B / LS 9.5	S N/B / LS 9.5	S N/B / LS 9.6	S N/B / LS 9.6
+1.00 above	S N/B / LS 10.4	S N/B / LS 10.5	S N/B / LS 10.6	S N/B / LS 10.6	S N/B / LS 10.7
175 Standard	S 0.0 / LS 8.2	S -0.4 / LS 8.3	S -0.7 / LS 8.3	S -1.0 / LS 8.3	S -1.4 / LS 8.4
+0.50 above	S N/B / LS 9.8	S N/B / LS 9.9	S N/B / LS 10.0	S N/B / LS 10.0	S N/B / LS 10.1
+0.75 above	S N/B / LS 11.1	S N/B / LS 11.1	S N/B / LS 11.2	S N/B / LS 11.3	S N/B / LS 11.3
+1.00 above	S N/B / LS 12.3	S N/B / LS 12.4	S N/B / LS 12.4	S N/B / LS 12.5	S N/B / LS 12.6
183 Standard	S 0.4 / LS 8.6	S 0.0 / LS 8.7	S -0.3 / LS 8.7	S -0.6 / LS 8.7	S -0.9 / LS 8.8
+0.50 above	S 0.4 / LS 10.3	S 0.0 / LS 10.4	S N/B / LS 10.4	S N/B / LS 10.5	S N/B / LS 10.6
+0.75 above	S 0.5 / LS 11.6	S 0.1 / LS 11.7	S N/B / LS 11.7	S N/B / LS 11.8	S N/B / LS 11.9
+1.00 above	S 0.6 / LS 12.9	S 0.1 / LS 13.0	S N/B / LS 13.0	S N/B / LS 13.1	S N/B / LS 13.2
2.00 Standard	S 1.3 / LS 9.5	S 0.9 / LS 9.5	S 0.6 / LS 9.5	S 0.3 / LS 9.6	S -0.1 / LS 9.6
+0.50 above	S 1.5 / LS 11.3	S 1.1 / LS 11.4	S 0.7 / LS 11.5	S 0.3 / LS 11.5	S N/B / LS 11.6
+0.75 above	S 1.7 / LS 12.8	S 1.3 / LS 12.8	S 0.8 / LS 12.9	S 0.4 / LS 12.9	S N/B / LS 13.0
+1.00 above	S 1.9 / LS 14.2	S 1.4 / LS 14.2	S 0.9 / LS 14.3	S 0.4 / LS 14.4	S N/B / LS 14.5
2.12 Standard	S 1.9 / LS 10.0	S 1.6 / LS 10.1	S 1.2 / LS 10.1	S 0.9 / LS 10.2	S 0.6 / LS 10.2
+0.50 above	S 2.3 / LS 12.1	S 1.9 / LS 12.1	S 1.5 / LS 12.2	S 1.1 / LS 12.2	S 0.7 / LS 12.3
+0.75 above	S 2.5 / LS 13.6	S 2.1 / LS 13.6	S 1.7 / LS 13.7	S 1.2 / LS 13.8	S 0.8 / LS 13.8
+1.00 above	S 2.8 / LS 15.1	S 2.3 / LS 15.1	S 1.8 / LS 15.2	S 1.4 / LS 15.3	S 0.9 / LS 15.4
2.25 Standard	S 2.6 / LS 10.7	S 2.2 / LS 10.7	S 1.9 / LS 10.8	S 1.6 / LS 10.8	S 1.3 / LS 10.9
+0.50 above	S 3.1 / LS 12.8	S 2.7 / LS 12.9	S 2.3 / LS 12.9	S 1.9 / LS 13.0	S 1.5 / LS 13.1
+0.75 above	S 3.5 / LS 14.4	S 3.0 / LS 14.5	S 2.6 / LS 14.6	S 2.1 / LS 14.6	S 1.7 / LS 14.7
+1.00 above	S 3.9 / LS 16.0	S 3.4 / LS 16.1	S 2.9 / LS 16.2	S 2.4 / LS 16.3	S 1.9 / LS 16.3
2.50 Standard	S 3.9 / LS 11.9	S 3.5 / LS 12.0	S 3.2 / LS 12.0	S 2.9 / LS 12.1	S 2.6 / LS 12.1
+0.50 above	S 4.7 / LS 14.3	S 4.3 / LS 14.4	S 3.9 / LS 14.4	S 3.5 / LS 14.5	S 3.1 / LS 14.6
+0.75 above	S 5.2 / LS 16.1	S 4.8 / LS 16.2	S 4.3 / LS 16.2	S 3.9 / LS 16.3	S 3.5 / LS 16.4
+1.00 above	S 5.8 / LS 17.9	S 5.3 / LS 18.0	S 4.8 / LS 18.1	S 4.3 / LS 18.1	S 3.8 / LS 18.2

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





7.00" UltraMotor 6/7 10.1 Stages M41

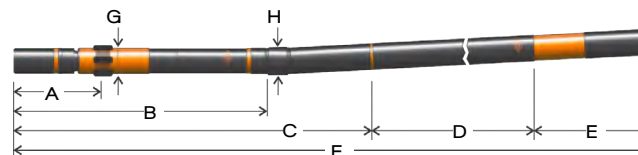


Motor Specifications

Bit Box to Stabilizer	A	30 in.
Bit Box to Bend (FBH)	B	60 in.
Bit Box to Adj. Bend	B	72 in.
Bottom End Length	C	107 in.
Power Section Length	D	see Power Section
Top End Length	E	31 in.
Total Length	F	C + D + E
Body Outer Diameter	G	7.25 in.
Crown Pad Radius	H	3.98 in.
Recommended Hole Size		8-1/2 - 9-7/8 in.
Standard Bit Box Connection ¹		4-1/2 REG
Standard Pin Down Connection ¹		4-1/2 IF
Standard Top Box Connection ¹		NC50 (5 XH, 4-1/2 IF) NC46 (4 IF, 4-1/2 XH)
Weight ²		2,500 lbs
Operating Capacity	Max. WOB	95,100 lbs
	Max. Bit Overpull	95,100 lbs
	Torsional Limit	21,000 lbf-ft
Static Capacity	Max. WOB to Re-run	487,500 lbs
	Max. Bit Overpull to Re-run	319,000 lbs
	Absolute Body Overpull	659,000 lbs
	Torsional Limit	34,000 lbf-ft

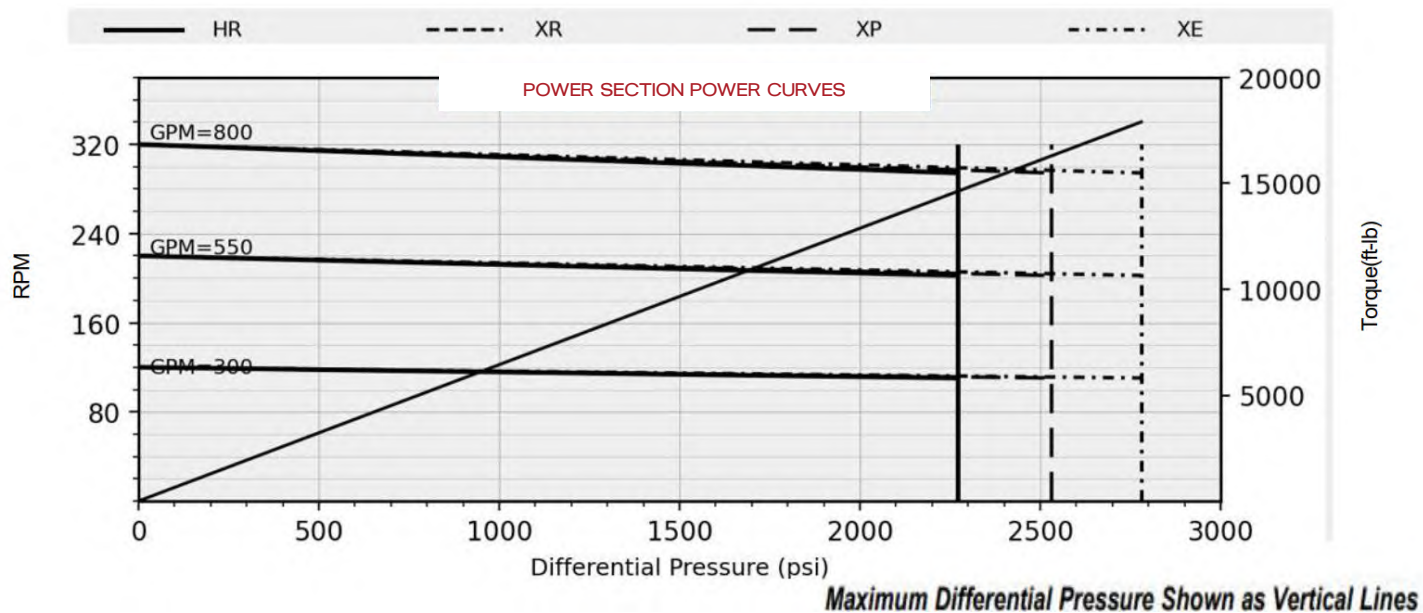
¹ other options available on request

² not including Power Section



Power Section

Elastomer	HR	XR	XP	XE
Configuration	6/7 Lobes 10.1 Stages			
Stator Length New (in.)	300			
Stator OD (in.)	7.00			
Rotor Weight (lbs)	1,193			
Stator Weight (lbs)	995			
Speed Range (rpm)	120 - 320			
Flow Range (gpm)	300 - 800			
Rotation (rev/gal)	0.400			
Torque Slope (lbf-ft/psi)	6.440			
Off Bottom Pressure (psi)	233			
Max Diff Pressure (psi)	2,270	2,270	2,529	2,780
Max Torque (lbf-ft)	14,630	14,630	16,260	17,880
Stall Diff Pressure (psi)	3,400	3,400	3,790	4,160
Stall Torque (lbf-ft)	21,950	21,950	24,400	26,880
Max Power (hp)	840	820	850	930



BLACK DIAMOND





7.00" UltraMotor

6/7 10.1 Stages M41

Build Rates



Bend Setting °	Bit 7-3/4*	Bit 7-7/8*	Bit 8*	Bit 8-1/8*	Bit 8-1/4*	Bit 8-3/8*	Bit 8-1/2	Bit 8-5/8
	LS OD 7.250	LS OD 7.375	LS OD 7.500	LS OD 7.625	LS OD 7.750	LS OD 7.875	LS OD 8.000	LS OD 8.125
1.50 Standard	S 8.6 / LS CHK	S 8.4 / LS 6.4	S 8.1 / LS 6.4	S 7.9 / LS 6.3	S 7.6 / LS 6.3	S 7.3 / LS 6.2	S 7.1 / LS 6.2	S 6.8 / LS 6.1
+0.50 above	S 10.3 / LS CHK	S 10.0 / LS 7.7	S 9.7 / LS 7.6	S 9.4 / LS 7.6	S 9.1 / LS 7.5	S 8.8 / LS 7.5	S 8.5 / LS 7.4	S 8.2 / LS 7.4
+0.75 above	S 11.6 / LS CHK	S 11.3 / LS 8.6	S 10.9 / LS 8.6	S 10.6 / LS 8.5	S 10.3 / LS 8.5	S 9.9 / LS 8.4	S 9.6 / LS 8.3	S 9.2 / LS 8.3
+1.00 above	S 12.9 / LS CHK	S 12.5 / LS 9.6	S 12.2 / LS 9.5	S 11.8 / LS 9.5	S 11.4 / LS 9.4	S 11.0 / LS 9.3	S 10.6 / LS 9.3	S 10.3 / LS 9.2
1.75 Standard	S 9.9 / LS CHK	S 9.6 / LS 7.8	S 9.4 / LS 7.7	S 9.1 / LS 7.7	S 8.9 / LS 7.6	S 8.6 / LS 7.6	S 8.4 / LS 7.5	S 8.1 / LS 7.5
+0.50 above	S 11.8 / LS CHK	S 11.5 / LS 9.3	S 11.2 / LS 9.3	S 10.9 / LS 9.2	S 10.6 / LS 9.2	S 10.3 / LS 9.1	S 10.0 / LS 9.0	S 9.7 / LS 9.0
+0.75 above	S 13.3 / LS CHK	S 13.0 / LS 10.5	S 12.6 / LS 10.4	S 12.3 / LS 10.4	S 12.0 / LS 10.3	S 11.6 / LS 10.2	S 11.3 / LS 10.2	S 10.9 / LS 10.1
+1.00 above	S 14.8 / LS CHK	S 14.4 / LS 11.6	S 14.1 / LS 11.6	S 13.7 / LS 11.5	S 13.3 / LS 11.4	S 12.9 / LS 11.4	S 12.5 / LS 11.3	S 12.2 / LS 11.2
1.83 Standard	S 10.3 / LS CHK	S 10.0 / LS 8.2	S 9.8 / LS 8.2	S 9.5 / LS 8.1	S 9.3 / LS 8.1	S 9.0 / LS 8.0	S 8.8 / LS 8.0	S 8.5 / LS 7.9
+0.50 above	S 12.3 / LS CHK	S 12.0 / LS 9.8	S 11.7 / LS 9.8	S 11.4 / LS 9.7	S 11.1 / LS 9.7	S 10.8 / LS 9.6	S 10.5 / LS 9.6	S 10.2 / LS 9.5
+0.75 above	S 13.9 / LS CHK	S 13.5 / LS 11.1	S 13.2 / LS 11.0	S 12.9 / LS 10.9	S 12.5 / LS 10.9	S 12.2 / LS 10.8	S 11.8 / LS 10.8	S 11.5 / LS 10.7
+1.00 above	S 15.4 / LS CHK	S 15.0 / LS 12.3	S 14.7 / LS 12.2	S 14.3 / LS 12.2	S 13.9 / LS 12.1	S 13.5 / LS 12.0	S 13.1 / LS 12.0	S 12.8 / LS 11.9
2.00 Standard	S 11.1 / LS CHK	S 10.9 / LS 9.1	S 10.6 / LS 9.1	S 10.4 / LS 9.0	S 10.1 / LS 9.0	S 9.9 / LS 8.9	S 9.6 / LS 8.9	S 9.4 / LS 8.9
+0.50 above	S 13.4 / LS CHK	S 13.1 / LS 10.9	S 12.8 / LS 10.9	S 12.5 / LS 10.8	S 12.2 / LS 10.8	S 11.9 / LS 10.7	S 11.6 / LS 10.7	S 11.2 / LS 10.6
+0.75 above	S 15.0 / LS CHK	S 14.7 / LS 12.3	S 14.4 / LS 12.3	S 14.0 / LS 12.2	S 13.7 / LS 12.1	S 13.3 / LS 12.1	S 13.0 / LS 12.0	S 12.7 / LS 12.0
+1.00 above	S 16.7 / LS CHK	S 16.3 / LS 13.7	S 16.0 / LS 13.6	S 15.6 / LS 13.5	S 15.2 / LS 13.5	S 14.8 / LS 13.4	S 14.4 / LS 13.3	S 14.1 / LS 13.3
2.12 Standard	S 11.7 / LS CHK	S 11.5 / LS 9.8	S 11.2 / LS 9.7	S 11.0 / LS 9.7	S 10.7 / LS 9.6	S 10.5 / LS 9.6	S 10.2 / LS 9.6	S 10.0 / LS 9.5
+0.50 above	S 14.1 / LS CHK	S 13.8 / LS 11.7	S 13.5 / LS 11.7	S 13.2 / LS 11.6	S 12.9 / LS 11.6	S 12.6 / LS 11.5	S 12.3 / LS 11.5	S 12.0 / LS 11.4
+0.75 above	S 15.9 / LS CHK	S 15.5 / LS 13.2	S 15.2 / LS 13.1	S 14.8 / LS 13.1	S 14.5 / LS 13.0	S 14.2 / LS 13.0	S 13.8 / LS 12.9	S 13.5 / LS 12.8
+1.00 above	S 17.6 / LS CHK	S 17.2 / LS 14.7	S 16.9 / LS 14.6	S 16.5 / LS 14.5	S 16.1 / LS 14.5	S 15.7 / LS 14.4	S 15.4 / LS 14.3	S 15.0 / LS 14.3
2.25 Standard	S 12.4 / LS CHK	S 12.2 / LS 10.5	S 11.9 / LS 10.4	S 11.6 / LS 10.4	S 11.4 / LS 10.4	S 11.1 / LS 10.3	S 10.9 / LS 10.3	S 10.6 / LS 10.2
+0.50 above	S 14.9 / LS CHK	S 14.6 / LS 12.6	S 14.3 / LS 12.5	S 14.0 / LS 12.5	S 13.7 / LS 12.4	S 13.4 / LS 12.4	S 13.1 / LS 12.3	S 12.8 / LS 12.3
+0.75 above	S 16.7 / LS CHK	S 16.4 / LS 14.2	S 16.1 / LS 14.1	S 15.7 / LS 14.0	S 15.4 / LS 14.0	S 15.0 / LS 13.9	S 14.7 / LS 13.9	S 14.4 / LS 13.8
+1.00 above	S 18.6 / LS CHK	S 18.2 / LS 15.7	S 17.9 / LS 15.7	S 17.5 / LS 15.6	S 17.1 / LS 15.5	S 16.7 / LS 15.5	S 16.3 / LS 15.4	S 16.0 / LS 15.3
2.50 Standard	S 13.7 / LS CHK	S 13.4 / LS 11.8	S 13.2 / LS 11.8	S 12.9 / LS 11.8	S 12.7 / LS 11.7	S 12.4 / LS 11.7	S 12.2 / LS 11.6	S 11.9 / LS 11.6
+0.50 above	S 16.4 / LS CHK	S 16.1 / LS 14.2	S 15.8 / LS 14.2	S 15.5 / LS 14.1	S 15.2 / LS 14.1	S 14.9 / LS 14.0	S 14.6 / LS 13.9	S 14.3 / LS 13.9
+0.75 above	S 18.5 / LS CHK	S 18.1 / LS 16.0	S 17.8 / LS 15.9	S 17.4 / LS 15.9	S 17.1 / LS 15.8	S 16.8 / LS 15.8	S 16.4 / LS 15.7	S 16.1 / LS 15.6
+1.00 above	S 20.5 / LS CHK	S 20.1 / LS 17.8	S 19.7 / LS 17.7	S 19.4 / LS 17.6	S 19.0 / LS 17.6	S 18.6 / LS 17.5	S 18.2 / LS 17.4	S 17.9 / LS 17.4

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





7.00" UltraMotor

6/7 10.1 Stages M41

Build Rates



Bend Setting °	Bit 8-3/4	Bit 8-7/8	Bit 9	Bit 9-1/8	Bit 9-1/4	Bit 9-3/8	Bit 9-1/2	Bit 9-5/8
	LS OD 8.250	LS OD 8.375	LS OD 8.500	LS OD 8.625	LS OD 8.750	LS OD 8.875	LS OD 9.000	LS OD 9.125
1.50 Standard	S 6.6 / LS 6.1	S 6.3 / LS 6.0	S 6.1 / LS 6.0	S 5.8 / LS 6.0	S 5.6 / LS 5.9	S 5.3 / LS 5.9	S 5.1 / LS 5.9	S 4.8 / LS 6.0
+0.50 above	S 7.9 / LS 7.3	S 7.6 / LS 7.2	S 7.3 / LS 7.2	S 7.0 / LS 7.1	S 6.7 / LS 7.1	S 6.4 / LS 7.1	S 6.1 / LS 7.1	S 5.8 / LS 7.2
+0.75 above	S 8.9 / LS 8.2	S 8.6 / LS 8.2	S 8.2 / LS 8.1	S 7.9 / LS 8.0	S 7.5 / LS 8.0	S 7.2 / LS 8.0	S 6.9 / LS 8.0	S 6.5 / LS 8.1
+1.00 above	S 9.9 / LS 9.1	S 9.5 / LS 9.1	S 9.1 / LS 9.0	S 8.8 / LS 8.9	S 8.4 / LS 8.9	S 8.0 / LS 8.9	S 7.6 / LS 8.9	S 7.2 / LS 9.0
1.75 Standard	S 7.9 / LS 7.4	S 7.6 / LS 7.4	S 7.4 / LS 7.4	S 7.1 / LS 7.3	S 6.8 / LS 7.3	S 6.6 / LS 7.2	S 6.3 / LS 7.2	S 6.1 / LS 7.2
+0.50 above	S 9.4 / LS 8.9	S 9.1 / LS 8.9	S 8.8 / LS 8.8	S 8.5 / LS 8.8	S 8.2 / LS 8.7	S 7.9 / LS 8.7	S 7.6 / LS 8.6	S 7.3 / LS 8.6
+0.75 above	S 10.6 / LS 10.1	S 10.3 / LS 10.0	S 9.9 / LS 9.9	S 9.6 / LS 9.9	S 9.2 / LS 9.8	S 8.9 / LS 9.8	S 8.6 / LS 9.7	S 8.2 / LS 9.7
+1.00 above	S 11.8 / LS 11.2	S 11.4 / LS 11.1	S 11.0 / LS 11.0	S 10.7 / LS 11.0	S 10.3 / LS 10.9	S 9.9 / LS 10.8	S 9.5 / LS 10.8	S 9.1 / LS 10.7
1.83 Standard	S 8.3 / LS 7.9	S 8.0 / LS 7.8	S 7.8 / LS 7.8	S 7.5 / LS 7.8	S 7.3 / LS 7.7	S 7.0 / LS 7.7	S 6.7 / LS 7.6	S 6.5 / LS 7.6
+0.50 above	S 9.9 / LS 9.5	S 9.6 / LS 9.4	S 9.3 / LS 9.4	S 9.0 / LS 9.3	S 8.7 / LS 9.2	S 8.4 / LS 9.2	S 8.1 / LS 9.1	S 7.8 / LS 9.1
+0.75 above	S 11.2 / LS 10.6	S 10.8 / LS 10.6	S 10.5 / LS 10.5	S 10.1 / LS 10.5	S 9.8 / LS 10.4	S 9.5 / LS 10.3	S 9.1 / LS 10.3	S 8.8 / LS 10.2
+1.00 above	S 12.4 / LS 11.8	S 12.0 / LS 11.8	S 11.6 / LS 11.7	S 11.3 / LS 11.6	S 10.9 / LS 11.6	S 10.5 / LS 11.5	S 10.1 / LS 11.4	S 9.7 / LS 11.4
2.00 Standard	S 9.1 / LS 8.8	S 8.9 / LS 8.8	S 8.6 / LS 8.7	S 8.4 / LS 8.7	S 8.1 / LS 8.6	S 7.9 / LS 8.6	S 7.6 / LS 8.5	S 7.4 / LS 8.5
+0.50 above	S 10.9 / LS 10.6	S 10.6 / LS 10.5	S 10.3 / LS 10.5	S 10.0 / LS 10.4	S 9.7 / LS 10.4	S 9.4 / LS 10.3	S 9.1 / LS 10.3	S 8.8 / LS 10.2
+0.75 above	S 12.3 / LS 11.9	S 12.0 / LS 11.8	S 11.6 / LS 11.8	S 11.3 / LS 11.7	S 11.0 / LS 11.7	S 10.6 / LS 11.6	S 10.3 / LS 11.5	S 9.9 / LS 11.5
+1.00 above	S 13.7 / LS 13.2	S 13.3 / LS 13.1	S 12.9 / LS 13.1	S 12.6 / LS 13.0	S 12.2 / LS 12.9	S 11.8 / LS 12.9	S 11.4 / LS 12.8	S 11.0 / LS 12.7
2.12 Standard	S 9.7 / LS 9.5	S 9.5 / LS 9.4	S 9.2 / LS 9.4	S 9.0 / LS 9.3	S 8.7 / LS 9.3	S 8.5 / LS 9.2	S 8.2 / LS 9.2	S 8.0 / LS 9.2
+0.50 above	S 11.7 / LS 11.4	S 11.4 / LS 11.3	S 11.1 / LS 11.3	S 10.8 / LS 11.2	S 10.5 / LS 11.1	S 10.2 / LS 11.1	S 9.9 / LS 11.0	S 9.6 / LS 11.0
+0.75 above	S 13.1 / LS 12.8	S 12.8 / LS 12.7	S 12.5 / LS 12.7	S 12.1 / LS 12.6	S 11.8 / LS 12.5	S 11.4 / LS 12.5	S 11.1 / LS 12.4	S 10.8 / LS 12.4
+1.00 above	S 14.6 / LS 14.2	S 14.2 / LS 14.1	S 13.8 / LS 14.1	S 13.5 / LS 14.0	S 13.1 / LS 13.9	S 12.7 / LS 13.9	S 12.3 / LS 13.8	S 11.9 / LS 13.7
2.25 Standard	S 10.4 / LS 10.2	S 10.1 / LS 10.1	S 9.9 / LS 10.1	S 9.6 / LS 10.0	S 9.4 / LS 10.0	S 9.1 / LS 9.9	S 8.9 / LS 9.9	S 8.6 / LS 9.9
+0.50 above	S 12.5 / LS 12.2	S 12.2 / LS 12.2	S 11.9 / LS 12.1	S 11.6 / LS 12.0	S 11.3 / LS 12.0	S 11.0 / LS 11.9	S 10.7 / LS 11.9	S 10.3 / LS 11.8
+0.75 above	S 14.0 / LS 13.7	S 13.7 / LS 13.7	S 13.3 / LS 13.6	S 13.0 / LS 13.6	S 12.7 / LS 13.5	S 12.3 / LS 13.4	S 12.0 / LS 13.4	S 11.6 / LS 13.3
+1.00 above	S 15.6 / LS 15.3	S 15.2 / LS 15.2	S 14.8 / LS 15.1	S 14.4 / LS 15.1	S 14.1 / LS 15.0	S 13.7 / LS 14.9	S 13.3 / LS 14.9	S 12.9 / LS 14.8
2.50 Standard	S 11.7 / LS 11.5	S 11.4 / LS 11.5	S 11.1 / LS 11.4	S 10.9 / LS 11.4	S 10.6 / LS 11.4	S 10.4 / LS 11.3	S 10.1 / LS 11.3	S 9.9 / LS 11.2
+0.50 above	S 14.0 / LS 13.8	S 13.7 / LS 13.8	S 13.4 / LS 13.7	S 13.1 / LS 13.7	S 12.8 / LS 13.6	S 12.5 / LS 13.6	S 12.2 / LS 13.5	S 11.9 / LS 13.5
+0.75 above	S 15.7 / LS 15.6	S 15.4 / LS 15.5	S 15.1 / LS 15.5	S 14.7 / LS 15.4	S 14.4 / LS 15.3	S 14.0 / LS 15.3	S 13.7 / LS 15.2	S 13.4 / LS 15.2
+1.00 above	S 17.5 / LS 17.3	S 17.1 / LS 17.2	S 16.7 / LS 17.2	S 16.3 / LS 17.1	S 16.0 / LS 17.0	S 15.6 / LS 17.0	S 15.2 / LS 16.9	S 14.8 / LS 16.8

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





7.00" UltraMotor

6/7 10.1 Stages M41

Build Rates



Bend Setting °	9-3/4	Bit 9-7/8	Bit 10*	Bit 10-1/8*	Bit 10-1/4*	Bit 10-3/8*	Bit 10-1/2*	Bit 10-5/8*
	LS OD 9.250	LS OD 9.375	LS OD 9.500	LS OD 9.625	LS OD 9.750	LS OD 9.875	LS OD 10.000	LS OD 10.125
1.50 Standard	S 4.6 / LS 6.0	S 4.3 / LS 6.1	S 4.1 / LS 6.1	S 3.8 / LS 6.2	S 3.6 / LS 6.2	S 3.3 / LS 6.3	S 3.1 / LS 6.3	S 2.8 / LS 6.3
+0.50 above	S 5.5 / LS 7.2	S 5.2 / LS 7.3	S 4.9 / LS 7.3	S 4.6 / LS 7.4	S 4.3 / LS 7.5	S 4.0 / LS 7.5	S 3.7 / LS 7.6	S 3.4 / LS 7.6
+0.75 above	S 6.2 / LS 8.1	S 5.8 / LS 8.2	S 5.5 / LS 8.3	S 5.2 / LS 8.3	S 4.8 / LS 8.4	S 4.5 / LS 8.4	S 4.1 / LS 8.5	S 3.8 / LS 8.6
+1.00 above	S 6.9 / LS 9.1	S 6.5 / LS 9.1	S 6.1 / LS 9.2	S 5.7 / LS 9.3	S 5.4 / LS 9.3	S 5.0 / LS 9.4	S 4.6 / LS 9.5	S 4.2 / LS 9.5
1.75 Standard	S 5.8 / LS 7.2	S 5.6 / LS 7.3	S 5.3 / LS 7.3	S 5.1 / LS 7.3	S 4.8 / LS 7.4	S 4.6 / LS 7.4	S 4.3 / LS 7.5	S 4.1 / LS 7.5
+0.50 above	S 7.0 / LS 8.7	S 6.7 / LS 8.7	S 6.4 / LS 8.8	S 6.1 / LS 8.8	S 5.8 / LS 8.9	S 5.5 / LS 8.9	S 5.2 / LS 9.0	S 4.9 / LS 9.0
+0.75 above	S 7.9 / LS 9.7	S 7.5 / LS 9.8	S 7.2 / LS 9.9	S 6.9 / LS 9.9	S 6.5 / LS 10.0	S 6.2 / LS 10.0	S 5.8 / LS 10.1	S 5.5 / LS 10.2
+1.00 above	S 8.8 / LS 10.8	S 8.4 / LS 10.9	S 8.0 / LS 10.9	S 7.6 / LS 11.0	S 7.2 / LS 11.1	S 6.9 / LS 11.1	S 6.5 / LS 11.2	S 6.1 / LS 11.3
1.83 Standard	S 6.2 / LS 7.6	S 6.0 / LS 7.6	S 5.7 / LS 7.7	S 5.5 / LS 7.7	S 5.2 / LS 7.8	S 5.0 / LS 7.8	S 4.7 / LS 7.9	S 4.5 / LS 7.9
+0.50 above	S 7.5 / LS 9.1	S 7.2 / LS 9.2	S 6.9 / LS 9.2	S 6.6 / LS 9.3	S 6.3 / LS 9.3	S 6.0 / LS 9.4	S 5.7 / LS 9.4	S 5.4 / LS 9.5
+0.75 above	S 8.4 / LS 10.2	S 8.1 / LS 10.3	S 7.8 / LS 10.4	S 7.4 / LS 10.4	S 7.1 / LS 10.5	S 6.7 / LS 10.5	S 6.4 / LS 10.6	S 6.1 / LS 10.7
+1.00 above	S 9.4 / LS 11.4	S 9.0 / LS 11.4	S 8.6 / LS 11.5	S 8.2 / LS 11.6	S 7.9 / LS 11.6	S 7.5 / LS 11.7	S 7.1 / LS 11.8	S 6.7 / LS 11.8
2.00 Standard	S 7.1 / LS 8.5	S 6.9 / LS 8.4	S 6.6 / LS 8.5	S 6.4 / LS 8.5	S 6.1 / LS 8.6	S 5.8 / LS 8.6	S 5.6 / LS 8.7	S 5.3 / LS 8.7
+0.50 above	S 8.5 / LS 10.1	S 8.2 / LS 10.1	S 7.9 / LS 10.2	S 7.6 / LS 10.2	S 7.3 / LS 10.3	S 7.0 / LS 10.3	S 6.7 / LS 10.4	S 6.4 / LS 10.4
+0.75 above	S 9.6 / LS 11.4	S 9.3 / LS 11.4	S 8.9 / LS 11.4	S 8.6 / LS 11.5	S 8.2 / LS 11.6	S 7.9 / LS 11.6	S 7.6 / LS 11.7	S 7.2 / LS 11.7
+1.00 above	S 10.7 / LS 12.7	S 10.3 / LS 12.6	S 9.9 / LS 12.7	S 9.5 / LS 12.8	S 9.1 / LS 12.8	S 8.8 / LS 12.9	S 8.4 / LS 13.0	S 8.0 / LS 13.0
2.12 Standard	S 7.7 / LS 9.1	S 7.5 / LS 9.1	S 7.2 / LS 9.0	S 7.0 / LS 9.1	S 6.7 / LS 9.1	S 6.5 / LS 9.2	S 6.2 / LS 9.2	S 6.0 / LS 9.3
+0.50 above	S 9.3 / LS 10.9	S 9.0 / LS 10.9	S 8.7 / LS 10.8	S 8.3 / LS 10.9	S 8.0 / LS 11.0	S 7.7 / LS 11.0	S 7.4 / LS 11.1	S 7.1 / LS 11.1
+0.75 above	S 10.4 / LS 12.3	S 10.1 / LS 12.2	S 9.7 / LS 12.2	S 9.4 / LS 12.3	S 9.1 / LS 12.3	S 8.7 / LS 12.4	S 8.4 / LS 12.4	S 8.0 / LS 12.5
+1.00 above	S 11.6 / LS 13.7	S 11.2 / LS 13.6	S 10.8 / LS 13.6	S 10.4 / LS 13.6	S 10.1 / LS 13.7	S 9.7 / LS 13.8	S 9.3 / LS 13.8	S 8.9 / LS 13.9
2.25 Standard	S 8.4 / LS 9.8	S 8.1 / LS 9.8	S 7.9 / LS 9.7	S 7.6 / LS 9.7	S 7.4 / LS 9.7	S 7.1 / LS 9.8	S 6.9 / LS 9.8	S 6.6 / LS 9.9
+0.50 above	S 10.0 / LS 11.8	S 9.7 / LS 11.7	S 9.4 / LS 11.7	S 9.1 / LS 11.6	S 8.8 / LS 11.7	S 8.5 / LS 11.7	S 8.2 / LS 11.8	S 7.9 / LS 11.8
+0.75 above	S 11.3 / LS 13.3	S 11.0 / LS 13.2	S 10.6 / LS 13.1	S 10.3 / LS 13.1	S 9.9 / LS 13.1	S 9.6 / LS 13.2	S 9.3 / LS 13.3	S 8.9 / LS 13.3
+1.00 above	S 12.6 / LS 14.7	S 12.2 / LS 14.7	S 11.8 / LS 14.6	S 11.4 / LS 14.5	S 11.0 / LS 14.6	S 10.7 / LS 14.7	S 10.3 / LS 14.7	S 9.9 / LS 14.8
2.50 Standard	S 9.6 / LS 11.2	S 9.4 / LS 11.1	S 9.1 / LS 11.1	S 8.9 / LS 11.0	S 8.6 / LS 11.0	S 8.4 / LS 11.0	S 8.1 / LS 11.0	S 7.9 / LS 11.0
+0.50 above	S 11.6 / LS 13.4	S 11.3 / LS 13.4	S 11.0 / LS 13.3	S 10.7 / LS 13.3	S 10.4 / LS 13.2	S 10.1 / LS 13.2	S 9.8 / LS 13.2	S 9.4 / LS 13.3
+0.75 above	S 13.0 / LS 15.1	S 12.7 / LS 15.0	S 12.3 / LS 15.0	S 12.0 / LS 14.9	S 11.7 / LS 14.8	S 11.3 / LS 14.8	S 11.0 / LS 14.9	S 10.6 / LS 14.9
+1.00 above	S 14.5 / LS 16.8	S 14.1 / LS 16.7	S 13.7 / LS 16.6	S 13.3 / LS 16.6	S 12.9 / LS 16.5	S 12.6 / LS 16.4	S 12.2 / LS 16.5	S 11.8 / LS 16.6

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





7.00" UltraMotor

6/7 10.1 Stages M41

Build Rates



Bend Setting °	Bit 10-3/4*	Bit 10-7/8*	Bit 11*	Bit 11-1/8*	Bit 11-1/4*	Bit 11-3/8*	Bit 11-1/2*	Bit 11-5/8*
	LS OD 10.250	LS OD 10.375	LS OD 10.500	LS OD 10.625	LS OD 10.750	LS OD 10.875	LS OD 11.000	LS OD 11.125
1.50 Standard	S 2.6 / LS 6.4	S 2.3 / LS 6.4	S 2.1 / LS 6.5	S 1.8 / LS 6.5	S 1.6 / LS 6.6	S 1.3 / LS 6.6	S 1.0 / LS 6.7	S 0.8 / LS 6.7
+0.50 above	S 3.1 / LS 7.7	S 2.8 / LS 7.7	S 2.5 / LS 7.8	S 2.2 / LS 7.8	S 1.9 / LS 7.9	S 1.6 / LS 7.9	S 1.3 / LS 8.0	S 1.0 / LS 8.0
+0.75 above	S 3.5 / LS 8.6	S 3.1 / LS 8.7	S 2.8 / LS 8.7	S 2.4 / LS 8.8	S 2.1 / LS 8.9	S 1.8 / LS 8.9	S 1.4 / LS 9.0	S 1.1 / LS 9.0
+1.00 above	S 3.8 / LS 9.6	S 3.5 / LS 9.7	S 3.1 / LS 9.7	S 2.7 / LS 9.8	S 2.3 / LS 9.9	S 1.9 / LS 9.9	S 1.6 / LS 10.0	S 1.2 / LS 10.1
1.75 Standard	S 3.8 / LS 7.6	S 3.6 / LS 7.6	S 3.3 / LS 7.7	S 3.1 / LS 7.7	S 2.8 / LS 7.7	S 2.6 / LS 7.8	S 2.3 / LS 7.8	S 2.1 / LS 7.9
+0.50 above	S 4.6 / LS 9.1	S 4.3 / LS 9.1	S 4.0 / LS 9.2	S 3.7 / LS 9.2	S 3.4 / LS 9.3	S 3.1 / LS 9.3	S 2.8 / LS 9.4	S 2.5 / LS 9.5
+0.75 above	S 5.2 / LS 10.2	S 4.8 / LS 10.3	S 4.5 / LS 10.3	S 4.1 / LS 10.4	S 3.8 / LS 10.5	S 3.5 / LS 10.5	S 3.1 / LS 10.6	S 2.8 / LS 10.6
+1.00 above	S 5.7 / LS 11.4	S 5.4 / LS 11.4	S 5.0 / LS 11.5	S 4.6 / LS 11.6	S 4.2 / LS 11.6	S 3.8 / LS 11.7	S 3.5 / LS 11.8	S 3.1 / LS 11.8
1.83 Standard	S 4.2 / LS 7.9	S 4.0 / LS 8.0	S 3.7 / LS 8.0	S 3.5 / LS 8.1	S 3.2 / LS 8.1	S 3.0 / LS 8.2	S 2.7 / LS 8.2	S 2.5 / LS 8.3
+0.50 above	S 5.1 / LS 9.5	S 4.8 / LS 9.6	S 4.5 / LS 9.6	S 4.2 / LS 9.7	S 3.9 / LS 9.7	S 3.6 / LS 9.8	S 3.3 / LS 9.9	S 3.0 / LS 9.9
+0.75 above	S 5.7 / LS 10.7	S 5.4 / LS 10.8	S 5.0 / LS 10.8	S 4.7 / LS 10.9	S 4.3 / LS 11.0	S 4.0 / LS 11.0	S 3.7 / LS 11.1	S 3.3 / LS 11.1
+1.00 above	S 6.3 / LS 11.9	S 6.0 / LS 12.0	S 5.6 / LS 12.0	S 5.2 / LS 12.1	S 4.8 / LS 12.2	S 4.5 / LS 12.2	S 4.1 / LS 12.3	S 3.7 / LS 12.4
2.00 Standard	S 5.1 / LS 8.7	S 4.8 / LS 8.8	S 4.6 / LS 8.8	S 4.3 / LS 8.9	S 4.1 / LS 8.9	S 3.8 / LS 9.0	S 3.6 / LS 9.0	S 3.3 / LS 9.1
+0.50 above	S 6.1 / LS 10.5	S 5.8 / LS 10.5	S 5.5 / LS 10.6	S 5.2 / LS 10.7	S 4.9 / LS 10.7	S 4.6 / LS 10.8	S 4.3 / LS 10.8	S 4.0 / LS 10.9
+0.75 above	S 6.9 / LS 11.8	S 6.5 / LS 11.9	S 6.2 / LS 11.9	S 5.9 / LS 12.0	S 5.5 / LS 12.0	S 5.2 / LS 12.1	S 4.8 / LS 12.2	S 4.5 / LS 12.2
+1.00 above	S 7.6 / LS 13.1	S 7.3 / LS 13.2	S 6.9 / LS 13.2	S 6.5 / LS 13.3	S 6.1 / LS 13.4	S 5.7 / LS 13.4	S 5.4 / LS 13.5	S 5.0 / LS 13.6
2.12 Standard	S 5.7 / LS 9.3	S 5.4 / LS 9.4	S 5.2 / LS 9.4	S 4.9 / LS 9.4	S 4.7 / LS 9.5	S 4.4 / LS 9.5	S 4.2 / LS 9.6	S 3.9 / LS 9.6
+0.50 above	S 6.8 / LS 11.2	S 6.5 / LS 11.2	S 6.2 / LS 11.3	S 5.9 / LS 11.3	S 5.6 / LS 11.4	S 5.3 / LS 11.4	S 5.0 / LS 11.5	S 4.7 / LS 11.5
+0.75 above	S 7.7 / LS 12.6	S 7.4 / LS 12.6	S 7.0 / LS 12.7	S 6.7 / LS 12.7	S 6.3 / LS 12.8	S 6.0 / LS 12.9	S 5.7 / LS 12.9	S 5.3 / LS 13.0
+1.00 above	S 8.5 / LS 14.0	S 8.2 / LS 14.0	S 7.8 / LS 14.1	S 7.4 / LS 14.2	S 7.0 / LS 14.2	S 6.7 / LS 14.3	S 6.3 / LS 14.4	S 5.9 / LS 14.4
2.25 Standard	S 6.4 / LS 9.9	S 6.1 / LS 10.0	S 5.9 / LS 10.0	S 5.6 / LS 10.1	S 5.3 / LS 10.1	S 5.1 / LS 10.1	S 4.8 / LS 10.2	S 4.6 / LS 10.2
+0.50 above	S 7.6 / LS 11.9	S 7.3 / LS 12.0	S 7.0 / LS 12.0	S 6.7 / LS 12.1	S 6.4 / LS 12.1	S 6.1 / LS 12.2	S 5.8 / LS 12.2	S 5.5 / LS 12.3
+0.75 above	S 8.6 / LS 13.4	S 8.2 / LS 13.4	S 7.9 / LS 13.5	S 7.6 / LS 13.6	S 7.2 / LS 13.6	S 6.9 / LS 13.7	S 6.5 / LS 13.7	S 6.2 / LS 13.8
+1.00 above	S 9.5 / LS 14.9	S 9.2 / LS 14.9	S 8.8 / LS 15.0	S 8.4 / LS 15.1	S 8.0 / LS 15.1	S 7.6 / LS 15.2	S 7.3 / LS 15.3	S 6.9 / LS 15.3
2.50 Standard	S 7.6 / LS 11.1	S 7.4 / LS 11.1	S 7.1 / LS 11.2	S 6.9 / LS 11.2	S 6.6 / LS 11.3	S 6.4 / LS 11.3	S 6.1 / LS 11.4	S 5.9 / LS 11.4
+0.50 above	S 9.1 / LS 13.3	S 8.8 / LS 13.4	S 8.5 / LS 13.4	S 8.2 / LS 13.5	S 7.9 / LS 13.5	S 7.6 / LS 13.6	S 7.3 / LS 13.6	S 7.0 / LS 13.7
+0.75 above	S 10.3 / LS 15.0	S 9.9 / LS 15.0	S 9.6 / LS 15.1	S 9.3 / LS 15.2	S 8.9 / LS 15.2	S 8.6 / LS 15.3	S 8.2 / LS 15.3	S 7.9 / LS 15.4
+1.00 above	S 11.4 / LS 16.6	S 11.1 / LS 16.7	S 10.7 / LS 16.8	S 10.3 / LS 16.8	S 9.9 / LS 16.9	S 9.5 / LS 17.0	S 9.2 / LS 17.0	S 8.8 / LS 17.1

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





7.00" UltraMotor

6/7 10.1 Stages M41

Build Rates



Bend Setting °	Bit 11-3/4*	Bit 11-7/8*	Bit 12*	Bit 12-1/8*	Bit 12-1/4*
	LS OD 11.250	LS OD 11.375	LS OD 11.500	LS OD 11.625	LS OD 11.750
150 Standard	S 0.5 / LS 6.7	S 0.3 / LS 6.8	S 0.0 / LS 6.8	S -0.2 / LS 6.9	S -0.5 / LS 6.9
+0.50 above	S 0.7 / LS 8.1	S 0.3 / LS 8.2	S 0.0 / LS 8.2	S N/B / LS 8.3	S N/B / LS 8.3
+0.75 above	S 0.7 / LS 9.1	S 0.4 / LS 9.2	S 0.1 / LS 9.2	S N/B / LS 9.3	S N/B / LS 9.3
+1.00 above	S 0.8 / LS 10.1	S 0.4 / LS 10.2	S 0.1 / LS 10.3	S N/B / LS 10.3	S N/B / LS 10.4
1.75 Standard	S 1.8 / LS 7.9	S 1.6 / LS 8.0	S 1.3 / LS 8.0	S 1.1 / LS 8.1	S 0.8 / LS 8.1
+0.50 above	S 2.2 / LS 9.5	S 1.9 / LS 9.6	S 1.6 / LS 9.6	S 1.3 / LS 9.7	S 1.0 / LS 9.7
+0.75 above	S 2.4 / LS 10.7	S 2.1 / LS 10.8	S 1.8 / LS 10.8	S 1.4 / LS 10.9	S 1.1 / LS 10.9
+1.00 above	S 2.7 / LS 11.9	S 2.3 / LS 12.0	S 2.0 / LS 12.0	S 1.6 / LS 12.1	S 1.2 / LS 12.2
1.83 Standard	S 2.2 / LS 8.3	S 2.0 / LS 8.3	S 1.7 / LS 8.4	S 1.5 / LS 8.4	S 1.2 / LS 8.5
+0.50 above	S 2.7 / LS 10.0	S 2.4 / LS 10.0	S 2.1 / LS 10.1	S 1.7 / LS 10.1	S 1.4 / LS 10.2
+0.75 above	S 3.0 / LS 11.2	S 2.6 / LS 11.3	S 2.3 / LS 11.3	S 2.0 / LS 11.4	S 1.6 / LS 11.4
+1.00 above	S 3.3 / LS 12.4	S 2.9 / LS 12.5	S 2.6 / LS 12.6	S 2.2 / LS 12.6	S 1.8 / LS 12.7
2.00 Standard	S 3.1 / LS 9.1	S 2.8 / LS 9.1	S 2.6 / LS 9.2	S 2.3 / LS 9.2	S 2.1 / LS 9.3
+0.50 above	S 3.7 / LS 10.9	S 3.4 / LS 11.0	S 3.1 / LS 11.0	S 2.8 / LS 11.1	S 2.5 / LS 11.1
+0.75 above	S 4.2 / LS 12.3	S 3.8 / LS 12.3	S 3.5 / LS 12.4	S 3.1 / LS 12.5	S 2.8 / LS 12.5
+1.00 above	S 4.6 / LS 13.6	S 4.2 / LS 13.7	S 3.9 / LS 13.8	S 3.5 / LS 13.8	S 3.1 / LS 13.9
2.12 Standard	S 3.7 / LS 9.7	S 3.4 / LS 9.7	S 3.2 / LS 9.8	S 2.9 / LS 9.8	S 2.7 / LS 9.8
+0.50 above	S 4.4 / LS 11.6	S 4.1 / LS 11.6	S 3.8 / LS 11.7	S 3.5 / LS 11.8	S 3.2 / LS 11.8
+0.75 above	S 5.0 / LS 13.0	S 4.6 / LS 13.1	S 4.3 / LS 13.2	S 4.0 / LS 13.2	S 3.6 / LS 13.3
+1.00 above	S 5.5 / LS 14.5	S 5.1 / LS 14.6	S 4.8 / LS 14.6	S 4.4 / LS 14.7	S 4.0 / LS 14.8
2.25 Standard	S 4.3 / LS 10.3	S 4.1 / LS 10.3	S 3.8 / LS 10.4	S 3.6 / LS 10.4	S 3.3 / LS 10.5
+0.50 above	S 5.2 / LS 12.3	S 4.9 / LS 12.4	S 4.6 / LS 12.4	S 4.3 / LS 12.5	S 4.0 / LS 12.5
+0.75 above	S 5.9 / LS 13.9	S 5.5 / LS 13.9	S 5.2 / LS 14.0	S 4.8 / LS 14.0	S 4.5 / LS 14.1
+1.00 above	S 6.5 / LS 15.4	S 6.1 / LS 15.5	S 5.8 / LS 15.5	S 5.4 / LS 15.6	S 5.0 / LS 15.7
2.50 Standard	S 5.6 / LS 11.4	S 5.4 / LS 11.5	S 5.1 / LS 11.5	S 4.8 / LS 11.6	S 4.6 / LS 11.6
+0.50 above	S 6.7 / LS 13.7	S 6.4 / LS 13.8	S 6.1 / LS 13.8	S 5.8 / LS 13.9	S 5.5 / LS 13.9
+0.75 above	S 7.6 / LS 15.5	S 7.2 / LS 15.5	S 6.9 / LS 15.6	S 6.5 / LS 15.6	S 6.2 / LS 15.7
+1.00 above	S 8.4 / LS 17.2	S 8.0 / LS 17.2	S 7.7 / LS 17.3	S 7.3 / LS 17.4	S 6.9 / LS 17.4

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





7.00" UltraMotor

6/7 10.1 Stages M42

Reduced Bypass Motor

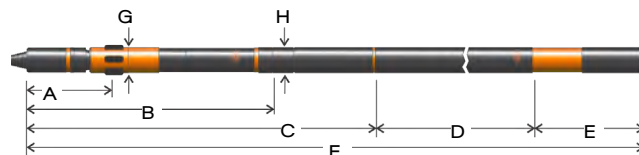


Motor Specifications

Bit Box to Stabilizer	A	30 in.
Bit Box to Bend (FBH)	B	N/A
Bit Box to Adj. Bend	B	N/A.
Bottom End Length	C	133 in.
Power Section Length	D	see Power Section
Top End Length	E	31 in.
Total Length	F	C + D + E
Body Outer Diameter	G	7.25 in.
Crown Pad Radius	H	3.98 in.
Recommended Hole Size		8-1/2 - 9-7/8 in.
Standard Bit Box Connection ¹		N/A
Standard Pin Down Connection ¹		4-1/2 IF
Standard Top Box Connection ¹		NC50 (5 XH, 4-1/2 IF) NC46 (4 IF, 4-1/2 XH)
Weight ²		2,680 lbs
Operating Capacity	Max. WOB	95,100 lbs
	Max. Bit Overpull	95,100 lbs
	Torsional Limit	21,000 lbf-ft
Static Capacity	Max. WOB to Re-run	487,500 lbs
	Max. Bit Overpull to Re-run	319,000 lbs
	Absolute Body Overpull	659,000 lbs
	Torsional Limit	34,000 lbf-ft

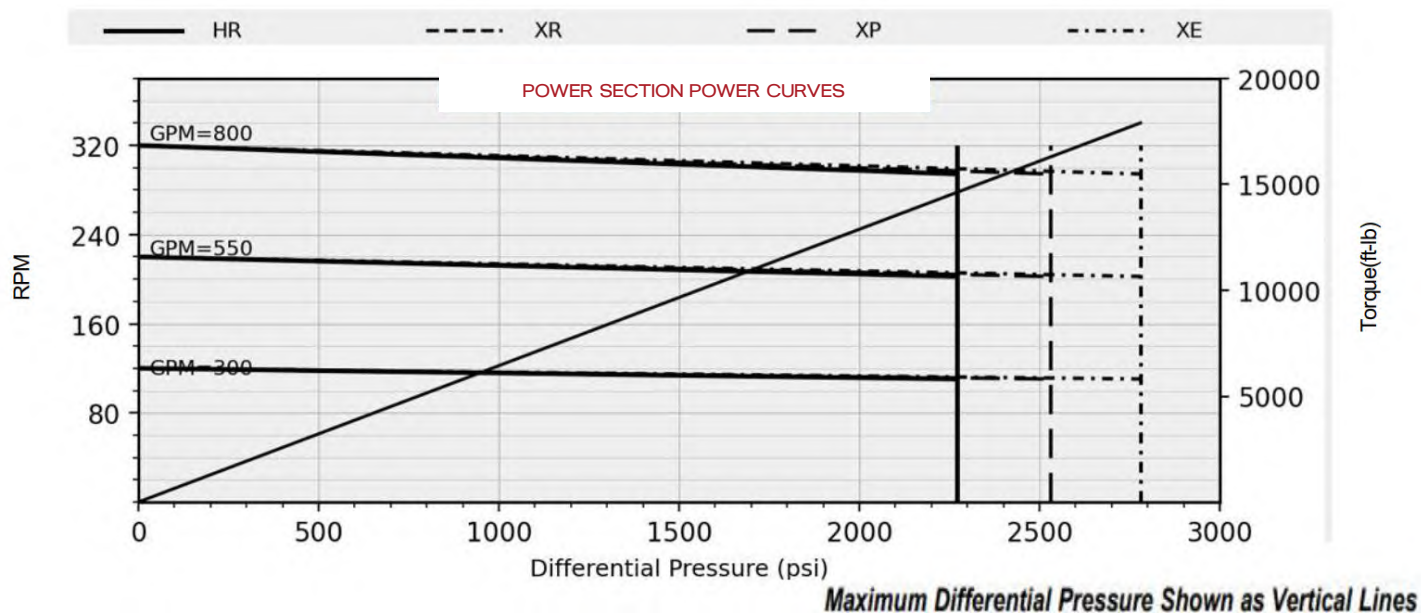
¹other options available on request

²not including Power Section



Power Section

Elastomer	HR	XR	XP	XE
Configuration	6/7 Lobes 10.1 Stages			
Stator Length New (in.)	300			
Stator OD (in.)	7.00			
Rotor Weight (lbs)	1,193			
Stator Weight (lbs)	995			
Speed Range (rpm)	120 - 320			
Flow Range (gpm)	300 - 800			
Rotation (rev/gal)	0.400			
Torque Slope (lbf-ft/psi)	6.440			
Off Bottom Pressure (psi)	233			
Max Diff Pressure (psi)	2,270	2,270	2,529	2,780
Max Torque (lbf-ft)	14,630	14,630	16,260	17,880
Stall Diff Pressure (psi)	3,400	3,400	3,790	4,160
Stall Torque (lbf-ft)	21,950	21,950	24,400	26,880
Max Power (hp)	840	820	850	930



BLACK DIAMOND





7.00" UltraMotor

6/7 11.1 Stages M40

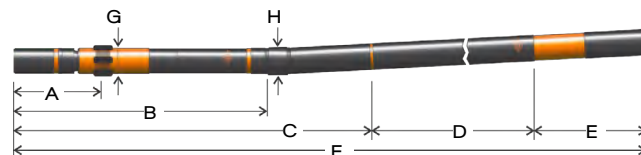


Motor Specifications

Bit Box to Stabilizer	A	25 in.
Bit Box to Bend (FBH)	B	45 in.
Bit Box to Adj. Bend	B	57 in.
Bottom End Length	C	92 in.
Power Section Length	D	see Power Section
Top End Length	E	31 in.
Total Length	F	C + D + E
Body Outer Diameter	G	7.25 in.
Crown Pad Radius	H	3.98 in.
Recommended Hole Size		8-1/2 - 9-7/8 in.
Standard Bit Box Connection ¹		4-1/2 REG
Standard Pin Down Connection ¹		4-1/2 IF
Standard Top Box Connection ¹		NC50 (5 XH, 4-1/2 IF) NC46 (4 IF, 4-1/2 XH)
Weight ²		1,300 lbs
Operating Capacity	Max. WOB	92,000 lbs
	Max. Bit Overpull	92,000 lbs
	Torsional Limit	21,000 lbf-ft
Static Capacity	Max. WOB to Re-run	355,000 lbs
	Max. Bit Overpull to Re-run	319,000 lbs
	Absolute Body Overpull	659,000 lbs
	Torsional Limit	34,000 lbf-ft

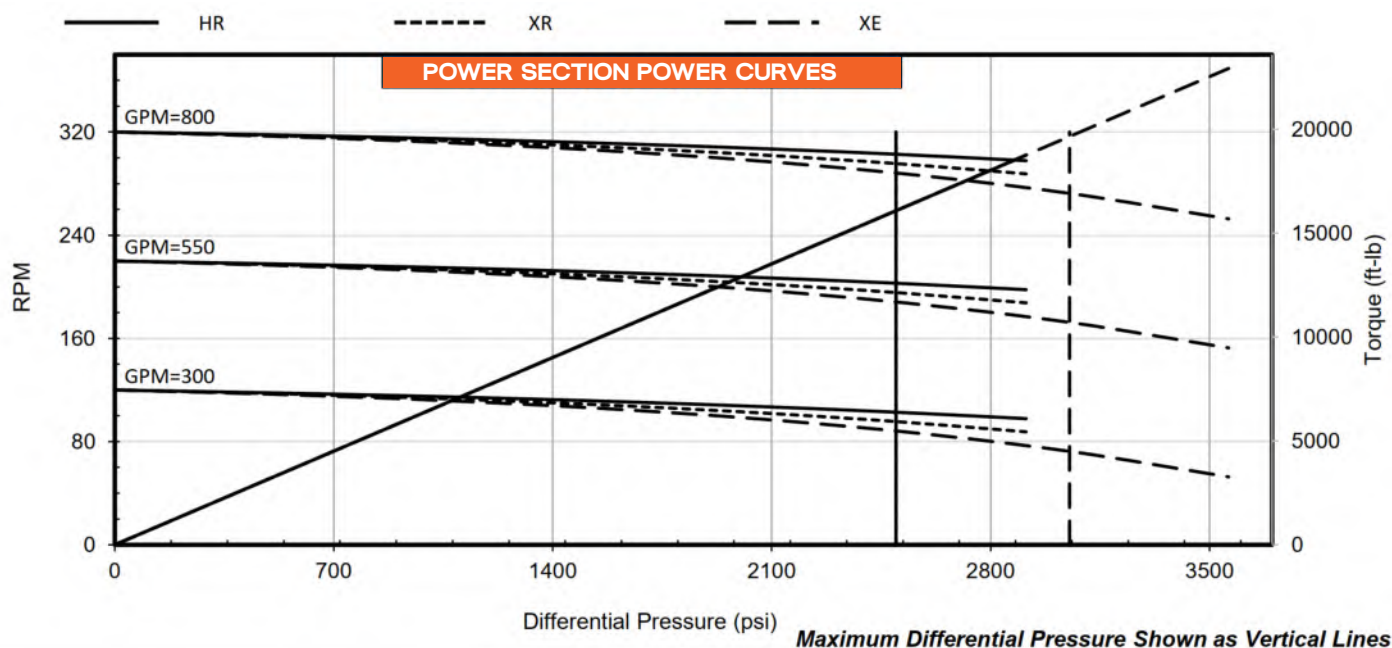
¹other options available on request

²not including Power Section



Power Section

Elastomer	HR	XR	XE
Configuration	6/7 Lobes 11.1 Stages		
Stator Length New (in.)	300		
Stator OD (in.)	7.00		
Rotor Weight (lbs)	1,193		
Stator Weight (lbs)	1,219		
Speed Range (rpm)	120 - 320		
Flow Range (gpm)	300 - 800		
Rotation (rev/gal)	0.400		
Torque Slope (lbf-ft/psi)	6.440		
Off Bottom Pressure (psi)	222		
Max Diff Pressure (psi)	2,500	2,500	2,500
Max Torque (lbf-ft)	16,080	16,080	19,660
Stall Diff Pressure (psi)	3,750	3,750	4,570
Stall Torque (lbf-ft)	24,130	24,130	29,490
Max Power (hp)	927	905	1,020



BLACK DIAMOND





7.00" UltraMotor

6/7 11.1 Stages M40

Build Rates



Bend Setting °	Bit 7-3/4*	Bit 7-7/8*	Bit 8*	Bit 8-1/8*	Bit 8-1/4*	Bit 8-3/8*	Bit 8-1/2	Bit 8-5/8
	LS OD 7.250	LS OD 7.375	LS OD 7.500	LS OD 7.625	LS OD 7.750	LS OD 7.875	LS OD 8.000	LS OD 8.125
1.50 Standard	S 9.2 / LS CHK	S 8.8 / LS 6.2	S 8.5 / LS 6.1	S 8.2 / LS 6.1	S 7.9 / LS 6.1	S 7.5 / LS 6.0	S 7.2 / LS 6.0	S 6.9 / LS 5.9
+0.50 above	S 11.0 / LS CHK	S 10.6 / LS 7.4	S 10.2 / LS 7.4	S 9.8 / LS 7.3	S 9.4 / LS 7.3	S 9.0 / LS 7.2	S 8.6 / LS 7.1	S 8.2 / LS 7.1
+0.75 above	S 12.4 / LS CHK	S 11.9 / LS 8.4	S 11.5 / LS 8.3	S 11.1 / LS 8.2	S 10.6 / LS 8.2	S 10.2 / LS 8.1	S 9.7 / LS 8.0	S 9.3 / LS 8.0
+1.00 above	S 13.8 / LS CHK	S 13.3 / LS 9.3	S 12.8 / LS 9.2	S 12.3 / LS 9.1	S 11.8 / LS 9.1	S 11.3 / LS 9.0	S 10.8 / LS 8.9	S 10.3 / LS 8.9
1.75 Standard	S 10.5 / LS CHK	S 10.2 / LS 7.6	S 9.8 / LS 7.5	S 9.5 / LS 7.5	S 9.2 / LS 7.4	S 8.8 / LS 7.4	S 8.5 / LS 7.3	S 8.2 / LS 7.3
+0.50 above	S 12.6 / LS CHK	S 12.2 / LS 9.1	S 11.8 / LS 9.0	S 11.4 / LS 9.0	S 11.0 / LS 8.9	S 10.6 / LS 8.9	S 10.2 / LS 8.8	S 9.8 / LS 8.7
+0.75 above	S 14.2 / LS CHK	S 13.7 / LS 10.2	S 13.3 / LS 10.2	S 12.8 / LS 10.1	S 12.4 / LS 10.0	S 11.9 / LS 10.0	S 11.5 / LS 9.9	S 11.0 / LS 9.8
+1.00 above	S 15.7 / LS CHK	S 15.2 / LS 11.4	S 14.7 / LS 11.3	S 14.2 / LS 11.2	S 13.8 / LS 11.1	S 13.3 / LS 11.1	S 12.8 / LS 11.0	S 12.3 / LS 10.9
1.83 Standard	S 10.9 / LS CHK	S 10.6 / LS 8.0	S 10.2 / LS 8.0	S 9.9 / LS 7.9	S 9.6 / LS 7.9	S 9.3 / LS 7.8	S 8.9 / LS 7.8	S 8.6 / LS 7.7
+0.50 above	S 13.1 / LS CHK	S 12.7 / LS 9.6	S 12.3 / LS 9.6	S 11.9 / LS 9.5	S 11.5 / LS 9.4	S 11.1 / LS 9.4	S 10.7 / LS 9.3	S 10.3 / LS 9.3
+0.75 above	S 14.7 / LS CHK	S 14.3 / LS 10.8	S 13.8 / LS 10.8	S 13.4 / LS 10.7	S 12.9 / LS 10.6	S 12.5 / LS 10.6	S 12.1 / LS 10.5	S 11.6 / LS 10.4
+1.00 above	S 16.4 / LS CHK	S 15.9 / LS 12.0	S 15.4 / LS 11.9	S 14.9 / LS 11.9	S 14.4 / LS 11.8	S 13.9 / LS 11.7	S 13.4 / LS 11.7	S 12.9 / LS 11.6
2.00 Standard	S 11.8 / LS CHK	S 11.5 / LS 8.9	S 11.1 / LS 8.9	S 10.8 / LS 8.9	S 10.5 / LS 8.8	S 10.2 / LS 8.8	S 9.8 / LS 8.7	S 9.5 / LS 8.7
+0.50 above	S 14.2 / LS CHK	S 13.8 / LS 10.7	S 13.4 / LS 10.7	S 13.0 / LS 10.6	S 12.6 / LS 10.6	S 12.2 / LS 10.5	S 11.8 / LS 10.5	S 11.4 / LS 10.4
+0.75 above	S 15.9 / LS CHK	S 15.5 / LS 12.1	S 15.0 / LS 12.0	S 14.6 / LS 12.0	S 14.1 / LS 11.9	S 13.7 / LS 11.8	S 13.3 / LS 11.8	S 12.8 / LS 11.7
+1.00 above	S 17.7 / LS CHK	S 17.2 / LS 13.4	S 16.7 / LS 13.4	S 16.2 / LS 13.3	S 15.7 / LS 13.2	S 15.2 / LS 13.1	S 14.7 / LS 13.1	S 14.2 / LS 13.0
2.12 Standard	S 12.4 / LS CHK	S 12.1 / LS 9.6	S 11.8 / LS 9.6	S 11.4 / LS 9.5	S 11.1 / LS 9.5	S 10.8 / LS 9.4	S 10.4 / LS 9.4	S 10.1 / LS 9.3
+0.50 above	S 14.9 / LS CHK	S 14.5 / LS 11.5	S 14.1 / LS 11.5	S 13.7 / LS 11.4	S 13.3 / LS 11.4	S 12.9 / LS 11.3	S 12.5 / LS 11.2	S 12.1 / LS 11.2
+0.75 above	S 16.8 / LS CHK	S 16.3 / LS 13.0	S 15.9 / LS 12.9	S 15.4 / LS 12.8	S 15.0 / LS 12.8	S 14.6 / LS 12.7	S 14.1 / LS 12.7	S 13.7 / LS 12.6
+1.00 above	S 18.6 / LS CHK	S 18.1 / LS 14.4	S 17.7 / LS 14.3	S 17.2 / LS 14.3	S 16.7 / LS 14.2	S 16.2 / LS 14.1	S 15.7 / LS 14.1	S 15.2 / LS 14.0
2.25 Standard	S 13.1 / LS CHK	S 12.8 / LS 10.3	S 12.4 / LS 10.3	S 12.1 / LS 10.2	S 11.8 / LS 10.2	S 11.5 / LS 10.1	S 11.1 / LS 10.1	S 10.8 / LS 10.0
+0.50 above	S 15.7 / LS CHK	S 15.3 / LS 12.4	S 14.9 / LS 12.3	S 14.5 / LS 12.3	S 14.1 / LS 12.2	S 13.8 / LS 12.2	S 13.4 / LS 12.1	S 13.0 / LS 12.1
+0.75 above	S 17.7 / LS CHK	S 17.2 / LS 13.9	S 16.8 / LS 13.9	S 16.4 / LS 13.8	S 15.9 / LS 13.8	S 15.5 / LS 13.7	S 15.0 / LS 13.6	S 14.6 / LS 13.6
+1.00 above	S 19.7 / LS CHK	S 19.2 / LS 15.5	S 18.7 / LS 15.4	S 18.2 / LS 15.4	S 17.7 / LS 15.3	S 17.2 / LS 15.2	S 16.7 / LS 15.1	S 16.2 / LS 15.1
2.50 Standard	S 14.4 / LS CHK	S 14.1 / LS 11.7	S 13.8 / LS 11.7	S 13.4 / LS 11.6	S 13.1 / LS 11.6	S 12.8 / LS 11.5	S 12.4 / LS 11.5	S 12.1 / LS 11.4
+0.50 above	S 17.3 / LS CHK	S 16.9 / LS 14.0	S 16.5 / LS 14.0	S 16.1 / LS 13.9	S 15.7 / LS 13.9	S 15.3 / LS 13.8	S 14.9 / LS 13.8	S 14.5 / LS 13.7
+0.75 above	S 19.5 / LS CHK	S 19.0 / LS 15.8	S 18.6 / LS 15.7	S 18.1 / LS 15.7	S 17.7 / LS 15.6	S 17.2 / LS 15.5	S 16.8 / LS 15.5	S 16.3 / LS 15.4
+1.00 above	S 21.6 / LS CHK	S 21.1 / LS 17.6	S 20.6 / LS 17.5	S 20.1 / LS 17.4	S 19.6 / LS 17.3	S 19.2 / LS 17.3	S 18.7 / LS 17.2	S 18.2 / LS 17.1

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





7.00" UltraMotor

6/7 11.1 Stages M40

Build Rates



Bend Setting °	Bit 8-3/4	Bit 8-7/8	Bit 9	Bit 9-1/8	Bit 9-1/4	Bit 9-3/8	Bit 9-1/2	Bit 9-5/8
	LS OD 8.250	LS OD 8.375	LS OD 8.500	LS OD 8.625	LS OD 8.750	LS OD 8.875	LS OD 9.000	LS OD 9.125
1.50 Standard	S 6.5 / LS 5.9	S 6.2 / LS 5.9	S 5.9 / LS 5.9	S 5.6 / LS 6.0	S 5.2 / LS 6.0	S 4.9 / LS 6.1	S 4.6 / LS 6.1	S 4.2 / LS 6.2
+0.50 above	S 7.9 / LS 7.0	S 7.5 / LS 7.0	S 7.1 / LS 7.1	S 6.7 / LS 7.2	S 6.3 / LS 7.2	S 5.9 / LS 7.3	S 5.5 / LS 7.3	S 5.1 / LS 7.4
+0.75 above	S 8.8 / LS 7.9	S 8.4 / LS 7.9	S 7.9 / LS 8.0	S 7.5 / LS 8.1	S 7.1 / LS 8.1	S 6.6 / LS 8.2	S 6.2 / LS 8.2	S 5.7 / LS 8.3
+1.00 above	S 9.8 / LS 8.8	S 9.3 / LS 8.8	S 8.8 / LS 8.9	S 8.3 / LS 9.0	S 7.8 / LS 9.0	S 7.3 / LS 9.1	S 6.9 / LS 9.2	S 6.4 / LS 9.2
1.75 Standard	S 7.9 / LS 7.2	S 7.5 / LS 7.2	S 7.2 / LS 7.2	S 6.9 / LS 7.2	S 6.5 / LS 7.3	S 6.2 / LS 7.3	S 5.9 / LS 7.4	S 5.5 / LS 7.4
+0.50 above	S 9.4 / LS 8.7	S 9.0 / LS 8.6	S 8.6 / LS 8.6	S 8.2 / LS 8.7	S 7.8 / LS 8.7	S 7.4 / LS 8.8	S 7.1 / LS 8.8	S 6.7 / LS 8.9
+0.75 above	S 10.6 / LS 9.8	S 10.2 / LS 9.7	S 9.7 / LS 9.7	S 9.3 / LS 9.7	S 8.8 / LS 9.8	S 8.4 / LS 9.9	S 7.9 / LS 9.9	S 7.5 / LS 10.0
+1.00 above	S 11.8 / LS 10.9	S 11.3 / LS 10.8	S 10.8 / LS 10.7	S 10.3 / LS 10.8	S 9.8 / LS 10.9	S 9.3 / LS 11.0	S 8.8 / LS 11.0	S 8.3 / LS 11.1
1.83 Standard	S 8.3 / LS 7.7	S 7.9 / LS 7.6	S 7.6 / LS 7.6	S 7.3 / LS 7.6	S 7.0 / LS 7.7	S 6.6 / LS 7.7	S 6.3 / LS 7.8	S 6.0 / LS 7.8
+0.50 above	S 9.9 / LS 9.2	S 9.5 / LS 9.2	S 9.1 / LS 9.1	S 8.7 / LS 9.1	S 8.3 / LS 9.2	S 8.0 / LS 9.2	S 7.6 / LS 9.3	S 7.2 / LS 9.4
+0.75 above	S 11.2 / LS 10.4	S 10.7 / LS 10.3	S 10.3 / LS 10.2	S 9.8 / LS 10.3	S 9.4 / LS 10.3	S 8.9 / LS 10.4	S 8.5 / LS 10.5	S 8.1 / LS 10.5
+1.00 above	S 12.4 / LS 11.5	S 11.9 / LS 11.5	S 11.4 / LS 11.4	S 10.9 / LS 11.4	S 10.4 / LS 11.5	S 9.9 / LS 11.6	S 9.4 / LS 11.6	S 9.0 / LS 11.7
2.00 Standard	S 9.2 / LS 8.6	S 8.8 / LS 8.6	S 8.5 / LS 8.5	S 8.2 / LS 8.5	S 7.8 / LS 8.5	S 7.5 / LS 8.6	S 7.2 / LS 8.6	S 6.9 / LS 8.6
+0.50 above	S 11.0 / LS 10.3	S 10.6 / LS 10.3	S 10.2 / LS 10.2	S 9.8 / LS 10.2	S 9.4 / LS 10.2	S 9.0 / LS 10.3	S 8.6 / LS 10.3	S 8.2 / LS 10.4
+0.75 above	S 12.4 / LS 11.6	S 11.9 / LS 11.6	S 11.5 / LS 11.5	S 11.0 / LS 11.4	S 10.6 / LS 11.5	S 10.1 / LS 11.5	S 9.7 / LS 11.6	S 9.3 / LS 11.7
+1.00 above	S 13.7 / LS 12.9	S 13.3 / LS 12.9	S 12.8 / LS 12.8	S 12.3 / LS 12.7	S 11.8 / LS 12.8	S 11.3 / LS 12.8	S 10.8 / LS 12.9	S 10.3 / LS 13.0
2.12 Standard	S 9.8 / LS 9.3	S 9.5 / LS 9.2	S 9.1 / LS 9.2	S 8.8 / LS 9.1	S 8.5 / LS 9.1	S 8.1 / LS 9.2	S 7.8 / LS 9.2	S 7.5 / LS 9.2
+0.50 above	S 11.7 / LS 11.1	S 11.4 / LS 11.1	S 11.0 / LS 11.0	S 10.6 / LS 11.0	S 10.2 / LS 10.9	S 9.8 / LS 11.0	S 9.4 / LS 11.0	S 9.0 / LS 11.1
+0.75 above	S 13.2 / LS 12.5	S 12.8 / LS 12.5	S 12.3 / LS 12.4	S 11.9 / LS 12.3	S 11.4 / LS 12.3	S 11.0 / LS 12.4	S 10.6 / LS 12.4	S 10.1 / LS 12.5
+1.00 above	S 14.7 / LS 13.9	S 14.2 / LS 13.8	S 13.7 / LS 13.8	S 13.2 / LS 13.7	S 12.7 / LS 13.7	S 12.2 / LS 13.7	S 11.7 / LS 13.8	S 11.2 / LS 13.9
2.25 Standard	S 10.5 / LS 10.0	S 10.1 / LS 9.9	S 9.8 / LS 9.9	S 9.5 / LS 9.9	S 9.2 / LS 9.8	S 8.8 / LS 9.8	S 8.5 / LS 9.8	S 8.2 / LS 9.9
+0.50 above	S 12.6 / LS 12.0	S 12.2 / LS 11.9	S 11.8 / LS 11.9	S 11.4 / LS 11.8	S 11.0 / LS 11.8	S 10.6 / LS 11.8	S 10.2 / LS 11.8	S 9.8 / LS 11.9
+0.75 above	S 14.1 / LS 13.5	S 13.7 / LS 13.4	S 13.2 / LS 13.4	S 12.8 / LS 13.3	S 12.4 / LS 13.2	S 11.9 / LS 13.2	S 11.5 / LS 13.3	S 11.0 / LS 13.4
+1.00 above	S 15.7 / LS 15.0	S 15.2 / LS 14.9	S 14.7 / LS 14.9	S 14.2 / LS 14.8	S 13.7 / LS 14.7	S 13.2 / LS 14.7	S 12.7 / LS 14.8	S 12.3 / LS 14.8
2.50 Standard	S 11.8 / LS 11.4	S 11.5 / LS 11.3	S 11.1 / LS 11.3	S 10.8 / LS 11.2	S 10.5 / LS 11.2	S 10.1 / LS 11.1	S 9.8 / LS 11.1	S 9.5 / LS 11.1
+0.50 above	S 14.1 / LS 13.7	S 13.7 / LS 13.6	S 13.3 / LS 13.5	S 13.0 / LS 13.5	S 12.6 / LS 13.4	S 12.2 / LS 13.4	S 11.8 / LS 13.3	S 11.4 / LS 13.4
+0.75 above	S 15.9 / LS 15.4	S 15.5 / LS 15.3	S 15.0 / LS 15.2	S 14.6 / LS 15.2	S 14.1 / LS 15.1	S 13.7 / LS 15.0	S 13.2 / LS 15.0	S 12.8 / LS 15.0
+1.00 above	S 17.7 / LS 17.1	S 17.2 / LS 17.0	S 16.7 / LS 16.9	S 16.2 / LS 16.9	S 15.7 / LS 16.8	S 15.2 / LS 16.7	S 14.7 / LS 16.6	S 14.2 / LS 16.7

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





7.00" UltraMotor

6/7 11.1 Stages M40

Build Rates



Bend Setting °	9-3/4	Bit 9-7/8	Bit 10*	Bit 10-1/8*	Bit 10-1/4*	Bit 10-3/8*	Bit 10-1/2*	Bit 10-5/8*
	LS OD 9.250	LS OD 9.375	LS OD 9.500	LS OD 9.625	LS OD 9.750	LS OD 9.875	LS OD 10.000	LS OD 10.125
1.50 Standard	S 3.9 / LS 6.2	S 3.6 / LS 6.3	S 3.3 / LS 6.3	S 2.9 / LS 6.3	S 2.6 / LS 6.4	S 2.3 / LS 6.4	S 1.9 / LS 6.5	S 1.6 / LS 6.5
+0.50 above	S 4.7 / LS 7.4	S 4.3 / LS 7.5	S 3.9 / LS 7.6	S 3.5 / LS 7.6	S 3.1 / LS 7.7	S 2.7 / LS 7.7	S 2.3 / LS 7.8	S 1.9 / LS 7.8
+0.75 above	S 5.3 / LS 8.4	S 4.8 / LS 8.4	S 4.4 / LS 8.5	S 3.9 / LS 8.6	S 3.5 / LS 8.6	S 3.1 / LS 8.7	S 2.6 / LS 8.8	S 2.2 / LS 8.8
+1.00 above	S 5.9 / LS 9.3	S 5.4 / LS 9.4	S 4.9 / LS 9.4	S 4.4 / LS 9.5	S 3.9 / LS 9.6	S 3.4 / LS 9.7	S 2.9 / LS 9.7	S 2.4 / LS 9.8
1.75 Standard	S 5.2 / LS 7.4	S 4.9 / LS 7.5	S 4.6 / LS 7.5	S 4.2 / LS 7.6	S 3.9 / LS 7.6	S 3.6 / LS 7.7	S 3.2 / LS 7.7	S 2.9 / LS 7.8
+0.50 above	S 6.3 / LS 8.9	S 5.9 / LS 9.0	S 5.5 / LS 9.1	S 5.1 / LS 9.1	S 4.7 / LS 9.2	S 4.3 / LS 9.2	S 3.9 / LS 9.3	S 3.5 / LS 9.3
+0.75 above	S 7.0 / LS 10.1	S 6.6 / LS 10.1	S 6.2 / LS 10.2	S 5.7 / LS 10.2	S 5.3 / LS 10.3	S 4.8 / LS 10.4	S 4.4 / LS 10.4	S 3.9 / LS 10.5
+1.00 above	S 7.8 / LS 11.2	S 7.3 / LS 11.2	S 6.8 / LS 11.3	S 6.3 / LS 11.4	S 5.9 / LS 11.5	S 5.4 / LS 11.5	S 4.9 / LS 11.6	S 4.4 / LS 11.7
1.83 Standard	S 5.6 / LS 7.8	S 5.3 / LS 7.9	S 5.0 / LS 7.9	S 4.7 / LS 8.0	S 4.3 / LS 8.0	S 4.0 / LS 8.1	S 3.7 / LS 8.1	S 3.3 / LS 8.2
+0.50 above	S 6.8 / LS 9.4	S 6.4 / LS 9.5	S 6.0 / LS 9.5	S 5.6 / LS 9.6	S 5.2 / LS 9.6	S 4.8 / LS 9.7	S 4.4 / LS 9.8	S 4.0 / LS 9.8
+0.75 above	S 7.6 / LS 10.6	S 7.2 / LS 10.7	S 6.7 / LS 10.7	S 6.3 / LS 10.8	S 5.8 / LS 10.9	S 5.4 / LS 10.9	S 4.9 / LS 11.0	S 4.5 / LS 11.0
+1.00 above	S 8.5 / LS 11.8	S 8.0 / LS 11.8	S 7.5 / LS 11.9	S 7.0 / LS 12.0	S 6.5 / LS 12.1	S 6.0 / LS 12.1	S 5.5 / LS 12.2	S 5.0 / LS 12.3
2.00 Standard	S 6.5 / LS 8.7	S 6.2 / LS 8.7	S 5.9 / LS 8.8	S 5.5 / LS 8.8	S 5.2 / LS 8.9	S 4.9 / LS 8.9	S 4.6 / LS 9.0	S 4.2 / LS 9.0
+0.50 above	S 7.8 / LS 10.4	S 7.4 / LS 10.5	S 7.0 / LS 10.5	S 6.6 / LS 10.6	S 6.3 / LS 10.7	S 5.9 / LS 10.7	S 5.5 / LS 10.8	S 5.1 / LS 10.8
+0.75 above	S 8.8 / LS 11.7	S 8.4 / LS 11.8	S 7.9 / LS 11.9	S 7.5 / LS 11.9	S 7.0 / LS 12.0	S 6.6 / LS 12.1	S 6.1 / LS 12.1	S 5.7 / LS 12.2
+1.00 above	S 9.8 / LS 13.0	S 9.3 / LS 13.1	S 8.8 / LS 13.2	S 8.3 / LS 13.3	S 7.8 / LS 13.3	S 7.3 / LS 13.4	S 6.8 / LS 13.5	S 6.3 / LS 13.5
2.12 Standard	S 7.2 / LS 9.3	S 6.8 / LS 9.3	S 6.5 / LS 9.4	S 6.2 / LS 9.4	S 5.8 / LS 9.5	S 5.5 / LS 9.5	S 5.2 / LS 9.6	S 4.9 / LS 9.6
+0.50 above	S 8.6 / LS 11.2	S 8.2 / LS 11.2	S 7.8 / LS 11.3	S 7.4 / LS 11.3	S 7.0 / LS 11.4	S 6.6 / LS 11.4	S 6.2 / LS 11.5	S 5.8 / LS 11.5
+0.75 above	S 9.7 / LS 12.5	S 9.2 / LS 12.6	S 8.8 / LS 12.7	S 8.3 / LS 12.7	S 7.9 / LS 12.8	S 7.4 / LS 12.9	S 7.0 / LS 12.9	S 6.6 / LS 13.0
+1.00 above	S 10.7 / LS 13.9	S 10.2 / LS 14.0	S 9.7 / LS 14.1	S 9.3 / LS 14.2	S 8.8 / LS 14.2	S 8.3 / LS 14.3	S 7.8 / LS 14.4	S 7.3 / LS 14.4
2.25 Standard	S 7.8 / LS 9.9	S 7.5 / LS 10.0	S 7.2 / LS 10.0	S 6.9 / LS 10.1	S 6.5 / LS 10.1	S 6.2 / LS 10.2	S 5.9 / LS 10.2	S 5.5 / LS 10.3
+0.50 above	S 9.4 / LS 11.9	S 9.0 / LS 12.0	S 8.6 / LS 12.0	S 8.2 / LS 12.1	S 7.8 / LS 12.2	S 7.4 / LS 12.2	S 7.0 / LS 12.3	S 6.6 / LS 12.3
+0.75 above	S 10.6 / LS 13.4	S 10.1 / LS 13.5	S 9.7 / LS 13.5	S 9.2 / LS 13.6	S 8.8 / LS 13.7	S 8.4 / LS 13.7	S 7.9 / LS 13.8	S 7.5 / LS 13.9
+1.00 above	S 11.8 / LS 14.9	S 11.3 / LS 15.0	S 10.8 / LS 15.1	S 10.3 / LS 15.1	S 9.8 / LS 15.2	S 9.3 / LS 15.3	S 8.8 / LS 15.3	S 8.3 / LS 15.4
2.50 Standard	S 9.1 / LS 11.2	S 8.8 / LS 11.2	S 8.5 / LS 11.3	S 8.2 / LS 11.3	S 7.8 / LS 11.4	S 7.5 / LS 11.4	S 7.2 / LS 11.5	S 6.8 / LS 11.5
+0.50 above	S 11.0 / LS 13.4	S 10.6 / LS 13.5	S 10.2 / LS 13.5	S 9.8 / LS 13.6	S 9.4 / LS 13.7	S 9.0 / LS 13.7	S 8.6 / LS 13.8	S 8.2 / LS 13.8
+0.75 above	S 12.3 / LS 15.1	S 11.9 / LS 15.2	S 11.5 / LS 15.2	S 11.0 / LS 15.3	S 10.6 / LS 15.4	S 10.1 / LS 15.4	S 9.7 / LS 15.5	S 9.2 / LS 15.5
+1.00 above	S 13.7 / LS 16.8	S 13.2 / LS 16.9	S 12.7 / LS 16.9	S 12.2 / LS 17.0	S 11.7 / LS 17.1	S 11.3 / LS 17.1	S 10.8 / LS 17.2	S 10.3 / LS 17.3

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





7.00" UltraMotor

6/7 11.1 Stages M40

Build Rates



Bend Setting °	Bit 10-3/4*	Bit 10-7/8*	Bit 11*	Bit 11-1/8*	Bit 11-1/4*	Bit 11-3/8*	Bit 11-1/2*	Bit 11-5/8*
	LS OD 10.250	LS OD 10.375	LS OD 10.500	LS OD 10.625	LS OD 10.750	LS OD 10.875	LS OD 11.000	LS OD 11.125
1.50 Standard	S 1.3 / LS 6.6	S 0.9 / LS 6.6	S 0.6 / LS 6.7	S 0.3 / LS 6.7	S 0.0 / LS 6.8	S -0.4 / LS 6.8	S -0.7 / LS 6.9	S -1.0 / LS 6.9
+0.50 above	S 1.5 / LS 7.9	S 1.1 / LS 8.0	S 0.7 / LS 8.0	S 0.3 / LS 8.1	S N/B / LS 8.1	S N/B / LS 8.2	S N/B / LS 8.2	S N/B / LS 8.3
+0.75 above	S 1.7 / LS 8.9	S 1.3 / LS 8.9	S 0.8 / LS 9.0	S 0.4 / LS 9.1	S N/B / LS 9.1	S N/B / LS 9.2	S N/B / LS 9.3	S N/B / LS 9.3
+1.00 above	S 1.9 / LS 9.9	S 1.4 / LS 9.9	S 0.9 / LS 10.0	S 0.4 / LS 10.1	S N/B / LS 10.2	S N/B / LS 10.2	S N/B / LS 10.3	S N/B / LS 10.4
1.75 Standard	S 2.6 / LS 7.8	S 2.3 / LS 7.9	S 1.9 / LS 7.9	S 1.6 / LS 8.0	S 1.3 / LS 8.0	S 0.9 / LS 8.1	S 0.6 / LS 8.1	S 0.3 / LS 8.2
+0.50 above	S 3.1 / LS 9.4	S 2.7 / LS 9.4	S 2.3 / LS 9.5	S 1.9 / LS 9.6	S 1.5 / LS 9.6	S 1.1 / LS 9.7	S 0.7 / LS 9.7	S 0.3 / LS 9.8
+0.75 above	S 3.5 / LS 10.6	S 3.0 / LS 10.6	S 2.6 / LS 10.7	S 2.2 / LS 10.8	S 1.7 / LS 10.8	S 1.3 / LS 10.9	S 0.8 / LS 10.9	S 0.4 / LS 11.0
+1.00 above	S 3.9 / LS 11.7	S 3.4 / LS 11.8	S 2.9 / LS 11.9	S 2.4 / LS 12.0	S 1.9 / LS 12.0	S 1.4 / LS 12.1	S 0.9 / LS 12.2	S 0.4 / LS 12.2
1.83 Standard	S 3.0 / LS 8.2	S 2.7 / LS 8.3	S 2.3 / LS 8.3	S 2.0 / LS 8.4	S 1.7 / LS 8.4	S 1.4 / LS 8.5	S 1.0 / LS 8.5	S 0.7 / LS 8.6
+0.50 above	S 3.6 / LS 9.9	S 3.2 / LS 9.9	S 2.8 / LS 10.0	S 2.4 / LS 10.0	S 2.0 / LS 10.1	S 1.6 / LS 10.2	S 1.2 / LS 10.2	S 0.8 / LS 10.3
+0.75 above	S 4.1 / LS 11.1	S 3.6 / LS 11.2	S 3.2 / LS 11.2	S 2.7 / LS 11.3	S 2.3 / LS 11.4	S 1.8 / LS 11.4	S 1.4 / LS 11.5	S 0.9 / LS 11.6
+1.00 above	S 4.5 / LS 12.3	S 4.0 / LS 12.4	S 3.5 / LS 12.5	S 3.0 / LS 12.6	S 2.5 / LS 12.6	S 2.0 / LS 12.7	S 1.5 / LS 12.8	S 1.0 / LS 12.8
2.00 Standard	S 3.9 / LS 9.1	S 3.6 / LS 9.1	S 3.2 / LS 9.2	S 2.9 / LS 9.2	S 2.6 / LS 9.3	S 2.2 / LS 9.3	S 1.9 / LS 9.4	S 1.6 / LS 9.4
+0.50 above	S 4.7 / LS 10.9	S 4.3 / LS 10.9	S 3.9 / LS 11.0	S 3.5 / LS 11.1	S 3.1 / LS 11.1	S 2.7 / LS 11.2	S 2.3 / LS 11.2	S 1.9 / LS 11.3
+0.75 above	S 5.3 / LS 12.2	S 4.8 / LS 12.3	S 4.4 / LS 12.4	S 3.9 / LS 12.4	S 3.5 / LS 12.5	S 3.0 / LS 12.6	S 2.6 / LS 12.6	S 2.1 / LS 12.7
+1.00 above	S 5.8 / LS 13.6	S 5.3 / LS 13.7	S 4.9 / LS 13.8	S 4.4 / LS 13.8	S 3.9 / LS 13.9	S 3.4 / LS 14.0	S 2.9 / LS 14.0	S 2.4 / LS 14.1
2.12 Standard	S 4.5 / LS 9.7	S 4.2 / LS 9.7	S 3.9 / LS 9.8	S 3.5 / LS 9.8	S 3.2 / LS 9.9	S 2.9 / LS 9.9	S 2.5 / LS 10.0	S 2.2 / LS 10.0
+0.50 above	S 5.4 / LS 11.6	S 5.0 / LS 11.7	S 4.6 / LS 11.7	S 4.2 / LS 11.8	S 3.8 / LS 11.8	S 3.5 / LS 11.9	S 3.1 / LS 11.9	S 2.7 / LS 12.0
+0.75 above	S 6.1 / LS 13.1	S 5.7 / LS 13.1	S 5.2 / LS 13.2	S 4.8 / LS 13.2	S 4.3 / LS 13.3	S 3.9 / LS 13.4	S 3.4 / LS 13.4	S 3.0 / LS 13.5
+1.00 above	S 6.8 / LS 14.5	S 6.3 / LS 14.6	S 5.8 / LS 14.6	S 5.3 / LS 14.7	S 4.8 / LS 14.8	S 4.3 / LS 14.9	S 3.8 / LS 14.9	S 3.3 / LS 15.0
2.25 Standard	S 5.2 / LS 10.3	S 4.9 / LS 10.4	S 4.5 / LS 10.4	S 4.2 / LS 10.5	S 3.9 / LS 10.5	S 3.6 / LS 10.6	S 3.2 / LS 10.6	S 2.9 / LS 10.6
+0.50 above	S 6.2 / LS 12.4	S 5.8 / LS 12.4	S 5.5 / LS 12.5	S 5.1 / LS 12.6	S 4.7 / LS 12.6	S 4.3 / LS 12.7	S 3.9 / LS 12.7	S 3.5 / LS 12.8
+0.75 above	S 7.0 / LS 13.9	S 6.6 / LS 14.0	S 6.1 / LS 14.1	S 5.7 / LS 14.1	S 5.2 / LS 14.2	S 4.8 / LS 14.2	S 4.4 / LS 14.3	S 3.9 / LS 14.4
+1.00 above	S 7.8 / LS 15.5	S 7.3 / LS 15.6	S 6.8 / LS 15.6	S 6.3 / LS 15.7	S 5.8 / LS 15.8	S 5.3 / LS 15.8	S 4.8 / LS 15.9	S 4.3 / LS 16.0
2.50 Standard	S 6.5 / LS 11.6	S 6.2 / LS 11.6	S 5.9 / LS 11.7	S 5.5 / LS 11.7	S 5.2 / LS 11.8	S 4.9 / LS 11.8	S 4.5 / LS 11.8	S 4.2 / LS 11.9
+0.50 above	S 7.8 / LS 13.9	S 7.4 / LS 13.9	S 7.0 / LS 14.0	S 6.6 / LS 14.0	S 6.2 / LS 14.1	S 5.8 / LS 14.2	S 5.4 / LS 14.2	S 5.0 / LS 14.3
+0.75 above	S 8.8 / LS 15.6	S 8.3 / LS 15.7	S 7.9 / LS 15.7	S 7.5 / LS 15.8	S 7.0 / LS 15.9	S 6.6 / LS 15.9	S 6.1 / LS 16.0	S 5.7 / LS 16.1
+1.00 above	S 9.8 / LS 17.3	S 9.3 / LS 17.4	S 8.8 / LS 17.5	S 8.3 / LS 17.6	S 7.8 / LS 17.6	S 7.3 / LS 17.7	S 6.8 / LS 17.8	S 6.3 / LS 17.8

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





7.00" UltraMotor

6/7 11.1 Stages M40

Build Rates



Bend Setting °	Bit 11-3/4*	Bit 11-7/8*	Bit 12*	Bit 12-1/8*	Bit 12-1/4*
	LS OD 11.250	LS OD 11.375	LS OD 11.500	LS OD 11.625	LS OD 11.750
150 Standard	S -1.4 / LS 7.0	S -1.7 / LS 7.0	S -2.0 / LS 7.1	S -2.3 / LS 7.1	S -2.7 / LS 7.1
+0.50 above	S N/B / LS 8.3	S N/B / LS 8.4	S N/B / LS 8.5	S N/B / LS 8.5	S N/B / LS 8.6
+0.75 above	S N/B / LS 9.4	S N/B / LS 9.5	S N/B / LS 9.5	S N/B / LS 9.6	S N/B / LS 9.6
+1.00 above	S N/B / LS 10.4	S N/B / LS 10.5	S N/B / LS 10.6	S N/B / LS 10.6	S N/B / LS 10.7
175 Standard	S 0.0 / LS 8.2	S -0.4 / LS 8.3	S -0.7 / LS 8.3	S -1.0 / LS 8.3	S -1.4 / LS 8.4
+0.50 above	S N/B / LS 9.8	S N/B / LS 9.9	S N/B / LS 10.0	S N/B / LS 10.0	S N/B / LS 10.1
+0.75 above	S N/B / LS 11.1	S N/B / LS 11.1	S N/B / LS 11.2	S N/B / LS 11.3	S N/B / LS 11.3
+1.00 above	S N/B / LS 12.3	S N/B / LS 12.4	S N/B / LS 12.4	S N/B / LS 12.5	S N/B / LS 12.6
183 Standard	S 0.4 / LS 8.6	S 0.0 / LS 8.7	S -0.3 / LS 8.7	S -0.6 / LS 8.7	S -0.9 / LS 8.8
+0.50 above	S 0.4 / LS 10.3	S 0.0 / LS 10.4	S N/B / LS 10.4	S N/B / LS 10.5	S N/B / LS 10.6
+0.75 above	S 0.5 / LS 11.6	S 0.1 / LS 11.7	S N/B / LS 11.7	S N/B / LS 11.8	S N/B / LS 11.9
+1.00 above	S 0.6 / LS 12.9	S 0.1 / LS 13.0	S N/B / LS 13.0	S N/B / LS 13.1	S N/B / LS 13.2
2.00 Standard	S 1.3 / LS 9.5	S 0.9 / LS 9.5	S 0.6 / LS 9.5	S 0.3 / LS 9.6	S -0.1 / LS 9.6
+0.50 above	S 1.5 / LS 11.3	S 1.1 / LS 11.4	S 0.7 / LS 11.5	S 0.3 / LS 11.5	S N/B / LS 11.6
+0.75 above	S 1.7 / LS 12.8	S 1.3 / LS 12.8	S 0.8 / LS 12.9	S 0.4 / LS 12.9	S N/B / LS 13.0
+1.00 above	S 1.9 / LS 14.2	S 1.4 / LS 14.2	S 0.9 / LS 14.3	S 0.4 / LS 14.4	S N/B / LS 14.5
2.12 Standard	S 1.9 / LS 10.0	S 1.6 / LS 10.1	S 1.2 / LS 10.1	S 0.9 / LS 10.2	S 0.6 / LS 10.2
+0.50 above	S 2.3 / LS 12.1	S 1.9 / LS 12.1	S 1.5 / LS 12.2	S 1.1 / LS 12.2	S 0.7 / LS 12.3
+0.75 above	S 2.5 / LS 13.6	S 2.1 / LS 13.6	S 1.7 / LS 13.7	S 1.2 / LS 13.8	S 0.8 / LS 13.8
+1.00 above	S 2.8 / LS 15.1	S 2.3 / LS 15.1	S 1.8 / LS 15.2	S 1.4 / LS 15.3	S 0.9 / LS 15.4
2.25 Standard	S 2.6 / LS 10.7	S 2.2 / LS 10.7	S 1.9 / LS 10.8	S 1.6 / LS 10.8	S 1.3 / LS 10.9
+0.50 above	S 3.1 / LS 12.8	S 2.7 / LS 12.9	S 2.3 / LS 12.9	S 1.9 / LS 13.0	S 1.5 / LS 13.1
+0.75 above	S 3.5 / LS 14.4	S 3.0 / LS 14.5	S 2.6 / LS 14.6	S 2.1 / LS 14.6	S 1.7 / LS 14.7
+1.00 above	S 3.9 / LS 16.0	S 3.4 / LS 16.1	S 2.9 / LS 16.2	S 2.4 / LS 16.3	S 1.9 / LS 16.3
2.50 Standard	S 3.9 / LS 11.9	S 3.5 / LS 12.0	S 3.2 / LS 12.0	S 2.9 / LS 12.1	S 2.6 / LS 12.1
+0.50 above	S 4.7 / LS 14.3	S 4.3 / LS 14.4	S 3.9 / LS 14.4	S 3.5 / LS 14.5	S 3.1 / LS 14.6
+0.75 above	S 5.2 / LS 16.1	S 4.8 / LS 16.2	S 4.3 / LS 16.2	S 3.9 / LS 16.3	S 3.5 / LS 16.4
+1.00 above	S 5.8 / LS 17.9	S 5.3 / LS 18.0	S 4.8 / LS 18.1	S 4.3 / LS 18.1	S 3.8 / LS 18.2

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





7.00" UltraMotor 6/7 11.1 Stages M41

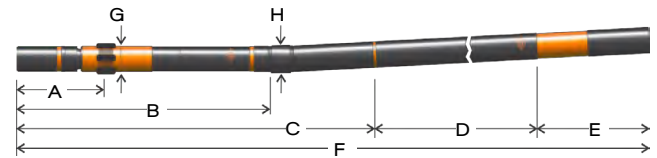


Motor Specifications

Bit Box to Stabilizer	A	30 in.
Bit Box to Bend (FBH)	B	60 in.
Bit Box to Adj. Bend	B	72 in.
Bottom End Length	C	107 in.
Power Section Length	D	see Power Section
Top End Length	E	31 in.
Total Length	F	C + D + E
Body Outer Diameter	G	7.25 in.
Crown Pad Radius	H	3.98 in.
Recommended Hole Size		8-1/2 - 9-7/8 in.
Standard Bit Box Connection ¹		4-1/2 REG
Standard Pin Down Connection ¹		4-1/2 IF
Standard Top Box Connection ¹		NC50 (5 XH, 4-1/2 IF) NC46 (4 IF, 4-1/2 XH)
Weight ²		2,500 lbs
Operating Capacity	Max. WOB	95,100 lbs
	Max. Bit Overpull	95,100 lbs
	Torsional Limit	21,000 lbf-ft
Static Capacity	Max. WOB to Re-run	487,500 lbs
	Max. Bit Overpull to Re-run	319,000 lbs
	Absolute Body Overpull	659,000 lbs
	Torsional Limit	34,000 lbf-ft

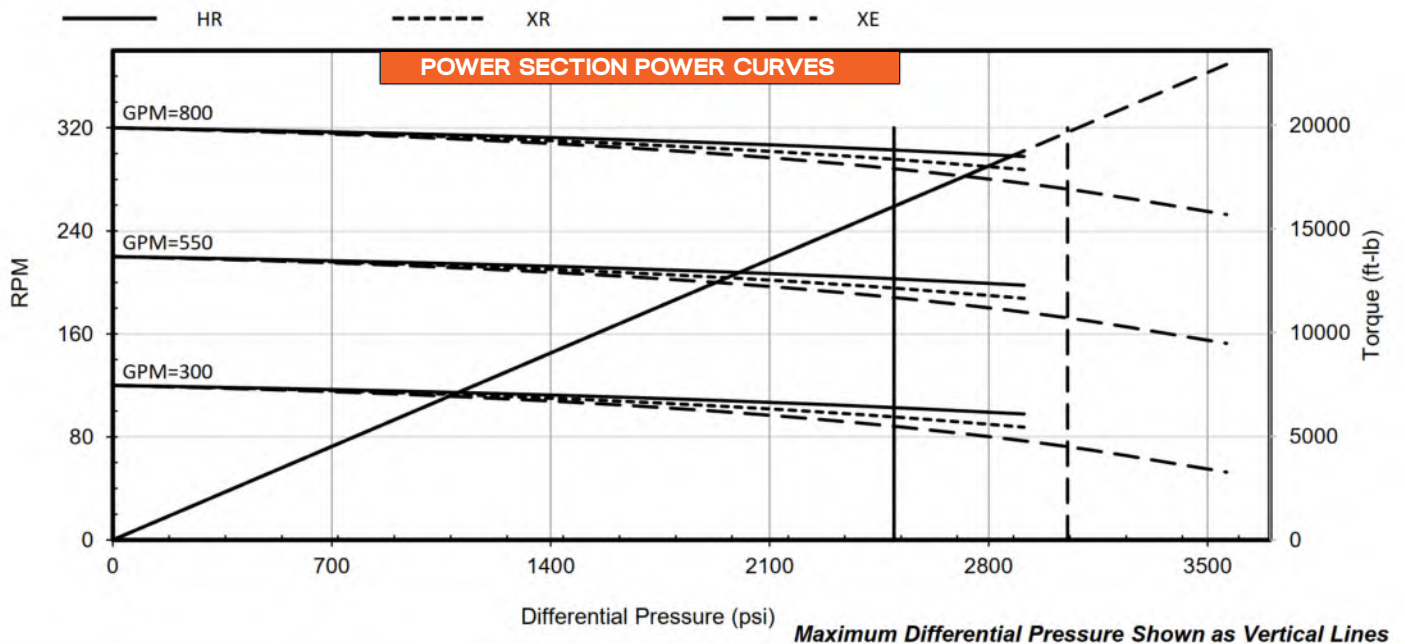
¹other options available on request

²not including Power Section



Power Section

Elastomer	HR	XR	XE
Configuration	6/7 Lobes 11.1 Stages		
Stator Length New (in.)	300		
Stator OD (in.)	7.00		
Rotor Weight (lbs)	1,193		
Stator Weight (lbs)	1,219		
Speed Range (rpm)	120 - 320		
Flow Range (gpm)	300 - 800		
Rotation (rev/gal)	0.400		
Torque Slope (lbf-ft/psi)	6.440		
Off Bottom Pressure (psi)	222		
Max Diff Pressure (psi)	2,500	2,500	2,500
Max Torque (lbf-ft)	16,080	16,080	19,660
Stall Diff Pressure (psi)	3,750	3,750	4,570
Stall Torque (lbf-ft)	24,130	24,130	29,490
Max Power (hp)	927	905	1,020



BLACK DIAMOND





7.00" UltraMotor

6/7 11.1 Stages M41

Build Rates



Bend Setting °	Bit 7-3/4*	Bit 7-7/8*	Bit 8*	Bit 8-1/8*	Bit 8-1/4*	Bit 8-3/8*	Bit 8-1/2	Bit 8-5/8
	LS OD 7.250	LS OD 7.375	LS OD 7.500	LS OD 7.625	LS OD 7.750	LS OD 7.875	LS OD 8.000	LS OD 8.125
1.50 Standard	S 8.6 / LS CHK	S 8.4 / LS 6.4	S 8.1 / LS 6.4	S 7.9 / LS 6.3	S 7.6 / LS 6.3	S 7.3 / LS 6.2	S 7.1 / LS 6.2	S 6.8 / LS 6.1
+0.50 above	S 10.3 / LS CHK	S 10.0 / LS 7.7	S 9.7 / LS 7.6	S 9.4 / LS 7.6	S 9.1 / LS 7.5	S 8.8 / LS 7.5	S 8.5 / LS 7.4	S 8.2 / LS 7.4
+0.75 above	S 11.6 / LS CHK	S 11.3 / LS 8.6	S 10.9 / LS 8.6	S 10.6 / LS 8.5	S 10.3 / LS 8.5	S 9.9 / LS 8.4	S 9.6 / LS 8.3	S 9.2 / LS 8.3
+1.00 above	S 12.9 / LS CHK	S 12.5 / LS 9.6	S 12.2 / LS 9.5	S 11.8 / LS 9.5	S 11.4 / LS 9.4	S 11.0 / LS 9.3	S 10.6 / LS 9.3	S 10.3 / LS 9.2
1.75 Standard	S 9.9 / LS CHK	S 9.6 / LS 7.8	S 9.4 / LS 7.7	S 9.1 / LS 7.7	S 8.9 / LS 7.6	S 8.6 / LS 7.6	S 8.4 / LS 7.5	S 8.1 / LS 7.5
+0.50 above	S 11.8 / LS CHK	S 11.5 / LS 9.3	S 11.2 / LS 9.3	S 10.9 / LS 9.2	S 10.6 / LS 9.2	S 10.3 / LS 9.1	S 10.0 / LS 9.0	S 9.7 / LS 9.0
+0.75 above	S 13.3 / LS CHK	S 13.0 / LS 10.5	S 12.6 / LS 10.4	S 12.3 / LS 10.4	S 12.0 / LS 10.3	S 11.6 / LS 10.2	S 11.3 / LS 10.2	S 10.9 / LS 10.1
+1.00 above	S 14.8 / LS CHK	S 14.4 / LS 11.6	S 14.1 / LS 11.6	S 13.7 / LS 11.5	S 13.3 / LS 11.4	S 12.9 / LS 11.4	S 12.5 / LS 11.3	S 12.2 / LS 11.2
1.83 Standard	S 10.3 / LS CHK	S 10.0 / LS 8.2	S 9.8 / LS 8.2	S 9.5 / LS 8.1	S 9.3 / LS 8.1	S 9.0 / LS 8.0	S 8.8 / LS 8.0	S 8.5 / LS 7.9
+0.50 above	S 12.3 / LS CHK	S 12.0 / LS 9.8	S 11.7 / LS 9.8	S 11.4 / LS 9.7	S 11.1 / LS 9.7	S 10.8 / LS 9.6	S 10.5 / LS 9.6	S 10.2 / LS 9.5
+0.75 above	S 13.9 / LS CHK	S 13.5 / LS 11.1	S 13.2 / LS 11.0	S 12.9 / LS 10.9	S 12.5 / LS 10.9	S 12.2 / LS 10.8	S 11.8 / LS 10.8	S 11.5 / LS 10.7
+1.00 above	S 15.4 / LS CHK	S 15.0 / LS 12.3	S 14.7 / LS 12.2	S 14.3 / LS 12.2	S 13.9 / LS 12.1	S 13.5 / LS 12.0	S 13.1 / LS 12.0	S 12.8 / LS 11.9
2.00 Standard	S 11.1 / LS CHK	S 10.9 / LS 9.1	S 10.6 / LS 9.1	S 10.4 / LS 9.0	S 10.1 / LS 9.0	S 9.9 / LS 8.9	S 9.6 / LS 8.9	S 9.4 / LS 8.9
+0.50 above	S 13.4 / LS CHK	S 13.1 / LS 10.9	S 12.8 / LS 10.9	S 12.5 / LS 10.8	S 12.2 / LS 10.8	S 11.9 / LS 10.7	S 11.6 / LS 10.7	S 11.2 / LS 10.6
+0.75 above	S 15.0 / LS CHK	S 14.7 / LS 12.3	S 14.4 / LS 12.3	S 14.0 / LS 12.2	S 13.7 / LS 12.1	S 13.3 / LS 12.1	S 13.0 / LS 12.0	S 12.7 / LS 12.0
+1.00 above	S 16.7 / LS CHK	S 16.3 / LS 13.7	S 16.0 / LS 13.6	S 15.6 / LS 13.5	S 15.2 / LS 13.5	S 14.8 / LS 13.4	S 14.4 / LS 13.3	S 14.1 / LS 13.3
2.12 Standard	S 11.7 / LS CHK	S 11.5 / LS 9.8	S 11.2 / LS 9.7	S 11.0 / LS 9.7	S 10.7 / LS 9.6	S 10.5 / LS 9.6	S 10.2 / LS 9.6	S 10.0 / LS 9.5
+0.50 above	S 14.1 / LS CHK	S 13.8 / LS 11.7	S 13.5 / LS 11.7	S 13.2 / LS 11.6	S 12.9 / LS 11.6	S 12.6 / LS 11.5	S 12.3 / LS 11.5	S 12.0 / LS 11.4
+0.75 above	S 15.9 / LS CHK	S 15.5 / LS 13.2	S 15.2 / LS 13.1	S 14.8 / LS 13.1	S 14.5 / LS 13.0	S 14.2 / LS 13.0	S 13.8 / LS 12.9	S 13.5 / LS 12.8
+1.00 above	S 17.6 / LS CHK	S 17.2 / LS 14.7	S 16.9 / LS 14.6	S 16.5 / LS 14.5	S 16.1 / LS 14.5	S 15.7 / LS 14.4	S 15.4 / LS 14.3	S 15.0 / LS 14.3
2.25 Standard	S 12.4 / LS CHK	S 12.2 / LS 10.5	S 11.9 / LS 10.4	S 11.6 / LS 10.4	S 11.4 / LS 10.4	S 11.1 / LS 10.3	S 10.9 / LS 10.3	S 10.6 / LS 10.2
+0.50 above	S 14.9 / LS CHK	S 14.6 / LS 12.6	S 14.3 / LS 12.5	S 14.0 / LS 12.5	S 13.7 / LS 12.4	S 13.4 / LS 12.4	S 13.1 / LS 12.3	S 12.8 / LS 12.3
+0.75 above	S 16.7 / LS CHK	S 16.4 / LS 14.2	S 16.1 / LS 14.1	S 15.7 / LS 14.0	S 15.4 / LS 14.0	S 15.0 / LS 13.9	S 14.7 / LS 13.9	S 14.4 / LS 13.8
+1.00 above	S 18.6 / LS CHK	S 18.2 / LS 15.7	S 17.9 / LS 15.7	S 17.5 / LS 15.6	S 17.1 / LS 15.5	S 16.7 / LS 15.5	S 16.3 / LS 15.4	S 16.0 / LS 15.3
2.50 Standard	S 13.7 / LS CHK	S 13.4 / LS 11.8	S 13.2 / LS 11.8	S 12.9 / LS 11.8	S 12.7 / LS 11.7	S 12.4 / LS 11.7	S 12.2 / LS 11.6	S 11.9 / LS 11.6
+0.50 above	S 16.4 / LS CHK	S 16.1 / LS 14.2	S 15.8 / LS 14.2	S 15.5 / LS 14.1	S 15.2 / LS 14.1	S 14.9 / LS 14.0	S 14.6 / LS 13.9	S 14.3 / LS 13.9
+0.75 above	S 18.5 / LS CHK	S 18.1 / LS 16.0	S 17.8 / LS 15.9	S 17.4 / LS 15.9	S 17.1 / LS 15.8	S 16.8 / LS 15.8	S 16.4 / LS 15.7	S 16.1 / LS 15.6
+1.00 above	S 20.5 / LS CHK	S 20.1 / LS 17.8	S 19.7 / LS 17.7	S 19.4 / LS 17.6	S 19.0 / LS 17.6	S 18.6 / LS 17.5	S 18.2 / LS 17.4	S 17.9 / LS 17.4

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





7.00" UltraMotor

6/7 11.1 Stages M41

Build Rates



Bend Setting °	Bit 8-3/4	Bit 8-7/8	Bit 9	Bit 9-1/8	Bit 9-1/4	Bit 9-3/8	Bit 9-1/2	Bit 9-5/8
	LS OD 8.250	LS OD 8.375	LS OD 8.500	LS OD 8.625	LS OD 8.750	LS OD 8.875	LS OD 9.000	LS OD 9.125
1.50 Standard	S 6.6 / LS 6.1	S 6.3 / LS 6.0	S 6.1 / LS 6.0	S 5.8 / LS 6.0	S 5.6 / LS 5.9	S 5.3 / LS 5.9	S 5.1 / LS 5.9	S 4.8 / LS 6.0
+0.50 above	S 7.9 / LS 7.3	S 7.6 / LS 7.2	S 7.3 / LS 7.2	S 7.0 / LS 7.1	S 6.7 / LS 7.1	S 6.4 / LS 7.1	S 6.1 / LS 7.1	S 5.8 / LS 7.2
+0.75 above	S 8.9 / LS 8.2	S 8.6 / LS 8.2	S 8.2 / LS 8.1	S 7.9 / LS 8.0	S 7.5 / LS 8.0	S 7.2 / LS 8.0	S 6.9 / LS 8.0	S 6.5 / LS 8.1
+1.00 above	S 9.9 / LS 9.1	S 9.5 / LS 9.1	S 9.1 / LS 9.0	S 8.8 / LS 8.9	S 8.4 / LS 8.9	S 8.0 / LS 8.9	S 7.6 / LS 8.9	S 7.2 / LS 9.0
1.75 Standard	S 7.9 / LS 7.4	S 7.6 / LS 7.4	S 7.4 / LS 7.4	S 7.1 / LS 7.3	S 6.8 / LS 7.3	S 6.6 / LS 7.2	S 6.3 / LS 7.2	S 6.1 / LS 7.2
+0.50 above	S 9.4 / LS 8.9	S 9.1 / LS 8.9	S 8.8 / LS 8.8	S 8.5 / LS 8.8	S 8.2 / LS 8.7	S 7.9 / LS 8.7	S 7.6 / LS 8.6	S 7.3 / LS 8.6
+0.75 above	S 10.6 / LS 10.1	S 10.3 / LS 10.0	S 9.9 / LS 9.9	S 9.6 / LS 9.9	S 9.2 / LS 9.8	S 8.9 / LS 9.8	S 8.6 / LS 9.7	S 8.2 / LS 9.7
+1.00 above	S 11.8 / LS 11.2	S 11.4 / LS 11.1	S 11.0 / LS 11.0	S 10.7 / LS 11.0	S 10.3 / LS 10.9	S 9.9 / LS 10.8	S 9.5 / LS 10.8	S 9.1 / LS 10.7
1.83 Standard	S 8.3 / LS 7.9	S 8.0 / LS 7.8	S 7.8 / LS 7.8	S 7.5 / LS 7.8	S 7.3 / LS 7.7	S 7.0 / LS 7.7	S 6.7 / LS 7.6	S 6.5 / LS 7.6
+0.50 above	S 9.9 / LS 9.5	S 9.6 / LS 9.4	S 9.3 / LS 9.4	S 9.0 / LS 9.3	S 8.7 / LS 9.2	S 8.4 / LS 9.2	S 8.1 / LS 9.1	S 7.8 / LS 9.1
+0.75 above	S 11.2 / LS 10.6	S 10.8 / LS 10.6	S 10.5 / LS 10.5	S 10.1 / LS 10.5	S 9.8 / LS 10.4	S 9.5 / LS 10.3	S 9.1 / LS 10.3	S 8.8 / LS 10.2
+1.00 above	S 12.4 / LS 11.8	S 12.0 / LS 11.8	S 11.6 / LS 11.7	S 11.3 / LS 11.6	S 10.9 / LS 11.6	S 10.5 / LS 11.5	S 10.1 / LS 11.4	S 9.7 / LS 11.4
2.00 Standard	S 9.1 / LS 8.8	S 8.9 / LS 8.8	S 8.6 / LS 8.7	S 8.4 / LS 8.7	S 8.1 / LS 8.6	S 7.9 / LS 8.6	S 7.6 / LS 8.5	S 7.4 / LS 8.5
+0.50 above	S 10.9 / LS 10.6	S 10.6 / LS 10.5	S 10.3 / LS 10.5	S 10.0 / LS 10.4	S 9.7 / LS 10.4	S 9.4 / LS 10.3	S 9.1 / LS 10.3	S 8.8 / LS 10.2
+0.75 above	S 12.3 / LS 11.9	S 12.0 / LS 11.8	S 11.6 / LS 11.8	S 11.3 / LS 11.7	S 11.0 / LS 11.7	S 10.6 / LS 11.6	S 10.3 / LS 11.5	S 9.9 / LS 11.5
+1.00 above	S 13.7 / LS 13.2	S 13.3 / LS 13.1	S 12.9 / LS 13.1	S 12.6 / LS 13.0	S 12.2 / LS 12.9	S 11.8 / LS 12.9	S 11.4 / LS 12.8	S 11.0 / LS 12.7
2.12 Standard	S 9.7 / LS 9.5	S 9.5 / LS 9.4	S 9.2 / LS 9.4	S 9.0 / LS 9.3	S 8.7 / LS 9.3	S 8.5 / LS 9.2	S 8.2 / LS 9.2	S 8.0 / LS 9.2
+0.50 above	S 11.7 / LS 11.4	S 11.4 / LS 11.3	S 11.1 / LS 11.3	S 10.8 / LS 11.2	S 10.5 / LS 11.1	S 10.2 / LS 11.1	S 9.9 / LS 11.0	S 9.6 / LS 11.0
+0.75 above	S 13.1 / LS 12.8	S 12.8 / LS 12.7	S 12.5 / LS 12.7	S 12.1 / LS 12.6	S 11.8 / LS 12.5	S 11.4 / LS 12.5	S 11.1 / LS 12.4	S 10.8 / LS 12.4
+1.00 above	S 14.6 / LS 14.2	S 14.2 / LS 14.1	S 13.8 / LS 14.1	S 13.5 / LS 14.0	S 13.1 / LS 13.9	S 12.7 / LS 13.9	S 12.3 / LS 13.8	S 11.9 / LS 13.7
2.25 Standard	S 10.4 / LS 10.2	S 10.1 / LS 10.1	S 9.9 / LS 10.1	S 9.6 / LS 10.0	S 9.4 / LS 10.0	S 9.1 / LS 9.9	S 8.9 / LS 9.9	S 8.6 / LS 9.9
+0.50 above	S 12.5 / LS 12.2	S 12.2 / LS 12.2	S 11.9 / LS 12.1	S 11.6 / LS 12.0	S 11.3 / LS 12.0	S 11.0 / LS 11.9	S 10.7 / LS 11.9	S 10.3 / LS 11.8
+0.75 above	S 14.0 / LS 13.7	S 13.7 / LS 13.7	S 13.3 / LS 13.6	S 13.0 / LS 13.6	S 12.7 / LS 13.5	S 12.3 / LS 13.4	S 12.0 / LS 13.4	S 11.6 / LS 13.3
+1.00 above	S 15.6 / LS 15.3	S 15.2 / LS 15.2	S 14.8 / LS 15.1	S 14.4 / LS 15.1	S 14.1 / LS 15.0	S 13.7 / LS 14.9	S 13.3 / LS 14.9	S 12.9 / LS 14.8
2.50 Standard	S 11.7 / LS 11.5	S 11.4 / LS 11.5	S 11.1 / LS 11.4	S 10.9 / LS 11.4	S 10.6 / LS 11.4	S 10.4 / LS 11.3	S 10.1 / LS 11.3	S 9.9 / LS 11.2
+0.50 above	S 14.0 / LS 13.8	S 13.7 / LS 13.8	S 13.4 / LS 13.7	S 13.1 / LS 13.7	S 12.8 / LS 13.6	S 12.5 / LS 13.6	S 12.2 / LS 13.5	S 11.9 / LS 13.5
+0.75 above	S 15.7 / LS 15.6	S 15.4 / LS 15.5	S 15.1 / LS 15.5	S 14.7 / LS 15.4	S 14.4 / LS 15.3	S 14.0 / LS 15.3	S 13.7 / LS 15.2	S 13.4 / LS 15.2
+1.00 above	S 17.5 / LS 17.3	S 17.1 / LS 17.2	S 16.7 / LS 17.2	S 16.3 / LS 17.1	S 16.0 / LS 17.0	S 15.6 / LS 17.0	S 15.2 / LS 16.9	S 14.8 / LS 16.8

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





7.00" UltraMotor

6/7 11.1 Stages M41

Build Rates



Bend Setting °	9-3/4	Bit 9-7/8	Bit 10*	Bit 10-1/8*	Bit 10-1/4*	Bit 10-3/8*	Bit 10-1/2*	Bit 10-5/8*
	LS OD 9.250	LS OD 9.375	LS OD 9.500	LS OD 9.625	LS OD 9.750	LS OD 9.875	LS OD 10.000	LS OD 10.125
1.50 Standard	S 4.6 / LS 6.0	S 4.3 / LS 6.1	S 4.1 / LS 6.1	S 3.8 / LS 6.2	S 3.6 / LS 6.2	S 3.3 / LS 6.3	S 3.1 / LS 6.3	S 2.8 / LS 6.3
+0.50 above	S 5.5 / LS 7.2	S 5.2 / LS 7.3	S 4.9 / LS 7.3	S 4.6 / LS 7.4	S 4.3 / LS 7.5	S 4.0 / LS 7.5	S 3.7 / LS 7.6	S 3.4 / LS 7.6
+0.75 above	S 6.2 / LS 8.1	S 5.8 / LS 8.2	S 5.5 / LS 8.3	S 5.2 / LS 8.3	S 4.8 / LS 8.4	S 4.5 / LS 8.4	S 4.1 / LS 8.5	S 3.8 / LS 8.6
+1.00 above	S 6.9 / LS 9.1	S 6.5 / LS 9.1	S 6.1 / LS 9.2	S 5.7 / LS 9.3	S 5.4 / LS 9.3	S 5.0 / LS 9.4	S 4.6 / LS 9.5	S 4.2 / LS 9.5
1.75 Standard	S 5.8 / LS 7.2	S 5.6 / LS 7.3	S 5.3 / LS 7.3	S 5.1 / LS 7.3	S 4.8 / LS 7.4	S 4.6 / LS 7.4	S 4.3 / LS 7.5	S 4.1 / LS 7.5
+0.50 above	S 7.0 / LS 8.7	S 6.7 / LS 8.7	S 6.4 / LS 8.8	S 6.1 / LS 8.8	S 5.8 / LS 8.9	S 5.5 / LS 8.9	S 5.2 / LS 9.0	S 4.9 / LS 9.0
+0.75 above	S 7.9 / LS 9.7	S 7.5 / LS 9.8	S 7.2 / LS 9.9	S 6.9 / LS 9.9	S 6.5 / LS 10.0	S 6.2 / LS 10.0	S 5.8 / LS 10.1	S 5.5 / LS 10.2
+1.00 above	S 8.8 / LS 10.8	S 8.4 / LS 10.9	S 8.0 / LS 10.9	S 7.6 / LS 11.0	S 7.2 / LS 11.1	S 6.9 / LS 11.1	S 6.5 / LS 11.2	S 6.1 / LS 11.3
1.83 Standard	S 6.2 / LS 7.6	S 6.0 / LS 7.6	S 5.7 / LS 7.7	S 5.5 / LS 7.7	S 5.2 / LS 7.8	S 5.0 / LS 7.8	S 4.7 / LS 7.9	S 4.5 / LS 7.9
+0.50 above	S 7.5 / LS 9.1	S 7.2 / LS 9.2	S 6.9 / LS 9.2	S 6.6 / LS 9.3	S 6.3 / LS 9.3	S 6.0 / LS 9.4	S 5.7 / LS 9.4	S 5.4 / LS 9.5
+0.75 above	S 8.4 / LS 10.2	S 8.1 / LS 10.3	S 7.8 / LS 10.4	S 7.4 / LS 10.4	S 7.1 / LS 10.5	S 6.7 / LS 10.5	S 6.4 / LS 10.6	S 6.1 / LS 10.7
+1.00 above	S 9.4 / LS 11.4	S 9.0 / LS 11.4	S 8.6 / LS 11.5	S 8.2 / LS 11.6	S 7.9 / LS 11.6	S 7.5 / LS 11.7	S 7.1 / LS 11.8	S 6.7 / LS 11.8
2.00 Standard	S 7.1 / LS 8.5	S 6.9 / LS 8.4	S 6.6 / LS 8.5	S 6.4 / LS 8.5	S 6.1 / LS 8.6	S 5.8 / LS 8.6	S 5.6 / LS 8.7	S 5.3 / LS 8.7
+0.50 above	S 8.5 / LS 10.1	S 8.2 / LS 10.1	S 7.9 / LS 10.2	S 7.6 / LS 10.2	S 7.3 / LS 10.3	S 7.0 / LS 10.3	S 6.7 / LS 10.4	S 6.4 / LS 10.4
+0.75 above	S 9.6 / LS 11.4	S 9.3 / LS 11.4	S 8.9 / LS 11.4	S 8.6 / LS 11.5	S 8.2 / LS 11.6	S 7.9 / LS 11.6	S 7.6 / LS 11.7	S 7.2 / LS 11.7
+1.00 above	S 10.7 / LS 12.7	S 10.3 / LS 12.6	S 9.9 / LS 12.7	S 9.5 / LS 12.8	S 9.1 / LS 12.8	S 8.8 / LS 12.9	S 8.4 / LS 13.0	S 8.0 / LS 13.0
2.12 Standard	S 7.7 / LS 9.1	S 7.5 / LS 9.1	S 7.2 / LS 9.0	S 7.0 / LS 9.1	S 6.7 / LS 9.1	S 6.5 / LS 9.2	S 6.2 / LS 9.2	S 6.0 / LS 9.3
+0.50 above	S 9.3 / LS 10.9	S 9.0 / LS 10.9	S 8.7 / LS 10.8	S 8.3 / LS 10.9	S 8.0 / LS 11.0	S 7.7 / LS 11.0	S 7.4 / LS 11.1	S 7.1 / LS 11.1
+0.75 above	S 10.4 / LS 12.3	S 10.1 / LS 12.2	S 9.7 / LS 12.2	S 9.4 / LS 12.3	S 9.1 / LS 12.3	S 8.7 / LS 12.4	S 8.4 / LS 12.4	S 8.0 / LS 12.5
+1.00 above	S 11.6 / LS 13.7	S 11.2 / LS 13.6	S 10.8 / LS 13.6	S 10.4 / LS 13.6	S 10.1 / LS 13.7	S 9.7 / LS 13.8	S 9.3 / LS 13.8	S 8.9 / LS 13.9
2.25 Standard	S 8.4 / LS 9.8	S 8.1 / LS 9.8	S 7.9 / LS 9.7	S 7.6 / LS 9.7	S 7.4 / LS 9.7	S 7.1 / LS 9.8	S 6.9 / LS 9.8	S 6.6 / LS 9.9
+0.50 above	S 10.0 / LS 11.8	S 9.7 / LS 11.7	S 9.4 / LS 11.7	S 9.1 / LS 11.6	S 8.8 / LS 11.7	S 8.5 / LS 11.7	S 8.2 / LS 11.8	S 7.9 / LS 11.8
+0.75 above	S 11.3 / LS 13.3	S 11.0 / LS 13.2	S 10.6 / LS 13.1	S 10.3 / LS 13.1	S 9.9 / LS 13.1	S 9.6 / LS 13.2	S 9.3 / LS 13.3	S 8.9 / LS 13.3
+1.00 above	S 12.6 / LS 14.7	S 12.2 / LS 14.7	S 11.8 / LS 14.6	S 11.4 / LS 14.5	S 11.0 / LS 14.6	S 10.7 / LS 14.7	S 10.3 / LS 14.7	S 9.9 / LS 14.8
2.50 Standard	S 9.6 / LS 11.2	S 9.4 / LS 11.1	S 9.1 / LS 11.1	S 8.9 / LS 11.0	S 8.6 / LS 11.0	S 8.4 / LS 11.0	S 8.1 / LS 11.0	S 7.9 / LS 11.0
+0.50 above	S 11.6 / LS 13.4	S 11.3 / LS 13.4	S 11.0 / LS 13.3	S 10.7 / LS 13.3	S 10.4 / LS 13.2	S 10.1 / LS 13.2	S 9.8 / LS 13.2	S 9.4 / LS 13.3
+0.75 above	S 13.0 / LS 15.1	S 12.7 / LS 15.0	S 12.3 / LS 15.0	S 12.0 / LS 14.9	S 11.7 / LS 14.8	S 11.3 / LS 14.8	S 11.0 / LS 14.9	S 10.6 / LS 14.9
+1.00 above	S 14.5 / LS 16.8	S 14.1 / LS 16.7	S 13.7 / LS 16.6	S 13.3 / LS 16.6	S 12.9 / LS 16.5	S 12.6 / LS 16.4	S 12.2 / LS 16.5	S 11.8 / LS 16.6

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





7.00" UltraMotor

6/7 11.1 Stages M41

Build Rates



Bend Setting °	Bit 10-3/4*	Bit 10-7/8*	Bit 11*	Bit 11-1/8*	Bit 11-1/4*	Bit 11-3/8*	Bit 11-1/2*	Bit 11-5/8*
	LS OD 10.250	LS OD 10.375	LS OD 10.500	LS OD 10.625	LS OD 10.750	LS OD 10.875	LS OD 11.000	LS OD 11.125
1.50 Standard	S 2.6 / LS 6.4	S 2.3 / LS 6.4	S 2.1 / LS 6.5	S 1.8 / LS 6.5	S 1.6 / LS 6.6	S 1.3 / LS 6.6	S 1.0 / LS 6.7	S 0.8 / LS 6.7
+0.50 above	S 3.1 / LS 7.7	S 2.8 / LS 7.7	S 2.5 / LS 7.8	S 2.2 / LS 7.8	S 1.9 / LS 7.9	S 1.6 / LS 7.9	S 1.3 / LS 8.0	S 1.0 / LS 8.0
+0.75 above	S 3.5 / LS 8.6	S 3.1 / LS 8.7	S 2.8 / LS 8.7	S 2.4 / LS 8.8	S 2.1 / LS 8.9	S 1.8 / LS 8.9	S 1.4 / LS 9.0	S 1.1 / LS 9.0
+1.00 above	S 3.8 / LS 9.6	S 3.5 / LS 9.7	S 3.1 / LS 9.7	S 2.7 / LS 9.8	S 2.3 / LS 9.9	S 1.9 / LS 9.9	S 1.6 / LS 10.0	S 1.2 / LS 10.1
1.75 Standard	S 3.8 / LS 7.6	S 3.6 / LS 7.6	S 3.3 / LS 7.7	S 3.1 / LS 7.7	S 2.8 / LS 7.7	S 2.6 / LS 7.8	S 2.3 / LS 7.8	S 2.1 / LS 7.9
+0.50 above	S 4.6 / LS 9.1	S 4.3 / LS 9.1	S 4.0 / LS 9.2	S 3.7 / LS 9.2	S 3.4 / LS 9.3	S 3.1 / LS 9.3	S 2.8 / LS 9.4	S 2.5 / LS 9.5
+0.75 above	S 5.2 / LS 10.2	S 4.8 / LS 10.3	S 4.5 / LS 10.3	S 4.1 / LS 10.4	S 3.8 / LS 10.5	S 3.5 / LS 10.5	S 3.1 / LS 10.6	S 2.8 / LS 10.6
+1.00 above	S 5.7 / LS 11.4	S 5.4 / LS 11.4	S 5.0 / LS 11.5	S 4.6 / LS 11.6	S 4.2 / LS 11.6	S 3.8 / LS 11.7	S 3.5 / LS 11.8	S 3.1 / LS 11.8
1.83 Standard	S 4.2 / LS 7.9	S 4.0 / LS 8.0	S 3.7 / LS 8.0	S 3.5 / LS 8.1	S 3.2 / LS 8.1	S 3.0 / LS 8.2	S 2.7 / LS 8.2	S 2.5 / LS 8.3
+0.50 above	S 5.1 / LS 9.5	S 4.8 / LS 9.6	S 4.5 / LS 9.6	S 4.2 / LS 9.7	S 3.9 / LS 9.7	S 3.6 / LS 9.8	S 3.3 / LS 9.9	S 3.0 / LS 9.9
+0.75 above	S 5.7 / LS 10.7	S 5.4 / LS 10.8	S 5.0 / LS 10.8	S 4.7 / LS 10.9	S 4.3 / LS 11.0	S 4.0 / LS 11.0	S 3.7 / LS 11.1	S 3.3 / LS 11.1
+1.00 above	S 6.3 / LS 11.9	S 6.0 / LS 12.0	S 5.6 / LS 12.0	S 5.2 / LS 12.1	S 4.8 / LS 12.2	S 4.5 / LS 12.2	S 4.1 / LS 12.3	S 3.7 / LS 12.4
2.00 Standard	S 5.1 / LS 8.7	S 4.8 / LS 8.8	S 4.6 / LS 8.8	S 4.3 / LS 8.9	S 4.1 / LS 8.9	S 3.8 / LS 9.0	S 3.6 / LS 9.0	S 3.3 / LS 9.1
+0.50 above	S 6.1 / LS 10.5	S 5.8 / LS 10.5	S 5.5 / LS 10.6	S 5.2 / LS 10.7	S 4.9 / LS 10.7	S 4.6 / LS 10.8	S 4.3 / LS 10.8	S 4.0 / LS 10.9
+0.75 above	S 6.9 / LS 11.8	S 6.5 / LS 11.9	S 6.2 / LS 11.9	S 5.9 / LS 12.0	S 5.5 / LS 12.0	S 5.2 / LS 12.1	S 4.8 / LS 12.2	S 4.5 / LS 12.2
+1.00 above	S 7.6 / LS 13.1	S 7.3 / LS 13.2	S 6.9 / LS 13.2	S 6.5 / LS 13.3	S 6.1 / LS 13.4	S 5.7 / LS 13.4	S 5.4 / LS 13.5	S 5.0 / LS 13.6
2.12 Standard	S 5.7 / LS 9.3	S 5.4 / LS 9.4	S 5.2 / LS 9.4	S 4.9 / LS 9.4	S 4.7 / LS 9.5	S 4.4 / LS 9.5	S 4.2 / LS 9.6	S 3.9 / LS 9.6
+0.50 above	S 6.8 / LS 11.2	S 6.5 / LS 11.2	S 6.2 / LS 11.3	S 5.9 / LS 11.3	S 5.6 / LS 11.4	S 5.3 / LS 11.4	S 5.0 / LS 11.5	S 4.7 / LS 11.5
+0.75 above	S 7.7 / LS 12.6	S 7.4 / LS 12.6	S 7.0 / LS 12.7	S 6.7 / LS 12.7	S 6.3 / LS 12.8	S 6.0 / LS 12.9	S 5.7 / LS 12.9	S 5.3 / LS 13.0
+1.00 above	S 8.5 / LS 14.0	S 8.2 / LS 14.0	S 7.8 / LS 14.1	S 7.4 / LS 14.2	S 7.0 / LS 14.2	S 6.7 / LS 14.3	S 6.3 / LS 14.4	S 5.9 / LS 14.4
2.25 Standard	S 6.4 / LS 9.9	S 6.1 / LS 10.0	S 5.9 / LS 10.0	S 5.6 / LS 10.1	S 5.3 / LS 10.1	S 5.1 / LS 10.1	S 4.8 / LS 10.2	S 4.6 / LS 10.2
+0.50 above	S 7.6 / LS 11.9	S 7.3 / LS 12.0	S 7.0 / LS 12.0	S 6.7 / LS 12.1	S 6.4 / LS 12.1	S 6.1 / LS 12.2	S 5.8 / LS 12.2	S 5.5 / LS 12.3
+0.75 above	S 8.6 / LS 13.4	S 8.2 / LS 13.4	S 7.9 / LS 13.5	S 7.6 / LS 13.6	S 7.2 / LS 13.6	S 6.9 / LS 13.7	S 6.5 / LS 13.7	S 6.2 / LS 13.8
+1.00 above	S 9.5 / LS 14.9	S 9.2 / LS 14.9	S 8.8 / LS 15.0	S 8.4 / LS 15.1	S 8.0 / LS 15.1	S 7.6 / LS 15.2	S 7.3 / LS 15.3	S 6.9 / LS 15.3
2.50 Standard	S 7.6 / LS 11.1	S 7.4 / LS 11.1	S 7.1 / LS 11.2	S 6.9 / LS 11.2	S 6.6 / LS 11.3	S 6.4 / LS 11.3	S 6.1 / LS 11.4	S 5.9 / LS 11.4
+0.50 above	S 9.1 / LS 13.3	S 8.8 / LS 13.4	S 8.5 / LS 13.4	S 8.2 / LS 13.5	S 7.9 / LS 13.5	S 7.6 / LS 13.6	S 7.3 / LS 13.6	S 7.0 / LS 13.7
+0.75 above	S 10.3 / LS 15.0	S 9.9 / LS 15.0	S 9.6 / LS 15.1	S 9.3 / LS 15.2	S 8.9 / LS 15.2	S 8.6 / LS 15.3	S 8.2 / LS 15.3	S 7.9 / LS 15.4
+1.00 above	S 11.4 / LS 16.6	S 11.1 / LS 16.7	S 10.7 / LS 16.8	S 10.3 / LS 16.8	S 9.9 / LS 16.9	S 9.5 / LS 17.0	S 9.2 / LS 17.0	S 8.8 / LS 17.1

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





7.00" UltraMotor

6/7 11.1 Stages M41

Build Rates



Bend Setting °	Bit 11-3/4*	Bit 11-7/8*	Bit 12*	Bit 12-1/8*	Bit 12-1/4*
	LS OD 11.250	LS OD 11.375	LS OD 11.500	LS OD 11.625	LS OD 11.750
150 Standard	S 0.5 / LS 6.7	S 0.3 / LS 6.8	S 0.0 / LS 6.8	S -0.2 / LS 6.9	S -0.5 / LS 6.9
+0.50 above	S 0.7 / LS 8.1	S 0.3 / LS 8.2	S 0.0 / LS 8.2	S N/B / LS 8.3	S N/B / LS 8.3
+0.75 above	S 0.7 / LS 9.1	S 0.4 / LS 9.2	S 0.1 / LS 9.2	S N/B / LS 9.3	S N/B / LS 9.3
+1.00 above	S 0.8 / LS 10.1	S 0.4 / LS 10.2	S 0.1 / LS 10.3	S N/B / LS 10.3	S N/B / LS 10.4
1.75 Standard	S 1.8 / LS 7.9	S 1.6 / LS 8.0	S 1.3 / LS 8.0	S 1.1 / LS 8.1	S 0.8 / LS 8.1
+0.50 above	S 2.2 / LS 9.5	S 1.9 / LS 9.6	S 1.6 / LS 9.6	S 1.3 / LS 9.7	S 1.0 / LS 9.7
+0.75 above	S 2.4 / LS 10.7	S 2.1 / LS 10.8	S 1.8 / LS 10.8	S 1.4 / LS 10.9	S 1.1 / LS 10.9
+1.00 above	S 2.7 / LS 11.9	S 2.3 / LS 12.0	S 2.0 / LS 12.0	S 1.6 / LS 12.1	S 1.2 / LS 12.2
1.83 Standard	S 2.2 / LS 8.3	S 2.0 / LS 8.3	S 1.7 / LS 8.4	S 1.5 / LS 8.4	S 1.2 / LS 8.5
+0.50 above	S 2.7 / LS 10.0	S 2.4 / LS 10.0	S 2.1 / LS 10.1	S 1.7 / LS 10.1	S 1.4 / LS 10.2
+0.75 above	S 3.0 / LS 11.2	S 2.6 / LS 11.3	S 2.3 / LS 11.3	S 2.0 / LS 11.4	S 1.6 / LS 11.4
+1.00 above	S 3.3 / LS 12.4	S 2.9 / LS 12.5	S 2.6 / LS 12.6	S 2.2 / LS 12.6	S 1.8 / LS 12.7
2.00 Standard	S 3.1 / LS 9.1	S 2.8 / LS 9.1	S 2.6 / LS 9.2	S 2.3 / LS 9.2	S 2.1 / LS 9.3
+0.50 above	S 3.7 / LS 10.9	S 3.4 / LS 11.0	S 3.1 / LS 11.0	S 2.8 / LS 11.1	S 2.5 / LS 11.1
+0.75 above	S 4.2 / LS 12.3	S 3.8 / LS 12.3	S 3.5 / LS 12.4	S 3.1 / LS 12.5	S 2.8 / LS 12.5
+1.00 above	S 4.6 / LS 13.6	S 4.2 / LS 13.7	S 3.9 / LS 13.8	S 3.5 / LS 13.8	S 3.1 / LS 13.9
2.12 Standard	S 3.7 / LS 9.7	S 3.4 / LS 9.7	S 3.2 / LS 9.8	S 2.9 / LS 9.8	S 2.7 / LS 9.8
+0.50 above	S 4.4 / LS 11.6	S 4.1 / LS 11.6	S 3.8 / LS 11.7	S 3.5 / LS 11.8	S 3.2 / LS 11.8
+0.75 above	S 5.0 / LS 13.0	S 4.6 / LS 13.1	S 4.3 / LS 13.2	S 4.0 / LS 13.2	S 3.6 / LS 13.3
+1.00 above	S 5.5 / LS 14.5	S 5.1 / LS 14.6	S 4.8 / LS 14.6	S 4.4 / LS 14.7	S 4.0 / LS 14.8
2.25 Standard	S 4.3 / LS 10.3	S 4.1 / LS 10.3	S 3.8 / LS 10.4	S 3.6 / LS 10.4	S 3.3 / LS 10.5
+0.50 above	S 5.2 / LS 12.3	S 4.9 / LS 12.4	S 4.6 / LS 12.4	S 4.3 / LS 12.5	S 4.0 / LS 12.5
+0.75 above	S 5.9 / LS 13.9	S 5.5 / LS 13.9	S 5.2 / LS 14.0	S 4.8 / LS 14.0	S 4.5 / LS 14.1
+1.00 above	S 6.5 / LS 15.4	S 6.1 / LS 15.5	S 5.8 / LS 15.5	S 5.4 / LS 15.6	S 5.0 / LS 15.7
2.50 Standard	S 5.6 / LS 11.4	S 5.4 / LS 11.5	S 5.1 / LS 11.5	S 4.8 / LS 11.6	S 4.6 / LS 11.6
+0.50 above	S 6.7 / LS 13.7	S 6.4 / LS 13.8	S 6.1 / LS 13.8	S 5.8 / LS 13.9	S 5.5 / LS 13.9
+0.75 above	S 7.6 / LS 15.5	S 7.2 / LS 15.5	S 6.9 / LS 15.6	S 6.5 / LS 15.6	S 6.2 / LS 15.7
+1.00 above	S 8.4 / LS 17.2	S 8.0 / LS 17.2	S 7.7 / LS 17.3	S 7.3 / LS 17.4	S 6.9 / LS 17.4

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





7.00" UltraMotor

6/7 11.1 Stages M42

Reduced Bypass Motor

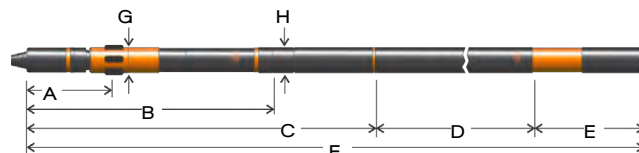


Motor Specifications

Bit Box to Stabilizer	A	30 in.
Bit Box to Bend (FBH)	B	N/A
Bit Box to Adj. Bend	B	N/A.
Bottom End Length	C	133 in.
Power Section Length	D	see Power Section
Top End Length	E	31 in.
Total Length	F	C + D + E
Body Outer Diameter	G	7.25 in.
Crown Pad Radius	H	3.98 in.
Recommended Hole Size		8-1/2 - 9-7/8 in.
Standard Bit Box Connection ¹		N/A
Standard Pin Down Connection ¹		4-1/2 IF
Standard Top Box Connection ¹		NC50 (5 XH, 4-1/2 IF) NC46 (4 IF, 4-1/2 XH)
Weight ²		2,680 lbs
Operating Capacity	Max. WOB	95,100 lbs
	Max. Bit Overpull	95,100 lbs
	Torsional Limit	21,000 lbf-ft
Static Capacity	Max. WOB to Re-run	487,500 lbs
	Max. Bit Overpull to Re-run	319,000 lbs
	Absolute Body Overpull	659,000 lbs
	Torsional Limit	34,000 lbf-ft

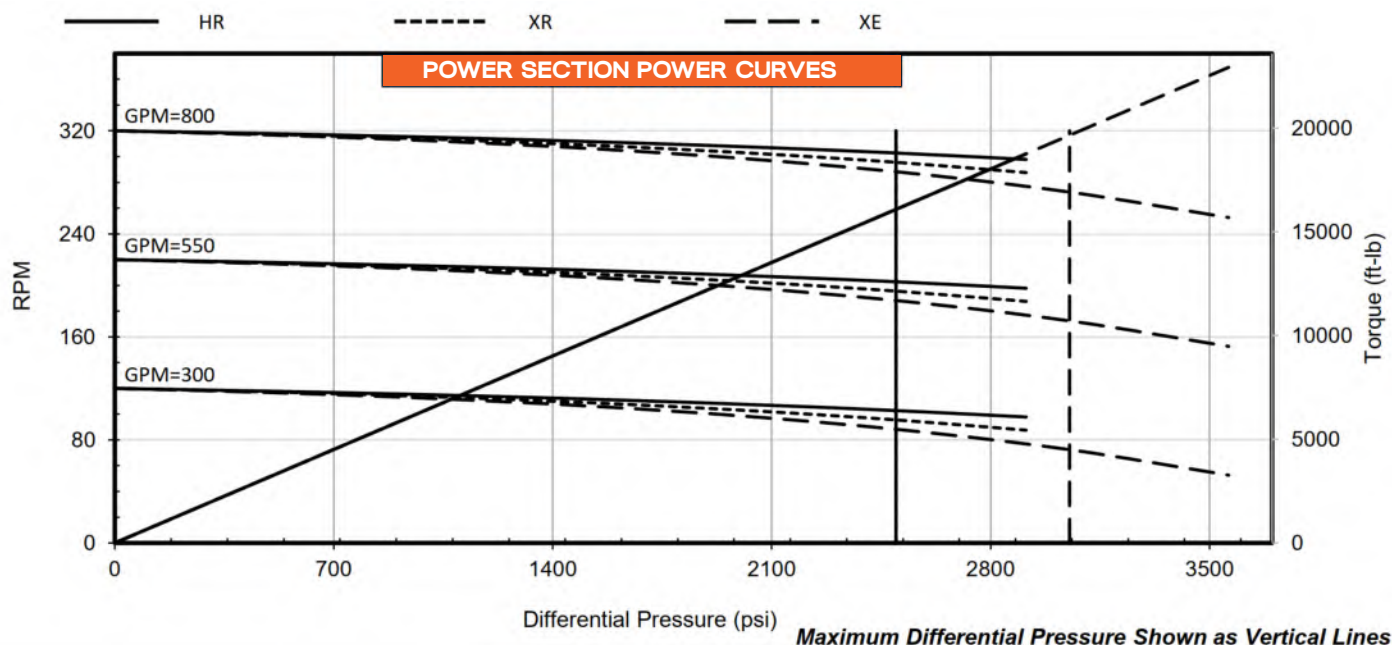
¹other options available on request

²not including Power Section



Power Section

Elastomer	HR	XR	XE
Configuration	6/7 Lobes 11.1 Stages		
Stator Length New (in.)	300		
Stator OD (in.)	7.00		
Rotor Weight (lbs)	1,193		
Stator Weight (lbs)	1,219		
Speed Range (rpm)	120 - 320		
Flow Range (gpm)	300 - 800		
Rotation (rev/gal)	0.400		
Torque Slope (lbf-ft/psi)	6.440		
Off Bottom Pressure (psi)	222		
Max Diff Pressure (psi)	2,500	2,500	2,500
Max Torque (lbf-ft)	16,080	16,080	19,660
Stall Diff Pressure (psi)	3,750	3,750	4,570
Stall Torque (lbf-ft)	24,130	24,130	29,490
Max Power (hp)	927	905	1,020



BLACK DIAMOND





7.00" UltraMotor 6/7 12.1 Stages M40

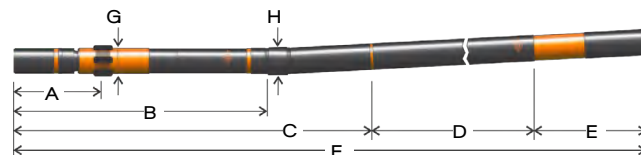


Motor Specifications

Bit Box to Stabilizer	A	25 in.
Bit Box to Bend (FBH)	B	45 in.
Bit Box to Adj. Bend	B	57 in.
Bottom End Length	C	92 in.
Power Section Length	D	see Power Section
Top End Length	E	31 in.
Total Length	F	C + D + E
Body Outer Diameter	G	7.25 in.
Crown Pad Radius	H	3.98 in.
Recommended Hole Size		8-1/2 - 9-7/8 in.
Standard Bit Box Connection ¹		4-1/2 REG
Standard Pin Down Connection ¹		4-1/2 IF
Standard Top Box Connection ¹		NC50 (5 XH, 4-1/2 IF) NC46 (4 IF, 4-1/2 XH)
Weight ²		1,300 lbs
Operating Capacity	Max. WOB	92,000 lbs
	Max. Bit Overpull	92,000 lbs
	Torsional Limit	21,000 lbf-ft
Static Capacity	Max. WOB to Re-run	355,000 lbs
	Max. Bit Overpull to Re-run	319,000 lbs
	Absolute Body Overpull	659,000 lbs
	Torsional Limit	34,000 lbf-ft

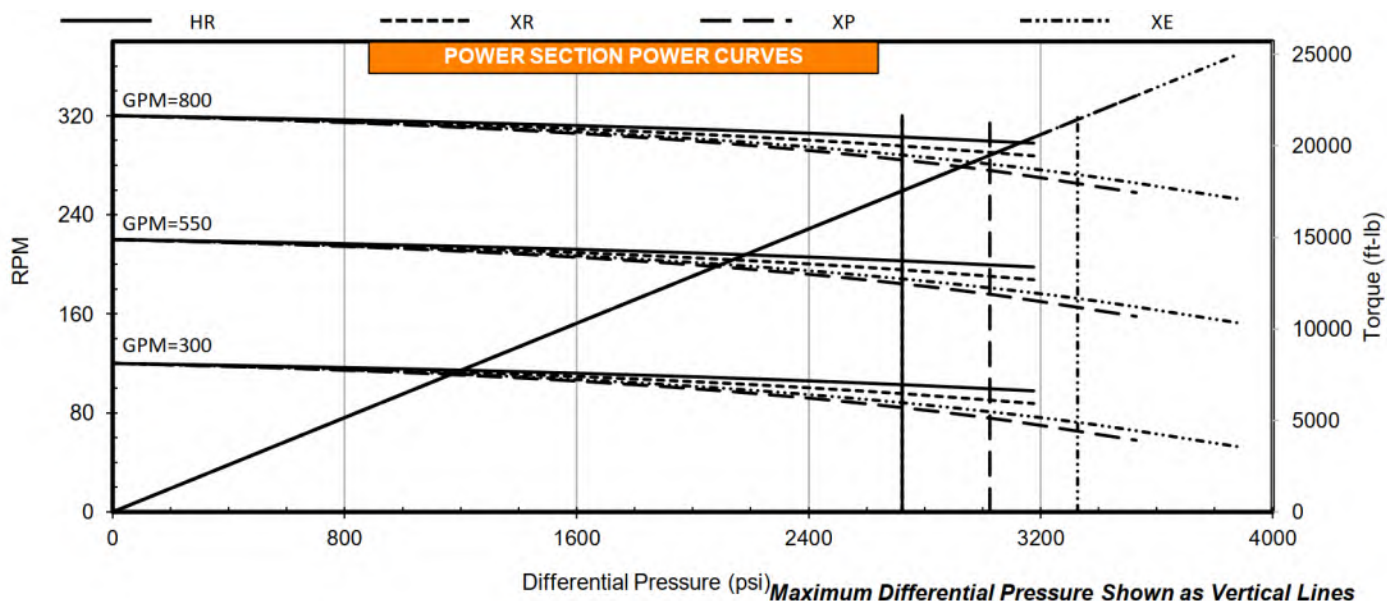
¹other options available on request

²not including Power Section



Power Section

Elastomer	HR	XR	XP	XE
Configuration	6/7 Lobes 12.1 Stages			
Stator Length New (in.)	300			
Stator OD (in.)	7.00			
Rotor Weight (lbs)	1,193			
Stator Weight (lbs)	995			
Speed Range (rpm)	120 - 320			
Flow Range (gpm)	300 - 800			
Rotation (rev/gal)	0.400			
Torque Slope (lbf-ft/psi)	6.440			
Off Bottom Pressure (psi)	233			
Max Diff Pressure (psi)	2,720	2,720	3,030	3,330
Max Torque (lbf-ft)	17,530	17,530	19,480	21,430
Stall Diff Pressure (psi)	4,080	4,080	4,540	4,990
Stall Torque (lbf-ft)	26,300	26,300	29,220	32,140
Max Power (hp)	1,011	987	1,023	1,112



BLACK DIAMOND





7.00" UltraMotor

6/7 12.1 Stages M40

Build Rates



Bend Setting °	Bit 7-3/4*	Bit 7-7/8*	Bit 8*	Bit 8-1/8*	Bit 8-1/4*	Bit 8-3/8*	Bit 8-1/2	Bit 8-5/8
	LS OD 7.250	LS OD 7.375	LS OD 7.500	LS OD 7.625	LS OD 7.750	LS OD 7.875	LS OD 8.000	LS OD 8.125
1.50 Standard	S 9.2 / LS CHK	S 8.8 / LS 6.2	S 8.5 / LS 6.1	S 8.2 / LS 6.1	S 7.9 / LS 6.1	S 7.5 / LS 6.0	S 7.2 / LS 6.0	S 6.9 / LS 5.9
+0.50 above	S 11.0 / LS CHK	S 10.6 / LS 7.4	S 10.2 / LS 7.4	S 9.8 / LS 7.3	S 9.4 / LS 7.3	S 9.0 / LS 7.2	S 8.6 / LS 7.1	S 8.2 / LS 7.1
+0.75 above	S 12.4 / LS CHK	S 11.9 / LS 8.4	S 11.5 / LS 8.3	S 11.1 / LS 8.2	S 10.6 / LS 8.2	S 10.2 / LS 8.1	S 9.7 / LS 8.0	S 9.3 / LS 8.0
+1.00 above	S 13.8 / LS CHK	S 13.3 / LS 9.3	S 12.8 / LS 9.2	S 12.3 / LS 9.1	S 11.8 / LS 9.1	S 11.3 / LS 9.0	S 10.8 / LS 8.9	S 10.3 / LS 8.9
1.75 Standard	S 10.5 / LS CHK	S 10.2 / LS 7.6	S 9.8 / LS 7.5	S 9.5 / LS 7.5	S 9.2 / LS 7.4	S 8.8 / LS 7.4	S 8.5 / LS 7.3	S 8.2 / LS 7.3
+0.50 above	S 12.6 / LS CHK	S 12.2 / LS 9.1	S 11.8 / LS 9.0	S 11.4 / LS 9.0	S 11.0 / LS 8.9	S 10.6 / LS 8.9	S 10.2 / LS 8.8	S 9.8 / LS 8.7
+0.75 above	S 14.2 / LS CHK	S 13.7 / LS 10.2	S 13.3 / LS 10.2	S 12.8 / LS 10.1	S 12.4 / LS 10.0	S 11.9 / LS 10.0	S 11.5 / LS 9.9	S 11.0 / LS 9.8
+1.00 above	S 15.7 / LS CHK	S 15.2 / LS 11.4	S 14.7 / LS 11.3	S 14.2 / LS 11.2	S 13.8 / LS 11.1	S 13.3 / LS 11.1	S 12.8 / LS 11.0	S 12.3 / LS 10.9
1.83 Standard	S 10.9 / LS CHK	S 10.6 / LS 8.0	S 10.2 / LS 8.0	S 9.9 / LS 7.9	S 9.6 / LS 7.9	S 9.3 / LS 7.8	S 8.9 / LS 7.8	S 8.6 / LS 7.7
+0.50 above	S 13.1 / LS CHK	S 12.7 / LS 9.6	S 12.3 / LS 9.6	S 11.9 / LS 9.5	S 11.5 / LS 9.4	S 11.1 / LS 9.4	S 10.7 / LS 9.3	S 10.3 / LS 9.3
+0.75 above	S 14.7 / LS CHK	S 14.3 / LS 10.8	S 13.8 / LS 10.8	S 13.4 / LS 10.7	S 12.9 / LS 10.6	S 12.5 / LS 10.6	S 12.1 / LS 10.5	S 11.6 / LS 10.4
+1.00 above	S 16.4 / LS CHK	S 15.9 / LS 12.0	S 15.4 / LS 11.9	S 14.9 / LS 11.9	S 14.4 / LS 11.8	S 13.9 / LS 11.7	S 13.4 / LS 11.7	S 12.9 / LS 11.6
2.00 Standard	S 11.8 / LS CHK	S 11.5 / LS 8.9	S 11.1 / LS 8.9	S 10.8 / LS 8.9	S 10.5 / LS 8.8	S 10.2 / LS 8.8	S 9.8 / LS 8.7	S 9.5 / LS 8.7
+0.50 above	S 14.2 / LS CHK	S 13.8 / LS 10.7	S 13.4 / LS 10.7	S 13.0 / LS 10.6	S 12.6 / LS 10.6	S 12.2 / LS 10.5	S 11.8 / LS 10.5	S 11.4 / LS 10.4
+0.75 above	S 15.9 / LS CHK	S 15.5 / LS 12.1	S 15.0 / LS 12.0	S 14.6 / LS 12.0	S 14.1 / LS 11.9	S 13.7 / LS 11.8	S 13.3 / LS 11.8	S 12.8 / LS 11.7
+1.00 above	S 17.7 / LS CHK	S 17.2 / LS 13.4	S 16.7 / LS 13.4	S 16.2 / LS 13.3	S 15.7 / LS 13.2	S 15.2 / LS 13.1	S 14.7 / LS 13.1	S 14.2 / LS 13.0
2.12 Standard	S 12.4 / LS CHK	S 12.1 / LS 9.6	S 11.8 / LS 9.6	S 11.4 / LS 9.5	S 11.1 / LS 9.5	S 10.8 / LS 9.4	S 10.4 / LS 9.4	S 10.1 / LS 9.3
+0.50 above	S 14.9 / LS CHK	S 14.5 / LS 11.5	S 14.1 / LS 11.5	S 13.7 / LS 11.4	S 13.3 / LS 11.4	S 12.9 / LS 11.3	S 12.5 / LS 11.2	S 12.1 / LS 11.2
+0.75 above	S 16.8 / LS CHK	S 16.3 / LS 13.0	S 15.9 / LS 12.9	S 15.4 / LS 12.8	S 15.0 / LS 12.8	S 14.6 / LS 12.7	S 14.1 / LS 12.7	S 13.7 / LS 12.6
+1.00 above	S 18.6 / LS CHK	S 18.1 / LS 14.4	S 17.7 / LS 14.3	S 17.2 / LS 14.3	S 16.7 / LS 14.2	S 16.2 / LS 14.1	S 15.7 / LS 14.1	S 15.2 / LS 14.0
2.25 Standard	S 13.1 / LS CHK	S 12.8 / LS 10.3	S 12.4 / LS 10.3	S 12.1 / LS 10.2	S 11.8 / LS 10.2	S 11.5 / LS 10.1	S 11.1 / LS 10.1	S 10.8 / LS 10.0
+0.50 above	S 15.7 / LS CHK	S 15.3 / LS 12.4	S 14.9 / LS 12.3	S 14.5 / LS 12.3	S 14.1 / LS 12.2	S 13.8 / LS 12.2	S 13.4 / LS 12.1	S 13.0 / LS 12.1
+0.75 above	S 17.7 / LS CHK	S 17.2 / LS 13.9	S 16.8 / LS 13.9	S 16.4 / LS 13.8	S 15.9 / LS 13.8	S 15.5 / LS 13.7	S 15.0 / LS 13.6	S 14.6 / LS 13.6
+1.00 above	S 19.7 / LS CHK	S 19.2 / LS 15.5	S 18.7 / LS 15.4	S 18.2 / LS 15.4	S 17.7 / LS 15.3	S 17.2 / LS 15.2	S 16.7 / LS 15.1	S 16.2 / LS 15.1
2.50 Standard	S 14.4 / LS CHK	S 14.1 / LS 11.7	S 13.8 / LS 11.7	S 13.4 / LS 11.6	S 13.1 / LS 11.6	S 12.8 / LS 11.5	S 12.4 / LS 11.5	S 12.1 / LS 11.4
+0.50 above	S 17.3 / LS CHK	S 16.9 / LS 14.0	S 16.5 / LS 14.0	S 16.1 / LS 13.9	S 15.7 / LS 13.9	S 15.3 / LS 13.8	S 14.9 / LS 13.8	S 14.5 / LS 13.7
+0.75 above	S 19.5 / LS CHK	S 19.0 / LS 15.8	S 18.6 / LS 15.7	S 18.1 / LS 15.7	S 17.7 / LS 15.6	S 17.2 / LS 15.5	S 16.8 / LS 15.5	S 16.3 / LS 15.4
+1.00 above	S 21.6 / LS CHK	S 21.1 / LS 17.6	S 20.6 / LS 17.5	S 20.1 / LS 17.4	S 19.6 / LS 17.3	S 19.2 / LS 17.3	S 18.7 / LS 17.2	S 18.2 / LS 17.1

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





7.00" UltraMotor

6/7 12.1 Stages M40

Build Rates



Bend Setting °	Bit 8-3/4	Bit 8-7/8	Bit 9	Bit 9-1/8	Bit 9-1/4	Bit 9-3/8	Bit 9-1/2	Bit 9-5/8
	LS OD 8.250	LS OD 8.375	LS OD 8.500	LS OD 8.625	LS OD 8.750	LS OD 8.875	LS OD 9.000	LS OD 9.125
1.50 Standard	S 6.5 / LS 5.9	S 6.2 / LS 5.9	S 5.9 / LS 5.9	S 5.6 / LS 6.0	S 5.2 / LS 6.0	S 4.9 / LS 6.1	S 4.6 / LS 6.1	S 4.2 / LS 6.2
+0.50 above	S 7.9 / LS 7.0	S 7.5 / LS 7.0	S 7.1 / LS 7.1	S 6.7 / LS 7.2	S 6.3 / LS 7.2	S 5.9 / LS 7.3	S 5.5 / LS 7.3	S 5.1 / LS 7.4
+0.75 above	S 8.8 / LS 7.9	S 8.4 / LS 7.9	S 7.9 / LS 8.0	S 7.5 / LS 8.1	S 7.1 / LS 8.1	S 6.6 / LS 8.2	S 6.2 / LS 8.2	S 5.7 / LS 8.3
+1.00 above	S 9.8 / LS 8.8	S 9.3 / LS 8.8	S 8.8 / LS 8.9	S 8.3 / LS 9.0	S 7.8 / LS 9.0	S 7.3 / LS 9.1	S 6.9 / LS 9.2	S 6.4 / LS 9.2
1.75 Standard	S 7.9 / LS 7.2	S 7.5 / LS 7.2	S 7.2 / LS 7.2	S 6.9 / LS 7.2	S 6.5 / LS 7.3	S 6.2 / LS 7.3	S 5.9 / LS 7.4	S 5.5 / LS 7.4
+0.50 above	S 9.4 / LS 8.7	S 9.0 / LS 8.6	S 8.6 / LS 8.6	S 8.2 / LS 8.7	S 7.8 / LS 8.7	S 7.4 / LS 8.8	S 7.1 / LS 8.8	S 6.7 / LS 8.9
+0.75 above	S 10.6 / LS 9.8	S 10.2 / LS 9.7	S 9.7 / LS 9.7	S 9.3 / LS 9.7	S 8.8 / LS 9.8	S 8.4 / LS 9.9	S 7.9 / LS 9.9	S 7.5 / LS 10.0
+1.00 above	S 11.8 / LS 10.9	S 11.3 / LS 10.8	S 10.8 / LS 10.7	S 10.3 / LS 10.8	S 9.8 / LS 10.9	S 9.3 / LS 11.0	S 8.8 / LS 11.0	S 8.3 / LS 11.1
1.83 Standard	S 8.3 / LS 7.7	S 7.9 / LS 7.6	S 7.6 / LS 7.6	S 7.3 / LS 7.6	S 7.0 / LS 7.7	S 6.6 / LS 7.7	S 6.3 / LS 7.8	S 6.0 / LS 7.8
+0.50 above	S 9.9 / LS 9.2	S 9.5 / LS 9.2	S 9.1 / LS 9.1	S 8.7 / LS 9.1	S 8.3 / LS 9.2	S 8.0 / LS 9.2	S 7.6 / LS 9.3	S 7.2 / LS 9.4
+0.75 above	S 11.2 / LS 10.4	S 10.7 / LS 10.3	S 10.3 / LS 10.2	S 9.8 / LS 10.3	S 9.4 / LS 10.3	S 8.9 / LS 10.4	S 8.5 / LS 10.5	S 8.1 / LS 10.5
+1.00 above	S 12.4 / LS 11.5	S 11.9 / LS 11.5	S 11.4 / LS 11.4	S 10.9 / LS 11.4	S 10.4 / LS 11.5	S 9.9 / LS 11.6	S 9.4 / LS 11.6	S 9.0 / LS 11.7
2.00 Standard	S 9.2 / LS 8.6	S 8.8 / LS 8.6	S 8.5 / LS 8.5	S 8.2 / LS 8.5	S 7.8 / LS 8.5	S 7.5 / LS 8.6	S 7.2 / LS 8.6	S 6.9 / LS 8.6
+0.50 above	S 11.0 / LS 10.3	S 10.6 / LS 10.3	S 10.2 / LS 10.2	S 9.8 / LS 10.2	S 9.4 / LS 10.2	S 9.0 / LS 10.3	S 8.6 / LS 10.3	S 8.2 / LS 10.4
+0.75 above	S 12.4 / LS 11.6	S 11.9 / LS 11.6	S 11.5 / LS 11.5	S 11.0 / LS 11.4	S 10.6 / LS 11.5	S 10.1 / LS 11.5	S 9.7 / LS 11.6	S 9.3 / LS 11.7
+1.00 above	S 13.7 / LS 12.9	S 13.3 / LS 12.9	S 12.8 / LS 12.8	S 12.3 / LS 12.7	S 11.8 / LS 12.8	S 11.3 / LS 12.8	S 10.8 / LS 12.9	S 10.3 / LS 13.0
2.12 Standard	S 9.8 / LS 9.3	S 9.5 / LS 9.2	S 9.1 / LS 9.2	S 8.8 / LS 9.1	S 8.5 / LS 9.1	S 8.1 / LS 9.2	S 7.8 / LS 9.2	S 7.5 / LS 9.2
+0.50 above	S 11.7 / LS 11.1	S 11.4 / LS 11.1	S 11.0 / LS 11.0	S 10.6 / LS 11.0	S 10.2 / LS 10.9	S 9.8 / LS 11.0	S 9.4 / LS 11.0	S 9.0 / LS 11.1
+0.75 above	S 13.2 / LS 12.5	S 12.8 / LS 12.5	S 12.3 / LS 12.4	S 11.9 / LS 12.3	S 11.4 / LS 12.3	S 11.0 / LS 12.4	S 10.6 / LS 12.4	S 10.1 / LS 12.5
+1.00 above	S 14.7 / LS 13.9	S 14.2 / LS 13.8	S 13.7 / LS 13.8	S 13.2 / LS 13.7	S 12.7 / LS 13.7	S 12.2 / LS 13.7	S 11.7 / LS 13.8	S 11.2 / LS 13.9
2.25 Standard	S 10.5 / LS 10.0	S 10.1 / LS 9.9	S 9.8 / LS 9.9	S 9.5 / LS 9.9	S 9.2 / LS 9.8	S 8.8 / LS 9.8	S 8.5 / LS 9.8	S 8.2 / LS 9.9
+0.50 above	S 12.6 / LS 12.0	S 12.2 / LS 11.9	S 11.8 / LS 11.9	S 11.4 / LS 11.8	S 11.0 / LS 11.8	S 10.6 / LS 11.8	S 10.2 / LS 11.8	S 9.8 / LS 11.9
+0.75 above	S 14.1 / LS 13.5	S 13.7 / LS 13.4	S 13.2 / LS 13.4	S 12.8 / LS 13.3	S 12.4 / LS 13.2	S 11.9 / LS 13.2	S 11.5 / LS 13.3	S 11.0 / LS 13.4
+1.00 above	S 15.7 / LS 15.0	S 15.2 / LS 14.9	S 14.7 / LS 14.9	S 14.2 / LS 14.8	S 13.7 / LS 14.7	S 13.2 / LS 14.7	S 12.7 / LS 14.8	S 12.3 / LS 14.8
2.50 Standard	S 11.8 / LS 11.4	S 11.5 / LS 11.3	S 11.1 / LS 11.3	S 10.8 / LS 11.2	S 10.5 / LS 11.2	S 10.1 / LS 11.1	S 9.8 / LS 11.1	S 9.5 / LS 11.1
+0.50 above	S 14.1 / LS 13.7	S 13.7 / LS 13.6	S 13.3 / LS 13.5	S 13.0 / LS 13.5	S 12.6 / LS 13.4	S 12.2 / LS 13.4	S 11.8 / LS 13.3	S 11.4 / LS 13.4
+0.75 above	S 15.9 / LS 15.4	S 15.5 / LS 15.3	S 15.0 / LS 15.2	S 14.6 / LS 15.2	S 14.1 / LS 15.1	S 13.7 / LS 15.0	S 13.2 / LS 15.0	S 12.8 / LS 15.0
+1.00 above	S 17.7 / LS 17.1	S 17.2 / LS 17.0	S 16.7 / LS 16.9	S 16.2 / LS 16.9	S 15.7 / LS 16.8	S 15.2 / LS 16.7	S 14.7 / LS 16.6	S 14.2 / LS 16.7

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





7.00" UltraMotor

6/7 12.1 Stages M40

Build Rates



Bend Setting °	9-3/4	Bit 9-7/8	Bit 10*	Bit 10-1/8*	Bit 10-1/4*	Bit 10-3/8*	Bit 10-1/2*	Bit 10-5/8*
	LS OD 9.250	LS OD 9.375	LS OD 9.500	LS OD 9.625	LS OD 9.750	LS OD 9.875	LS OD 10.000	LS OD 10.125
1.50 Standard	S 3.9 / LS 6.2	S 3.6 / LS 6.3	S 3.3 / LS 6.3	S 2.9 / LS 6.3	S 2.6 / LS 6.4	S 2.3 / LS 6.4	S 1.9 / LS 6.5	S 1.6 / LS 6.5
+0.50 above	S 4.7 / LS 7.4	S 4.3 / LS 7.5	S 3.9 / LS 7.6	S 3.5 / LS 7.6	S 3.1 / LS 7.7	S 2.7 / LS 7.7	S 2.3 / LS 7.8	S 1.9 / LS 7.8
+0.75 above	S 5.3 / LS 8.4	S 4.8 / LS 8.4	S 4.4 / LS 8.5	S 3.9 / LS 8.6	S 3.5 / LS 8.6	S 3.1 / LS 8.7	S 2.6 / LS 8.8	S 2.2 / LS 8.8
+1.00 above	S 5.9 / LS 9.3	S 5.4 / LS 9.4	S 4.9 / LS 9.4	S 4.4 / LS 9.5	S 3.9 / LS 9.6	S 3.4 / LS 9.7	S 2.9 / LS 9.7	S 2.4 / LS 9.8
1.75 Standard	S 5.2 / LS 7.4	S 4.9 / LS 7.5	S 4.6 / LS 7.5	S 4.2 / LS 7.6	S 3.9 / LS 7.6	S 3.6 / LS 7.7	S 3.2 / LS 7.7	S 2.9 / LS 7.8
+0.50 above	S 6.3 / LS 8.9	S 5.9 / LS 9.0	S 5.5 / LS 9.1	S 5.1 / LS 9.1	S 4.7 / LS 9.2	S 4.3 / LS 9.2	S 3.9 / LS 9.3	S 3.5 / LS 9.3
+0.75 above	S 7.0 / LS 10.1	S 6.6 / LS 10.1	S 6.2 / LS 10.2	S 5.7 / LS 10.2	S 5.3 / LS 10.3	S 4.8 / LS 10.4	S 4.4 / LS 10.4	S 3.9 / LS 10.5
+1.00 above	S 7.8 / LS 11.2	S 7.3 / LS 11.2	S 6.8 / LS 11.3	S 6.3 / LS 11.4	S 5.9 / LS 11.5	S 5.4 / LS 11.5	S 4.9 / LS 11.6	S 4.4 / LS 11.7
1.83 Standard	S 5.6 / LS 7.8	S 5.3 / LS 7.9	S 5.0 / LS 7.9	S 4.7 / LS 8.0	S 4.3 / LS 8.0	S 4.0 / LS 8.1	S 3.7 / LS 8.1	S 3.3 / LS 8.2
+0.50 above	S 6.8 / LS 9.4	S 6.4 / LS 9.5	S 6.0 / LS 9.5	S 5.6 / LS 9.6	S 5.2 / LS 9.6	S 4.8 / LS 9.7	S 4.4 / LS 9.8	S 4.0 / LS 9.8
+0.75 above	S 7.6 / LS 10.6	S 7.2 / LS 10.7	S 6.7 / LS 10.7	S 6.3 / LS 10.8	S 5.8 / LS 10.9	S 5.4 / LS 10.9	S 4.9 / LS 11.0	S 4.5 / LS 11.0
+1.00 above	S 8.5 / LS 11.8	S 8.0 / LS 11.8	S 7.5 / LS 11.9	S 7.0 / LS 12.0	S 6.5 / LS 12.1	S 6.0 / LS 12.1	S 5.5 / LS 12.2	S 5.0 / LS 12.3
2.00 Standard	S 6.5 / LS 8.7	S 6.2 / LS 8.7	S 5.9 / LS 8.8	S 5.5 / LS 8.8	S 5.2 / LS 8.9	S 4.9 / LS 8.9	S 4.6 / LS 9.0	S 4.2 / LS 9.0
+0.50 above	S 7.8 / LS 10.4	S 7.4 / LS 10.5	S 7.0 / LS 10.5	S 6.6 / LS 10.6	S 6.3 / LS 10.7	S 5.9 / LS 10.7	S 5.5 / LS 10.8	S 5.1 / LS 10.8
+0.75 above	S 8.8 / LS 11.7	S 8.4 / LS 11.8	S 7.9 / LS 11.9	S 7.5 / LS 11.9	S 7.0 / LS 12.0	S 6.6 / LS 12.1	S 6.1 / LS 12.1	S 5.7 / LS 12.2
+1.00 above	S 9.8 / LS 13.0	S 9.3 / LS 13.1	S 8.8 / LS 13.2	S 8.3 / LS 13.3	S 7.8 / LS 13.3	S 7.3 / LS 13.4	S 6.8 / LS 13.5	S 6.3 / LS 13.5
2.12 Standard	S 7.2 / LS 9.3	S 6.8 / LS 9.3	S 6.5 / LS 9.4	S 6.2 / LS 9.4	S 5.8 / LS 9.5	S 5.5 / LS 9.5	S 5.2 / LS 9.6	S 4.9 / LS 9.6
+0.50 above	S 8.6 / LS 11.2	S 8.2 / LS 11.2	S 7.8 / LS 11.3	S 7.4 / LS 11.3	S 7.0 / LS 11.4	S 6.6 / LS 11.4	S 6.2 / LS 11.5	S 5.8 / LS 11.5
+0.75 above	S 9.7 / LS 12.5	S 9.2 / LS 12.6	S 8.8 / LS 12.7	S 8.3 / LS 12.7	S 7.9 / LS 12.8	S 7.4 / LS 12.9	S 7.0 / LS 12.9	S 6.6 / LS 13.0
+1.00 above	S 10.7 / LS 13.9	S 10.2 / LS 14.0	S 9.7 / LS 14.1	S 9.3 / LS 14.2	S 8.8 / LS 14.2	S 8.3 / LS 14.3	S 7.8 / LS 14.4	S 7.3 / LS 14.4
2.25 Standard	S 7.8 / LS 9.9	S 7.5 / LS 10.0	S 7.2 / LS 10.0	S 6.9 / LS 10.1	S 6.5 / LS 10.1	S 6.2 / LS 10.2	S 5.9 / LS 10.2	S 5.5 / LS 10.3
+0.50 above	S 9.4 / LS 11.9	S 9.0 / LS 12.0	S 8.6 / LS 12.0	S 8.2 / LS 12.1	S 7.8 / LS 12.2	S 7.4 / LS 12.2	S 7.0 / LS 12.3	S 6.6 / LS 12.3
+0.75 above	S 10.6 / LS 13.4	S 10.1 / LS 13.5	S 9.7 / LS 13.5	S 9.2 / LS 13.6	S 8.8 / LS 13.7	S 8.4 / LS 13.7	S 7.9 / LS 13.8	S 7.5 / LS 13.9
+1.00 above	S 11.8 / LS 14.9	S 11.3 / LS 15.0	S 10.8 / LS 15.1	S 10.3 / LS 15.1	S 9.8 / LS 15.2	S 9.3 / LS 15.3	S 8.8 / LS 15.3	S 8.3 / LS 15.4
2.50 Standard	S 9.1 / LS 11.2	S 8.8 / LS 11.2	S 8.5 / LS 11.3	S 8.2 / LS 11.3	S 7.8 / LS 11.4	S 7.5 / LS 11.4	S 7.2 / LS 11.5	S 6.8 / LS 11.5
+0.50 above	S 11.0 / LS 13.4	S 10.6 / LS 13.5	S 10.2 / LS 13.5	S 9.8 / LS 13.6	S 9.4 / LS 13.7	S 9.0 / LS 13.7	S 8.6 / LS 13.8	S 8.2 / LS 13.8
+0.75 above	S 12.3 / LS 15.1	S 11.9 / LS 15.2	S 11.5 / LS 15.2	S 11.0 / LS 15.3	S 10.6 / LS 15.4	S 10.1 / LS 15.4	S 9.7 / LS 15.5	S 9.2 / LS 15.5
+1.00 above	S 13.7 / LS 16.8	S 13.2 / LS 16.9	S 12.7 / LS 16.9	S 12.2 / LS 17.0	S 11.7 / LS 17.1	S 11.3 / LS 17.1	S 10.8 / LS 17.2	S 10.3 / LS 17.3

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





7.00" UltraMotor

6/7 12.1 Stages M40

Build Rates



Bend Setting °	Bit 10-3/4*	Bit 10-7/8*	Bit 11*	Bit 11-1/8*	Bit 11-1/4*	Bit 11-3/8*	Bit 11-1/2*	Bit 11-5/8*
	LS OD 10.250	LS OD 10.375	LS OD 10.500	LS OD 10.625	LS OD 10.750	LS OD 10.875	LS OD 11.000	LS OD 11.125
1.50 Standard	S 1.3 / LS 6.6	S 0.9 / LS 6.6	S 0.6 / LS 6.7	S 0.3 / LS 6.7	S 0.0 / LS 6.8	S -0.4 / LS 6.8	S -0.7 / LS 6.9	S -1.0 / LS 6.9
+0.50 above	S 1.5 / LS 7.9	S 1.1 / LS 8.0	S 0.7 / LS 8.0	S 0.3 / LS 8.1	S N/B / LS 8.1	S N/B / LS 8.2	S N/B / LS 8.2	S N/B / LS 8.3
+0.75 above	S 1.7 / LS 8.9	S 1.3 / LS 8.9	S 0.8 / LS 9.0	S 0.4 / LS 9.1	S N/B / LS 9.1	S N/B / LS 9.2	S N/B / LS 9.3	S N/B / LS 9.3
+1.00 above	S 1.9 / LS 9.9	S 1.4 / LS 9.9	S 0.9 / LS 10.0	S 0.4 / LS 10.1	S N/B / LS 10.2	S N/B / LS 10.2	S N/B / LS 10.3	S N/B / LS 10.4
1.75 Standard	S 2.6 / LS 7.8	S 2.3 / LS 7.9	S 1.9 / LS 7.9	S 1.6 / LS 8.0	S 1.3 / LS 8.0	S 0.9 / LS 8.1	S 0.6 / LS 8.1	S 0.3 / LS 8.2
+0.50 above	S 3.1 / LS 9.4	S 2.7 / LS 9.4	S 2.3 / LS 9.5	S 1.9 / LS 9.6	S 1.5 / LS 9.6	S 1.1 / LS 9.7	S 0.7 / LS 9.7	S 0.3 / LS 9.8
+0.75 above	S 3.5 / LS 10.6	S 3.0 / LS 10.6	S 2.6 / LS 10.7	S 2.2 / LS 10.8	S 1.7 / LS 10.8	S 1.3 / LS 10.9	S 0.8 / LS 10.9	S 0.4 / LS 11.0
+1.00 above	S 3.9 / LS 11.7	S 3.4 / LS 11.8	S 2.9 / LS 11.9	S 2.4 / LS 12.0	S 1.9 / LS 12.0	S 1.4 / LS 12.1	S 0.9 / LS 12.2	S 0.4 / LS 12.2
1.83 Standard	S 3.0 / LS 8.2	S 2.7 / LS 8.3	S 2.3 / LS 8.3	S 2.0 / LS 8.4	S 1.7 / LS 8.4	S 1.4 / LS 8.5	S 1.0 / LS 8.5	S 0.7 / LS 8.6
+0.50 above	S 3.6 / LS 9.9	S 3.2 / LS 9.9	S 2.8 / LS 10.0	S 2.4 / LS 10.0	S 2.0 / LS 10.1	S 1.6 / LS 10.2	S 1.2 / LS 10.2	S 0.8 / LS 10.3
+0.75 above	S 4.1 / LS 11.1	S 3.6 / LS 11.2	S 3.2 / LS 11.2	S 2.7 / LS 11.3	S 2.3 / LS 11.4	S 1.8 / LS 11.4	S 1.4 / LS 11.5	S 0.9 / LS 11.6
+1.00 above	S 4.5 / LS 12.3	S 4.0 / LS 12.4	S 3.5 / LS 12.5	S 3.0 / LS 12.6	S 2.5 / LS 12.6	S 2.0 / LS 12.7	S 1.5 / LS 12.8	S 1.0 / LS 12.8
2.00 Standard	S 3.9 / LS 9.1	S 3.6 / LS 9.1	S 3.2 / LS 9.2	S 2.9 / LS 9.2	S 2.6 / LS 9.3	S 2.2 / LS 9.3	S 1.9 / LS 9.4	S 1.6 / LS 9.4
+0.50 above	S 4.7 / LS 10.9	S 4.3 / LS 10.9	S 3.9 / LS 11.0	S 3.5 / LS 11.1	S 3.1 / LS 11.1	S 2.7 / LS 11.2	S 2.3 / LS 11.2	S 1.9 / LS 11.3
+0.75 above	S 5.3 / LS 12.2	S 4.8 / LS 12.3	S 4.4 / LS 12.4	S 3.9 / LS 12.4	S 3.5 / LS 12.5	S 3.0 / LS 12.6	S 2.6 / LS 12.6	S 2.1 / LS 12.7
+1.00 above	S 5.8 / LS 13.6	S 5.3 / LS 13.7	S 4.9 / LS 13.8	S 4.4 / LS 13.8	S 3.9 / LS 13.9	S 3.4 / LS 14.0	S 2.9 / LS 14.0	S 2.4 / LS 14.1
2.12 Standard	S 4.5 / LS 9.7	S 4.2 / LS 9.7	S 3.9 / LS 9.8	S 3.5 / LS 9.8	S 3.2 / LS 9.9	S 2.9 / LS 9.9	S 2.5 / LS 10.0	S 2.2 / LS 10.0
+0.50 above	S 5.4 / LS 11.6	S 5.0 / LS 11.7	S 4.6 / LS 11.7	S 4.2 / LS 11.8	S 3.8 / LS 11.8	S 3.5 / LS 11.9	S 3.1 / LS 11.9	S 2.7 / LS 12.0
+0.75 above	S 6.1 / LS 13.1	S 5.7 / LS 13.1	S 5.2 / LS 13.2	S 4.8 / LS 13.2	S 4.3 / LS 13.3	S 3.9 / LS 13.4	S 3.4 / LS 13.4	S 3.0 / LS 13.5
+1.00 above	S 6.8 / LS 14.5	S 6.3 / LS 14.6	S 5.8 / LS 14.6	S 5.3 / LS 14.7	S 4.8 / LS 14.8	S 4.3 / LS 14.9	S 3.8 / LS 14.9	S 3.3 / LS 15.0
2.25 Standard	S 5.2 / LS 10.3	S 4.9 / LS 10.4	S 4.5 / LS 10.4	S 4.2 / LS 10.5	S 3.9 / LS 10.5	S 3.6 / LS 10.6	S 3.2 / LS 10.6	S 2.9 / LS 10.6
+0.50 above	S 6.2 / LS 12.4	S 5.8 / LS 12.4	S 5.5 / LS 12.5	S 5.1 / LS 12.6	S 4.7 / LS 12.6	S 4.3 / LS 12.7	S 3.9 / LS 12.7	S 3.5 / LS 12.8
+0.75 above	S 7.0 / LS 13.9	S 6.6 / LS 14.0	S 6.1 / LS 14.1	S 5.7 / LS 14.1	S 5.2 / LS 14.2	S 4.8 / LS 14.2	S 4.4 / LS 14.3	S 3.9 / LS 14.4
+1.00 above	S 7.8 / LS 15.5	S 7.3 / LS 15.6	S 6.8 / LS 15.6	S 6.3 / LS 15.7	S 5.8 / LS 15.8	S 5.3 / LS 15.8	S 4.8 / LS 15.9	S 4.3 / LS 16.0
2.50 Standard	S 6.5 / LS 11.6	S 6.2 / LS 11.6	S 5.9 / LS 11.7	S 5.5 / LS 11.7	S 5.2 / LS 11.8	S 4.9 / LS 11.8	S 4.5 / LS 11.8	S 4.2 / LS 11.9
+0.50 above	S 7.8 / LS 13.9	S 7.4 / LS 13.9	S 7.0 / LS 14.0	S 6.6 / LS 14.0	S 6.2 / LS 14.1	S 5.8 / LS 14.2	S 5.4 / LS 14.2	S 5.0 / LS 14.3
+0.75 above	S 8.8 / LS 15.6	S 8.3 / LS 15.7	S 7.9 / LS 15.7	S 7.5 / LS 15.8	S 7.0 / LS 15.9	S 6.6 / LS 15.9	S 6.1 / LS 16.0	S 5.7 / LS 16.1
+1.00 above	S 9.8 / LS 17.3	S 9.3 / LS 17.4	S 8.8 / LS 17.5	S 8.3 / LS 17.6	S 7.8 / LS 17.6	S 7.3 / LS 17.7	S 6.8 / LS 17.8	S 6.3 / LS 17.8

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





7.00" UltraMotor

6/7 12.1 Stages M40

Build Rates



Bend Setting °	Bit 11-3/4*	Bit 11-7/8*	Bit 12*	Bit 12-1/8*	Bit 12-1/4*
	LS OD 11.250	LS OD 11.375	LS OD 11.500	LS OD 11.625	LS OD 11.750
150 Standard	S -1.4 / LS 7.0	S -1.7 / LS 7.0	S -2.0 / LS 7.1	S -2.3 / LS 7.1	S -2.7 / LS 7.1
+0.50 above	S N/B / LS 8.3	S N/B / LS 8.4	S N/B / LS 8.5	S N/B / LS 8.5	S N/B / LS 8.6
+0.75 above	S N/B / LS 9.4	S N/B / LS 9.5	S N/B / LS 9.5	S N/B / LS 9.6	S N/B / LS 9.6
+1.00 above	S N/B / LS 10.4	S N/B / LS 10.5	S N/B / LS 10.6	S N/B / LS 10.6	S N/B / LS 10.7
175 Standard	S 0.0 / LS 8.2	S -0.4 / LS 8.3	S -0.7 / LS 8.3	S -1.0 / LS 8.3	S -1.4 / LS 8.4
+0.50 above	S N/B / LS 9.8	S N/B / LS 9.9	S N/B / LS 10.0	S N/B / LS 10.0	S N/B / LS 10.1
+0.75 above	S N/B / LS 11.1	S N/B / LS 11.1	S N/B / LS 11.2	S N/B / LS 11.3	S N/B / LS 11.3
+1.00 above	S N/B / LS 12.3	S N/B / LS 12.4	S N/B / LS 12.4	S N/B / LS 12.5	S N/B / LS 12.6
183 Standard	S 0.4 / LS 8.6	S 0.0 / LS 8.7	S -0.3 / LS 8.7	S -0.6 / LS 8.7	S -0.9 / LS 8.8
+0.50 above	S 0.4 / LS 10.3	S 0.0 / LS 10.4	S N/B / LS 10.4	S N/B / LS 10.5	S N/B / LS 10.6
+0.75 above	S 0.5 / LS 11.6	S 0.1 / LS 11.7	S N/B / LS 11.7	S N/B / LS 11.8	S N/B / LS 11.9
+1.00 above	S 0.6 / LS 12.9	S 0.1 / LS 13.0	S N/B / LS 13.0	S N/B / LS 13.1	S N/B / LS 13.2
2.00 Standard	S 1.3 / LS 9.5	S 0.9 / LS 9.5	S 0.6 / LS 9.5	S 0.3 / LS 9.6	S -0.1 / LS 9.6
+0.50 above	S 1.5 / LS 11.3	S 1.1 / LS 11.4	S 0.7 / LS 11.5	S 0.3 / LS 11.5	S N/B / LS 11.6
+0.75 above	S 1.7 / LS 12.8	S 1.3 / LS 12.8	S 0.8 / LS 12.9	S 0.4 / LS 12.9	S N/B / LS 13.0
+1.00 above	S 1.9 / LS 14.2	S 1.4 / LS 14.2	S 0.9 / LS 14.3	S 0.4 / LS 14.4	S N/B / LS 14.5
2.12 Standard	S 1.9 / LS 10.0	S 1.6 / LS 10.1	S 1.2 / LS 10.1	S 0.9 / LS 10.2	S 0.6 / LS 10.2
+0.50 above	S 2.3 / LS 12.1	S 1.9 / LS 12.1	S 1.5 / LS 12.2	S 1.1 / LS 12.2	S 0.7 / LS 12.3
+0.75 above	S 2.5 / LS 13.6	S 2.1 / LS 13.6	S 1.7 / LS 13.7	S 1.2 / LS 13.8	S 0.8 / LS 13.8
+1.00 above	S 2.8 / LS 15.1	S 2.3 / LS 15.1	S 1.8 / LS 15.2	S 1.4 / LS 15.3	S 0.9 / LS 15.4
2.25 Standard	S 2.6 / LS 10.7	S 2.2 / LS 10.7	S 1.9 / LS 10.8	S 1.6 / LS 10.8	S 1.3 / LS 10.9
+0.50 above	S 3.1 / LS 12.8	S 2.7 / LS 12.9	S 2.3 / LS 12.9	S 1.9 / LS 13.0	S 1.5 / LS 13.1
+0.75 above	S 3.5 / LS 14.4	S 3.0 / LS 14.5	S 2.6 / LS 14.6	S 2.1 / LS 14.6	S 1.7 / LS 14.7
+1.00 above	S 3.9 / LS 16.0	S 3.4 / LS 16.1	S 2.9 / LS 16.2	S 2.4 / LS 16.3	S 1.9 / LS 16.3
2.50 Standard	S 3.9 / LS 11.9	S 3.5 / LS 12.0	S 3.2 / LS 12.0	S 2.9 / LS 12.1	S 2.6 / LS 12.1
+0.50 above	S 4.7 / LS 14.3	S 4.3 / LS 14.4	S 3.9 / LS 14.4	S 3.5 / LS 14.5	S 3.1 / LS 14.6
+0.75 above	S 5.2 / LS 16.1	S 4.8 / LS 16.2	S 4.3 / LS 16.2	S 3.9 / LS 16.3	S 3.5 / LS 16.4
+1.00 above	S 5.8 / LS 17.9	S 5.3 / LS 18.0	S 4.8 / LS 18.1	S 4.3 / LS 18.1	S 3.8 / LS 18.2

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





7.00" UltraMotor 6/7 12.1 Stages M41

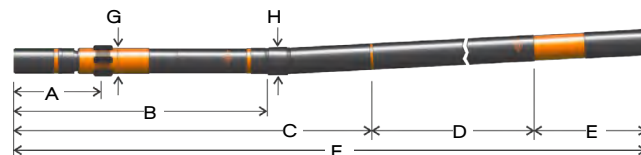


Motor Specifications

Bit Box to Stabilizer	A	30 in.
Bit Box to Bend (FBH)	B	60 in.
Bit Box to Adj. Bend	B	72 in.
Bottom End Length	C	107 in.
Power Section Length	D	see Power Section
Top End Length	E	31 in.
Total Length	F	C + D + E
Body Outer Diameter	G	7.25 in.
Crown Pad Radius	H	3.98 in.
Recommended Hole Size	8-1/2 - 9-7/8 in.	
Standard Bit Box Connection ¹	4-1/2 REG	
Standard Pin Down Connection ¹	4-1/2 IF	
Standard Top Box Connection ¹	NC50 (5 XH, 4-1/2 IF) NC46 (4 IF, 4-1/2 XH)	
Weight ²	2,500 lbs	
Operating Capacity	Max. WOB	95,100 lbs
	Max. Bit Overpull	95,100 lbs
	Torsional Limit	21,000 lbf-ft
Static Capacity	Max. WOB to Re-run	487,500 lbs
	Max. Bit Overpull to Re-run	319,000 lbs
	Absolute Body Overpull	659,000 lbs
	Torsional Limit	34,000 lbf-ft

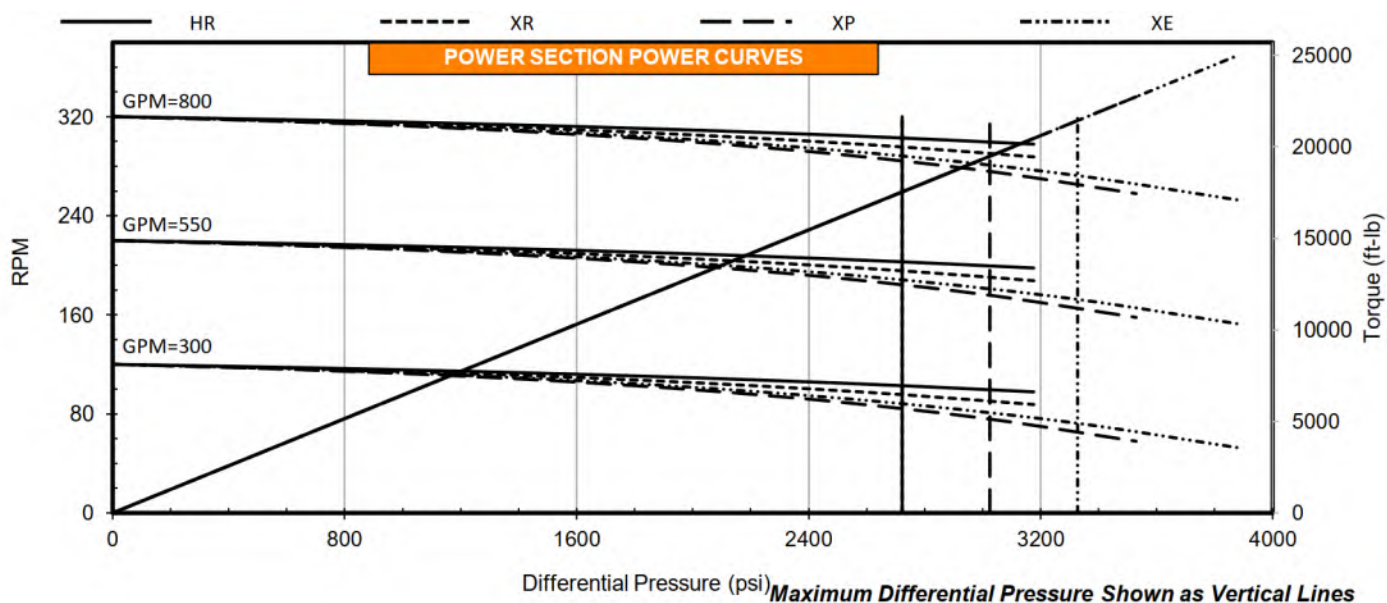
¹other options available on request

²not including Power Section



Power Section

Elastomer	HR	XR	XP	XE
Configuration	6/7 Lobes 12.1 Stages			
Stator Length New (in.)	300			
Stator OD (in.)	7.00			
Rotor Weight (lbs)	1,193			
Stator Weight (lbs)	995			
Speed Range (rpm)	120 - 320			
Flow Range (gpm)	300 - 800			
Rotation (rev/gal)	0.400			
Torque Slope (lbf-ft/psi)	6.440			
Off Bottom Pressure (psi)	233			
Max Diff Pressure (psi)	2,720	2,720	3,030	3,330
Max Torque (lbf-ft)	17,530	17,530	19,480	21,430
Stall Diff Pressure (psi)	4,080	4,080	4,540	4,990
Stall Torque (lbf-ft)	26,300	26,300	29,220	32,140
Max Power (hp)	1,011	987	1,023	1,112



BLACK DIAMOND





7.00" UltraMotor

6/7 12.1 Stages M41

Build Rates



Bend Setting °	Bit 7-3/4*	Bit 7-7/8*	Bit 8*	Bit 8-1/8*	Bit 8-1/4*	Bit 8-3/8*	Bit 8-1/2	Bit 8-5/8
	LS OD 7.250	LS OD 7.375	LS OD 7.500	LS OD 7.625	LS OD 7.750	LS OD 7.875	LS OD 8.000	LS OD 8.125
1.50 Standard	S 8.6 / LS CHK	S 8.4 / LS 6.4	S 8.1 / LS 6.4	S 7.9 / LS 6.3	S 7.6 / LS 6.3	S 7.3 / LS 6.2	S 7.1 / LS 6.2	S 6.8 / LS 6.1
+0.50 above	S 10.3 / LS CHK	S 10.0 / LS 7.7	S 9.7 / LS 7.6	S 9.4 / LS 7.6	S 9.1 / LS 7.5	S 8.8 / LS 7.5	S 8.5 / LS 7.4	S 8.2 / LS 7.4
+0.75 above	S 11.6 / LS CHK	S 11.3 / LS 8.6	S 10.9 / LS 8.6	S 10.6 / LS 8.5	S 10.3 / LS 8.5	S 9.9 / LS 8.4	S 9.6 / LS 8.3	S 9.2 / LS 8.3
+1.00 above	S 12.9 / LS CHK	S 12.5 / LS 9.6	S 12.2 / LS 9.5	S 11.8 / LS 9.5	S 11.4 / LS 9.4	S 11.0 / LS 9.3	S 10.6 / LS 9.3	S 10.3 / LS 9.2
1.75 Standard	S 9.9 / LS CHK	S 9.6 / LS 7.8	S 9.4 / LS 7.7	S 9.1 / LS 7.7	S 8.9 / LS 7.6	S 8.6 / LS 7.6	S 8.4 / LS 7.5	S 8.1 / LS 7.5
+0.50 above	S 11.8 / LS CHK	S 11.5 / LS 9.3	S 11.2 / LS 9.3	S 10.9 / LS 9.2	S 10.6 / LS 9.2	S 10.3 / LS 9.1	S 10.0 / LS 9.0	S 9.7 / LS 9.0
+0.75 above	S 13.3 / LS CHK	S 13.0 / LS 10.5	S 12.6 / LS 10.4	S 12.3 / LS 10.4	S 12.0 / LS 10.3	S 11.6 / LS 10.2	S 11.3 / LS 10.2	S 10.9 / LS 10.1
+1.00 above	S 14.8 / LS CHK	S 14.4 / LS 11.6	S 14.1 / LS 11.6	S 13.7 / LS 11.5	S 13.3 / LS 11.4	S 12.9 / LS 11.4	S 12.5 / LS 11.3	S 12.2 / LS 11.2
1.83 Standard	S 10.3 / LS CHK	S 10.0 / LS 8.2	S 9.8 / LS 8.2	S 9.5 / LS 8.1	S 9.3 / LS 8.1	S 9.0 / LS 8.0	S 8.8 / LS 8.0	S 8.5 / LS 7.9
+0.50 above	S 12.3 / LS CHK	S 12.0 / LS 9.8	S 11.7 / LS 9.8	S 11.4 / LS 9.7	S 11.1 / LS 9.7	S 10.8 / LS 9.6	S 10.5 / LS 9.6	S 10.2 / LS 9.5
+0.75 above	S 13.9 / LS CHK	S 13.5 / LS 11.1	S 13.2 / LS 11.0	S 12.9 / LS 10.9	S 12.5 / LS 10.9	S 12.2 / LS 10.8	S 11.8 / LS 10.8	S 11.5 / LS 10.7
+1.00 above	S 15.4 / LS CHK	S 15.0 / LS 12.3	S 14.7 / LS 12.2	S 14.3 / LS 12.2	S 13.9 / LS 12.1	S 13.5 / LS 12.0	S 13.1 / LS 12.0	S 12.8 / LS 11.9
2.00 Standard	S 11.1 / LS CHK	S 10.9 / LS 9.1	S 10.6 / LS 9.1	S 10.4 / LS 9.0	S 10.1 / LS 9.0	S 9.9 / LS 8.9	S 9.6 / LS 8.9	S 9.4 / LS 8.9
+0.50 above	S 13.4 / LS CHK	S 13.1 / LS 10.9	S 12.8 / LS 10.9	S 12.5 / LS 10.8	S 12.2 / LS 10.8	S 11.9 / LS 10.7	S 11.6 / LS 10.7	S 11.2 / LS 10.6
+0.75 above	S 15.0 / LS CHK	S 14.7 / LS 12.3	S 14.4 / LS 12.3	S 14.0 / LS 12.2	S 13.7 / LS 12.1	S 13.3 / LS 12.1	S 13.0 / LS 12.0	S 12.7 / LS 12.0
+1.00 above	S 16.7 / LS CHK	S 16.3 / LS 13.7	S 16.0 / LS 13.6	S 15.6 / LS 13.5	S 15.2 / LS 13.5	S 14.8 / LS 13.4	S 14.4 / LS 13.3	S 14.1 / LS 13.3
2.12 Standard	S 11.7 / LS CHK	S 11.5 / LS 9.8	S 11.2 / LS 9.7	S 11.0 / LS 9.7	S 10.7 / LS 9.6	S 10.5 / LS 9.6	S 10.2 / LS 9.6	S 10.0 / LS 9.5
+0.50 above	S 14.1 / LS CHK	S 13.8 / LS 11.7	S 13.5 / LS 11.7	S 13.2 / LS 11.6	S 12.9 / LS 11.6	S 12.6 / LS 11.5	S 12.3 / LS 11.5	S 12.0 / LS 11.4
+0.75 above	S 15.9 / LS CHK	S 15.5 / LS 13.2	S 15.2 / LS 13.1	S 14.8 / LS 13.1	S 14.5 / LS 13.0	S 14.2 / LS 13.0	S 13.8 / LS 12.9	S 13.5 / LS 12.8
+1.00 above	S 17.6 / LS CHK	S 17.2 / LS 14.7	S 16.9 / LS 14.6	S 16.5 / LS 14.5	S 16.1 / LS 14.5	S 15.7 / LS 14.4	S 15.4 / LS 14.3	S 15.0 / LS 14.3
2.25 Standard	S 12.4 / LS CHK	S 12.2 / LS 10.5	S 11.9 / LS 10.4	S 11.6 / LS 10.4	S 11.4 / LS 10.4	S 11.1 / LS 10.3	S 10.9 / LS 10.3	S 10.6 / LS 10.2
+0.50 above	S 14.9 / LS CHK	S 14.6 / LS 12.6	S 14.3 / LS 12.5	S 14.0 / LS 12.5	S 13.7 / LS 12.4	S 13.4 / LS 12.4	S 13.1 / LS 12.3	S 12.8 / LS 12.3
+0.75 above	S 16.7 / LS CHK	S 16.4 / LS 14.2	S 16.1 / LS 14.1	S 15.7 / LS 14.0	S 15.4 / LS 14.0	S 15.0 / LS 13.9	S 14.7 / LS 13.9	S 14.4 / LS 13.8
+1.00 above	S 18.6 / LS CHK	S 18.2 / LS 15.7	S 17.9 / LS 15.7	S 17.5 / LS 15.6	S 17.1 / LS 15.5	S 16.7 / LS 15.5	S 16.3 / LS 15.4	S 16.0 / LS 15.3
2.50 Standard	S 13.7 / LS CHK	S 13.4 / LS 11.8	S 13.2 / LS 11.8	S 12.9 / LS 11.8	S 12.7 / LS 11.7	S 12.4 / LS 11.7	S 12.2 / LS 11.6	S 11.9 / LS 11.6
+0.50 above	S 16.4 / LS CHK	S 16.1 / LS 14.2	S 15.8 / LS 14.2	S 15.5 / LS 14.1	S 15.2 / LS 14.1	S 14.9 / LS 14.0	S 14.6 / LS 13.9	S 14.3 / LS 13.9
+0.75 above	S 18.5 / LS CHK	S 18.1 / LS 16.0	S 17.8 / LS 15.9	S 17.4 / LS 15.9	S 17.1 / LS 15.8	S 16.8 / LS 15.8	S 16.4 / LS 15.7	S 16.1 / LS 15.6
+1.00 above	S 20.5 / LS CHK	S 20.1 / LS 17.8	S 19.7 / LS 17.7	S 19.4 / LS 17.6	S 19.0 / LS 17.6	S 18.6 / LS 17.5	S 18.2 / LS 17.4	S 17.9 / LS 17.4

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





7.00" UltraMotor

6/7 12.1 Stages M41

Build Rates



Bend Setting °	Bit 8-3/4	Bit 8-7/8	Bit 9	Bit 9-1/8	Bit 9-1/4	Bit 9-3/8	Bit 9-1/2	Bit 9-5/8
	LS OD 8.250	LS OD 8.375	LS OD 8.500	LS OD 8.625	LS OD 8.750	LS OD 8.875	LS OD 9.000	LS OD 9.125
1.50 Standard	S 6.6 / LS 6.1	S 6.3 / LS 6.0	S 6.1 / LS 6.0	S 5.8 / LS 6.0	S 5.6 / LS 5.9	S 5.3 / LS 5.9	S 5.1 / LS 5.9	S 4.8 / LS 6.0
+0.50 above	S 7.9 / LS 7.3	S 7.6 / LS 7.2	S 7.3 / LS 7.2	S 7.0 / LS 7.1	S 6.7 / LS 7.1	S 6.4 / LS 7.1	S 6.1 / LS 7.1	S 5.8 / LS 7.2
+0.75 above	S 8.9 / LS 8.2	S 8.6 / LS 8.2	S 8.2 / LS 8.1	S 7.9 / LS 8.0	S 7.5 / LS 8.0	S 7.2 / LS 8.0	S 6.9 / LS 8.0	S 6.5 / LS 8.1
+1.00 above	S 9.9 / LS 9.1	S 9.5 / LS 9.1	S 9.1 / LS 9.0	S 8.8 / LS 8.9	S 8.4 / LS 8.9	S 8.0 / LS 8.9	S 7.6 / LS 8.9	S 7.2 / LS 9.0
1.75 Standard	S 7.9 / LS 7.4	S 7.6 / LS 7.4	S 7.4 / LS 7.4	S 7.1 / LS 7.3	S 6.8 / LS 7.3	S 6.6 / LS 7.2	S 6.3 / LS 7.2	S 6.1 / LS 7.2
+0.50 above	S 9.4 / LS 8.9	S 9.1 / LS 8.9	S 8.8 / LS 8.8	S 8.5 / LS 8.8	S 8.2 / LS 8.7	S 7.9 / LS 8.7	S 7.6 / LS 8.6	S 7.3 / LS 8.6
+0.75 above	S 10.6 / LS 10.1	S 10.3 / LS 10.0	S 9.9 / LS 9.9	S 9.6 / LS 9.9	S 9.2 / LS 9.8	S 8.9 / LS 9.8	S 8.6 / LS 9.7	S 8.2 / LS 9.7
+1.00 above	S 11.8 / LS 11.2	S 11.4 / LS 11.1	S 11.0 / LS 11.0	S 10.7 / LS 11.0	S 10.3 / LS 10.9	S 9.9 / LS 10.8	S 9.5 / LS 10.8	S 9.1 / LS 10.7
1.83 Standard	S 8.3 / LS 7.9	S 8.0 / LS 7.8	S 7.8 / LS 7.8	S 7.5 / LS 7.8	S 7.3 / LS 7.7	S 7.0 / LS 7.7	S 6.7 / LS 7.6	S 6.5 / LS 7.6
+0.50 above	S 9.9 / LS 9.5	S 9.6 / LS 9.4	S 9.3 / LS 9.4	S 9.0 / LS 9.3	S 8.7 / LS 9.2	S 8.4 / LS 9.2	S 8.1 / LS 9.1	S 7.8 / LS 9.1
+0.75 above	S 11.2 / LS 10.6	S 10.8 / LS 10.6	S 10.5 / LS 10.5	S 10.1 / LS 10.5	S 9.8 / LS 10.4	S 9.5 / LS 10.3	S 9.1 / LS 10.3	S 8.8 / LS 10.2
+1.00 above	S 12.4 / LS 11.8	S 12.0 / LS 11.8	S 11.6 / LS 11.7	S 11.3 / LS 11.6	S 10.9 / LS 11.6	S 10.5 / LS 11.5	S 10.1 / LS 11.4	S 9.7 / LS 11.4
2.00 Standard	S 9.1 / LS 8.8	S 8.9 / LS 8.8	S 8.6 / LS 8.7	S 8.4 / LS 8.7	S 8.1 / LS 8.6	S 7.9 / LS 8.6	S 7.6 / LS 8.5	S 7.4 / LS 8.5
+0.50 above	S 10.9 / LS 10.6	S 10.6 / LS 10.5	S 10.3 / LS 10.5	S 10.0 / LS 10.4	S 9.7 / LS 10.4	S 9.4 / LS 10.3	S 9.1 / LS 10.3	S 8.8 / LS 10.2
+0.75 above	S 12.3 / LS 11.9	S 12.0 / LS 11.8	S 11.6 / LS 11.8	S 11.3 / LS 11.7	S 11.0 / LS 11.7	S 10.6 / LS 11.6	S 10.3 / LS 11.5	S 9.9 / LS 11.5
+1.00 above	S 13.7 / LS 13.2	S 13.3 / LS 13.1	S 12.9 / LS 13.1	S 12.6 / LS 13.0	S 12.2 / LS 12.9	S 11.8 / LS 12.9	S 11.4 / LS 12.8	S 11.0 / LS 12.7
2.12 Standard	S 9.7 / LS 9.5	S 9.5 / LS 9.4	S 9.2 / LS 9.4	S 9.0 / LS 9.3	S 8.7 / LS 9.3	S 8.5 / LS 9.2	S 8.2 / LS 9.2	S 8.0 / LS 9.2
+0.50 above	S 11.7 / LS 11.4	S 11.4 / LS 11.3	S 11.1 / LS 11.3	S 10.8 / LS 11.2	S 10.5 / LS 11.1	S 10.2 / LS 11.1	S 9.9 / LS 11.0	S 9.6 / LS 11.0
+0.75 above	S 13.1 / LS 12.8	S 12.8 / LS 12.7	S 12.5 / LS 12.7	S 12.1 / LS 12.6	S 11.8 / LS 12.5	S 11.4 / LS 12.5	S 11.1 / LS 12.4	S 10.8 / LS 12.4
+1.00 above	S 14.6 / LS 14.2	S 14.2 / LS 14.1	S 13.8 / LS 14.1	S 13.5 / LS 14.0	S 13.1 / LS 13.9	S 12.7 / LS 13.9	S 12.3 / LS 13.8	S 11.9 / LS 13.7
2.25 Standard	S 10.4 / LS 10.2	S 10.1 / LS 10.1	S 9.9 / LS 10.1	S 9.6 / LS 10.0	S 9.4 / LS 10.0	S 9.1 / LS 9.9	S 8.9 / LS 9.9	S 8.6 / LS 9.9
+0.50 above	S 12.5 / LS 12.2	S 12.2 / LS 12.2	S 11.9 / LS 12.1	S 11.6 / LS 12.0	S 11.3 / LS 12.0	S 11.0 / LS 11.9	S 10.7 / LS 11.9	S 10.3 / LS 11.8
+0.75 above	S 14.0 / LS 13.7	S 13.7 / LS 13.7	S 13.3 / LS 13.6	S 13.0 / LS 13.6	S 12.7 / LS 13.5	S 12.3 / LS 13.4	S 12.0 / LS 13.4	S 11.6 / LS 13.3
+1.00 above	S 15.6 / LS 15.3	S 15.2 / LS 15.2	S 14.8 / LS 15.1	S 14.4 / LS 15.1	S 14.1 / LS 15.0	S 13.7 / LS 14.9	S 13.3 / LS 14.9	S 12.9 / LS 14.8
2.50 Standard	S 11.7 / LS 11.5	S 11.4 / LS 11.5	S 11.1 / LS 11.4	S 10.9 / LS 11.4	S 10.6 / LS 11.4	S 10.4 / LS 11.3	S 10.1 / LS 11.3	S 9.9 / LS 11.2
+0.50 above	S 14.0 / LS 13.8	S 13.7 / LS 13.8	S 13.4 / LS 13.7	S 13.1 / LS 13.7	S 12.8 / LS 13.6	S 12.5 / LS 13.6	S 12.2 / LS 13.5	S 11.9 / LS 13.5
+0.75 above	S 15.7 / LS 15.6	S 15.4 / LS 15.5	S 15.1 / LS 15.5	S 14.7 / LS 15.4	S 14.4 / LS 15.3	S 14.0 / LS 15.3	S 13.7 / LS 15.2	S 13.4 / LS 15.2
+1.00 above	S 17.5 / LS 17.3	S 17.1 / LS 17.2	S 16.7 / LS 17.2	S 16.3 / LS 17.1	S 16.0 / LS 17.0	S 15.6 / LS 17.0	S 15.2 / LS 16.9	S 14.8 / LS 16.8

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





7.00" UltraMotor

6/7 12.1 Stages M41

Build Rates



Bend Setting °	9-3/4	Bit 9-7/8	Bit 10*	Bit 10-1/8*	Bit 10-1/4*	Bit 10-3/8*	Bit 10-1/2*	Bit 10-5/8*
	LS OD 9.250	LS OD 9.375	LS OD 9.500	LS OD 9.625	LS OD 9.750	LS OD 9.875	LS OD 10.000	LS OD 10.125
1.50 Standard	S 4.6 / LS 6.0	S 4.3 / LS 6.1	S 4.1 / LS 6.1	S 3.8 / LS 6.2	S 3.6 / LS 6.2	S 3.3 / LS 6.3	S 3.1 / LS 6.3	S 2.8 / LS 6.3
+0.50 above	S 5.5 / LS 7.2	S 5.2 / LS 7.3	S 4.9 / LS 7.3	S 4.6 / LS 7.4	S 4.3 / LS 7.5	S 4.0 / LS 7.5	S 3.7 / LS 7.6	S 3.4 / LS 7.6
+0.75 above	S 6.2 / LS 8.1	S 5.8 / LS 8.2	S 5.5 / LS 8.3	S 5.2 / LS 8.3	S 4.8 / LS 8.4	S 4.5 / LS 8.4	S 4.1 / LS 8.5	S 3.8 / LS 8.6
+1.00 above	S 6.9 / LS 9.1	S 6.5 / LS 9.1	S 6.1 / LS 9.2	S 5.7 / LS 9.3	S 5.4 / LS 9.3	S 5.0 / LS 9.4	S 4.6 / LS 9.5	S 4.2 / LS 9.5
1.75 Standard	S 5.8 / LS 7.2	S 5.6 / LS 7.3	S 5.3 / LS 7.3	S 5.1 / LS 7.3	S 4.8 / LS 7.4	S 4.6 / LS 7.4	S 4.3 / LS 7.5	S 4.1 / LS 7.5
+0.50 above	S 7.0 / LS 8.7	S 6.7 / LS 8.7	S 6.4 / LS 8.8	S 6.1 / LS 8.8	S 5.8 / LS 8.9	S 5.5 / LS 8.9	S 5.2 / LS 9.0	S 4.9 / LS 9.0
+0.75 above	S 7.9 / LS 9.7	S 7.5 / LS 9.8	S 7.2 / LS 9.9	S 6.9 / LS 9.9	S 6.5 / LS 10.0	S 6.2 / LS 10.0	S 5.8 / LS 10.1	S 5.5 / LS 10.2
+1.00 above	S 8.8 / LS 10.8	S 8.4 / LS 10.9	S 8.0 / LS 10.9	S 7.6 / LS 11.0	S 7.2 / LS 11.1	S 6.9 / LS 11.1	S 6.5 / LS 11.2	S 6.1 / LS 11.3
1.83 Standard	S 6.2 / LS 7.6	S 6.0 / LS 7.6	S 5.7 / LS 7.7	S 5.5 / LS 7.7	S 5.2 / LS 7.8	S 5.0 / LS 7.8	S 4.7 / LS 7.9	S 4.5 / LS 7.9
+0.50 above	S 7.5 / LS 9.1	S 7.2 / LS 9.2	S 6.9 / LS 9.2	S 6.6 / LS 9.3	S 6.3 / LS 9.3	S 6.0 / LS 9.4	S 5.7 / LS 9.4	S 5.4 / LS 9.5
+0.75 above	S 8.4 / LS 10.2	S 8.1 / LS 10.3	S 7.8 / LS 10.4	S 7.4 / LS 10.4	S 7.1 / LS 10.5	S 6.7 / LS 10.5	S 6.4 / LS 10.6	S 6.1 / LS 10.7
+1.00 above	S 9.4 / LS 11.4	S 9.0 / LS 11.4	S 8.6 / LS 11.5	S 8.2 / LS 11.6	S 7.9 / LS 11.6	S 7.5 / LS 11.7	S 7.1 / LS 11.8	S 6.7 / LS 11.8
2.00 Standard	S 7.1 / LS 8.5	S 6.9 / LS 8.4	S 6.6 / LS 8.5	S 6.4 / LS 8.5	S 6.1 / LS 8.6	S 5.8 / LS 8.6	S 5.6 / LS 8.7	S 5.3 / LS 8.7
+0.50 above	S 8.5 / LS 10.1	S 8.2 / LS 10.1	S 7.9 / LS 10.2	S 7.6 / LS 10.2	S 7.3 / LS 10.3	S 7.0 / LS 10.3	S 6.7 / LS 10.4	S 6.4 / LS 10.4
+0.75 above	S 9.6 / LS 11.4	S 9.3 / LS 11.4	S 8.9 / LS 11.4	S 8.6 / LS 11.5	S 8.2 / LS 11.6	S 7.9 / LS 11.6	S 7.6 / LS 11.7	S 7.2 / LS 11.7
+1.00 above	S 10.7 / LS 12.7	S 10.3 / LS 12.6	S 9.9 / LS 12.7	S 9.5 / LS 12.8	S 9.1 / LS 12.8	S 8.8 / LS 12.9	S 8.4 / LS 13.0	S 8.0 / LS 13.0
2.12 Standard	S 7.7 / LS 9.1	S 7.5 / LS 9.1	S 7.2 / LS 9.0	S 7.0 / LS 9.1	S 6.7 / LS 9.1	S 6.5 / LS 9.2	S 6.2 / LS 9.2	S 6.0 / LS 9.3
+0.50 above	S 9.3 / LS 10.9	S 9.0 / LS 10.9	S 8.7 / LS 10.8	S 8.3 / LS 10.9	S 8.0 / LS 11.0	S 7.7 / LS 11.0	S 7.4 / LS 11.1	S 7.1 / LS 11.1
+0.75 above	S 10.4 / LS 12.3	S 10.1 / LS 12.2	S 9.7 / LS 12.2	S 9.4 / LS 12.3	S 9.1 / LS 12.3	S 8.7 / LS 12.4	S 8.4 / LS 12.4	S 8.0 / LS 12.5
+1.00 above	S 11.6 / LS 13.7	S 11.2 / LS 13.6	S 10.8 / LS 13.6	S 10.4 / LS 13.6	S 10.1 / LS 13.7	S 9.7 / LS 13.8	S 9.3 / LS 13.8	S 8.9 / LS 13.9
2.25 Standard	S 8.4 / LS 9.8	S 8.1 / LS 9.8	S 7.9 / LS 9.7	S 7.6 / LS 9.7	S 7.4 / LS 9.7	S 7.1 / LS 9.8	S 6.9 / LS 9.8	S 6.6 / LS 9.9
+0.50 above	S 10.0 / LS 11.8	S 9.7 / LS 11.7	S 9.4 / LS 11.7	S 9.1 / LS 11.6	S 8.8 / LS 11.7	S 8.5 / LS 11.7	S 8.2 / LS 11.8	S 7.9 / LS 11.8
+0.75 above	S 11.3 / LS 13.3	S 11.0 / LS 13.2	S 10.6 / LS 13.1	S 10.3 / LS 13.1	S 9.9 / LS 13.1	S 9.6 / LS 13.2	S 9.3 / LS 13.3	S 8.9 / LS 13.3
+1.00 above	S 12.6 / LS 14.7	S 12.2 / LS 14.7	S 11.8 / LS 14.6	S 11.4 / LS 14.5	S 11.0 / LS 14.6	S 10.7 / LS 14.7	S 10.3 / LS 14.7	S 9.9 / LS 14.8
2.50 Standard	S 9.6 / LS 11.2	S 9.4 / LS 11.1	S 9.1 / LS 11.1	S 8.9 / LS 11.0	S 8.6 / LS 11.0	S 8.4 / LS 11.0	S 8.1 / LS 11.0	S 7.9 / LS 11.0
+0.50 above	S 11.6 / LS 13.4	S 11.3 / LS 13.4	S 11.0 / LS 13.3	S 10.7 / LS 13.3	S 10.4 / LS 13.2	S 10.1 / LS 13.2	S 9.8 / LS 13.2	S 9.4 / LS 13.3
+0.75 above	S 13.0 / LS 15.1	S 12.7 / LS 15.0	S 12.3 / LS 15.0	S 12.0 / LS 14.9	S 11.7 / LS 14.8	S 11.3 / LS 14.8	S 11.0 / LS 14.9	S 10.6 / LS 14.9
+1.00 above	S 14.5 / LS 16.8	S 14.1 / LS 16.7	S 13.7 / LS 16.6	S 13.3 / LS 16.6	S 12.9 / LS 16.5	S 12.6 / LS 16.4	S 12.2 / LS 16.5	S 11.8 / LS 16.6

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





7.00" UltraMotor

6/7 12.1 Stages M41

Build Rates



Bend Setting °	Bit 10-3/4*	Bit 10-7/8*	Bit 11*	Bit 11-1/8*	Bit 11-1/4*	Bit 11-3/8*	Bit 11-1/2*	Bit 11-5/8*
	LS OD 10.250	LS OD 10.375	LS OD 10.500	LS OD 10.625	LS OD 10.750	LS OD 10.875	LS OD 11.000	LS OD 11.125
1.50 Standard	S 2.6 / LS 6.4	S 2.3 / LS 6.4	S 2.1 / LS 6.5	S 1.8 / LS 6.5	S 1.6 / LS 6.6	S 1.3 / LS 6.6	S 1.0 / LS 6.7	S 0.8 / LS 6.7
+0.50 above	S 3.1 / LS 7.7	S 2.8 / LS 7.7	S 2.5 / LS 7.8	S 2.2 / LS 7.8	S 1.9 / LS 7.9	S 1.6 / LS 7.9	S 1.3 / LS 8.0	S 1.0 / LS 8.0
+0.75 above	S 3.5 / LS 8.6	S 3.1 / LS 8.7	S 2.8 / LS 8.7	S 2.4 / LS 8.8	S 2.1 / LS 8.9	S 1.8 / LS 8.9	S 1.4 / LS 9.0	S 1.1 / LS 9.0
+1.00 above	S 3.8 / LS 9.6	S 3.5 / LS 9.7	S 3.1 / LS 9.7	S 2.7 / LS 9.8	S 2.3 / LS 9.9	S 1.9 / LS 9.9	S 1.6 / LS 10.0	S 1.2 / LS 10.1
1.75 Standard	S 3.8 / LS 7.6	S 3.6 / LS 7.6	S 3.3 / LS 7.7	S 3.1 / LS 7.7	S 2.8 / LS 7.7	S 2.6 / LS 7.8	S 2.3 / LS 7.8	S 2.1 / LS 7.9
+0.50 above	S 4.6 / LS 9.1	S 4.3 / LS 9.1	S 4.0 / LS 9.2	S 3.7 / LS 9.2	S 3.4 / LS 9.3	S 3.1 / LS 9.3	S 2.8 / LS 9.4	S 2.5 / LS 9.5
+0.75 above	S 5.2 / LS 10.2	S 4.8 / LS 10.3	S 4.5 / LS 10.3	S 4.1 / LS 10.4	S 3.8 / LS 10.5	S 3.5 / LS 10.5	S 3.1 / LS 10.6	S 2.8 / LS 10.6
+1.00 above	S 5.7 / LS 11.4	S 5.4 / LS 11.4	S 5.0 / LS 11.5	S 4.6 / LS 11.6	S 4.2 / LS 11.6	S 3.8 / LS 11.7	S 3.5 / LS 11.8	S 3.1 / LS 11.8
1.83 Standard	S 4.2 / LS 7.9	S 4.0 / LS 8.0	S 3.7 / LS 8.0	S 3.5 / LS 8.1	S 3.2 / LS 8.1	S 3.0 / LS 8.2	S 2.7 / LS 8.2	S 2.5 / LS 8.3
+0.50 above	S 5.1 / LS 9.5	S 4.8 / LS 9.6	S 4.5 / LS 9.6	S 4.2 / LS 9.7	S 3.9 / LS 9.7	S 3.6 / LS 9.8	S 3.3 / LS 9.9	S 3.0 / LS 9.9
+0.75 above	S 5.7 / LS 10.7	S 5.4 / LS 10.8	S 5.0 / LS 10.8	S 4.7 / LS 10.9	S 4.3 / LS 11.0	S 4.0 / LS 11.0	S 3.7 / LS 11.1	S 3.3 / LS 11.1
+1.00 above	S 6.3 / LS 11.9	S 6.0 / LS 12.0	S 5.6 / LS 12.0	S 5.2 / LS 12.1	S 4.8 / LS 12.2	S 4.5 / LS 12.2	S 4.1 / LS 12.3	S 3.7 / LS 12.4
2.00 Standard	S 5.1 / LS 8.7	S 4.8 / LS 8.8	S 4.6 / LS 8.8	S 4.3 / LS 8.9	S 4.1 / LS 8.9	S 3.8 / LS 9.0	S 3.6 / LS 9.0	S 3.3 / LS 9.1
+0.50 above	S 6.1 / LS 10.5	S 5.8 / LS 10.5	S 5.5 / LS 10.6	S 5.2 / LS 10.7	S 4.9 / LS 10.7	S 4.6 / LS 10.8	S 4.3 / LS 10.8	S 4.0 / LS 10.9
+0.75 above	S 6.9 / LS 11.8	S 6.5 / LS 11.9	S 6.2 / LS 11.9	S 5.9 / LS 12.0	S 5.5 / LS 12.0	S 5.2 / LS 12.1	S 4.8 / LS 12.2	S 4.5 / LS 12.2
+1.00 above	S 7.6 / LS 13.1	S 7.3 / LS 13.2	S 6.9 / LS 13.2	S 6.5 / LS 13.3	S 6.1 / LS 13.4	S 5.7 / LS 13.4	S 5.4 / LS 13.5	S 5.0 / LS 13.6
2.12 Standard	S 5.7 / LS 9.3	S 5.4 / LS 9.4	S 5.2 / LS 9.4	S 4.9 / LS 9.4	S 4.7 / LS 9.5	S 4.4 / LS 9.5	S 4.2 / LS 9.6	S 3.9 / LS 9.6
+0.50 above	S 6.8 / LS 11.2	S 6.5 / LS 11.2	S 6.2 / LS 11.3	S 5.9 / LS 11.3	S 5.6 / LS 11.4	S 5.3 / LS 11.4	S 5.0 / LS 11.5	S 4.7 / LS 11.5
+0.75 above	S 7.7 / LS 12.6	S 7.4 / LS 12.6	S 7.0 / LS 12.7	S 6.7 / LS 12.7	S 6.3 / LS 12.8	S 6.0 / LS 12.9	S 5.7 / LS 12.9	S 5.3 / LS 13.0
+1.00 above	S 8.5 / LS 14.0	S 8.2 / LS 14.0	S 7.8 / LS 14.1	S 7.4 / LS 14.2	S 7.0 / LS 14.2	S 6.7 / LS 14.3	S 6.3 / LS 14.4	S 5.9 / LS 14.4
2.25 Standard	S 6.4 / LS 9.9	S 6.1 / LS 10.0	S 5.9 / LS 10.0	S 5.6 / LS 10.1	S 5.3 / LS 10.1	S 5.1 / LS 10.1	S 4.8 / LS 10.2	S 4.6 / LS 10.2
+0.50 above	S 7.6 / LS 11.9	S 7.3 / LS 12.0	S 7.0 / LS 12.0	S 6.7 / LS 12.1	S 6.4 / LS 12.1	S 6.1 / LS 12.2	S 5.8 / LS 12.2	S 5.5 / LS 12.3
+0.75 above	S 8.6 / LS 13.4	S 8.2 / LS 13.4	S 7.9 / LS 13.5	S 7.6 / LS 13.6	S 7.2 / LS 13.6	S 6.9 / LS 13.7	S 6.5 / LS 13.7	S 6.2 / LS 13.8
+1.00 above	S 9.5 / LS 14.9	S 9.2 / LS 14.9	S 8.8 / LS 15.0	S 8.4 / LS 15.1	S 8.0 / LS 15.1	S 7.6 / LS 15.2	S 7.3 / LS 15.3	S 6.9 / LS 15.3
2.50 Standard	S 7.6 / LS 11.1	S 7.4 / LS 11.1	S 7.1 / LS 11.2	S 6.9 / LS 11.2	S 6.6 / LS 11.3	S 6.4 / LS 11.3	S 6.1 / LS 11.4	S 5.9 / LS 11.4
+0.50 above	S 9.1 / LS 13.3	S 8.8 / LS 13.4	S 8.5 / LS 13.4	S 8.2 / LS 13.5	S 7.9 / LS 13.5	S 7.6 / LS 13.6	S 7.3 / LS 13.6	S 7.0 / LS 13.7
+0.75 above	S 10.3 / LS 15.0	S 9.9 / LS 15.0	S 9.6 / LS 15.1	S 9.3 / LS 15.2	S 8.9 / LS 15.2	S 8.6 / LS 15.3	S 8.2 / LS 15.3	S 7.9 / LS 15.4
+1.00 above	S 11.4 / LS 16.6	S 11.1 / LS 16.7	S 10.7 / LS 16.8	S 10.3 / LS 16.8	S 9.9 / LS 16.9	S 9.5 / LS 17.0	S 9.2 / LS 17.0	S 8.8 / LS 17.1

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





7.00" UltraMotor

6/7 12.1 Stages M41

Build Rates



Bend Setting °	Bit 11-3/4*	Bit 11-7/8*	Bit 12*	Bit 12-1/8*	Bit 12-1/4*
	LS OD 11.250	LS OD 11.375	LS OD 11.500	LS OD 11.625	LS OD 11.750
150 Standard	S 0.5 / LS 6.7	S 0.3 / LS 6.8	S 0.0 / LS 6.8	S -0.2 / LS 6.9	S -0.5 / LS 6.9
+0.50 above	S 0.7 / LS 8.1	S 0.3 / LS 8.2	S 0.0 / LS 8.2	S N/B / LS 8.3	S N/B / LS 8.3
+0.75 above	S 0.7 / LS 9.1	S 0.4 / LS 9.2	S 0.1 / LS 9.2	S N/B / LS 9.3	S N/B / LS 9.3
+1.00 above	S 0.8 / LS 10.1	S 0.4 / LS 10.2	S 0.1 / LS 10.3	S N/B / LS 10.3	S N/B / LS 10.4
1.75 Standard	S 1.8 / LS 7.9	S 1.6 / LS 8.0	S 1.3 / LS 8.0	S 1.1 / LS 8.1	S 0.8 / LS 8.1
+0.50 above	S 2.2 / LS 9.5	S 1.9 / LS 9.6	S 1.6 / LS 9.6	S 1.3 / LS 9.7	S 1.0 / LS 9.7
+0.75 above	S 2.4 / LS 10.7	S 2.1 / LS 10.8	S 1.8 / LS 10.8	S 1.4 / LS 10.9	S 1.1 / LS 10.9
+1.00 above	S 2.7 / LS 11.9	S 2.3 / LS 12.0	S 2.0 / LS 12.0	S 1.6 / LS 12.1	S 1.2 / LS 12.2
1.83 Standard	S 2.2 / LS 8.3	S 2.0 / LS 8.3	S 1.7 / LS 8.4	S 1.5 / LS 8.4	S 1.2 / LS 8.5
+0.50 above	S 2.7 / LS 10.0	S 2.4 / LS 10.0	S 2.1 / LS 10.1	S 1.7 / LS 10.1	S 1.4 / LS 10.2
+0.75 above	S 3.0 / LS 11.2	S 2.6 / LS 11.3	S 2.3 / LS 11.3	S 2.0 / LS 11.4	S 1.6 / LS 11.4
+1.00 above	S 3.3 / LS 12.4	S 2.9 / LS 12.5	S 2.6 / LS 12.6	S 2.2 / LS 12.6	S 1.8 / LS 12.7
2.00 Standard	S 3.1 / LS 9.1	S 2.8 / LS 9.1	S 2.6 / LS 9.2	S 2.3 / LS 9.2	S 2.1 / LS 9.3
+0.50 above	S 3.7 / LS 10.9	S 3.4 / LS 11.0	S 3.1 / LS 11.0	S 2.8 / LS 11.1	S 2.5 / LS 11.1
+0.75 above	S 4.2 / LS 12.3	S 3.8 / LS 12.3	S 3.5 / LS 12.4	S 3.1 / LS 12.5	S 2.8 / LS 12.5
+1.00 above	S 4.6 / LS 13.6	S 4.2 / LS 13.7	S 3.9 / LS 13.8	S 3.5 / LS 13.8	S 3.1 / LS 13.9
2.12 Standard	S 3.7 / LS 9.7	S 3.4 / LS 9.7	S 3.2 / LS 9.8	S 2.9 / LS 9.8	S 2.7 / LS 9.8
+0.50 above	S 4.4 / LS 11.6	S 4.1 / LS 11.6	S 3.8 / LS 11.7	S 3.5 / LS 11.8	S 3.2 / LS 11.8
+0.75 above	S 5.0 / LS 13.0	S 4.6 / LS 13.1	S 4.3 / LS 13.2	S 4.0 / LS 13.2	S 3.6 / LS 13.3
+1.00 above	S 5.5 / LS 14.5	S 5.1 / LS 14.6	S 4.8 / LS 14.6	S 4.4 / LS 14.7	S 4.0 / LS 14.8
2.25 Standard	S 4.3 / LS 10.3	S 4.1 / LS 10.3	S 3.8 / LS 10.4	S 3.6 / LS 10.4	S 3.3 / LS 10.5
+0.50 above	S 5.2 / LS 12.3	S 4.9 / LS 12.4	S 4.6 / LS 12.4	S 4.3 / LS 12.5	S 4.0 / LS 12.5
+0.75 above	S 5.9 / LS 13.9	S 5.5 / LS 13.9	S 5.2 / LS 14.0	S 4.8 / LS 14.0	S 4.5 / LS 14.1
+1.00 above	S 6.5 / LS 15.4	S 6.1 / LS 15.5	S 5.8 / LS 15.5	S 5.4 / LS 15.6	S 5.0 / LS 15.7
2.50 Standard	S 5.6 / LS 11.4	S 5.4 / LS 11.5	S 5.1 / LS 11.5	S 4.8 / LS 11.6	S 4.6 / LS 11.6
+0.50 above	S 6.7 / LS 13.7	S 6.4 / LS 13.8	S 6.1 / LS 13.8	S 5.8 / LS 13.9	S 5.5 / LS 13.9
+0.75 above	S 7.6 / LS 15.5	S 7.2 / LS 15.5	S 6.9 / LS 15.6	S 6.5 / LS 15.6	S 6.2 / LS 15.7
+1.00 above	S 8.4 / LS 17.2	S 8.0 / LS 17.2	S 7.7 / LS 17.3	S 7.3 / LS 17.4	S 6.9 / LS 17.4

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





7.00" UltraMotor

6/7 12.1 Stages M42

Reduced Bypass Motor

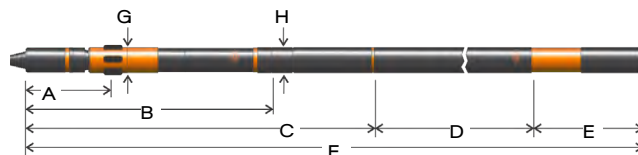


Motor Specifications

Bit Box to Stabilizer	A	30 in.
Bit Box to Bend (FBH)	B	N/A
Bit Box to Adj. Bend	B	N/A.
Bottom End Length	C	133 in.
Power Section Length	D	see Power Section
Top End Length	E	31 in.
Total Length	F	C + D + E
Body Outer Diameter	G	7.25 in.
Crown Pad Radius	H	3.98 in.
Recommended Hole Size	8-1/2 - 9-7/8 in.	
Standard Bit Box Connection ¹	N/A	
Standard Pin Down Connection ¹	4-1/2 IF	
Standard Top Box Connection ¹	NC50 (5 XH, 4-1/2 IF) NC46 (4 IF, 4-1/2 XH)	
Weight ²	2,680 lbs	
Operating Capacity	Max. WOB	95,100 lbs
	Max. Bit Overpull	95,100 lbs
	Torsional Limit	21,000 lbf-ft
Static Capacity	Max. WOB to Re-run	487,500 lbs
	Max. Bit Overpull to Re-run	319,000 lbs
	Absolute Body Overpull	659,000 lbs
	Torsional Limit	34,000 lbf-ft

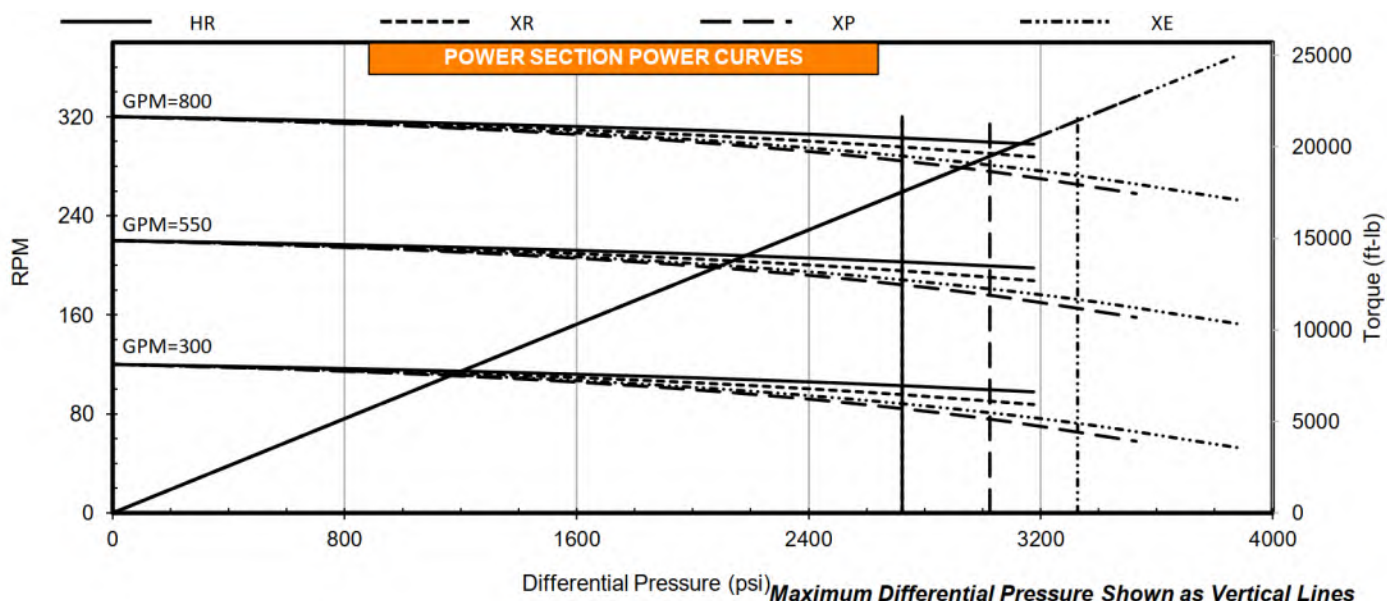
¹other options available on request

²not including Power Section



Power Section

Elastomer	HR	XR	XP	XE
Configuration	6/7 Lobes 12.1 Stages			
Stator Length New (in.)	300			
Stator OD (in.)	7.00			
Rotor Weight (lbs)	1,193			
Stator Weight (lbs)	995			
Speed Range (rpm)	120 - 320			
Flow Range (gpm)	300 - 800			
Rotation (rev/gal)	0.400			
Torque Slope (lbf-ft/psi)	6.440			
Off Bottom Pressure (psi)	233			
Max Diff Pressure (psi)	2,720	2,720	3,030	3,330
Max Torque (lbf-ft)	17,530	17,530	19,480	21,430
Stall Diff Pressure (psi)	4,080	4,080	4,540	4,990
Stall Torque (lbf-ft)	26,300	26,300	29,220	32,140
Max Power (hp)	1,011	987	1,023	1,112



BLACK DIAMOND





7.00" UltraMotor 6/7 12.1 Stages DynaMic M40

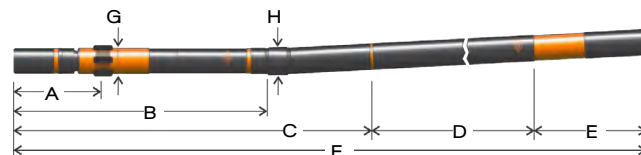


Motor Specifications

Bit Box to Stabilizer	A	25 in.
Bit Box to Bend (FBH)	B	45 in.
Bit Box to Adj. Bend	B	57 in.
Bottom End Length	C	92 in.
Power Section Length	D	see Power Section
Top End Length	E	31 in.
Total Length	F	C + D + E
Body Outer Diameter	G	7.25 in.
Crown Pad Radius	H	3.98 in.
Recommended Hole Size		8-1/2 - 9-7/8 in.
Standard Bit Box Connection ¹		4-1/2 REG
Standard Pin Down Connection ¹		4-1/2 IF
Standard Top Box Connection ¹		NC50 (5 XH, 4-1/2 IF) NC46 (4 IF, 4-1/2 XH)
Weight ²		1,300 lbs
Operating Capacity	Max. WOB	92,000 lbs
	Max. Bit Overpull	92,000 lbs
	Torsional Limit	21,000 lbf-ft
Static Capacity	Max. WOB to Re-run	355,000 lbs
	Max. Bit Overpull to Re-run	319,000 lbs
	Absolute Body Overpull	659,000 lbs
	Torsional Limit	34,000 lbf-ft

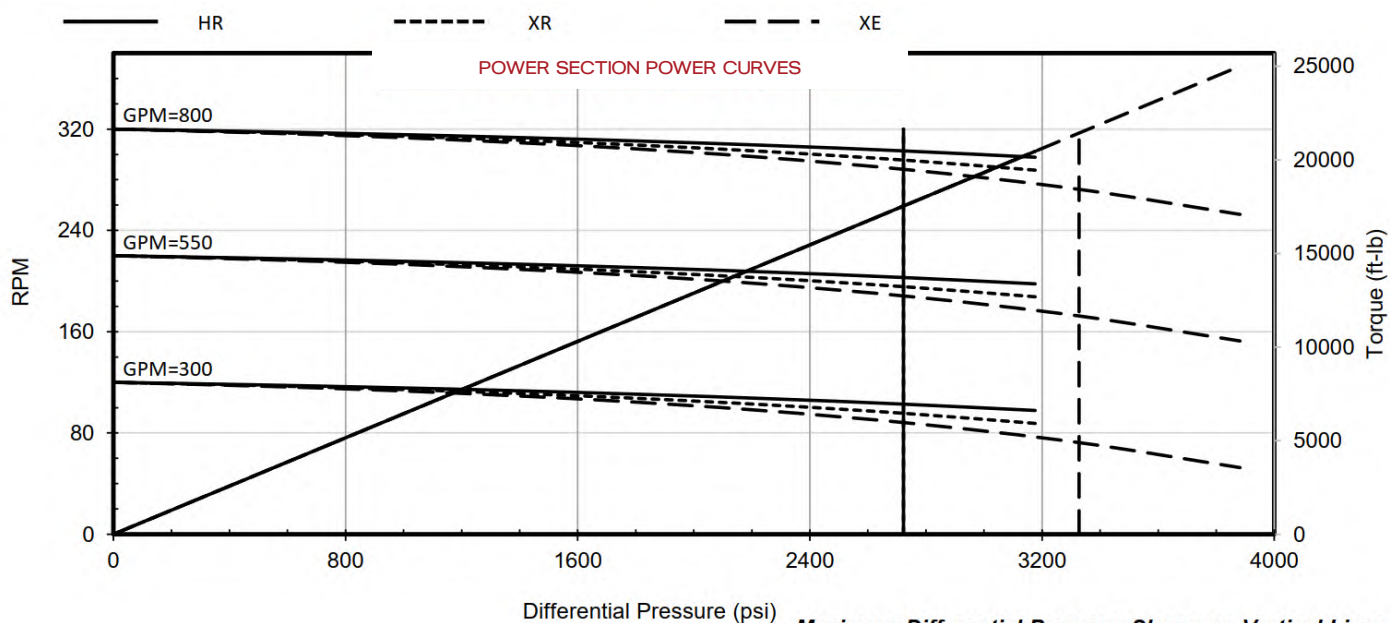
¹other options available on request

²not including Power Section



Power Section

Elastomer	HR	XR	XE
Configuration	6/7 Lobes 12.1 Stages		
Stator Length New (in.)	300		
Stator OD (in.)	7.00		
Rotor Weight (lbs)	1,193		
Stator Weight (lbs)	995		
Speed Range (rpm)	120 - 320		
Flow Range (gpm)	300 - 800		
Rotation (rev/gal)	0.400		
Torque Slope (lbf-ft/psi)	6.440		
Off Bottom Pressure (psi)	233		
Max Diff Pressure (psi)	2,720	2,720	3,330
Max Torque (lbf-ft)	17,530	17,530	21,430
Stall Diff Pressure (psi)	4,080	4,080	4,990
Stall Torque (lbf-ft)	26,300	26,300	32,140
Max Power (hp)	1,011	987	1,112



BLACK DIAMOND





7.00" UltraMotor

6/7 12.1 Stages DynaMic M40

Build Rates



Bend Setting °	Bit 7-3/4*	Bit 7-7/8*	Bit 8*	Bit 8-1/8*	Bit 8-1/4*	Bit 8-3/8*	Bit 8-1/2	Bit 8-5/8
	LS OD 7.250	LS OD 7.375	LS OD 7.500	LS OD 7.625	LS OD 7.750	LS OD 7.875	LS OD 8.000	LS OD 8.125
1.50 Standard	S 9.2 / LS CHK	S 8.8 / LS 6.2	S 8.5 / LS 6.1	S 8.2 / LS 6.1	S 7.9 / LS 6.1	S 7.5 / LS 6.0	S 7.2 / LS 6.0	S 6.9 / LS 5.9
+0.50 above	S 11.0 / LS CHK	S 10.6 / LS 7.4	S 10.2 / LS 7.4	S 9.8 / LS 7.3	S 9.4 / LS 7.3	S 9.0 / LS 7.2	S 8.6 / LS 7.1	S 8.2 / LS 7.1
+0.75 above	S 12.4 / LS CHK	S 11.9 / LS 8.4	S 11.5 / LS 8.3	S 11.1 / LS 8.2	S 10.6 / LS 8.2	S 10.2 / LS 8.1	S 9.7 / LS 8.0	S 9.3 / LS 8.0
+1.00 above	S 13.8 / LS CHK	S 13.3 / LS 9.3	S 12.8 / LS 9.2	S 12.3 / LS 9.1	S 11.8 / LS 9.1	S 11.3 / LS 9.0	S 10.8 / LS 8.9	S 10.3 / LS 8.9
1.75 Standard	S 10.5 / LS CHK	S 10.2 / LS 7.6	S 9.8 / LS 7.5	S 9.5 / LS 7.5	S 9.2 / LS 7.4	S 8.8 / LS 7.4	S 8.5 / LS 7.3	S 8.2 / LS 7.3
+0.50 above	S 12.6 / LS CHK	S 12.2 / LS 9.1	S 11.8 / LS 9.0	S 11.4 / LS 9.0	S 11.0 / LS 8.9	S 10.6 / LS 8.9	S 10.2 / LS 8.8	S 9.8 / LS 8.7
+0.75 above	S 14.2 / LS CHK	S 13.7 / LS 10.2	S 13.3 / LS 10.2	S 12.8 / LS 10.1	S 12.4 / LS 10.0	S 11.9 / LS 10.0	S 11.5 / LS 9.9	S 11.0 / LS 9.8
+1.00 above	S 15.7 / LS CHK	S 15.2 / LS 11.4	S 14.7 / LS 11.3	S 14.2 / LS 11.2	S 13.8 / LS 11.1	S 13.3 / LS 11.1	S 12.8 / LS 11.0	S 12.3 / LS 10.9
1.83 Standard	S 10.9 / LS CHK	S 10.6 / LS 8.0	S 10.2 / LS 8.0	S 9.9 / LS 7.9	S 9.6 / LS 7.9	S 9.3 / LS 7.8	S 8.9 / LS 7.8	S 8.6 / LS 7.7
+0.50 above	S 13.1 / LS CHK	S 12.7 / LS 9.6	S 12.3 / LS 9.6	S 11.9 / LS 9.5	S 11.5 / LS 9.4	S 11.1 / LS 9.4	S 10.7 / LS 9.3	S 10.3 / LS 9.3
+0.75 above	S 14.7 / LS CHK	S 14.3 / LS 10.8	S 13.8 / LS 10.8	S 13.4 / LS 10.7	S 12.9 / LS 10.6	S 12.5 / LS 10.6	S 12.1 / LS 10.5	S 11.6 / LS 10.4
+1.00 above	S 16.4 / LS CHK	S 15.9 / LS 12.0	S 15.4 / LS 11.9	S 14.9 / LS 11.9	S 14.4 / LS 11.8	S 13.9 / LS 11.7	S 13.4 / LS 11.7	S 12.9 / LS 11.6
2.00 Standard	S 11.8 / LS CHK	S 11.5 / LS 8.9	S 11.1 / LS 8.9	S 10.8 / LS 8.9	S 10.5 / LS 8.8	S 10.2 / LS 8.8	S 9.8 / LS 8.7	S 9.5 / LS 8.7
+0.50 above	S 14.2 / LS CHK	S 13.8 / LS 10.7	S 13.4 / LS 10.7	S 13.0 / LS 10.6	S 12.6 / LS 10.6	S 12.2 / LS 10.5	S 11.8 / LS 10.5	S 11.4 / LS 10.4
+0.75 above	S 15.9 / LS CHK	S 15.5 / LS 12.1	S 15.0 / LS 12.0	S 14.6 / LS 12.0	S 14.1 / LS 11.9	S 13.7 / LS 11.8	S 13.3 / LS 11.8	S 12.8 / LS 11.7
+1.00 above	S 17.7 / LS CHK	S 17.2 / LS 13.4	S 16.7 / LS 13.4	S 16.2 / LS 13.3	S 15.7 / LS 13.2	S 15.2 / LS 13.1	S 14.7 / LS 13.1	S 14.2 / LS 13.0
2.12 Standard	S 12.4 / LS CHK	S 12.1 / LS 9.6	S 11.8 / LS 9.6	S 11.4 / LS 9.5	S 11.1 / LS 9.5	S 10.8 / LS 9.4	S 10.4 / LS 9.4	S 10.1 / LS 9.3
+0.50 above	S 14.9 / LS CHK	S 14.5 / LS 11.5	S 14.1 / LS 11.5	S 13.7 / LS 11.4	S 13.3 / LS 11.4	S 12.9 / LS 11.3	S 12.5 / LS 11.2	S 12.1 / LS 11.2
+0.75 above	S 16.8 / LS CHK	S 16.3 / LS 13.0	S 15.9 / LS 12.9	S 15.4 / LS 12.8	S 15.0 / LS 12.8	S 14.6 / LS 12.7	S 14.1 / LS 12.7	S 13.7 / LS 12.6
+1.00 above	S 18.6 / LS CHK	S 18.1 / LS 14.4	S 17.7 / LS 14.3	S 17.2 / LS 14.3	S 16.7 / LS 14.2	S 16.2 / LS 14.1	S 15.7 / LS 14.1	S 15.2 / LS 14.0
2.25 Standard	S 13.1 / LS CHK	S 12.8 / LS 10.3	S 12.4 / LS 10.3	S 12.1 / LS 10.2	S 11.8 / LS 10.2	S 11.5 / LS 10.1	S 11.1 / LS 10.1	S 10.8 / LS 10.0
+0.50 above	S 15.7 / LS CHK	S 15.3 / LS 12.4	S 14.9 / LS 12.3	S 14.5 / LS 12.3	S 14.1 / LS 12.2	S 13.8 / LS 12.2	S 13.4 / LS 12.1	S 13.0 / LS 12.1
+0.75 above	S 17.7 / LS CHK	S 17.2 / LS 13.9	S 16.8 / LS 13.9	S 16.4 / LS 13.8	S 15.9 / LS 13.8	S 15.5 / LS 13.7	S 15.0 / LS 13.6	S 14.6 / LS 13.6
+1.00 above	S 19.7 / LS CHK	S 19.2 / LS 15.5	S 18.7 / LS 15.4	S 18.2 / LS 15.4	S 17.7 / LS 15.3	S 17.2 / LS 15.2	S 16.7 / LS 15.1	S 16.2 / LS 15.1
2.50 Standard	S 14.4 / LS CHK	S 14.1 / LS 11.7	S 13.8 / LS 11.7	S 13.4 / LS 11.6	S 13.1 / LS 11.6	S 12.8 / LS 11.5	S 12.4 / LS 11.5	S 12.1 / LS 11.4
+0.50 above	S 17.3 / LS CHK	S 16.9 / LS 14.0	S 16.5 / LS 14.0	S 16.1 / LS 13.9	S 15.7 / LS 13.9	S 15.3 / LS 13.8	S 14.9 / LS 13.8	S 14.5 / LS 13.7
+0.75 above	S 19.5 / LS CHK	S 19.0 / LS 15.8	S 18.6 / LS 15.7	S 18.1 / LS 15.7	S 17.7 / LS 15.6	S 17.2 / LS 15.5	S 16.8 / LS 15.5	S 16.3 / LS 15.4
+1.00 above	S 21.6 / LS CHK	S 21.1 / LS 17.6	S 20.6 / LS 17.5	S 20.1 / LS 17.4	S 19.6 / LS 17.3	S 19.2 / LS 17.3	S 18.7 / LS 17.2	S 18.2 / LS 17.1

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





7.00" UltraMotor

6/7 12.1 Stages DynaMic M40

Build Rates



Bend Setting °	Bit 8-3/4	Bit 8-7/8	Bit 9	Bit 9-1/8	Bit 9-1/4	Bit 9-3/8	Bit 9-1/2	Bit 9-5/8
	LS OD 8.250	LS OD 8.375	LS OD 8.500	LS OD 8.625	LS OD 8.750	LS OD 8.875	LS OD 9.000	LS OD 9.125
1.50 Standard	S 6.5 / LS 5.9	S 6.2 / LS 5.9	S 5.9 / LS 5.9	S 5.6 / LS 6.0	S 5.2 / LS 6.0	S 4.9 / LS 6.1	S 4.6 / LS 6.1	S 4.2 / LS 6.2
+0.50 above	S 7.9 / LS 7.0	S 7.5 / LS 7.0	S 7.1 / LS 7.1	S 6.7 / LS 7.2	S 6.3 / LS 7.2	S 5.9 / LS 7.3	S 5.5 / LS 7.3	S 5.1 / LS 7.4
+0.75 above	S 8.8 / LS 7.9	S 8.4 / LS 7.9	S 7.9 / LS 8.0	S 7.5 / LS 8.1	S 7.1 / LS 8.1	S 6.6 / LS 8.2	S 6.2 / LS 8.2	S 5.7 / LS 8.3
+1.00 above	S 9.8 / LS 8.8	S 9.3 / LS 8.8	S 8.8 / LS 8.9	S 8.3 / LS 9.0	S 7.8 / LS 9.0	S 7.3 / LS 9.1	S 6.9 / LS 9.2	S 6.4 / LS 9.2
1.75 Standard	S 7.9 / LS 7.2	S 7.5 / LS 7.2	S 7.2 / LS 7.2	S 6.9 / LS 7.2	S 6.5 / LS 7.3	S 6.2 / LS 7.3	S 5.9 / LS 7.4	S 5.5 / LS 7.4
+0.50 above	S 9.4 / LS 8.7	S 9.0 / LS 8.6	S 8.6 / LS 8.6	S 8.2 / LS 8.7	S 7.8 / LS 8.7	S 7.4 / LS 8.8	S 7.1 / LS 8.8	S 6.7 / LS 8.9
+0.75 above	S 10.6 / LS 9.8	S 10.2 / LS 9.7	S 9.7 / LS 9.7	S 9.3 / LS 9.7	S 8.8 / LS 9.8	S 8.4 / LS 9.9	S 7.9 / LS 9.9	S 7.5 / LS 10.0
+1.00 above	S 11.8 / LS 10.9	S 11.3 / LS 10.8	S 10.8 / LS 10.7	S 10.3 / LS 10.8	S 9.8 / LS 10.9	S 9.3 / LS 11.0	S 8.8 / LS 11.0	S 8.3 / LS 11.1
1.83 Standard	S 8.3 / LS 7.7	S 7.9 / LS 7.6	S 7.6 / LS 7.6	S 7.3 / LS 7.6	S 7.0 / LS 7.7	S 6.6 / LS 7.7	S 6.3 / LS 7.8	S 6.0 / LS 7.8
+0.50 above	S 9.9 / LS 9.2	S 9.5 / LS 9.2	S 9.1 / LS 9.1	S 8.7 / LS 9.1	S 8.3 / LS 9.2	S 8.0 / LS 9.2	S 7.6 / LS 9.3	S 7.2 / LS 9.4
+0.75 above	S 11.2 / LS 10.4	S 10.7 / LS 10.3	S 10.3 / LS 10.2	S 9.8 / LS 10.3	S 9.4 / LS 10.3	S 8.9 / LS 10.4	S 8.5 / LS 10.5	S 8.1 / LS 10.5
+1.00 above	S 12.4 / LS 11.5	S 11.9 / LS 11.5	S 11.4 / LS 11.4	S 10.9 / LS 11.4	S 10.4 / LS 11.5	S 9.9 / LS 11.6	S 9.4 / LS 11.6	S 9.0 / LS 11.7
2.00 Standard	S 9.2 / LS 8.6	S 8.8 / LS 8.6	S 8.5 / LS 8.5	S 8.2 / LS 8.5	S 7.8 / LS 8.5	S 7.5 / LS 8.6	S 7.2 / LS 8.6	S 6.9 / LS 8.6
+0.50 above	S 11.0 / LS 10.3	S 10.6 / LS 10.3	S 10.2 / LS 10.2	S 9.8 / LS 10.2	S 9.4 / LS 10.2	S 9.0 / LS 10.3	S 8.6 / LS 10.3	S 8.2 / LS 10.4
+0.75 above	S 12.4 / LS 11.6	S 11.9 / LS 11.6	S 11.5 / LS 11.5	S 11.0 / LS 11.4	S 10.6 / LS 11.5	S 10.1 / LS 11.5	S 9.7 / LS 11.6	S 9.3 / LS 11.7
+1.00 above	S 13.7 / LS 12.9	S 13.3 / LS 12.9	S 12.8 / LS 12.8	S 12.3 / LS 12.7	S 11.8 / LS 12.8	S 11.3 / LS 12.8	S 10.8 / LS 12.9	S 10.3 / LS 13.0
2.12 Standard	S 9.8 / LS 9.3	S 9.5 / LS 9.2	S 9.1 / LS 9.2	S 8.8 / LS 9.1	S 8.5 / LS 9.1	S 8.1 / LS 9.2	S 7.8 / LS 9.2	S 7.5 / LS 9.2
+0.50 above	S 11.7 / LS 11.1	S 11.4 / LS 11.1	S 11.0 / LS 11.0	S 10.6 / LS 11.0	S 10.2 / LS 10.9	S 9.8 / LS 11.0	S 9.4 / LS 11.0	S 9.0 / LS 11.1
+0.75 above	S 13.2 / LS 12.5	S 12.8 / LS 12.5	S 12.3 / LS 12.4	S 11.9 / LS 12.3	S 11.4 / LS 12.3	S 11.0 / LS 12.4	S 10.6 / LS 12.4	S 10.1 / LS 12.5
+1.00 above	S 14.7 / LS 13.9	S 14.2 / LS 13.8	S 13.7 / LS 13.8	S 13.2 / LS 13.7	S 12.7 / LS 13.7	S 12.2 / LS 13.7	S 11.7 / LS 13.8	S 11.2 / LS 13.9
2.25 Standard	S 10.5 / LS 10.0	S 10.1 / LS 9.9	S 9.8 / LS 9.9	S 9.5 / LS 9.9	S 9.2 / LS 9.8	S 8.8 / LS 9.8	S 8.5 / LS 9.8	S 8.2 / LS 9.9
+0.50 above	S 12.6 / LS 12.0	S 12.2 / LS 11.9	S 11.8 / LS 11.9	S 11.4 / LS 11.8	S 11.0 / LS 11.8	S 10.6 / LS 11.8	S 10.2 / LS 11.8	S 9.8 / LS 11.9
+0.75 above	S 14.1 / LS 13.5	S 13.7 / LS 13.4	S 13.2 / LS 13.4	S 12.8 / LS 13.3	S 12.4 / LS 13.2	S 11.9 / LS 13.2	S 11.5 / LS 13.3	S 11.0 / LS 13.4
+1.00 above	S 15.7 / LS 15.0	S 15.2 / LS 14.9	S 14.7 / LS 14.9	S 14.2 / LS 14.8	S 13.7 / LS 14.7	S 13.2 / LS 14.7	S 12.7 / LS 14.8	S 12.3 / LS 14.8
2.50 Standard	S 11.8 / LS 11.4	S 11.5 / LS 11.3	S 11.1 / LS 11.3	S 10.8 / LS 11.2	S 10.5 / LS 11.2	S 10.1 / LS 11.1	S 9.8 / LS 11.1	S 9.5 / LS 11.1
+0.50 above	S 14.1 / LS 13.7	S 13.7 / LS 13.6	S 13.3 / LS 13.5	S 13.0 / LS 13.5	S 12.6 / LS 13.4	S 12.2 / LS 13.4	S 11.8 / LS 13.3	S 11.4 / LS 13.4
+0.75 above	S 15.9 / LS 15.4	S 15.5 / LS 15.3	S 15.0 / LS 15.2	S 14.6 / LS 15.2	S 14.1 / LS 15.1	S 13.7 / LS 15.0	S 13.2 / LS 15.0	S 12.8 / LS 15.0
+1.00 above	S 17.7 / LS 17.1	S 17.2 / LS 17.0	S 16.7 / LS 16.9	S 16.2 / LS 16.9	S 15.7 / LS 16.8	S 15.2 / LS 16.7	S 14.7 / LS 16.6	S 14.2 / LS 16.7

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





7.00" UltraMotor

6/7 12.1 Stages DynaMic M40

Build Rates



Bend Setting °	9-3/4	Bit 9-7/8	Bit 10*	Bit 10-1/8*	Bit 10-1/4*	Bit 10-3/8*	Bit 10-1/2*	Bit 10-5/8*
	LS OD 9.250	LS OD 9.375	LS OD 9.500	LS OD 9.625	LS OD 9.750	LS OD 9.875	LS OD 10.000	LS OD 10.125
1.50 Standard	S 3.9 / LS 6.2	S 3.6 / LS 6.3	S 3.3 / LS 6.3	S 2.9 / LS 6.3	S 2.6 / LS 6.4	S 2.3 / LS 6.4	S 1.9 / LS 6.5	S 1.6 / LS 6.5
+0.50 above	S 4.7 / LS 7.4	S 4.3 / LS 7.5	S 3.9 / LS 7.6	S 3.5 / LS 7.6	S 3.1 / LS 7.7	S 2.7 / LS 7.7	S 2.3 / LS 7.8	S 1.9 / LS 7.8
+0.75 above	S 5.3 / LS 8.4	S 4.8 / LS 8.4	S 4.4 / LS 8.5	S 3.9 / LS 8.6	S 3.5 / LS 8.6	S 3.1 / LS 8.7	S 2.6 / LS 8.8	S 2.2 / LS 8.8
+1.00 above	S 5.9 / LS 9.3	S 5.4 / LS 9.4	S 4.9 / LS 9.4	S 4.4 / LS 9.5	S 3.9 / LS 9.6	S 3.4 / LS 9.7	S 2.9 / LS 9.7	S 2.4 / LS 9.8
1.75 Standard	S 5.2 / LS 7.4	S 4.9 / LS 7.5	S 4.6 / LS 7.5	S 4.2 / LS 7.6	S 3.9 / LS 7.6	S 3.6 / LS 7.7	S 3.2 / LS 7.7	S 2.9 / LS 7.8
+0.50 above	S 6.3 / LS 8.9	S 5.9 / LS 9.0	S 5.5 / LS 9.1	S 5.1 / LS 9.1	S 4.7 / LS 9.2	S 4.3 / LS 9.2	S 3.9 / LS 9.3	S 3.5 / LS 9.3
+0.75 above	S 7.0 / LS 10.1	S 6.6 / LS 10.1	S 6.2 / LS 10.2	S 5.7 / LS 10.2	S 5.3 / LS 10.3	S 4.8 / LS 10.4	S 4.4 / LS 10.4	S 3.9 / LS 10.5
+1.00 above	S 7.8 / LS 11.2	S 7.3 / LS 11.2	S 6.8 / LS 11.3	S 6.3 / LS 11.4	S 5.9 / LS 11.5	S 5.4 / LS 11.5	S 4.9 / LS 11.6	S 4.4 / LS 11.7
1.83 Standard	S 5.6 / LS 7.8	S 5.3 / LS 7.9	S 5.0 / LS 7.9	S 4.7 / LS 8.0	S 4.3 / LS 8.0	S 4.0 / LS 8.1	S 3.7 / LS 8.1	S 3.3 / LS 8.2
+0.50 above	S 6.8 / LS 9.4	S 6.4 / LS 9.5	S 6.0 / LS 9.5	S 5.6 / LS 9.6	S 5.2 / LS 9.6	S 4.8 / LS 9.7	S 4.4 / LS 9.8	S 4.0 / LS 9.8
+0.75 above	S 7.6 / LS 10.6	S 7.2 / LS 10.7	S 6.7 / LS 10.7	S 6.3 / LS 10.8	S 5.8 / LS 10.9	S 5.4 / LS 10.9	S 4.9 / LS 11.0	S 4.5 / LS 11.0
+1.00 above	S 8.5 / LS 11.8	S 8.0 / LS 11.8	S 7.5 / LS 11.9	S 7.0 / LS 12.0	S 6.5 / LS 12.1	S 6.0 / LS 12.1	S 5.5 / LS 12.2	S 5.0 / LS 12.3
2.00 Standard	S 6.5 / LS 8.7	S 6.2 / LS 8.7	S 5.9 / LS 8.8	S 5.5 / LS 8.8	S 5.2 / LS 8.9	S 4.9 / LS 8.9	S 4.6 / LS 9.0	S 4.2 / LS 9.0
+0.50 above	S 7.8 / LS 10.4	S 7.4 / LS 10.5	S 7.0 / LS 10.5	S 6.6 / LS 10.6	S 6.3 / LS 10.7	S 5.9 / LS 10.7	S 5.5 / LS 10.8	S 5.1 / LS 10.8
+0.75 above	S 8.8 / LS 11.7	S 8.4 / LS 11.8	S 7.9 / LS 11.9	S 7.5 / LS 11.9	S 7.0 / LS 12.0	S 6.6 / LS 12.1	S 6.1 / LS 12.1	S 5.7 / LS 12.2
+1.00 above	S 9.8 / LS 13.0	S 9.3 / LS 13.1	S 8.8 / LS 13.2	S 8.3 / LS 13.3	S 7.8 / LS 13.3	S 7.3 / LS 13.4	S 6.8 / LS 13.5	S 6.3 / LS 13.5
2.12 Standard	S 7.2 / LS 9.3	S 6.8 / LS 9.3	S 6.5 / LS 9.4	S 6.2 / LS 9.4	S 5.8 / LS 9.5	S 5.5 / LS 9.5	S 5.2 / LS 9.6	S 4.9 / LS 9.6
+0.50 above	S 8.6 / LS 11.2	S 8.2 / LS 11.2	S 7.8 / LS 11.3	S 7.4 / LS 11.3	S 7.0 / LS 11.4	S 6.6 / LS 11.4	S 6.2 / LS 11.5	S 5.8 / LS 11.5
+0.75 above	S 9.7 / LS 12.5	S 9.2 / LS 12.6	S 8.8 / LS 12.7	S 8.3 / LS 12.7	S 7.9 / LS 12.8	S 7.4 / LS 12.9	S 7.0 / LS 12.9	S 6.6 / LS 13.0
+1.00 above	S 10.7 / LS 13.9	S 10.2 / LS 14.0	S 9.7 / LS 14.1	S 9.3 / LS 14.2	S 8.8 / LS 14.2	S 8.3 / LS 14.3	S 7.8 / LS 14.4	S 7.3 / LS 14.4
2.25 Standard	S 7.8 / LS 9.9	S 7.5 / LS 10.0	S 7.2 / LS 10.0	S 6.9 / LS 10.1	S 6.5 / LS 10.1	S 6.2 / LS 10.2	S 5.9 / LS 10.2	S 5.5 / LS 10.3
+0.50 above	S 9.4 / LS 11.9	S 9.0 / LS 12.0	S 8.6 / LS 12.0	S 8.2 / LS 12.1	S 7.8 / LS 12.2	S 7.4 / LS 12.2	S 7.0 / LS 12.3	S 6.6 / LS 12.3
+0.75 above	S 10.6 / LS 13.4	S 10.1 / LS 13.5	S 9.7 / LS 13.5	S 9.2 / LS 13.6	S 8.8 / LS 13.7	S 8.4 / LS 13.7	S 7.9 / LS 13.8	S 7.5 / LS 13.9
+1.00 above	S 11.8 / LS 14.9	S 11.3 / LS 15.0	S 10.8 / LS 15.1	S 10.3 / LS 15.1	S 9.8 / LS 15.2	S 9.3 / LS 15.3	S 8.8 / LS 15.3	S 8.3 / LS 15.4
2.50 Standard	S 9.1 / LS 11.2	S 8.8 / LS 11.2	S 8.5 / LS 11.3	S 8.2 / LS 11.3	S 7.8 / LS 11.4	S 7.5 / LS 11.4	S 7.2 / LS 11.5	S 6.8 / LS 11.5
+0.50 above	S 11.0 / LS 13.4	S 10.6 / LS 13.5	S 10.2 / LS 13.5	S 9.8 / LS 13.6	S 9.4 / LS 13.7	S 9.0 / LS 13.7	S 8.6 / LS 13.8	S 8.2 / LS 13.8
+0.75 above	S 12.3 / LS 15.1	S 11.9 / LS 15.2	S 11.5 / LS 15.2	S 11.0 / LS 15.3	S 10.6 / LS 15.4	S 10.1 / LS 15.4	S 9.7 / LS 15.5	S 9.2 / LS 15.5
+1.00 above	S 13.7 / LS 16.8	S 13.2 / LS 16.9	S 12.7 / LS 16.9	S 12.2 / LS 17.0	S 11.7 / LS 17.1	S 11.3 / LS 17.1	S 10.8 / LS 17.2	S 10.3 / LS 17.3

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





7.00" UltraMotor

6/7 12.1 Stages DynaMic M40

Build Rates



Bend Setting °	Bit 10-3/4*	Bit 10-7/8*	Bit 11*	Bit 11-1/8*	Bit 11-1/4*	Bit 11-3/8*	Bit 11-1/2*	Bit 11-5/8*
	LS OD 10.250	LS OD 10.375	LS OD 10.500	LS OD 10.625	LS OD 10.750	LS OD 10.875	LS OD 11.000	LS OD 11.125
1.50 Standard	S 1.3 / LS 6.6	S 0.9 / LS 6.6	S 0.6 / LS 6.7	S 0.3 / LS 6.7	S 0.0 / LS 6.8	S -0.4 / LS 6.8	S -0.7 / LS 6.9	S -1.0 / LS 6.9
+0.50 above	S 1.5 / LS 7.9	S 1.1 / LS 8.0	S 0.7 / LS 8.0	S 0.3 / LS 8.1	S N/B / LS 8.1	S N/B / LS 8.2	S N/B / LS 8.2	S N/B / LS 8.3
+0.75 above	S 1.7 / LS 8.9	S 1.3 / LS 8.9	S 0.8 / LS 9.0	S 0.4 / LS 9.1	S N/B / LS 9.1	S N/B / LS 9.2	S N/B / LS 9.3	S N/B / LS 9.3
+1.00 above	S 1.9 / LS 9.9	S 1.4 / LS 9.9	S 0.9 / LS 10.0	S 0.4 / LS 10.1	S N/B / LS 10.2	S N/B / LS 10.2	S N/B / LS 10.3	S N/B / LS 10.4
1.75 Standard	S 2.6 / LS 7.8	S 2.3 / LS 7.9	S 1.9 / LS 7.9	S 1.6 / LS 8.0	S 1.3 / LS 8.0	S 0.9 / LS 8.1	S 0.6 / LS 8.1	S 0.3 / LS 8.2
+0.50 above	S 3.1 / LS 9.4	S 2.7 / LS 9.4	S 2.3 / LS 9.5	S 1.9 / LS 9.6	S 1.5 / LS 9.6	S 1.1 / LS 9.7	S 0.7 / LS 9.7	S 0.3 / LS 9.8
+0.75 above	S 3.5 / LS 10.6	S 3.0 / LS 10.6	S 2.6 / LS 10.7	S 2.2 / LS 10.8	S 1.7 / LS 10.8	S 1.3 / LS 10.9	S 0.8 / LS 10.9	S 0.4 / LS 11.0
+1.00 above	S 3.9 / LS 11.7	S 3.4 / LS 11.8	S 2.9 / LS 11.9	S 2.4 / LS 12.0	S 1.9 / LS 12.0	S 1.4 / LS 12.1	S 0.9 / LS 12.2	S 0.4 / LS 12.2
1.83 Standard	S 3.0 / LS 8.2	S 2.7 / LS 8.3	S 2.3 / LS 8.3	S 2.0 / LS 8.4	S 1.7 / LS 8.4	S 1.4 / LS 8.5	S 1.0 / LS 8.5	S 0.7 / LS 8.6
+0.50 above	S 3.6 / LS 9.9	S 3.2 / LS 9.9	S 2.8 / LS 10.0	S 2.4 / LS 10.0	S 2.0 / LS 10.1	S 1.6 / LS 10.2	S 1.2 / LS 10.2	S 0.8 / LS 10.3
+0.75 above	S 4.1 / LS 11.1	S 3.6 / LS 11.2	S 3.2 / LS 11.2	S 2.7 / LS 11.3	S 2.3 / LS 11.4	S 1.8 / LS 11.4	S 1.4 / LS 11.5	S 0.9 / LS 11.6
+1.00 above	S 4.5 / LS 12.3	S 4.0 / LS 12.4	S 3.5 / LS 12.5	S 3.0 / LS 12.6	S 2.5 / LS 12.6	S 2.0 / LS 12.7	S 1.5 / LS 12.8	S 1.0 / LS 12.8
2.00 Standard	S 3.9 / LS 9.1	S 3.6 / LS 9.1	S 3.2 / LS 9.2	S 2.9 / LS 9.2	S 2.6 / LS 9.3	S 2.2 / LS 9.3	S 1.9 / LS 9.4	S 1.6 / LS 9.4
+0.50 above	S 4.7 / LS 10.9	S 4.3 / LS 10.9	S 3.9 / LS 11.0	S 3.5 / LS 11.1	S 3.1 / LS 11.1	S 2.7 / LS 11.2	S 2.3 / LS 11.2	S 1.9 / LS 11.3
+0.75 above	S 5.3 / LS 12.2	S 4.8 / LS 12.3	S 4.4 / LS 12.4	S 3.9 / LS 12.4	S 3.5 / LS 12.5	S 3.0 / LS 12.6	S 2.6 / LS 12.6	S 2.1 / LS 12.7
+1.00 above	S 5.8 / LS 13.6	S 5.3 / LS 13.7	S 4.9 / LS 13.8	S 4.4 / LS 13.8	S 3.9 / LS 13.9	S 3.4 / LS 14.0	S 2.9 / LS 14.0	S 2.4 / LS 14.1
2.12 Standard	S 4.5 / LS 9.7	S 4.2 / LS 9.7	S 3.9 / LS 9.8	S 3.5 / LS 9.8	S 3.2 / LS 9.9	S 2.9 / LS 9.9	S 2.5 / LS 10.0	S 2.2 / LS 10.0
+0.50 above	S 5.4 / LS 11.6	S 5.0 / LS 11.7	S 4.6 / LS 11.7	S 4.2 / LS 11.8	S 3.8 / LS 11.8	S 3.5 / LS 11.9	S 3.1 / LS 11.9	S 2.7 / LS 12.0
+0.75 above	S 6.1 / LS 13.1	S 5.7 / LS 13.1	S 5.2 / LS 13.2	S 4.8 / LS 13.2	S 4.3 / LS 13.3	S 3.9 / LS 13.4	S 3.4 / LS 13.4	S 3.0 / LS 13.5
+1.00 above	S 6.8 / LS 14.5	S 6.3 / LS 14.6	S 5.8 / LS 14.6	S 5.3 / LS 14.7	S 4.8 / LS 14.8	S 4.3 / LS 14.9	S 3.8 / LS 14.9	S 3.3 / LS 15.0
2.25 Standard	S 5.2 / LS 10.3	S 4.9 / LS 10.4	S 4.5 / LS 10.4	S 4.2 / LS 10.5	S 3.9 / LS 10.5	S 3.6 / LS 10.6	S 3.2 / LS 10.6	S 2.9 / LS 10.6
+0.50 above	S 6.2 / LS 12.4	S 5.8 / LS 12.4	S 5.5 / LS 12.5	S 5.1 / LS 12.6	S 4.7 / LS 12.6	S 4.3 / LS 12.7	S 3.9 / LS 12.7	S 3.5 / LS 12.8
+0.75 above	S 7.0 / LS 13.9	S 6.6 / LS 14.0	S 6.1 / LS 14.1	S 5.7 / LS 14.1	S 5.2 / LS 14.2	S 4.8 / LS 14.2	S 4.4 / LS 14.3	S 3.9 / LS 14.4
+1.00 above	S 7.8 / LS 15.5	S 7.3 / LS 15.6	S 6.8 / LS 15.6	S 6.3 / LS 15.7	S 5.8 / LS 15.8	S 5.3 / LS 15.8	S 4.8 / LS 15.9	S 4.3 / LS 16.0
2.50 Standard	S 6.5 / LS 11.6	S 6.2 / LS 11.6	S 5.9 / LS 11.7	S 5.5 / LS 11.7	S 5.2 / LS 11.8	S 4.9 / LS 11.8	S 4.5 / LS 11.8	S 4.2 / LS 11.9
+0.50 above	S 7.8 / LS 13.9	S 7.4 / LS 13.9	S 7.0 / LS 14.0	S 6.6 / LS 14.0	S 6.2 / LS 14.1	S 5.8 / LS 14.2	S 5.4 / LS 14.2	S 5.0 / LS 14.3
+0.75 above	S 8.8 / LS 15.6	S 8.3 / LS 15.7	S 7.9 / LS 15.7	S 7.5 / LS 15.8	S 7.0 / LS 15.9	S 6.6 / LS 15.9	S 6.1 / LS 16.0	S 5.7 / LS 16.1
+1.00 above	S 9.8 / LS 17.3	S 9.3 / LS 17.4	S 8.8 / LS 17.5	S 8.3 / LS 17.6	S 7.8 / LS 17.6	S 7.3 / LS 17.7	S 6.8 / LS 17.8	S 6.3 / LS 17.8

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





7.00" UltraMotor

6/7 12.1 Stages DynaMic M40

Build Rates



Bend Setting °	Bit 11-3/4*	Bit 11-7/8*	Bit 12*	Bit 12-1/8*	Bit 12-1/4*
	LS OD 11.250	LS OD 11.375	LS OD 11.500	LS OD 11.625	LS OD 11.750
150 Standard	S -1.4 / LS 7.0	S -1.7 / LS 7.0	S -2.0 / LS 7.1	S -2.3 / LS 7.1	S -2.7 / LS 7.1
+0.50 above	S N/B / LS 8.3	S N/B / LS 8.4	S N/B / LS 8.5	S N/B / LS 8.5	S N/B / LS 8.6
+0.75 above	S N/B / LS 9.4	S N/B / LS 9.5	S N/B / LS 9.5	S N/B / LS 9.6	S N/B / LS 9.6
+1.00 above	S N/B / LS 10.4	S N/B / LS 10.5	S N/B / LS 10.6	S N/B / LS 10.6	S N/B / LS 10.7
1.75 Standard	S 0.0 / LS 8.2	S -0.4 / LS 8.3	S -0.7 / LS 8.3	S -1.0 / LS 8.3	S -1.4 / LS 8.4
+0.50 above	S N/B / LS 9.8	S N/B / LS 9.9	S N/B / LS 10.0	S N/B / LS 10.0	S N/B / LS 10.1
+0.75 above	S N/B / LS 11.1	S N/B / LS 11.1	S N/B / LS 11.2	S N/B / LS 11.3	S N/B / LS 11.3
+1.00 above	S N/B / LS 12.3	S N/B / LS 12.4	S N/B / LS 12.4	S N/B / LS 12.5	S N/B / LS 12.6
1.83 Standard	S 0.4 / LS 8.6	S 0.0 / LS 8.7	S -0.3 / LS 8.7	S -0.6 / LS 8.7	S -0.9 / LS 8.8
+0.50 above	S 0.4 / LS 10.3	S 0.0 / LS 10.4	S N/B / LS 10.4	S N/B / LS 10.5	S N/B / LS 10.6
+0.75 above	S 0.5 / LS 11.6	S 0.1 / LS 11.7	S N/B / LS 11.7	S N/B / LS 11.8	S N/B / LS 11.9
+1.00 above	S 0.6 / LS 12.9	S 0.1 / LS 13.0	S N/B / LS 13.0	S N/B / LS 13.1	S N/B / LS 13.2
2.00 Standard	S 1.3 / LS 9.5	S 0.9 / LS 9.5	S 0.6 / LS 9.5	S 0.3 / LS 9.6	S -0.1 / LS 9.6
+0.50 above	S 1.5 / LS 11.3	S 1.1 / LS 11.4	S 0.7 / LS 11.5	S 0.3 / LS 11.5	S N/B / LS 11.6
+0.75 above	S 1.7 / LS 12.8	S 1.3 / LS 12.8	S 0.8 / LS 12.9	S 0.4 / LS 12.9	S N/B / LS 13.0
+1.00 above	S 1.9 / LS 14.2	S 1.4 / LS 14.2	S 0.9 / LS 14.3	S 0.4 / LS 14.4	S N/B / LS 14.5
2.12 Standard	S 1.9 / LS 10.0	S 1.6 / LS 10.1	S 1.2 / LS 10.1	S 0.9 / LS 10.2	S 0.6 / LS 10.2
+0.50 above	S 2.3 / LS 12.1	S 1.9 / LS 12.1	S 1.5 / LS 12.2	S 1.1 / LS 12.2	S 0.7 / LS 12.3
+0.75 above	S 2.5 / LS 13.6	S 2.1 / LS 13.6	S 1.7 / LS 13.7	S 1.2 / LS 13.8	S 0.8 / LS 13.8
+1.00 above	S 2.8 / LS 15.1	S 2.3 / LS 15.1	S 1.8 / LS 15.2	S 1.4 / LS 15.3	S 0.9 / LS 15.4
2.25 Standard	S 2.6 / LS 10.7	S 2.2 / LS 10.7	S 1.9 / LS 10.8	S 1.6 / LS 10.8	S 1.3 / LS 10.9
+0.50 above	S 3.1 / LS 12.8	S 2.7 / LS 12.9	S 2.3 / LS 12.9	S 1.9 / LS 13.0	S 1.5 / LS 13.1
+0.75 above	S 3.5 / LS 14.4	S 3.0 / LS 14.5	S 2.6 / LS 14.6	S 2.1 / LS 14.6	S 1.7 / LS 14.7
+1.00 above	S 3.9 / LS 16.0	S 3.4 / LS 16.1	S 2.9 / LS 16.2	S 2.4 / LS 16.3	S 1.9 / LS 16.3
2.50 Standard	S 3.9 / LS 11.9	S 3.5 / LS 12.0	S 3.2 / LS 12.0	S 2.9 / LS 12.1	S 2.6 / LS 12.1
+0.50 above	S 4.7 / LS 14.3	S 4.3 / LS 14.4	S 3.9 / LS 14.4	S 3.5 / LS 14.5	S 3.1 / LS 14.6
+0.75 above	S 5.2 / LS 16.1	S 4.8 / LS 16.2	S 4.3 / LS 16.2	S 3.9 / LS 16.3	S 3.5 / LS 16.4
+1.00 above	S 5.8 / LS 17.9	S 5.3 / LS 18.0	S 4.8 / LS 18.1	S 4.3 / LS 18.1	S 3.8 / LS 18.2

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





7.00" UltraMotor 6/7 12.1 Stages DynaMic M41

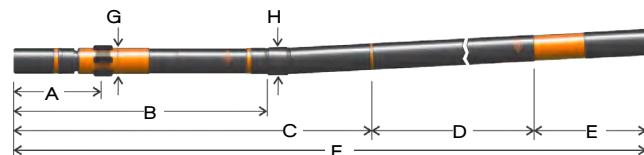


Motor Specifications

Bit Box to Stabilizer	A	30 in.
Bit Box to Bend (FBH)	B	60 in.
Bit Box to Adj. Bend	B	72 in.
Bottom End Length	C	107 in.
Power Section Length	D	see Power Section
Top End Length	E	31 in.
Total Length	F	C + D + E
Body Outer Diameter	G	7.25 in.
Crown Pad Radius	H	3.98 in.
Recommended Hole Size		8-1/2 - 9-7/8 in.
Standard Bit Box Connection ¹		4-1/2 REG
Standard Pin Down Connection ¹		4-1/2 IF
Standard Top Box Connection ¹		NC50 (5 XH, 4-1/2 IF) NC46 (4 IF, 4-1/2 XH)
Weight ²		2,500 lbs
Operating Capacity	Max. WOB	95,100 lbs
	Max. Bit Overpull	95,100 lbs
	Torsional Limit	21,000 lbf-ft
Static Capacity	Max. WOB to Re-run	487,500 lbs
	Max. Bit Overpull to Re-run	319,000 lbs
	Absolute Body Overpull	659,000 lbs
	Torsional Limit	34,000 lbf-ft

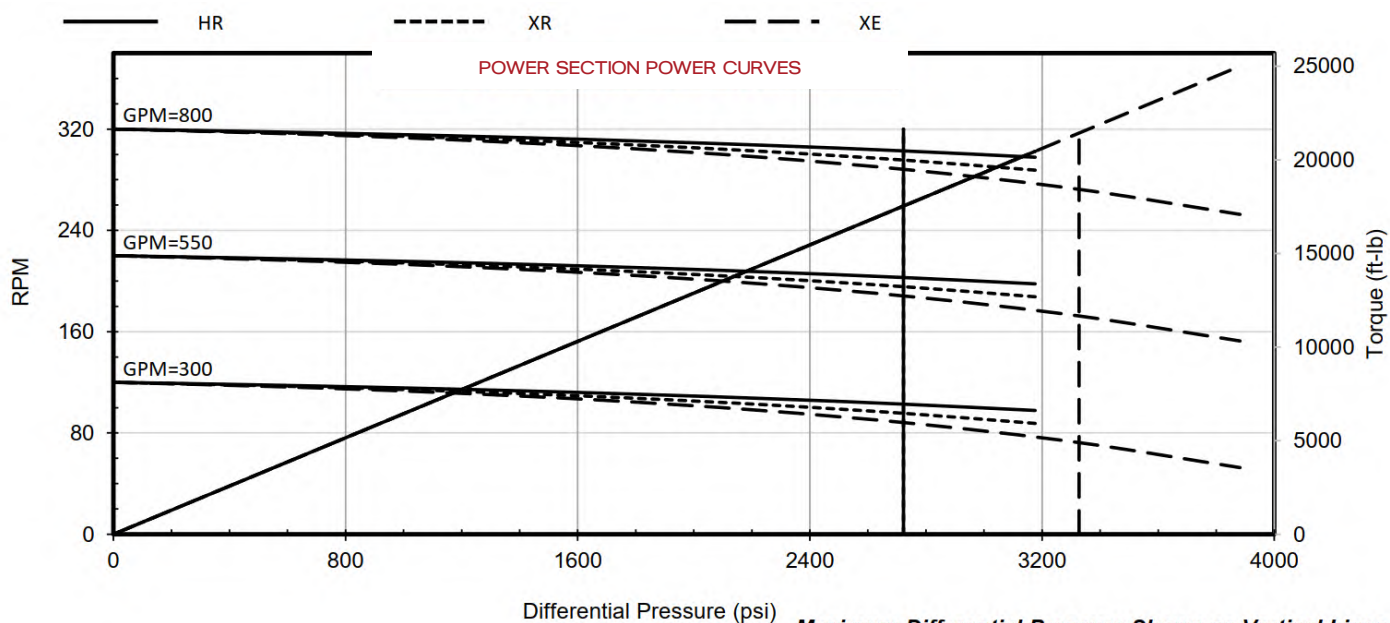
¹other options available on request

²not including Power Section



Power Section

Elastomer	HR	XR	XE
Configuration	6/7 Lobes 12.1 Stages		
Stator Length New (in.)	300		
Stator OD (in.)	7.00		
Rotor Weight (lbs)	1,193		
Stator Weight (lbs)	995		
Speed Range (rpm)	120 - 320		
Flow Range (gpm)	300 - 800		
Rotation (rev/gal)	0.400		
Torque Slope (lbf-ft/psi)	6.440		
Off Bottom Pressure (psi)	233		
Max Diff Pressure (psi)	2,720	2,720	3,330
Max Torque (lbf-ft)	17,530	17,530	21,430
Stall Diff Pressure (psi)	4,080	4,080	4,990
Stall Torque (lbf-ft)	26,300	26,300	32,140
Max Power (hp)	1,011	987	1,112



BLACK DIAMOND





7.00" UltraMotor

6/7 12.1 Stages DynaMic M41

Build Rates



Bend Setting °	Bit 7-3/4*	Bit 7-7/8*	Bit 8*	Bit 8-1/8*	Bit 8-1/4*	Bit 8-3/8*	Bit 8-1/2	Bit 8-5/8
	LS OD 7.250	LS OD 7.375	LS OD 7.500	LS OD 7.625	LS OD 7.750	LS OD 7.875	LS OD 8.000	LS OD 8.125
1.50 Standard	S 8.6 / LS CHK	S 8.4 / LS 6.4	S 8.1 / LS 6.4	S 7.9 / LS 6.3	S 7.6 / LS 6.3	S 7.3 / LS 6.2	S 7.1 / LS 6.2	S 6.8 / LS 6.1
+0.50 above	S 10.3 / LS CHK	S 10.0 / LS 7.7	S 9.7 / LS 7.6	S 9.4 / LS 7.6	S 9.1 / LS 7.5	S 8.8 / LS 7.5	S 8.5 / LS 7.4	S 8.2 / LS 7.4
+0.75 above	S 11.6 / LS CHK	S 11.3 / LS 8.6	S 10.9 / LS 8.6	S 10.6 / LS 8.5	S 10.3 / LS 8.5	S 9.9 / LS 8.4	S 9.6 / LS 8.3	S 9.2 / LS 8.3
+1.00 above	S 12.9 / LS CHK	S 12.5 / LS 9.6	S 12.2 / LS 9.5	S 11.8 / LS 9.5	S 11.4 / LS 9.4	S 11.0 / LS 9.3	S 10.6 / LS 9.3	S 10.3 / LS 9.2
1.75 Standard	S 9.9 / LS CHK	S 9.6 / LS 7.8	S 9.4 / LS 7.7	S 9.1 / LS 7.7	S 8.9 / LS 7.6	S 8.6 / LS 7.6	S 8.4 / LS 7.5	S 8.1 / LS 7.5
+0.50 above	S 11.8 / LS CHK	S 11.5 / LS 9.3	S 11.2 / LS 9.3	S 10.9 / LS 9.2	S 10.6 / LS 9.2	S 10.3 / LS 9.1	S 10.0 / LS 9.0	S 9.7 / LS 9.0
+0.75 above	S 13.3 / LS CHK	S 13.0 / LS 10.5	S 12.6 / LS 10.4	S 12.3 / LS 10.4	S 12.0 / LS 10.3	S 11.6 / LS 10.2	S 11.3 / LS 10.2	S 10.9 / LS 10.1
+1.00 above	S 14.8 / LS CHK	S 14.4 / LS 11.6	S 14.1 / LS 11.6	S 13.7 / LS 11.5	S 13.3 / LS 11.4	S 12.9 / LS 11.4	S 12.5 / LS 11.3	S 12.2 / LS 11.2
1.83 Standard	S 10.3 / LS CHK	S 10.0 / LS 8.2	S 9.8 / LS 8.2	S 9.5 / LS 8.1	S 9.3 / LS 8.1	S 9.0 / LS 8.0	S 8.8 / LS 8.0	S 8.5 / LS 7.9
+0.50 above	S 12.3 / LS CHK	S 12.0 / LS 9.8	S 11.7 / LS 9.8	S 11.4 / LS 9.7	S 11.1 / LS 9.7	S 10.8 / LS 9.6	S 10.5 / LS 9.6	S 10.2 / LS 9.5
+0.75 above	S 13.9 / LS CHK	S 13.5 / LS 11.1	S 13.2 / LS 11.0	S 12.9 / LS 10.9	S 12.5 / LS 10.9	S 12.2 / LS 10.8	S 11.8 / LS 10.8	S 11.5 / LS 10.7
+1.00 above	S 15.4 / LS CHK	S 15.0 / LS 12.3	S 14.7 / LS 12.2	S 14.3 / LS 12.2	S 13.9 / LS 12.1	S 13.5 / LS 12.0	S 13.1 / LS 12.0	S 12.8 / LS 11.9
2.00 Standard	S 11.1 / LS CHK	S 10.9 / LS 9.1	S 10.6 / LS 9.1	S 10.4 / LS 9.0	S 10.1 / LS 9.0	S 9.9 / LS 8.9	S 9.6 / LS 8.9	S 9.4 / LS 8.9
+0.50 above	S 13.4 / LS CHK	S 13.1 / LS 10.9	S 12.8 / LS 10.9	S 12.5 / LS 10.8	S 12.2 / LS 10.8	S 11.9 / LS 10.7	S 11.6 / LS 10.7	S 11.2 / LS 10.6
+0.75 above	S 15.0 / LS CHK	S 14.7 / LS 12.3	S 14.4 / LS 12.3	S 14.0 / LS 12.2	S 13.7 / LS 12.1	S 13.3 / LS 12.1	S 13.0 / LS 12.0	S 12.7 / LS 12.0
+1.00 above	S 16.7 / LS CHK	S 16.3 / LS 13.7	S 16.0 / LS 13.6	S 15.6 / LS 13.5	S 15.2 / LS 13.5	S 14.8 / LS 13.4	S 14.4 / LS 13.3	S 14.1 / LS 13.3
2.12 Standard	S 11.7 / LS CHK	S 11.5 / LS 9.8	S 11.2 / LS 9.7	S 11.0 / LS 9.7	S 10.7 / LS 9.6	S 10.5 / LS 9.6	S 10.2 / LS 9.6	S 10.0 / LS 9.5
+0.50 above	S 14.1 / LS CHK	S 13.8 / LS 11.7	S 13.5 / LS 11.7	S 13.2 / LS 11.6	S 12.9 / LS 11.6	S 12.6 / LS 11.5	S 12.3 / LS 11.5	S 12.0 / LS 11.4
+0.75 above	S 15.9 / LS CHK	S 15.5 / LS 13.2	S 15.2 / LS 13.1	S 14.8 / LS 13.1	S 14.5 / LS 13.0	S 14.2 / LS 13.0	S 13.8 / LS 12.9	S 13.5 / LS 12.8
+1.00 above	S 17.6 / LS CHK	S 17.2 / LS 14.7	S 16.9 / LS 14.6	S 16.5 / LS 14.5	S 16.1 / LS 14.5	S 15.7 / LS 14.4	S 15.4 / LS 14.3	S 15.0 / LS 14.3
2.25 Standard	S 12.4 / LS CHK	S 12.2 / LS 10.5	S 11.9 / LS 10.4	S 11.6 / LS 10.4	S 11.4 / LS 10.4	S 11.1 / LS 10.3	S 10.9 / LS 10.3	S 10.6 / LS 10.2
+0.50 above	S 14.9 / LS CHK	S 14.6 / LS 12.6	S 14.3 / LS 12.5	S 14.0 / LS 12.5	S 13.7 / LS 12.4	S 13.4 / LS 12.4	S 13.1 / LS 12.3	S 12.8 / LS 12.3
+0.75 above	S 16.7 / LS CHK	S 16.4 / LS 14.2	S 16.1 / LS 14.1	S 15.7 / LS 14.0	S 15.4 / LS 14.0	S 15.0 / LS 13.9	S 14.7 / LS 13.9	S 14.4 / LS 13.8
+1.00 above	S 18.6 / LS CHK	S 18.2 / LS 15.7	S 17.9 / LS 15.7	S 17.5 / LS 15.6	S 17.1 / LS 15.5	S 16.7 / LS 15.5	S 16.3 / LS 15.4	S 16.0 / LS 15.3
2.50 Standard	S 13.7 / LS CHK	S 13.4 / LS 11.8	S 13.2 / LS 11.8	S 12.9 / LS 11.8	S 12.7 / LS 11.7	S 12.4 / LS 11.7	S 12.2 / LS 11.6	S 11.9 / LS 11.6
+0.50 above	S 16.4 / LS CHK	S 16.1 / LS 14.2	S 15.8 / LS 14.2	S 15.5 / LS 14.1	S 15.2 / LS 14.1	S 14.9 / LS 14.0	S 14.6 / LS 13.9	S 14.3 / LS 13.9
+0.75 above	S 18.5 / LS CHK	S 18.1 / LS 16.0	S 17.8 / LS 15.9	S 17.4 / LS 15.9	S 17.1 / LS 15.8	S 16.8 / LS 15.8	S 16.4 / LS 15.7	S 16.1 / LS 15.6
+1.00 above	S 20.5 / LS CHK	S 20.1 / LS 17.8	S 19.7 / LS 17.7	S 19.4 / LS 17.6	S 19.0 / LS 17.6	S 18.6 / LS 17.5	S 18.2 / LS 17.4	S 17.9 / LS 17.4

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





7.00" UltraMotor

6/7 12.1 Stages DynaMic M41

Build Rates



Bend Setting °	Bit 8-3/4	Bit 8-7/8	Bit 9	Bit 9-1/8	Bit 9-1/4	Bit 9-3/8	Bit 9-1/2	Bit 9-5/8
	LS OD 8.250	LS OD 8.375	LS OD 8.500	LS OD 8.625	LS OD 8.750	LS OD 8.875	LS OD 9.000	LS OD 9.125
1.50 Standard	S 6.6 / LS 6.1	S 6.3 / LS 6.0	S 6.1 / LS 6.0	S 5.8 / LS 6.0	S 5.6 / LS 5.9	S 5.3 / LS 5.9	S 5.1 / LS 5.9	S 4.8 / LS 6.0
+0.50 above	S 7.9 / LS 7.3	S 7.6 / LS 7.2	S 7.3 / LS 7.2	S 7.0 / LS 7.1	S 6.7 / LS 7.1	S 6.4 / LS 7.1	S 6.1 / LS 7.1	S 5.8 / LS 7.2
+0.75 above	S 8.9 / LS 8.2	S 8.6 / LS 8.2	S 8.2 / LS 8.1	S 7.9 / LS 8.0	S 7.5 / LS 8.0	S 7.2 / LS 8.0	S 6.9 / LS 8.0	S 6.5 / LS 8.1
+1.00 above	S 9.9 / LS 9.1	S 9.5 / LS 9.1	S 9.1 / LS 9.0	S 8.8 / LS 8.9	S 8.4 / LS 8.9	S 8.0 / LS 8.9	S 7.6 / LS 8.9	S 7.2 / LS 9.0
1.75 Standard	S 7.9 / LS 7.4	S 7.6 / LS 7.4	S 7.4 / LS 7.4	S 7.1 / LS 7.3	S 6.8 / LS 7.3	S 6.6 / LS 7.2	S 6.3 / LS 7.2	S 6.1 / LS 7.2
+0.50 above	S 9.4 / LS 8.9	S 9.1 / LS 8.9	S 8.8 / LS 8.8	S 8.5 / LS 8.8	S 8.2 / LS 8.7	S 7.9 / LS 8.7	S 7.6 / LS 8.6	S 7.3 / LS 8.6
+0.75 above	S 10.6 / LS 10.1	S 10.3 / LS 10.0	S 9.9 / LS 9.9	S 9.6 / LS 9.9	S 9.2 / LS 9.8	S 8.9 / LS 9.8	S 8.6 / LS 9.7	S 8.2 / LS 9.7
+1.00 above	S 11.8 / LS 11.2	S 11.4 / LS 11.1	S 11.0 / LS 11.0	S 10.7 / LS 11.0	S 10.3 / LS 10.9	S 9.9 / LS 10.8	S 9.5 / LS 10.8	S 9.1 / LS 10.7
1.83 Standard	S 8.3 / LS 7.9	S 8.0 / LS 7.8	S 7.8 / LS 7.8	S 7.5 / LS 7.8	S 7.3 / LS 7.7	S 7.0 / LS 7.7	S 6.7 / LS 7.6	S 6.5 / LS 7.6
+0.50 above	S 9.9 / LS 9.5	S 9.6 / LS 9.4	S 9.3 / LS 9.4	S 9.0 / LS 9.3	S 8.7 / LS 9.2	S 8.4 / LS 9.2	S 8.1 / LS 9.1	S 7.8 / LS 9.1
+0.75 above	S 11.2 / LS 10.6	S 10.8 / LS 10.6	S 10.5 / LS 10.5	S 10.1 / LS 10.5	S 9.8 / LS 10.4	S 9.5 / LS 10.3	S 9.1 / LS 10.3	S 8.8 / LS 10.2
+1.00 above	S 12.4 / LS 11.8	S 12.0 / LS 11.8	S 11.6 / LS 11.7	S 11.3 / LS 11.6	S 10.9 / LS 11.6	S 10.5 / LS 11.5	S 10.1 / LS 11.4	S 9.7 / LS 11.4
2.00 Standard	S 9.1 / LS 8.8	S 8.9 / LS 8.8	S 8.6 / LS 8.7	S 8.4 / LS 8.7	S 8.1 / LS 8.6	S 7.9 / LS 8.6	S 7.6 / LS 8.5	S 7.4 / LS 8.5
+0.50 above	S 10.9 / LS 10.6	S 10.6 / LS 10.5	S 10.3 / LS 10.5	S 10.0 / LS 10.4	S 9.7 / LS 10.4	S 9.4 / LS 10.3	S 9.1 / LS 10.3	S 8.8 / LS 10.2
+0.75 above	S 12.3 / LS 11.9	S 12.0 / LS 11.8	S 11.6 / LS 11.8	S 11.3 / LS 11.7	S 11.0 / LS 11.7	S 10.6 / LS 11.6	S 10.3 / LS 11.5	S 9.9 / LS 11.5
+1.00 above	S 13.7 / LS 13.2	S 13.3 / LS 13.1	S 12.9 / LS 13.1	S 12.6 / LS 13.0	S 12.2 / LS 12.9	S 11.8 / LS 12.9	S 11.4 / LS 12.8	S 11.0 / LS 12.7
2.12 Standard	S 9.7 / LS 9.5	S 9.5 / LS 9.4	S 9.2 / LS 9.4	S 9.0 / LS 9.3	S 8.7 / LS 9.3	S 8.5 / LS 9.2	S 8.2 / LS 9.2	S 8.0 / LS 9.2
+0.50 above	S 11.7 / LS 11.4	S 11.4 / LS 11.3	S 11.1 / LS 11.3	S 10.8 / LS 11.2	S 10.5 / LS 11.1	S 10.2 / LS 11.1	S 9.9 / LS 11.0	S 9.6 / LS 11.0
+0.75 above	S 13.1 / LS 12.8	S 12.8 / LS 12.7	S 12.5 / LS 12.7	S 12.1 / LS 12.6	S 11.8 / LS 12.5	S 11.4 / LS 12.5	S 11.1 / LS 12.4	S 10.8 / LS 12.4
+1.00 above	S 14.6 / LS 14.2	S 14.2 / LS 14.1	S 13.8 / LS 14.1	S 13.5 / LS 14.0	S 13.1 / LS 13.9	S 12.7 / LS 13.9	S 12.3 / LS 13.8	S 11.9 / LS 13.7
2.25 Standard	S 10.4 / LS 10.2	S 10.1 / LS 10.1	S 9.9 / LS 10.1	S 9.6 / LS 10.0	S 9.4 / LS 10.0	S 9.1 / LS 9.9	S 8.9 / LS 9.9	S 8.6 / LS 9.9
+0.50 above	S 12.5 / LS 12.2	S 12.2 / LS 12.2	S 11.9 / LS 12.1	S 11.6 / LS 12.0	S 11.3 / LS 12.0	S 11.0 / LS 11.9	S 10.7 / LS 11.9	S 10.3 / LS 11.8
+0.75 above	S 14.0 / LS 13.7	S 13.7 / LS 13.7	S 13.3 / LS 13.6	S 13.0 / LS 13.6	S 12.7 / LS 13.5	S 12.3 / LS 13.4	S 12.0 / LS 13.4	S 11.6 / LS 13.3
+1.00 above	S 15.6 / LS 15.3	S 15.2 / LS 15.2	S 14.8 / LS 15.1	S 14.4 / LS 15.1	S 14.1 / LS 15.0	S 13.7 / LS 14.9	S 13.3 / LS 14.9	S 12.9 / LS 14.8
2.50 Standard	S 11.7 / LS 11.5	S 11.4 / LS 11.5	S 11.1 / LS 11.4	S 10.9 / LS 11.4	S 10.6 / LS 11.4	S 10.4 / LS 11.3	S 10.1 / LS 11.3	S 9.9 / LS 11.2
+0.50 above	S 14.0 / LS 13.8	S 13.7 / LS 13.8	S 13.4 / LS 13.7	S 13.1 / LS 13.7	S 12.8 / LS 13.6	S 12.5 / LS 13.6	S 12.2 / LS 13.5	S 11.9 / LS 13.5
+0.75 above	S 15.7 / LS 15.6	S 15.4 / LS 15.5	S 15.1 / LS 15.5	S 14.7 / LS 15.4	S 14.4 / LS 15.3	S 14.0 / LS 15.3	S 13.7 / LS 15.2	S 13.4 / LS 15.2
+1.00 above	S 17.5 / LS 17.3	S 17.1 / LS 17.2	S 16.7 / LS 17.2	S 16.3 / LS 17.1	S 16.0 / LS 17.0	S 15.6 / LS 17.0	S 15.2 / LS 16.9	S 14.8 / LS 16.8

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





7.00" UltraMotor

6/7 12.1 Stages DynaMic M41

Build Rates



Bend Setting °	9-3/4	Bit 9-7/8	Bit 10*	Bit 10-1/8*	Bit 10-1/4*	Bit 10-3/8*	Bit 10-1/2*	Bit 10-5/8*
	LS OD 9.250	LS OD 9.375	LS OD 9.500	LS OD 9.625	LS OD 9.750	LS OD 9.875	LS OD 10.000	LS OD 10.125
1.50 Standard	S 4.6 / LS 6.0	S 4.3 / LS 6.1	S 4.1 / LS 6.1	S 3.8 / LS 6.2	S 3.6 / LS 6.2	S 3.3 / LS 6.3	S 3.1 / LS 6.3	S 2.8 / LS 6.3
+0.50 above	S 5.5 / LS 7.2	S 5.2 / LS 7.3	S 4.9 / LS 7.3	S 4.6 / LS 7.4	S 4.3 / LS 7.5	S 4.0 / LS 7.5	S 3.7 / LS 7.6	S 3.4 / LS 7.6
+0.75 above	S 6.2 / LS 8.1	S 5.8 / LS 8.2	S 5.5 / LS 8.3	S 5.2 / LS 8.3	S 4.8 / LS 8.4	S 4.5 / LS 8.4	S 4.1 / LS 8.5	S 3.8 / LS 8.6
+1.00 above	S 6.9 / LS 9.1	S 6.5 / LS 9.1	S 6.1 / LS 9.2	S 5.7 / LS 9.3	S 5.4 / LS 9.3	S 5.0 / LS 9.4	S 4.6 / LS 9.5	S 4.2 / LS 9.5
1.75 Standard	S 5.8 / LS 7.2	S 5.6 / LS 7.3	S 5.3 / LS 7.3	S 5.1 / LS 7.3	S 4.8 / LS 7.4	S 4.6 / LS 7.4	S 4.3 / LS 7.5	S 4.1 / LS 7.5
+0.50 above	S 7.0 / LS 8.7	S 6.7 / LS 8.7	S 6.4 / LS 8.8	S 6.1 / LS 8.8	S 5.8 / LS 8.9	S 5.5 / LS 8.9	S 5.2 / LS 9.0	S 4.9 / LS 9.0
+0.75 above	S 7.9 / LS 9.7	S 7.5 / LS 9.8	S 7.2 / LS 9.9	S 6.9 / LS 9.9	S 6.5 / LS 10.0	S 6.2 / LS 10.0	S 5.8 / LS 10.1	S 5.5 / LS 10.2
+1.00 above	S 8.8 / LS 10.8	S 8.4 / LS 10.9	S 8.0 / LS 10.9	S 7.6 / LS 11.0	S 7.2 / LS 11.1	S 6.9 / LS 11.1	S 6.5 / LS 11.2	S 6.1 / LS 11.3
1.83 Standard	S 6.2 / LS 7.6	S 6.0 / LS 7.6	S 5.7 / LS 7.7	S 5.5 / LS 7.7	S 5.2 / LS 7.8	S 5.0 / LS 7.8	S 4.7 / LS 7.9	S 4.5 / LS 7.9
+0.50 above	S 7.5 / LS 9.1	S 7.2 / LS 9.2	S 6.9 / LS 9.2	S 6.6 / LS 9.3	S 6.3 / LS 9.3	S 6.0 / LS 9.4	S 5.7 / LS 9.4	S 5.4 / LS 9.5
+0.75 above	S 8.4 / LS 10.2	S 8.1 / LS 10.3	S 7.8 / LS 10.4	S 7.4 / LS 10.4	S 7.1 / LS 10.5	S 6.7 / LS 10.5	S 6.4 / LS 10.6	S 6.1 / LS 10.7
+1.00 above	S 9.4 / LS 11.4	S 9.0 / LS 11.4	S 8.6 / LS 11.5	S 8.2 / LS 11.6	S 7.9 / LS 11.6	S 7.5 / LS 11.7	S 7.1 / LS 11.8	S 6.7 / LS 11.8
2.00 Standard	S 7.1 / LS 8.5	S 6.9 / LS 8.4	S 6.6 / LS 8.5	S 6.4 / LS 8.5	S 6.1 / LS 8.6	S 5.8 / LS 8.6	S 5.6 / LS 8.7	S 5.3 / LS 8.7
+0.50 above	S 8.5 / LS 10.1	S 8.2 / LS 10.1	S 7.9 / LS 10.2	S 7.6 / LS 10.2	S 7.3 / LS 10.3	S 7.0 / LS 10.3	S 6.7 / LS 10.4	S 6.4 / LS 10.4
+0.75 above	S 9.6 / LS 11.4	S 9.3 / LS 11.4	S 8.9 / LS 11.4	S 8.6 / LS 11.5	S 8.2 / LS 11.6	S 7.9 / LS 11.6	S 7.6 / LS 11.7	S 7.2 / LS 11.7
+1.00 above	S 10.7 / LS 12.7	S 10.3 / LS 12.6	S 9.9 / LS 12.7	S 9.5 / LS 12.8	S 9.1 / LS 12.8	S 8.8 / LS 12.9	S 8.4 / LS 13.0	S 8.0 / LS 13.0
2.12 Standard	S 7.7 / LS 9.1	S 7.5 / LS 9.1	S 7.2 / LS 9.0	S 7.0 / LS 9.1	S 6.7 / LS 9.1	S 6.5 / LS 9.2	S 6.2 / LS 9.2	S 6.0 / LS 9.3
+0.50 above	S 9.3 / LS 10.9	S 9.0 / LS 10.9	S 8.7 / LS 10.8	S 8.3 / LS 10.9	S 8.0 / LS 11.0	S 7.7 / LS 11.0	S 7.4 / LS 11.1	S 7.1 / LS 11.1
+0.75 above	S 10.4 / LS 12.3	S 10.1 / LS 12.2	S 9.7 / LS 12.2	S 9.4 / LS 12.3	S 9.1 / LS 12.3	S 8.7 / LS 12.4	S 8.4 / LS 12.4	S 8.0 / LS 12.5
+1.00 above	S 11.6 / LS 13.7	S 11.2 / LS 13.6	S 10.8 / LS 13.6	S 10.4 / LS 13.6	S 10.1 / LS 13.7	S 9.7 / LS 13.8	S 9.3 / LS 13.8	S 8.9 / LS 13.9
2.25 Standard	S 8.4 / LS 9.8	S 8.1 / LS 9.8	S 7.9 / LS 9.7	S 7.6 / LS 9.7	S 7.4 / LS 9.7	S 7.1 / LS 9.8	S 6.9 / LS 9.8	S 6.6 / LS 9.9
+0.50 above	S 10.0 / LS 11.8	S 9.7 / LS 11.7	S 9.4 / LS 11.7	S 9.1 / LS 11.6	S 8.8 / LS 11.7	S 8.5 / LS 11.7	S 8.2 / LS 11.8	S 7.9 / LS 11.8
+0.75 above	S 11.3 / LS 13.3	S 11.0 / LS 13.2	S 10.6 / LS 13.1	S 10.3 / LS 13.1	S 9.9 / LS 13.1	S 9.6 / LS 13.2	S 9.3 / LS 13.3	S 8.9 / LS 13.3
+1.00 above	S 12.6 / LS 14.7	S 12.2 / LS 14.7	S 11.8 / LS 14.6	S 11.4 / LS 14.5	S 11.0 / LS 14.6	S 10.7 / LS 14.7	S 10.3 / LS 14.7	S 9.9 / LS 14.8
2.50 Standard	S 9.6 / LS 11.2	S 9.4 / LS 11.1	S 9.1 / LS 11.1	S 8.9 / LS 11.0	S 8.6 / LS 11.0	S 8.4 / LS 11.0	S 8.1 / LS 11.0	S 7.9 / LS 11.0
+0.50 above	S 11.6 / LS 13.4	S 11.3 / LS 13.4	S 11.0 / LS 13.3	S 10.7 / LS 13.3	S 10.4 / LS 13.2	S 10.1 / LS 13.2	S 9.8 / LS 13.2	S 9.4 / LS 13.3
+0.75 above	S 13.0 / LS 15.1	S 12.7 / LS 15.0	S 12.3 / LS 15.0	S 12.0 / LS 14.9	S 11.7 / LS 14.8	S 11.3 / LS 14.8	S 11.0 / LS 14.9	S 10.6 / LS 14.9
+1.00 above	S 14.5 / LS 16.8	S 14.1 / LS 16.7	S 13.7 / LS 16.6	S 13.3 / LS 16.6	S 12.9 / LS 16.5	S 12.6 / LS 16.4	S 12.2 / LS 16.5	S 11.8 / LS 16.6

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





7.00" UltraMotor

6/7 12.1 Stages DynaMic M41

Build Rates



Bend Setting °	Bit 10-3/4*	Bit 10-7/8*	Bit 11*	Bit 11-1/8*	Bit 11-1/4*	Bit 11-3/8*	Bit 11-1/2*	Bit 11-5/8*
	LS OD 10.250	LS OD 10.375	LS OD 10.500	LS OD 10.625	LS OD 10.750	LS OD 10.875	LS OD 11.000	LS OD 11.125
1.50 Standard	S 2.6 / LS 6.4	S 2.3 / LS 6.4	S 2.1 / LS 6.5	S 1.8 / LS 6.5	S 1.6 / LS 6.6	S 1.3 / LS 6.6	S 1.0 / LS 6.7	S 0.8 / LS 6.7
+0.50 above	S 3.1 / LS 7.7	S 2.8 / LS 7.7	S 2.5 / LS 7.8	S 2.2 / LS 7.8	S 1.9 / LS 7.9	S 1.6 / LS 7.9	S 1.3 / LS 8.0	S 1.0 / LS 8.0
+0.75 above	S 3.5 / LS 8.6	S 3.1 / LS 8.7	S 2.8 / LS 8.7	S 2.4 / LS 8.8	S 2.1 / LS 8.9	S 1.8 / LS 8.9	S 1.4 / LS 9.0	S 1.1 / LS 9.0
+1.00 above	S 3.8 / LS 9.6	S 3.5 / LS 9.7	S 3.1 / LS 9.7	S 2.7 / LS 9.8	S 2.3 / LS 9.9	S 1.9 / LS 9.9	S 1.6 / LS 10.0	S 1.2 / LS 10.1
1.75 Standard	S 3.8 / LS 7.6	S 3.6 / LS 7.6	S 3.3 / LS 7.7	S 3.1 / LS 7.7	S 2.8 / LS 7.7	S 2.6 / LS 7.8	S 2.3 / LS 7.8	S 2.1 / LS 7.9
+0.50 above	S 4.6 / LS 9.1	S 4.3 / LS 9.1	S 4.0 / LS 9.2	S 3.7 / LS 9.2	S 3.4 / LS 9.3	S 3.1 / LS 9.3	S 2.8 / LS 9.4	S 2.5 / LS 9.5
+0.75 above	S 5.2 / LS 10.2	S 4.8 / LS 10.3	S 4.5 / LS 10.3	S 4.1 / LS 10.4	S 3.8 / LS 10.5	S 3.5 / LS 10.5	S 3.1 / LS 10.6	S 2.8 / LS 10.6
+1.00 above	S 5.7 / LS 11.4	S 5.4 / LS 11.4	S 5.0 / LS 11.5	S 4.6 / LS 11.6	S 4.2 / LS 11.6	S 3.8 / LS 11.7	S 3.5 / LS 11.8	S 3.1 / LS 11.8
1.83 Standard	S 4.2 / LS 7.9	S 4.0 / LS 8.0	S 3.7 / LS 8.0	S 3.5 / LS 8.1	S 3.2 / LS 8.1	S 3.0 / LS 8.2	S 2.7 / LS 8.2	S 2.5 / LS 8.3
+0.50 above	S 5.1 / LS 9.5	S 4.8 / LS 9.6	S 4.5 / LS 9.6	S 4.2 / LS 9.7	S 3.9 / LS 9.7	S 3.6 / LS 9.8	S 3.3 / LS 9.9	S 3.0 / LS 9.9
+0.75 above	S 5.7 / LS 10.7	S 5.4 / LS 10.8	S 5.0 / LS 10.8	S 4.7 / LS 10.9	S 4.3 / LS 11.0	S 4.0 / LS 11.0	S 3.7 / LS 11.1	S 3.3 / LS 11.1
+1.00 above	S 6.3 / LS 11.9	S 6.0 / LS 12.0	S 5.6 / LS 12.0	S 5.2 / LS 12.1	S 4.8 / LS 12.2	S 4.5 / LS 12.2	S 4.1 / LS 12.3	S 3.7 / LS 12.4
2.00 Standard	S 5.1 / LS 8.7	S 4.8 / LS 8.8	S 4.6 / LS 8.8	S 4.3 / LS 8.9	S 4.1 / LS 8.9	S 3.8 / LS 9.0	S 3.6 / LS 9.0	S 3.3 / LS 9.1
+0.50 above	S 6.1 / LS 10.5	S 5.8 / LS 10.5	S 5.5 / LS 10.6	S 5.2 / LS 10.7	S 4.9 / LS 10.7	S 4.6 / LS 10.8	S 4.3 / LS 10.8	S 4.0 / LS 10.9
+0.75 above	S 6.9 / LS 11.8	S 6.5 / LS 11.9	S 6.2 / LS 11.9	S 5.9 / LS 12.0	S 5.5 / LS 12.0	S 5.2 / LS 12.1	S 4.8 / LS 12.2	S 4.5 / LS 12.2
+1.00 above	S 7.6 / LS 13.1	S 7.3 / LS 13.2	S 6.9 / LS 13.2	S 6.5 / LS 13.3	S 6.1 / LS 13.4	S 5.7 / LS 13.4	S 5.4 / LS 13.5	S 5.0 / LS 13.6
2.12 Standard	S 5.7 / LS 9.3	S 5.4 / LS 9.4	S 5.2 / LS 9.4	S 4.9 / LS 9.4	S 4.7 / LS 9.5	S 4.4 / LS 9.5	S 4.2 / LS 9.6	S 3.9 / LS 9.6
+0.50 above	S 6.8 / LS 11.2	S 6.5 / LS 11.2	S 6.2 / LS 11.3	S 5.9 / LS 11.3	S 5.6 / LS 11.4	S 5.3 / LS 11.4	S 5.0 / LS 11.5	S 4.7 / LS 11.5
+0.75 above	S 7.7 / LS 12.6	S 7.4 / LS 12.6	S 7.0 / LS 12.7	S 6.7 / LS 12.7	S 6.3 / LS 12.8	S 6.0 / LS 12.9	S 5.7 / LS 12.9	S 5.3 / LS 13.0
+1.00 above	S 8.5 / LS 14.0	S 8.2 / LS 14.0	S 7.8 / LS 14.1	S 7.4 / LS 14.2	S 7.0 / LS 14.2	S 6.7 / LS 14.3	S 6.3 / LS 14.4	S 5.9 / LS 14.4
2.25 Standard	S 6.4 / LS 9.9	S 6.1 / LS 10.0	S 5.9 / LS 10.0	S 5.6 / LS 10.1	S 5.3 / LS 10.1	S 5.1 / LS 10.1	S 4.8 / LS 10.2	S 4.6 / LS 10.2
+0.50 above	S 7.6 / LS 11.9	S 7.3 / LS 12.0	S 7.0 / LS 12.0	S 6.7 / LS 12.1	S 6.4 / LS 12.1	S 6.1 / LS 12.2	S 5.8 / LS 12.2	S 5.5 / LS 12.3
+0.75 above	S 8.6 / LS 13.4	S 8.2 / LS 13.4	S 7.9 / LS 13.5	S 7.6 / LS 13.6	S 7.2 / LS 13.6	S 6.9 / LS 13.7	S 6.5 / LS 13.7	S 6.2 / LS 13.8
+1.00 above	S 9.5 / LS 14.9	S 9.2 / LS 14.9	S 8.8 / LS 15.0	S 8.4 / LS 15.1	S 8.0 / LS 15.1	S 7.6 / LS 15.2	S 7.3 / LS 15.3	S 6.9 / LS 15.3
2.50 Standard	S 7.6 / LS 11.1	S 7.4 / LS 11.1	S 7.1 / LS 11.2	S 6.9 / LS 11.2	S 6.6 / LS 11.3	S 6.4 / LS 11.3	S 6.1 / LS 11.4	S 5.9 / LS 11.4
+0.50 above	S 9.1 / LS 13.3	S 8.8 / LS 13.4	S 8.5 / LS 13.4	S 8.2 / LS 13.5	S 7.9 / LS 13.5	S 7.6 / LS 13.6	S 7.3 / LS 13.6	S 7.0 / LS 13.7
+0.75 above	S 10.3 / LS 15.0	S 9.9 / LS 15.0	S 9.6 / LS 15.1	S 9.3 / LS 15.2	S 8.9 / LS 15.2	S 8.6 / LS 15.3	S 8.2 / LS 15.3	S 7.9 / LS 15.4
+1.00 above	S 11.4 / LS 16.6	S 11.1 / LS 16.7	S 10.7 / LS 16.8	S 10.3 / LS 16.8	S 9.9 / LS 16.9	S 9.5 / LS 17.0	S 9.2 / LS 17.0	S 8.8 / LS 17.1

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





7.00" UltraMotor

6/7 12.1 Stages DynaMic M41

Build Rates



Bend Setting °	Bit 11-3/4*	Bit 11-7/8*	Bit 12*	Bit 12-1/8*	Bit 12-1/4*
	LS OD 11.250	LS OD 11.375	LS OD 11.500	LS OD 11.625	LS OD 11.750
150 Standard	S 0.5 / LS 6.7	S 0.3 / LS 6.8	S 0.0 / LS 6.8	S -0.2 / LS 6.9	S -0.5 / LS 6.9
+0.50 above	S 0.7 / LS 8.1	S 0.3 / LS 8.2	S 0.0 / LS 8.2	S N/B / LS 8.3	S N/B / LS 8.3
+0.75 above	S 0.7 / LS 9.1	S 0.4 / LS 9.2	S 0.1 / LS 9.2	S N/B / LS 9.3	S N/B / LS 9.3
+1.00 above	S 0.8 / LS 10.1	S 0.4 / LS 10.2	S 0.1 / LS 10.3	S N/B / LS 10.3	S N/B / LS 10.4
1.75 Standard	S 1.8 / LS 7.9	S 1.6 / LS 8.0	S 1.3 / LS 8.0	S 1.1 / LS 8.1	S 0.8 / LS 8.1
+0.50 above	S 2.2 / LS 9.5	S 1.9 / LS 9.6	S 1.6 / LS 9.6	S 1.3 / LS 9.7	S 1.0 / LS 9.7
+0.75 above	S 2.4 / LS 10.7	S 2.1 / LS 10.8	S 1.8 / LS 10.8	S 1.4 / LS 10.9	S 1.1 / LS 10.9
+1.00 above	S 2.7 / LS 11.9	S 2.3 / LS 12.0	S 2.0 / LS 12.0	S 1.6 / LS 12.1	S 1.2 / LS 12.2
1.83 Standard	S 2.2 / LS 8.3	S 2.0 / LS 8.3	S 1.7 / LS 8.4	S 1.5 / LS 8.4	S 1.2 / LS 8.5
+0.50 above	S 2.7 / LS 10.0	S 2.4 / LS 10.0	S 2.1 / LS 10.1	S 1.7 / LS 10.1	S 1.4 / LS 10.2
+0.75 above	S 3.0 / LS 11.2	S 2.6 / LS 11.3	S 2.3 / LS 11.3	S 2.0 / LS 11.4	S 1.6 / LS 11.4
+1.00 above	S 3.3 / LS 12.4	S 2.9 / LS 12.5	S 2.6 / LS 12.6	S 2.2 / LS 12.6	S 1.8 / LS 12.7
2.00 Standard	S 3.1 / LS 9.1	S 2.8 / LS 9.1	S 2.6 / LS 9.2	S 2.3 / LS 9.2	S 2.1 / LS 9.3
+0.50 above	S 3.7 / LS 10.9	S 3.4 / LS 11.0	S 3.1 / LS 11.0	S 2.8 / LS 11.1	S 2.5 / LS 11.1
+0.75 above	S 4.2 / LS 12.3	S 3.8 / LS 12.3	S 3.5 / LS 12.4	S 3.1 / LS 12.5	S 2.8 / LS 12.5
+1.00 above	S 4.6 / LS 13.6	S 4.2 / LS 13.7	S 3.9 / LS 13.8	S 3.5 / LS 13.8	S 3.1 / LS 13.9
2.12 Standard	S 3.7 / LS 9.7	S 3.4 / LS 9.7	S 3.2 / LS 9.8	S 2.9 / LS 9.8	S 2.7 / LS 9.8
+0.50 above	S 4.4 / LS 11.6	S 4.1 / LS 11.6	S 3.8 / LS 11.7	S 3.5 / LS 11.8	S 3.2 / LS 11.8
+0.75 above	S 5.0 / LS 13.0	S 4.6 / LS 13.1	S 4.3 / LS 13.2	S 4.0 / LS 13.2	S 3.6 / LS 13.3
+1.00 above	S 5.5 / LS 14.5	S 5.1 / LS 14.6	S 4.8 / LS 14.6	S 4.4 / LS 14.7	S 4.0 / LS 14.8
2.25 Standard	S 4.3 / LS 10.3	S 4.1 / LS 10.3	S 3.8 / LS 10.4	S 3.6 / LS 10.4	S 3.3 / LS 10.5
+0.50 above	S 5.2 / LS 12.3	S 4.9 / LS 12.4	S 4.6 / LS 12.4	S 4.3 / LS 12.5	S 4.0 / LS 12.5
+0.75 above	S 5.9 / LS 13.9	S 5.5 / LS 13.9	S 5.2 / LS 14.0	S 4.8 / LS 14.0	S 4.5 / LS 14.1
+1.00 above	S 6.5 / LS 15.4	S 6.1 / LS 15.5	S 5.8 / LS 15.5	S 5.4 / LS 15.6	S 5.0 / LS 15.7
2.50 Standard	S 5.6 / LS 11.4	S 5.4 / LS 11.5	S 5.1 / LS 11.5	S 4.8 / LS 11.6	S 4.6 / LS 11.6
+0.50 above	S 6.7 / LS 13.7	S 6.4 / LS 13.8	S 6.1 / LS 13.8	S 5.8 / LS 13.9	S 5.5 / LS 13.9
+0.75 above	S 7.6 / LS 15.5	S 7.2 / LS 15.5	S 6.9 / LS 15.6	S 6.5 / LS 15.6	S 6.2 / LS 15.7
+1.00 above	S 8.4 / LS 17.2	S 8.0 / LS 17.2	S 7.7 / LS 17.3	S 7.3 / LS 17.4	S 6.9 / LS 17.4

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





7.00" UltraMotor

6/7 12.1 Stages DynaMatic M42

Reduced Bypass Motor

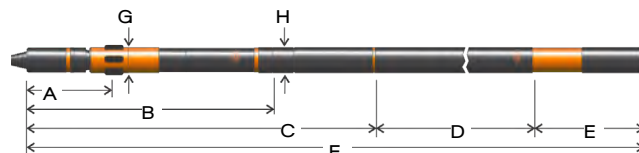


Motor Specifications

Bit Box to Stabilizer	A	30 in.
Bit Box to Bend (FBH)	B	N/A
Bit Box to Adj. Bend	B	N/A.
Bottom End Length	C	133 in.
Power Section Length	D	see Power Section
Top End Length	E	31 in.
Total Length	F	C + D + E
Body Outer Diameter	G	7.25 in.
Crown Pad Radius	H	3.98 in.
Recommended Hole Size		8-1/2 - 9-7/8 in.
Standard Bit Box Connection ¹		N/A
Standard Pin Down Connection ¹		4-1/2 IF
Standard Top Box Connection ¹		NC50 (5 XH, 4-1/2 IF) NC46 (4 IF, 4-1/2 XH)
Weight ²		2,680 lbs
Operating Capacity	Max. WOB	95,100 lbs
	Max. Bit Overpull	95,100 lbs
	Torsional Limit	21,000 lbf-ft
Static Capacity	Max. WOB to Re-run	487,500 lbs
	Max. Bit Overpull to Re-run	319,000 lbs
	Absolute Body Overpull	659,000 lbs
	Torsional Limit	34,000 lbf-ft

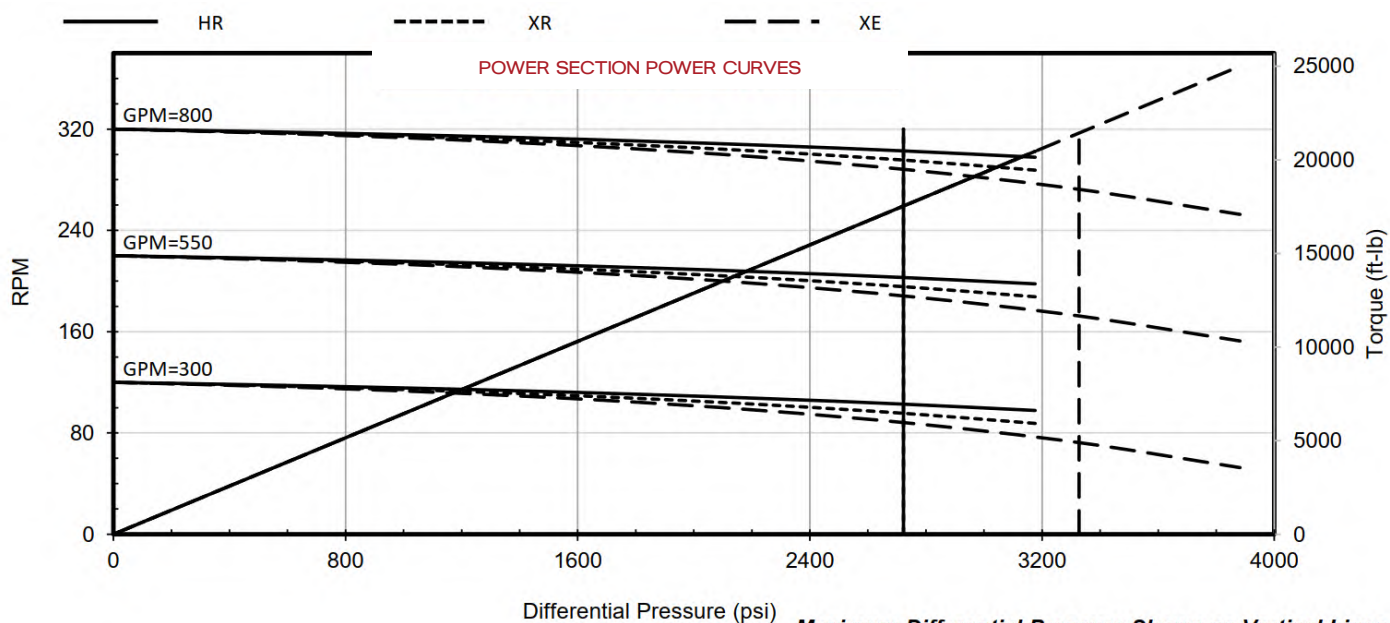
¹other options available on request

²not including Power Section



Power Section

Elastomer	HR	XR	XE
Configuration	6/7 Lobes 12.1 Stages		
Stator Length New (in.)	300		
Stator OD (in.)	7.00		
Rotor Weight (lbs)	1,193		
Stator Weight (lbs)	995		
Speed Range (rpm)	120 - 320		
Flow Range (gpm)	300 - 800		
Rotation (rev/gal)	0.400		
Torque Slope (lbf-ft/psi)	6.440		
Off Bottom Pressure (psi)	233		
Max Diff Pressure (psi)	2,720	2,720	3,330
Max Torque (lbf-ft)	17,530	17,530	21,430
Stall Diff Pressure (psi)	4,080	4,080	4,990
Stall Torque (lbf-ft)	26,300	26,300	32,140
Max Power (hp)	1,011	987	1,112



BLACK DIAMOND





7.00" UltraMotor 7/8 8.5 Stages M40

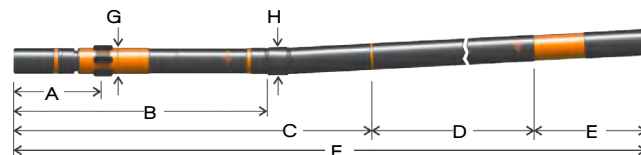


Motor Specifications

Bit Box to Stabilizer	A	25 in.
Bit Box to Bend (FBH)	B	45 in.
Bit Box to Adj. Bend	B	57 in.
Bottom End Length	C	92 in.
Power Section Length	D	see Power Section
Top End Length	E	31 in.
Total Length	F	C + D + E
Body Outer Diameter	G	7.25 in.
Crown Pad Radius	H	3.98 in.
Recommended Hole Size		8-1/2 - 9-7/8 in.
Standard Bit Box Connection ¹		4-1/2 REG
Standard Pin Down Connection ¹		4-1/2 IF
Standard Top Box Connection ¹		NC50 (5 XH, 4-1/2 IF) NC46 (4 IF, 4-1/2 XH)
Weight ²		1,300 lbs
Operating Capacity	Max. WOB	92,000 lbs
	Max. Bit Overpull	92,000 lbs
	Torsional Limit	21,000 lbf-ft
Static Capacity	Max. WOB to Re-run	355,000 lbs
	Max. Bit Overpull to Re-run	319,000 lbs
	Absolute Body Overpull	659,000 lbs
	Torsional Limit	34,000 lbf-ft

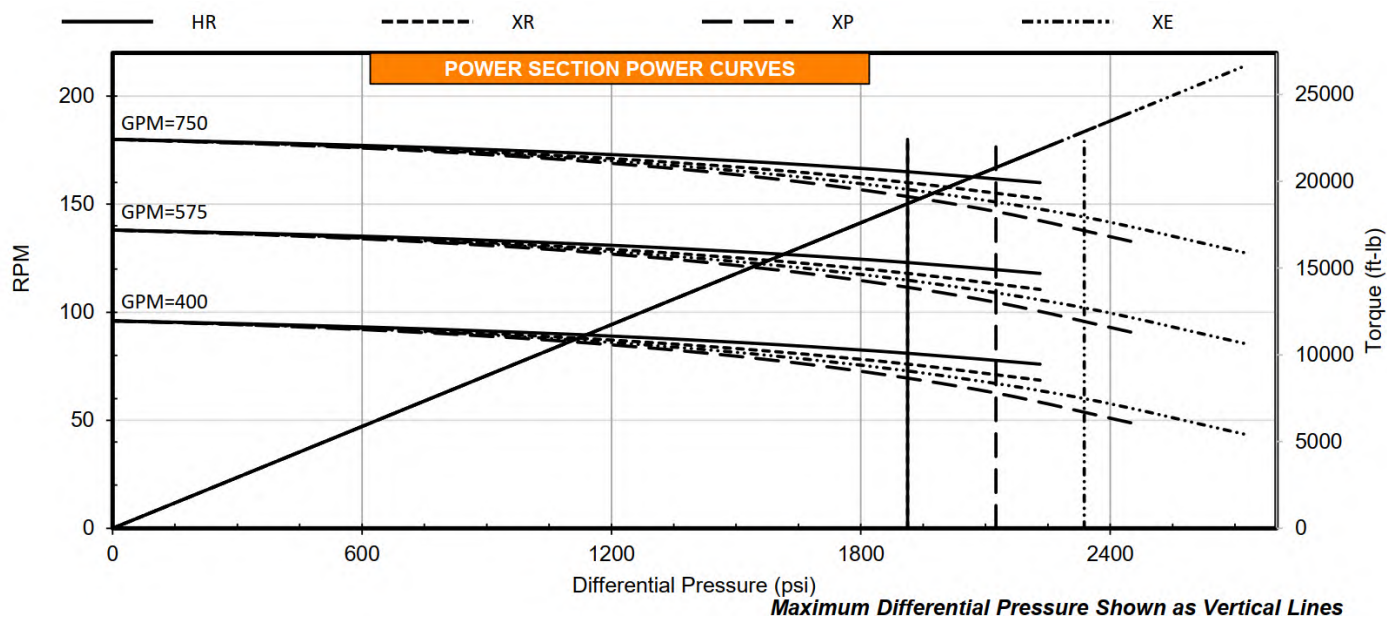
¹other options available on request

²not including Power Section



Power Section

Elastomer	HR	XR	XP	XE
Configuration	7/8 Lobes 8.5 Stages			
Stator Length New (in.)	300			
Stator OD (in.)	7.00			
Rotor Weight (lbs)	1,288			
Stator Weight (lbs)	979			
Speed Range (rpm)	96 - 180			
Flow Range (gpm)	400 - 750			
Rotation (rev/gal)	0.240			
Torque Slope (lbf-ft/psi)	9.783			
Off Bottom Pressure (psi)	164			
Max Diff Pressure (psi)	1,910	1,910	2,130	2,340
Max Torque (lbf-ft)	18,710	18,710	20,790	22,870
Stall Diff Pressure (psi)	2,870	2,870	3,190	3,510
Stall Torque (lbf-ft)	28,060	28,060	31,180	34,300
Max Power (hp)	588	570	580	627



BLACK DIAMOND





7.00" UltraMotor

7/8 8.5 Stages M40

Build Rates



Bend Setting °	Bit 7-3/4*	Bit 7-7/8*	Bit 8*	Bit 8-1/8*	Bit 8-1/4*	Bit 8-3/8*	Bit 8-1/2	Bit 8-5/8
	LS OD 7.250	LS OD 7.375	LS OD 7.500	LS OD 7.625	LS OD 7.750	LS OD 7.875	LS OD 8.000	LS OD 8.125
1.50 Standard	S 9.2 / LS CHK	S 8.8 / LS 6.2	S 8.5 / LS 6.1	S 8.2 / LS 6.1	S 7.9 / LS 6.1	S 7.5 / LS 6.0	S 7.2 / LS 6.0	S 6.9 / LS 5.9
+0.50 above	S 11.0 / LS CHK	S 10.6 / LS 7.4	S 10.2 / LS 7.4	S 9.8 / LS 7.3	S 9.4 / LS 7.3	S 9.0 / LS 7.2	S 8.6 / LS 7.1	S 8.2 / LS 7.1
+0.75 above	S 12.4 / LS CHK	S 11.9 / LS 8.4	S 11.5 / LS 8.3	S 11.1 / LS 8.2	S 10.6 / LS 8.2	S 10.2 / LS 8.1	S 9.7 / LS 8.0	S 9.3 / LS 8.0
+1.00 above	S 13.8 / LS CHK	S 13.3 / LS 9.3	S 12.8 / LS 9.2	S 12.3 / LS 9.1	S 11.8 / LS 9.1	S 11.3 / LS 9.0	S 10.8 / LS 8.9	S 10.3 / LS 8.9
1.75 Standard	S 10.5 / LS CHK	S 10.2 / LS 7.6	S 9.8 / LS 7.5	S 9.5 / LS 7.5	S 9.2 / LS 7.4	S 8.8 / LS 7.4	S 8.5 / LS 7.3	S 8.2 / LS 7.3
+0.50 above	S 12.6 / LS CHK	S 12.2 / LS 9.1	S 11.8 / LS 9.0	S 11.4 / LS 9.0	S 11.0 / LS 8.9	S 10.6 / LS 8.9	S 10.2 / LS 8.8	S 9.8 / LS 8.7
+0.75 above	S 14.2 / LS CHK	S 13.7 / LS 10.2	S 13.3 / LS 10.2	S 12.8 / LS 10.1	S 12.4 / LS 10.0	S 11.9 / LS 10.0	S 11.5 / LS 9.9	S 11.0 / LS 9.8
+1.00 above	S 15.7 / LS CHK	S 15.2 / LS 11.4	S 14.7 / LS 11.3	S 14.2 / LS 11.2	S 13.8 / LS 11.1	S 13.3 / LS 11.1	S 12.8 / LS 11.0	S 12.3 / LS 10.9
1.83 Standard	S 10.9 / LS CHK	S 10.6 / LS 8.0	S 10.2 / LS 8.0	S 9.9 / LS 7.9	S 9.6 / LS 7.9	S 9.3 / LS 7.8	S 8.9 / LS 7.8	S 8.6 / LS 7.7
+0.50 above	S 13.1 / LS CHK	S 12.7 / LS 9.6	S 12.3 / LS 9.6	S 11.9 / LS 9.5	S 11.5 / LS 9.4	S 11.1 / LS 9.4	S 10.7 / LS 9.3	S 10.3 / LS 9.3
+0.75 above	S 14.7 / LS CHK	S 14.3 / LS 10.8	S 13.8 / LS 10.8	S 13.4 / LS 10.7	S 12.9 / LS 10.6	S 12.5 / LS 10.6	S 12.1 / LS 10.5	S 11.6 / LS 10.4
+1.00 above	S 16.4 / LS CHK	S 15.9 / LS 12.0	S 15.4 / LS 11.9	S 14.9 / LS 11.9	S 14.4 / LS 11.8	S 13.9 / LS 11.7	S 13.4 / LS 11.7	S 12.9 / LS 11.6
2.00 Standard	S 11.8 / LS CHK	S 11.5 / LS 8.9	S 11.1 / LS 8.9	S 10.8 / LS 8.9	S 10.5 / LS 8.8	S 10.2 / LS 8.8	S 9.8 / LS 8.7	S 9.5 / LS 8.7
+0.50 above	S 14.2 / LS CHK	S 13.8 / LS 10.7	S 13.4 / LS 10.7	S 13.0 / LS 10.6	S 12.6 / LS 10.6	S 12.2 / LS 10.5	S 11.8 / LS 10.5	S 11.4 / LS 10.4
+0.75 above	S 15.9 / LS CHK	S 15.5 / LS 12.1	S 15.0 / LS 12.0	S 14.6 / LS 12.0	S 14.1 / LS 11.9	S 13.7 / LS 11.8	S 13.3 / LS 11.8	S 12.8 / LS 11.7
+1.00 above	S 17.7 / LS CHK	S 17.2 / LS 13.4	S 16.7 / LS 13.4	S 16.2 / LS 13.3	S 15.7 / LS 13.2	S 15.2 / LS 13.1	S 14.7 / LS 13.1	S 14.2 / LS 13.0
2.12 Standard	S 12.4 / LS CHK	S 12.1 / LS 9.6	S 11.8 / LS 9.6	S 11.4 / LS 9.5	S 11.1 / LS 9.5	S 10.8 / LS 9.4	S 10.4 / LS 9.4	S 10.1 / LS 9.3
+0.50 above	S 14.9 / LS CHK	S 14.5 / LS 11.5	S 14.1 / LS 11.5	S 13.7 / LS 11.4	S 13.3 / LS 11.4	S 12.9 / LS 11.3	S 12.5 / LS 11.2	S 12.1 / LS 11.2
+0.75 above	S 16.8 / LS CHK	S 16.3 / LS 13.0	S 15.9 / LS 12.9	S 15.4 / LS 12.8	S 15.0 / LS 12.8	S 14.6 / LS 12.7	S 14.1 / LS 12.7	S 13.7 / LS 12.6
+1.00 above	S 18.6 / LS CHK	S 18.1 / LS 14.4	S 17.7 / LS 14.3	S 17.2 / LS 14.3	S 16.7 / LS 14.2	S 16.2 / LS 14.1	S 15.7 / LS 14.1	S 15.2 / LS 14.0
2.25 Standard	S 13.1 / LS CHK	S 12.8 / LS 10.3	S 12.4 / LS 10.3	S 12.1 / LS 10.2	S 11.8 / LS 10.2	S 11.5 / LS 10.1	S 11.1 / LS 10.1	S 10.8 / LS 10.0
+0.50 above	S 15.7 / LS CHK	S 15.3 / LS 12.4	S 14.9 / LS 12.3	S 14.5 / LS 12.3	S 14.1 / LS 12.2	S 13.8 / LS 12.2	S 13.4 / LS 12.1	S 13.0 / LS 12.1
+0.75 above	S 17.7 / LS CHK	S 17.2 / LS 13.9	S 16.8 / LS 13.9	S 16.4 / LS 13.8	S 15.9 / LS 13.8	S 15.5 / LS 13.7	S 15.0 / LS 13.6	S 14.6 / LS 13.6
+1.00 above	S 19.7 / LS CHK	S 19.2 / LS 15.5	S 18.7 / LS 15.4	S 18.2 / LS 15.4	S 17.7 / LS 15.3	S 17.2 / LS 15.2	S 16.7 / LS 15.1	S 16.2 / LS 15.1
2.50 Standard	S 14.4 / LS CHK	S 14.1 / LS 11.7	S 13.8 / LS 11.7	S 13.4 / LS 11.6	S 13.1 / LS 11.6	S 12.8 / LS 11.5	S 12.4 / LS 11.5	S 12.1 / LS 11.4
+0.50 above	S 17.3 / LS CHK	S 16.9 / LS 14.0	S 16.5 / LS 14.0	S 16.1 / LS 13.9	S 15.7 / LS 13.9	S 15.3 / LS 13.8	S 14.9 / LS 13.8	S 14.5 / LS 13.7
+0.75 above	S 19.5 / LS CHK	S 19.0 / LS 15.8	S 18.6 / LS 15.7	S 18.1 / LS 15.7	S 17.7 / LS 15.6	S 17.2 / LS 15.5	S 16.8 / LS 15.5	S 16.3 / LS 15.4
+1.00 above	S 21.6 / LS CHK	S 21.1 / LS 17.6	S 20.6 / LS 17.5	S 20.1 / LS 17.4	S 19.6 / LS 17.3	S 19.2 / LS 17.3	S 18.7 / LS 17.2	S 18.2 / LS 17.1

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





7.00" UltraMotor

7/8 8.5 Stages M40

Build Rates



Bend Setting °	Bit 8-3/4	Bit 8-7/8	Bit 9	Bit 9-1/8	Bit 9-1/4	Bit 9-3/8	Bit 9-1/2	Bit 9-5/8
	LS OD 8.250	LS OD 8.375	LS OD 8.500	LS OD 8.625	LS OD 8.750	LS OD 8.875	LS OD 9.000	LS OD 9.125
1.50 Standard	S 6.5 / LS 5.9	S 6.2 / LS 5.9	S 5.9 / LS 5.9	S 5.6 / LS 6.0	S 5.2 / LS 6.0	S 4.9 / LS 6.1	S 4.6 / LS 6.1	S 4.2 / LS 6.2
+0.50 above	S 7.9 / LS 7.0	S 7.5 / LS 7.0	S 7.1 / LS 7.1	S 6.7 / LS 7.2	S 6.3 / LS 7.2	S 5.9 / LS 7.3	S 5.5 / LS 7.3	S 5.1 / LS 7.4
+0.75 above	S 8.8 / LS 7.9	S 8.4 / LS 7.9	S 7.9 / LS 8.0	S 7.5 / LS 8.1	S 7.1 / LS 8.1	S 6.6 / LS 8.2	S 6.2 / LS 8.2	S 5.7 / LS 8.3
+1.00 above	S 9.8 / LS 8.8	S 9.3 / LS 8.8	S 8.8 / LS 8.9	S 8.3 / LS 9.0	S 7.8 / LS 9.0	S 7.3 / LS 9.1	S 6.9 / LS 9.2	S 6.4 / LS 9.2
1.75 Standard	S 7.9 / LS 7.2	S 7.5 / LS 7.2	S 7.2 / LS 7.2	S 6.9 / LS 7.2	S 6.5 / LS 7.3	S 6.2 / LS 7.3	S 5.9 / LS 7.4	S 5.5 / LS 7.4
+0.50 above	S 9.4 / LS 8.7	S 9.0 / LS 8.6	S 8.6 / LS 8.6	S 8.2 / LS 8.7	S 7.8 / LS 8.7	S 7.4 / LS 8.8	S 7.1 / LS 8.8	S 6.7 / LS 8.9
+0.75 above	S 10.6 / LS 9.8	S 10.2 / LS 9.7	S 9.7 / LS 9.7	S 9.3 / LS 9.7	S 8.8 / LS 9.8	S 8.4 / LS 9.9	S 7.9 / LS 9.9	S 7.5 / LS 10.0
+1.00 above	S 11.8 / LS 10.9	S 11.3 / LS 10.8	S 10.8 / LS 10.7	S 10.3 / LS 10.8	S 9.8 / LS 10.9	S 9.3 / LS 11.0	S 8.8 / LS 11.0	S 8.3 / LS 11.1
1.83 Standard	S 8.3 / LS 7.7	S 7.9 / LS 7.6	S 7.6 / LS 7.6	S 7.3 / LS 7.6	S 7.0 / LS 7.7	S 6.6 / LS 7.7	S 6.3 / LS 7.8	S 6.0 / LS 7.8
+0.50 above	S 9.9 / LS 9.2	S 9.5 / LS 9.2	S 9.1 / LS 9.1	S 8.7 / LS 9.1	S 8.3 / LS 9.2	S 8.0 / LS 9.2	S 7.6 / LS 9.3	S 7.2 / LS 9.4
+0.75 above	S 11.2 / LS 10.4	S 10.7 / LS 10.3	S 10.3 / LS 10.2	S 9.8 / LS 10.3	S 9.4 / LS 10.3	S 8.9 / LS 10.4	S 8.5 / LS 10.5	S 8.1 / LS 10.5
+1.00 above	S 12.4 / LS 11.5	S 11.9 / LS 11.5	S 11.4 / LS 11.4	S 10.9 / LS 11.4	S 10.4 / LS 11.5	S 9.9 / LS 11.6	S 9.4 / LS 11.6	S 9.0 / LS 11.7
2.00 Standard	S 9.2 / LS 8.6	S 8.8 / LS 8.6	S 8.5 / LS 8.5	S 8.2 / LS 8.5	S 7.8 / LS 8.5	S 7.5 / LS 8.6	S 7.2 / LS 8.6	S 6.9 / LS 8.6
+0.50 above	S 11.0 / LS 10.3	S 10.6 / LS 10.3	S 10.2 / LS 10.2	S 9.8 / LS 10.2	S 9.4 / LS 10.2	S 9.0 / LS 10.3	S 8.6 / LS 10.3	S 8.2 / LS 10.4
+0.75 above	S 12.4 / LS 11.6	S 11.9 / LS 11.6	S 11.5 / LS 11.5	S 11.0 / LS 11.4	S 10.6 / LS 11.5	S 10.1 / LS 11.5	S 9.7 / LS 11.6	S 9.3 / LS 11.7
+1.00 above	S 13.7 / LS 12.9	S 13.3 / LS 12.9	S 12.8 / LS 12.8	S 12.3 / LS 12.7	S 11.8 / LS 12.8	S 11.3 / LS 12.8	S 10.8 / LS 12.9	S 10.3 / LS 13.0
2.12 Standard	S 9.8 / LS 9.3	S 9.5 / LS 9.2	S 9.1 / LS 9.2	S 8.8 / LS 9.1	S 8.5 / LS 9.1	S 8.1 / LS 9.2	S 7.8 / LS 9.2	S 7.5 / LS 9.2
+0.50 above	S 11.7 / LS 11.1	S 11.4 / LS 11.1	S 11.0 / LS 11.0	S 10.6 / LS 11.0	S 10.2 / LS 10.9	S 9.8 / LS 11.0	S 9.4 / LS 11.0	S 9.0 / LS 11.1
+0.75 above	S 13.2 / LS 12.5	S 12.8 / LS 12.5	S 12.3 / LS 12.4	S 11.9 / LS 12.3	S 11.4 / LS 12.3	S 11.0 / LS 12.4	S 10.6 / LS 12.4	S 10.1 / LS 12.5
+1.00 above	S 14.7 / LS 13.9	S 14.2 / LS 13.8	S 13.7 / LS 13.8	S 13.2 / LS 13.7	S 12.7 / LS 13.7	S 12.2 / LS 13.7	S 11.7 / LS 13.8	S 11.2 / LS 13.9
2.25 Standard	S 10.5 / LS 10.0	S 10.1 / LS 9.9	S 9.8 / LS 9.9	S 9.5 / LS 9.9	S 9.2 / LS 9.8	S 8.8 / LS 9.8	S 8.5 / LS 9.8	S 8.2 / LS 9.9
+0.50 above	S 12.6 / LS 12.0	S 12.2 / LS 11.9	S 11.8 / LS 11.9	S 11.4 / LS 11.8	S 11.0 / LS 11.8	S 10.6 / LS 11.8	S 10.2 / LS 11.8	S 9.8 / LS 11.9
+0.75 above	S 14.1 / LS 13.5	S 13.7 / LS 13.4	S 13.2 / LS 13.4	S 12.8 / LS 13.3	S 12.4 / LS 13.2	S 11.9 / LS 13.2	S 11.5 / LS 13.3	S 11.0 / LS 13.4
+1.00 above	S 15.7 / LS 15.0	S 15.2 / LS 14.9	S 14.7 / LS 14.9	S 14.2 / LS 14.8	S 13.7 / LS 14.7	S 13.2 / LS 14.7	S 12.7 / LS 14.8	S 12.3 / LS 14.8
2.50 Standard	S 11.8 / LS 11.4	S 11.5 / LS 11.3	S 11.1 / LS 11.3	S 10.8 / LS 11.2	S 10.5 / LS 11.2	S 10.1 / LS 11.1	S 9.8 / LS 11.1	S 9.5 / LS 11.1
+0.50 above	S 14.1 / LS 13.7	S 13.7 / LS 13.6	S 13.3 / LS 13.5	S 13.0 / LS 13.5	S 12.6 / LS 13.4	S 12.2 / LS 13.4	S 11.8 / LS 13.3	S 11.4 / LS 13.4
+0.75 above	S 15.9 / LS 15.4	S 15.5 / LS 15.3	S 15.0 / LS 15.2	S 14.6 / LS 15.2	S 14.1 / LS 15.1	S 13.7 / LS 15.0	S 13.2 / LS 15.0	S 12.8 / LS 15.0
+1.00 above	S 17.7 / LS 17.1	S 17.2 / LS 17.0	S 16.7 / LS 16.9	S 16.2 / LS 16.9	S 15.7 / LS 16.8	S 15.2 / LS 16.7	S 14.7 / LS 16.6	S 14.2 / LS 16.7

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





7.00" UltraMotor

7/8 8.5 Stages M40

Build Rates



Bend Setting °	9-3/4	Bit 9-7/8	Bit 10*	Bit 10-1/8*	Bit 10-1/4*	Bit 10-3/8*	Bit 10-1/2*	Bit 10-5/8*
	LS OD 9.250	LS OD 9.375	LS OD 9.500	LS OD 9.625	LS OD 9.750	LS OD 9.875	LS OD 10.000	LS OD 10.125
1.50 Standard	S 3.9 / LS 6.2	S 3.6 / LS 6.3	S 3.3 / LS 6.3	S 2.9 / LS 6.3	S 2.6 / LS 6.4	S 2.3 / LS 6.4	S 1.9 / LS 6.5	S 1.6 / LS 6.5
+0.50 above	S 4.7 / LS 7.4	S 4.3 / LS 7.5	S 3.9 / LS 7.6	S 3.5 / LS 7.6	S 3.1 / LS 7.7	S 2.7 / LS 7.7	S 2.3 / LS 7.8	S 1.9 / LS 7.8
+0.75 above	S 5.3 / LS 8.4	S 4.8 / LS 8.4	S 4.4 / LS 8.5	S 3.9 / LS 8.6	S 3.5 / LS 8.6	S 3.1 / LS 8.7	S 2.6 / LS 8.8	S 2.2 / LS 8.8
+1.00 above	S 5.9 / LS 9.3	S 5.4 / LS 9.4	S 4.9 / LS 9.4	S 4.4 / LS 9.5	S 3.9 / LS 9.6	S 3.4 / LS 9.7	S 2.9 / LS 9.7	S 2.4 / LS 9.8
1.75 Standard	S 5.2 / LS 7.4	S 4.9 / LS 7.5	S 4.6 / LS 7.5	S 4.2 / LS 7.6	S 3.9 / LS 7.6	S 3.6 / LS 7.7	S 3.2 / LS 7.7	S 2.9 / LS 7.8
+0.50 above	S 6.3 / LS 8.9	S 5.9 / LS 9.0	S 5.5 / LS 9.1	S 5.1 / LS 9.1	S 4.7 / LS 9.2	S 4.3 / LS 9.2	S 3.9 / LS 9.3	S 3.5 / LS 9.3
+0.75 above	S 7.0 / LS 10.1	S 6.6 / LS 10.1	S 6.2 / LS 10.2	S 5.7 / LS 10.2	S 5.3 / LS 10.3	S 4.8 / LS 10.4	S 4.4 / LS 10.4	S 3.9 / LS 10.5
+1.00 above	S 7.8 / LS 11.2	S 7.3 / LS 11.2	S 6.8 / LS 11.3	S 6.3 / LS 11.4	S 5.9 / LS 11.5	S 5.4 / LS 11.5	S 4.9 / LS 11.6	S 4.4 / LS 11.7
1.83 Standard	S 5.6 / LS 7.8	S 5.3 / LS 7.9	S 5.0 / LS 7.9	S 4.7 / LS 8.0	S 4.3 / LS 8.0	S 4.0 / LS 8.1	S 3.7 / LS 8.1	S 3.3 / LS 8.2
+0.50 above	S 6.8 / LS 9.4	S 6.4 / LS 9.5	S 6.0 / LS 9.5	S 5.6 / LS 9.6	S 5.2 / LS 9.6	S 4.8 / LS 9.7	S 4.4 / LS 9.8	S 4.0 / LS 9.8
+0.75 above	S 7.6 / LS 10.6	S 7.2 / LS 10.7	S 6.7 / LS 10.7	S 6.3 / LS 10.8	S 5.8 / LS 10.9	S 5.4 / LS 10.9	S 4.9 / LS 11.0	S 4.5 / LS 11.0
+1.00 above	S 8.5 / LS 11.8	S 8.0 / LS 11.8	S 7.5 / LS 11.9	S 7.0 / LS 12.0	S 6.5 / LS 12.1	S 6.0 / LS 12.1	S 5.5 / LS 12.2	S 5.0 / LS 12.3
2.00 Standard	S 6.5 / LS 8.7	S 6.2 / LS 8.7	S 5.9 / LS 8.8	S 5.5 / LS 8.8	S 5.2 / LS 8.9	S 4.9 / LS 8.9	S 4.6 / LS 9.0	S 4.2 / LS 9.0
+0.50 above	S 7.8 / LS 10.4	S 7.4 / LS 10.5	S 7.0 / LS 10.5	S 6.6 / LS 10.6	S 6.3 / LS 10.7	S 5.9 / LS 10.7	S 5.5 / LS 10.8	S 5.1 / LS 10.8
+0.75 above	S 8.8 / LS 11.7	S 8.4 / LS 11.8	S 7.9 / LS 11.9	S 7.5 / LS 11.9	S 7.0 / LS 12.0	S 6.6 / LS 12.1	S 6.1 / LS 12.1	S 5.7 / LS 12.2
+1.00 above	S 9.8 / LS 13.0	S 9.3 / LS 13.1	S 8.8 / LS 13.2	S 8.3 / LS 13.3	S 7.8 / LS 13.3	S 7.3 / LS 13.4	S 6.8 / LS 13.5	S 6.3 / LS 13.5
2.12 Standard	S 7.2 / LS 9.3	S 6.8 / LS 9.3	S 6.5 / LS 9.4	S 6.2 / LS 9.4	S 5.8 / LS 9.5	S 5.5 / LS 9.5	S 5.2 / LS 9.6	S 4.9 / LS 9.6
+0.50 above	S 8.6 / LS 11.2	S 8.2 / LS 11.2	S 7.8 / LS 11.3	S 7.4 / LS 11.3	S 7.0 / LS 11.4	S 6.6 / LS 11.4	S 6.2 / LS 11.5	S 5.8 / LS 11.5
+0.75 above	S 9.7 / LS 12.5	S 9.2 / LS 12.6	S 8.8 / LS 12.7	S 8.3 / LS 12.7	S 7.9 / LS 12.8	S 7.4 / LS 12.9	S 7.0 / LS 12.9	S 6.6 / LS 13.0
+1.00 above	S 10.7 / LS 13.9	S 10.2 / LS 14.0	S 9.7 / LS 14.1	S 9.3 / LS 14.2	S 8.8 / LS 14.2	S 8.3 / LS 14.3	S 7.8 / LS 14.4	S 7.3 / LS 14.4
2.25 Standard	S 7.8 / LS 9.9	S 7.5 / LS 10.0	S 7.2 / LS 10.0	S 6.9 / LS 10.1	S 6.5 / LS 10.1	S 6.2 / LS 10.2	S 5.9 / LS 10.2	S 5.5 / LS 10.3
+0.50 above	S 9.4 / LS 11.9	S 9.0 / LS 12.0	S 8.6 / LS 12.0	S 8.2 / LS 12.1	S 7.8 / LS 12.2	S 7.4 / LS 12.2	S 7.0 / LS 12.3	S 6.6 / LS 12.3
+0.75 above	S 10.6 / LS 13.4	S 10.1 / LS 13.5	S 9.7 / LS 13.5	S 9.2 / LS 13.6	S 8.8 / LS 13.7	S 8.4 / LS 13.7	S 7.9 / LS 13.8	S 7.5 / LS 13.9
+1.00 above	S 11.8 / LS 14.9	S 11.3 / LS 15.0	S 10.8 / LS 15.1	S 10.3 / LS 15.1	S 9.8 / LS 15.2	S 9.3 / LS 15.3	S 8.8 / LS 15.3	S 8.3 / LS 15.4
2.50 Standard	S 9.1 / LS 11.2	S 8.8 / LS 11.2	S 8.5 / LS 11.3	S 8.2 / LS 11.3	S 7.8 / LS 11.4	S 7.5 / LS 11.4	S 7.2 / LS 11.5	S 6.8 / LS 11.5
+0.50 above	S 11.0 / LS 13.4	S 10.6 / LS 13.5	S 10.2 / LS 13.5	S 9.8 / LS 13.6	S 9.4 / LS 13.7	S 9.0 / LS 13.7	S 8.6 / LS 13.8	S 8.2 / LS 13.8
+0.75 above	S 12.3 / LS 15.1	S 11.9 / LS 15.2	S 11.5 / LS 15.2	S 11.0 / LS 15.3	S 10.6 / LS 15.4	S 10.1 / LS 15.4	S 9.7 / LS 15.5	S 9.2 / LS 15.5
+1.00 above	S 13.7 / LS 16.8	S 13.2 / LS 16.9	S 12.7 / LS 16.9	S 12.2 / LS 17.0	S 11.7 / LS 17.1	S 11.3 / LS 17.1	S 10.8 / LS 17.2	S 10.3 / LS 17.3

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





7.00" UltraMotor

7/8 8.5 Stages M40

Build Rates



Bend Setting °	Bit 10-3/4*	Bit 10-7/8*	Bit 11*	Bit 11-1/8*	Bit 11-1/4*	Bit 11-3/8*	Bit 11-1/2*	Bit 11-5/8*
	LS OD 10.250	LS OD 10.375	LS OD 10.500	LS OD 10.625	LS OD 10.750	LS OD 10.875	LS OD 11.000	LS OD 11.125
1.50 Standard	S 1.3 / LS 6.6	S 0.9 / LS 6.6	S 0.6 / LS 6.7	S 0.3 / LS 6.7	S 0.0 / LS 6.8	S -0.4 / LS 6.8	S -0.7 / LS 6.9	S -1.0 / LS 6.9
+0.50 above	S 1.5 / LS 7.9	S 1.1 / LS 8.0	S 0.7 / LS 8.0	S 0.3 / LS 8.1	S N/B / LS 8.1	S N/B / LS 8.2	S N/B / LS 8.2	S N/B / LS 8.3
+0.75 above	S 1.7 / LS 8.9	S 1.3 / LS 8.9	S 0.8 / LS 9.0	S 0.4 / LS 9.1	S N/B / LS 9.1	S N/B / LS 9.2	S N/B / LS 9.3	S N/B / LS 9.3
+1.00 above	S 1.9 / LS 9.9	S 1.4 / LS 9.9	S 0.9 / LS 10.0	S 0.4 / LS 10.1	S N/B / LS 10.2	S N/B / LS 10.2	S N/B / LS 10.3	S N/B / LS 10.4
1.75 Standard	S 2.6 / LS 7.8	S 2.3 / LS 7.9	S 1.9 / LS 7.9	S 1.6 / LS 8.0	S 1.3 / LS 8.0	S 0.9 / LS 8.1	S 0.6 / LS 8.1	S 0.3 / LS 8.2
+0.50 above	S 3.1 / LS 9.4	S 2.7 / LS 9.4	S 2.3 / LS 9.5	S 1.9 / LS 9.6	S 1.5 / LS 9.6	S 1.1 / LS 9.7	S 0.7 / LS 9.7	S 0.3 / LS 9.8
+0.75 above	S 3.5 / LS 10.6	S 3.0 / LS 10.6	S 2.6 / LS 10.7	S 2.2 / LS 10.8	S 1.7 / LS 10.8	S 1.3 / LS 10.9	S 0.8 / LS 10.9	S 0.4 / LS 11.0
+1.00 above	S 3.9 / LS 11.7	S 3.4 / LS 11.8	S 2.9 / LS 11.9	S 2.4 / LS 12.0	S 1.9 / LS 12.0	S 1.4 / LS 12.1	S 0.9 / LS 12.2	S 0.4 / LS 12.2
1.83 Standard	S 3.0 / LS 8.2	S 2.7 / LS 8.3	S 2.3 / LS 8.3	S 2.0 / LS 8.4	S 1.7 / LS 8.4	S 1.4 / LS 8.5	S 1.0 / LS 8.5	S 0.7 / LS 8.6
+0.50 above	S 3.6 / LS 9.9	S 3.2 / LS 9.9	S 2.8 / LS 10.0	S 2.4 / LS 10.0	S 2.0 / LS 10.1	S 1.6 / LS 10.2	S 1.2 / LS 10.2	S 0.8 / LS 10.3
+0.75 above	S 4.1 / LS 11.1	S 3.6 / LS 11.2	S 3.2 / LS 11.2	S 2.7 / LS 11.3	S 2.3 / LS 11.4	S 1.8 / LS 11.4	S 1.4 / LS 11.5	S 0.9 / LS 11.6
+1.00 above	S 4.5 / LS 12.3	S 4.0 / LS 12.4	S 3.5 / LS 12.5	S 3.0 / LS 12.6	S 2.5 / LS 12.6	S 2.0 / LS 12.7	S 1.5 / LS 12.8	S 1.0 / LS 12.8
2.00 Standard	S 3.9 / LS 9.1	S 3.6 / LS 9.1	S 3.2 / LS 9.2	S 2.9 / LS 9.2	S 2.6 / LS 9.3	S 2.2 / LS 9.3	S 1.9 / LS 9.4	S 1.6 / LS 9.4
+0.50 above	S 4.7 / LS 10.9	S 4.3 / LS 10.9	S 3.9 / LS 11.0	S 3.5 / LS 11.1	S 3.1 / LS 11.1	S 2.7 / LS 11.2	S 2.3 / LS 11.2	S 1.9 / LS 11.3
+0.75 above	S 5.3 / LS 12.2	S 4.8 / LS 12.3	S 4.4 / LS 12.4	S 3.9 / LS 12.4	S 3.5 / LS 12.5	S 3.0 / LS 12.6	S 2.6 / LS 12.6	S 2.1 / LS 12.7
+1.00 above	S 5.8 / LS 13.6	S 5.3 / LS 13.7	S 4.9 / LS 13.8	S 4.4 / LS 13.8	S 3.9 / LS 13.9	S 3.4 / LS 14.0	S 2.9 / LS 14.0	S 2.4 / LS 14.1
2.12 Standard	S 4.5 / LS 9.7	S 4.2 / LS 9.7	S 3.9 / LS 9.8	S 3.5 / LS 9.8	S 3.2 / LS 9.9	S 2.9 / LS 9.9	S 2.5 / LS 10.0	S 2.2 / LS 10.0
+0.50 above	S 5.4 / LS 11.6	S 5.0 / LS 11.7	S 4.6 / LS 11.7	S 4.2 / LS 11.8	S 3.8 / LS 11.8	S 3.5 / LS 11.9	S 3.1 / LS 11.9	S 2.7 / LS 12.0
+0.75 above	S 6.1 / LS 13.1	S 5.7 / LS 13.1	S 5.2 / LS 13.2	S 4.8 / LS 13.2	S 4.3 / LS 13.3	S 3.9 / LS 13.4	S 3.4 / LS 13.4	S 3.0 / LS 13.5
+1.00 above	S 6.8 / LS 14.5	S 6.3 / LS 14.6	S 5.8 / LS 14.6	S 5.3 / LS 14.7	S 4.8 / LS 14.8	S 4.3 / LS 14.9	S 3.8 / LS 14.9	S 3.3 / LS 15.0
2.25 Standard	S 5.2 / LS 10.3	S 4.9 / LS 10.4	S 4.5 / LS 10.4	S 4.2 / LS 10.5	S 3.9 / LS 10.5	S 3.6 / LS 10.6	S 3.2 / LS 10.6	S 2.9 / LS 10.6
+0.50 above	S 6.2 / LS 12.4	S 5.8 / LS 12.4	S 5.5 / LS 12.5	S 5.1 / LS 12.6	S 4.7 / LS 12.6	S 4.3 / LS 12.7	S 3.9 / LS 12.7	S 3.5 / LS 12.8
+0.75 above	S 7.0 / LS 13.9	S 6.6 / LS 14.0	S 6.1 / LS 14.1	S 5.7 / LS 14.1	S 5.2 / LS 14.2	S 4.8 / LS 14.2	S 4.4 / LS 14.3	S 3.9 / LS 14.4
+1.00 above	S 7.8 / LS 15.5	S 7.3 / LS 15.6	S 6.8 / LS 15.6	S 6.3 / LS 15.7	S 5.8 / LS 15.8	S 5.3 / LS 15.8	S 4.8 / LS 15.9	S 4.3 / LS 16.0
2.50 Standard	S 6.5 / LS 11.6	S 6.2 / LS 11.6	S 5.9 / LS 11.7	S 5.5 / LS 11.7	S 5.2 / LS 11.8	S 4.9 / LS 11.8	S 4.5 / LS 11.8	S 4.2 / LS 11.9
+0.50 above	S 7.8 / LS 13.9	S 7.4 / LS 13.9	S 7.0 / LS 14.0	S 6.6 / LS 14.0	S 6.2 / LS 14.1	S 5.8 / LS 14.2	S 5.4 / LS 14.2	S 5.0 / LS 14.3
+0.75 above	S 8.8 / LS 15.6	S 8.3 / LS 15.7	S 7.9 / LS 15.7	S 7.5 / LS 15.8	S 7.0 / LS 15.9	S 6.6 / LS 15.9	S 6.1 / LS 16.0	S 5.7 / LS 16.1
+1.00 above	S 9.8 / LS 17.3	S 9.3 / LS 17.4	S 8.8 / LS 17.5	S 8.3 / LS 17.6	S 7.8 / LS 17.6	S 7.3 / LS 17.7	S 6.8 / LS 17.8	S 6.3 / LS 17.8

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





7.00" UltraMotor

7/8 8.5 Stages M40

Build Rates



Bend Setting °	Bit 11-3/4*	Bit 11-7/8*	Bit 12*	Bit 12-1/8*	Bit 12-1/4*
	LS OD 11.250	LS OD 11.375	LS OD 11.500	LS OD 11.625	LS OD 11.750
150 Standard	S -1.4 / LS 7.0	S -1.7 / LS 7.0	S -2.0 / LS 7.1	S -2.3 / LS 7.1	S -2.7 / LS 7.1
+0.50 above	S N/B / LS 8.3	S N/B / LS 8.4	S N/B / LS 8.5	S N/B / LS 8.5	S N/B / LS 8.6
+0.75 above	S N/B / LS 9.4	S N/B / LS 9.5	S N/B / LS 9.5	S N/B / LS 9.6	S N/B / LS 9.6
+1.00 above	S N/B / LS 10.4	S N/B / LS 10.5	S N/B / LS 10.6	S N/B / LS 10.6	S N/B / LS 10.7
175 Standard	S 0.0 / LS 8.2	S -0.4 / LS 8.3	S -0.7 / LS 8.3	S -1.0 / LS 8.3	S -1.4 / LS 8.4
+0.50 above	S N/B / LS 9.8	S N/B / LS 9.9	S N/B / LS 10.0	S N/B / LS 10.0	S N/B / LS 10.1
+0.75 above	S N/B / LS 11.1	S N/B / LS 11.1	S N/B / LS 11.2	S N/B / LS 11.3	S N/B / LS 11.3
+1.00 above	S N/B / LS 12.3	S N/B / LS 12.4	S N/B / LS 12.4	S N/B / LS 12.5	S N/B / LS 12.6
183 Standard	S 0.4 / LS 8.6	S 0.0 / LS 8.7	S -0.3 / LS 8.7	S -0.6 / LS 8.7	S -0.9 / LS 8.8
+0.50 above	S 0.4 / LS 10.3	S 0.0 / LS 10.4	S N/B / LS 10.4	S N/B / LS 10.5	S N/B / LS 10.6
+0.75 above	S 0.5 / LS 11.6	S 0.1 / LS 11.7	S N/B / LS 11.7	S N/B / LS 11.8	S N/B / LS 11.9
+1.00 above	S 0.6 / LS 12.9	S 0.1 / LS 13.0	S N/B / LS 13.0	S N/B / LS 13.1	S N/B / LS 13.2
2.00 Standard	S 1.3 / LS 9.5	S 0.9 / LS 9.5	S 0.6 / LS 9.5	S 0.3 / LS 9.6	S -0.1 / LS 9.6
+0.50 above	S 1.5 / LS 11.3	S 1.1 / LS 11.4	S 0.7 / LS 11.5	S 0.3 / LS 11.5	S N/B / LS 11.6
+0.75 above	S 1.7 / LS 12.8	S 1.3 / LS 12.8	S 0.8 / LS 12.9	S 0.4 / LS 12.9	S N/B / LS 13.0
+1.00 above	S 1.9 / LS 14.2	S 1.4 / LS 14.2	S 0.9 / LS 14.3	S 0.4 / LS 14.4	S N/B / LS 14.5
2.12 Standard	S 1.9 / LS 10.0	S 1.6 / LS 10.1	S 1.2 / LS 10.1	S 0.9 / LS 10.2	S 0.6 / LS 10.2
+0.50 above	S 2.3 / LS 12.1	S 1.9 / LS 12.1	S 1.5 / LS 12.2	S 1.1 / LS 12.2	S 0.7 / LS 12.3
+0.75 above	S 2.5 / LS 13.6	S 2.1 / LS 13.6	S 1.7 / LS 13.7	S 1.2 / LS 13.8	S 0.8 / LS 13.8
+1.00 above	S 2.8 / LS 15.1	S 2.3 / LS 15.1	S 1.8 / LS 15.2	S 1.4 / LS 15.3	S 0.9 / LS 15.4
2.25 Standard	S 2.6 / LS 10.7	S 2.2 / LS 10.7	S 1.9 / LS 10.8	S 1.6 / LS 10.8	S 1.3 / LS 10.9
+0.50 above	S 3.1 / LS 12.8	S 2.7 / LS 12.9	S 2.3 / LS 12.9	S 1.9 / LS 13.0	S 1.5 / LS 13.1
+0.75 above	S 3.5 / LS 14.4	S 3.0 / LS 14.5	S 2.6 / LS 14.6	S 2.1 / LS 14.6	S 1.7 / LS 14.7
+1.00 above	S 3.9 / LS 16.0	S 3.4 / LS 16.1	S 2.9 / LS 16.2	S 2.4 / LS 16.3	S 1.9 / LS 16.3
2.50 Standard	S 3.9 / LS 11.9	S 3.5 / LS 12.0	S 3.2 / LS 12.0	S 2.9 / LS 12.1	S 2.6 / LS 12.1
+0.50 above	S 4.7 / LS 14.3	S 4.3 / LS 14.4	S 3.9 / LS 14.4	S 3.5 / LS 14.5	S 3.1 / LS 14.6
+0.75 above	S 5.2 / LS 16.1	S 4.8 / LS 16.2	S 4.3 / LS 16.2	S 3.9 / LS 16.3	S 3.5 / LS 16.4
+1.00 above	S 5.8 / LS 17.9	S 5.3 / LS 18.0	S 4.8 / LS 18.1	S 4.3 / LS 18.1	S 3.8 / LS 18.2

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





7.00" UltraMotor 7/8 8.5 Stages M41

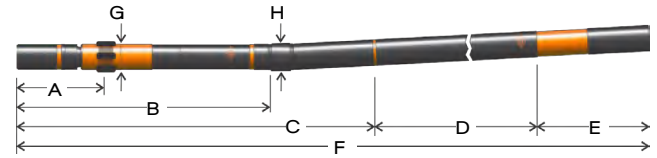


Motor Specifications

Bit Box to Stabilizer	A	30 in.
Bit Box to Bend (FBH)	B	60 in.
Bit Box to Adj. Bend	B	72 in.
Bottom End Length	C	107 in.
Power Section Length	D	see Power Section
Top End Length	E	31 in.
Total Length	F	C + D + E
Body Outer Diameter	G	7.25 in.
Crown Pad Radius	H	3.98 in.
Recommended Hole Size		8-1/2 - 9-7/8 in.
Standard Bit Box Connection ¹		4-1/2 REG
Standard Pin Down Connection ¹		4-1/2 IF
Standard Top Box Connection ¹		NC50 (5 XH, 4-1/2 IF) NC46 (4 IF, 4-1/2 XH)
Weight ²		2,500 lbs
Operating Capacity	Max. WOB	95,100 lbs
	Max. Bit Overpull	95,100 lbs
	Torsional Limit	21,000 lbf-ft
Static Capacity	Max. WOB to Re-run	487,500 lbs
	Max. Bit Overpull to Re-run	319,000 lbs
	Absolute Body Overpull	659,000 lbs
	Torsional Limit	34,000 lbf-ft

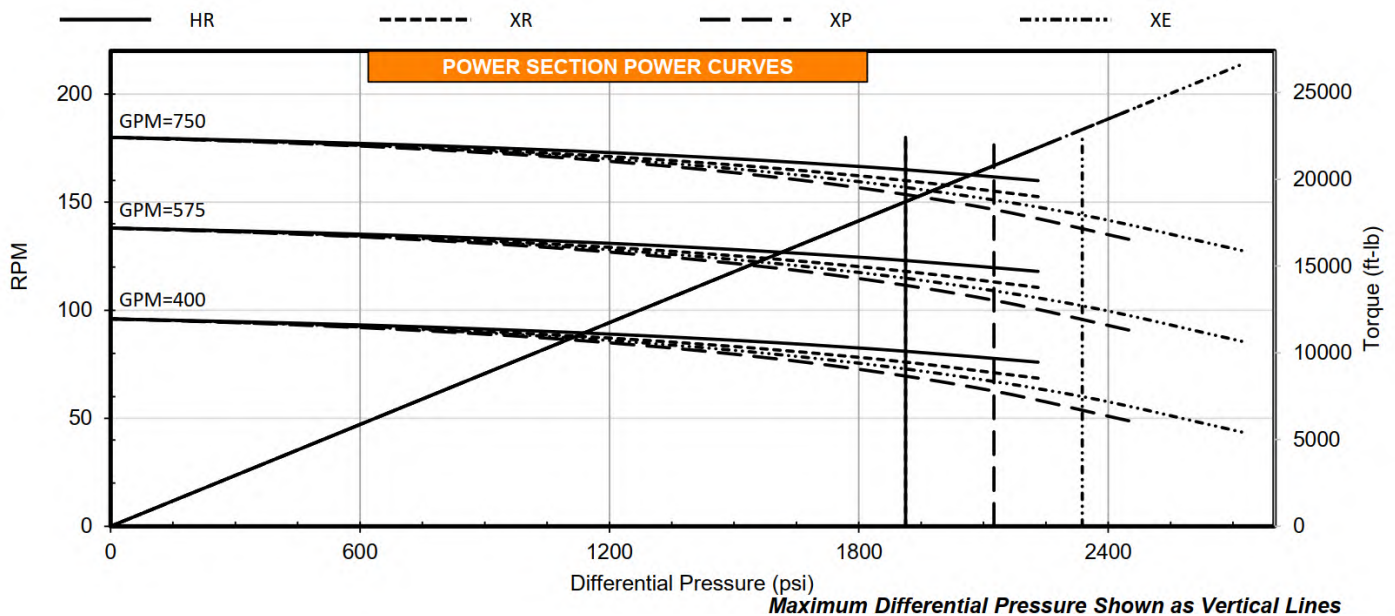
¹other options available on request

²not including Power Section



Power Section

Elastomer	HR	XR	XP	XE
Configuration	7/8 Lobes 8.5 Stages			
Stator Length New (in.)	300			
Stator OD (in.)	7.00			
Rotor Weight (lbs)	1,288			
Stator Weight (lbs)	979			
Speed Range (rpm)	96 - 180			
Flow Range (gpm)	400 - 750			
Rotation (rev/gal)	0.240			
Torque Slope (lbf-ft/psi)	9.783			
Off Bottom Pressure (psi)	164			
Max Diff Pressure (psi)	1,910	1,910	2,130	2,340
Max Torque (lbf-ft)	18,710	18,710	20,790	22,870
Stall Diff Pressure (psi)	2,870	2,870	3,190	3,510
Stall Torque (lbf-ft)	28,060	28,060	31,180	34,300
Max Power (hp)	588	570	580	627



BLACK DIAMOND





7.00" UltraMotor

7/8 8.5 Stages M41

Build Rates



Bend Setting °	Bit 7-3/4*	Bit 7-7/8*	Bit 8*	Bit 8-1/8*	Bit 8-1/4*	Bit 8-3/8*	Bit 8-1/2	Bit 8-5/8
	LS OD 7.250	LS OD 7.375	LS OD 7.500	LS OD 7.625	LS OD 7.750	LS OD 7.875	LS OD 8.000	LS OD 8.125
1.50 Standard	S 8.6 / LS CHK	S 8.4 / LS 6.4	S 8.1 / LS 6.4	S 7.9 / LS 6.3	S 7.6 / LS 6.3	S 7.3 / LS 6.2	S 7.1 / LS 6.2	S 6.8 / LS 6.1
+0.50 above	S 10.3 / LS CHK	S 10.0 / LS 7.7	S 9.7 / LS 7.6	S 9.4 / LS 7.6	S 9.1 / LS 7.5	S 8.8 / LS 7.5	S 8.5 / LS 7.4	S 8.2 / LS 7.4
+0.75 above	S 11.6 / LS CHK	S 11.3 / LS 8.6	S 10.9 / LS 8.6	S 10.6 / LS 8.5	S 10.3 / LS 8.5	S 9.9 / LS 8.4	S 9.6 / LS 8.3	S 9.2 / LS 8.3
+1.00 above	S 12.9 / LS CHK	S 12.5 / LS 9.6	S 12.2 / LS 9.5	S 11.8 / LS 9.5	S 11.4 / LS 9.4	S 11.0 / LS 9.3	S 10.6 / LS 9.3	S 10.3 / LS 9.2
1.75 Standard	S 9.9 / LS CHK	S 9.6 / LS 7.8	S 9.4 / LS 7.7	S 9.1 / LS 7.7	S 8.9 / LS 7.6	S 8.6 / LS 7.6	S 8.4 / LS 7.5	S 8.1 / LS 7.5
+0.50 above	S 11.8 / LS CHK	S 11.5 / LS 9.3	S 11.2 / LS 9.3	S 10.9 / LS 9.2	S 10.6 / LS 9.2	S 10.3 / LS 9.1	S 10.0 / LS 9.0	S 9.7 / LS 9.0
+0.75 above	S 13.3 / LS CHK	S 13.0 / LS 10.5	S 12.6 / LS 10.4	S 12.3 / LS 10.4	S 12.0 / LS 10.3	S 11.6 / LS 10.2	S 11.3 / LS 10.2	S 10.9 / LS 10.1
+1.00 above	S 14.8 / LS CHK	S 14.4 / LS 11.6	S 14.1 / LS 11.6	S 13.7 / LS 11.5	S 13.3 / LS 11.4	S 12.9 / LS 11.4	S 12.5 / LS 11.3	S 12.2 / LS 11.2
1.83 Standard	S 10.3 / LS CHK	S 10.0 / LS 8.2	S 9.8 / LS 8.2	S 9.5 / LS 8.1	S 9.3 / LS 8.1	S 9.0 / LS 8.0	S 8.8 / LS 8.0	S 8.5 / LS 7.9
+0.50 above	S 12.3 / LS CHK	S 12.0 / LS 9.8	S 11.7 / LS 9.8	S 11.4 / LS 9.7	S 11.1 / LS 9.7	S 10.8 / LS 9.6	S 10.5 / LS 9.6	S 10.2 / LS 9.5
+0.75 above	S 13.9 / LS CHK	S 13.5 / LS 11.1	S 13.2 / LS 11.0	S 12.9 / LS 10.9	S 12.5 / LS 10.9	S 12.2 / LS 10.8	S 11.8 / LS 10.8	S 11.5 / LS 10.7
+1.00 above	S 15.4 / LS CHK	S 15.0 / LS 12.3	S 14.7 / LS 12.2	S 14.3 / LS 12.2	S 13.9 / LS 12.1	S 13.5 / LS 12.0	S 13.1 / LS 12.0	S 12.8 / LS 11.9
2.00 Standard	S 11.1 / LS CHK	S 10.9 / LS 9.1	S 10.6 / LS 9.1	S 10.4 / LS 9.0	S 10.1 / LS 9.0	S 9.9 / LS 8.9	S 9.6 / LS 8.9	S 9.4 / LS 8.9
+0.50 above	S 13.4 / LS CHK	S 13.1 / LS 10.9	S 12.8 / LS 10.9	S 12.5 / LS 10.8	S 12.2 / LS 10.8	S 11.9 / LS 10.7	S 11.6 / LS 10.7	S 11.2 / LS 10.6
+0.75 above	S 15.0 / LS CHK	S 14.7 / LS 12.3	S 14.4 / LS 12.3	S 14.0 / LS 12.2	S 13.7 / LS 12.1	S 13.3 / LS 12.1	S 13.0 / LS 12.0	S 12.7 / LS 12.0
+1.00 above	S 16.7 / LS CHK	S 16.3 / LS 13.7	S 16.0 / LS 13.6	S 15.6 / LS 13.5	S 15.2 / LS 13.5	S 14.8 / LS 13.4	S 14.4 / LS 13.3	S 14.1 / LS 13.3
2.12 Standard	S 11.7 / LS CHK	S 11.5 / LS 9.8	S 11.2 / LS 9.7	S 11.0 / LS 9.7	S 10.7 / LS 9.6	S 10.5 / LS 9.6	S 10.2 / LS 9.6	S 10.0 / LS 9.5
+0.50 above	S 14.1 / LS CHK	S 13.8 / LS 11.7	S 13.5 / LS 11.7	S 13.2 / LS 11.6	S 12.9 / LS 11.6	S 12.6 / LS 11.5	S 12.3 / LS 11.5	S 12.0 / LS 11.4
+0.75 above	S 15.9 / LS CHK	S 15.5 / LS 13.2	S 15.2 / LS 13.1	S 14.8 / LS 13.1	S 14.5 / LS 13.0	S 14.2 / LS 13.0	S 13.8 / LS 12.9	S 13.5 / LS 12.8
+1.00 above	S 17.6 / LS CHK	S 17.2 / LS 14.7	S 16.9 / LS 14.6	S 16.5 / LS 14.5	S 16.1 / LS 14.5	S 15.7 / LS 14.4	S 15.4 / LS 14.3	S 15.0 / LS 14.3
2.25 Standard	S 12.4 / LS CHK	S 12.2 / LS 10.5	S 11.9 / LS 10.4	S 11.6 / LS 10.4	S 11.4 / LS 10.4	S 11.1 / LS 10.3	S 10.9 / LS 10.3	S 10.6 / LS 10.2
+0.50 above	S 14.9 / LS CHK	S 14.6 / LS 12.6	S 14.3 / LS 12.5	S 14.0 / LS 12.5	S 13.7 / LS 12.4	S 13.4 / LS 12.4	S 13.1 / LS 12.3	S 12.8 / LS 12.3
+0.75 above	S 16.7 / LS CHK	S 16.4 / LS 14.2	S 16.1 / LS 14.1	S 15.7 / LS 14.0	S 15.4 / LS 14.0	S 15.0 / LS 13.9	S 14.7 / LS 13.9	S 14.4 / LS 13.8
+1.00 above	S 18.6 / LS CHK	S 18.2 / LS 15.7	S 17.9 / LS 15.7	S 17.5 / LS 15.6	S 17.1 / LS 15.5	S 16.7 / LS 15.5	S 16.3 / LS 15.4	S 16.0 / LS 15.3
2.50 Standard	S 13.7 / LS CHK	S 13.4 / LS 11.8	S 13.2 / LS 11.8	S 12.9 / LS 11.8	S 12.7 / LS 11.7	S 12.4 / LS 11.7	S 12.2 / LS 11.6	S 11.9 / LS 11.6
+0.50 above	S 16.4 / LS CHK	S 16.1 / LS 14.2	S 15.8 / LS 14.2	S 15.5 / LS 14.1	S 15.2 / LS 14.1	S 14.9 / LS 14.0	S 14.6 / LS 13.9	S 14.3 / LS 13.9
+0.75 above	S 18.5 / LS CHK	S 18.1 / LS 16.0	S 17.8 / LS 15.9	S 17.4 / LS 15.9	S 17.1 / LS 15.8	S 16.8 / LS 15.8	S 16.4 / LS 15.7	S 16.1 / LS 15.6
+1.00 above	S 20.5 / LS CHK	S 20.1 / LS 17.8	S 19.7 / LS 17.7	S 19.4 / LS 17.6	S 19.0 / LS 17.6	S 18.6 / LS 17.5	S 18.2 / LS 17.4	S 17.9 / LS 17.4

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





7.00" UltraMotor

7/8 8.5 Stages M41

Build Rates



Bend Setting °	Bit 8-3/4	Bit 8-7/8	Bit 9	Bit 9-1/8	Bit 9-1/4	Bit 9-3/8	Bit 9-1/2	Bit 9-5/8
	LS OD 8.250	LS OD 8.375	LS OD 8.500	LS OD 8.625	LS OD 8.750	LS OD 8.875	LS OD 9.000	LS OD 9.125
1.50 Standard	S 6.6 / LS 6.1	S 6.3 / LS 6.0	S 6.1 / LS 6.0	S 5.8 / LS 6.0	S 5.6 / LS 5.9	S 5.3 / LS 5.9	S 5.1 / LS 5.9	S 4.8 / LS 6.0
+0.50 above	S 7.9 / LS 7.3	S 7.6 / LS 7.2	S 7.3 / LS 7.2	S 7.0 / LS 7.1	S 6.7 / LS 7.1	S 6.4 / LS 7.1	S 6.1 / LS 7.1	S 5.8 / LS 7.2
+0.75 above	S 8.9 / LS 8.2	S 8.6 / LS 8.2	S 8.2 / LS 8.1	S 7.9 / LS 8.0	S 7.5 / LS 8.0	S 7.2 / LS 8.0	S 6.9 / LS 8.0	S 6.5 / LS 8.1
+1.00 above	S 9.9 / LS 9.1	S 9.5 / LS 9.1	S 9.1 / LS 9.0	S 8.8 / LS 8.9	S 8.4 / LS 8.9	S 8.0 / LS 8.9	S 7.6 / LS 8.9	S 7.2 / LS 9.0
1.75 Standard	S 7.9 / LS 7.4	S 7.6 / LS 7.4	S 7.4 / LS 7.4	S 7.1 / LS 7.3	S 6.8 / LS 7.3	S 6.6 / LS 7.2	S 6.3 / LS 7.2	S 6.1 / LS 7.2
+0.50 above	S 9.4 / LS 8.9	S 9.1 / LS 8.9	S 8.8 / LS 8.8	S 8.5 / LS 8.8	S 8.2 / LS 8.7	S 7.9 / LS 8.7	S 7.6 / LS 8.6	S 7.3 / LS 8.6
+0.75 above	S 10.6 / LS 10.1	S 10.3 / LS 10.0	S 9.9 / LS 9.9	S 9.6 / LS 9.9	S 9.2 / LS 9.8	S 8.9 / LS 9.8	S 8.6 / LS 9.7	S 8.2 / LS 9.7
+1.00 above	S 11.8 / LS 11.2	S 11.4 / LS 11.1	S 11.0 / LS 11.0	S 10.7 / LS 11.0	S 10.3 / LS 10.9	S 9.9 / LS 10.8	S 9.5 / LS 10.8	S 9.1 / LS 10.7
1.83 Standard	S 8.3 / LS 7.9	S 8.0 / LS 7.8	S 7.8 / LS 7.8	S 7.5 / LS 7.8	S 7.3 / LS 7.7	S 7.0 / LS 7.7	S 6.7 / LS 7.6	S 6.5 / LS 7.6
+0.50 above	S 9.9 / LS 9.5	S 9.6 / LS 9.4	S 9.3 / LS 9.4	S 9.0 / LS 9.3	S 8.7 / LS 9.2	S 8.4 / LS 9.2	S 8.1 / LS 9.1	S 7.8 / LS 9.1
+0.75 above	S 11.2 / LS 10.6	S 10.8 / LS 10.6	S 10.5 / LS 10.5	S 10.1 / LS 10.5	S 9.8 / LS 10.4	S 9.5 / LS 10.3	S 9.1 / LS 10.3	S 8.8 / LS 10.2
+1.00 above	S 12.4 / LS 11.8	S 12.0 / LS 11.8	S 11.6 / LS 11.7	S 11.3 / LS 11.6	S 10.9 / LS 11.6	S 10.5 / LS 11.5	S 10.1 / LS 11.4	S 9.7 / LS 11.4
2.00 Standard	S 9.1 / LS 8.8	S 8.9 / LS 8.8	S 8.6 / LS 8.7	S 8.4 / LS 8.7	S 8.1 / LS 8.6	S 7.9 / LS 8.6	S 7.6 / LS 8.5	S 7.4 / LS 8.5
+0.50 above	S 10.9 / LS 10.6	S 10.6 / LS 10.5	S 10.3 / LS 10.5	S 10.0 / LS 10.4	S 9.7 / LS 10.4	S 9.4 / LS 10.3	S 9.1 / LS 10.3	S 8.8 / LS 10.2
+0.75 above	S 12.3 / LS 11.9	S 12.0 / LS 11.8	S 11.6 / LS 11.8	S 11.3 / LS 11.7	S 11.0 / LS 11.7	S 10.6 / LS 11.6	S 10.3 / LS 11.5	S 9.9 / LS 11.5
+1.00 above	S 13.7 / LS 13.2	S 13.3 / LS 13.1	S 12.9 / LS 13.1	S 12.6 / LS 13.0	S 12.2 / LS 12.9	S 11.8 / LS 12.9	S 11.4 / LS 12.8	S 11.0 / LS 12.7
2.12 Standard	S 9.7 / LS 9.5	S 9.5 / LS 9.4	S 9.2 / LS 9.4	S 9.0 / LS 9.3	S 8.7 / LS 9.3	S 8.5 / LS 9.2	S 8.2 / LS 9.2	S 8.0 / LS 9.2
+0.50 above	S 11.7 / LS 11.4	S 11.4 / LS 11.3	S 11.1 / LS 11.3	S 10.8 / LS 11.2	S 10.5 / LS 11.1	S 10.2 / LS 11.1	S 9.9 / LS 11.0	S 9.6 / LS 11.0
+0.75 above	S 13.1 / LS 12.8	S 12.8 / LS 12.7	S 12.5 / LS 12.7	S 12.1 / LS 12.6	S 11.8 / LS 12.5	S 11.4 / LS 12.5	S 11.1 / LS 12.4	S 10.8 / LS 12.4
+1.00 above	S 14.6 / LS 14.2	S 14.2 / LS 14.1	S 13.8 / LS 14.1	S 13.5 / LS 14.0	S 13.1 / LS 13.9	S 12.7 / LS 13.9	S 12.3 / LS 13.8	S 11.9 / LS 13.7
2.25 Standard	S 10.4 / LS 10.2	S 10.1 / LS 10.1	S 9.9 / LS 10.1	S 9.6 / LS 10.0	S 9.4 / LS 10.0	S 9.1 / LS 9.9	S 8.9 / LS 9.9	S 8.6 / LS 9.9
+0.50 above	S 12.5 / LS 12.2	S 12.2 / LS 12.2	S 11.9 / LS 12.1	S 11.6 / LS 12.0	S 11.3 / LS 12.0	S 11.0 / LS 11.9	S 10.7 / LS 11.9	S 10.3 / LS 11.8
+0.75 above	S 14.0 / LS 13.7	S 13.7 / LS 13.7	S 13.3 / LS 13.6	S 13.0 / LS 13.6	S 12.7 / LS 13.5	S 12.3 / LS 13.4	S 12.0 / LS 13.4	S 11.6 / LS 13.3
+1.00 above	S 15.6 / LS 15.3	S 15.2 / LS 15.2	S 14.8 / LS 15.1	S 14.4 / LS 15.1	S 14.1 / LS 15.0	S 13.7 / LS 14.9	S 13.3 / LS 14.9	S 12.9 / LS 14.8
2.50 Standard	S 11.7 / LS 11.5	S 11.4 / LS 11.5	S 11.1 / LS 11.4	S 10.9 / LS 11.4	S 10.6 / LS 11.4	S 10.4 / LS 11.3	S 10.1 / LS 11.3	S 9.9 / LS 11.2
+0.50 above	S 14.0 / LS 13.8	S 13.7 / LS 13.8	S 13.4 / LS 13.7	S 13.1 / LS 13.7	S 12.8 / LS 13.6	S 12.5 / LS 13.6	S 12.2 / LS 13.5	S 11.9 / LS 13.5
+0.75 above	S 15.7 / LS 15.6	S 15.4 / LS 15.5	S 15.1 / LS 15.5	S 14.7 / LS 15.4	S 14.4 / LS 15.3	S 14.0 / LS 15.3	S 13.7 / LS 15.2	S 13.4 / LS 15.2
+1.00 above	S 17.5 / LS 17.3	S 17.1 / LS 17.2	S 16.7 / LS 17.2	S 16.3 / LS 17.1	S 16.0 / LS 17.0	S 15.6 / LS 17.0	S 15.2 / LS 16.9	S 14.8 / LS 16.8

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





7.00" UltraMotor

7/8 8.5 Stages M41

Build Rates



Bend Setting °	9-3/4	Bit 9-7/8	Bit 10*	Bit 10-1/8*	Bit 10-1/4*	Bit 10-3/8*	Bit 10-1/2*	Bit 10-5/8*
	LS OD 9.250	LS OD 9.375	LS OD 9.500	LS OD 9.625	LS OD 9.750	LS OD 9.875	LS OD 10.000	LS OD 10.125
1.50 Standard	S 4.6 / LS 6.0	S 4.3 / LS 6.1	S 4.1 / LS 6.1	S 3.8 / LS 6.2	S 3.6 / LS 6.2	S 3.3 / LS 6.3	S 3.1 / LS 6.3	S 2.8 / LS 6.3
+0.50 above	S 5.5 / LS 7.2	S 5.2 / LS 7.3	S 4.9 / LS 7.3	S 4.6 / LS 7.4	S 4.3 / LS 7.5	S 4.0 / LS 7.5	S 3.7 / LS 7.6	S 3.4 / LS 7.6
+0.75 above	S 6.2 / LS 8.1	S 5.8 / LS 8.2	S 5.5 / LS 8.3	S 5.2 / LS 8.3	S 4.8 / LS 8.4	S 4.5 / LS 8.4	S 4.1 / LS 8.5	S 3.8 / LS 8.6
+1.00 above	S 6.9 / LS 9.1	S 6.5 / LS 9.1	S 6.1 / LS 9.2	S 5.7 / LS 9.3	S 5.4 / LS 9.3	S 5.0 / LS 9.4	S 4.6 / LS 9.5	S 4.2 / LS 9.5
1.75 Standard	S 5.8 / LS 7.2	S 5.6 / LS 7.3	S 5.3 / LS 7.3	S 5.1 / LS 7.3	S 4.8 / LS 7.4	S 4.6 / LS 7.4	S 4.3 / LS 7.5	S 4.1 / LS 7.5
+0.50 above	S 7.0 / LS 8.7	S 6.7 / LS 8.7	S 6.4 / LS 8.8	S 6.1 / LS 8.8	S 5.8 / LS 8.9	S 5.5 / LS 8.9	S 5.2 / LS 9.0	S 4.9 / LS 9.0
+0.75 above	S 7.9 / LS 9.7	S 7.5 / LS 9.8	S 7.2 / LS 9.9	S 6.9 / LS 9.9	S 6.5 / LS 10.0	S 6.2 / LS 10.0	S 5.8 / LS 10.1	S 5.5 / LS 10.2
+1.00 above	S 8.8 / LS 10.8	S 8.4 / LS 10.9	S 8.0 / LS 10.9	S 7.6 / LS 11.0	S 7.2 / LS 11.1	S 6.9 / LS 11.1	S 6.5 / LS 11.2	S 6.1 / LS 11.3
1.83 Standard	S 6.2 / LS 7.6	S 6.0 / LS 7.6	S 5.7 / LS 7.7	S 5.5 / LS 7.7	S 5.2 / LS 7.8	S 5.0 / LS 7.8	S 4.7 / LS 7.9	S 4.5 / LS 7.9
+0.50 above	S 7.5 / LS 9.1	S 7.2 / LS 9.2	S 6.9 / LS 9.2	S 6.6 / LS 9.3	S 6.3 / LS 9.3	S 6.0 / LS 9.4	S 5.7 / LS 9.4	S 5.4 / LS 9.5
+0.75 above	S 8.4 / LS 10.2	S 8.1 / LS 10.3	S 7.8 / LS 10.4	S 7.4 / LS 10.4	S 7.1 / LS 10.5	S 6.7 / LS 10.5	S 6.4 / LS 10.6	S 6.1 / LS 10.7
+1.00 above	S 9.4 / LS 11.4	S 9.0 / LS 11.4	S 8.6 / LS 11.5	S 8.2 / LS 11.6	S 7.9 / LS 11.6	S 7.5 / LS 11.7	S 7.1 / LS 11.8	S 6.7 / LS 11.8
2.00 Standard	S 7.1 / LS 8.5	S 6.9 / LS 8.4	S 6.6 / LS 8.5	S 6.4 / LS 8.5	S 6.1 / LS 8.6	S 5.8 / LS 8.6	S 5.6 / LS 8.7	S 5.3 / LS 8.7
+0.50 above	S 8.5 / LS 10.1	S 8.2 / LS 10.1	S 7.9 / LS 10.2	S 7.6 / LS 10.2	S 7.3 / LS 10.3	S 7.0 / LS 10.3	S 6.7 / LS 10.4	S 6.4 / LS 10.4
+0.75 above	S 9.6 / LS 11.4	S 9.3 / LS 11.4	S 8.9 / LS 11.4	S 8.6 / LS 11.5	S 8.2 / LS 11.6	S 7.9 / LS 11.6	S 7.6 / LS 11.7	S 7.2 / LS 11.7
+1.00 above	S 10.7 / LS 12.7	S 10.3 / LS 12.6	S 9.9 / LS 12.7	S 9.5 / LS 12.8	S 9.1 / LS 12.8	S 8.8 / LS 12.9	S 8.4 / LS 13.0	S 8.0 / LS 13.0
2.12 Standard	S 7.7 / LS 9.1	S 7.5 / LS 9.1	S 7.2 / LS 9.0	S 7.0 / LS 9.1	S 6.7 / LS 9.1	S 6.5 / LS 9.2	S 6.2 / LS 9.2	S 6.0 / LS 9.3
+0.50 above	S 9.3 / LS 10.9	S 9.0 / LS 10.9	S 8.7 / LS 10.8	S 8.3 / LS 10.9	S 8.0 / LS 11.0	S 7.7 / LS 11.0	S 7.4 / LS 11.1	S 7.1 / LS 11.1
+0.75 above	S 10.4 / LS 12.3	S 10.1 / LS 12.2	S 9.7 / LS 12.2	S 9.4 / LS 12.3	S 9.1 / LS 12.3	S 8.7 / LS 12.4	S 8.4 / LS 12.4	S 8.0 / LS 12.5
+1.00 above	S 11.6 / LS 13.7	S 11.2 / LS 13.6	S 10.8 / LS 13.6	S 10.4 / LS 13.6	S 10.1 / LS 13.7	S 9.7 / LS 13.8	S 9.3 / LS 13.8	S 8.9 / LS 13.9
2.25 Standard	S 8.4 / LS 9.8	S 8.1 / LS 9.8	S 7.9 / LS 9.7	S 7.6 / LS 9.7	S 7.4 / LS 9.7	S 7.1 / LS 9.8	S 6.9 / LS 9.8	S 6.6 / LS 9.9
+0.50 above	S 10.0 / LS 11.8	S 9.7 / LS 11.7	S 9.4 / LS 11.7	S 9.1 / LS 11.6	S 8.8 / LS 11.7	S 8.5 / LS 11.7	S 8.2 / LS 11.8	S 7.9 / LS 11.8
+0.75 above	S 11.3 / LS 13.3	S 11.0 / LS 13.2	S 10.6 / LS 13.1	S 10.3 / LS 13.1	S 9.9 / LS 13.1	S 9.6 / LS 13.2	S 9.3 / LS 13.3	S 8.9 / LS 13.3
+1.00 above	S 12.6 / LS 14.7	S 12.2 / LS 14.7	S 11.8 / LS 14.6	S 11.4 / LS 14.5	S 11.0 / LS 14.6	S 10.7 / LS 14.7	S 10.3 / LS 14.7	S 9.9 / LS 14.8
2.50 Standard	S 9.6 / LS 11.2	S 9.4 / LS 11.1	S 9.1 / LS 11.1	S 8.9 / LS 11.0	S 8.6 / LS 11.0	S 8.4 / LS 11.0	S 8.1 / LS 11.0	S 7.9 / LS 11.0
+0.50 above	S 11.6 / LS 13.4	S 11.3 / LS 13.4	S 11.0 / LS 13.3	S 10.7 / LS 13.3	S 10.4 / LS 13.2	S 10.1 / LS 13.2	S 9.8 / LS 13.2	S 9.4 / LS 13.3
+0.75 above	S 13.0 / LS 15.1	S 12.7 / LS 15.0	S 12.3 / LS 15.0	S 12.0 / LS 14.9	S 11.7 / LS 14.8	S 11.3 / LS 14.8	S 11.0 / LS 14.9	S 10.6 / LS 14.9
+1.00 above	S 14.5 / LS 16.8	S 14.1 / LS 16.7	S 13.7 / LS 16.6	S 13.3 / LS 16.6	S 12.9 / LS 16.5	S 12.6 / LS 16.4	S 12.2 / LS 16.5	S 11.8 / LS 16.6

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





7.00" UltraMotor

7/8 8.5 Stages M41

Build Rates



Bend Setting °	Bit 10-3/4*	Bit 10-7/8*	Bit 11*	Bit 11-1/8*	Bit 11-1/4*	Bit 11-3/8*	Bit 11-1/2*	Bit 11-5/8*
	LS OD 10.250	LS OD 10.375	LS OD 10.500	LS OD 10.625	LS OD 10.750	LS OD 10.875	LS OD 11.000	LS OD 11.125
150 Standard	S 2.6 / LS 6.4	S 2.3 / LS 6.4	S 2.1 / LS 6.5	S 1.8 / LS 6.5	S 1.6 / LS 6.6	S 1.3 / LS 6.6	S 1.0 / LS 6.7	S 0.8 / LS 6.7
+0.50 above	S 3.1 / LS 7.7	S 2.8 / LS 7.7	S 2.5 / LS 7.8	S 2.2 / LS 7.8	S 1.9 / LS 7.9	S 1.6 / LS 7.9	S 1.3 / LS 8.0	S 1.0 / LS 8.0
+0.75 above	S 3.5 / LS 8.6	S 3.1 / LS 8.7	S 2.8 / LS 8.7	S 2.4 / LS 8.8	S 2.1 / LS 8.9	S 1.8 / LS 8.9	S 1.4 / LS 9.0	S 1.1 / LS 9.0
+1.00 above	S 3.8 / LS 9.6	S 3.5 / LS 9.7	S 3.1 / LS 9.7	S 2.7 / LS 9.8	S 2.3 / LS 9.9	S 1.9 / LS 9.9	S 1.6 / LS 10.0	S 1.2 / LS 10.1
175 Standard	S 3.8 / LS 7.6	S 3.6 / LS 7.6	S 3.3 / LS 7.7	S 3.1 / LS 7.7	S 2.8 / LS 7.7	S 2.6 / LS 7.8	S 2.3 / LS 7.8	S 2.1 / LS 7.9
+0.50 above	S 4.6 / LS 9.1	S 4.3 / LS 9.1	S 4.0 / LS 9.2	S 3.7 / LS 9.2	S 3.4 / LS 9.3	S 3.1 / LS 9.3	S 2.8 / LS 9.4	S 2.5 / LS 9.5
+0.75 above	S 5.2 / LS 10.2	S 4.8 / LS 10.3	S 4.5 / LS 10.3	S 4.1 / LS 10.4	S 3.8 / LS 10.5	S 3.5 / LS 10.5	S 3.1 / LS 10.6	S 2.8 / LS 10.6
+1.00 above	S 5.7 / LS 11.4	S 5.4 / LS 11.4	S 5.0 / LS 11.5	S 4.6 / LS 11.6	S 4.2 / LS 11.6	S 3.8 / LS 11.7	S 3.5 / LS 11.8	S 3.1 / LS 11.8
183 Standard	S 4.2 / LS 7.9	S 4.0 / LS 8.0	S 3.7 / LS 8.0	S 3.5 / LS 8.1	S 3.2 / LS 8.1	S 3.0 / LS 8.2	S 2.7 / LS 8.2	S 2.5 / LS 8.3
+0.50 above	S 5.1 / LS 9.5	S 4.8 / LS 9.6	S 4.5 / LS 9.6	S 4.2 / LS 9.7	S 3.9 / LS 9.7	S 3.6 / LS 9.8	S 3.3 / LS 9.9	S 3.0 / LS 9.9
+0.75 above	S 5.7 / LS 10.7	S 5.4 / LS 10.8	S 5.0 / LS 10.8	S 4.7 / LS 10.9	S 4.3 / LS 11.0	S 4.0 / LS 11.0	S 3.7 / LS 11.1	S 3.3 / LS 11.1
+1.00 above	S 6.3 / LS 11.9	S 6.0 / LS 12.0	S 5.6 / LS 12.0	S 5.2 / LS 12.1	S 4.8 / LS 12.2	S 4.5 / LS 12.2	S 4.1 / LS 12.3	S 3.7 / LS 12.4
2.00 Standard	S 5.1 / LS 8.7	S 4.8 / LS 8.8	S 4.6 / LS 8.8	S 4.3 / LS 8.9	S 4.1 / LS 8.9	S 3.8 / LS 9.0	S 3.6 / LS 9.0	S 3.3 / LS 9.1
+0.50 above	S 6.1 / LS 10.5	S 5.8 / LS 10.5	S 5.5 / LS 10.6	S 5.2 / LS 10.7	S 4.9 / LS 10.7	S 4.6 / LS 10.8	S 4.3 / LS 10.8	S 4.0 / LS 10.9
+0.75 above	S 6.9 / LS 11.8	S 6.5 / LS 11.9	S 6.2 / LS 11.9	S 5.9 / LS 12.0	S 5.5 / LS 12.0	S 5.2 / LS 12.1	S 4.8 / LS 12.2	S 4.5 / LS 12.2
+1.00 above	S 7.6 / LS 13.1	S 7.3 / LS 13.2	S 6.9 / LS 13.2	S 6.5 / LS 13.3	S 6.1 / LS 13.4	S 5.7 / LS 13.4	S 5.4 / LS 13.5	S 5.0 / LS 13.6
2.12 Standard	S 5.7 / LS 9.3	S 5.4 / LS 9.4	S 5.2 / LS 9.4	S 4.9 / LS 9.4	S 4.7 / LS 9.5	S 4.4 / LS 9.5	S 4.2 / LS 9.6	S 3.9 / LS 9.6
+0.50 above	S 6.8 / LS 11.2	S 6.5 / LS 11.2	S 6.2 / LS 11.3	S 5.9 / LS 11.3	S 5.6 / LS 11.4	S 5.3 / LS 11.4	S 5.0 / LS 11.5	S 4.7 / LS 11.5
+0.75 above	S 7.7 / LS 12.6	S 7.4 / LS 12.6	S 7.0 / LS 12.7	S 6.7 / LS 12.7	S 6.3 / LS 12.8	S 6.0 / LS 12.9	S 5.7 / LS 12.9	S 5.3 / LS 13.0
+1.00 above	S 8.5 / LS 14.0	S 8.2 / LS 14.0	S 7.8 / LS 14.1	S 7.4 / LS 14.2	S 7.0 / LS 14.2	S 6.7 / LS 14.3	S 6.3 / LS 14.4	S 5.9 / LS 14.4
2.25 Standard	S 6.4 / LS 9.9	S 6.1 / LS 10.0	S 5.9 / LS 10.0	S 5.6 / LS 10.1	S 5.3 / LS 10.1	S 5.1 / LS 10.1	S 4.8 / LS 10.2	S 4.6 / LS 10.2
+0.50 above	S 7.6 / LS 11.9	S 7.3 / LS 12.0	S 7.0 / LS 12.0	S 6.7 / LS 12.1	S 6.4 / LS 12.1	S 6.1 / LS 12.2	S 5.8 / LS 12.2	S 5.5 / LS 12.3
+0.75 above	S 8.6 / LS 13.4	S 8.2 / LS 13.4	S 7.9 / LS 13.5	S 7.6 / LS 13.6	S 7.2 / LS 13.6	S 6.9 / LS 13.7	S 6.5 / LS 13.7	S 6.2 / LS 13.8
+1.00 above	S 9.5 / LS 14.9	S 9.2 / LS 14.9	S 8.8 / LS 15.0	S 8.4 / LS 15.1	S 8.0 / LS 15.1	S 7.6 / LS 15.2	S 7.3 / LS 15.3	S 6.9 / LS 15.3
2.50 Standard	S 7.6 / LS 11.1	S 7.4 / LS 11.1	S 7.1 / LS 11.2	S 6.9 / LS 11.2	S 6.6 / LS 11.3	S 6.4 / LS 11.3	S 6.1 / LS 11.4	S 5.9 / LS 11.4
+0.50 above	S 9.1 / LS 13.3	S 8.8 / LS 13.4	S 8.5 / LS 13.4	S 8.2 / LS 13.5	S 7.9 / LS 13.5	S 7.6 / LS 13.6	S 7.3 / LS 13.6	S 7.0 / LS 13.7
+0.75 above	S 10.3 / LS 15.0	S 9.9 / LS 15.0	S 9.6 / LS 15.1	S 9.3 / LS 15.2	S 8.9 / LS 15.2	S 8.6 / LS 15.3	S 8.2 / LS 15.3	S 7.9 / LS 15.4
+1.00 above	S 11.4 / LS 16.6	S 11.1 / LS 16.7	S 10.7 / LS 16.8	S 10.3 / LS 16.8	S 9.9 / LS 16.9	S 9.5 / LS 17.0	S 9.2 / LS 17.0	S 8.8 / LS 17.1

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





7.00" UltraMotor

7/8 8.5 Stages M41

Build Rates



Bend Setting °	Bit 11-3/4*	Bit 11-7/8*	Bit 12*	Bit 12-1/8*	Bit 12-1/4*
	LS OD 11.250	LS OD 11.375	LS OD 11.500	LS OD 11.625	LS OD 11.750
150 Standard	S 0.5 / LS 6.7	S 0.3 / LS 6.8	S 0.0 / LS 6.8	S -0.2 / LS 6.9	S -0.5 / LS 6.9
+0.50 above	S 0.7 / LS 8.1	S 0.3 / LS 8.2	S 0.0 / LS 8.2	S N/B / LS 8.3	S N/B / LS 8.3
+0.75 above	S 0.7 / LS 9.1	S 0.4 / LS 9.2	S 0.1 / LS 9.2	S N/B / LS 9.3	S N/B / LS 9.3
+1.00 above	S 0.8 / LS 10.1	S 0.4 / LS 10.2	S 0.1 / LS 10.3	S N/B / LS 10.3	S N/B / LS 10.4
1.75 Standard	S 1.8 / LS 7.9	S 1.6 / LS 8.0	S 1.3 / LS 8.0	S 1.1 / LS 8.1	S 0.8 / LS 8.1
+0.50 above	S 2.2 / LS 9.5	S 1.9 / LS 9.6	S 1.6 / LS 9.6	S 1.3 / LS 9.7	S 1.0 / LS 9.7
+0.75 above	S 2.4 / LS 10.7	S 2.1 / LS 10.8	S 1.8 / LS 10.8	S 1.4 / LS 10.9	S 1.1 / LS 10.9
+1.00 above	S 2.7 / LS 11.9	S 2.3 / LS 12.0	S 2.0 / LS 12.0	S 1.6 / LS 12.1	S 1.2 / LS 12.2
1.83 Standard	S 2.2 / LS 8.3	S 2.0 / LS 8.3	S 1.7 / LS 8.4	S 1.5 / LS 8.4	S 1.2 / LS 8.5
+0.50 above	S 2.7 / LS 10.0	S 2.4 / LS 10.0	S 2.1 / LS 10.1	S 1.7 / LS 10.1	S 1.4 / LS 10.2
+0.75 above	S 3.0 / LS 11.2	S 2.6 / LS 11.3	S 2.3 / LS 11.3	S 2.0 / LS 11.4	S 1.6 / LS 11.4
+1.00 above	S 3.3 / LS 12.4	S 2.9 / LS 12.5	S 2.6 / LS 12.6	S 2.2 / LS 12.6	S 1.8 / LS 12.7
2.00 Standard	S 3.1 / LS 9.1	S 2.8 / LS 9.1	S 2.6 / LS 9.2	S 2.3 / LS 9.2	S 2.1 / LS 9.3
+0.50 above	S 3.7 / LS 10.9	S 3.4 / LS 11.0	S 3.1 / LS 11.0	S 2.8 / LS 11.1	S 2.5 / LS 11.1
+0.75 above	S 4.2 / LS 12.3	S 3.8 / LS 12.3	S 3.5 / LS 12.4	S 3.1 / LS 12.5	S 2.8 / LS 12.5
+1.00 above	S 4.6 / LS 13.6	S 4.2 / LS 13.7	S 3.9 / LS 13.8	S 3.5 / LS 13.8	S 3.1 / LS 13.9
2.12 Standard	S 3.7 / LS 9.7	S 3.4 / LS 9.7	S 3.2 / LS 9.8	S 2.9 / LS 9.8	S 2.7 / LS 9.8
+0.50 above	S 4.4 / LS 11.6	S 4.1 / LS 11.6	S 3.8 / LS 11.7	S 3.5 / LS 11.8	S 3.2 / LS 11.8
+0.75 above	S 5.0 / LS 13.0	S 4.6 / LS 13.1	S 4.3 / LS 13.2	S 4.0 / LS 13.2	S 3.6 / LS 13.3
+1.00 above	S 5.5 / LS 14.5	S 5.1 / LS 14.6	S 4.8 / LS 14.6	S 4.4 / LS 14.7	S 4.0 / LS 14.8
2.25 Standard	S 4.3 / LS 10.3	S 4.1 / LS 10.3	S 3.8 / LS 10.4	S 3.6 / LS 10.4	S 3.3 / LS 10.5
+0.50 above	S 5.2 / LS 12.3	S 4.9 / LS 12.4	S 4.6 / LS 12.4	S 4.3 / LS 12.5	S 4.0 / LS 12.5
+0.75 above	S 5.9 / LS 13.9	S 5.5 / LS 13.9	S 5.2 / LS 14.0	S 4.8 / LS 14.0	S 4.5 / LS 14.1
+1.00 above	S 6.5 / LS 15.4	S 6.1 / LS 15.5	S 5.8 / LS 15.5	S 5.4 / LS 15.6	S 5.0 / LS 15.7
2.50 Standard	S 5.6 / LS 11.4	S 5.4 / LS 11.5	S 5.1 / LS 11.5	S 4.8 / LS 11.6	S 4.6 / LS 11.6
+0.50 above	S 6.7 / LS 13.7	S 6.4 / LS 13.8	S 6.1 / LS 13.8	S 5.8 / LS 13.9	S 5.5 / LS 13.9
+0.75 above	S 7.6 / LS 15.5	S 7.2 / LS 15.5	S 6.9 / LS 15.6	S 6.5 / LS 15.6	S 6.2 / LS 15.7
+1.00 above	S 8.4 / LS 17.2	S 8.0 / LS 17.2	S 7.7 / LS 17.3	S 7.3 / LS 17.4	S 6.9 / LS 17.4

Expected UltraBend yield: +0.50 above = +20%; +0.75 above = +35%; +1.00 above = +50%.

S = slick; LS = near-bit stab, bit OD-0.50 in; no upper stab. * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





7.00" UltraMotor

7/8 8.5 Stages M42

Reduced Bypass Motor

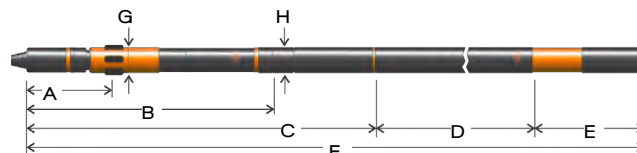


Motor Specifications

Bit Box to Stabilizer	A	30 in.
Bit Box to Bend (FBH)	B	N/A
Bit Box to Adj. Bend	B	N/A.
Bottom End Length	C	133 in.
Power Section Length	D	see Power Section
Top End Length	E	31 in.
Total Length	F	C + D + E
Body Outer Diameter	G	7.25 in.
Crown Pad Radius	H	3.98 in.
Recommended Hole Size		8-1/2 - 9-7/8 in.
Standard Bit Box Connection ¹		N/A
Standard Pin Down Connection ¹		4-1/2 IF
Standard Top Box Connection ¹		NC50 (5 XH, 4-1/2 IF) NC46 (4 IF, 4-1/2 XH)
Weight ²		2,680 lbs
Operating Capacity	Max. WOB	95,100 lbs
	Max. Bit Overpull	95,100 lbs
	Torsional Limit	21,000 lbf-ft
Static Capacity	Max. WOB to Re-run	487,500 lbs
	Max. Bit Overpull to Re-run	319,000 lbs
	Absolute Body Overpull	659,000 lbs
	Torsional Limit	34,000 lbf-ft

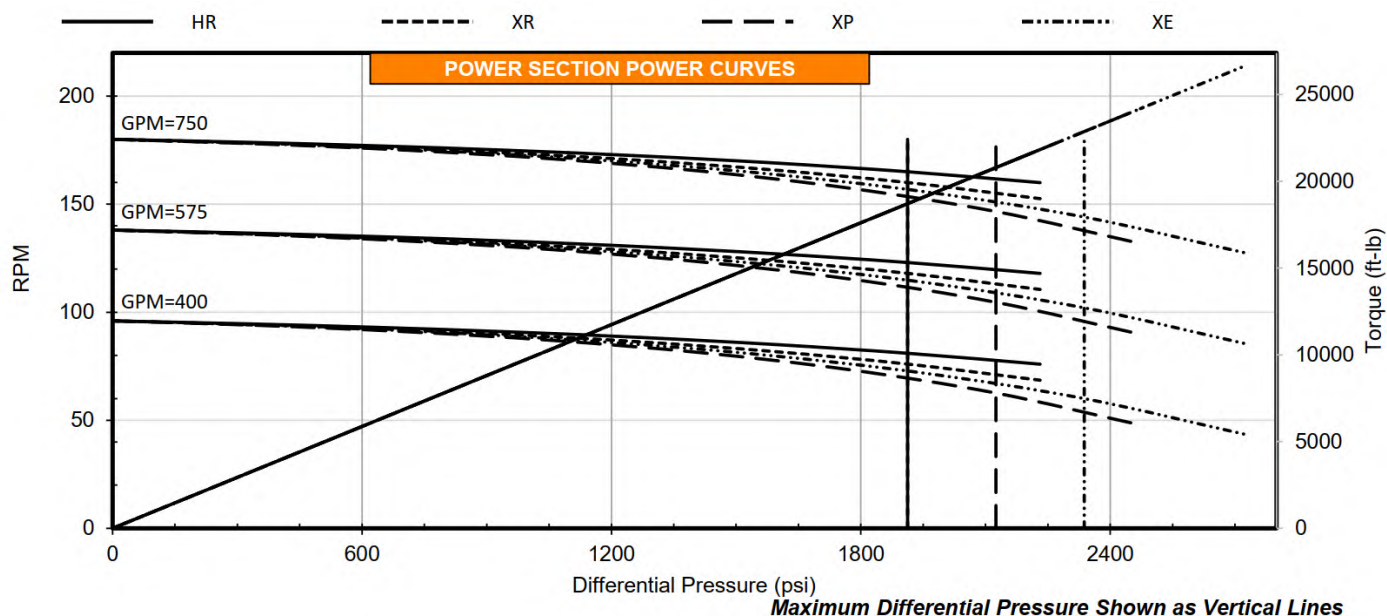
¹other options available on request

²not including Power Section



Power Section

Elastomer	HR	XR	XP	XE
Configuration	7/8 Lobes 8.5 Stages			
Stator Length New (in.)	300			
Stator OD (in.)	7.00			
Rotor Weight (lbs)	1,288			
Stator Weight (lbs)	979			
Speed Range (rpm)	96 - 180			
Flow Range (gpm)	400 - 750			
Rotation (rev/gal)	0.240			
Torque Slope (lbf-ft/psi)	9.783			
Off Bottom Pressure (psi)	164			
Max Diff Pressure (psi)	1,910	1,910	2,130	2,340
Max Torque (lbf-ft)	18,710	18,710	20,790	22,870
Stall Diff Pressure (psi)	2,870	2,870	3,190	3,510
Stall Torque (lbf-ft)	28,060	28,060	31,180	34,300
Max Power (hp)	588	570	580	627



BLACK DIAMOND





7.25" UltraMotor 6/7 10.1 Stages M40

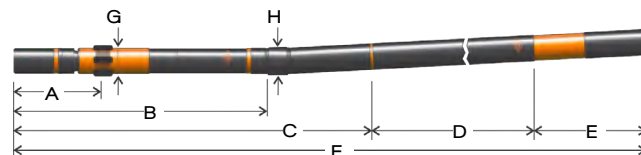


Motor Specifications

Bit Box to Stabilizer	A	25 in.
Bit Box to Bend (FBH)	B	45 in.
Bit Box to Adj. Bend	B	57 in.
Bottom End Length	C	92 in.
Power Section Length	D	see Power Section
Top End Length	E	31 in.
Total Length	F	C + D + E
Body Outer Diameter	G	7.25 in.
Crown Pad Radius	H	3.98 in.
Recommended Hole Size	8-1/2 - 9-7/8 in.	
Standard Bit Box Connection ¹	4-1/2 REG	
Standard Pin Down Connection ¹	4-1/2 IF	
Standard Top Box Connection ¹	NC50 (5 XH, 4-1/2 IF) NC46 (4 IF, 4-1/2 XH)	
Weight ²	1,300 lbs	
Operating Capacity	Max. WOB	92,000 lbs
	Max. Bit Overpull	92,000 lbs
	Torsional Limit	21,000 lbf-ft
Static Capacity	Max. WOB to Re-run	355,000 lbs
	Max. Bit Overpull to Re-run	319,000 lbs
	Absolute Body Overpull	659,000 lbs
	Torsional Limit	34,000 lbf-ft

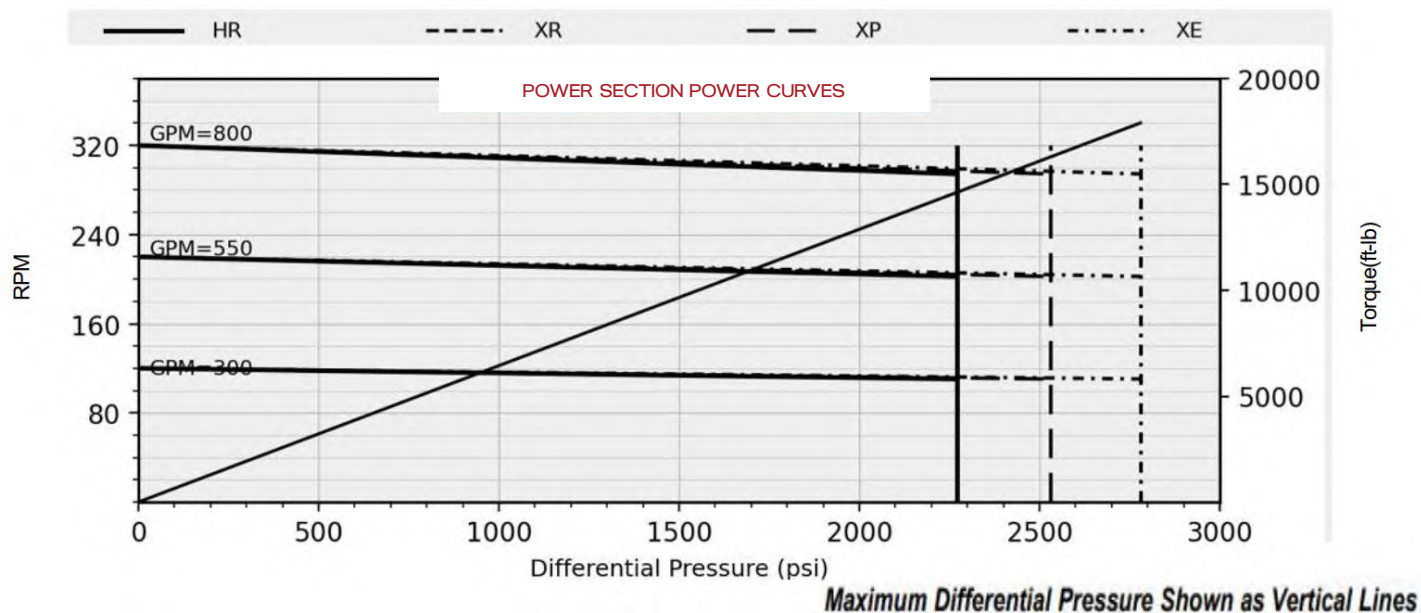
¹ other options available on request

² not including Power Section



Power Section

Elastomer	HR	XR	XP	XE
Configuration	6/7 Lobes 10.1 Stages			
Stator Length New (in.)	300			
Stator OD (in.)	7.25			
Rotor Weight (lbs)	1,193			
Stator Weight (lbs)	995			
Speed Range (rpm)	120 - 320			
Flow Range (gpm)	300 - 800			
Rotation (rev/gal)	0.400			
Torque Slope (lbf-ft/psi)	6.440			
Off Bottom Pressure (psi)	233			
Max Diff Pressure (psi)	2,270	2,270	2,529	2,780
Max Torque (lbf-ft)	14,630	14,630	16,260	17,880
Stall Diff Pressure (psi)	3,400	3,400	3,790	4,160
Stall Torque (lbf-ft)	21,950	21,950	24,400	26,880
Max Power (hp)	840	820	850	930



BLACK DIAMOND





7.25" UltraMotor

6.7 10.1 Stages M40

Build Rates



Bend Setting °	Bit 7-3/4*	Bit 7-7/8*	Bit 8*	Bit 8-1/8*	Bit 8-1/4*	Bit 8-3/8*	Bit 8-1/2	Bit 8-5/8
	LS OD 7.250	LS OD 7.375	LS OD 7.500	LS OD 7.625	LS OD 7.750	LS OD 7.875	LS OD 8.000	LS OD 8.125
150	S 9.2 / LS CHK	S 8.8 / LS 6.2	S 8.5 / LS 6.1	S 8.2 / LS 6.1	S 7.9 / LS 6.1	S 7.5 / LS 6.0	S 7.2 / LS 6.0	S 6.9 / LS 5.9
175	S 10.5 / LS CHK	S 10.2 / LS 7.6	S 9.8 / LS 7.5	S 9.5 / LS 7.5	S 9.2 / LS 7.4	S 8.8 / LS 7.4	S 8.5 / LS 7.3	S 8.2 / LS 7.3
183	S 10.9 / LS CHK	S 10.6 / LS 8.0	S 10.2 / LS 8.0	S 9.9 / LS 7.9	S 9.6 / LS 7.9	S 9.3 / LS 7.8	S 8.9 / LS 7.8	S 8.6 / LS 7.7
2.00	S 11.8 / LS CHK	S 11.5 / LS 8.9	S 11.1 / LS 8.9	S 10.8 / LS 8.9	S 10.5 / LS 8.8	S 10.2 / LS 8.8	S 9.8 / LS 8.7	S 9.5 / LS 8.7
2.12	S 12.4 / LS CHK	S 12.1 / LS 9.6	S 11.8 / LS 9.6	S 11.4 / LS 9.5	S 11.1 / LS 9.5	S 10.8 / LS 9.4	S 10.4 / LS 9.4	S 10.1 / LS 9.3
2.25	S 13.1 / LS CHK	S 12.8 / LS 10.3	S 12.4 / LS 10.3	S 12.1 / LS 10.2	S 11.8 / LS 10.2	S 11.5 / LS 10.1	S 11.1 / LS 10.1	S 10.8 / LS 10.0
2.50	S 14.4 / LS CHK	S 14.1 / LS 11.7	S 13.8 / LS 11.7	S 13.4 / LS 11.6	S 13.1 / LS 11.6	S 12.8 / LS 11.5	S 12.4 / LS 11.5	S 12.1 / LS 11.4
Bend Setting °	Bit 8-3/4	Bit 8-7/8	Bit 9	Bit 9-1/8	Bit 9-1/4	Bit 9-3/8	Bit 9-1/2	Bit 9-5/8
	LS OD 8.250	LS OD 8.375	LS OD 8.500	LS OD 8.625	LS OD 8.750	LS OD 8.875	LS OD 9.000	LS OD 9.125
150	S 6.5 / LS 5.9	S 6.2 / LS 5.9	S 5.9 / LS 5.9	S 5.6 / LS 6.0	S 5.2 / LS 6.0	S 4.9 / LS 6.1	S 4.6 / LS 6.1	S 4.2 / LS 6.2
175	S 7.9 / LS 7.2	S 7.5 / LS 7.2	S 7.2 / LS 7.2	S 6.9 / LS 7.2	S 6.5 / LS 7.3	S 6.2 / LS 7.3	S 5.9 / LS 7.4	S 5.5 / LS 7.4
183	S 8.3 / LS 7.7	S 7.9 / LS 7.6	S 7.6 / LS 7.6	S 7.3 / LS 7.6	S 7.0 / LS 7.7	S 6.6 / LS 7.7	S 6.3 / LS 7.8	S 6.0 / LS 7.8
2.00	S 9.2 / LS 8.6	S 8.8 / LS 8.6	S 8.5 / LS 8.5	S 8.2 / LS 8.5	S 7.8 / LS 8.5	S 7.5 / LS 8.6	S 7.2 / LS 8.6	S 6.9 / LS 8.6
2.12	S 9.8 / LS 9.3	S 9.5 / LS 9.2	S 9.1 / LS 9.2	S 8.8 / LS 9.1	S 8.5 / LS 9.1	S 8.1 / LS 9.2	S 7.8 / LS 9.2	S 7.5 / LS 9.2
2.25	S 10.5 / LS 10.0	S 10.1 / LS 9.9	S 9.8 / LS 9.9	S 9.5 / LS 9.9	S 9.2 / LS 9.8	S 8.8 / LS 9.8	S 8.5 / LS 9.8	S 8.2 / LS 9.9
2.50	S 11.8 / LS 11.4	S 11.5 / LS 11.3	S 11.1 / LS 11.3	S 10.8 / LS 11.2	S 10.5 / LS 11.2	S 10.1 / LS 11.1	S 9.8 / LS 11.1	S 9.5 / LS 11.1
Bend Setting °	9-3/4	Bit 9-7/8	Bit 10*	Bit 10-1/8*	Bit 10-1/4*	Bit 10-3/8*	Bit 10-1/2*	Bit 10-5/8*
	LS OD 9.250	LS OD 9.375	LS OD 9.500	LS OD 9.625	LS OD 9.750	LS OD 9.875	LS OD 10.000	LS OD 10.125
150	S 3.9 / LS 6.2	S 3.6 / LS 6.3	S 3.3 / LS 6.3	S 2.9 / LS 6.3	S 2.6 / LS 6.4	S 2.3 / LS 6.4	S 1.9 / LS 6.5	S 1.6 / LS 6.5
175	S 5.2 / LS 7.4	S 4.9 / LS 7.5	S 4.6 / LS 7.5	S 4.2 / LS 7.6	S 3.9 / LS 7.6	S 3.6 / LS 7.7	S 3.2 / LS 7.7	S 2.9 / LS 7.8
183	S 5.6 / LS 7.8	S 5.3 / LS 7.9	S 5.0 / LS 7.9	S 4.7 / LS 8.0	S 4.3 / LS 8.0	S 4.0 / LS 8.1	S 3.7 / LS 8.1	S 3.3 / LS 8.2
2.00	S 6.5 / LS 8.7	S 6.2 / LS 8.7	S 5.9 / LS 8.8	S 5.5 / LS 8.8	S 5.2 / LS 8.9	S 4.9 / LS 8.9	S 4.6 / LS 9.0	S 4.2 / LS 9.0
2.12	S 7.2 / LS 9.3	S 6.8 / LS 9.3	S 6.5 / LS 9.4	S 6.2 / LS 9.4	S 5.8 / LS 9.5	S 5.5 / LS 9.5	S 5.2 / LS 9.6	S 4.9 / LS 9.6
2.25	S 7.8 / LS 9.9	S 7.5 / LS 10.0	S 7.2 / LS 10.0	S 6.9 / LS 10.1	S 6.5 / LS 10.1	S 6.2 / LS 10.2	S 5.9 / LS 10.2	S 5.5 / LS 10.3
2.50	S 9.1 / LS 11.2	S 8.8 / LS 11.2	S 8.5 / LS 11.3	S 8.2 / LS 11.3	S 7.8 / LS 11.4	S 7.5 / LS 11.4	S 7.2 / LS 11.5	S 6.8 / LS 11.5

S = slick; LS = near-bit stab, bit OD-0.50 in, no upper stab; * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





7.25" UltraMotor

6.7 10.1 Stages M40

Build Rates



Bend Setting °	Bit 10-3/4*	Bit 10-7/8*	Bit 11*	Bit 11-1/8*	Bit 11-1/4*	Bit 11-3/8*	Bit 11-1/2*	Bit 11-5/8*
	LS OD 10.250	LS OD 10.375	LS OD 10.500	LS OD 10.625	LS OD 10.750	LS OD 10.875	LS OD 11.000	LS OD 11.125
150	S 1.3 / LS 6.6	S 0.9 / LS 6.6	S 0.6 / LS 6.7	S 0.3 / LS 6.7	S 0.0 / LS 6.8	S -0.4 / LS 6.8	S -0.7 / LS 6.9	S -1.0 / LS 6.9
175	S 2.6 / LS 7.8	S 2.3 / LS 7.9	S 1.9 / LS 7.9	S 1.6 / LS 8.0	S 1.3 / LS 8.0	S 0.9 / LS 8.1	S 0.6 / LS 8.1	S 0.3 / LS 8.2
183	S 3.0 / LS 8.2	S 2.7 / LS 8.3	S 2.3 / LS 8.3	S 2.0 / LS 8.4	S 1.7 / LS 8.4	S 1.4 / LS 8.5	S 1.0 / LS 8.5	S 0.7 / LS 8.6
2.00	S 3.9 / LS 9.1	S 3.6 / LS 9.1	S 3.2 / LS 9.2	S 2.9 / LS 9.2	S 2.6 / LS 9.3	S 2.2 / LS 9.3	S 1.9 / LS 9.4	S 1.6 / LS 9.4
2.12	S 4.5 / LS 9.7	S 4.2 / LS 9.7	S 3.9 / LS 9.8	S 3.5 / LS 9.8	S 3.2 / LS 9.9	S 2.9 / LS 9.9	S 2.5 / LS 10.0	S 2.2 / LS 10.0
2.25	S 5.2 / LS 10.3	S 4.9 / LS 10.4	S 4.5 / LS 10.4	S 4.2 / LS 10.5	S 3.9 / LS 10.5	S 3.6 / LS 10.6	S 3.2 / LS 10.6	S 2.9 / LS 10.6
2.50	S 6.5 / LS 11.6	S 6.2 / LS 11.6	S 5.9 / LS 11.7	S 5.5 / LS 11.7	S 5.2 / LS 11.8	S 4.9 / LS 11.8	S 4.5 / LS 11.8	S 4.2 / LS 11.9
Bend Setting °	Bit 11-3/4*	Bit 11-7/8*	Bit 12*	Bit 12-1/8*	Bit 12-1/4*			
	LS OD 11.250	LS OD 11.375	LS OD 11.500	LS OD 11.625	LS OD 11.750			
150	S -1.4 / LS 7.0	S -1.7 / LS 7.0	S -2.0 / LS 7.1	S -2.3 / LS 7.1	S -2.7 / LS 7.1			
175	S 0.0 / LS 8.2	S -0.4 / LS 8.3	S -0.7 / LS 8.3	S -1.0 / LS 8.3	S -1.4 / LS 8.4			
183	S 0.4 / LS 8.6	S 0.0 / LS 8.7	S -0.3 / LS 8.7	S -0.6 / LS 8.7	S -0.9 / LS 8.8			
2.00	S 1.3 / LS 9.5	S 0.9 / LS 9.5	S 0.6 / LS 9.5	S 0.3 / LS 9.6	S -0.1 / LS 9.6			
2.12	S 1.9 / LS 10.0	S 1.6 / LS 10.1	S 1.2 / LS 10.1	S 0.9 / LS 10.2	S 0.6 / LS 10.2			
2.25	S 2.6 / LS 10.7	S 2.2 / LS 10.7	S 1.9 / LS 10.8	S 1.6 / LS 10.8	S 1.3 / LS 10.9			
2.50	S 3.9 / LS 11.9	S 3.5 / LS 12.0	S 3.2 / LS 12.0	S 2.9 / LS 12.1	S 2.6 / LS 12.1			

S = slick; LS = near-bit stab, bit OD-0.50 in, no upper stab; * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





7.25" UltraMotor 6/7 10.1 Stages M41

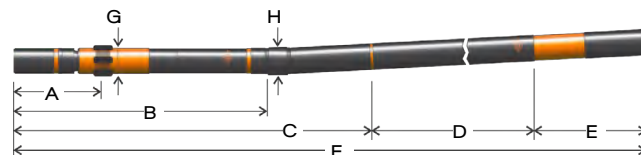


Motor Specifications

Bit Box to Stabilizer	A	30 in.
Bit Box to Bend (FBH)	B	60 in.
Bit Box to Adj. Bend	B	72 in.
Bottom End Length	C	107 in.
Power Section Length	D	see Power Section
Top End Length	E	31 in.
Total Length	F	C + D + E
Body Outer Diameter	G	7.25 in.
Crown Pad Radius	H	3.98 in.
Recommended Hole Size		8-1/2 - 9-7/8 in.
Standard Bit Box Connection ¹		4-1/2 REG
Standard Pin Down Connection ¹		4-1/2 IF
Standard Top Box Connection ¹		NC50 (5 XH, 4-1/2 IF) NC46 (4 IF, 4-1/2 XH)
Weight ²		2,500 lbs
Operating Capacity	Max. WOB	95,100 lbs
	Max. Bit Overpull	95,100 lbs
	Torsional Limit	21,000 lbf-ft
Static Capacity	Max. WOB to Re-run	487,500 lbs
	Max. Bit Overpull to Re-run	319,000 lbs
	Absolute Body Overpull	659,000 lbs
	Torsional Limit	34,000 lbf-ft

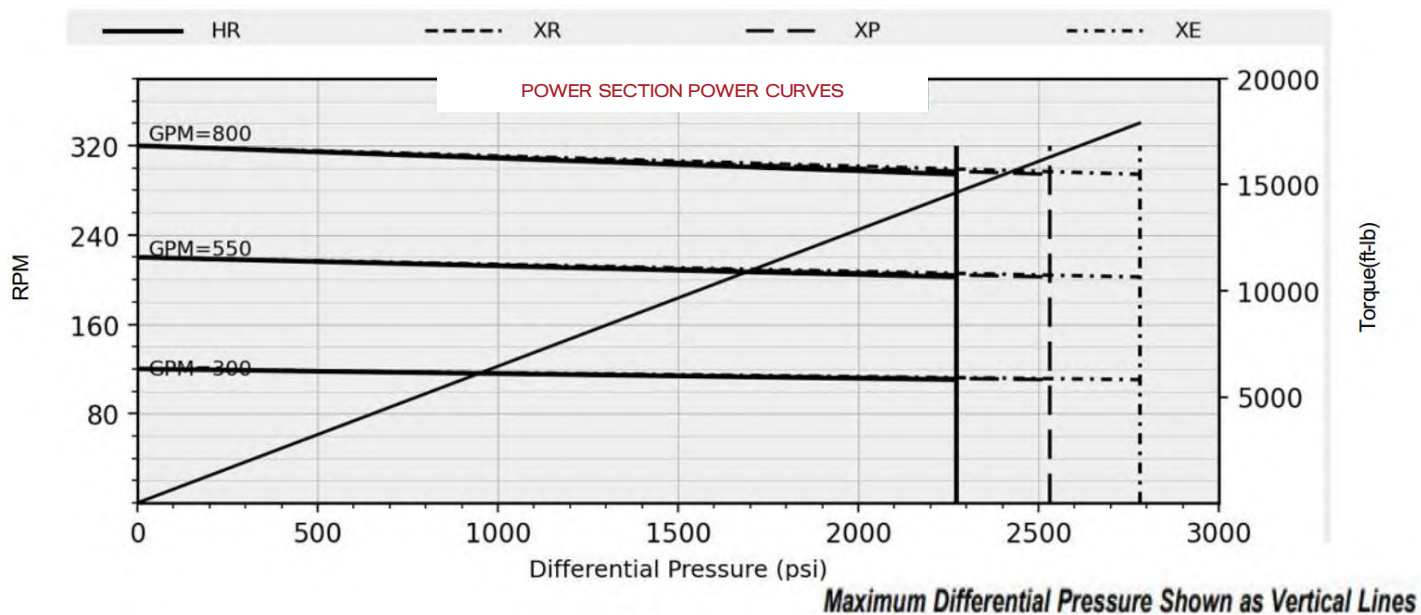
¹other options available on request

²not including Power Section



Power Section

Elastomer	HR	XR	XP	XE
Configuration	6/7 Lobes 10.1 Stages			
Stator Length New (in.)	300			
Stator OD (in.)	7.25			
Rotor Weight (lbs)	1,193			
Stator Weight (lbs)	995			
Speed Range (rpm)	120 - 320			
Flow Range (gpm)	300 - 800			
Rotation (rev/gal)	0.400			
Torque Slope (lbf-ft/psi)	6.440			
Off Bottom Pressure (psi)	233			
Max Diff Pressure (psi)	2,270	2,270	2,529	2,780
Max Torque (lbf-ft)	14,630	14,630	16,260	17,880
Stall Diff Pressure (psi)	3,400	3,400	3,790	4,160
Stall Torque (lbf-ft)	21,950	21,950	24,400	26,880
Max Power (hp)	840	820	850	930



BLACK DIAMOND





7.25" UltraMotor

6.7 10.1 Stages M41

Build Rates



Bend Setting °	Bit 7-3/4*	Bit 7-7/8*	Bit 8*	Bit 8-1/8*	Bit 8-1/4*	Bit 8-3/8*	Bit 8-1/2	Bit 8-5/8
	LS OD 7.250	LS OD 7.375	LS OD 7.500	LS OD 7.625	LS OD 7.750	LS OD 7.875	LS OD 8.000	LS OD 8.125
150	S 8.6 / LS CHK	S 8.4 / LS 6.4	S 8.1 / LS 6.4	S 7.9 / LS 6.3	S 7.6 / LS 6.3	S 7.3 / LS 6.2	S 7.1 / LS 6.2	S 6.8 / LS 6.1
175	S 9.9 / LS CHK	S 9.6 / LS 7.8	S 9.4 / LS 7.7	S 9.1 / LS 7.7	S 8.9 / LS 7.6	S 8.6 / LS 7.6	S 8.4 / LS 7.5	S 8.1 / LS 7.5
183	S 10.3 / LS CHK	S 10.0 / LS 8.2	S 9.8 / LS 8.2	S 9.5 / LS 8.1	S 9.3 / LS 8.1	S 9.0 / LS 8.0	S 8.8 / LS 8.0	S 8.5 / LS 7.9
2.00	S 11.1 / LS CHK	S 10.9 / LS 9.1	S 10.6 / LS 9.1	S 10.4 / LS 9.0	S 10.1 / LS 9.0	S 9.9 / LS 8.9	S 9.6 / LS 8.9	S 9.4 / LS 8.9
2.12	S 11.7 / LS CHK	S 11.5 / LS 9.8	S 11.2 / LS 9.7	S 11.0 / LS 9.7	S 10.7 / LS 9.6	S 10.5 / LS 9.6	S 10.2 / LS 9.6	S 10.0 / LS 9.5
2.25	S 12.4 / LS CHK	S 12.2 / LS 10.5	S 11.9 / LS 10.4	S 11.6 / LS 10.4	S 11.4 / LS 10.4	S 11.1 / LS 10.3	S 10.9 / LS 10.3	S 10.6 / LS 10.2
2.50	S 13.7 / LS CHK	S 13.4 / LS 11.8	S 13.2 / LS 11.8	S 12.9 / LS 11.8	S 12.7 / LS 11.7	S 12.4 / LS 11.7	S 12.2 / LS 11.6	S 11.9 / LS 11.6
Bend Setting °	Bit 8-3/4	Bit 8-7/8	Bit 9	Bit 9-1/8	Bit 9-1/4	Bit 9-3/8	Bit 9-1/2	Bit 9-5/8
	LS OD 8.250	LS OD 8.375	LS OD 8.500	LS OD 8.625	LS OD 8.750	LS OD 8.875	LS OD 9.000	LS OD 9.125
150	S 6.6 / LS 6.1	S 6.3 / LS 6.0	S 6.1 / LS 6.0	S 5.8 / LS 6.0	S 5.6 / LS 5.9	S 5.3 / LS 5.9	S 5.1 / LS 5.9	S 4.8 / LS 6.0
175	S 7.9 / LS 7.4	S 7.6 / LS 7.4	S 7.4 / LS 7.4	S 7.1 / LS 7.3	S 6.8 / LS 7.3	S 6.6 / LS 7.2	S 6.3 / LS 7.2	S 6.1 / LS 7.2
183	S 8.3 / LS 7.9	S 8.0 / LS 7.8	S 7.8 / LS 7.8	S 7.5 / LS 7.8	S 7.3 / LS 7.7	S 7.0 / LS 7.7	S 6.7 / LS 7.6	S 6.5 / LS 7.6
2.00	S 9.1 / LS 8.8	S 8.9 / LS 8.8	S 8.6 / LS 8.7	S 8.4 / LS 8.7	S 8.1 / LS 8.6	S 7.9 / LS 8.6	S 7.6 / LS 8.5	S 7.4 / LS 8.5
2.12	S 9.7 / LS 9.5	S 9.5 / LS 9.4	S 9.2 / LS 9.4	S 9.0 / LS 9.3	S 8.7 / LS 9.3	S 8.5 / LS 9.2	S 8.2 / LS 9.2	S 8.0 / LS 9.2
2.25	S 10.4 / LS 10.2	S 10.1 / LS 10.1	S 9.9 / LS 10.1	S 9.6 / LS 10.0	S 9.4 / LS 10.0	S 9.1 / LS 9.9	S 8.9 / LS 9.9	S 8.6 / LS 9.9
2.50	S 11.7 / LS 11.5	S 11.4 / LS 11.5	S 11.1 / LS 11.4	S 10.9 / LS 11.4	S 10.6 / LS 11.4	S 10.4 / LS 11.3	S 10.1 / LS 11.3	S 9.9 / LS 11.2
Bend Setting °	9-3/4	Bit 9-7/8	Bit 10*	Bit 10-1/8*	Bit 10-1/4*	Bit 10-3/8*	Bit 10-1/2*	Bit 10-5/8*
	LS OD 9.250	LS OD 9.375	LS OD 9.500	LS OD 9.625	LS OD 9.750	LS OD 9.875	LS OD 10.000	LS OD 10.125
150	S 4.6 / LS 6.0	S 4.3 / LS 6.1	S 4.1 / LS 6.1	S 3.8 / LS 6.2	S 3.6 / LS 6.2	S 3.3 / LS 6.3	S 3.1 / LS 6.3	S 2.8 / LS 6.3
175	S 5.8 / LS 7.2	S 5.6 / LS 7.3	S 5.3 / LS 7.3	S 5.1 / LS 7.3	S 4.8 / LS 7.4	S 4.6 / LS 7.4	S 4.3 / LS 7.5	S 4.1 / LS 7.5
183	S 6.2 / LS 7.6	S 6.0 / LS 7.6	S 5.7 / LS 7.7	S 5.5 / LS 7.7	S 5.2 / LS 7.8	S 5.0 / LS 7.8	S 4.7 / LS 7.9	S 4.5 / LS 7.9
2.00	S 7.1 / LS 8.5	S 6.9 / LS 8.4	S 6.6 / LS 8.5	S 6.4 / LS 8.5	S 6.1 / LS 8.6	S 5.8 / LS 8.6	S 5.6 / LS 8.7	S 5.3 / LS 8.7
2.12	S 7.7 / LS 9.1	S 7.5 / LS 9.1	S 7.2 / LS 9.0	S 7.0 / LS 9.1	S 6.7 / LS 9.1	S 6.5 / LS 9.2	S 6.2 / LS 9.2	S 6.0 / LS 9.3
2.25	S 8.4 / LS 9.8	S 8.1 / LS 9.8	S 7.9 / LS 9.7	S 7.6 / LS 9.7	S 7.4 / LS 9.7	S 7.1 / LS 9.8	S 6.9 / LS 9.8	S 6.6 / LS 9.9
2.50	S 9.6 / LS 11.2	S 9.4 / LS 11.1	S 9.1 / LS 11.1	S 8.9 / LS 11.0	S 8.6 / LS 11.0	S 8.4 / LS 11.0	S 8.1 / LS 11.0	S 7.9 / LS 11.0

S = slick; LS = near-bit stab, bit OD-0.50 in, no upper stab; * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





7.25" UltraMotor

6.7 10.1 Stages M41

Build Rates



Bend Setting °	Bit 10-3/4*	Bit 10-7/8*	Bit 11*	Bit 11-1/8*	Bit 11-1/4*	Bit 11-3/8*	Bit 11-1/2*	Bit 11-5/8*
	LS OD 10.250	LS OD 10.375	LS OD 10.500	LS OD 10.625	LS OD 10.750	LS OD 10.875	LS OD 11.000	LS OD 11.125
150	S 2.6 / LS 6.4	S 2.3 / LS 6.4	S 2.1 / LS 6.5	S 1.8 / LS 6.5	S 1.6 / LS 6.6	S 1.3 / LS 6.6	S 1.0 / LS 6.7	S 0.8 / LS 6.7
175	S 3.8 / LS 7.6	S 3.6 / LS 7.6	S 3.3 / LS 7.7	S 3.1 / LS 7.7	S 2.8 / LS 7.7	S 2.6 / LS 7.8	S 2.3 / LS 7.8	S 2.1 / LS 7.9
183	S 4.2 / LS 7.9	S 4.0 / LS 8.0	S 3.7 / LS 8.0	S 3.5 / LS 8.1	S 3.2 / LS 8.1	S 3.0 / LS 8.2	S 2.7 / LS 8.2	S 2.5 / LS 8.3
2.00	S 5.1 / LS 8.7	S 4.8 / LS 8.8	S 4.6 / LS 8.8	S 4.3 / LS 8.9	S 4.1 / LS 8.9	S 3.8 / LS 9.0	S 3.6 / LS 9.0	S 3.3 / LS 9.1
2.12	S 5.7 / LS 9.3	S 5.4 / LS 9.4	S 5.2 / LS 9.4	S 4.9 / LS 9.4	S 4.7 / LS 9.5	S 4.4 / LS 9.5	S 4.2 / LS 9.6	S 3.9 / LS 9.6
2.25	S 6.4 / LS 9.9	S 6.1 / LS 10.0	S 5.9 / LS 10.0	S 5.6 / LS 10.1	S 5.3 / LS 10.1	S 5.1 / LS 10.1	S 4.8 / LS 10.2	S 4.6 / LS 10.2
2.50	S 7.6 / LS 11.1	S 7.4 / LS 11.1	S 7.1 / LS 11.2	S 6.9 / LS 11.2	S 6.6 / LS 11.3	S 6.4 / LS 11.3	S 6.1 / LS 11.4	S 5.9 / LS 11.4
Bend Setting °	Bit 11-3/4*	Bit 11-7/8*	Bit 12*	Bit 12-1/8*	Bit 12-1/4*			
	LS OD 11.250	LS OD 11.375	LS OD 11.500	LS OD 11.625	LS OD 11.750			
150	S 0.5 / LS 6.7	S 0.3 / LS 6.8	S 0.0 / LS 6.8	S -0.2 / LS 6.9	S -0.5 / LS 6.9			
175	S 1.8 / LS 7.9	S 1.6 / LS 8.0	S 1.3 / LS 8.0	S 1.1 / LS 8.1	S 0.8 / LS 8.1			
183	S 2.2 / LS 8.3	S 2.0 / LS 8.3	S 1.7 / LS 8.4	S 1.5 / LS 8.4	S 1.2 / LS 8.5			
2.00	S 3.1 / LS 9.1	S 2.8 / LS 9.1	S 2.6 / LS 9.2	S 2.3 / LS 9.2	S 2.1 / LS 9.3			
2.12	S 3.7 / LS 9.7	S 3.4 / LS 9.7	S 3.2 / LS 9.8	S 2.9 / LS 9.8	S 2.7 / LS 9.8			
2.25	S 4.3 / LS 10.3	S 4.1 / LS 10.3	S 3.8 / LS 10.4	S 3.6 / LS 10.4	S 3.3 / LS 10.5			
2.50	S 5.6 / LS 11.4	S 5.4 / LS 11.5	S 5.1 / LS 11.5	S 4.8 / LS 11.6	S 4.6 / LS 11.6			

S = slick; LS = near-bit stab, bit OD-0.50 in, no upper stab; * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





7.25" UltraMotor

6/7 10.1 Stages M42

Reduced Bypass Motor

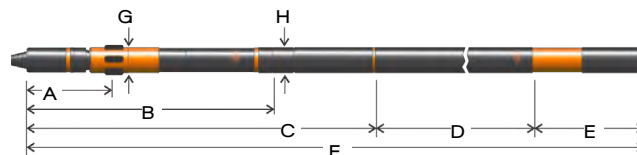


Motor Specifications

Bit Box to Stabilizer	A	30 in.
Bit Box to Bend (FBH)	B	N/A
Bit Box to Adj. Bend	B	N/A.
Bottom End Length	C	133 in.
Power Section Length	D	see Power Section
Top End Length	E	31 in.
Total Length	F	C + D + E
Body Outer Diameter	G	7.25 in.
Crown Pad Radius	H	3.98 in.
Recommended Hole Size		8-1/2 - 9-7/8 in.
Standard Bit Box Connection ¹		N/A
Standard Pin Down Connection ¹		4-1/2 IF
Standard Top Box Connection ¹		NC50 (5 XH, 4-1/2 IF) NC46 (4 IF, 4-1/2 XH)
Weight ²		2,680 lbs
Operating Capacity	Max. WOB	95,100 lbs
	Max. Bit Overpull	95,100 lbs
	Torsional Limit	21,000 lbf-ft
Static Capacity	Max. WOB to Re-run	487,500 lbs
	Max. Bit Overpull to Re-run	319,000 lbs
	Absolute Body Overpull	659,000 lbs
	Torsional Limit	34,000 lbf-ft

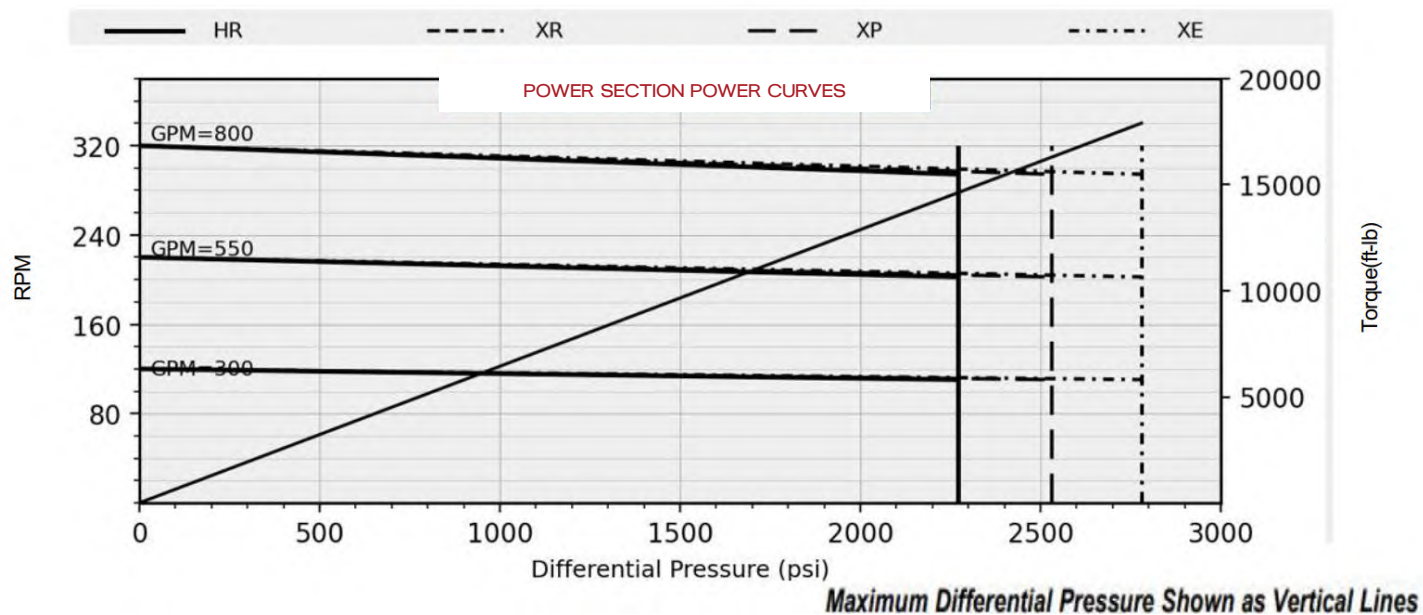
¹other options available on request

²not including Power Section



Power Section

Elastomer	HR	XR	XP	XE
Configuration	6/7 Lobes 10.1 Stages			
Stator Length New (in.)	300			
Stator OD (in.)	7.25			
Rotor Weight (lbs)	1,193			
Stator Weight (lbs)	995			
Speed Range (rpm)	120 - 320			
Flow Range (gpm)	300 - 800			
Rotation (rev/gal)	0.400			
Torque Slope (lbf-ft/psi)	6.440			
Off Bottom Pressure (psi)	233			
Max Diff Pressure (psi)	2,270	2,270	2,529	2,780
Max Torque (lbf-ft)	14,630	14,630	16,260	17,880
Stall Diff Pressure (psi)	3,400	3,400	3,790	4,160
Stall Torque (lbf-ft)	21,950	21,950	24,400	26,880
Max Power (hp)	840	820	850	930



BLACK DIAMOND





7.25" UltraMotor 6/7 11.1 Stages M40

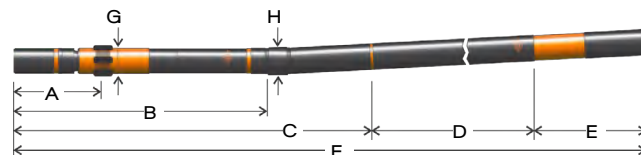


Motor Specifications

Bit Box to Stabilizer	A	25 in.
Bit Box to Bend (FBH)	B	45 in.
Bit Box to Adj. Bend	B	57 in.
Bottom End Length	C	92 in.
Power Section Length	D	see Power Section
Top End Length	E	31 in.
Total Length	F	C + D + E
Body Outer Diameter	G	7.25 in.
Crown Pad Radius	H	3.98 in.
Recommended Hole Size		8-1/2 - 9-7/8 in.
Standard Bit Box Connection ¹		4-1/2 REG
Standard Pin Down Connection ¹		4-1/2 IF
Standard Top Box Connection ¹		NC50 (5 XH, 4-1/2 IF) NC46 (4 IF, 4-1/2 XH)
Weight ²		1,300 lbs
Operating Capacity	Max. WOB	92,000 lbs
	Max. Bit Overpull	92,000 lbs
	Torsional Limit	21,000 lbf-ft
Static Capacity	Max. WOB to Re-run	355,000 lbs
	Max. Bit Overpull to Re-run	319,000 lbs
	Absolute Body Overpull	659,000 lbs
	Torsional Limit	34,000 lbf-ft

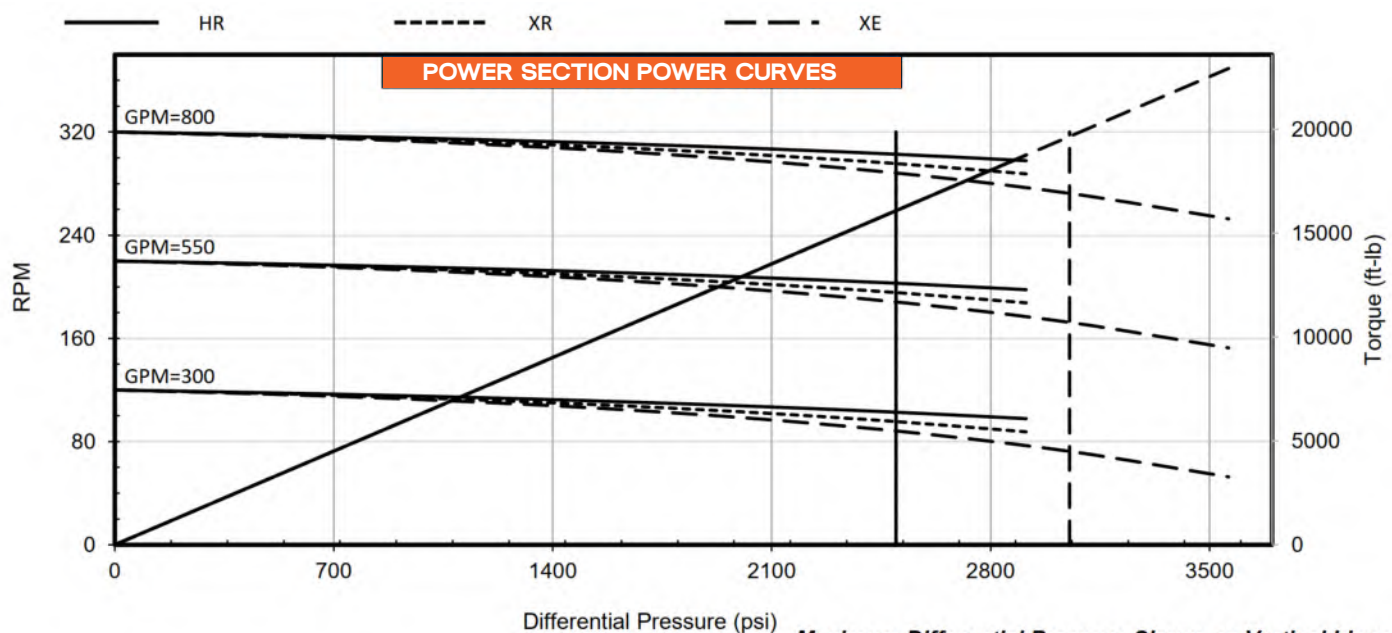
¹other options available on request

²not including Power Section



Power Section

Elastomer	HR	XR	XE
Configuration	6/7 Lobes 11.1 Stages		
Stator Length New (in.)	300		
Stator OD (in.)	7.25		
Rotor Weight (lbs)	1,193		
Stator Weight (lbs)	1,219		
Speed Range (rpm)	120 - 320		
Flow Range (gpm)	300 - 800		
Rotation (rev/gal)	0.400		
Torque Slope (lbf-ft/psi)	6.440		
Off Bottom Pressure (psi)	222		
Max Diff Pressure (psi)	2,500	2,500	2,500
Max Torque (lbf-ft)	16,080	16,080	19,660
Stall Diff Pressure (psi)	3,750	3,750	4,570
Stall Torque (lbf-ft)	24,130	24,130	29,490
Max Power (hp)	927	905	1,020



BLACK DIAMOND





7.25" UltraMotor

6.7 11.1 Stages M40

Build Rates



Bend Setting °	Bit 7-3/4*	Bit 7-7/8*	Bit 8*	Bit 8-1/8*	Bit 8-1/4*	Bit 8-3/8*	Bit 8-1/2	Bit 8-5/8
	LS OD 7.250	LS OD 7.375	LS OD 7.500	LS OD 7.625	LS OD 7.750	LS OD 7.875	LS OD 8.000	LS OD 8.125
150	S 9.2 / LS CHK	S 8.8 / LS 6.2	S 8.5 / LS 6.1	S 8.2 / LS 6.1	S 7.9 / LS 6.1	S 7.5 / LS 6.0	S 7.2 / LS 6.0	S 6.9 / LS 5.9
175	S 10.5 / LS CHK	S 10.2 / LS 7.6	S 9.8 / LS 7.5	S 9.5 / LS 7.5	S 9.2 / LS 7.4	S 8.8 / LS 7.4	S 8.5 / LS 7.3	S 8.2 / LS 7.3
183	S 10.9 / LS CHK	S 10.6 / LS 8.0	S 10.2 / LS 8.0	S 9.9 / LS 7.9	S 9.6 / LS 7.9	S 9.3 / LS 7.8	S 8.9 / LS 7.8	S 8.6 / LS 7.7
2.00	S 11.8 / LS CHK	S 11.5 / LS 8.9	S 11.1 / LS 8.9	S 10.8 / LS 8.9	S 10.5 / LS 8.8	S 10.2 / LS 8.8	S 9.8 / LS 8.7	S 9.5 / LS 8.7
2.12	S 12.4 / LS CHK	S 12.1 / LS 9.6	S 11.8 / LS 9.6	S 11.4 / LS 9.5	S 11.1 / LS 9.5	S 10.8 / LS 9.4	S 10.4 / LS 9.4	S 10.1 / LS 9.3
2.25	S 13.1 / LS CHK	S 12.8 / LS 10.3	S 12.4 / LS 10.3	S 12.1 / LS 10.2	S 11.8 / LS 10.2	S 11.5 / LS 10.1	S 11.1 / LS 10.1	S 10.8 / LS 10.0
2.50	S 14.4 / LS CHK	S 14.1 / LS 11.7	S 13.8 / LS 11.7	S 13.4 / LS 11.6	S 13.1 / LS 11.6	S 12.8 / LS 11.5	S 12.4 / LS 11.5	S 12.1 / LS 11.4
Bend Setting °	Bit 8-3/4	Bit 8-7/8	Bit 9	Bit 9-1/8	Bit 9-1/4	Bit 9-3/8	Bit 9-1/2	Bit 9-5/8
	LS OD 8.250	LS OD 8.375	LS OD 8.500	LS OD 8.625	LS OD 8.750	LS OD 8.875	LS OD 9.000	LS OD 9.125
150	S 6.5 / LS 5.9	S 6.2 / LS 5.9	S 5.9 / LS 5.9	S 5.6 / LS 6.0	S 5.2 / LS 6.0	S 4.9 / LS 6.1	S 4.6 / LS 6.1	S 4.2 / LS 6.2
175	S 7.9 / LS 7.2	S 7.5 / LS 7.2	S 7.2 / LS 7.2	S 6.9 / LS 7.2	S 6.5 / LS 7.3	S 6.2 / LS 7.3	S 5.9 / LS 7.4	S 5.5 / LS 7.4
183	S 8.3 / LS 7.7	S 7.9 / LS 7.6	S 7.6 / LS 7.6	S 7.3 / LS 7.6	S 7.0 / LS 7.7	S 6.6 / LS 7.7	S 6.3 / LS 7.8	S 6.0 / LS 7.8
2.00	S 9.2 / LS 8.6	S 8.8 / LS 8.6	S 8.5 / LS 8.5	S 8.2 / LS 8.5	S 7.8 / LS 8.5	S 7.5 / LS 8.6	S 7.2 / LS 8.6	S 6.9 / LS 8.6
2.12	S 9.8 / LS 9.3	S 9.5 / LS 9.2	S 9.1 / LS 9.2	S 8.8 / LS 9.1	S 8.5 / LS 9.1	S 8.1 / LS 9.2	S 7.8 / LS 9.2	S 7.5 / LS 9.2
2.25	S 10.5 / LS 10.0	S 10.1 / LS 9.9	S 9.8 / LS 9.9	S 9.5 / LS 9.9	S 9.2 / LS 9.8	S 8.8 / LS 9.8	S 8.5 / LS 9.8	S 8.2 / LS 9.9
2.50	S 11.8 / LS 11.4	S 11.5 / LS 11.3	S 11.1 / LS 11.3	S 10.8 / LS 11.2	S 10.5 / LS 11.2	S 10.1 / LS 11.1	S 9.8 / LS 11.1	S 9.5 / LS 11.1
Bend Setting °	9-3/4	Bit 9-7/8	Bit 10*	Bit 10-1/8*	Bit 10-1/4*	Bit 10-3/8*	Bit 10-1/2*	Bit 10-5/8*
	LS OD 9.250	LS OD 9.375	LS OD 9.500	LS OD 9.625	LS OD 9.750	LS OD 9.875	LS OD 10.000	LS OD 10.125
150	S 3.9 / LS 6.2	S 3.6 / LS 6.3	S 3.3 / LS 6.3	S 2.9 / LS 6.3	S 2.6 / LS 6.4	S 2.3 / LS 6.4	S 1.9 / LS 6.5	S 1.6 / LS 6.5
175	S 5.2 / LS 7.4	S 4.9 / LS 7.5	S 4.6 / LS 7.5	S 4.2 / LS 7.6	S 3.9 / LS 7.6	S 3.6 / LS 7.7	S 3.2 / LS 7.7	S 2.9 / LS 7.8
183	S 5.6 / LS 7.8	S 5.3 / LS 7.9	S 5.0 / LS 7.9	S 4.7 / LS 8.0	S 4.3 / LS 8.0	S 4.0 / LS 8.1	S 3.7 / LS 8.1	S 3.3 / LS 8.2
2.00	S 6.5 / LS 8.7	S 6.2 / LS 8.7	S 5.9 / LS 8.8	S 5.5 / LS 8.8	S 5.2 / LS 8.9	S 4.9 / LS 8.9	S 4.6 / LS 9.0	S 4.2 / LS 9.0
2.12	S 7.2 / LS 9.3	S 6.8 / LS 9.3	S 6.5 / LS 9.4	S 6.2 / LS 9.4	S 5.8 / LS 9.5	S 5.5 / LS 9.5	S 5.2 / LS 9.6	S 4.9 / LS 9.6
2.25	S 7.8 / LS 9.9	S 7.5 / LS 10.0	S 7.2 / LS 10.0	S 6.9 / LS 10.1	S 6.5 / LS 10.1	S 6.2 / LS 10.2	S 5.9 / LS 10.2	S 5.5 / LS 10.3
2.50	S 9.1 / LS 11.2	S 8.8 / LS 11.2	S 8.5 / LS 11.3	S 8.2 / LS 11.3	S 7.8 / LS 11.4	S 7.5 / LS 11.4	S 7.2 / LS 11.5	S 6.8 / LS 11.5

S = slick; LS = near-bit stab, bit OD-0.50 in, no upper stab; * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





7.25" UltraMotor

6.7 11.1 Stages M40

Build Rates



Bend Setting °	Bit 10-3/4*	Bit 10-7/8*	Bit 11*	Bit 11-1/8*	Bit 11-1/4*	Bit 11-3/8*	Bit 11-1/2*	Bit 11-5/8*
	LS OD 10.250	LS OD 10.375	LS OD 10.500	LS OD 10.625	LS OD 10.750	LS OD 10.875	LS OD 11.000	LS OD 11.125
150	S 1.3 / LS 6.6	S 0.9 / LS 6.6	S 0.6 / LS 6.7	S 0.3 / LS 6.7	S 0.0 / LS 6.8	S -0.4 / LS 6.8	S -0.7 / LS 6.9	S -1.0 / LS 6.9
175	S 2.6 / LS 7.8	S 2.3 / LS 7.9	S 1.9 / LS 7.9	S 1.6 / LS 8.0	S 1.3 / LS 8.0	S 0.9 / LS 8.1	S 0.6 / LS 8.1	S 0.3 / LS 8.2
183	S 3.0 / LS 8.2	S 2.7 / LS 8.3	S 2.3 / LS 8.3	S 2.0 / LS 8.4	S 1.7 / LS 8.4	S 1.4 / LS 8.5	S 1.0 / LS 8.5	S 0.7 / LS 8.6
2.00	S 3.9 / LS 9.1	S 3.6 / LS 9.1	S 3.2 / LS 9.2	S 2.9 / LS 9.2	S 2.6 / LS 9.3	S 2.2 / LS 9.3	S 1.9 / LS 9.4	S 1.6 / LS 9.4
2.12	S 4.5 / LS 9.7	S 4.2 / LS 9.7	S 3.9 / LS 9.8	S 3.5 / LS 9.8	S 3.2 / LS 9.9	S 2.9 / LS 9.9	S 2.5 / LS 10.0	S 2.2 / LS 10.0
2.25	S 5.2 / LS 10.3	S 4.9 / LS 10.4	S 4.5 / LS 10.4	S 4.2 / LS 10.5	S 3.9 / LS 10.5	S 3.6 / LS 10.6	S 3.2 / LS 10.6	S 2.9 / LS 10.6
2.50	S 6.5 / LS 11.6	S 6.2 / LS 11.6	S 5.9 / LS 11.7	S 5.5 / LS 11.7	S 5.2 / LS 11.8	S 4.9 / LS 11.8	S 4.5 / LS 11.8	S 4.2 / LS 11.9
Bend Setting °	Bit 11-3/4*	Bit 11-7/8*	Bit 12*	Bit 12-1/8*	Bit 12-1/4*			
	LS OD 11.250	LS OD 11.375	LS OD 11.500	LS OD 11.625	LS OD 11.750			
150	S -1.4 / LS 7.0	S -1.7 / LS 7.0	S -2.0 / LS 7.1	S -2.3 / LS 7.1	S -2.7 / LS 7.1			
175	S 0.0 / LS 8.2	S -0.4 / LS 8.3	S -0.7 / LS 8.3	S -1.0 / LS 8.3	S -1.4 / LS 8.4			
183	S 0.4 / LS 8.6	S 0.0 / LS 8.7	S -0.3 / LS 8.7	S -0.6 / LS 8.7	S -0.9 / LS 8.8			
2.00	S 1.3 / LS 9.5	S 0.9 / LS 9.5	S 0.6 / LS 9.5	S 0.3 / LS 9.6	S -0.1 / LS 9.6			
2.12	S 1.9 / LS 10.0	S 1.6 / LS 10.1	S 1.2 / LS 10.1	S 0.9 / LS 10.2	S 0.6 / LS 10.2			
2.25	S 2.6 / LS 10.7	S 2.2 / LS 10.7	S 1.9 / LS 10.8	S 1.6 / LS 10.8	S 1.3 / LS 10.9			
2.50	S 3.9 / LS 11.9	S 3.5 / LS 12.0	S 3.2 / LS 12.0	S 2.9 / LS 12.1	S 2.6 / LS 12.1			

S = slick; LS = near-bit stab, bit OD-0.50 in, no upper stab; * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





7.25" UltraMotor 6/7 11.1 Stages M41

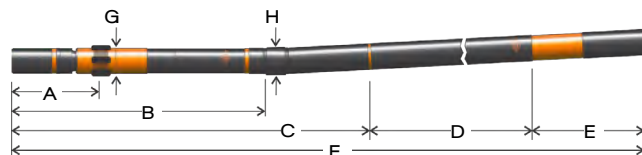


Motor Specifications

Bit Box to Stabilizer	A	30 in.
Bit Box to Bend (FBH)	B	60 in.
Bit Box to Adj. Bend	B	72 in.
Bottom End Length	C	107 in.
Power Section Length	D	see Power Section
Top End Length	E	31 in.
Total Length	F	C + D + E
Body Outer Diameter	G	7.25 in.
Crown Pad Radius	H	3.98 in.
Recommended Hole Size		8-1/2 - 9-7/8 in.
Standard Bit Box Connection ¹		4-1/2 REG
Standard Pin Down Connection ¹		4-1/2 IF
Standard Top Box Connection ¹		NC50 (5 XH, 4-1/2 IF) NC46 (4 IF, 4-1/2 XH)
Weight ²		2,500 lbs
Operating Capacity	Max. WOB	95,100 lbs
	Max. Bit Overpull	95,100 lbs
	Torsional Limit	21,000 lbf-ft
Static Capacity	Max. WOB to Re-run	487,500 lbs
	Max. Bit Overpull to Re-run	319,000 lbs
	Absolute Body Overpull	659,000 lbs
	Torsional Limit	34,000 lbf-ft

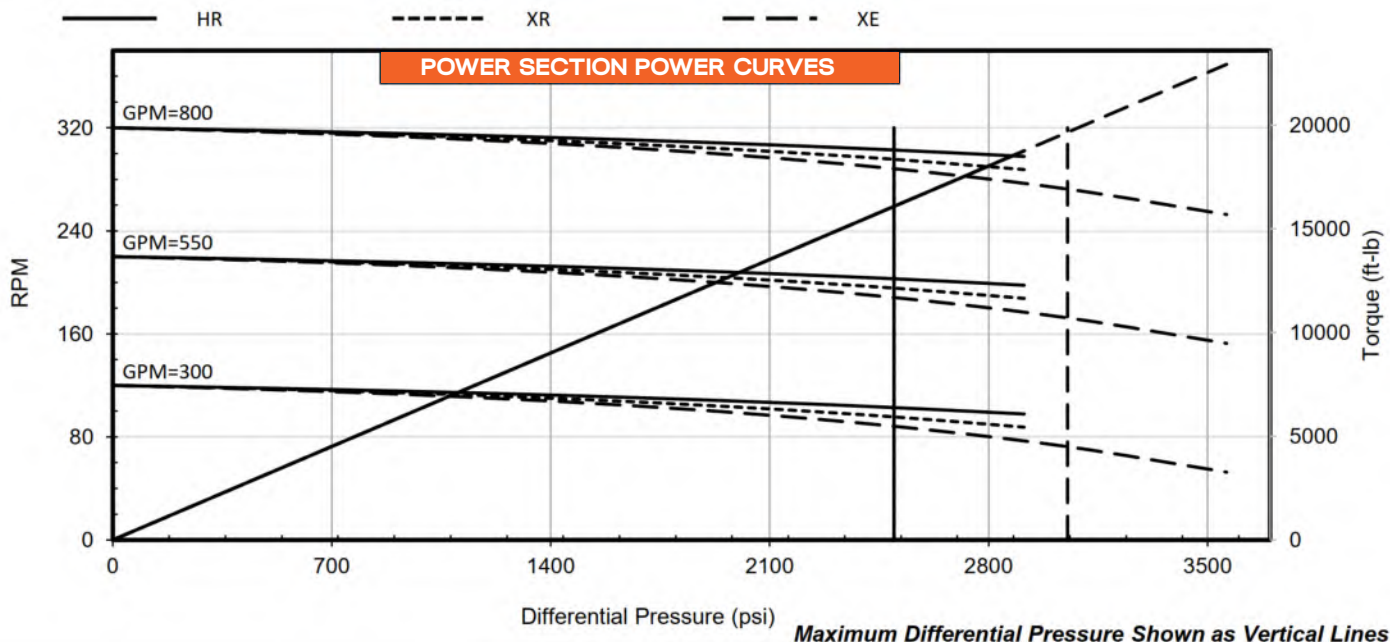
¹other options available on request

²not including Power Section



Power Section

Elastomer	HR	XR	XE
Configuration	6/7 Lobes 11.1 Stages		
Stator Length New (in.)	300		
Stator OD (in.)	7.25		
Rotor Weight (lbs)	1,193		
Stator Weight (lbs)	1,219		
Speed Range (rpm)	120 - 320		
Flow Range (gpm)	300 - 800		
Rotation (rev/gal)	0.400		
Torque Slope (lbf-ft/psi)	6.440		
Off Bottom Pressure (psi)	222		
Max Diff Pressure (psi)	2,500	2,500	2,500
Max Torque (lbf-ft)	16,080	16,080	19,660
Stall Diff Pressure (psi)	3,750	3,750	4,570
Stall Torque (lbf-ft)	24,130	24,130	29,490
Max Power (hp)	927	905	1,020



BLACK DIAMOND





7.25" UltraMotor

6.7 11.1 Stages M41

Build Rates



Bend Setting °	Bit 7-3/4*	Bit 7-7/8*	Bit 8*	Bit 8-1/8*	Bit 8-1/4*	Bit 8-3/8*	Bit 8-1/2	Bit 8-5/8
	LS OD 7.250	LS OD 7.375	LS OD 7.500	LS OD 7.625	LS OD 7.750	LS OD 7.875	LS OD 8.000	LS OD 8.125
150	S 8.6 / LS CHK	S 8.4 / LS 6.4	S 8.1 / LS 6.4	S 7.9 / LS 6.3	S 7.6 / LS 6.3	S 7.3 / LS 6.2	S 7.1 / LS 6.2	S 6.8 / LS 6.1
175	S 9.9 / LS CHK	S 9.6 / LS 7.8	S 9.4 / LS 7.7	S 9.1 / LS 7.7	S 8.9 / LS 7.6	S 8.6 / LS 7.6	S 8.4 / LS 7.5	S 8.1 / LS 7.5
183	S 10.3 / LS CHK	S 10.0 / LS 8.2	S 9.8 / LS 8.2	S 9.5 / LS 8.1	S 9.3 / LS 8.1	S 9.0 / LS 8.0	S 8.8 / LS 8.0	S 8.5 / LS 7.9
2.00	S 11.1 / LS CHK	S 10.9 / LS 9.1	S 10.6 / LS 9.1	S 10.4 / LS 9.0	S 10.1 / LS 9.0	S 9.9 / LS 8.9	S 9.6 / LS 8.9	S 9.4 / LS 8.9
2.12	S 11.7 / LS CHK	S 11.5 / LS 9.8	S 11.2 / LS 9.7	S 11.0 / LS 9.7	S 10.7 / LS 9.6	S 10.5 / LS 9.6	S 10.2 / LS 9.6	S 10.0 / LS 9.5
2.25	S 12.4 / LS CHK	S 12.2 / LS 10.5	S 11.9 / LS 10.4	S 11.6 / LS 10.4	S 11.4 / LS 10.4	S 11.1 / LS 10.3	S 10.9 / LS 10.3	S 10.6 / LS 10.2
2.50	S 13.7 / LS CHK	S 13.4 / LS 11.8	S 13.2 / LS 11.8	S 12.9 / LS 11.8	S 12.7 / LS 11.7	S 12.4 / LS 11.7	S 12.2 / LS 11.6	S 11.9 / LS 11.6
Bend Setting °	Bit 8-3/4	Bit 8-7/8	Bit 9	Bit 9-1/8	Bit 9-1/4	Bit 9-3/8	Bit 9-1/2	Bit 9-5/8
	LS OD 8.250	LS OD 8.375	LS OD 8.500	LS OD 8.625	LS OD 8.750	LS OD 8.875	LS OD 9.000	LS OD 9.125
150	S 6.6 / LS 6.1	S 6.3 / LS 6.0	S 6.1 / LS 6.0	S 5.8 / LS 6.0	S 5.6 / LS 5.9	S 5.3 / LS 5.9	S 5.1 / LS 5.9	S 4.8 / LS 6.0
175	S 7.9 / LS 7.4	S 7.6 / LS 7.4	S 7.4 / LS 7.4	S 7.1 / LS 7.3	S 6.8 / LS 7.3	S 6.6 / LS 7.2	S 6.3 / LS 7.2	S 6.1 / LS 7.2
183	S 8.3 / LS 7.9	S 8.0 / LS 7.8	S 7.8 / LS 7.8	S 7.5 / LS 7.8	S 7.3 / LS 7.7	S 7.0 / LS 7.7	S 6.7 / LS 7.6	S 6.5 / LS 7.6
2.00	S 9.1 / LS 8.8	S 8.9 / LS 8.8	S 8.6 / LS 8.7	S 8.4 / LS 8.7	S 8.1 / LS 8.6	S 7.9 / LS 8.6	S 7.6 / LS 8.5	S 7.4 / LS 8.5
2.12	S 9.7 / LS 9.5	S 9.5 / LS 9.4	S 9.2 / LS 9.4	S 9.0 / LS 9.3	S 8.7 / LS 9.3	S 8.5 / LS 9.2	S 8.2 / LS 9.2	S 8.0 / LS 9.2
2.25	S 10.4 / LS 10.2	S 10.1 / LS 10.1	S 9.9 / LS 10.1	S 9.6 / LS 10.0	S 9.4 / LS 10.0	S 9.1 / LS 9.9	S 8.9 / LS 9.9	S 8.6 / LS 9.9
2.50	S 11.7 / LS 11.5	S 11.4 / LS 11.5	S 11.1 / LS 11.4	S 10.9 / LS 11.4	S 10.6 / LS 11.4	S 10.4 / LS 11.3	S 10.1 / LS 11.3	S 9.9 / LS 11.2
Bend Setting °	9-3/4	Bit 9-7/8	Bit 10*	Bit 10-1/8*	Bit 10-1/4*	Bit 10-3/8*	Bit 10-1/2*	Bit 10-5/8*
	LS OD 9.250	LS OD 9.375	LS OD 9.500	LS OD 9.625	LS OD 9.750	LS OD 9.875	LS OD 10.000	LS OD 10.125
150	S 4.6 / LS 6.0	S 4.3 / LS 6.1	S 4.1 / LS 6.1	S 3.8 / LS 6.2	S 3.6 / LS 6.2	S 3.3 / LS 6.3	S 3.1 / LS 6.3	S 2.8 / LS 6.3
175	S 5.8 / LS 7.2	S 5.6 / LS 7.3	S 5.3 / LS 7.3	S 5.1 / LS 7.3	S 4.8 / LS 7.4	S 4.6 / LS 7.4	S 4.3 / LS 7.5	S 4.1 / LS 7.5
183	S 6.2 / LS 7.6	S 6.0 / LS 7.6	S 5.7 / LS 7.7	S 5.5 / LS 7.7	S 5.2 / LS 7.8	S 5.0 / LS 7.8	S 4.7 / LS 7.9	S 4.5 / LS 7.9
2.00	S 7.1 / LS 8.5	S 6.9 / LS 8.4	S 6.6 / LS 8.5	S 6.4 / LS 8.5	S 6.1 / LS 8.6	S 5.8 / LS 8.6	S 5.6 / LS 8.7	S 5.3 / LS 8.7
2.12	S 7.7 / LS 9.1	S 7.5 / LS 9.1	S 7.2 / LS 9.0	S 7.0 / LS 9.1	S 6.7 / LS 9.1	S 6.5 / LS 9.2	S 6.2 / LS 9.2	S 6.0 / LS 9.3
2.25	S 8.4 / LS 9.8	S 8.1 / LS 9.8	S 7.9 / LS 9.7	S 7.6 / LS 9.7	S 7.4 / LS 9.7	S 7.1 / LS 9.8	S 6.9 / LS 9.8	S 6.6 / LS 9.9
2.50	S 9.6 / LS 11.2	S 9.4 / LS 11.1	S 9.1 / LS 11.1	S 8.9 / LS 11.0	S 8.6 / LS 11.0	S 8.4 / LS 11.0	S 8.1 / LS 11.0	S 7.9 / LS 11.0

S = slick; LS = near-bit stab, bit OD-0.50 in, no upper stab; * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





7.25" UltraMotor

6.7 11.1 Stages M41

Build Rates



Bend Setting °	Bit 10-3/4*	Bit 10-7/8*	Bit 11*	Bit 11-1/8*	Bit 11-1/4*	Bit 11-3/8*	Bit 11-1/2*	Bit 11-5/8*
	LS OD 10.250	LS OD 10.375	LS OD 10.500	LS OD 10.625	LS OD 10.750	LS OD 10.875	LS OD 11.000	LS OD 11.125
150	S 2.6 / LS 6.4	S 2.3 / LS 6.4	S 2.1 / LS 6.5	S 1.8 / LS 6.5	S 1.6 / LS 6.6	S 1.3 / LS 6.6	S 1.0 / LS 6.7	S 0.8 / LS 6.7
175	S 3.8 / LS 7.6	S 3.6 / LS 7.6	S 3.3 / LS 7.7	S 3.1 / LS 7.7	S 2.8 / LS 7.7	S 2.6 / LS 7.8	S 2.3 / LS 7.8	S 2.1 / LS 7.9
183	S 4.2 / LS 7.9	S 4.0 / LS 8.0	S 3.7 / LS 8.0	S 3.5 / LS 8.1	S 3.2 / LS 8.1	S 3.0 / LS 8.2	S 2.7 / LS 8.2	S 2.5 / LS 8.3
2.00	S 5.1 / LS 8.7	S 4.8 / LS 8.8	S 4.6 / LS 8.8	S 4.3 / LS 8.9	S 4.1 / LS 8.9	S 3.8 / LS 9.0	S 3.6 / LS 9.0	S 3.3 / LS 9.1
2.12	S 5.7 / LS 9.3	S 5.4 / LS 9.4	S 5.2 / LS 9.4	S 4.9 / LS 9.4	S 4.7 / LS 9.5	S 4.4 / LS 9.5	S 4.2 / LS 9.6	S 3.9 / LS 9.6
2.25	S 6.4 / LS 9.9	S 6.1 / LS 10.0	S 5.9 / LS 10.0	S 5.6 / LS 10.1	S 5.3 / LS 10.1	S 5.1 / LS 10.1	S 4.8 / LS 10.2	S 4.6 / LS 10.2
2.50	S 7.6 / LS 11.1	S 7.4 / LS 11.1	S 7.1 / LS 11.2	S 6.9 / LS 11.2	S 6.6 / LS 11.3	S 6.4 / LS 11.3	S 6.1 / LS 11.4	S 5.9 / LS 11.4
Bend Setting °	Bit 11-3/4*	Bit 11-7/8*	Bit 12*	Bit 12-1/8*	Bit 12-1/4*			
	LS OD 11.250	LS OD 11.375	LS OD 11.500	LS OD 11.625	LS OD 11.750			
150	S 0.5 / LS 6.7	S 0.3 / LS 6.8	S 0.0 / LS 6.8	S -0.2 / LS 6.9	S -0.5 / LS 6.9			
175	S 1.8 / LS 7.9	S 1.6 / LS 8.0	S 1.3 / LS 8.0	S 1.1 / LS 8.1	S 0.8 / LS 8.1			
183	S 2.2 / LS 8.3	S 2.0 / LS 8.3	S 1.7 / LS 8.4	S 1.5 / LS 8.4	S 1.2 / LS 8.5			
2.00	S 3.1 / LS 9.1	S 2.8 / LS 9.1	S 2.6 / LS 9.2	S 2.3 / LS 9.2	S 2.1 / LS 9.3			
2.12	S 3.7 / LS 9.7	S 3.4 / LS 9.7	S 3.2 / LS 9.8	S 2.9 / LS 9.8	S 2.7 / LS 9.8			
2.25	S 4.3 / LS 10.3	S 4.1 / LS 10.3	S 3.8 / LS 10.4	S 3.6 / LS 10.4	S 3.3 / LS 10.5			
2.50	S 5.6 / LS 11.4	S 5.4 / LS 11.5	S 5.1 / LS 11.5	S 4.8 / LS 11.6	S 4.6 / LS 11.6			

S = slick; LS = near-bit stab, bit OD-0.50 in, no upper stab; * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





7.25" UltraMotor 6/7 11.1 Stages M42 Reduced Bypass Motor

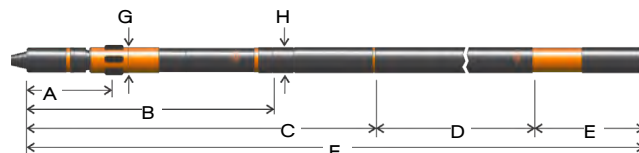


Motor Specifications

Bit Box to Stabilizer	A	30 in.
Bit Box to Bend (FBH)	B	N/A
Bit Box to Adj. Bend	B	N/A.
Bottom End Length	C	133 in.
Power Section Length	D	see Power Section
Top End Length	E	31 in.
Total Length	F	C + D + E
Body Outer Diameter	G	7.25 in.
Crown Pad Radius	H	3.98 in.
Recommended Hole Size		8-1/2 - 9-7/8 in.
Standard Bit Box Connection ¹		N/A
Standard Pin Down Connection ¹		4-1/2 IF
Standard Top Box Connection ¹		NC50 (5 XH, 4-1/2 IF) NC46 (4 IF, 4-1/2 XH)
Weight ²		2,680 lbs
Operating Capacity	Max. WOB	95,100 lbs
	Max. Bit Overpull	95,100 lbs
	Torsional Limit	21,000 lbf-ft
Static Capacity	Max. WOB to Re-run	487,500 lbs
	Max. Bit Overpull to Re-run	319,000 lbs
	Absolute Body Overpull	659,000 lbs
	Torsional Limit	34,000 lbf-ft

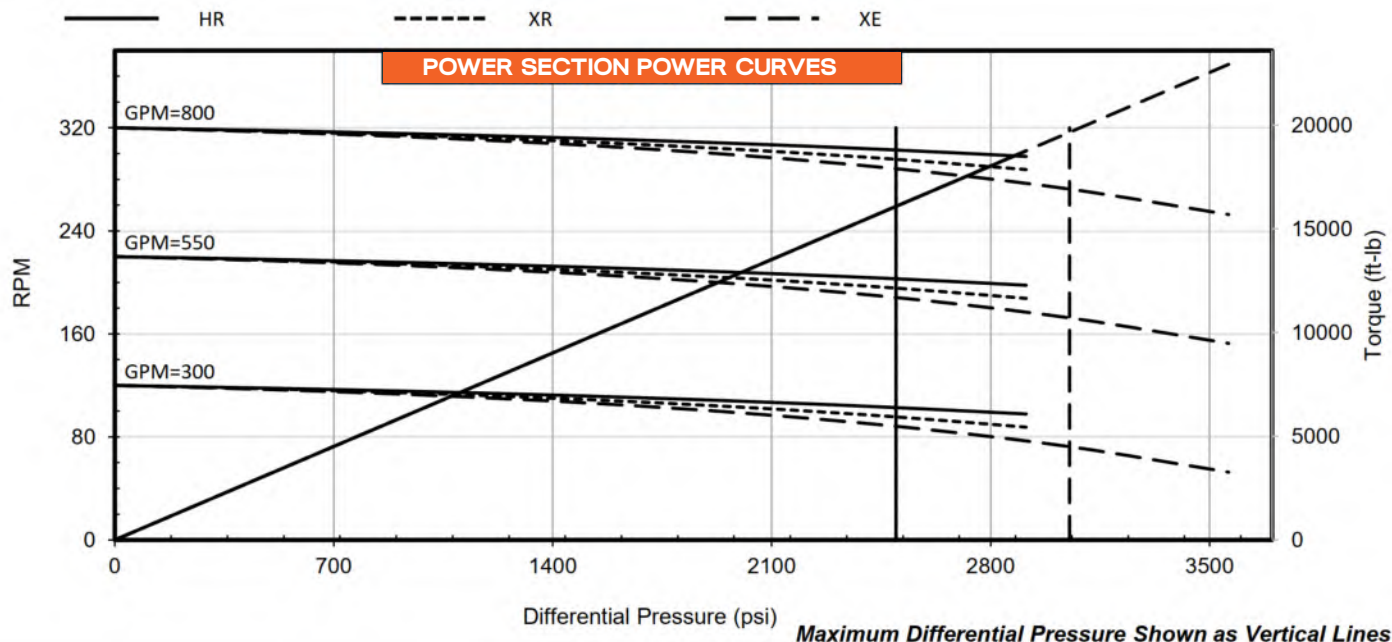
¹other options available on request

²not including Power Section



Power Section

Elastomer	HR	XR	XE
Configuration	6/7 Lobes 11.1 Stages		
Stator Length New (in.)	300		
Stator OD (in.)	7.25		
Rotor Weight (lbs)	1,193		
Stator Weight (lbs)	1,219		
Speed Range (rpm)	120 - 320		
Flow Range (gpm)	300 - 800		
Rotation (rev/gal)	0.400		
Torque Slope (lbf-ft/psi)	6.440		
Off Bottom Pressure (psi)	222		
Max Diff Pressure (psi)	2,500	2,500	2,500
Max Torque (lbf-ft)	16,080	16,080	19,660
Stall Diff Pressure (psi)	3,750	3,750	4,570
Stall Torque (lbf-ft)	24,130	24,130	29,490
Max Power (hp)	927	905	1,020



BLACK DIAMOND





7.25" UltraMotor 6/7 12.1 Stages M40

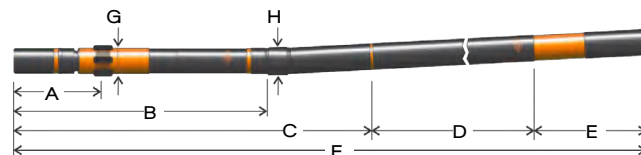


Motor Specifications

Bit Box to Stabilizer	A	25 in.
Bit Box to Bend (FBH)	B	45 in.
Bit Box to Adj. Bend	B	57 in.
Bottom End Length	C	92 in.
Power Section Length	D	see Power Section
Top End Length	E	31 in.
Total Length	F	C + D + E
Body Outer Diameter	G	7.25 in.
Crown Pad Radius	H	3.98 in.
Recommended Hole Size		8-1/2 - 9-7/8 in.
Standard Bit Box Connection ¹		4-1/2 REG
Standard Pin Down Connection ¹		4-1/2 IF
Standard Top Box Connection ¹		NC50 (5 XH, 4-1/2 IF) NC46 (4 IF, 4-1/2 XH)
Weight ²		1,300 lbs
Operating Capacity	Max. WOB	92,000 lbs
	Max. Bit Overpull	92,000 lbs
	Torsional Limit	21,000 lbf-ft
Static Capacity	Max. WOB to Re-run	355,000 lbs
	Max. Bit Overpull to Re-run	319,000 lbs
	Absolute Body Overpull	659,000 lbs
	Torsional Limit	34,000 lbf-ft

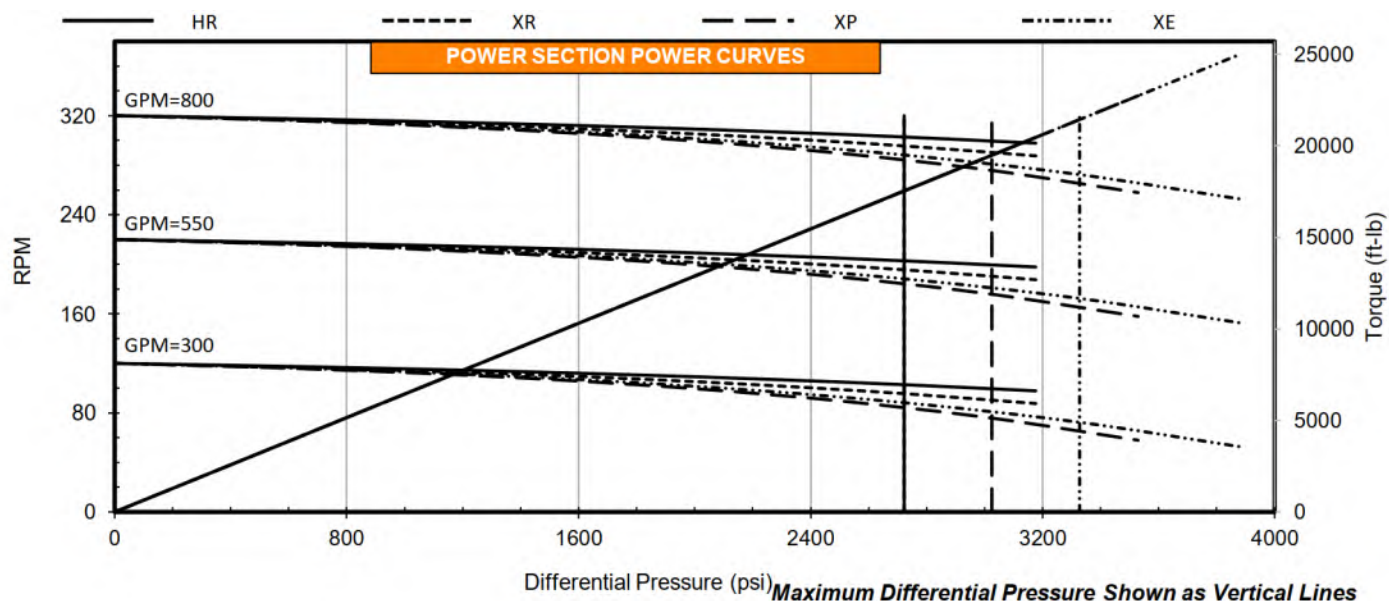
¹other options available on request

²not including Power Section



Power Section

Elastomer	HR	XR	XP	XE
Configuration	6/7 Lobes 12.1 Stages			
Stator Length New (in.)	300			
Stator OD (in.)	7.25			
Rotor Weight (lbs)	1,193			
Stator Weight (lbs)	1,219			
Speed Range (rpm)	120 - 320			
Flow Range (gpm)	300 - 800			
Rotation (rev/gal)	0.400			
Torque Slope (lbf-ft/psi)	6.440			
Off Bottom Pressure (psi)	233			
Max Diff Pressure (psi)	2,720	2,720	3,030	3,330
Max Torque (lbf-ft)	17,530	17,530	19,480	21,430
Stall Diff Pressure (psi)	4,080	4,080	4,540	4,990
Stall Torque (lbf-ft)	26,300	26,300	29,220	32,140
Max Power (hp)	1,011	987	1,023	1,112



BLACK DIAMOND





7.25" UltraMotor

6.7 12.1 Stages M40

Build Rates



Bend Setting °	Bit 7-3/4*	Bit 7-7/8*	Bit 8*	Bit 8-1/8*	Bit 8-1/4*	Bit 8-3/8*	Bit 8-1/2	Bit 8-5/8
	LS OD 7.250	LS OD 7.375	LS OD 7.500	LS OD 7.625	LS OD 7.750	LS OD 7.875	LS OD 8.000	LS OD 8.125
150	S 9.2 / LS CHK	S 8.8 / LS 6.2	S 8.5 / LS 6.1	S 8.2 / LS 6.1	S 7.9 / LS 6.1	S 7.5 / LS 6.0	S 7.2 / LS 6.0	S 6.9 / LS 5.9
175	S 10.5 / LS CHK	S 10.2 / LS 7.6	S 9.8 / LS 7.5	S 9.5 / LS 7.5	S 9.2 / LS 7.4	S 8.8 / LS 7.4	S 8.5 / LS 7.3	S 8.2 / LS 7.3
183	S 10.9 / LS CHK	S 10.6 / LS 8.0	S 10.2 / LS 8.0	S 9.9 / LS 7.9	S 9.6 / LS 7.9	S 9.3 / LS 7.8	S 8.9 / LS 7.8	S 8.6 / LS 7.7
2.00	S 11.8 / LS CHK	S 11.5 / LS 8.9	S 11.1 / LS 8.9	S 10.8 / LS 8.9	S 10.5 / LS 8.8	S 10.2 / LS 8.8	S 9.8 / LS 8.7	S 9.5 / LS 8.7
2.12	S 12.4 / LS CHK	S 12.1 / LS 9.6	S 11.8 / LS 9.6	S 11.4 / LS 9.5	S 11.1 / LS 9.5	S 10.8 / LS 9.4	S 10.4 / LS 9.4	S 10.1 / LS 9.3
2.25	S 13.1 / LS CHK	S 12.8 / LS 10.3	S 12.4 / LS 10.3	S 12.1 / LS 10.2	S 11.8 / LS 10.2	S 11.5 / LS 10.1	S 11.1 / LS 10.1	S 10.8 / LS 10.0
2.50	S 14.4 / LS CHK	S 14.1 / LS 11.7	S 13.8 / LS 11.7	S 13.4 / LS 11.6	S 13.1 / LS 11.6	S 12.8 / LS 11.5	S 12.4 / LS 11.5	S 12.1 / LS 11.4
Bend Setting °	Bit 8-3/4	Bit 8-7/8	Bit 9	Bit 9-1/8	Bit 9-1/4	Bit 9-3/8	Bit 9-1/2	Bit 9-5/8
	LS OD 8.250	LS OD 8.375	LS OD 8.500	LS OD 8.625	LS OD 8.750	LS OD 8.875	LS OD 9.000	LS OD 9.125
150	S 6.5 / LS 5.9	S 6.2 / LS 5.9	S 5.9 / LS 5.9	S 5.6 / LS 6.0	S 5.2 / LS 6.0	S 4.9 / LS 6.1	S 4.6 / LS 6.1	S 4.2 / LS 6.2
175	S 7.9 / LS 7.2	S 7.5 / LS 7.2	S 7.2 / LS 7.2	S 6.9 / LS 7.2	S 6.5 / LS 7.3	S 6.2 / LS 7.3	S 5.9 / LS 7.4	S 5.5 / LS 7.4
183	S 8.3 / LS 7.7	S 7.9 / LS 7.6	S 7.6 / LS 7.6	S 7.3 / LS 7.6	S 7.0 / LS 7.7	S 6.6 / LS 7.7	S 6.3 / LS 7.8	S 6.0 / LS 7.8
2.00	S 9.2 / LS 8.6	S 8.8 / LS 8.6	S 8.5 / LS 8.5	S 8.2 / LS 8.5	S 7.8 / LS 8.5	S 7.5 / LS 8.6	S 7.2 / LS 8.6	S 6.9 / LS 8.6
2.12	S 9.8 / LS 9.3	S 9.5 / LS 9.2	S 9.1 / LS 9.2	S 8.8 / LS 9.1	S 8.5 / LS 9.1	S 8.1 / LS 9.2	S 7.8 / LS 9.2	S 7.5 / LS 9.2
2.25	S 10.5 / LS 10.0	S 10.1 / LS 9.9	S 9.8 / LS 9.9	S 9.5 / LS 9.9	S 9.2 / LS 9.8	S 8.8 / LS 9.8	S 8.5 / LS 9.8	S 8.2 / LS 9.9
2.50	S 11.8 / LS 11.4	S 11.5 / LS 11.3	S 11.1 / LS 11.3	S 10.8 / LS 11.2	S 10.5 / LS 11.2	S 10.1 / LS 11.1	S 9.8 / LS 11.1	S 9.5 / LS 11.1
Bend Setting °	9-3/4	Bit 9-7/8	Bit 10*	Bit 10-1/8*	Bit 10-1/4*	Bit 10-3/8*	Bit 10-1/2*	Bit 10-5/8*
	LS OD 9.250	LS OD 9.375	LS OD 9.500	LS OD 9.625	LS OD 9.750	LS OD 9.875	LS OD 10.000	LS OD 10.125
150	S 3.9 / LS 6.2	S 3.6 / LS 6.3	S 3.3 / LS 6.3	S 2.9 / LS 6.3	S 2.6 / LS 6.4	S 2.3 / LS 6.4	S 1.9 / LS 6.5	S 1.6 / LS 6.5
175	S 5.2 / LS 7.4	S 4.9 / LS 7.5	S 4.6 / LS 7.5	S 4.2 / LS 7.6	S 3.9 / LS 7.6	S 3.6 / LS 7.7	S 3.2 / LS 7.7	S 2.9 / LS 7.8
183	S 5.6 / LS 7.8	S 5.3 / LS 7.9	S 5.0 / LS 7.9	S 4.7 / LS 8.0	S 4.3 / LS 8.0	S 4.0 / LS 8.1	S 3.7 / LS 8.1	S 3.3 / LS 8.2
2.00	S 6.5 / LS 8.7	S 6.2 / LS 8.7	S 5.9 / LS 8.8	S 5.5 / LS 8.8	S 5.2 / LS 8.9	S 4.9 / LS 8.9	S 4.6 / LS 9.0	S 4.2 / LS 9.0
2.12	S 7.2 / LS 9.3	S 6.8 / LS 9.3	S 6.5 / LS 9.4	S 6.2 / LS 9.4	S 5.8 / LS 9.5	S 5.5 / LS 9.5	S 5.2 / LS 9.6	S 4.9 / LS 9.6
2.25	S 7.8 / LS 9.9	S 7.5 / LS 10.0	S 7.2 / LS 10.0	S 6.9 / LS 10.1	S 6.5 / LS 10.1	S 6.2 / LS 10.2	S 5.9 / LS 10.2	S 5.5 / LS 10.3
2.50	S 9.1 / LS 11.2	S 8.8 / LS 11.2	S 8.5 / LS 11.3	S 8.2 / LS 11.3	S 7.8 / LS 11.4	S 7.5 / LS 11.4	S 7.2 / LS 11.5	S 6.8 / LS 11.5

S = slick; LS = near-bit stab, bit OD-0.50 in, no upper stab; * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





7.25" UltraMotor

6.7 12.1 Stages M40

Build Rates



Bend Setting °	Bit 10-3/4*	Bit 10-7/8*	Bit 11*	Bit 11-1/8*	Bit 11-1/4*	Bit 11-3/8*	Bit 11-1/2*	Bit 11-5/8*
	LS OD 10.250	LS OD 10.375	LS OD 10.500	LS OD 10.625	LS OD 10.750	LS OD 10.875	LS OD 11.000	LS OD 11.125
150	S 1.3 / LS 6.6	S 0.9 / LS 6.6	S 0.6 / LS 6.7	S 0.3 / LS 6.7	S 0.0 / LS 6.8	S -0.4 / LS 6.8	S -0.7 / LS 6.9	S -1.0 / LS 6.9
175	S 2.6 / LS 7.8	S 2.3 / LS 7.9	S 1.9 / LS 7.9	S 1.6 / LS 8.0	S 1.3 / LS 8.0	S 0.9 / LS 8.1	S 0.6 / LS 8.1	S 0.3 / LS 8.2
183	S 3.0 / LS 8.2	S 2.7 / LS 8.3	S 2.3 / LS 8.3	S 2.0 / LS 8.4	S 1.7 / LS 8.4	S 1.4 / LS 8.5	S 1.0 / LS 8.5	S 0.7 / LS 8.6
2.00	S 3.9 / LS 9.1	S 3.6 / LS 9.1	S 3.2 / LS 9.2	S 2.9 / LS 9.2	S 2.6 / LS 9.3	S 2.2 / LS 9.3	S 1.9 / LS 9.4	S 1.6 / LS 9.4
2.12	S 4.5 / LS 9.7	S 4.2 / LS 9.7	S 3.9 / LS 9.8	S 3.5 / LS 9.8	S 3.2 / LS 9.9	S 2.9 / LS 9.9	S 2.5 / LS 10.0	S 2.2 / LS 10.0
2.25	S 5.2 / LS 10.3	S 4.9 / LS 10.4	S 4.5 / LS 10.4	S 4.2 / LS 10.5	S 3.9 / LS 10.5	S 3.6 / LS 10.6	S 3.2 / LS 10.6	S 2.9 / LS 10.6
2.50	S 6.5 / LS 11.6	S 6.2 / LS 11.6	S 5.9 / LS 11.7	S 5.5 / LS 11.7	S 5.2 / LS 11.8	S 4.9 / LS 11.8	S 4.5 / LS 11.8	S 4.2 / LS 11.9
Bend Setting °	Bit 11-3/4*	Bit 11-7/8*	Bit 12*	Bit 12-1/8*	Bit 12-1/4*			
	LS OD 11.250	LS OD 11.375	LS OD 11.500	LS OD 11.625	LS OD 11.750			
150	S -1.4 / LS 7.0	S -1.7 / LS 7.0	S -2.0 / LS 7.1	S -2.3 / LS 7.1	S -2.7 / LS 7.1			
175	S 0.0 / LS 8.2	S -0.4 / LS 8.3	S -0.7 / LS 8.3	S -1.0 / LS 8.3	S -1.4 / LS 8.4			
183	S 0.4 / LS 8.6	S 0.0 / LS 8.7	S -0.3 / LS 8.7	S -0.6 / LS 8.7	S -0.9 / LS 8.8			
2.00	S 1.3 / LS 9.5	S 0.9 / LS 9.5	S 0.6 / LS 9.5	S 0.3 / LS 9.6	S -0.1 / LS 9.6			
2.12	S 1.9 / LS 10.0	S 1.6 / LS 10.1	S 1.2 / LS 10.1	S 0.9 / LS 10.2	S 0.6 / LS 10.2			
2.25	S 2.6 / LS 10.7	S 2.2 / LS 10.7	S 1.9 / LS 10.8	S 1.6 / LS 10.8	S 1.3 / LS 10.9			
2.50	S 3.9 / LS 11.9	S 3.5 / LS 12.0	S 3.2 / LS 12.0	S 2.9 / LS 12.1	S 2.6 / LS 12.1			

S = slick; LS = near-bit stab, bit OD-0.50 in, no upper stab; * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





7.25" UltraMotor 6/7 12.1 Stages M41

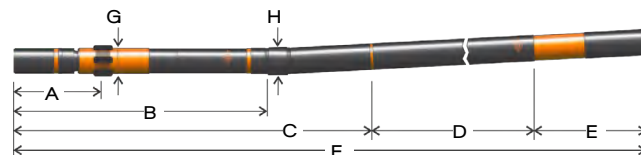


Motor Specifications

Bit Box to Stabilizer	A	30 in.
Bit Box to Bend (FBH)	B	60 in.
Bit Box to Adj. Bend	B	72 in.
Bottom End Length	C	107 in.
Power Section Length	D	see Power Section
Top End Length	E	31 in.
Total Length	F	C + D + E
Body Outer Diameter	G	7.25 in.
Crown Pad Radius	H	3.98 in.
Recommended Hole Size		8-1/2 - 9-7/8 in.
Standard Bit Box Connection ¹		4-1/2 REG
Standard Pin Down Connection ¹		4-1/2 IF
Standard Top Box Connection ¹		NC50 (5 XH, 4-1/2 IF) NC46 (4 IF, 4-1/2 XH)
Weight ²		2,500 lbs
Operating Capacity	Max. WOB	95,100 lbs
	Max. Bit Overpull	95,100 lbs
	Torsional Limit	21,000 lbf-ft
Static Capacity	Max. WOB to Re-run	487,500 lbs
	Max. Bit Overpull to Re-run	319,000 lbs
	Absolute Body Overpull	659,000 lbs
	Torsional Limit	34,000 lbf-ft

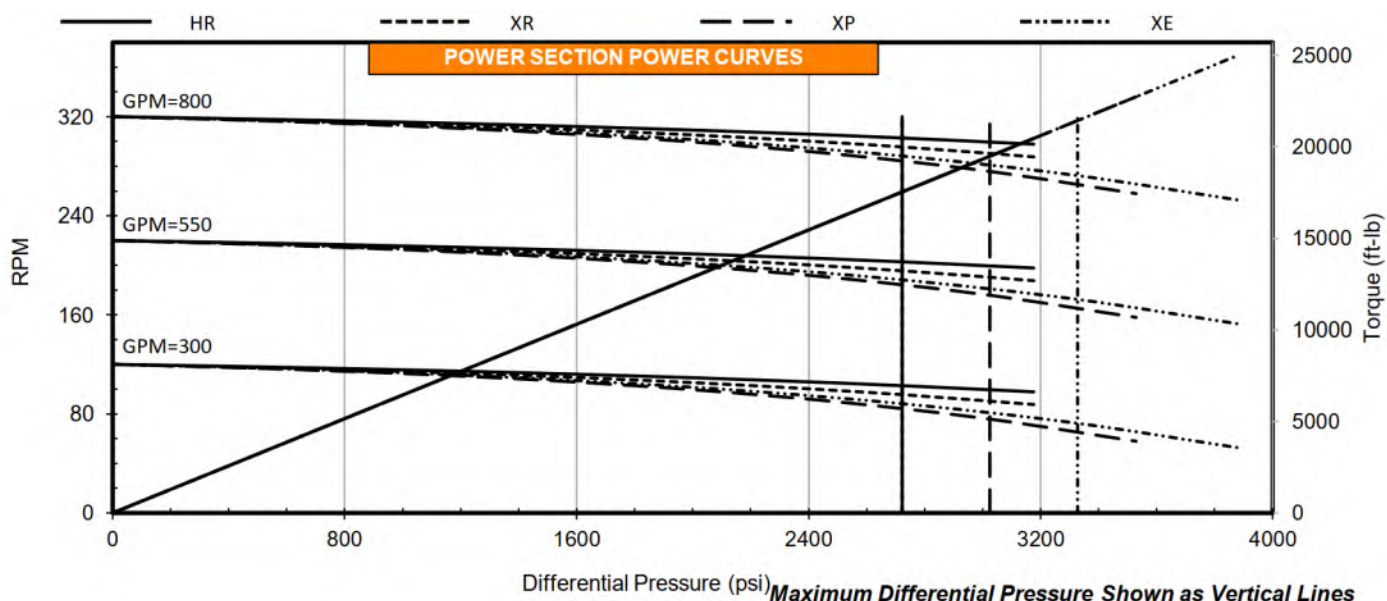
¹other options available on request

²not including Power Section



Power Section

Elastomer	HR	XR	XP	XE
Configuration	6/7 Lobes 12.1 Stages			
Stator Length New (in.)	300			
Stator OD (in.)	7.25			
Rotor Weight (lbs)	1,193			
Stator Weight (lbs)	1,219			
Speed Range (rpm)	120 - 320			
Flow Range (gpm)	300 - 800			
Rotation (rev/gal)	0.400			
Torque Slope (lbf-ft/psi)	6.440			
Off Bottom Pressure (psi)	233			
Max Diff Pressure (psi)	2,720	2,720	3,030	3,330
Max Torque (lbf-ft)	17,530	17,530	19,480	21,430
Stall Diff Pressure (psi)	4,080	4,080	4,540	4,990
Stall Torque (lbf-ft)	26,300	26,300	29,220	32,140
Max Power (hp)	1,011	987	1,023	1,112





7.25" UltraMotor

6.7 12.1 Stages M41

Build Rates



Bend Setting °	Bit 7-3/4*	Bit 7-7/8*	Bit 8*	Bit 8-1/8*	Bit 8-1/4*	Bit 8-3/8*	Bit 8-1/2	Bit 8-5/8
	LS OD 7.250	LS OD 7.375	LS OD 7.500	LS OD 7.625	LS OD 7.750	LS OD 7.875	LS OD 8.000	LS OD 8.125
150	S 8.6 / LS CHK	S 8.4 / LS 6.4	S 8.1 / LS 6.4	S 7.9 / LS 6.3	S 7.6 / LS 6.3	S 7.3 / LS 6.2	S 7.1 / LS 6.2	S 6.8 / LS 6.1
175	S 9.9 / LS CHK	S 9.6 / LS 7.8	S 9.4 / LS 7.7	S 9.1 / LS 7.7	S 8.9 / LS 7.6	S 8.6 / LS 7.6	S 8.4 / LS 7.5	S 8.1 / LS 7.5
183	S 10.3 / LS CHK	S 10.0 / LS 8.2	S 9.8 / LS 8.2	S 9.5 / LS 8.1	S 9.3 / LS 8.1	S 9.0 / LS 8.0	S 8.8 / LS 8.0	S 8.5 / LS 7.9
2.00	S 11.1 / LS CHK	S 10.9 / LS 9.1	S 10.6 / LS 9.1	S 10.4 / LS 9.0	S 10.1 / LS 9.0	S 9.9 / LS 8.9	S 9.6 / LS 8.9	S 9.4 / LS 8.9
2.12	S 11.7 / LS CHK	S 11.5 / LS 9.8	S 11.2 / LS 9.7	S 11.0 / LS 9.7	S 10.7 / LS 9.6	S 10.5 / LS 9.6	S 10.2 / LS 9.6	S 10.0 / LS 9.5
2.25	S 12.4 / LS CHK	S 12.2 / LS 10.5	S 11.9 / LS 10.4	S 11.6 / LS 10.4	S 11.4 / LS 10.4	S 11.1 / LS 10.3	S 10.9 / LS 10.3	S 10.6 / LS 10.2
2.50	S 13.7 / LS CHK	S 13.4 / LS 11.8	S 13.2 / LS 11.8	S 12.9 / LS 11.8	S 12.7 / LS 11.7	S 12.4 / LS 11.7	S 12.2 / LS 11.6	S 11.9 / LS 11.6
Bend Setting °	Bit 8-3/4	Bit 8-7/8	Bit 9	Bit 9-1/8	Bit 9-1/4	Bit 9-3/8	Bit 9-1/2	Bit 9-5/8
	LS OD 8.250	LS OD 8.375	LS OD 8.500	LS OD 8.625	LS OD 8.750	LS OD 8.875	LS OD 9.000	LS OD 9.125
150	S 6.6 / LS 6.1	S 6.3 / LS 6.0	S 6.1 / LS 6.0	S 5.8 / LS 6.0	S 5.6 / LS 5.9	S 5.3 / LS 5.9	S 5.1 / LS 5.9	S 4.8 / LS 6.0
175	S 7.9 / LS 7.4	S 7.6 / LS 7.4	S 7.4 / LS 7.4	S 7.1 / LS 7.3	S 6.8 / LS 7.3	S 6.6 / LS 7.2	S 6.3 / LS 7.2	S 6.1 / LS 7.2
183	S 8.3 / LS 7.9	S 8.0 / LS 7.8	S 7.8 / LS 7.8	S 7.5 / LS 7.8	S 7.3 / LS 7.7	S 7.0 / LS 7.7	S 6.7 / LS 7.6	S 6.5 / LS 7.6
2.00	S 9.1 / LS 8.8	S 8.9 / LS 8.8	S 8.6 / LS 8.7	S 8.4 / LS 8.7	S 8.1 / LS 8.6	S 7.9 / LS 8.6	S 7.6 / LS 8.5	S 7.4 / LS 8.5
2.12	S 9.7 / LS 9.5	S 9.5 / LS 9.4	S 9.2 / LS 9.4	S 9.0 / LS 9.3	S 8.7 / LS 9.3	S 8.5 / LS 9.2	S 8.2 / LS 9.2	S 8.0 / LS 9.2
2.25	S 10.4 / LS 10.2	S 10.1 / LS 10.1	S 9.9 / LS 10.1	S 9.6 / LS 10.0	S 9.4 / LS 10.0	S 9.1 / LS 9.9	S 8.9 / LS 9.9	S 8.6 / LS 9.9
2.50	S 11.7 / LS 11.5	S 11.4 / LS 11.5	S 11.1 / LS 11.4	S 10.9 / LS 11.4	S 10.6 / LS 11.4	S 10.4 / LS 11.3	S 10.1 / LS 11.3	S 9.9 / LS 11.2
Bend Setting °	9-3/4	Bit 9-7/8	Bit 10*	Bit 10-1/8*	Bit 10-1/4*	Bit 10-3/8*	Bit 10-1/2*	Bit 10-5/8*
	LS OD 9.250	LS OD 9.375	LS OD 9.500	LS OD 9.625	LS OD 9.750	LS OD 9.875	LS OD 10.000	LS OD 10.125
150	S 4.6 / LS 6.0	S 4.3 / LS 6.1	S 4.1 / LS 6.1	S 3.8 / LS 6.2	S 3.6 / LS 6.2	S 3.3 / LS 6.3	S 3.1 / LS 6.3	S 2.8 / LS 6.3
175	S 5.8 / LS 7.2	S 5.6 / LS 7.3	S 5.3 / LS 7.3	S 5.1 / LS 7.3	S 4.8 / LS 7.4	S 4.6 / LS 7.4	S 4.3 / LS 7.5	S 4.1 / LS 7.5
183	S 6.2 / LS 7.6	S 6.0 / LS 7.6	S 5.7 / LS 7.7	S 5.5 / LS 7.7	S 5.2 / LS 7.8	S 5.0 / LS 7.8	S 4.7 / LS 7.9	S 4.5 / LS 7.9
2.00	S 7.1 / LS 8.5	S 6.9 / LS 8.4	S 6.6 / LS 8.5	S 6.4 / LS 8.5	S 6.1 / LS 8.6	S 5.8 / LS 8.6	S 5.6 / LS 8.7	S 5.3 / LS 8.7
2.12	S 7.7 / LS 9.1	S 7.5 / LS 9.1	S 7.2 / LS 9.0	S 7.0 / LS 9.1	S 6.7 / LS 9.1	S 6.5 / LS 9.2	S 6.2 / LS 9.2	S 6.0 / LS 9.3
2.25	S 8.4 / LS 9.8	S 8.1 / LS 9.8	S 7.9 / LS 9.7	S 7.6 / LS 9.7	S 7.4 / LS 9.7	S 7.1 / LS 9.8	S 6.9 / LS 9.8	S 6.6 / LS 9.9
2.50	S 9.6 / LS 11.2	S 9.4 / LS 11.1	S 9.1 / LS 11.1	S 8.9 / LS 11.0	S 8.6 / LS 11.0	S 8.4 / LS 11.0	S 8.1 / LS 11.0	S 7.9 / LS 11.0

S = slick; LS = near-bit stab, bit OD-0.50 in, no upper stab; * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





7.25" UltraMotor

6.7 12.1 Stages M41

Build Rates



Bend Setting °	Bit 10-3/4*	Bit 10-7/8*	Bit 11*	Bit 11-1/8*	Bit 11-1/4*	Bit 11-3/8*	Bit 11-1/2*	Bit 11-5/8*
	LS OD 10.250	LS OD 10.375	LS OD 10.500	LS OD 10.625	LS OD 10.750	LS OD 10.875	LS OD 11.000	LS OD 11.125
150	S 2.6 / LS 6.4	S 2.3 / LS 6.4	S 2.1 / LS 6.5	S 1.8 / LS 6.5	S 1.6 / LS 6.6	S 1.3 / LS 6.6	S 1.0 / LS 6.7	S 0.8 / LS 6.7
175	S 3.8 / LS 7.6	S 3.6 / LS 7.6	S 3.3 / LS 7.7	S 3.1 / LS 7.7	S 2.8 / LS 7.7	S 2.6 / LS 7.8	S 2.3 / LS 7.8	S 2.1 / LS 7.9
183	S 4.2 / LS 7.9	S 4.0 / LS 8.0	S 3.7 / LS 8.0	S 3.5 / LS 8.1	S 3.2 / LS 8.1	S 3.0 / LS 8.2	S 2.7 / LS 8.2	S 2.5 / LS 8.3
2.00	S 5.1 / LS 8.7	S 4.8 / LS 8.8	S 4.6 / LS 8.8	S 4.3 / LS 8.9	S 4.1 / LS 8.9	S 3.8 / LS 9.0	S 3.6 / LS 9.0	S 3.3 / LS 9.1
2.12	S 5.7 / LS 9.3	S 5.4 / LS 9.4	S 5.2 / LS 9.4	S 4.9 / LS 9.4	S 4.7 / LS 9.5	S 4.4 / LS 9.5	S 4.2 / LS 9.6	S 3.9 / LS 9.6
2.25	S 6.4 / LS 9.9	S 6.1 / LS 10.0	S 5.9 / LS 10.0	S 5.6 / LS 10.1	S 5.3 / LS 10.1	S 5.1 / LS 10.1	S 4.8 / LS 10.2	S 4.6 / LS 10.2
2.50	S 7.6 / LS 11.1	S 7.4 / LS 11.1	S 7.1 / LS 11.2	S 6.9 / LS 11.2	S 6.6 / LS 11.3	S 6.4 / LS 11.3	S 6.1 / LS 11.4	S 5.9 / LS 11.4

Bend Setting °	Bit 11-3/4*	Bit 11-7/8*	Bit 12*	Bit 12-1/8*	Bit 12-1/4*
	LS OD 11.250	LS OD 11.375	LS OD 11.500	LS OD 11.625	LS OD 11.750
150	S 0.5 / LS 6.7	S 0.3 / LS 6.8	S 0.0 / LS 6.8	S -0.2 / LS 6.9	S -0.5 / LS 6.9
175	S 1.8 / LS 7.9	S 1.6 / LS 8.0	S 1.3 / LS 8.0	S 1.1 / LS 8.1	S 0.8 / LS 8.1
183	S 2.2 / LS 8.3	S 2.0 / LS 8.3	S 1.7 / LS 8.4	S 1.5 / LS 8.4	S 1.2 / LS 8.5
2.00	S 3.1 / LS 9.1	S 2.8 / LS 9.1	S 2.6 / LS 9.2	S 2.3 / LS 9.2	S 2.1 / LS 9.3
2.12	S 3.7 / LS 9.7	S 3.4 / LS 9.7	S 3.2 / LS 9.8	S 2.9 / LS 9.8	S 2.7 / LS 9.8
2.25	S 4.3 / LS 10.3	S 4.1 / LS 10.3	S 3.8 / LS 10.4	S 3.6 / LS 10.4	S 3.3 / LS 10.5
2.50	S 5.6 / LS 11.4	S 5.4 / LS 11.5	S 5.1 / LS 11.5	S 4.8 / LS 11.6	S 4.6 / LS 11.6

S = slick; LS = near-bit stab, bit OD-0.50 in, no upper stab; * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





7.25" UltraMotor 6/7 12.1 Stages M42 Reduced Bypass Motor

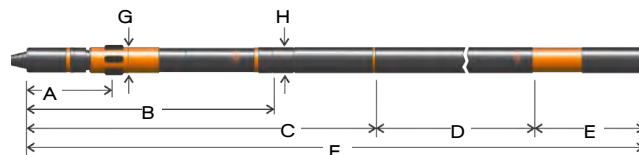


Motor Specifications

Bit Box to Stabilizer	A	30 in.
Bit Box to Bend (FBH)	B	N/A
Bit Box to Adj. Bend	B	N/A.
Bottom End Length	C	133 in.
Power Section Length	D	see Power Section
Top End Length	E	31 in.
Total Length	F	C + D + E
Body Outer Diameter	G	7.25 in.
Crown Pad Radius	H	3.98 in.
Recommended Hole Size		8-1/2 - 9-7/8 in.
Standard Bit Box Connection ¹		N/A
Standard Pin Down Connection ¹		4-1/2 IF
Standard Top Box Connection ¹		NC50 (5 XH, 4-1/2 IF) NC46 (4 IF, 4-1/2 XH)
Weight ²		2,680 lbs
Operating Capacity	Max. WOB	95,100 lbs
	Max. Bit Overpull	95,100 lbs
	Torsional Limit	21,000 lbf-ft
Static Capacity	Max. WOB to Re-run	487,500 lbs
	Max. Bit Overpull to Re-run	319,000 lbs
	Absolute Body Overpull	659,000 lbs
	Torsional Limit	34,000 lbf-ft

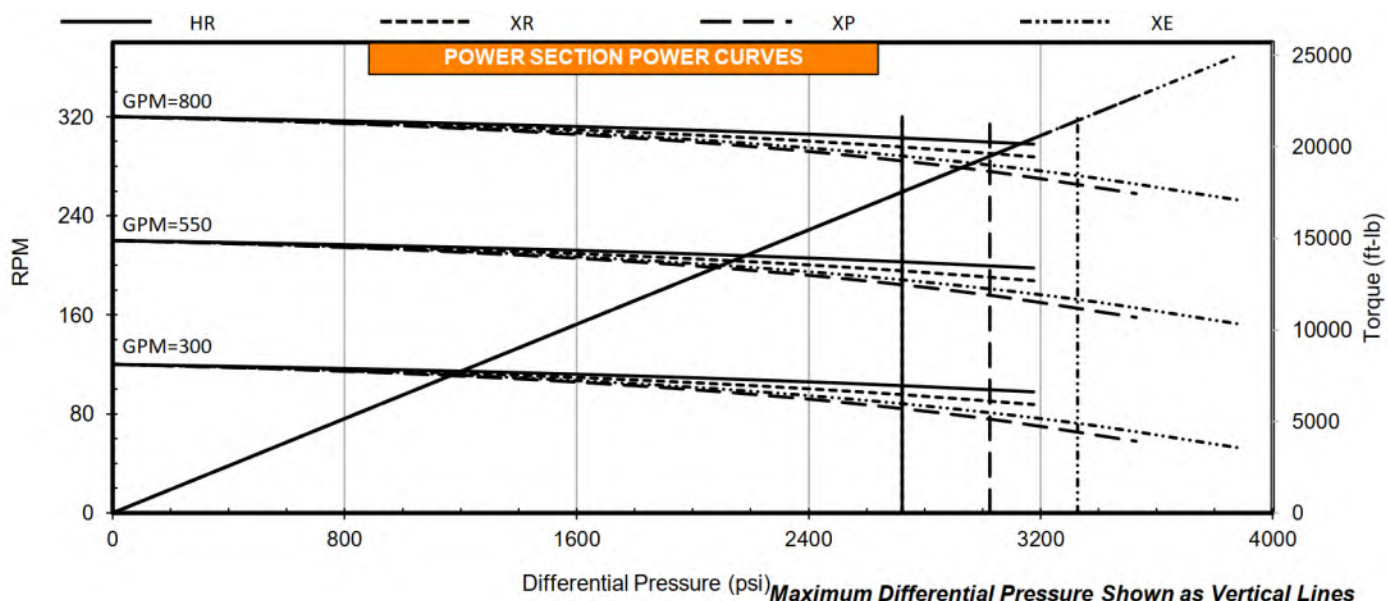
¹other options available on request

²not including Power Section



Power Section

Elastomer	HR	XR	XP	XE
Configuration	6/7 Lobes 12.1 Stages			
Stator Length New (in.)	300			
Stator OD (in.)	7.25			
Rotor Weight (lbs)	1,193			
Stator Weight (lbs)	1,219			
Speed Range (rpm)	120 - 320			
Flow Range (gpm)	300 - 800			
Rotation (rev/gal)	0.400			
Torque Slope (lbf-ft/psi)	6.440			
Off Bottom Pressure (psi)	233			
Max Diff Pressure (psi)	2,720	2,720	3,030	3,330
Max Torque (lbf-ft)	17,530	17,530	19,480	21,430
Stall Diff Pressure (psi)	4,080	4,080	4,540	4,990
Stall Torque (lbf-ft)	26,300	26,300	29,220	32,140
Max Power (hp)	1,011	987	1,023	1,112



BLACK DIAMOND





8.00" UltraMotor 7/8 3.4 Stages M40

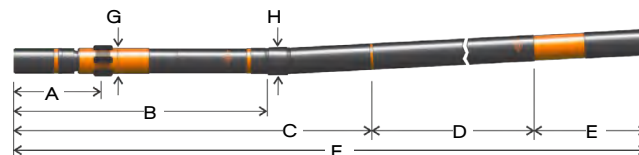


Motor Specifications

Bit Box to Stabilizer	A	29 in.
Bit Box to Bend (FBH)	B	52 in.
Bit Box to Adj. Bend	B	66 in.
Bottom End Length	C	114 in.
Power Section Length	D	see Power Section
Top End Length	E	39.5 in.
Total Length	F	C + D + E
Body Outer Diameter	G	8.25 in.
Crown Pad Radius	H	4.55 in.
Recommended Hole Size	9-7/8 - 12-1/4 in.	
Standard Bit Box Connection ¹	6-5/8 REG, 7-5/8 REG	
Standard Pin Down Connection ¹	6-5/8 REG	
Standard Top Box Connection ¹	6-5/8 IF	
Weight ²	1,640 lbs	
Operating Capacity	Max. WOB	120,000 lbs
	Max. Bit Overpull	120,000 lbs
	Torsional Limit	28,000 lbf-ft
Static Capacity	Max. WOB to Re-run	590,000 lbs
	Max. Bit Overpull to Re-run	326,000 lbs
	Absolute Body Overpull	783,000 lbs
	Torsional Limit	45,000 lbf-ft

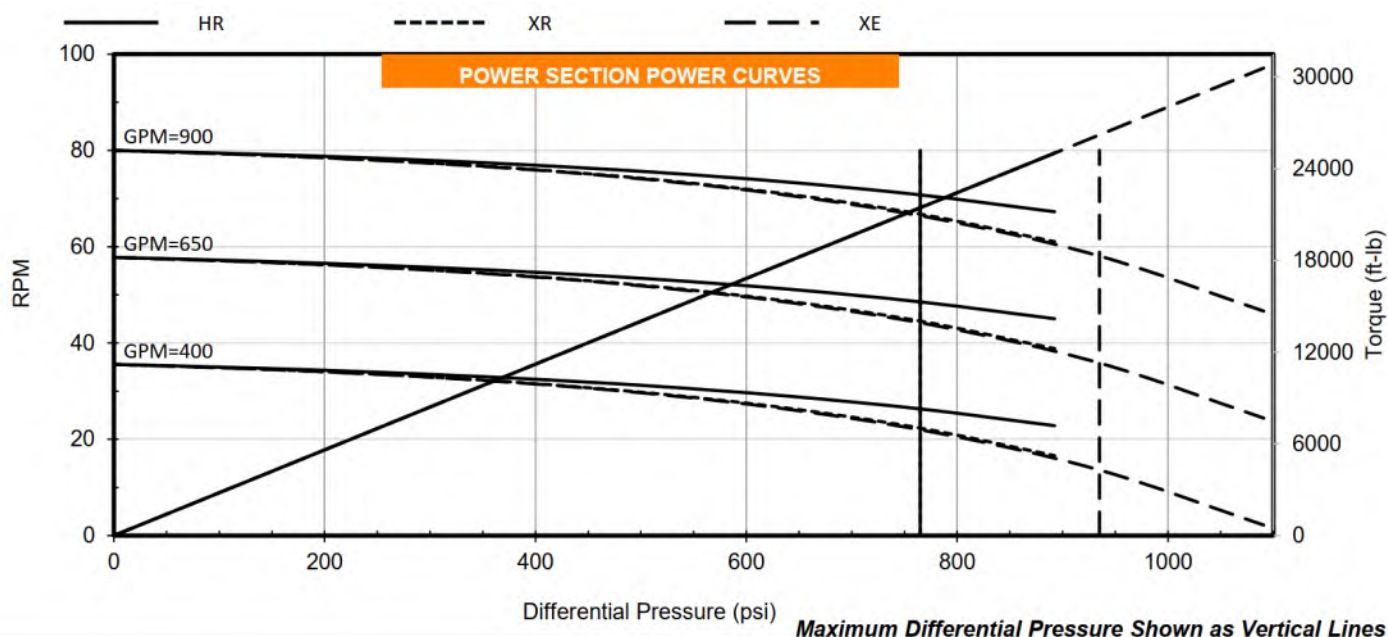
¹other options available on request

²not including Power Section



Power Section

Elastomer	HR	XR	XE
Configuration	7/8 Lobes 3.4 Stages		
Stator Length New (in.)	300		
Stator OD (in.)	8.00		
Rotor Weight (lbs)	1,331		
Stator Weight (lbs)	1,596		
Speed Range/ Dyno (rpm)	36 - 80/ 31 - 69		
Flow Range (gpm)	400 - 900		
Rotation/ Dyno (rev/gal)	0.089/ 0.077		
Torque Slope (lbf-ft/psi)	28.040		
Off Bottom Pressure (psi)	150		
Max Diff Pressure (psi)	770	770	940
Max Torque (lbf-ft)	21,450	21,450	26,220
Stall Diff Pressure (psi)	1,150	1,150	1,150
Stall Torque (lbf-ft)	32,180	32,180	32,180
Max Power/ Dyno (hp)	289/ 249	273/ 235	290/ 250



BLACK DIAMOND





8.00" UltraMotor

7/8 3.4 Stages M40

Build Rates



Bend Setting °	Bit 9-7/8	Bit 10	Bit 10-1/8	Bit 10-1/4	Bit 10-3/8	Bit 10-1/2	Bit 10-5/8	Bit 10-3/4
	LS OD 9.375	LS OD 9.500	LS OD 9.625	LS OD 9.750	LS OD 9.875	LS OD 10.000	LS OD 10.125	LS OD 10.250
150	S 6.0 / LS 5.8	S 5.8 / LS 5.8	S 5.5 / LS 5.8	S 5.3 / LS 5.9	S 5.0 / LS 5.9	S 4.8 / LS 6.0	S 4.5 / LS 6.0	S 4.3 / LS 6.0
175	S 7.2 / LS 7.1	S 7.0 / LS 7.1	S 6.7 / LS 7.0	S 6.5 / LS 7.0	S 6.2 / LS 7.1	S 6.0 / LS 7.1	S 5.7 / LS 7.2	S 5.5 / LS 7.2
183	S 7.6 / LS 7.5	S 7.4 / LS 7.5	S 7.1 / LS 7.4	S 6.9 / LS 7.4	S 6.6 / LS 7.4	S 6.4 / LS 7.5	S 6.1 / LS 7.5	S 5.9 / LS 7.6
2.00	S 8.4 / LS 8.4	S 8.2 / LS 8.3	S 7.9 / LS 8.3	S 7.7 / LS 8.2	S 7.4 / LS 8.2	S 7.2 / LS 8.3	S 6.9 / LS 8.3	S 6.7 / LS 8.3
2.12	S 9.0 / LS 9.0	S 8.8 / LS 8.9	S 8.5 / LS 8.9	S 8.3 / LS 8.9	S 8.0 / LS 8.8	S 7.8 / LS 8.8	S 7.5 / LS 8.8	S 7.3 / LS 8.9
2.25	S 9.6 / LS 9.6	S 9.4 / LS 9.6	S 9.1 / LS 9.6	S 8.9 / LS 9.5	S 8.7 / LS 9.5	S 8.4 / LS 9.4	S 8.2 / LS 9.4	S 7.9 / LS 9.5
2.50	S 10.8 / LS 10.9	S 10.6 / LS 10.9	S 10.4 / LS 10.8	S 10.1 / LS 10.8	S 9.9 / LS 10.8	S 9.6 / LS 10.7	S 9.4 / LS 10.7	S 9.1 / LS 10.6
Bend Setting °	Bit 10-7/8	Bit 11	Bit 11-1/8	Bit 11-1/4	Bit 11-3/8	Bit 11-1/2	Bit 11-5/8	Bit 11-3/4
	LS OD 10.375	LS OD 10.500	LS OD 10.625	LS OD 10.750	LS OD 10.875	LS OD 11.000	LS OD 11.125	LS OD 11.250
150	S 4.0 / LS 6.1	S 3.8 / LS 6.1	S 3.5 / LS 6.2	S 3.3 / LS 6.2	S 3.0 / LS 6.3	S 2.8 / LS 6.3	S 2.6 / LS 6.3	S 2.3 / LS 6.4
175	S 5.2 / LS 7.2	S 5.0 / LS 7.3	S 4.7 / LS 7.3	S 4.5 / LS 7.4	S 4.3 / LS 7.4	S 4.0 / LS 7.4	S 3.8 / LS 7.5	S 3.5 / LS 7.5
183	S 5.6 / LS 7.6	S 5.4 / LS 7.6	S 5.1 / LS 7.7	S 4.9 / LS 7.7	S 4.6 / LS 7.8	S 4.4 / LS 7.8	S 4.1 / LS 7.8	S 3.9 / LS 7.9
2.00	S 6.5 / LS 8.4	S 6.2 / LS 8.4	S 6.0 / LS 8.5	S 5.7 / LS 8.5	S 5.5 / LS 8.5	S 5.2 / LS 8.6	S 5.0 / LS 8.6	S 4.7 / LS 8.7
2.12	S 7.0 / LS 8.9	S 6.8 / LS 9.0	S 6.5 / LS 9.0	S 6.3 / LS 9.1	S 6.0 / LS 9.1	S 5.8 / LS 9.1	S 5.5 / LS 9.2	S 5.3 / LS 9.2
2.25	S 7.7 / LS 9.5	S 7.4 / LS 9.6	S 7.2 / LS 9.6	S 6.9 / LS 9.6	S 6.7 / LS 9.7	S 6.4 / LS 9.7	S 6.2 / LS 9.8	S 5.9 / LS 9.8
2.50	S 8.9 / LS 10.7	S 8.6 / LS 10.7	S 8.4 / LS 10.8	S 8.1 / LS 10.8	S 7.9 / LS 10.8	S 7.6 / LS 10.9	S 7.4 / LS 10.9	S 7.1 / LS 11.0
Bend Setting °	Bit 11-7/8	Bit 12	Bit 12-1/8	Bit 12-1/4	Bit 12-3/8*	Bit 12-1/2*	Bit 12-5/8*	Bit 12-3/4*
	LS OD 11.375	LS OD 11.500	LS OD 11.625	LS OD 11.750	LS OD 11.875	LS OD 12.000	LS OD 12.125	LS OD 12.250
150	S 2.1 / LS 6.4	S 1.8 / LS 6.5	S 1.6 / LS 6.5	S 1.3 / LS 6.5	S 1.1 / LS 6.6	S 0.8 / LS 6.6	S 0.6 / LS 6.7	S 0.3 / LS 6.7
175	S 3.3 / LS 7.6	S 3.0 / LS 7.6	S 2.8 / LS 7.6	S 2.5 / LS 7.7	S 2.3 / LS 7.7	S 2.0 / LS 7.8	S 1.8 / LS 7.8	S 1.5 / LS 7.8
183	S 3.7 / LS 7.9	S 3.4 / LS 8.0	S 3.2 / LS 8.0	S 2.9 / LS 8.1	S 2.7 / LS 8.1	S 2.4 / LS 8.1	S 2.2 / LS 8.2	S 1.9 / LS 8.2
2.00	S 4.5 / LS 8.7	S 4.2 / LS 8.7	S 4.0 / LS 8.8	S 3.7 / LS 8.8	S 3.5 / LS 8.9	S 3.2 / LS 8.9	S 3.0 / LS 9.0	S 2.7 / LS 9.0
2.12	S 5.1 / LS 9.3	S 4.8 / LS 9.3	S 4.6 / LS 9.3	S 4.3 / LS 9.4	S 4.1 / LS 9.4	S 3.8 / LS 9.5	S 3.6 / LS 9.5	S 3.3 / LS 9.5
2.25	S 5.7 / LS 9.9	S 5.4 / LS 9.9	S 5.2 / LS 9.9	S 4.9 / LS 10.0	S 4.7 / LS 10.0	S 4.4 / LS 10.1	S 4.2 / LS 10.1	S 4.0 / LS 10.1
2.50	S 6.9 / LS 11.0	S 6.6 / LS 11.0	S 6.4 / LS 11.1	S 6.1 / LS 11.1	S 5.9 / LS 11.2	S 5.7 / LS 11.2	S 5.4 / LS 11.2	S 5.2 / LS 11.3

S = slick; LS = near-bit stab, bit OD-0.50 in, no upper stab; * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





8.00" UltraMotor

7/8 3.4 Stages M40

Build Rates



Bend Setting °	Bit 12-7/8*	Bit 13*	Bit 13-1/8*	Bit 13-1/4*	Bit 13-3/8*	Bit 13-1/2*	Bit 13-5/8*	Bit 13-3/4*
	LS OD 12.375	LS OD 12.500	LS OD 12.625	LS OD 12.750	LS OD 12.875	LS OD 13.000	LS OD 13.125	LS OD 13.250
150	S 0.1 / LS 6.7	S -0.2 / LS 6.8	S -0.4 / LS 6.8	S -0.7 / LS 6.9	S -0.9 / LS 6.9	S -1.2 / LS 6.9	S -1.4 / LS 7.0	S -1.7 / LS 7.0
175	S 1.3 / LS 7.9	S 1.0 / LS 7.9	S 0.8 / LS 8.0	S 0.5 / LS 8.0	S 0.3 / LS 8.1	S 0.0 / LS 8.1	S -0.2 / LS 8.1	S -0.4 / LS 8.2
183	S 1.7 / LS 8.3	S 1.4 / LS 8.3	S 1.2 / LS 8.3	S 0.9 / LS 8.4	S 0.7 / LS 8.4	S 0.4 / LS 8.5	S 0.2 / LS 8.5	S -0.1 / LS 8.5
2.00	S 2.5 / LS 9.0	S 2.2 / LS 9.1	S 2.0 / LS 9.1	S 1.8 / LS 9.2	S 1.5 / LS 9.2	S 1.3 / LS 9.2	S 1.0 / LS 9.3	S 0.8 / LS 9.3
2.12	S 3.1 / LS 9.6	S 2.8 / LS 9.6	S 2.6 / LS 9.7	S 2.3 / LS 9.7	S 2.1 / LS 9.7	S 1.8 / LS 9.8	S 1.6 / LS 9.8	S 1.3 / LS 9.9
2.25	S 3.7 / LS 10.2	S 3.5 / LS 10.2	S 3.2 / LS 10.3	S 3.0 / LS 10.3	S 2.7 / LS 10.3	S 2.5 / LS 10.4	S 2.2 / LS 10.4	S 2.0 / LS 10.5
2.50	S 4.9 / LS 11.3	S 4.7 / LS 11.4	S 4.4 / LS 11.4	S 4.2 / LS 11.4	S 3.9 / LS 11.5	S 3.7 / LS 11.5	S 3.4 / LS 11.6	S 3.2 / LS 11.6
Bend Setting °	Bit 13-7/8*	Bit 14*	Bit 14-1/8*	Bit 14-1/4*	Bit 14-3/8*	Bit 14-1/2*	Bit 14-5/8*	Bit 14-3/4*
	LS OD 13.375	LS OD 13.500	LS OD 13.625	LS OD 13.750	LS OD 13.875	LS OD 14.000	LS OD 14.125	LS OD 14.250
150	S -1.9 / LS 7.1	S -2.1 / LS 7.1	S -2.4 / LS 7.2	S -2.6 / LS 7.2	S -2.9 / LS 7.2	S -3.1 / LS 7.3	S -3.4 / LS 7.3	S -3.6 / LS 7.4
175	S -0.7 / LS 8.2	S -0.9 / LS 8.3	S -1.2 / LS 8.3	S -1.4 / LS 8.3	S -1.7 / LS 8.4	S -1.9 / LS 8.4	S -2.2 / LS 8.5	S -2.4 / LS 8.5
183	S -0.3 / LS 8.6	S -0.6 / LS 8.6	S -0.8 / LS 8.7	S -1.0 / LS 8.7	S -1.3 / LS 8.7	S -1.5 / LS 8.8	S -1.8 / LS 8.8	S -2.0 / LS 8.9
2.00	S 0.5 / LS 9.4	S 0.3 / LS 9.4	S 0.0 / LS 9.4	S -0.2 / LS 9.5	S -0.5 / LS 9.5	S -0.7 / LS 9.6	S -1.0 / LS 9.6	S -1.2 / LS 9.6
2.12	S 1.1 / LS 9.9	S 0.8 / LS 9.9	S 0.6 / LS 10.0	S 0.4 / LS 10.0	S 0.1 / LS 10.1	S -0.1 / LS 10.1	S -0.4 / LS 10.2	S -0.6 / LS 10.2
2.25	S 1.7 / LS 10.5	S 1.5 / LS 10.5	S 1.2 / LS 10.6	S 1.0 / LS 10.6	S 0.7 / LS 10.7	S 0.5 / LS 10.7	S 0.2 / LS 10.7	S 0.0 / LS 10.8
2.50	S 2.9 / LS 11.6	S 2.7 / LS 11.7	S 2.4 / LS 11.7	S 2.2 / LS 11.8	S 1.9 / LS 11.8	S 1.7 / LS 11.9	S 1.4 / LS 11.9	S 1.2 / LS 11.9
Bend Setting °	Bit 14-7/8*	Bit 15*	Bit 15-1/8*	Bit 15-1/4*	Bit 15-3/8*	Bit 15-1/2*	Bit 15-5/8*	Bit 15-3/4*
	LS OD 14.375	LS OD 14.500	LS OD 14.625	LS OD 14.750	LS OD 14.875	LS OD 15.000	LS OD 15.125	LS OD 15.250
150	S -3.9 / LS 7.4	S -4.1 / LS 7.4	S -4.4 / LS 7.5	S -4.6 / LS 7.5	S -4.9 / LS 7.6	S -5.1 / LS 7.6	S -5.4 / LS 7.6	S -5.6 / LS 7.7
175	S -2.7 / LS 8.5	S -2.9 / LS 8.6	S -3.2 / LS 8.6	S -3.4 / LS 8.7	S -3.7 / LS 8.7	S -3.9 / LS 8.7	S -4.2 / LS 8.8	S -4.4 / LS 8.8
183	S -2.3 / LS 8.9	S -2.5 / LS 8.9	S -2.8 / LS 9.0	S -3.0 / LS 9.0	S -3.3 / LS 9.1	S -3.5 / LS 9.1	S -3.8 / LS 9.2	S -4.0 / LS 9.2
2.00	S -1.5 / LS 9.7	S -1.7 / LS 9.7	S -2.0 / LS 9.8	S -2.2 / LS 9.8	S -2.5 / LS 9.8	S -2.7 / LS 9.9	S -2.9 / LS 9.9	S -3.2 / LS 10.0
2.12	S -0.9 / LS 10.2	S -1.1 / LS 10.3	S -1.4 / LS 10.3	S -1.6 / LS 10.4	S -1.9 / LS 10.4	S -2.1 / LS 10.4	S -2.4 / LS 10.5	S -2.6 / LS 10.5
2.25	S -0.3 / LS 10.8	S -0.5 / LS 10.9	S -0.8 / LS 10.9	S -1.0 / LS 11.0	S -1.2 / LS 11.0	S -1.5 / LS 11.0	S -1.7 / LS 11.1	S -2.0 / LS 11.1
2.50	S 1.0 / LS 12.0	S 0.7 / LS 12.0	S 0.5 / LS 12.1	S 0.2 / LS 12.1	S 0.0 / LS 12.1	S -0.3 / LS 12.2	S -0.5 / LS 12.2	S -0.8 / LS 12.3

S = slick; LS = near-bit stab, bit OD-0.50 in, no upper stab; * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





8.00" UltraMotor

7/8 3.4 Stages M40

Build Rates



Bend Setting °	Bit 15-7/8*	Bit 16*	Bit 16-1/8*	Bit 16-1/4*	Bit 16-3/8*	Bit 16-1/2*	Bit 16-5/8*	Bit 16-3/4*
	LS OD 15.375	LS OD 15.500	LS OD 15.625	LS OD 15.750	LS OD 15.875	LS OD 16.000	LS OD 16.125	LS OD 16.250
150	S -5.9 / LS 7.7	S -6.1 / LS 7.8	S -6.4 / LS 7.8	S -6.6 / LS 7.8	S -6.8 / LS 7.9	S -7.1 / LS 7.9	S -7.3 / LS 8.0	S -7.6 / LS 8.0
175	S -4.7 / LS 8.9	S -4.9 / LS 8.9	S -5.1 / LS 8.9	S -5.4 / LS 9.0	S -5.6 / LS 9.0	S -5.9 / LS 9.1	S -6.1 / LS 9.1	S -6.4 / LS 9.2
183	S -4.3 / LS 9.2	S -4.5 / LS 9.3	S -4.8 / LS 9.3	S -5.0 / LS 9.4	S -5.3 / LS 9.4	S -5.5 / LS 9.4	S -5.7 / LS 9.5	S -6.0 / LS 9.5
2.00	S -3.4 / LS 10.0	S -3.7 / LS 10.1	S -3.9 / LS 10.1	S -4.2 / LS 10.1	S -4.4 / LS 10.2	S -4.7 / LS 10.2	S -4.9 / LS 10.3	S -5.2 / LS 10.3
2.12	S -2.9 / LS 10.6	S -3.1 / LS 10.6	S -3.4 / LS 10.6	S -3.6 / LS 10.7	S -3.9 / LS 10.7	S -4.1 / LS 10.8	S -4.3 / LS 10.8	S -4.6 / LS 10.8
2.25	S -2.2 / LS 11.2	S -2.5 / LS 11.2	S -2.7 / LS 11.2	S -3.0 / LS 11.3	S -3.2 / LS 11.3	S -3.5 / LS 11.4	S -3.7 / LS 11.4	S -4.0 / LS 11.4
2.50	S -1.0 / LS 12.3	S -1.3 / LS 12.3	S -1.5 / LS 12.4	S -1.8 / LS 12.4	S -2.0 / LS 12.5	S -2.3 / LS 12.5	S -2.5 / LS 12.5	S -2.8 / LS 12.6
Bend Setting °	Bit 16-7/8*	Bit 17*	Bit 17-1/8*	Bit 17-1/4*				
	LS OD 16.375	LS OD 16.500	LS OD 16.625	LS OD 16.750				
150	S -7.8 / LS 8.0	S -8.1 / LS 8.1	S -8.3 / LS 8.1	S -8.6 / LS 8.2				
175	S -6.6 / LS 9.2	S -6.9 / LS 9.2	S -7.1 / LS 9.3	S -7.4 / LS 9.3				
183	S -6.2 / LS 9.6	S -6.5 / LS 9.6	S -6.7 / LS 9.6	S -7.0 / LS 9.7				
2.00	S -5.4 / LS 10.3	S -5.7 / LS 10.4	S -5.9 / LS 10.4	S -6.2 / LS 10.5				
2.12	S -4.8 / LS 10.9	S -5.1 / LS 10.9	S -5.3 / LS 11.0	S -5.6 / LS 11.0				
2.25	S -4.2 / LS 11.5	S -4.5 / LS 11.5	S -4.7 / LS 11.6	S -5.0 / LS 11.6				
2.50	S -3.0 / LS 12.6	S -3.3 / LS 12.7	S -3.5 / LS 12.7	S -3.7 / LS 12.7				

S = slick; LS = near-bit stab, bit OD-0.50 in, no upper stab; * = outside range; CHK = contact check; N/B = no positive build.





8.00" UltraMotor 7/8 4.0 Stages M40

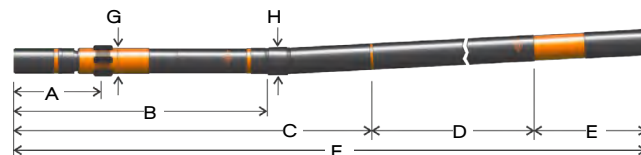


Motor Specifications

Bit Box to Stabilizer	A	29 in.
Bit Box to Bend (FBH)	B	52 in.
Bit Box to Adj. Bend	B	66 in.
Bottom End Length	C	114 in.
Power Section Length	D	see Power Section
Top End Length	E	39.5 in.
Total Length	F	C + D + E
Body Outer Diameter	G	8.25 in.
Crown Pad Radius	H	4.55 in.
Recommended Hole Size	9-7/8 - 12-1/4 in.	
Standard Bit Box Connection ¹	6-5/8 REG, 7-5/8 REG	
Standard Pin Down Connection ¹	6-5/8 REG	
Standard Top Box Connection ¹	6-5/8 IF	
Weight ²	1,640 lbs	
Operating Capacity	Max. WOB	120,000 lbs
	Max. Bit Overpull	120,000 lbs
	Torsional Limit	28,000 lbf-ft
Static Capacity	Max. WOB to Re-run	590,000 lbs
	Max. Bit Overpull to Re-run	326,000 lbs
	Absolute Body Overpull	783,000 lbs
	Torsional Limit	45,000 lbf-ft

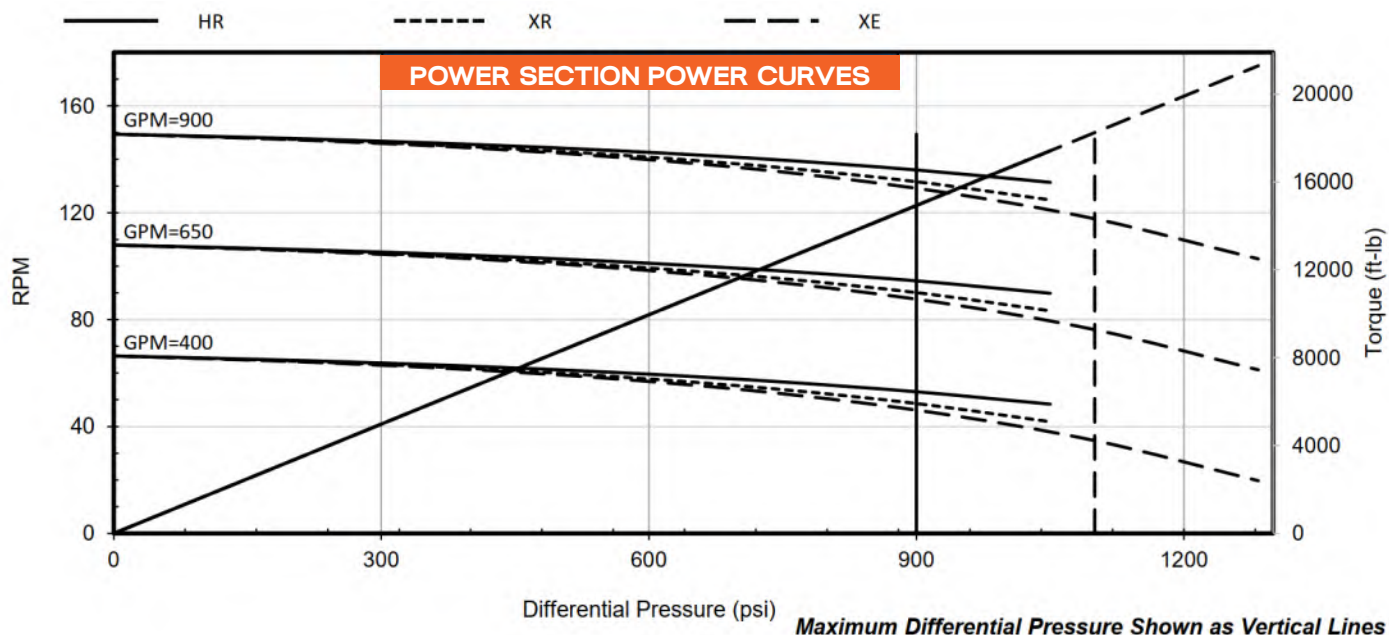
¹other options available on request

²not including Power Section



Power Section

Elastomer	HR	XR	XE
Configuration	7/8 Lobes 4.0 Stages		
Stator Length New (in.)	203.2		
Stator OD (in.)	8.00		
Rotor Weight (lbs)	806		
Stator Weight (lbs)	1,253		
Speed Range/ Dyno (rpm)	66 - 149/ 75 - 129		
Flow Range (gpm)	400 - 900		
Rotation/ Dyno (rev/gal)	0.166/ 0.143		
Torque Slope (lbf-ft/psi)	16.589		
Off Bottom Pressure (psi)	138		
Max Diff Pressure (psi)	900	900	1,100
Max Torque (lbf-ft)	14,930	14,930	18,250
Stall Diff Pressure (psi)	1,350	1,350	1,350
Stall Torque (lbf-ft)	22,400	22,400	22,400
Max Power/ Dyno (hp)	387/ 334	374/ 323	409/ 353



BLACK DIAMOND





8.00" UltraMotor

7/8 4.0 Stages M40

Build Rates



Bend Setting °	Bit 9-7/8	Bit 10	Bit 10-1/8	Bit 10-1/4	Bit 10-3/8	Bit 10-1/2	Bit 10-5/8	Bit 10-3/4
	LS OD 9.375	LS OD 9.500	LS OD 9.625	LS OD 9.750	LS OD 9.875	LS OD 10.000	LS OD 10.125	LS OD 10.250
150	S 7.6 / LS 7.3	S 7.3 / LS 7.3	S 6.9 / LS 7.4	S 6.6 / LS 7.4	S 6.3 / LS 7.5	S 6.0 / LS 7.6	S 5.7 / LS 7.6	S 5.4 / LS 7.7
175	S 9.1 / LS 9.0	S 8.8 / LS 8.9	S 8.5 / LS 8.8	S 8.2 / LS 8.9	S 7.8 / LS 8.9	S 7.5 / LS 9.0	S 7.2 / LS 9.1	S 6.9 / LS 9.1
183	S 9.6 / LS 9.5	S 9.3 / LS 9.4	S 9.0 / LS 9.3	S 8.6 / LS 9.3	S 8.3 / LS 9.4	S 8.0 / LS 9.4	S 7.7 / LS 9.5	S 7.4 / LS 9.6
2.00	S 10.6 / LS 10.6	S 10.3 / LS 10.5	S 10.0 / LS 10.5	S 9.7 / LS 10.4	S 9.4 / LS 10.3	S 9.1 / LS 10.4	S 8.7 / LS 10.5	S 8.4 / LS 10.5
2.12	S 11.3 / LS 11.4	S 11.0 / LS 11.3	S 10.7 / LS 11.2	S 10.4 / LS 11.2	S 10.1 / LS 11.1	S 9.8 / LS 11.1	S 9.5 / LS 11.2	S 9.2 / LS 11.2
2.25	S 12.1 / LS 12.2	S 11.8 / LS 12.2	S 11.5 / LS 12.1	S 11.2 / LS 12.0	S 10.9 / LS 12.0	S 10.6 / LS 11.9	S 10.3 / LS 11.9	S 10.0 / LS 12.0
2.50	S 13.7 / LS 13.9	S 13.3 / LS 13.8	S 13.0 / LS 13.7	S 12.7 / LS 13.7	S 12.4 / LS 13.6	S 12.1 / LS 13.5	S 11.8 / LS 13.5	S 11.5 / LS 13.4
Bend Setting °	Bit 10-7/8	Bit 11	Bit 11-1/8	Bit 11-1/4	Bit 11-3/8	Bit 11-1/2	Bit 11-5/8	Bit 11-3/4
	LS OD 10.375	LS OD 10.500	LS OD 10.625	LS OD 10.750	LS OD 10.875	LS OD 11.000	LS OD 11.125	LS OD 11.250
150	S 5.1 / LS 7.8	S 4.8 / LS 7.8	S 4.5 / LS 7.9	S 4.1 / LS 8.0	S 3.8 / LS 8.0	S 3.5 / LS 8.1	S 3.2 / LS 8.2	S 2.9 / LS 8.2
175	S 6.6 / LS 9.2	S 6.3 / LS 9.3	S 6.0 / LS 9.3	S 5.7 / LS 9.4	S 5.4 / LS 9.5	S 5.0 / LS 9.5	S 4.7 / LS 9.6	S 4.4 / LS 9.7
183	S 7.1 / LS 9.6	S 6.8 / LS 9.7	S 6.5 / LS 9.8	S 6.2 / LS 9.8	S 5.8 / LS 9.9	S 5.5 / LS 10.0	S 5.2 / LS 10.0	S 4.9 / LS 10.1
2.00	S 8.1 / LS 10.6	S 7.8 / LS 10.7	S 7.5 / LS 10.7	S 7.2 / LS 10.8	S 6.9 / LS 10.9	S 6.6 / LS 10.9	S 6.3 / LS 11.0	S 5.9 / LS 11.1
2.12	S 8.8 / LS 11.3	S 8.5 / LS 11.4	S 8.2 / LS 11.4	S 7.9 / LS 11.5	S 7.6 / LS 11.6	S 7.3 / LS 11.6	S 7.0 / LS 11.7	S 6.7 / LS 11.8
2.25	S 9.6 / LS 12.0	S 9.3 / LS 12.1	S 9.0 / LS 12.2	S 8.7 / LS 12.2	S 8.4 / LS 12.3	S 8.1 / LS 12.4	S 7.8 / LS 12.4	S 7.5 / LS 12.5
2.50	S 11.2 / LS 13.4	S 10.8 / LS 13.5	S 10.5 / LS 13.6	S 10.2 / LS 13.6	S 9.9 / LS 13.7	S 9.6 / LS 13.8	S 9.3 / LS 13.8	S 9.0 / LS 13.9
Bend Setting °	Bit 11-7/8	Bit 12	Bit 12-1/8	Bit 12-1/4	Bit 12-3/8*	Bit 12-1/2*	Bit 12-5/8*	Bit 12-3/4*
	LS OD 11.375	LS OD 11.500	LS OD 11.625	LS OD 11.750	LS OD 11.875	LS OD 12.000	LS OD 12.125	LS OD 12.250
150	S 2.6 / LS 8.3	S 2.3 / LS 8.4	S 2.0 / LS 8.4	S 1.7 / LS 8.5	S 1.3 / LS 8.6	S 1.0 / LS 8.6	S 0.7 / LS 8.7	S 0.4 / LS 8.8
175	S 4.1 / LS 9.7	S 3.8 / LS 9.8	S 3.5 / LS 9.9	S 3.2 / LS 9.9	S 2.9 / LS 10.0	S 2.6 / LS 10.1	S 2.2 / LS 10.1	S 1.9 / LS 10.2
183	S 4.6 / LS 10.2	S 4.3 / LS 10.2	S 4.0 / LS 10.3	S 3.7 / LS 10.4	S 3.4 / LS 10.4	S 3.0 / LS 10.5	S 2.7 / LS 10.6	S 2.4 / LS 10.6
2.00	S 5.6 / LS 11.1	S 5.3 / LS 11.2	S 5.0 / LS 11.3	S 4.7 / LS 11.3	S 4.4 / LS 11.4	S 4.1 / LS 11.5	S 3.8 / LS 11.5	S 3.5 / LS 11.6
2.12	S 6.4 / LS 11.8	S 6.0 / LS 11.9	S 5.7 / LS 12.0	S 5.4 / LS 12.0	S 5.1 / LS 12.1	S 4.8 / LS 12.2	S 4.5 / LS 12.2	S 4.2 / LS 12.3
2.25	S 7.1 / LS 12.6	S 6.8 / LS 12.6	S 6.5 / LS 12.7	S 6.2 / LS 12.8	S 5.9 / LS 12.8	S 5.6 / LS 12.9	S 5.3 / LS 13.0	S 5.0 / LS 13.0
2.50	S 8.7 / LS 14.0	S 8.4 / LS 14.0	S 8.0 / LS 14.1	S 7.7 / LS 14.2	S 7.4 / LS 14.2	S 7.1 / LS 14.3	S 6.8 / LS 14.4	S 6.5 / LS 14.4

S = slick; LS = near-bit stab, bit OD-0.50 in, no upper stab; * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





8.00" UltraMotor

7/8 4.0 Stages M40

Build Rates



Bend Setting °	Bit 12-7/8*	Bit 13*	Bit 13-1/8*	Bit 13-1/4*	Bit 13-3/8*	Bit 13-1/2*	Bit 13-5/8*	Bit 13-3/4*
	LS OD 12.375	LS OD 12.500	LS OD 12.625	LS OD 12.750	LS OD 12.875	LS OD 13.000	LS OD 13.125	LS OD 13.250
150	S 0.1 / LS 8.8	S -0.2 / LS 8.9	S -0.5 / LS 9.0	S -0.8 / LS 9.0	S -1.1 / LS 9.1	S -1.5 / LS 9.2	S -1.8 / LS 9.2	S -2.1 / LS 9.3
175	S 1.6 / LS 10.3	S 1.3 / LS 10.3	S 1.0 / LS 10.4	S 0.7 / LS 10.5	S 0.4 / LS 10.5	S 0.1 / LS 10.6	S -0.2 / LS 10.7	S -0.6 / LS 10.7
183	S 2.1 / LS 10.7	S 1.8 / LS 10.8	S 1.5 / LS 10.8	S 1.2 / LS 10.9	S 0.9 / LS 11.0	S 0.5 / LS 11.0	S 0.2 / LS 11.1	S -0.1 / LS 11.2
2.00	S 3.1 / LS 11.7	S 2.8 / LS 11.7	S 2.5 / LS 11.8	S 2.2 / LS 11.9	S 1.9 / LS 11.9	S 1.6 / LS 12.0	S 1.3 / LS 12.1	S 1.0 / LS 12.1
2.12	S 3.9 / LS 12.4	S 3.6 / LS 12.4	S 3.2 / LS 12.5	S 2.9 / LS 12.6	S 2.6 / LS 12.6	S 2.3 / LS 12.7	S 2.0 / LS 12.8	S 1.7 / LS 12.8
2.25	S 4.7 / LS 13.1	S 4.3 / LS 13.2	S 4.0 / LS 13.2	S 3.7 / LS 13.3	S 3.4 / LS 13.4	S 3.1 / LS 13.4	S 2.8 / LS 13.5	S 2.5 / LS 13.6
2.50	S 6.2 / LS 14.5	S 5.9 / LS 14.6	S 5.6 / LS 14.6	S 5.2 / LS 14.7	S 4.9 / LS 14.8	S 4.6 / LS 14.8	S 4.3 / LS 14.9	S 4.0 / LS 15.0
Bend Setting °	Bit 13-7/8*	Bit 14*	Bit 14-1/8*	Bit 14-1/4*	Bit 14-3/8*	Bit 14-1/2*	Bit 14-5/8*	Bit 14-3/4*
	LS OD 13.375	LS OD 13.500	LS OD 13.625	LS OD 13.750	LS OD 13.875	LS OD 14.000	LS OD 14.125	LS OD 14.250
150	S -2.4 / LS 9.4	S -2.7 / LS 9.4	S -3.0 / LS 9.5	S -3.3 / LS 9.6	S -3.6 / LS 9.6	S -3.9 / LS 9.7	S -4.3 / LS 9.8	S -4.6 / LS 9.8
175	S -0.9 / LS 10.8	S -1.2 / LS 10.9	S -1.5 / LS 10.9	S -1.8 / LS 11.0	S -2.1 / LS 11.1	S -2.4 / LS 11.1	S -2.7 / LS 11.2	S -3.1 / LS 11.3
183	S -0.4 / LS 11.2	S -0.7 / LS 11.3	S -1.0 / LS 11.4	S -1.3 / LS 11.4	S -1.6 / LS 11.5	S -1.9 / LS 11.6	S -2.3 / LS 11.6	S -2.6 / LS 11.7
2.00	S 0.6 / LS 12.2	S 0.3 / LS 12.3	S 0.0 / LS 12.3	S -0.3 / LS 12.4	S -0.6 / LS 12.5	S -0.9 / LS 12.5	S -1.2 / LS 12.6	S -1.5 / LS 12.7
2.12	S 1.4 / LS 12.9	S 1.1 / LS 13.0	S 0.8 / LS 13.0	S 0.4 / LS 13.1	S 0.1 / LS 13.1	S -0.2 / LS 13.2	S -0.5 / LS 13.3	S -0.8 / LS 13.3
2.25	S 2.2 / LS 13.6	S 1.9 / LS 13.7	S 1.5 / LS 13.8	S 1.2 / LS 13.8	S 0.9 / LS 13.9	S 0.6 / LS 14.0	S 0.3 / LS 14.0	S 0.0 / LS 14.1
2.50	S 3.7 / LS 15.0	S 3.4 / LS 15.1	S 3.1 / LS 15.2	S 2.8 / LS 15.2	S 2.4 / LS 15.3	S 2.1 / LS 15.4	S 1.8 / LS 15.4	S 1.5 / LS 15.5
Bend Setting °	Bit 14-7/8*	Bit 15*	Bit 15-1/8*	Bit 15-1/4*	Bit 15-3/8*	Bit 15-1/2*	Bit 15-5/8*	Bit 15-3/4*
	LS OD 14.375	LS OD 14.500	LS OD 14.625	LS OD 14.750	LS OD 14.875	LS OD 15.000	LS OD 15.125	LS OD 15.250
150	S -4.9 / LS 9.9	S -5.2 / LS 10.0	S -5.5 / LS 10.0	S -5.8 / LS 10.1	S -6.1 / LS 10.2	S -6.4 / LS 10.2	S -6.7 / LS 10.3	S -7.1 / LS 10.4
175	S -3.4 / LS 11.3	S -3.7 / LS 11.4	S -4.0 / LS 11.5	S -4.3 / LS 11.5	S -4.6 / LS 11.6	S -4.9 / LS 11.7	S -5.2 / LS 11.7	S -5.5 / LS 11.8
183	S -2.9 / LS 11.8	S -3.2 / LS 11.8	S -3.5 / LS 11.9	S -3.8 / LS 12.0	S -4.1 / LS 12.0	S -4.4 / LS 12.1	S -4.7 / LS 12.2	S -5.1 / LS 12.2
2.00	S -1.8 / LS 12.7	S -2.2 / LS 12.8	S -2.5 / LS 12.9	S -2.8 / LS 12.9	S -3.1 / LS 13.0	S -3.4 / LS 13.1	S -3.7 / LS 13.1	S -4.0 / LS 13.2
2.12	S -1.1 / LS 13.4	S -1.4 / LS 13.5	S -1.7 / LS 13.5	S -2.0 / LS 13.6	S -2.4 / LS 13.7	S -2.7 / LS 13.7	S -3.0 / LS 13.8	S -3.3 / LS 13.9
2.25	S -0.3 / LS 14.2	S -0.6 / LS 14.2	S -0.9 / LS 14.3	S -1.3 / LS 14.3	S -1.6 / LS 14.4	S -1.9 / LS 14.5	S -2.2 / LS 14.5	S -2.5 / LS 14.6
2.50	S 1.2 / LS 15.6	S 0.9 / LS 15.6	S 0.6 / LS 15.7	S 0.3 / LS 15.8	S 0.0 / LS 15.8	S -0.4 / LS 15.9	S -0.7 / LS 16.0	S -1.0 / LS 16.0

S = slick; LS = near-bit stab, bit OD-0.50 in, no upper stab; * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





8.00" UltraMotor

7/8 4.0 Stages M40

Build Rates



Bend Setting °	Bit 15-7/8*	Bit 16*	Bit 16-1/8*	Bit 16-1/4*	Bit 16-3/8*	Bit 16-1/2*	Bit 16-5/8*	Bit 16-3/4*
	LS OD 15.375	LS OD 15.500	LS OD 15.625	LS OD 15.750	LS OD 15.875	LS OD 16.000	LS OD 16.125	LS OD 16.250
150	S -7.4 / LS 10.4	S -7.7 / LS 10.5	S -8.0 / LS 10.6	S -8.3 / LS 10.6	S -8.6 / LS 10.7	S -8.9 / LS 10.8	S -9.2 / LS 10.8	S -9.6 / LS 10.9
175	S -5.9 / LS 11.9	S -6.2 / LS 11.9	S -6.5 / LS 12.0	S -6.8 / LS 12.1	S -7.1 / LS 12.1	S -7.4 / LS 12.2	S -7.7 / LS 12.3	S -8.0 / LS 12.3
183	S -5.4 / LS 12.3	S -5.7 / LS 12.4	S -6.0 / LS 12.4	S -6.3 / LS 12.5	S -6.6 / LS 12.6	S -6.9 / LS 12.6	S -7.2 / LS 12.7	S -7.5 / LS 12.8
2.00	S -4.3 / LS 13.3	S -4.6 / LS 13.3	S -5.0 / LS 13.4	S -5.3 / LS 13.5	S -5.6 / LS 13.5	S -5.9 / LS 13.6	S -6.2 / LS 13.7	S -6.5 / LS 13.7
2.12	S -3.6 / LS 13.9	S -3.9 / LS 14.0	S -4.2 / LS 14.1	S -4.5 / LS 14.1	S -4.8 / LS 14.2	S -5.2 / LS 14.3	S -5.5 / LS 14.3	S -5.8 / LS 14.4
2.25	S -2.8 / LS 14.7	S -3.1 / LS 14.7	S -3.4 / LS 14.8	S -3.7 / LS 14.9	S -4.1 / LS 14.9	S -4.4 / LS 15.0	S -4.7 / LS 15.1	S -5.0 / LS 15.1
2.50	S -1.3 / LS 16.1	S -1.6 / LS 16.2	S -1.9 / LS 16.2	S -2.2 / LS 16.3	S -2.5 / LS 16.4	S -2.8 / LS 16.4	S -3.2 / LS 16.5	S -3.5 / LS 16.6
Bend Setting °	Bit 16-7/8*	Bit 17*	Bit 17-1/8*	Bit 17-1/4*				
	LS OD 16.375	LS OD 16.500	LS OD 16.625	LS OD 16.750				
150	S -9.9 / LS 11.0	S -10.2 / LS 11.0	S -10.5 / LS 11.1	S -10.8 / LS 11.2				
175	S -8.3 / LS 12.4	S -8.7 / LS 12.4	S -9.0 / LS 12.5	S -9.3 / LS 12.6				
183	S -7.9 / LS 12.8	S -8.2 / LS 12.9	S -8.5 / LS 13.0	S -8.8 / LS 13.0				
2.00	S -6.8 / LS 13.8	S -7.1 / LS 13.9	S -7.4 / LS 13.9	S -7.8 / LS 14.0				
2.12	S -6.1 / LS 14.5	S -6.4 / LS 14.5	S -6.7 / LS 14.6	S -7.0 / LS 14.7				
2.25	S -5.3 / LS 15.2	S -5.6 / LS 15.3	S -5.9 / LS 15.3	S -6.2 / LS 15.4				
2.50	S -3.8 / LS 16.6	S -4.1 / LS 16.7	S -4.4 / LS 16.8	S -4.7 / LS 16.8				

S = slick; LS = near-bit stab, bit OD-0.50 in, no upper stab; * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





8.25" UltraMotor 7/8 6.2 Stages M40

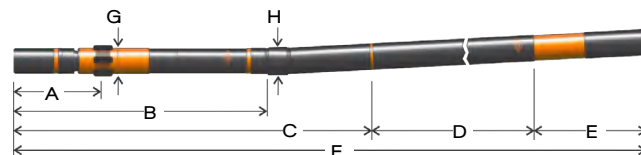


Motor Specifications

Bit Box to Stabilizer	A	29 in.
Bit Box to Bend (FBH)	B	52 in.
Bit Box to Adj. Bend	B	66 in.
Bottom End Length	C	114 in.
Power Section Length	D	see Power Section
Top End Length	E	39.5 in.
Total Length	F	C + D + E
Body Outer Diameter	G	8.25 in.
Crown Pad Radius	H	4.55 in.
Recommended Hole Size	9-7/8 - 12-1/4 in.	
Standard Bit Box Connection ¹	6-5/8 REG, 7-5/8 REG	
Standard Pin Down Connection ¹	6-5/8 REG	
Standard Top Box Connection ¹	6-5/8 IF	
Weight ²	1,640 lbs	
Operating Capacity	Max. WOB	120,000 lbs
	Max. Bit Overpull	120,000 lbs
	Torsional Limit	28,000 lbf-ft
Static Capacity	Max. WOB to Re-run	590,000 lbs
	Max. Bit Overpull to Re-run	326,000 lbs
	Absolute Body Overpull	783,000 lbs
	Torsional Limit	45,000 lbf-ft

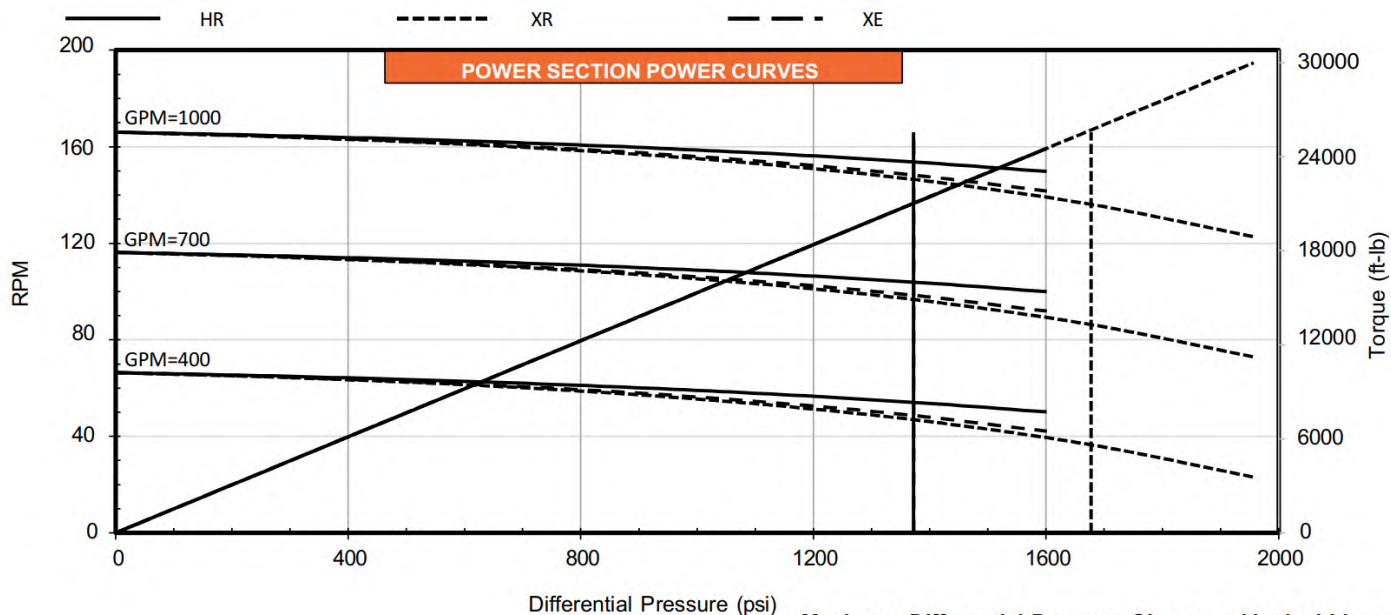
¹other options available on request

²not including Power Section



Power Section

Elastomer	HR	XR	XE
Configuration	7/8 Lobes 6.2 Stages		
Stator Length New (in.)	300		
Stator OD (in.)	8.25		
Rotor Weight (lbs)	1,610		
Stator Weight (lbs)	2,070		
Speed Range (rpm)	62 - 140		
Flow Range (gpm)	400 - 900		
Rotation (rev/gal)	0.156		
Torque Slope (lbf-ft/psi)	15,000		
Off Bottom Pressure (psi)	156		
Max Diff Pressure (psi)	1,370	1,370	1,680
Max Torque (lbf-ft)	22,095	22,095	26,795
Stall Diff Pressure (psi)	2,060	2,060	2,800
Stall Torque (lbf-ft)	33,140	33,140	40,190
Max Power (hp)	615	594	666



BLACK DIAMOND





8.25" UltraMotor

7/8 6.2 Stages M40

Build Rates



Bend Setting °	Bit 9-7/8	Bit 10	Bit 10-1/8	Bit 10-1/4	Bit 10-3/8	Bit 10-1/2	Bit 10-5/8	Bit 10-3/4
	LS OD 9.375	LS OD 9.500	LS OD 9.625	LS OD 9.750	LS OD 9.875	LS OD 10.000	LS OD 10.125	LS OD 10.250
150	S 6.0 / LS 5.8	S 5.8 / LS 5.8	S 5.5 / LS 5.8	S 5.3 / LS 5.9	S 5.0 / LS 5.9	S 4.8 / LS 6.0	S 4.5 / LS 6.0	S 4.3 / LS 6.0
175	S 7.2 / LS 7.1	S 7.0 / LS 7.1	S 6.7 / LS 7.0	S 6.5 / LS 7.0	S 6.2 / LS 7.1	S 6.0 / LS 7.1	S 5.7 / LS 7.2	S 5.5 / LS 7.2
183	S 7.6 / LS 7.5	S 7.4 / LS 7.5	S 7.1 / LS 7.4	S 6.9 / LS 7.4	S 6.6 / LS 7.4	S 6.4 / LS 7.5	S 6.1 / LS 7.5	S 5.9 / LS 7.6
2.00	S 8.4 / LS 8.4	S 8.2 / LS 8.3	S 7.9 / LS 8.3	S 7.7 / LS 8.2	S 7.4 / LS 8.2	S 7.2 / LS 8.3	S 6.9 / LS 8.3	S 6.7 / LS 8.3
2.12	S 9.0 / LS 9.0	S 8.8 / LS 8.9	S 8.5 / LS 8.9	S 8.3 / LS 8.9	S 8.0 / LS 8.8	S 7.8 / LS 8.8	S 7.5 / LS 8.8	S 7.3 / LS 8.9
2.25	S 9.6 / LS 9.6	S 9.4 / LS 9.6	S 9.1 / LS 9.6	S 8.9 / LS 9.5	S 8.7 / LS 9.5	S 8.4 / LS 9.4	S 8.2 / LS 9.4	S 7.9 / LS 9.5
2.50	S 10.8 / LS 10.9	S 10.6 / LS 10.9	S 10.4 / LS 10.8	S 10.1 / LS 10.8	S 9.9 / LS 10.8	S 9.6 / LS 10.7	S 9.4 / LS 10.7	S 9.1 / LS 10.6
Bend Setting °	Bit 10-7/8	Bit 11	Bit 11-1/8	Bit 11-1/4	Bit 11-3/8	Bit 11-1/2	Bit 11-5/8	Bit 11-3/4
	LS OD 10.375	LS OD 10.500	LS OD 10.625	LS OD 10.750	LS OD 10.875	LS OD 11.000	LS OD 11.125	LS OD 11.250
150	S 4.0 / LS 6.1	S 3.8 / LS 6.1	S 3.5 / LS 6.2	S 3.3 / LS 6.2	S 3.0 / LS 6.3	S 2.8 / LS 6.3	S 2.6 / LS 6.3	S 2.3 / LS 6.4
175	S 5.2 / LS 7.2	S 5.0 / LS 7.3	S 4.7 / LS 7.3	S 4.5 / LS 7.4	S 4.3 / LS 7.4	S 4.0 / LS 7.4	S 3.8 / LS 7.5	S 3.5 / LS 7.5
183	S 5.6 / LS 7.6	S 5.4 / LS 7.6	S 5.1 / LS 7.7	S 4.9 / LS 7.7	S 4.6 / LS 7.8	S 4.4 / LS 7.8	S 4.1 / LS 7.8	S 3.9 / LS 7.9
2.00	S 6.5 / LS 8.4	S 6.2 / LS 8.4	S 6.0 / LS 8.5	S 5.7 / LS 8.5	S 5.5 / LS 8.5	S 5.2 / LS 8.6	S 5.0 / LS 8.6	S 4.7 / LS 8.7
2.12	S 7.0 / LS 8.9	S 6.8 / LS 9.0	S 6.5 / LS 9.0	S 6.3 / LS 9.1	S 6.0 / LS 9.1	S 5.8 / LS 9.1	S 5.5 / LS 9.2	S 5.3 / LS 9.2
2.25	S 7.7 / LS 9.5	S 7.4 / LS 9.6	S 7.2 / LS 9.6	S 6.9 / LS 9.6	S 6.7 / LS 9.7	S 6.4 / LS 9.7	S 6.2 / LS 9.8	S 5.9 / LS 9.8
2.50	S 8.9 / LS 10.7	S 8.6 / LS 10.7	S 8.4 / LS 10.8	S 8.1 / LS 10.8	S 7.9 / LS 10.8	S 7.6 / LS 10.9	S 7.4 / LS 10.9	S 7.1 / LS 11.0
Bend Setting °	Bit 11-7/8	Bit 12	Bit 12-1/8	Bit 12-1/4	Bit 12-3/8*	Bit 12-1/2*	Bit 12-5/8*	Bit 12-3/4*
	LS OD 11.375	LS OD 11.500	LS OD 11.625	LS OD 11.750	LS OD 11.875	LS OD 12.000	LS OD 12.125	LS OD 12.250
150	S 2.1 / LS 6.4	S 1.8 / LS 6.5	S 1.6 / LS 6.5	S 1.3 / LS 6.5	S 1.1 / LS 6.6	S 0.8 / LS 6.6	S 0.6 / LS 6.7	S 0.3 / LS 6.7
175	S 3.3 / LS 7.6	S 3.0 / LS 7.6	S 2.8 / LS 7.6	S 2.5 / LS 7.7	S 2.3 / LS 7.7	S 2.0 / LS 7.8	S 1.8 / LS 7.8	S 1.5 / LS 7.8
183	S 3.7 / LS 7.9	S 3.4 / LS 8.0	S 3.2 / LS 8.0	S 2.9 / LS 8.1	S 2.7 / LS 8.1	S 2.4 / LS 8.1	S 2.2 / LS 8.2	S 1.9 / LS 8.2
2.00	S 4.5 / LS 8.7	S 4.2 / LS 8.7	S 4.0 / LS 8.8	S 3.7 / LS 8.8	S 3.5 / LS 8.9	S 3.2 / LS 8.9	S 3.0 / LS 9.0	S 2.7 / LS 9.0
2.12	S 5.1 / LS 9.3	S 4.8 / LS 9.3	S 4.6 / LS 9.3	S 4.3 / LS 9.4	S 4.1 / LS 9.4	S 3.8 / LS 9.5	S 3.6 / LS 9.5	S 3.3 / LS 9.5
2.25	S 5.7 / LS 9.9	S 5.4 / LS 9.9	S 5.2 / LS 9.9	S 4.9 / LS 10.0	S 4.7 / LS 10.0	S 4.4 / LS 10.1	S 4.2 / LS 10.1	S 4.0 / LS 10.1
2.50	S 6.9 / LS 11.0	S 6.6 / LS 11.0	S 6.4 / LS 11.1	S 6.1 / LS 11.1	S 5.9 / LS 11.2	S 5.7 / LS 11.2	S 5.4 / LS 11.2	S 5.2 / LS 11.3

S = slick; LS = near-bit stab, bit OD-0.50 in, no upper stab; * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





8.25" UltraMotor

7/8 6.2 Stages M40

Build Rates



Bend Setting °	Bit 12-7/8*	Bit 13*	Bit 13-1/8*	Bit 13-1/4*	Bit 13-3/8*	Bit 13-1/2*	Bit 13-5/8*	Bit 13-3/4*
	LS OD 12.375	LS OD 12.500	LS OD 12.625	LS OD 12.750	LS OD 12.875	LS OD 13.000	LS OD 13.125	LS OD 13.250
150	S 0.1 / LS 6.7	S -0.2 / LS 6.8	S -0.4 / LS 6.8	S -0.7 / LS 6.9	S -0.9 / LS 6.9	S -1.2 / LS 6.9	S -1.4 / LS 7.0	S -1.7 / LS 7.0
175	S 1.3 / LS 7.9	S 1.0 / LS 7.9	S 0.8 / LS 8.0	S 0.5 / LS 8.0	S 0.3 / LS 8.1	S 0.0 / LS 8.1	S -0.2 / LS 8.1	S -0.4 / LS 8.2
183	S 1.7 / LS 8.3	S 1.4 / LS 8.3	S 1.2 / LS 8.3	S 0.9 / LS 8.4	S 0.7 / LS 8.4	S 0.4 / LS 8.5	S 0.2 / LS 8.5	S -0.1 / LS 8.5
2.00	S 2.5 / LS 9.0	S 2.2 / LS 9.1	S 2.0 / LS 9.1	S 1.8 / LS 9.2	S 1.5 / LS 9.2	S 1.3 / LS 9.2	S 1.0 / LS 9.3	S 0.8 / LS 9.3
2.12	S 3.1 / LS 9.6	S 2.8 / LS 9.6	S 2.6 / LS 9.7	S 2.3 / LS 9.7	S 2.1 / LS 9.7	S 1.8 / LS 9.8	S 1.6 / LS 9.8	S 1.3 / LS 9.9
2.25	S 3.7 / LS 10.2	S 3.5 / LS 10.2	S 3.2 / LS 10.3	S 3.0 / LS 10.3	S 2.7 / LS 10.3	S 2.5 / LS 10.4	S 2.2 / LS 10.4	S 2.0 / LS 10.5
2.50	S 4.9 / LS 11.3	S 4.7 / LS 11.4	S 4.4 / LS 11.4	S 4.2 / LS 11.4	S 3.9 / LS 11.5	S 3.7 / LS 11.5	S 3.4 / LS 11.6	S 3.2 / LS 11.6
Bend Setting °	Bit 13-7/8*	Bit 14*	Bit 14-1/8*	Bit 14-1/4*	Bit 14-3/8*	Bit 14-1/2*	Bit 14-5/8*	Bit 14-3/4*
	LS OD 13.375	LS OD 13.500	LS OD 13.625	LS OD 13.750	LS OD 13.875	LS OD 14.000	LS OD 14.125	LS OD 14.250
150	S -1.9 / LS 7.1	S -2.1 / LS 7.1	S -2.4 / LS 7.2	S -2.6 / LS 7.2	S -2.9 / LS 7.2	S -3.1 / LS 7.3	S -3.4 / LS 7.3	S -3.6 / LS 7.4
175	S -0.7 / LS 8.2	S -0.9 / LS 8.3	S -1.2 / LS 8.3	S -1.4 / LS 8.3	S -1.7 / LS 8.4	S -1.9 / LS 8.4	S -2.2 / LS 8.5	S -2.4 / LS 8.5
183	S -0.3 / LS 8.6	S -0.6 / LS 8.6	S -0.8 / LS 8.7	S -1.0 / LS 8.7	S -1.3 / LS 8.7	S -1.5 / LS 8.8	S -1.8 / LS 8.8	S -2.0 / LS 8.9
2.00	S 0.5 / LS 9.4	S 0.3 / LS 9.4	S 0.0 / LS 9.4	S -0.2 / LS 9.5	S -0.5 / LS 9.5	S -0.7 / LS 9.6	S -1.0 / LS 9.6	S -1.2 / LS 9.6
2.12	S 1.1 / LS 9.9	S 0.8 / LS 9.9	S 0.6 / LS 10.0	S 0.4 / LS 10.0	S 0.1 / LS 10.1	S -0.1 / LS 10.1	S -0.4 / LS 10.2	S -0.6 / LS 10.2
2.25	S 1.7 / LS 10.5	S 1.5 / LS 10.5	S 1.2 / LS 10.6	S 1.0 / LS 10.6	S 0.7 / LS 10.7	S 0.5 / LS 10.7	S 0.2 / LS 10.7	S 0.0 / LS 10.8
2.50	S 2.9 / LS 11.6	S 2.7 / LS 11.7	S 2.4 / LS 11.7	S 2.2 / LS 11.8	S 1.9 / LS 11.8	S 1.7 / LS 11.9	S 1.4 / LS 11.9	S 1.2 / LS 11.9
Bend Setting °	Bit 14-7/8*	Bit 15*	Bit 15-1/8*	Bit 15-1/4*	Bit 15-3/8*	Bit 15-1/2*	Bit 15-5/8*	Bit 15-3/4*
	LS OD 14.375	LS OD 14.500	LS OD 14.625	LS OD 14.750	LS OD 14.875	LS OD 15.000	LS OD 15.125	LS OD 15.250
150	S -3.9 / LS 7.4	S -4.1 / LS 7.4	S -4.4 / LS 7.5	S -4.6 / LS 7.5	S -4.9 / LS 7.6	S -5.1 / LS 7.6	S -5.4 / LS 7.6	S -5.6 / LS 7.7
175	S -2.7 / LS 8.5	S -2.9 / LS 8.6	S -3.2 / LS 8.6	S -3.4 / LS 8.7	S -3.7 / LS 8.7	S -3.9 / LS 8.7	S -4.2 / LS 8.8	S -4.4 / LS 8.8
183	S -2.3 / LS 8.9	S -2.5 / LS 8.9	S -2.8 / LS 9.0	S -3.0 / LS 9.0	S -3.3 / LS 9.1	S -3.5 / LS 9.1	S -3.8 / LS 9.2	S -4.0 / LS 9.2
2.00	S -1.5 / LS 9.7	S -1.7 / LS 9.7	S -2.0 / LS 9.8	S -2.2 / LS 9.8	S -2.5 / LS 9.8	S -2.7 / LS 9.9	S -2.9 / LS 9.9	S -3.2 / LS 10.0
2.12	S -0.9 / LS 10.2	S -1.1 / LS 10.3	S -1.4 / LS 10.3	S -1.6 / LS 10.4	S -1.9 / LS 10.4	S -2.1 / LS 10.4	S -2.4 / LS 10.5	S -2.6 / LS 10.5
2.25	S -0.3 / LS 10.8	S -0.5 / LS 10.9	S -0.8 / LS 10.9	S -1.0 / LS 11.0	S -1.2 / LS 11.0	S -1.5 / LS 11.0	S -1.7 / LS 11.1	S -2.0 / LS 11.1
2.50	S 1.0 / LS 12.0	S 0.7 / LS 12.0	S 0.5 / LS 12.1	S 0.2 / LS 12.1	S 0.0 / LS 12.1	S -0.3 / LS 12.2	S -0.5 / LS 12.2	S -0.8 / LS 12.3

S = slick; LS = near-bit stab, bit OD-0.50 in, no upper stab; * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





8.25" UltraMotor

7/8 6.2 Stages M40

Build Rates



Bend Setting °	Bit 15-7/8*	Bit 16*	Bit 16-1/8*	Bit 16-1/4*	Bit 16-3/8*	Bit 16-1/2*	Bit 16-5/8*	Bit 16-3/4*
	LS OD 15.375	LS OD 15.500	LS OD 15.625	LS OD 15.750	LS OD 15.875	LS OD 16.000	LS OD 16.125	LS OD 16.250
150	S -5.9 / LS 7.7	S -6.1 / LS 7.8	S -6.4 / LS 7.8	S -6.6 / LS 7.8	S -6.8 / LS 7.9	S -7.1 / LS 7.9	S -7.3 / LS 8.0	S -7.6 / LS 8.0
175	S -4.7 / LS 8.9	S -4.9 / LS 8.9	S -5.1 / LS 8.9	S -5.4 / LS 9.0	S -5.6 / LS 9.0	S -5.9 / LS 9.1	S -6.1 / LS 9.1	S -6.4 / LS 9.2
183	S -4.3 / LS 9.2	S -4.5 / LS 9.3	S -4.8 / LS 9.3	S -5.0 / LS 9.4	S -5.3 / LS 9.4	S -5.5 / LS 9.4	S -5.7 / LS 9.5	S -6.0 / LS 9.5
2.00	S -3.4 / LS 10.0	S -3.7 / LS 10.1	S -3.9 / LS 10.1	S -4.2 / LS 10.1	S -4.4 / LS 10.2	S -4.7 / LS 10.2	S -4.9 / LS 10.3	S -5.2 / LS 10.3
2.12	S -2.9 / LS 10.6	S -3.1 / LS 10.6	S -3.4 / LS 10.6	S -3.6 / LS 10.7	S -3.9 / LS 10.7	S -4.1 / LS 10.8	S -4.3 / LS 10.8	S -4.6 / LS 10.8
2.25	S -2.2 / LS 11.2	S -2.5 / LS 11.2	S -2.7 / LS 11.2	S -3.0 / LS 11.3	S -3.2 / LS 11.3	S -3.5 / LS 11.4	S -3.7 / LS 11.4	S -4.0 / LS 11.4
2.50	S -1.0 / LS 12.3	S -1.3 / LS 12.3	S -1.5 / LS 12.4	S -1.8 / LS 12.4	S -2.0 / LS 12.5	S -2.3 / LS 12.5	S -2.5 / LS 12.5	S -2.8 / LS 12.6
Bend Setting °	Bit 16-7/8*	Bit 17*	Bit 17-1/8*	Bit 17-1/4*				
	LS OD 16.375	LS OD 16.500	LS OD 16.625	LS OD 16.750				
150	S -7.8 / LS 8.0	S -8.1 / LS 8.1	S -8.3 / LS 8.1	S -8.6 / LS 8.2				
175	S -6.6 / LS 9.2	S -6.9 / LS 9.2	S -7.1 / LS 9.3	S -7.4 / LS 9.3				
183	S -6.2 / LS 9.6	S -6.5 / LS 9.6	S -6.7 / LS 9.6	S -7.0 / LS 9.7				
2.00	S -5.4 / LS 10.3	S -5.7 / LS 10.4	S -5.9 / LS 10.4	S -6.2 / LS 10.5				
2.12	S -4.8 / LS 10.9	S -5.1 / LS 10.9	S -5.3 / LS 11.0	S -5.6 / LS 11.0				
2.25	S -4.2 / LS 11.5	S -4.5 / LS 11.5	S -4.7 / LS 11.6	S -5.0 / LS 11.6				
2.50	S -3.0 / LS 12.6	S -3.3 / LS 12.7	S -3.5 / LS 12.7	S -3.7 / LS 12.7				

S = slick; LS = near-bit stab, bit OD-0.50 in, no upper stab; * = outside range; CHK = contact check; N/B = no positive build.





8.25" UltraMotor 7/8 7.0 Stages M40

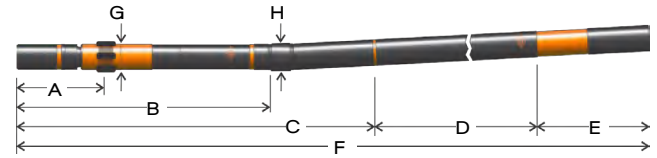


Motor Specifications

Bit Box to Stabilizer	A	29 in.
Bit Box to Bend (FBH)	B	52 in.
Bit Box to Adj. Bend	B	66 in.
Bottom End Length	C	114 in.
Power Section Length	D	see Power Section
Top End Length	E	39.5 in.
Total Length	F	C + D + E
Body Outer Diameter	G	8.25 in.
Crown Pad Radius	H	4.55 in.
Recommended Hole Size	9-7/8 - 12-1/4 in.	
Standard Bit Box Connection ¹	6-5/8 REG, 7-5/8 REG	
Standard Pin Down Connection ¹	6-5/8 REG	
Standard Top Box Connection ¹	6-5/8 IF	
Weight ²	1,640 lbs	
Operating Capacity	Max. WOB	120,000 lbs
	Max. Bit Overpull	120,000 lbs
	Torsional Limit	28,000 lbf-ft
Static Capacity	Max. WOB to Re-run	590,000 lbs
	Max. Bit Overpull to Re-run	326,000 lbs
	Absolute Body Overpull	783,000 lbs
	Torsional Limit	45,000 lbf-ft

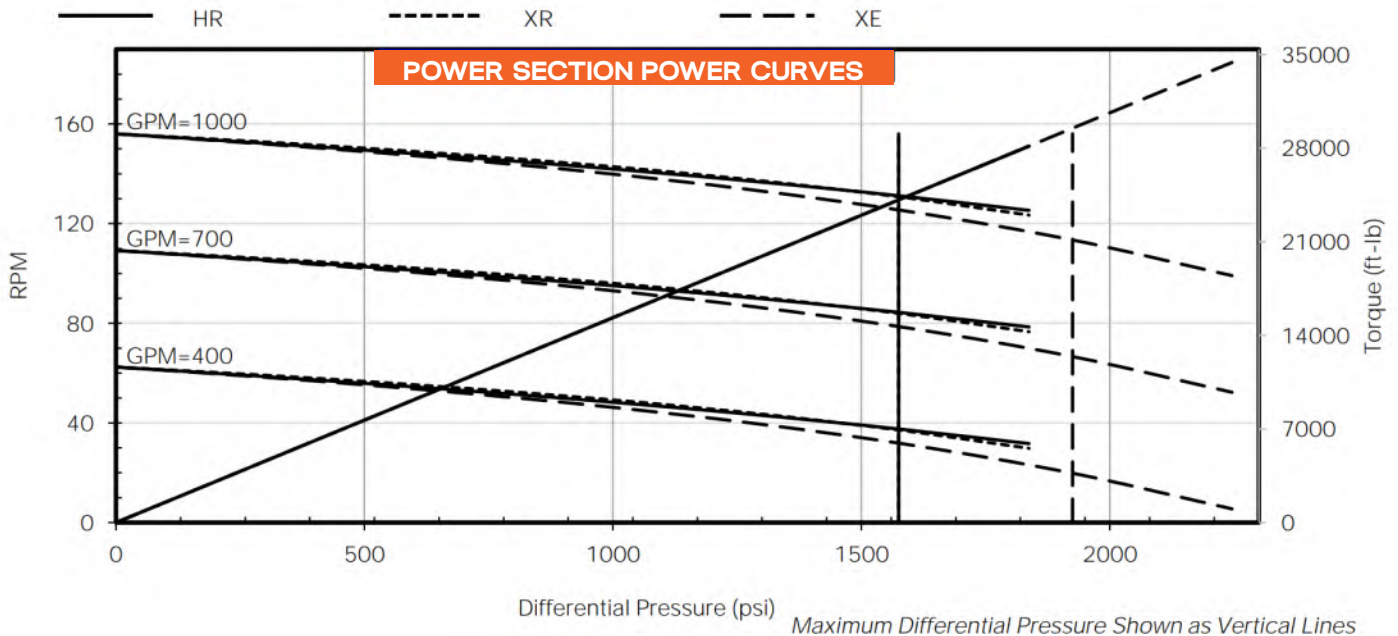
¹other options available on request

²not including Power Section



Power Section

Elastomer	HR	XR	XE
Configuration	7/8 Lobes 7.0 Stages		
Stator Length New (in.)	300		
Stator OD (in.)	8.25		
Rotor Weight (lbs)	1,610		
Stator Weight (lbs)	1,643		
Speed Range (rpm)	62 - 156		
Flow Range (gpm)	400 - 1,000		
Rotation (rev/gal)	0.156		
Torque Slope (lbf-ft/psi)	15.323		
Off Bottom Pressure (psi)	165		
Max Diff Pressure (psi)	1,580	1,580	1,930
Max Torque (lbf-ft)	24,130	24,130	29,500
Stall Diff Pressure (psi)	2,360	2,360	2,360
Stall Torque (lbf-ft)	36,200	36,200	36,200
Max Power (hp)	603	601	637



BLACK DIAMOND





8.25" UltraMotor

7/8 7.0 Stages M40

Build Rates



Bend Setting °	Bit 9-7/8	Bit 10	Bit 10-1/8	Bit 10-1/4	Bit 10-3/8	Bit 10-1/2	Bit 10-5/8	Bit 10-3/4
	LS OD 9.375	LS OD 9.500	LS OD 9.625	LS OD 9.750	LS OD 9.875	LS OD 10.000	LS OD 10.125	LS OD 10.250
150	S 6.0 / LS 5.8	S 5.8 / LS 5.8	S 5.5 / LS 5.8	S 5.3 / LS 5.9	S 5.0 / LS 5.9	S 4.8 / LS 6.0	S 4.5 / LS 6.0	S 4.3 / LS 6.0
175	S 7.2 / LS 7.1	S 7.0 / LS 7.1	S 6.7 / LS 7.0	S 6.5 / LS 7.0	S 6.2 / LS 7.1	S 6.0 / LS 7.1	S 5.7 / LS 7.2	S 5.5 / LS 7.2
183	S 7.6 / LS 7.5	S 7.4 / LS 7.5	S 7.1 / LS 7.4	S 6.9 / LS 7.4	S 6.6 / LS 7.4	S 6.4 / LS 7.5	S 6.1 / LS 7.5	S 5.9 / LS 7.6
2.00	S 8.4 / LS 8.4	S 8.2 / LS 8.3	S 7.9 / LS 8.3	S 7.7 / LS 8.2	S 7.4 / LS 8.2	S 7.2 / LS 8.3	S 6.9 / LS 8.3	S 6.7 / LS 8.3
2.12	S 9.0 / LS 9.0	S 8.8 / LS 8.9	S 8.5 / LS 8.9	S 8.3 / LS 8.9	S 8.0 / LS 8.8	S 7.8 / LS 8.8	S 7.5 / LS 8.8	S 7.3 / LS 8.9
2.25	S 9.6 / LS 9.6	S 9.4 / LS 9.6	S 9.1 / LS 9.6	S 8.9 / LS 9.5	S 8.7 / LS 9.5	S 8.4 / LS 9.4	S 8.2 / LS 9.4	S 7.9 / LS 9.5
2.50	S 10.8 / LS 10.9	S 10.6 / LS 10.9	S 10.4 / LS 10.8	S 10.1 / LS 10.8	S 9.9 / LS 10.8	S 9.6 / LS 10.7	S 9.4 / LS 10.7	S 9.1 / LS 10.6
Bend Setting °	Bit 10-7/8	Bit 11	Bit 11-1/8	Bit 11-1/4	Bit 11-3/8	Bit 11-1/2	Bit 11-5/8	Bit 11-3/4
	LS OD 10.375	LS OD 10.500	LS OD 10.625	LS OD 10.750	LS OD 10.875	LS OD 11.000	LS OD 11.125	LS OD 11.250
150	S 4.0 / LS 6.1	S 3.8 / LS 6.1	S 3.5 / LS 6.2	S 3.3 / LS 6.2	S 3.0 / LS 6.3	S 2.8 / LS 6.3	S 2.6 / LS 6.3	S 2.3 / LS 6.4
175	S 5.2 / LS 7.2	S 5.0 / LS 7.3	S 4.7 / LS 7.3	S 4.5 / LS 7.4	S 4.3 / LS 7.4	S 4.0 / LS 7.4	S 3.8 / LS 7.5	S 3.5 / LS 7.5
183	S 5.6 / LS 7.6	S 5.4 / LS 7.6	S 5.1 / LS 7.7	S 4.9 / LS 7.7	S 4.6 / LS 7.8	S 4.4 / LS 7.8	S 4.1 / LS 7.8	S 3.9 / LS 7.9
2.00	S 6.5 / LS 8.4	S 6.2 / LS 8.4	S 6.0 / LS 8.5	S 5.7 / LS 8.5	S 5.5 / LS 8.5	S 5.2 / LS 8.6	S 5.0 / LS 8.6	S 4.7 / LS 8.7
2.12	S 7.0 / LS 8.9	S 6.8 / LS 9.0	S 6.5 / LS 9.0	S 6.3 / LS 9.1	S 6.0 / LS 9.1	S 5.8 / LS 9.1	S 5.5 / LS 9.2	S 5.3 / LS 9.2
2.25	S 7.7 / LS 9.5	S 7.4 / LS 9.6	S 7.2 / LS 9.6	S 6.9 / LS 9.6	S 6.7 / LS 9.7	S 6.4 / LS 9.7	S 6.2 / LS 9.8	S 5.9 / LS 9.8
2.50	S 8.9 / LS 10.7	S 8.6 / LS 10.7	S 8.4 / LS 10.8	S 8.1 / LS 10.8	S 7.9 / LS 10.8	S 7.6 / LS 10.9	S 7.4 / LS 10.9	S 7.1 / LS 11.0
Bend Setting °	Bit 11-7/8	Bit 12	Bit 12-1/8	Bit 12-1/4	Bit 12-3/8*	Bit 12-1/2*	Bit 12-5/8*	Bit 12-3/4*
	LS OD 11.375	LS OD 11.500	LS OD 11.625	LS OD 11.750	LS OD 11.875	LS OD 12.000	LS OD 12.125	LS OD 12.250
150	S 2.1 / LS 6.4	S 1.8 / LS 6.5	S 1.6 / LS 6.5	S 1.3 / LS 6.5	S 1.1 / LS 6.6	S 0.8 / LS 6.6	S 0.6 / LS 6.7	S 0.3 / LS 6.7
175	S 3.3 / LS 7.6	S 3.0 / LS 7.6	S 2.8 / LS 7.6	S 2.5 / LS 7.7	S 2.3 / LS 7.7	S 2.0 / LS 7.8	S 1.8 / LS 7.8	S 1.5 / LS 7.8
183	S 3.7 / LS 7.9	S 3.4 / LS 8.0	S 3.2 / LS 8.0	S 2.9 / LS 8.1	S 2.7 / LS 8.1	S 2.4 / LS 8.1	S 2.2 / LS 8.2	S 1.9 / LS 8.2
2.00	S 4.5 / LS 8.7	S 4.2 / LS 8.7	S 4.0 / LS 8.8	S 3.7 / LS 8.8	S 3.5 / LS 8.9	S 3.2 / LS 8.9	S 3.0 / LS 9.0	S 2.7 / LS 9.0
2.12	S 5.1 / LS 9.3	S 4.8 / LS 9.3	S 4.6 / LS 9.3	S 4.3 / LS 9.4	S 4.1 / LS 9.4	S 3.8 / LS 9.5	S 3.6 / LS 9.5	S 3.3 / LS 9.5
2.25	S 5.7 / LS 9.9	S 5.4 / LS 9.9	S 5.2 / LS 9.9	S 4.9 / LS 10.0	S 4.7 / LS 10.0	S 4.4 / LS 10.1	S 4.2 / LS 10.1	S 4.0 / LS 10.1
2.50	S 6.9 / LS 11.0	S 6.6 / LS 11.0	S 6.4 / LS 11.1	S 6.1 / LS 11.1	S 5.9 / LS 11.2	S 5.7 / LS 11.2	S 5.4 / LS 11.2	S 5.2 / LS 11.3

S = slick; LS = near-bit stab, bit OD-0.50 in, no upper stab; * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





8.25" UltraMotor

7/8 7.0 Stages M40

Build Rates



Bend Setting °	Bit 12-7/8*	Bit 13*	Bit 13-1/8*	Bit 13-1/4*	Bit 13-3/8*	Bit 13-1/2*	Bit 13-5/8*	Bit 13-3/4*
	LS OD 12.375	LS OD 12.500	LS OD 12.625	LS OD 12.750	LS OD 12.875	LS OD 13.000	LS OD 13.125	LS OD 13.250
150	S 0.1 / LS 6.7	S -0.2 / LS 6.8	S -0.4 / LS 6.8	S -0.7 / LS 6.9	S -0.9 / LS 6.9	S -1.2 / LS 6.9	S -1.4 / LS 7.0	S -1.7 / LS 7.0
175	S 1.3 / LS 7.9	S 1.0 / LS 7.9	S 0.8 / LS 8.0	S 0.5 / LS 8.0	S 0.3 / LS 8.1	S 0.0 / LS 8.1	S -0.2 / LS 8.1	S -0.4 / LS 8.2
183	S 1.7 / LS 8.3	S 1.4 / LS 8.3	S 1.2 / LS 8.3	S 0.9 / LS 8.4	S 0.7 / LS 8.4	S 0.4 / LS 8.5	S 0.2 / LS 8.5	S -0.1 / LS 8.5
2.00	S 2.5 / LS 9.0	S 2.2 / LS 9.1	S 2.0 / LS 9.1	S 1.8 / LS 9.2	S 1.5 / LS 9.2	S 1.3 / LS 9.2	S 1.0 / LS 9.3	S 0.8 / LS 9.3
2.12	S 3.1 / LS 9.6	S 2.8 / LS 9.6	S 2.6 / LS 9.7	S 2.3 / LS 9.7	S 2.1 / LS 9.7	S 1.8 / LS 9.8	S 1.6 / LS 9.8	S 1.3 / LS 9.9
2.25	S 3.7 / LS 10.2	S 3.5 / LS 10.2	S 3.2 / LS 10.3	S 3.0 / LS 10.3	S 2.7 / LS 10.3	S 2.5 / LS 10.4	S 2.2 / LS 10.4	S 2.0 / LS 10.5
2.50	S 4.9 / LS 11.3	S 4.7 / LS 11.4	S 4.4 / LS 11.4	S 4.2 / LS 11.4	S 3.9 / LS 11.5	S 3.7 / LS 11.5	S 3.4 / LS 11.6	S 3.2 / LS 11.6
Bend Setting °	Bit 13-7/8*	Bit 14*	Bit 14-1/8*	Bit 14-1/4*	Bit 14-3/8*	Bit 14-1/2*	Bit 14-5/8*	Bit 14-3/4*
	LS OD 13.375	LS OD 13.500	LS OD 13.625	LS OD 13.750	LS OD 13.875	LS OD 14.000	LS OD 14.125	LS OD 14.250
150	S -1.9 / LS 7.1	S -2.1 / LS 7.1	S -2.4 / LS 7.2	S -2.6 / LS 7.2	S -2.9 / LS 7.2	S -3.1 / LS 7.3	S -3.4 / LS 7.3	S -3.6 / LS 7.4
175	S -0.7 / LS 8.2	S -0.9 / LS 8.3	S -1.2 / LS 8.3	S -1.4 / LS 8.3	S -1.7 / LS 8.4	S -1.9 / LS 8.4	S -2.2 / LS 8.5	S -2.4 / LS 8.5
183	S -0.3 / LS 8.6	S -0.6 / LS 8.6	S -0.8 / LS 8.7	S -1.0 / LS 8.7	S -1.3 / LS 8.7	S -1.5 / LS 8.8	S -1.8 / LS 8.8	S -2.0 / LS 8.9
2.00	S 0.5 / LS 9.4	S 0.3 / LS 9.4	S 0.0 / LS 9.4	S -0.2 / LS 9.5	S -0.5 / LS 9.5	S -0.7 / LS 9.6	S -1.0 / LS 9.6	S -1.2 / LS 9.6
2.12	S 1.1 / LS 9.9	S 0.8 / LS 9.9	S 0.6 / LS 10.0	S 0.4 / LS 10.0	S 0.1 / LS 10.1	S -0.1 / LS 10.1	S -0.4 / LS 10.2	S -0.6 / LS 10.2
2.25	S 1.7 / LS 10.5	S 1.5 / LS 10.5	S 1.2 / LS 10.6	S 1.0 / LS 10.6	S 0.7 / LS 10.7	S 0.5 / LS 10.7	S 0.2 / LS 10.7	S 0.0 / LS 10.8
2.50	S 2.9 / LS 11.6	S 2.7 / LS 11.7	S 2.4 / LS 11.7	S 2.2 / LS 11.8	S 1.9 / LS 11.8	S 1.7 / LS 11.9	S 1.4 / LS 11.9	S 1.2 / LS 11.9
Bend Setting °	Bit 14-7/8*	Bit 15*	Bit 15-1/8*	Bit 15-1/4*	Bit 15-3/8*	Bit 15-1/2*	Bit 15-5/8*	Bit 15-3/4*
	LS OD 14.375	LS OD 14.500	LS OD 14.625	LS OD 14.750	LS OD 14.875	LS OD 15.000	LS OD 15.125	LS OD 15.250
150	S -3.9 / LS 7.4	S -4.1 / LS 7.4	S -4.4 / LS 7.5	S -4.6 / LS 7.5	S -4.9 / LS 7.6	S -5.1 / LS 7.6	S -5.4 / LS 7.6	S -5.6 / LS 7.7
175	S -2.7 / LS 8.5	S -2.9 / LS 8.6	S -3.2 / LS 8.6	S -3.4 / LS 8.7	S -3.7 / LS 8.7	S -3.9 / LS 8.7	S -4.2 / LS 8.8	S -4.4 / LS 8.8
183	S -2.3 / LS 8.9	S -2.5 / LS 8.9	S -2.8 / LS 9.0	S -3.0 / LS 9.0	S -3.3 / LS 9.1	S -3.5 / LS 9.1	S -3.8 / LS 9.2	S -4.0 / LS 9.2
2.00	S -1.5 / LS 9.7	S -1.7 / LS 9.7	S -2.0 / LS 9.8	S -2.2 / LS 9.8	S -2.5 / LS 9.8	S -2.7 / LS 9.9	S -2.9 / LS 9.9	S -3.2 / LS 10.0
2.12	S -0.9 / LS 10.2	S -1.1 / LS 10.3	S -1.4 / LS 10.3	S -1.6 / LS 10.4	S -1.9 / LS 10.4	S -2.1 / LS 10.4	S -2.4 / LS 10.5	S -2.6 / LS 10.5
2.25	S -0.3 / LS 10.8	S -0.5 / LS 10.9	S -0.8 / LS 10.9	S -1.0 / LS 11.0	S -1.2 / LS 11.0	S -1.5 / LS 11.0	S -1.7 / LS 11.1	S -2.0 / LS 11.1
2.50	S 1.0 / LS 12.0	S 0.7 / LS 12.0	S 0.5 / LS 12.1	S 0.2 / LS 12.1	S 0.0 / LS 12.1	S -0.3 / LS 12.2	S -0.5 / LS 12.2	S -0.8 / LS 12.3

S = slick; LS = near-bit stab, bit OD-0.50 in, no upper stab; * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





8.25" UltraMotor

7/8 7.0 Stages M40

Build Rates



Bend Setting °	Bit 15-7/8*	Bit 16*	Bit 16-1/8*	Bit 16-1/4*	Bit 16-3/8*	Bit 16-1/2*	Bit 16-5/8*	Bit 16-3/4*
	LS OD 15.375	LS OD 15.500	LS OD 15.625	LS OD 15.750	LS OD 15.875	LS OD 16.000	LS OD 16.125	LS OD 16.250
150	S -5.9 / LS 7.7	S -6.1 / LS 7.8	S -6.4 / LS 7.8	S -6.6 / LS 7.8	S -6.8 / LS 7.9	S -7.1 / LS 7.9	S -7.3 / LS 8.0	S -7.6 / LS 8.0
175	S -4.7 / LS 8.9	S -4.9 / LS 8.9	S -5.1 / LS 8.9	S -5.4 / LS 9.0	S -5.6 / LS 9.0	S -5.9 / LS 9.1	S -6.1 / LS 9.1	S -6.4 / LS 9.2
183	S -4.3 / LS 9.2	S -4.5 / LS 9.3	S -4.8 / LS 9.3	S -5.0 / LS 9.4	S -5.3 / LS 9.4	S -5.5 / LS 9.4	S -5.7 / LS 9.5	S -6.0 / LS 9.5
2.00	S -3.4 / LS 10.0	S -3.7 / LS 10.1	S -3.9 / LS 10.1	S -4.2 / LS 10.1	S -4.4 / LS 10.2	S -4.7 / LS 10.2	S -4.9 / LS 10.3	S -5.2 / LS 10.3
2.12	S -2.9 / LS 10.6	S -3.1 / LS 10.6	S -3.4 / LS 10.6	S -3.6 / LS 10.7	S -3.9 / LS 10.7	S -4.1 / LS 10.8	S -4.3 / LS 10.8	S -4.6 / LS 10.8
2.25	S -2.2 / LS 11.2	S -2.5 / LS 11.2	S -2.7 / LS 11.2	S -3.0 / LS 11.3	S -3.2 / LS 11.3	S -3.5 / LS 11.4	S -3.7 / LS 11.4	S -4.0 / LS 11.4
2.50	S -1.0 / LS 12.3	S -1.3 / LS 12.3	S -1.5 / LS 12.4	S -1.8 / LS 12.4	S -2.0 / LS 12.5	S -2.3 / LS 12.5	S -2.5 / LS 12.5	S -2.8 / LS 12.6
Bend Setting °	Bit 16-7/8*	Bit 17*	Bit 17-1/8*	Bit 17-1/4*				
	LS OD 16.375	LS OD 16.500	LS OD 16.625	LS OD 16.750				
150	S -7.8 / LS 8.0	S -8.1 / LS 8.1	S -8.3 / LS 8.1	S -8.6 / LS 8.2				
175	S -6.6 / LS 9.2	S -6.9 / LS 9.2	S -7.1 / LS 9.3	S -7.4 / LS 9.3				
183	S -6.2 / LS 9.6	S -6.5 / LS 9.6	S -6.7 / LS 9.6	S -7.0 / LS 9.7				
2.00	S -5.4 / LS 10.3	S -5.7 / LS 10.4	S -5.9 / LS 10.4	S -6.2 / LS 10.5				
2.12	S -4.8 / LS 10.9	S -5.1 / LS 10.9	S -5.3 / LS 11.0	S -5.6 / LS 11.0				
2.25	S -4.2 / LS 11.5	S -4.5 / LS 11.5	S -4.7 / LS 11.6	S -5.0 / LS 11.6				
2.50	S -3.0 / LS 12.6	S -3.3 / LS 12.7	S -3.5 / LS 12.7	S -3.7 / LS 12.7				

S = slick; LS = near-bit stab, bit OD-0.50 in, no upper stab; * = outside range; CHK = contact check; N/B = no positive build.





9.625" UltraMotor 5/6 4.0 Stages M40

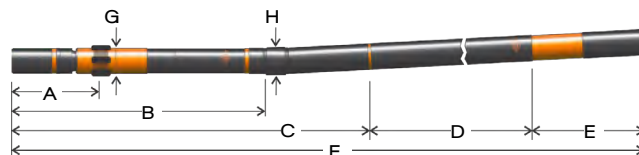


Motor Specifications

Bit Box to Stabilizer	A	46 in.
Bit Box to Bend (FBH)	B	78 in.
Bit Box to Adj. Bend	B	94 in.
Bottom End Length	C	129 in.
Power Section Length	D	see Power Section
Top End Length	E	60 in.
Total Length	F	C + D + E
Body Outer Diameter	G	9.60 in.
Crown Pad Radius	H	5.26 in.
Recommended Hole Size		12-1/4 - 17-1/2 in.
Standard Bit Box Connection ¹		6-5/8 REG, 7-5/8 REG
Standard Top Box Connection ¹		6-5/8 IF
Weight ²		3,450 lbs
Operating Capacity	Max. WOB	132,000 lbs
	Max. Bit Overpull	132,000 lbs
	Torsional Limit	41,500 lbf-ft
Static Capacity	Max. WOB to Re-run	772,000 lbs
	Max. Bit Overpull to Re-run	485,000 lbs
	Absolute Body Overpull	1,177,000 lbs
	Torsional Limit	66,000 lbf-ft

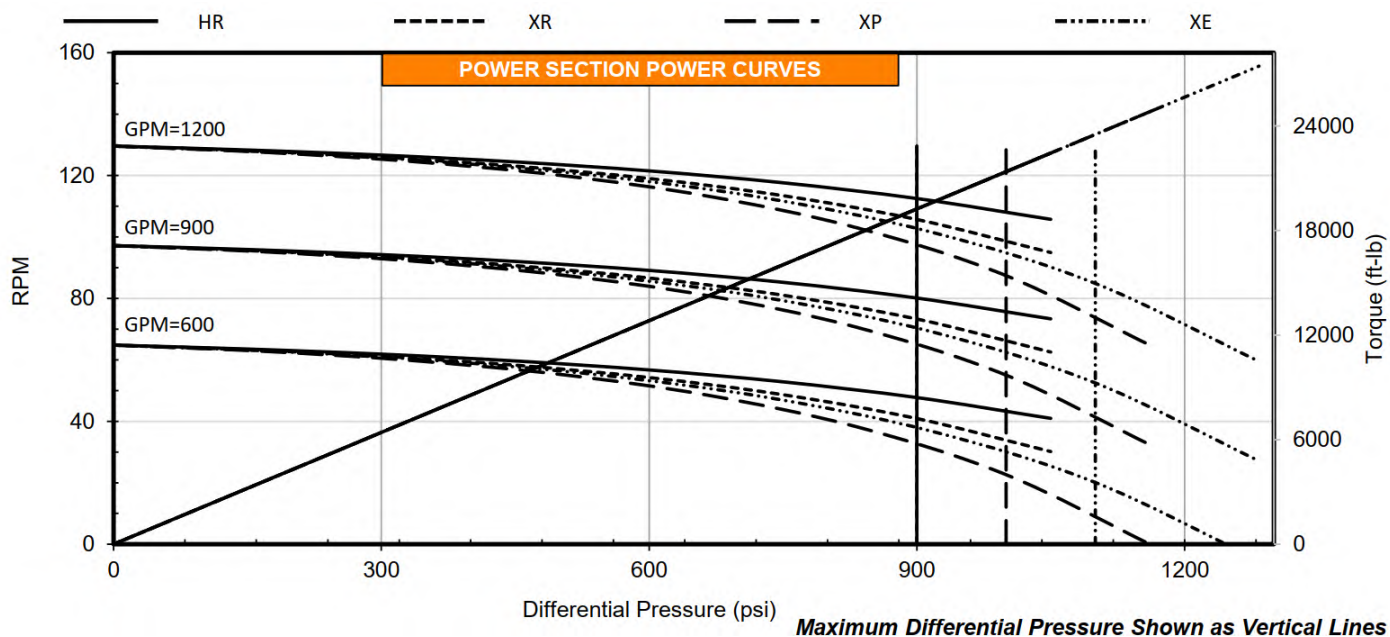
¹other options available on request

²not including Power Section



Power Section

Elastomer	HR	XR	XP	XE
Configuration	5/6 Lobes 4.0 Stages			
Stator Length New (in.)	228			
Stator OD (in.)	9.63			
Rotor Weight (lbs)	1,100			
Stator Weight (lbs)	1,743			
Speed Range (rpm)	65 - 130			
Flow Range (gpm)	600 - 1,200			
Rotation (rev/gal)	0.108			
Torque Slope (lbf-ft/psi)	21.373			
Off Bottom Pressure (psi)	233			
Max Diff Pressure (psi)	900	900	1,000	1,100
Max Torque (lbf-ft)	19,240	19,240	21,370	23,510
Stall Diff Pressure (psi)	1,350	1,350	1,500	1,650
Stall Torque (lbf-ft)	28,850	28,850	32,060	35,270
Max Power (hp)	412	387	356	380



BLACK DIAMOND





9.625" UltraMotor

5/6 4.0 Stages M40

Build Rates



Bend Setting °	Bit 10-3/4*	Bit 10-7/8*	Bit 11*	Bit 11-1/8*	Bit 11-1/4*	Bit 11-3/8*	Bit 11-1/2*	Bit 11-5/8*
	LS OD 10.250	LS OD 10.375	LS OD 10.500	LS OD 10.625	LS OD 10.750	LS OD 10.875	LS OD 11.000	LS OD 11.125
150	S 7.6 / LS 7.1	S 7.4 / LS 7.1	S 7.2 / LS 7.0	S 7.0 / LS 7.0	S 6.8 / LS 6.9	S 6.6 / LS 6.9	S 6.5 / LS 6.8	S 6.3 / LS 6.8
175	S 8.9 / LS 8.5	S 8.7 / LS 8.5	S 8.5 / LS 8.4	S 8.3 / LS 8.4	S 8.2 / LS 8.3	S 8.0 / LS 8.3	S 7.8 / LS 8.2	S 7.6 / LS 8.2
183	S 9.4 / LS 9.0	S 9.2 / LS 8.9	S 9.0 / LS 8.9	S 8.8 / LS 8.8	S 8.6 / LS 8.8	S 8.4 / LS 8.7	S 8.2 / LS 8.7	S 8.0 / LS 8.6
2.00	S 10.2 / LS 10.0	S 10.0 / LS 9.9	S 9.9 / LS 9.9	S 9.7 / LS 9.8	S 9.5 / LS 9.8	S 9.3 / LS 9.7	S 9.1 / LS 9.7	S 8.9 / LS 9.6
2.12	S 10.9 / LS 10.7	S 10.7 / LS 10.6	S 10.5 / LS 10.6	S 10.3 / LS 10.5	S 10.1 / LS 10.5	S 9.9 / LS 10.4	S 9.7 / LS 10.3	S 9.5 / LS 10.3
2.25	S 11.6 / LS 11.4	S 11.4 / LS 11.3	S 11.2 / LS 11.3	S 11.0 / LS 11.2	S 10.8 / LS 11.2	S 10.6 / LS 11.1	S 10.4 / LS 11.1	S 10.2 / LS 11.0
2.50	S 12.9 / LS 12.8	S 12.7 / LS 12.8	S 12.5 / LS 12.7	S 12.3 / LS 12.7	S 12.1 / LS 12.6	S 11.9 / LS 12.6	S 11.7 / LS 12.5	S 11.5 / LS 12.5
Bend Setting °	Bit 11-3/4*	Bit 11-7/8*	Bit 12*	Bit 12-1/8*	Bit 12-1/4	Bit 12-3/8	Bit 12-1/2	Bit 12-5/8
	LS OD 11.250	LS OD 11.375	LS OD 11.500	LS OD 11.625	LS OD 11.750	LS OD 11.875	LS OD 12.000	LS OD 12.125
150	S 6.1 / LS 6.7	S 5.9 / LS 6.7	S 5.7 / LS 6.8	S 5.5 / LS 6.8	S 5.3 / LS 6.9	S 5.1 / LS 6.9	S 4.9 / LS 7.0	S 4.7 / LS 7.0
175	S 7.4 / LS 8.1	S 7.2 / LS 8.1	S 7.0 / LS 8.0	S 6.8 / LS 8.0	S 6.6 / LS 8.1	S 6.4 / LS 8.1	S 6.2 / LS 8.2	S 6.0 / LS 8.2
183	S 7.8 / LS 8.6	S 7.6 / LS 8.5	S 7.4 / LS 8.5	S 7.2 / LS 8.4	S 7.0 / LS 8.5	S 6.8 / LS 8.5	S 6.6 / LS 8.6	S 6.4 / LS 8.6
2.00	S 8.7 / LS 9.6	S 8.5 / LS 9.5	S 8.3 / LS 9.5	S 8.1 / LS 9.4	S 7.9 / LS 9.4	S 7.7 / LS 9.3	S 7.5 / LS 9.4	S 7.3 / LS 9.4
2.12	S 9.3 / LS 10.2	S 9.1 / LS 10.2	S 8.9 / LS 10.1	S 8.7 / LS 10.1	S 8.5 / LS 10.0	S 8.3 / LS 10.0	S 8.1 / LS 10.0	S 7.9 / LS 10.0
2.25	S 10.0 / LS 11.0	S 9.8 / LS 10.9	S 9.6 / LS 10.9	S 9.4 / LS 10.8	S 9.2 / LS 10.8	S 9.0 / LS 10.7	S 8.8 / LS 10.7	S 8.6 / LS 10.6
2.50	S 11.3 / LS 12.4	S 11.1 / LS 12.4	S 10.9 / LS 12.3	S 10.7 / LS 12.3	S 10.5 / LS 12.2	S 10.3 / LS 12.2	S 10.1 / LS 12.1	S 9.9 / LS 12.1
Bend Setting °	Bit 12-3/4	Bit 12-7/8	Bit 13	Bit 13-1/8	Bit 13-1/4	Bit 13-3/8	Bit 13-1/2	Bit 13-5/8
	LS OD 12.250	LS OD 12.375	LS OD 12.500	LS OD 12.625	LS OD 12.750	LS OD 12.875	LS OD 13.000	LS OD 13.125
150	S 4.5 / LS 7.1	S 4.3 / LS 7.1	S 4.1 / LS 7.2	S 3.9 / LS 7.2	S 3.7 / LS 7.3	S 3.5 / LS 7.3	S 3.3 / LS 7.4	S 3.1 / LS 7.4
175	S 5.8 / LS 8.3	S 5.6 / LS 8.3	S 5.4 / LS 8.4	S 5.2 / LS 8.4	S 5.0 / LS 8.5	S 4.8 / LS 8.5	S 4.6 / LS 8.6	S 4.4 / LS 8.6
183	S 6.2 / LS 8.7	S 6.0 / LS 8.7	S 5.8 / LS 8.8	S 5.6 / LS 8.8	S 5.4 / LS 8.9	S 5.2 / LS 8.9	S 5.1 / LS 9.0	S 4.9 / LS 9.0
2.00	S 7.1 / LS 9.5	S 6.9 / LS 9.5	S 6.7 / LS 9.6	S 6.5 / LS 9.6	S 6.3 / LS 9.7	S 6.1 / LS 9.7	S 5.9 / LS 9.8	S 5.7 / LS 9.8
2.12	S 7.7 / LS 10.1	S 7.6 / LS 10.1	S 7.4 / LS 10.2	S 7.2 / LS 10.2	S 7.0 / LS 10.3	S 6.8 / LS 10.3	S 6.6 / LS 10.4	S 6.4 / LS 10.4
2.25	S 8.4 / LS 10.7	S 8.2 / LS 10.7	S 8.0 / LS 10.8	S 7.8 / LS 10.8	S 7.6 / LS 10.9	S 7.4 / LS 10.9	S 7.3 / LS 11.0	S 7.1 / LS 11.0
2.50	S 9.7 / LS 12.0	S 9.5 / LS 12.0	S 9.3 / LS 12.0	S 9.1 / LS 12.0	S 9.0 / LS 12.1	S 8.8 / LS 12.1	S 8.6 / LS 12.2	S 8.4 / LS 12.2

S = slick; LS = near-bit stab, bit OD-0.50 in, no upper stab; * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





9.625" UltraMotor

5/6 4.0 Stages M40

Build Rates



Bend Setting °	Bit 13-3/4	Bit 13-7/8	Bit 14	Bit 14-1/8	Bit 14-1/4	Bit 14-3/8	Bit 14-1/2	Bit 14-5/8
	LS OD 13.250	LS OD 13.375	LS OD 13.500	LS OD 13.625	LS OD 13.750	LS OD 13.875	LS OD 14.000	LS OD 14.125
150	S 2.9 / LS 7.5	S 2.7 / LS 7.6	S 2.5 / LS 7.6	S 2.3 / LS 7.7	S 2.2 / LS 7.7	S 2.0 / LS 7.8	S 1.8 / LS 7.8	S 1.6 / LS 7.9
175	S 4.2 / LS 8.7	S 4.0 / LS 8.8	S 3.9 / LS 8.8	S 3.7 / LS 8.9	S 3.5 / LS 8.9	S 3.3 / LS 9.0	S 3.1 / LS 9.0	S 2.9 / LS 9.1
183	S 4.7 / LS 9.1	S 4.5 / LS 9.1	S 4.3 / LS 9.2	S 4.1 / LS 9.2	S 3.9 / LS 9.3	S 3.7 / LS 9.3	S 3.5 / LS 9.4	S 3.3 / LS 9.4
2.00	S 5.6 / LS 9.9	S 5.4 / LS 9.9	S 5.2 / LS 10.0	S 5.0 / LS 10.1	S 4.8 / LS 10.1	S 4.6 / LS 10.2	S 4.4 / LS 10.2	S 4.2 / LS 10.3
2.12	S 6.2 / LS 10.5	S 6.0 / LS 10.5	S 5.8 / LS 10.6	S 5.6 / LS 10.6	S 5.4 / LS 10.7	S 5.2 / LS 10.7	S 5.0 / LS 10.8	S 4.8 / LS 10.8
2.25	S 6.9 / LS 11.1	S 6.7 / LS 11.1	S 6.5 / LS 11.2	S 6.3 / LS 11.2	S 6.1 / LS 11.3	S 5.9 / LS 11.3	S 5.7 / LS 11.4	S 5.5 / LS 11.5
2.50	S 8.2 / LS 12.3	S 8.0 / LS 12.3	S 7.8 / LS 12.4	S 7.6 / LS 12.4	S 7.4 / LS 12.5	S 7.2 / LS 12.5	S 7.0 / LS 12.6	S 6.8 / LS 12.6
Bend Setting °	Bit 14-3/4	Bit 14-7/8	Bit 15	Bit 15-1/8	Bit 15-1/4	Bit 15-3/8	Bit 15-1/2	Bit 15-5/8
	LS OD 14.250	LS OD 14.375	LS OD 14.500	LS OD 14.625	LS OD 14.750	LS OD 14.875	LS OD 15.000	LS OD 15.125
150	S 1.4 / LS 7.9	S 1.2 / LS 8.0	S 1.0 / LS 8.0	S 0.8 / LS 8.1	S 0.6 / LS 8.1	S 0.4 / LS 8.2	S 0.2 / LS 8.2	S 0.0 / LS 8.3
175	S 2.7 / LS 9.1	S 2.5 / LS 9.2	S 2.3 / LS 9.2	S 2.1 / LS 9.3	S 1.9 / LS 9.3	S 1.7 / LS 9.4	S 1.5 / LS 9.4	S 1.3 / LS 9.5
183	S 3.1 / LS 9.5	S 2.9 / LS 9.5	S 2.7 / LS 9.6	S 2.5 / LS 9.6	S 2.3 / LS 9.7	S 2.1 / LS 9.7	S 1.9 / LS 9.8	S 1.7 / LS 9.8
2.00	S 4.0 / LS 10.3	S 3.8 / LS 10.4	S 3.6 / LS 10.4	S 3.4 / LS 10.5	S 3.2 / LS 10.5	S 3.0 / LS 10.6	S 2.8 / LS 10.6	S 2.6 / LS 10.7
2.12	S 4.6 / LS 10.9	S 4.4 / LS 10.9	S 4.2 / LS 11.0	S 4.0 / LS 11.0	S 3.8 / LS 11.1	S 3.6 / LS 11.1	S 3.4 / LS 11.2	S 3.2 / LS 11.2
2.25	S 5.3 / LS 11.5	S 5.1 / LS 11.6	S 4.9 / LS 11.6	S 4.7 / LS 11.7	S 4.5 / LS 11.7	S 4.3 / LS 11.8	S 4.1 / LS 11.8	S 3.9 / LS 11.9
2.50	S 6.6 / LS 12.7	S 6.4 / LS 12.8	S 6.2 / LS 12.8	S 6.0 / LS 12.9	S 5.8 / LS 12.9	S 5.6 / LS 13.0	S 5.4 / LS 13.0	S 5.2 / LS 13.1
Bend Setting °	Bit 15-3/4	Bit 15-7/8	Bit 16	Bit 16-1/8	Bit 16-1/4	Bit 16-3/8	Bit 16-1/2	Bit 16-5/8
	LS OD 15.250	LS OD 15.375	LS OD 15.500	LS OD 15.625	LS OD 15.750	LS OD 15.875	LS OD 16.000	LS OD 16.125
150	S -0.2 / LS 8.3	S -0.4 / LS 8.4	S -0.6 / LS 8.4	S -0.8 / LS 8.5	S -1.0 / LS 8.5	S -1.2 / LS 8.6	S -1.4 / LS 8.6	S -1.6 / LS 8.7
175	S 1.1 / LS 9.5	S 0.9 / LS 9.6	S 0.7 / LS 9.6	S 0.5 / LS 9.7	S 0.3 / LS 9.7	S 0.1 / LS 9.8	S -0.1 / LS 9.8	S -0.3 / LS 9.9
183	S 1.5 / LS 9.9	S 1.3 / LS 9.9	S 1.1 / LS 10.0	S 0.9 / LS 10.0	S 0.8 / LS 10.1	S 0.6 / LS 10.1	S 0.4 / LS 10.2	S 0.2 / LS 10.2
2.00	S 2.4 / LS 10.7	S 2.2 / LS 10.8	S 2.0 / LS 10.8	S 1.8 / LS 10.9	S 1.6 / LS 10.9	S 1.4 / LS 11.0	S 1.3 / LS 11.0	S 1.1 / LS 11.1
2.12	S 3.1 / LS 11.3	S 2.9 / LS 11.3	S 2.7 / LS 11.4	S 2.5 / LS 11.4	S 2.3 / LS 11.5	S 2.1 / LS 11.5	S 1.9 / LS 11.6	S 1.7 / LS 11.6
2.25	S 3.7 / LS 11.9	S 3.5 / LS 12.0	S 3.3 / LS 12.0	S 3.1 / LS 12.1	S 3.0 / LS 12.1	S 2.8 / LS 12.2	S 2.6 / LS 12.2	S 2.4 / LS 12.3
2.50	S 5.0 / LS 13.1	S 4.8 / LS 13.2	S 4.7 / LS 13.2	S 4.5 / LS 13.3	S 4.3 / LS 13.3	S 4.1 / LS 13.4	S 3.9 / LS 13.4	S 3.7 / LS 13.5

S = slick; LS = near-bit stab, bit OD-0.50 in, no upper stab; * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





9.625" UltraMotor

5/6 4.0 Stages M40

Build Rates



Bend Setting °	Bit 16-3/4	Bit 16-7/8	Bit 17	Bit 17-1/8	Bit 17-1/4	Bit 17-3/8	Bit 17-1/2	Bit 17-5/8*
	LS OD 16.250	LS OD 16.375	LS OD 16.500	LS OD 16.625	LS OD 16.750	LS OD 16.875	LS OD 17.000	LS OD 17.125
150	S -1.8 / LS 8.7	S -2.0 / LS 8.8	S -2.1 / LS 8.8	S -2.3 / LS 8.9	S -2.5 / LS 8.9	S -2.7 / LS 9.0	S -2.9 / LS 9.0	S -3.1 / LS 9.1
175	S -0.4 / LS 9.9	S -0.6 / LS 10.0	S -0.8 / LS 10.0	S -1.0 / LS 10.1	S -1.2 / LS 10.1	S -1.4 / LS 10.2	S -1.6 / LS 10.2	S -1.8 / LS 10.3
183	S 0.0 / LS 10.3	S -0.2 / LS 10.3	S -0.4 / LS 10.4	S -0.6 / LS 10.4	S -0.8 / LS 10.5	S -1.0 / LS 10.5	S -1.2 / LS 10.6	S -1.4 / LS 10.7
2.00	S 0.9 / LS 11.1	S 0.7 / LS 11.2	S 0.5 / LS 11.2	S 0.3 / LS 11.3	S 0.1 / LS 11.3	S -0.1 / LS 11.4	S -0.3 / LS 11.4	S -0.5 / LS 11.5
2.12	S 1.5 / LS 11.7	S 1.3 / LS 11.7	S 1.1 / LS 11.8	S 0.9 / LS 11.8	S 0.7 / LS 11.9	S 0.5 / LS 11.9	S 0.3 / LS 12.0	S 0.1 / LS 12.0
2.25	S 2.2 / LS 12.3	S 2.0 / LS 12.4	S 1.8 / LS 12.4	S 1.6 / LS 12.5	S 1.4 / LS 12.5	S 1.2 / LS 12.6	S 1.0 / LS 12.6	S 0.8 / LS 12.7
2.50	S 3.5 / LS 13.5	S 3.3 / LS 13.6	S 3.1 / LS 13.6	S 2.9 / LS 13.7	S 2.7 / LS 13.7	S 2.5 / LS 13.8	S 2.3 / LS 13.8	S 2.1 / LS 13.9
Bend Setting °	Bit 17-3/4*	Bit 17-7/8*	Bit 18*	Bit 18-1/8*	Bit 18-1/4*	Bit 18-3/8*	Bit 18-1/2*	Bit 18-5/8*
	LS OD 17.250	LS OD 17.375	LS OD 17.500	LS OD 17.625	LS OD 17.750	LS OD 17.875	LS OD 18.000	LS OD 18.125
150	S -3.3 / LS 9.1	S -3.5 / LS 9.2	S -3.7 / LS 9.2	S -3.9 / LS 9.3	S -4.1 / LS 9.3	S -4.3 / LS 9.4	S -4.5 / LS 9.4	S -4.7 / LS 9.5
175	S -2.0 / LS 10.3	S -2.2 / LS 10.4	S -2.4 / LS 10.4	S -2.6 / LS 10.5	S -2.8 / LS 10.5	S -3.0 / LS 10.6	S -3.2 / LS 10.6	S -3.4 / LS 10.7
183	S -1.6 / LS 10.7	S -1.8 / LS 10.8	S -2.0 / LS 10.8	S -2.2 / LS 10.9	S -2.4 / LS 10.9	S -2.6 / LS 11.0	S -2.8 / LS 11.0	S -3.0 / LS 11.1
2.00	S -0.7 / LS 11.5	S -0.9 / LS 11.6	S -1.1 / LS 11.6	S -1.3 / LS 11.7	S -1.5 / LS 11.7	S -1.7 / LS 11.8	S -1.9 / LS 11.8	S -2.1 / LS 11.9
2.12	S -0.1 / LS 12.1	S -0.3 / LS 12.1	S -0.5 / LS 12.2	S -0.7 / LS 12.2	S -0.9 / LS 12.3	S -1.1 / LS 12.3	S -1.2 / LS 12.4	S -1.4 / LS 12.4
2.25	S 0.6 / LS 12.7	S 0.4 / LS 12.8	S 0.2 / LS 12.8	S 0.0 / LS 12.9	S -0.2 / LS 12.9	S -0.4 / LS 13.0	S -0.6 / LS 13.0	S -0.8 / LS 13.1
2.50	S 1.9 / LS 13.9	S 1.7 / LS 14.0	S 1.5 / LS 14.0	S 1.3 / LS 14.1	S 1.1 / LS 14.1	S 0.9 / LS 14.2	S 0.7 / LS 14.2	S 0.5 / LS 14.3
Bend Setting °	Bit 18-3/4*	Bit 18-7/8*	Bit 19*	Bit 19-1/8*	Bit 19-1/4*	Bit 19-3/8*	Bit 19-1/2*	Bit 19-5/8*
	LS OD 18.250	LS OD 18.375	LS OD 18.500	LS OD 18.625	LS OD 18.750	LS OD 18.875	LS OD 19.000	LS OD 19.125
150	S -4.9 / LS 9.5	S -5.1 / LS 9.6	S -5.3 / LS 9.6	S -5.5 / LS 9.7	S -5.7 / LS 9.7	S -5.9 / LS 9.8	S -6.1 / LS 9.8	S -6.3 / LS 9.9
175	S -3.6 / LS 10.7	S -3.8 / LS 10.8	S -4.0 / LS 10.8	S -4.2 / LS 10.9	S -4.4 / LS 10.9	S -4.6 / LS 11.0	S -4.8 / LS 11.0	S -4.9 / LS 11.1
183	S -3.2 / LS 11.1	S -3.4 / LS 11.2	S -3.5 / LS 11.2	S -3.7 / LS 11.3	S -3.9 / LS 11.3	S -4.1 / LS 11.4	S -4.3 / LS 11.4	S -4.5 / LS 11.5
2.00	S -2.3 / LS 11.9	S -2.5 / LS 12.0	S -2.7 / LS 12.0	S -2.9 / LS 12.1	S -3.0 / LS 12.1	S -3.2 / LS 12.2	S -3.4 / LS 12.2	S -3.6 / LS 12.3
2.12	S -1.6 / LS 12.5	S -1.8 / LS 12.5	S -2.0 / LS 12.6	S -2.2 / LS 12.6	S -2.4 / LS 12.7	S -2.6 / LS 12.7	S -2.8 / LS 12.8	S -3.0 / LS 12.8
2.25	S -1.0 / LS 13.1	S -1.2 / LS 13.2	S -1.3 / LS 13.2	S -1.5 / LS 13.3	S -1.7 / LS 13.3	S -1.9 / LS 13.4	S -2.1 / LS 13.4	S -2.3 / LS 13.5
2.50	S 0.4 / LS 14.3	S 0.2 / LS 14.4	S 0.0 / LS 14.4	S -0.2 / LS 14.5	S -0.4 / LS 14.5	S -0.6 / LS 14.6	S -0.8 / LS 14.6	S -1.0 / LS 14.7

S = slick; LS = near-bit stab, bit OD-0.50 in, no upper stab; * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





9.625" UltraMotor

5/6 4.0 Stages M40

Build Rates



Bend Setting °	Bit 19-3/4*	Bit 19-7/8*	Bit 20*	Bit 20-1/8*	Bit 20-1/4*	Bit 20-3/8*	Bit 20-1/2*	Bit 20-5/8*
	LS OD 19.250	LS OD 19.375	LS OD 19.500	LS OD 19.625	LS OD 19.750	LS OD 19.875	LS OD 20.000	LS OD 20.125
150	S -6.5 / LS 9.9	S -6.6 / LS 10.0	S -6.8 / LS 10.0	S -7.0 / LS 10.1	S -7.2 / LS 10.1	S -7.4 / LS 10.2	S -7.6 / LS 10.2	S -7.8 / LS 10.3
175	S -5.1 / LS 11.1	S -5.3 / LS 11.2	S -5.5 / LS 11.2	S -5.7 / LS 11.3	S -5.9 / LS 11.3	S -6.1 / LS 11.4	S -6.3 / LS 11.4	S -6.5 / LS 11.5
183	S -4.7 / LS 11.5	S -4.9 / LS 11.6	S -5.1 / LS 11.6	S -5.3 / LS 11.7	S -5.5 / LS 11.7	S -5.7 / LS 11.8	S -5.9 / LS 11.8	S -6.1 / LS 11.9
2.00	S -3.8 / LS 12.3	S -4.0 / LS 12.4	S -4.2 / LS 12.4	S -4.4 / LS 12.5	S -4.6 / LS 12.5	S -4.8 / LS 12.6	S -5.0 / LS 12.6	S -5.2 / LS 12.7
2.12	S -3.2 / LS 12.9	S -3.4 / LS 12.9	S -3.6 / LS 13.0	S -3.8 / LS 13.0	S -4.0 / LS 13.1	S -4.2 / LS 13.2	S -4.4 / LS 13.2	S -4.6 / LS 13.3
2.25	S -2.5 / LS 13.5	S -2.7 / LS 13.6	S -2.9 / LS 13.6	S -3.1 / LS 13.7	S -3.3 / LS 13.7	S -3.5 / LS 13.8	S -3.7 / LS 13.8	S -3.9 / LS 13.9
2.50	S -1.2 / LS 14.7	S -1.4 / LS 14.8	S -1.6 / LS 14.8	S -1.8 / LS 14.9	S -2.0 / LS 14.9	S -2.2 / LS 15.0	S -2.4 / LS 15.0	S -2.6 / LS 15.1
Bend Setting °	Bit 20-3/4*	Bit 20-7/8*	Bit 21*	Bit 21-1/8*	Bit 21-1/4*	Bit 21-3/8*	Bit 21-1/2*	Bit 21-5/8*
	LS OD 20.250	LS OD 20.375	LS OD 20.500	LS OD 20.625	LS OD 20.750	LS OD 20.875	LS OD 21.000	LS OD 21.125
150	S -8.0 / LS 10.3	S -8.2 / LS 10.4	S -8.4 / LS 10.4	S -8.6 / LS 10.5	S -8.8 / LS 10.5	S -9.0 / LS 10.6	S -9.2 / LS 10.6	S -9.4 / LS 10.7
175	S -6.7 / LS 11.5	S -6.9 / LS 11.6	S -7.1 / LS 11.6	S -7.3 / LS 11.7	S -7.5 / LS 11.7	S -7.7 / LS 11.8	S -7.9 / LS 11.8	S -8.1 / LS 11.9
183	S -6.3 / LS 11.9	S -6.5 / LS 12.0	S -6.7 / LS 12.0	S -6.9 / LS 12.1	S -7.1 / LS 12.1	S -7.3 / LS 12.2	S -7.5 / LS 12.2	S -7.7 / LS 12.3
2.00	S -5.4 / LS 12.7	S -5.6 / LS 12.8	S -5.8 / LS 12.8	S -6.0 / LS 12.9	S -6.2 / LS 12.9	S -6.4 / LS 13.0	S -6.6 / LS 13.0	S -6.8 / LS 13.1
2.12	S -4.8 / LS 13.3	S -5.0 / LS 13.4	S -5.2 / LS 13.4	S -5.4 / LS 13.5	S -5.5 / LS 13.5	S -5.7 / LS 13.6	S -5.9 / LS 13.6	S -6.1 / LS 13.7
2.25	S -4.1 / LS 13.9	S -4.3 / LS 14.0	S -4.5 / LS 14.0	S -4.7 / LS 14.1	S -4.9 / LS 14.1	S -5.1 / LS 14.2	S -5.3 / LS 14.2	S -5.5 / LS 14.3
2.50	S -2.8 / LS 15.1	S -3.0 / LS 15.2	S -3.2 / LS 15.2	S -3.4 / LS 15.3	S -3.6 / LS 15.3	S -3.8 / LS 15.4	S -4.0 / LS 15.4	S -4.1 / LS 15.5
Bend Setting °	Bit 21-3/4*	Bit 21-7/8*	Bit 22*	Bit 22-1/8*	Bit 22-1/4*	Bit 22-3/8*	Bit 22-1/2*	Bit 22-5/8*
	LS OD 21.250	LS OD 21.375	LS OD 21.500	LS OD 21.625	LS OD 21.750	LS OD 21.875	LS OD 22.000	LS OD 22.125
150	S -9.6 / LS 10.7	S -9.8 / LS 10.8	S -10.0 / LS 10.8	S -10.2 / LS 10.9	S -10.4 / LS 10.9	S -10.6 / LS 11.0	S -10.8 / LS 11.0	S -10.9 / LS 11.1
175	S -8.3 / LS 11.9	S -8.5 / LS 12.0	S -8.7 / LS 12.0	S -8.9 / LS 12.1	S -9.1 / LS 12.1	S -9.2 / LS 12.2	S -9.4 / LS 12.2	S -9.6 / LS 12.3
183	S -7.9 / LS 12.3	S -8.0 / LS 12.4	S -8.2 / LS 12.4	S -8.4 / LS 12.5	S -8.6 / LS 12.5	S -8.8 / LS 12.6	S -9.0 / LS 12.6	S -9.2 / LS 12.7
2.00	S -7.0 / LS 13.1	S -7.2 / LS 13.2	S -7.4 / LS 13.2	S -7.5 / LS 13.3	S -7.7 / LS 13.3	S -7.9 / LS 13.4	S -8.1 / LS 13.4	S -8.3 / LS 13.5
2.12	S -6.3 / LS 13.7	S -6.5 / LS 13.8	S -6.7 / LS 13.8	S -6.9 / LS 13.9	S -7.1 / LS 13.9	S -7.3 / LS 14.0	S -7.5 / LS 14.0	S -7.7 / LS 14.1
2.25	S -5.7 / LS 14.3	S -5.8 / LS 14.4	S -6.0 / LS 14.4	S -6.2 / LS 14.5	S -6.4 / LS 14.5	S -6.6 / LS 14.6	S -6.8 / LS 14.6	S -7.0 / LS 14.7
2.50	S -4.3 / LS 15.5	S -4.5 / LS 15.6	S -4.7 / LS 15.6	S -4.9 / LS 15.7	S -5.1 / LS 15.7	S -5.3 / LS 15.8	S -5.5 / LS 15.8	S -5.7 / LS 15.9

S = slick; LS = near-bit stab, bit OD-0.50 in, no upper stab; * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





9.625" UltraMotor

5/6 4.0 Stages M40

Build Rates



Bend Setting °	Bit 22-3/4*	Bit 22-7/8*	Bit 23*	Bit 23-1/8*	Bit 23-1/4*	Bit 23-3/8*	Bit 23-1/2*	Bit 23-5/8*
	LS OD 22.250	LS OD 22.375	LS OD 22.500	LS OD 22.625	LS OD 22.750	LS OD 22.875	LS OD 23.000	LS OD 23.125
150	S -11.1 / LS 11.1	S -11.3 / LS 11.2	S -11.5 / LS 11.2	S -11.7 / LS 11.3	S -11.9 / LS 11.3	S -12.1 / LS 11.4	S -12.3 / LS 11.4	S -12.5 / LS 11.5
175	S -9.8 / LS 12.3	S -10.0 / LS 12.4	S -10.2 / LS 12.4	S -10.4 / LS 12.5	S -10.6 / LS 12.5	S -10.8 / LS 12.6	S -11.0 / LS 12.6	S -11.2 / LS 12.7
183	S -9.4 / LS 12.7	S -9.6 / LS 12.8	S -9.8 / LS 12.8	S -10.0 / LS 12.9	S -10.2 / LS 12.9	S -10.4 / LS 13.0	S -10.6 / LS 13.0	S -10.8 / LS 13.1
2.00	S -8.5 / LS 13.5	S -8.7 / LS 13.6	S -8.9 / LS 13.6	S -9.1 / LS 13.7	S -9.3 / LS 13.7	S -9.5 / LS 13.8	S -9.7 / LS 13.8	S -9.9 / LS 13.9
2.12	S -7.9 / LS 14.1	S -8.1 / LS 14.2	S -8.3 / LS 14.2	S -8.5 / LS 14.3	S -8.7 / LS 14.3	S -8.9 / LS 14.4	S -9.1 / LS 14.4	S -9.3 / LS 14.5
2.25	S -7.2 / LS 14.7	S -7.4 / LS 14.8	S -7.6 / LS 14.8	S -7.8 / LS 14.9	S -8.0 / LS 14.9	S -8.2 / LS 15.0	S -8.4 / LS 15.0	S -8.6 / LS 15.1
2.50	S -5.9 / LS 15.9	S -6.1 / LS 16.0	S -6.3 / LS 16.0	S -6.5 / LS 16.1	S -6.7 / LS 16.1	S -6.9 / LS 16.2	S -7.1 / LS 16.2	S -7.3 / LS 16.3
Bend Setting °	Bit 23-3/4*	Bit 23-7/8*	Bit 24*	Bit 24-1/8*	Bit 24-1/4*	Bit 24-3/8*	Bit 24-1/2*	Bit 24-5/8*
	LS OD 23.250	LS OD 23.375	LS OD 23.500	LS OD 23.625	LS OD 23.750	LS OD 23.875	LS OD 24.000	LS OD 24.125
150	S -12.7 / LS 11.5	S -12.9 / LS 11.6	S -13.1 / LS 11.6	S -13.3 / LS 11.7	S -13.5 / LS 11.7	S -13.7 / LS 11.8	S -13.9 / LS 11.8	S -14.1 / LS 11.9
175	S -11.4 / LS 12.7	S -11.6 / LS 12.8	S -11.8 / LS 12.8	S -12.0 / LS 12.9	S -12.2 / LS 12.9	S -12.4 / LS 13.0	S -12.6 / LS 13.0	S -12.8 / LS 13.1
183	S -11.0 / LS 13.1	S -11.2 / LS 13.2	S -11.4 / LS 13.2	S -11.6 / LS 13.3	S -11.8 / LS 13.3	S -12.0 / LS 13.4	S -12.2 / LS 13.4	S -12.3 / LS 13.5
2.00	S -10.1 / LS 13.9	S -10.3 / LS 14.0	S -10.5 / LS 14.0	S -10.7 / LS 14.1	S -10.9 / LS 14.1	S -11.1 / LS 14.2	S -11.3 / LS 14.2	S -11.5 / LS 14.3
2.12	S -9.5 / LS 14.5	S -9.7 / LS 14.6	S -9.9 / LS 14.6	S -10.0 / LS 14.7	S -10.2 / LS 14.7	S -10.4 / LS 14.8	S -10.6 / LS 14.8	S -10.8 / LS 14.9
2.25	S -8.8 / LS 15.1	S -9.0 / LS 15.2	S -9.2 / LS 15.2	S -9.4 / LS 15.3	S -9.6 / LS 15.3	S -9.8 / LS 15.4	S -10.0 / LS 15.4	S -10.1 / LS 15.5
2.50	S -7.5 / LS 16.3	S -7.7 / LS 16.4	S -7.9 / LS 16.4	S -8.1 / LS 16.5	S -8.3 / LS 16.5	S -8.4 / LS 16.6	S -8.6 / LS 16.6	S -8.8 / LS 16.7
Bend Setting °	Bit 24-3/4*	Bit 24-7/8*	Bit 25*	Bit 25-1/8*	Bit 25-1/4*	Bit 25-3/8*	Bit 25-1/2*	Bit 25-5/8*
	LS OD 24.250	LS OD 24.375	LS OD 24.500	LS OD 24.625	LS OD 24.750	LS OD 24.875	LS OD 25.000	LS OD 25.125
150	S -14.3 / LS 11.9	S -14.5 / LS 12.0	S -14.7 / LS 12.0	S -14.9 / LS 12.1	S -15.1 / LS 12.2	S -15.2 / LS 12.2	S -15.4 / LS 12.3	S -15.6 / LS 12.3
175	S -13.0 / LS 13.1	S -13.2 / LS 13.2	S -13.4 / LS 13.2	S -13.5 / LS 13.3	S -13.7 / LS 13.3	S -13.9 / LS 13.4	S -14.1 / LS 13.4	S -14.3 / LS 13.5
183	S -12.5 / LS 13.5	S -12.7 / LS 13.6	S -12.9 / LS 13.6	S -13.1 / LS 13.7	S -13.3 / LS 13.7	S -13.5 / LS 13.8	S -13.7 / LS 13.8	S -13.9 / LS 13.9
2.00	S -11.7 / LS 14.3	S -11.8 / LS 14.4	S -12.0 / LS 14.4	S -12.2 / LS 14.5	S -12.4 / LS 14.5	S -12.6 / LS 14.6	S -12.8 / LS 14.6	S -13.0 / LS 14.7
2.12	S -11.0 / LS 14.9	S -11.2 / LS 15.0	S -11.4 / LS 15.0	S -11.6 / LS 15.1	S -11.8 / LS 15.1	S -12.0 / LS 15.2	S -12.2 / LS 15.2	S -12.4 / LS 15.3
2.25	S -10.3 / LS 15.5	S -10.5 / LS 15.6	S -10.7 / LS 15.6	S -10.9 / LS 15.7	S -11.1 / LS 15.7	S -11.3 / LS 15.8	S -11.5 / LS 15.8	S -11.7 / LS 15.9
2.50	S -9.0 / LS 16.7	S -9.2 / LS 16.8	S -9.4 / LS 16.8	S -9.6 / LS 16.9	S -9.8 / LS 16.9	S -10.0 / LS 17.0	S -10.2 / LS 17.0	S -10.4 / LS 17.1

S = slick; LS = near-bit stab, bit OD-0.50 in, no upper stab; * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





9.625" UltraMotor

5/6 4.0 Stages M40

Build Rates



Bend Setting °	Bit 25-3/4*	Bit 25-7/8*	Bit 26*
	LS OD 25.250	LS OD 25.375	LS OD 25.500
1.50	S -15.8 / LS 12.4	S -16.0 / LS 12.4	S -16.2 / LS 12.5
1.75	S -14.5 / LS 13.5	S -14.7 / LS 13.6	S -14.9 / LS 13.6
1.83	S -14.1 / LS 13.9	S -14.3 / LS 14.0	S -14.5 / LS 14.0
2.00	S -13.2 / LS 14.7	S -13.4 / LS 14.8	S -13.6 / LS 14.8
2.12	S -12.6 / LS 15.3	S -12.8 / LS 15.4	S -13.0 / LS 15.4
2.25	S -11.9 / LS 15.9	S -12.1 / LS 16.0	S -12.3 / LS 16.0
2.50	S -10.6 / LS 17.1	S -10.8 / LS 17.2	S -11.0 / LS 17.2

S = slick; LS = near-bit stab, bit OD-0.50 in, no upper stab; * = outside range; CHK = contact check; N/B = no positive build.





9.625" x 8.0" UltraMotor 7/8 3.4 Stages M40

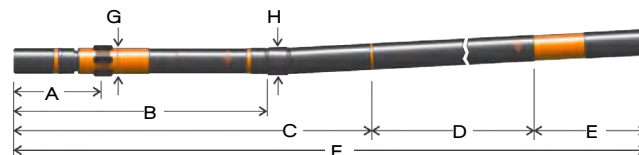


Motor Specifications

Bit Box to Stabilizer	A	46 in.
Bit Box to Bend (FBH)	B	78 in.
Bit Box to Adj. Bend	B	94 in.
Bottom End Length	C	129 in.
Power Section Length	D	see Power Section
Top End Length	E	60 in.
Total Length	F	C + D + E
Body Outer Diameter	G	9.60 in.
Crown Pad Radius	H	5.26 in.
Recommended Hole Size	12-1/4 - 17-1/2 in.	
Standard Bit Box Connection ¹	6-5/8 REG, 7-5/8 REG	
Standard Top Box Connection ¹	6-5/8 IF	
Weight ²	3,450 lbs	
Operating Capacity	Max. WOB	132,000 lbs
	Max. Bit Overpull	132,000 lbs
	Torsional Limit	41,500 lbf-ft
Static Capacity	Max. WOB to Re-run	772,000 lbs
	Max. Bit Overpull to Re-run	485,000 lbs
	Absolute Body Overpull	1,177,000 lbs
	Torsional Limit	66,000 lbf-ft

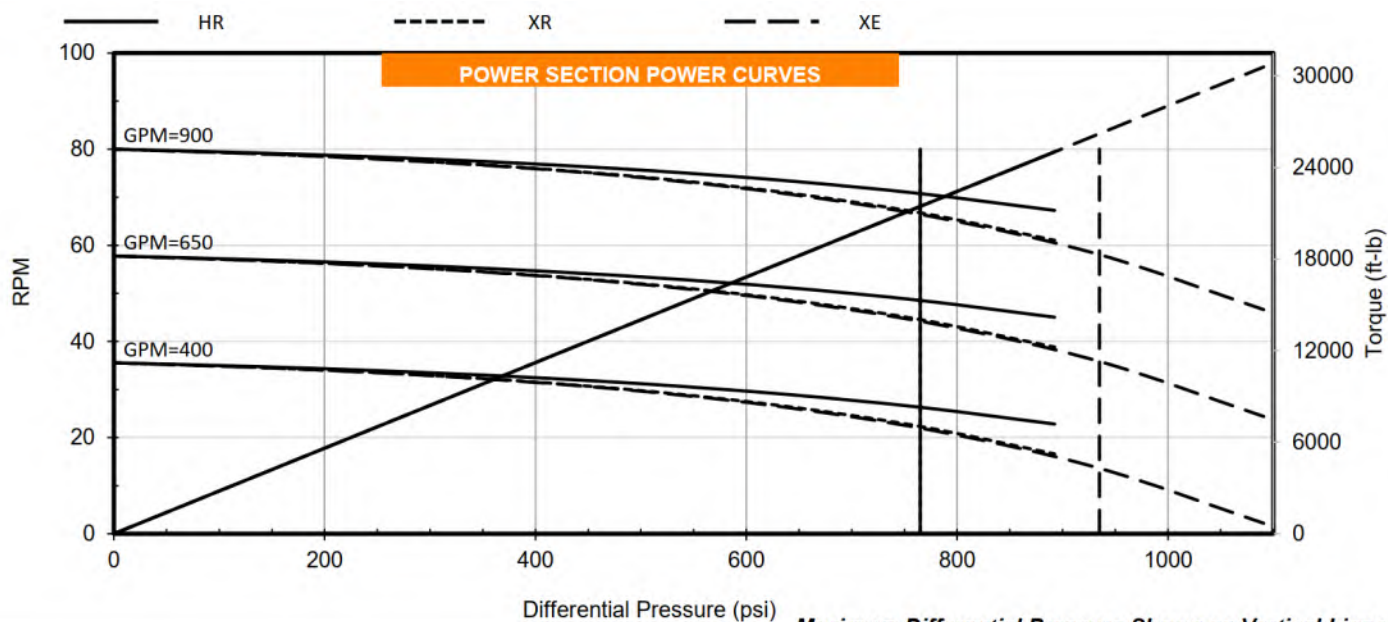
¹other options available on request

²not including Power Section



Power Section

Elastomer	HR	XR	XE
Configuration	7/8 Lobes 3.4 Stages		
Stator Length New (in.)	300		
Stator OD (in.)	8.00		
Rotor Weight (lbs)	1,331		
Stator Weight (lbs)	1,596		
Speed Range/ Dyno (rpm)	36 - 80/ 31 - 69		
Flow Range (gpm)	400 - 900		
Rotation/ Dyno (rev/gal)	0.089/ 0.077		
Torque Slope (lbf-ft/psi)	28.040		
Off Bottom Pressure (psi)	150		
Max Diff Pressure (psi)	770	770	940
Max Torque (lbf-ft)	21,450	21,450	26,220
Stall Diff Pressure (psi)	1,150	1,150	1,150
Stall Torque (lbf-ft)	32,180	32,180	32,180
Max Power/ Dyno (hp)	289/ 249	273/ 235	290/ 250



BLACK DIAMOND





9.625 x 8.0" UltraMotor

7/8 3.4 Stages M40

Build Rates



Bend Setting °	Bit 9-7/8*	Bit 10*	Bit 10-1/8*	Bit 10-1/4*	Bit 10-3/8*	Bit 10-1/2*	Bit 10-5/8*	Bit 10-3/4*
	LS OD 9.375	LS OD 9.500	LS OD 9.625	LS OD 9.750	LS OD 9.875	LS OD 10.000	LS OD 10.125	LS OD 10.250
150	S 7.7 / LS CHK	S 7.5 / LS CHK	S 7.4 / LS 6.2	S 7.2 / LS 6.2	S 7.0 / LS 6.2	S 6.9 / LS 6.1	S 6.7 / LS 6.1	S 6.5 / LS 6.0
175	S 8.8 / LS CHK	S 8.7 / LS CHK	S 8.5 / LS 7.4	S 8.3 / LS 7.4	S 8.2 / LS 7.4	S 8.0 / LS 7.3	S 7.8 / LS 7.3	S 7.7 / LS 7.3
183	S 9.2 / LS CHK	S 9.0 / LS CHK	S 8.9 / LS 7.8	S 8.7 / LS 7.8	S 8.5 / LS 7.8	S 8.4 / LS 7.7	S 8.2 / LS 7.7	S 8.0 / LS 7.6
2.00	S 10.0 / LS CHK	S 9.8 / LS CHK	S 9.6 / LS 8.6	S 9.5 / LS 8.6	S 9.3 / LS 8.6	S 9.1 / LS 8.5	S 9.0 / LS 8.5	S 8.8 / LS 8.5
2.12	S 10.5 / LS CHK	S 10.3 / LS CHK	S 10.2 / LS 9.2	S 10.0 / LS 9.2	S 9.8 / LS 9.2	S 9.7 / LS 9.1	S 9.5 / LS 9.1	S 9.3 / LS 9.0
2.25	S 11.1 / LS CHK	S 10.9 / LS CHK	S 10.8 / LS 9.9	S 10.6 / LS 9.8	S 10.4 / LS 9.8	S 10.2 / LS 9.7	S 10.1 / LS 9.7	S 9.9 / LS 9.7
2.50	S 12.2 / LS CHK	S 12.0 / LS CHK	S 11.9 / LS 11.1	S 11.7 / LS 11.0	S 11.5 / LS 11.0	S 11.4 / LS 11.0	S 11.2 / LS 10.9	S 11.0 / LS 10.9
Bend Setting °	Bit 10-7/8*	Bit 11*	Bit 11-1/8*	Bit 11-1/4*	Bit 11-3/8*	Bit 11-1/2*	Bit 11-5/8*	Bit 11-3/4*
	LS OD 10.375	LS OD 10.500	LS OD 10.625	LS OD 10.750	LS OD 10.875	LS OD 11.000	LS OD 11.125	LS OD 11.250
150	S 6.4 / LS 6.0	S 6.2 / LS 6.0	S 6.0 / LS 5.9	S 5.9 / LS 5.9	S 5.7 / LS 5.9	S 5.5 / LS 5.8	S 5.4 / LS 5.8	S 5.2 / LS 5.8
175	S 7.5 / LS 7.2	S 7.3 / LS 7.2	S 7.2 / LS 7.1	S 7.0 / LS 7.1	S 6.8 / LS 7.1	S 6.7 / LS 7.0	S 6.5 / LS 7.0	S 6.3 / LS 7.0
183	S 7.9 / LS 7.6	S 7.7 / LS 7.6	S 7.5 / LS 7.5	S 7.4 / LS 7.5	S 7.2 / LS 7.5	S 7.0 / LS 7.4	S 6.9 / LS 7.4	S 6.7 / LS 7.4
2.00	S 8.6 / LS 8.4	S 8.5 / LS 8.4	S 8.3 / LS 8.4	S 8.1 / LS 8.3	S 8.0 / LS 8.3	S 7.8 / LS 8.2	S 7.6 / LS 8.2	S 7.4 / LS 8.2
2.12	S 9.2 / LS 9.0	S 9.0 / LS 9.0	S 8.8 / LS 8.9	S 8.7 / LS 8.9	S 8.5 / LS 8.9	S 8.3 / LS 8.8	S 8.2 / LS 8.8	S 8.0 / LS 8.8
2.25	S 9.7 / LS 9.6	S 9.6 / LS 9.6	S 9.4 / LS 9.6	S 9.2 / LS 9.5	S 9.1 / LS 9.5	S 8.9 / LS 9.5	S 8.7 / LS 9.4	S 8.6 / LS 9.4
2.50	S 10.9 / LS 10.8	S 10.7 / LS 10.8	S 10.5 / LS 10.8	S 10.4 / LS 10.7	S 10.2 / LS 10.7	S 10.0 / LS 10.7	S 9.9 / LS 10.6	S 9.7 / LS 10.6
Bend Setting °	Bit 11-7/8*	Bit 12*	Bit 12-1/8*	Bit 12-1/4	Bit 12-3/8	Bit 12-1/2	Bit 12-5/8	Bit 12-3/4
	LS OD 11.375	LS OD 11.500	LS OD 11.625	LS OD 11.750	LS OD 11.875	LS OD 12.000	LS OD 12.125	LS OD 12.250
150	S 5.0 / LS 5.8	S 4.9 / LS 5.8	S 4.7 / LS 5.9	S 4.5 / LS 5.9	S 4.4 / LS 5.9	S 4.2 / LS 6.0	S 4.0 / LS 6.0	S 3.9 / LS 6.0
175	S 6.2 / LS 6.9	S 6.0 / LS 6.9	S 5.8 / LS 6.9	S 5.7 / LS 6.9	S 5.5 / LS 7.0	S 5.3 / LS 7.0	S 5.2 / LS 7.0	S 5.0 / LS 7.1
183	S 6.5 / LS 7.3	S 6.3 / LS 7.3	S 6.2 / LS 7.2	S 6.0 / LS 7.3	S 5.8 / LS 7.3	S 5.7 / LS 7.3	S 5.5 / LS 7.4	S 5.3 / LS 7.4
2.00	S 7.3 / LS 8.1	S 7.1 / LS 8.1	S 6.9 / LS 8.1	S 6.8 / LS 8.0	S 6.6 / LS 8.0	S 6.4 / LS 8.0	S 6.3 / LS 8.1	S 6.1 / LS 8.1
2.12	S 7.8 / LS 8.7	S 7.7 / LS 8.7	S 7.5 / LS 8.6	S 7.3 / LS 8.6	S 7.1 / LS 8.6	S 7.0 / LS 8.6	S 6.8 / LS 8.6	S 6.6 / LS 8.6
2.25	S 8.4 / LS 9.3	S 8.2 / LS 9.3	S 8.1 / LS 9.3	S 7.9 / LS 9.2	S 7.7 / LS 9.2	S 7.6 / LS 9.2	S 7.4 / LS 9.1	S 7.2 / LS 9.2
2.50	S 9.5 / LS 10.6	S 9.4 / LS 10.5	S 9.2 / LS 10.5	S 9.0 / LS 10.4	S 8.9 / LS 10.4	S 8.7 / LS 10.4	S 8.5 / LS 10.3	S 8.4 / LS 10.3

S = slick; LS = near-bit stab, bit OD-0.50 in, no upper stab; * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





9.625 x 8.0" UltraMotor

7/8 3.4 Stages M40

Build Rates



Bend Setting °	Bit 12-7/8	Bit 13	Bit 13-1/8	Bit 13-1/4	Bit 13-3/8	Bit 13-1/2	Bit 13-5/8	Bit 13-3/4
	LS OD 12.375	LS OD 12.500	LS OD 12.625	LS OD 12.750	LS OD 12.875	LS OD 13.000	LS OD 13.125	LS OD 13.250
150	S 3.7 / LS 6.1	S 3.5 / LS 6.1	S 3.4 / LS 6.1	S 3.2 / LS 6.2	S 3.0 / LS 6.2	S 2.9 / LS 6.3	S 2.7 / LS 6.3	S 2.5 / LS 6.3
175	S 4.8 / LS 7.1	S 4.6 / LS 7.2	S 4.5 / LS 7.2	S 4.3 / LS 7.2	S 4.1 / LS 7.3	S 4.0 / LS 7.3	S 3.8 / LS 7.3	S 3.6 / LS 7.4
183	S 5.2 / LS 7.4	S 5.0 / LS 7.5	S 4.8 / LS 7.5	S 4.7 / LS 7.6	S 4.5 / LS 7.6	S 4.3 / LS 7.6	S 4.2 / LS 7.7	S 4.0 / LS 7.7
2.00	S 5.9 / LS 8.2	S 5.8 / LS 8.2	S 5.6 / LS 8.2	S 5.4 / LS 8.3	S 5.3 / LS 8.3	S 5.1 / LS 8.3	S 4.9 / LS 8.4	S 4.8 / LS 8.4
2.12	S 6.5 / LS 8.7	S 6.3 / LS 8.7	S 6.1 / LS 8.7	S 6.0 / LS 8.8	S 5.8 / LS 8.8	S 5.6 / LS 8.8	S 5.5 / LS 8.9	S 5.3 / LS 8.9
2.25	S 7.1 / LS 9.2	S 6.9 / LS 9.2	S 6.7 / LS 9.3	S 6.6 / LS 9.3	S 6.4 / LS 9.3	S 6.2 / LS 9.4	S 6.1 / LS 9.4	S 5.9 / LS 9.5
2.50	S 8.2 / LS 10.3	S 8.0 / LS 10.3	S 7.8 / LS 10.3	S 7.7 / LS 10.4	S 7.5 / LS 10.4	S 7.3 / LS 10.4	S 7.2 / LS 10.5	S 7.0 / LS 10.5
Bend Setting °	Bit 13-7/8	Bit 14	Bit 14-1/8	Bit 14-1/4	Bit 14-3/8	Bit 14-1/2	Bit 14-5/8	Bit 14-3/4
	LS OD 13.375	LS OD 13.500	LS OD 13.625	LS OD 13.750	LS OD 13.875	LS OD 14.000	LS OD 14.125	LS OD 14.250
150	S 2.3 / LS 6.4	S 2.2 / LS 6.4	S 2.0 / LS 6.4	S 1.8 / LS 6.5	S 1.7 / LS 6.5	S 1.5 / LS 6.5	S 1.3 / LS 6.6	S 1.2 / LS 6.6
175	S 3.5 / LS 7.4	S 3.3 / LS 7.4	S 3.1 / LS 7.5	S 3.0 / LS 7.5	S 2.8 / LS 7.6	S 2.6 / LS 7.6	S 2.5 / LS 7.6	S 2.3 / LS 7.7
183	S 3.8 / LS 7.7	S 3.7 / LS 7.8	S 3.5 / LS 7.8	S 3.3 / LS 7.8	S 3.2 / LS 7.9	S 3.0 / LS 7.9	S 2.8 / LS 8.0	S 2.7 / LS 8.0
2.00	S 4.6 / LS 8.4	S 4.4 / LS 8.5	S 4.3 / LS 8.5	S 4.1 / LS 8.6	S 3.9 / LS 8.6	S 3.8 / LS 8.6	S 3.6 / LS 8.7	S 3.4 / LS 8.7
2.12	S 5.1 / LS 9.0	S 5.0 / LS 9.0	S 4.8 / LS 9.0	S 4.6 / LS 9.1	S 4.5 / LS 9.1	S 4.3 / LS 9.1	S 4.1 / LS 9.2	S 4.0 / LS 9.2
2.25	S 5.7 / LS 9.5	S 5.6 / LS 9.5	S 5.4 / LS 9.6	S 5.2 / LS 9.6	S 5.0 / LS 9.6	S 4.9 / LS 9.7	S 4.7 / LS 9.7	S 4.5 / LS 9.7
2.50	S 6.8 / LS 10.5	S 6.7 / LS 10.6	S 6.5 / LS 10.6	S 6.3 / LS 10.6	S 6.2 / LS 10.7	S 6.0 / LS 10.7	S 5.8 / LS 10.8	S 5.7 / LS 10.8
Bend Setting °	Bit 14-7/8	Bit 15	Bit 15-1/8	Bit 15-1/4	Bit 15-3/8	Bit 15-1/2	Bit 15-5/8	Bit 15-3/4
	LS OD 14.375	LS OD 14.500	LS OD 14.625	LS OD 14.750	LS OD 14.875	LS OD 15.000	LS OD 15.125	LS OD 15.250
150	S 1.0 / LS 6.7	S 0.8 / LS 6.7	S 0.7 / LS 6.7	S 0.5 / LS 6.8	S 0.3 / LS 6.8	S 0.2 / LS 6.8	S 0.0 / LS 6.9	S -0.2 / LS 6.9
175	S 2.1 / LS 7.7	S 2.0 / LS 7.7	S 1.8 / LS 7.8	S 1.6 / LS 7.8	S 1.5 / LS 7.8	S 1.3 / LS 7.9	S 1.1 / LS 7.9	S 1.0 / LS 8.0
183	S 2.5 / LS 8.0	S 2.3 / LS 8.1	S 2.2 / LS 8.1	S 2.0 / LS 8.1	S 1.8 / LS 8.2	S 1.7 / LS 8.2	S 1.5 / LS 8.2	S 1.3 / LS 8.3
2.00	S 3.3 / LS 8.7	S 3.1 / LS 8.8	S 2.9 / LS 8.8	S 2.8 / LS 8.8	S 2.6 / LS 8.9	S 2.4 / LS 8.9	S 2.2 / LS 9.0	S 2.1 / LS 9.0
2.12	S 3.8 / LS 9.2	S 3.6 / LS 9.3	S 3.5 / LS 9.3	S 3.3 / LS 9.4	S 3.1 / LS 9.4	S 3.0 / LS 9.4	S 2.8 / LS 9.5	S 2.6 / LS 9.5
2.25	S 4.4 / LS 9.8	S 4.2 / LS 9.8	S 4.0 / LS 9.9	S 3.9 / LS 9.9	S 3.7 / LS 9.9	S 3.5 / LS 10.0	S 3.4 / LS 10.0	S 3.2 / LS 10.0
2.50	S 5.5 / LS 10.8	S 5.3 / LS 10.9	S 5.2 / LS 10.9	S 5.0 / LS 10.9	S 4.8 / LS 11.0	S 4.7 / LS 11.0	S 4.5 / LS 11.0	S 4.3 / LS 11.1

S = slick; LS = near-bit stab, bit OD-0.50 in, no upper stab; * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





9.625 x 8.0" UltraMotor

7/8 3.4 Stages M40

Build Rates



Bend Setting °	Bit 15-7/8	Bit 16	Bit 16-1/8	Bit 16-1/4	Bit 16-3/8	Bit 16-1/2	Bit 16-5/8	Bit 16-3/4
	LS OD 15.375	LS OD 15.500	LS OD 15.625	LS OD 15.750	LS OD 15.875	LS OD 16.000	LS OD 16.125	LS OD 16.250
150	S -0.3 / LS 6.9	S -0.5 / LS 7.0	S -0.7 / LS 7.0	S -0.8 / LS 7.1	S -1.0 / LS 7.1	S -1.2 / LS 7.1	S -1.3 / LS 7.2	S -1.5 / LS 7.2
175	S 0.8 / LS 8.0	S 0.6 / LS 8.0	S 0.5 / LS 8.1	S 0.3 / LS 8.1	S 0.1 / LS 8.1	S 0.0 / LS 8.2	S -0.2 / LS 8.2	S -0.4 / LS 8.2
183	S 1.1 / LS 8.3	S 1.0 / LS 8.4	S 0.8 / LS 8.4	S 0.6 / LS 8.4	S 0.5 / LS 8.5	S 0.3 / LS 8.5	S 0.1 / LS 8.5	S 0.0 / LS 8.6
2.00	S 1.9 / LS 9.0	S 1.7 / LS 9.1	S 1.6 / LS 9.1	S 1.4 / LS 9.1	S 1.2 / LS 9.2	S 1.1 / LS 9.2	S 0.9 / LS 9.2	S 0.7 / LS 9.3
2.12	S 2.5 / LS 9.5	S 2.3 / LS 9.6	S 2.1 / LS 9.6	S 1.9 / LS 9.6	S 1.8 / LS 9.7	S 1.6 / LS 9.7	S 1.4 / LS 9.7	S 1.3 / LS 9.8
2.25	S 3.0 / LS 10.1	S 2.9 / LS 10.1	S 2.7 / LS 10.1	S 2.5 / LS 10.2	S 2.4 / LS 10.2	S 2.2 / LS 10.3	S 2.0 / LS 10.3	S 1.9 / LS 10.3
2.50	S 4.2 / LS 11.1	S 4.0 / LS 11.2	S 3.8 / LS 11.2	S 3.7 / LS 11.2	S 3.5 / LS 11.3	S 3.3 / LS 11.3	S 3.2 / LS 11.3	S 3.0 / LS 11.4
Bend Setting °	Bit 16-7/8	Bit 17	Bit 17-1/8	Bit 17-1/4	Bit 17-3/8	Bit 17-1/2	Bit 17-5/8*	Bit 17-3/4*
	LS OD 16.375	LS OD 16.500	LS OD 16.625	LS OD 16.750	LS OD 16.875	LS OD 17.000	LS OD 17.125	LS OD 17.250
150	S -1.7 / LS 7.2	S -1.8 / LS 7.3	S -2.0 / LS 7.3	S -2.2 / LS 7.3	S -2.3 / LS 7.4	S -2.5 / LS 7.4	S -2.7 / LS 7.5	S -2.9 / LS 7.5
175	S -0.6 / LS 8.3	S -0.7 / LS 8.3	S -0.9 / LS 8.3	S -1.1 / LS 8.4	S -1.2 / LS 8.4	S -1.4 / LS 8.5	S -1.6 / LS 8.5	S -1.7 / LS 8.5
183	S -0.2 / LS 8.6	S -0.4 / LS 8.6	S -0.5 / LS 8.7	S -0.7 / LS 8.7	S -0.9 / LS 8.8	S -1.0 / LS 8.8	S -1.2 / LS 8.8	S -1.4 / LS 8.9
2.00	S 0.6 / LS 9.3	S 0.4 / LS 9.4	S 0.2 / LS 9.4	S 0.1 / LS 9.4	S -0.1 / LS 9.5	S -0.3 / LS 9.5	S -0.4 / LS 9.5	S -0.6 / LS 9.6
2.12	S 1.1 / LS 9.8	S 0.9 / LS 9.9	S 0.8 / LS 9.9	S 0.6 / LS 9.9	S 0.4 / LS 10.0	S 0.3 / LS 10.0	S 0.1 / LS 10.0	S -0.1 / LS 10.1
2.25	S 1.7 / LS 10.4	S 1.5 / LS 10.4	S 1.4 / LS 10.4	S 1.2 / LS 10.5	S 1.0 / LS 10.5	S 0.9 / LS 10.5	S 0.7 / LS 10.6	S 0.5 / LS 10.6
2.50	S 2.8 / LS 11.4	S 2.6 / LS 11.4	S 2.5 / LS 11.5	S 2.3 / LS 11.5	S 2.1 / LS 11.6	S 2.0 / LS 11.6	S 1.8 / LS 11.6	S 1.6 / LS 11.7
Bend Setting °	Bit 17-7/8*	Bit 18*	Bit 18-1/8*	Bit 18-1/4*	Bit 18-3/8*	Bit 18-1/2*	Bit 18-5/8*	Bit 18-3/4*
	LS OD 17.375	LS OD 17.500	LS OD 17.625	LS OD 17.750	LS OD 17.875	LS OD 18.000	LS OD 18.125	LS OD 18.250
150	S -3.0 / LS 7.5	S -3.2 / LS 7.6	S -3.4 / LS 7.6	S -3.5 / LS 7.6	S -3.7 / LS 7.7	S -3.9 / LS 7.7	S -4.0 / LS 7.7	S -4.2 / LS 7.8
175	S -1.9 / LS 8.6	S -2.1 / LS 8.6	S -2.2 / LS 8.6	S -2.4 / LS 8.7	S -2.6 / LS 8.7	S -2.7 / LS 8.7	S -2.9 / LS 8.8	S -3.1 / LS 8.8
183	S -1.5 / LS 8.9	S -1.7 / LS 8.9	S -1.9 / LS 9.0	S -2.0 / LS 9.0	S -2.2 / LS 9.0	S -2.4 / LS 9.1	S -2.5 / LS 9.1	S -2.7 / LS 9.2
2.00	S -0.8 / LS 9.6	S -0.9 / LS 9.6	S -1.1 / LS 9.7	S -1.3 / LS 9.7	S -1.4 / LS 9.8	S -1.6 / LS 9.8	S -1.8 / LS 9.8	S -1.9 / LS 9.9
2.12	S -0.2 / LS 10.1	S -0.4 / LS 10.1	S -0.6 / LS 10.2	S -0.7 / LS 10.2	S -0.9 / LS 10.3	S -1.1 / LS 10.3	S -1.2 / LS 10.3	S -1.4 / LS 10.4
2.25	S 0.4 / LS 10.7	S 0.2 / LS 10.7	S 0.0 / LS 10.7	S -0.2 / LS 10.8	S -0.3 / LS 10.8	S -0.5 / LS 10.8	S -0.7 / LS 10.9	S -0.8 / LS 10.9
2.50	S 1.5 / LS 11.7	S 1.3 / LS 11.7	S 1.1 / LS 11.8	S 1.0 / LS 11.8	S 0.8 / LS 11.8	S 0.6 / LS 11.9	S 0.5 / LS 11.9	S 0.3 / LS 12.0

S = slick; LS = near-bit stab, bit OD-0.50 in, no upper stab; * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





9.625 x 8.0" UltraMotor

7/8 3.4 Stages M40

Build Rates



Bend Setting °	Bit 18-7/8*	Bit 19*	Bit 19-1/8*	Bit 19-1/4*	Bit 19-3/8*	Bit 19-1/2*	Bit 19-5/8*	Bit 19-3/4*
	LS OD 18.375	LS OD 18.500	LS OD 18.625	LS OD 18.750	LS OD 18.875	LS OD 19.000	LS OD 19.125	LS OD 19.250
150	S -4.4 / LS 7.8	S -4.5 / LS 7.9	S -4.7 / LS 7.9	S -4.9 / LS 7.9	S -5.0 / LS 8.0	S -5.2 / LS 8.0	S -5.4 / LS 8.0	S -5.5 / LS 8.1
175	S -3.2 / LS 8.9	S -3.4 / LS 8.9	S -3.6 / LS 8.9	S -3.7 / LS 9.0	S -3.9 / LS 9.0	S -4.1 / LS 9.0	S -4.2 / LS 9.1	S -4.4 / LS 9.1
183	S -2.9 / LS 9.2	S -3.0 / LS 9.2	S -3.2 / LS 9.3	S -3.4 / LS 9.3	S -3.5 / LS 9.3	S -3.7 / LS 9.4	S -3.9 / LS 9.4	S -4.1 / LS 9.4
2.00	S -2.1 / LS 9.9	S -2.3 / LS 9.9	S -2.4 / LS 10.0	S -2.6 / LS 10.0	S -2.8 / LS 10.0	S -3.0 / LS 10.1	S -3.1 / LS 10.1	S -3.3 / LS 10.2
2.12	S -1.6 / LS 10.4	S -1.7 / LS 10.4	S -1.9 / LS 10.5	S -2.1 / LS 10.5	S -2.2 / LS 10.5	S -2.4 / LS 10.6	S -2.6 / LS 10.6	S -2.7 / LS 10.7
2.25	S -1.0 / LS 10.9	S -1.2 / LS 11.0	S -1.3 / LS 11.0	S -1.5 / LS 11.1	S -1.7 / LS 11.1	S -1.8 / LS 11.1	S -2.0 / LS 11.2	S -2.2 / LS 11.2
2.50	S 0.1 / LS 12.0	S 0.0 / LS 12.0	S -0.2 / LS 12.1	S -0.4 / LS 12.1	S -0.5 / LS 12.1	S -0.7 / LS 12.2	S -0.9 / LS 12.2	S -1.0 / LS 12.2
Bend Setting °	Bit 19-7/8*	Bit 20*	Bit 20-1/8*	Bit 20-1/4*	Bit 20-3/8*	Bit 20-1/2*	Bit 20-5/8*	Bit 20-3/4*
	LS OD 19.375	LS OD 19.500	LS OD 19.625	LS OD 19.750	LS OD 19.875	LS OD 20.000	LS OD 20.125	LS OD 20.250
150	S -5.7 / LS 8.1	S -5.9 / LS 8.1	S -6.0 / LS 8.2	S -6.2 / LS 8.2	S -6.4 / LS 8.3	S -6.5 / LS 8.3	S -6.7 / LS 8.3	S -6.9 / LS 8.4
175	S -4.6 / LS 9.1	S -4.7 / LS 9.2	S -4.9 / LS 9.2	S -5.1 / LS 9.3	S -5.2 / LS 9.3	S -5.4 / LS 9.3	S -5.6 / LS 9.4	S -5.8 / LS 9.4
183	S -4.2 / LS 9.5	S -4.4 / LS 9.5	S -4.6 / LS 9.6	S -4.7 / LS 9.6	S -4.9 / LS 9.6	S -5.1 / LS 9.7	S -5.2 / LS 9.7	S -5.4 / LS 9.7
2.00	S -3.5 / LS 10.2	S -3.6 / LS 10.2	S -3.8 / LS 10.3	S -4.0 / LS 10.3	S -4.1 / LS 10.3	S -4.3 / LS 10.4	S -4.5 / LS 10.4	S -4.6 / LS 10.4
2.12	S -2.9 / LS 10.7	S -3.1 / LS 10.7	S -3.3 / LS 10.8	S -3.4 / LS 10.8	S -3.6 / LS 10.8	S -3.8 / LS 10.9	S -3.9 / LS 10.9	S -4.1 / LS 10.9
2.25	S -2.3 / LS 11.2	S -2.5 / LS 11.3	S -2.7 / LS 11.3	S -2.8 / LS 11.3	S -3.0 / LS 11.4	S -3.2 / LS 11.4	S -3.3 / LS 11.5	S -3.5 / LS 11.5
2.50	S -1.2 / LS 12.3	S -1.4 / LS 12.3	S -1.5 / LS 12.4	S -1.7 / LS 12.4	S -1.9 / LS 12.4	S -2.0 / LS 12.5	S -2.2 / LS 12.5	S -2.4 / LS 12.5
Bend Setting °	Bit 20-7/8*	Bit 21*	Bit 21-1/8*	Bit 21-1/4*	Bit 21-3/8*	Bit 21-1/2*	Bit 21-5/8*	Bit 21-3/4*
	LS OD 20.375	LS OD 20.500	LS OD 20.625	LS OD 20.750	LS OD 20.875	LS OD 21.000	LS OD 21.125	LS OD 21.250
150	S -7.0 / LS 8.4	S -7.2 / LS 8.4	S -7.4 / LS 8.5	S -7.5 / LS 8.5	S -7.7 / LS 8.5	S -7.9 / LS 8.6	S -8.1 / LS 8.6	S -8.2 / LS 8.7
175	S -5.9 / LS 9.4	S -6.1 / LS 9.5	S -6.3 / LS 9.5	S -6.4 / LS 9.5	S -6.6 / LS 9.6	S -6.8 / LS 9.6	S -6.9 / LS 9.7	S -7.1 / LS 9.7
183	S -5.6 / LS 9.8	S -5.7 / LS 9.8	S -5.9 / LS 9.8	S -6.1 / LS 9.9	S -6.2 / LS 9.9	S -6.4 / LS 10.0	S -6.6 / LS 10.0	S -6.7 / LS 10.0
2.00	S -4.8 / LS 10.5	S -5.0 / LS 10.5	S -5.1 / LS 10.6	S -5.3 / LS 10.6	S -5.5 / LS 10.6	S -5.6 / LS 10.7	S -5.8 / LS 10.7	S -6.0 / LS 10.7
2.12	S -4.3 / LS 11.0	S -4.4 / LS 11.0	S -4.6 / LS 11.1	S -4.8 / LS 11.1	S -4.9 / LS 11.1	S -5.1 / LS 11.2	S -5.3 / LS 11.2	S -5.4 / LS 11.2
2.25	S -3.7 / LS 11.5	S -3.8 / LS 11.6	S -4.0 / LS 11.6	S -4.2 / LS 11.6	S -4.3 / LS 11.7	S -4.5 / LS 11.7	S -4.7 / LS 11.7	S -4.8 / LS 11.8
2.50	S -2.6 / LS 12.6	S -2.7 / LS 12.6	S -2.9 / LS 12.6	S -3.1 / LS 12.7	S -3.2 / LS 12.7	S -3.4 / LS 12.7	S -3.6 / LS 12.8	S -3.7 / LS 12.8

S = slick; LS = near-bit stab, bit OD-0.50 in, no upper stab; * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





9.625 x 8.0" UltraMotor

7/8 3.4 Stages M40

Build Rates



Bend Setting °	Bit 21-7/8*	Bit 22*	Bit 22-1/8*	Bit 22-1/4*	Bit 22-3/8*	Bit 22-1/2*	Bit 22-5/8*	Bit 22-3/4*
	LS OD 21.375	LS OD 21.500	LS OD 21.625	LS OD 21.750	LS OD 21.875	LS OD 22.000	LS OD 22.125	LS OD 22.250
150	S -8.4 / LS 8.7	S -8.6 / LS 8.7	S -8.7 / LS 8.8	S -8.9 / LS 8.8	S -9.1 / LS 8.8	S -9.2 / LS 8.9	S -9.4 / LS 8.9	S -9.6 / LS 8.9
175	S -7.3 / LS 9.7	S -7.4 / LS 9.8	S -7.6 / LS 9.8	S -7.8 / LS 9.8	S -7.9 / LS 9.9	S -8.1 / LS 9.9	S -8.3 / LS 9.9	S -8.4 / LS 10.0
183	S -6.9 / LS 10.1	S -7.1 / LS 10.1	S -7.2 / LS 10.1	S -7.4 / LS 10.2	S -7.6 / LS 10.2	S -7.7 / LS 10.2	S -7.9 / LS 10.3	S -8.1 / LS 10.3
2.00	S -6.1 / LS 10.8	S -6.3 / LS 10.8	S -6.5 / LS 10.8	S -6.6 / LS 10.9	S -6.8 / LS 10.9	S -7.0 / LS 11.0	S -7.1 / LS 11.0	S -7.3 / LS 11.0
2.12	S -5.6 / LS 11.3	S -5.8 / LS 11.3	S -5.9 / LS 11.3	S -6.1 / LS 11.4	S -6.3 / LS 11.4	S -6.4 / LS 11.5	S -6.6 / LS 11.5	S -6.8 / LS 11.5
2.25	S -5.0 / LS 11.8	S -5.2 / LS 11.9	S -5.4 / LS 11.9	S -5.5 / LS 11.9	S -5.7 / LS 12.0	S -5.9 / LS 12.0	S -6.0 / LS 12.0	S -6.2 / LS 12.1
2.50	S -3.9 / LS 12.9	S -4.1 / LS 12.9	S -4.2 / LS 12.9	S -4.4 / LS 13.0	S -4.6 / LS 13.0	S -4.7 / LS 13.0	S -4.9 / LS 13.1	S -5.1 / LS 13.1
Bend Setting °	Bit 22-7/8*	Bit 23*	Bit 23-1/8*	Bit 23-1/4*	Bit 23-3/8*	Bit 23-1/2*	Bit 23-5/8*	Bit 23-3/4*
	LS OD 22.375	LS OD 22.500	LS OD 22.625	LS OD 22.750	LS OD 22.875	LS OD 23.000	LS OD 23.125	LS OD 23.250
150	S -9.7 / LS 9.0	S -9.9 / LS 9.0	S -10.1 / LS 9.0	S -10.2 / LS 9.1	S -10.4 / LS 9.1	S -10.6 / LS 9.2	S -10.7 / LS 9.2	S -10.9 / LS 9.2
175	S -8.6 / LS 10.0	S -8.8 / LS 10.1	S -8.9 / LS 10.1	S -9.1 / LS 10.1	S -9.3 / LS 10.2	S -9.4 / LS 10.2	S -9.6 / LS 10.2	S -9.8 / LS 10.3
183	S -8.2 / LS 10.4	S -8.4 / LS 10.4	S -8.6 / LS 10.4	S -8.7 / LS 10.5	S -8.9 / LS 10.5	S -9.1 / LS 10.5	S -9.3 / LS 10.6	S -9.4 / LS 10.6
2.00	S -7.5 / LS 11.1	S -7.6 / LS 11.1	S -7.8 / LS 11.1	S -8.0 / LS 11.2	S -8.2 / LS 11.2	S -8.3 / LS 11.2	S -8.5 / LS 11.3	S -8.7 / LS 11.3
2.12	S -6.9 / LS 11.6	S -7.1 / LS 11.6	S -7.3 / LS 11.6	S -7.4 / LS 11.7	S -7.6 / LS 11.7	S -7.8 / LS 11.7	S -7.9 / LS 11.8	S -8.1 / LS 11.8
2.25	S -6.4 / LS 12.1	S -6.5 / LS 12.1	S -6.7 / LS 12.2	S -6.9 / LS 12.2	S -7.0 / LS 12.3	S -7.2 / LS 12.3	S -7.4 / LS 12.3	S -7.5 / LS 12.4
2.50	S -5.2 / LS 13.1	S -5.4 / LS 13.2	S -5.6 / LS 13.2	S -5.7 / LS 13.3	S -5.9 / LS 13.3	S -6.1 / LS 13.3	S -6.2 / LS 13.4	S -6.4 / LS 13.4
Bend Setting °	Bit 23-7/8*	Bit 24*	Bit 24-1/8*	Bit 24-1/4*	Bit 24-3/8*	Bit 24-1/2*	Bit 24-5/8*	Bit 24-3/4*
	LS OD 23.375	LS OD 23.500	LS OD 23.625	LS OD 23.750	LS OD 23.875	LS OD 24.000	LS OD 24.125	LS OD 24.250
150	S -11.1 / LS 9.3	S -11.2 / LS 9.3	S -11.4 / LS 9.3	S -11.6 / LS 9.4	S -11.7 / LS 9.4	S -11.9 / LS 9.4	S -12.1 / LS 9.5	S -12.2 / LS 9.5
175	S -9.9 / LS 10.3	S -10.1 / LS 10.3	S -10.3 / LS 10.4	S -10.5 / LS 10.4	S -10.6 / LS 10.5	S -10.8 / LS 10.5	S -11.0 / LS 10.5	S -11.1 / LS 10.6
183	S -9.6 / LS 10.6	S -9.8 / LS 10.7	S -9.9 / LS 10.7	S -10.1 / LS 10.8	S -10.3 / LS 10.8	S -10.4 / LS 10.8	S -10.6 / LS 10.9	S -10.8 / LS 10.9
2.00	S -8.8 / LS 11.4	S -9.0 / LS 11.4	S -9.2 / LS 11.4	S -9.3 / LS 11.5	S -9.5 / LS 11.5	S -9.7 / LS 11.5	S -9.8 / LS 11.6	S -10.0 / LS 11.6
2.12	S -8.3 / LS 11.9	S -8.5 / LS 11.9	S -8.6 / LS 11.9	S -8.8 / LS 12.0	S -9.0 / LS 12.0	S -9.1 / LS 12.0	S -9.3 / LS 12.1	S -9.5 / LS 12.1
2.25	S -7.7 / LS 12.4	S -7.9 / LS 12.4	S -8.0 / LS 12.5	S -8.2 / LS 12.5	S -8.4 / LS 12.5	S -8.5 / LS 12.6	S -8.7 / LS 12.6	S -8.9 / LS 12.6
2.50	S -6.6 / LS 13.4	S -6.7 / LS 13.5	S -6.9 / LS 13.5	S -7.1 / LS 13.5	S -7.2 / LS 13.6	S -7.4 / LS 13.6	S -7.6 / LS 13.7	S -7.8 / LS 13.7

S = slick; LS = near-bit stab, bit OD-0.50 in, no upper stab; * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





9.625 x 8.0" UltraMotor

7/8 3.4 Stages M40

Build Rates



Bend Setting °	Bit 24-7/8*	Bit 25*	Bit 25-1/8*	Bit 25-1/4*	Bit 25-3/8*	Bit 25-1/2*	Bit 25-5/8*	Bit 25-3/4*
	LS OD 24.375	LS OD 24.500	LS OD 24.625	LS OD 24.750	LS OD 24.875	LS OD 25.000	LS OD 25.125	LS OD 25.250
150	S -12.4 / LS 9.6	S -12.6 / LS 9.6	S -12.7 / LS 9.6	S -12.9 / LS 9.7	S -13.1 / LS 9.7	S -13.3 / LS 9.7	S -13.4 / LS 9.8	S -13.6 / LS 9.8
175	S -11.3 / LS 10.6	S -11.5 / LS 10.6	S -11.6 / LS 10.7	S -11.8 / LS 10.7	S -12.0 / LS 10.7	S -12.1 / LS 10.8	S -12.3 / LS 10.8	S -12.5 / LS 10.9
183	S -10.9 / LS 10.9	S -11.1 / LS 11.0	S -11.3 / LS 11.0	S -11.4 / LS 11.0	S -11.6 / LS 11.1	S -11.8 / LS 11.1	S -11.9 / LS 11.2	S -12.1 / LS 11.2
2.00	S -10.2 / LS 11.6	S -10.3 / LS 11.7	S -10.5 / LS 11.7	S -10.7 / LS 11.8	S -10.8 / LS 11.8	S -11.0 / LS 11.8	S -11.2 / LS 11.9	S -11.3 / LS 11.9
2.12	S -9.6 / LS 12.1	S -9.8 / LS 12.2	S -10.0 / LS 12.2	S -10.1 / LS 12.3	S -10.3 / LS 12.3	S -10.5 / LS 12.3	S -10.6 / LS 12.4	S -10.8 / LS 12.4
2.25	S -9.0 / LS 12.7	S -9.2 / LS 12.7	S -9.4 / LS 12.8	S -9.5 / LS 12.8	S -9.7 / LS 12.8	S -9.9 / LS 12.9	S -10.0 / LS 12.9	S -10.2 / LS 12.9
2.50	S -7.9 / LS 13.7	S -8.1 / LS 13.8	S -8.3 / LS 13.8	S -8.4 / LS 13.8	S -8.6 / LS 13.9	S -8.8 / LS 13.9	S -8.9 / LS 13.9	S -9.1 / LS 14.0
Bend Setting °	Bit 25-7/8*	Bit 26*						
	LS OD 25.375	LS OD 25.500						
150	S -13.8 / LS 9.8	S -13.9 / LS 9.9						
175	S -12.6 / LS 10.9	S -12.8 / LS 10.9						
183	S -12.3 / LS 11.2	S -12.4 / LS 11.3						
2.00	S -11.5 / LS 11.9	S -11.7 / LS 12.0						
2.12	S -11.0 / LS 12.4	S -11.1 / LS 12.5						
2.25	S -10.4 / LS 13.0	S -10.6 / LS 13.0						
2.50	S -9.3 / LS 14.0	S -9.4 / LS 14.1						

S = slick; LS = near-bit stab, bit OD-0.50 in, no upper stab; * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





9.625" x 8.0" UltraMotor 7/8 4.0 Stages M40

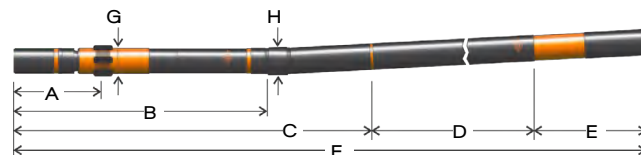


Motor Specifications

Bit Box to Stabilizer	A	46 in.
Bit Box to Bend (FBH)	B	78 in.
Bit Box to Adj. Bend	B	94 in.
Bottom End Length	C	129 in.
Power Section Length	D	see Power Section
Top End Length	E	39.5 in.
Total Length	F	C + D + E
Body Outer Diameter	G	9.60 in.
Crown Pad Radius	H	5.26 in.
Recommended Hole Size	12-1/4 - 17-1/2 in.	
Standard Bit Box Connection ¹	6-5/8 REG, 7-5/8 REG	
Standard Top Box Connection ¹	6-5/8 IF	
Weight ²	3,450 lbs	
Operating Capacity	Max. WOB	132,000 lbs
	Max. Bit Overpull	132,000 lbs
	Torsional Limit	41,500 lbf-ft
Static Capacity	Max. WOB to Re-run	772,000 lbs
	Max. Bit Overpull to Re-run	485,000 lbs
	Absolute Body Overpull	1,177,000 lbs
	Torsional Limit	66,000 lbf-ft

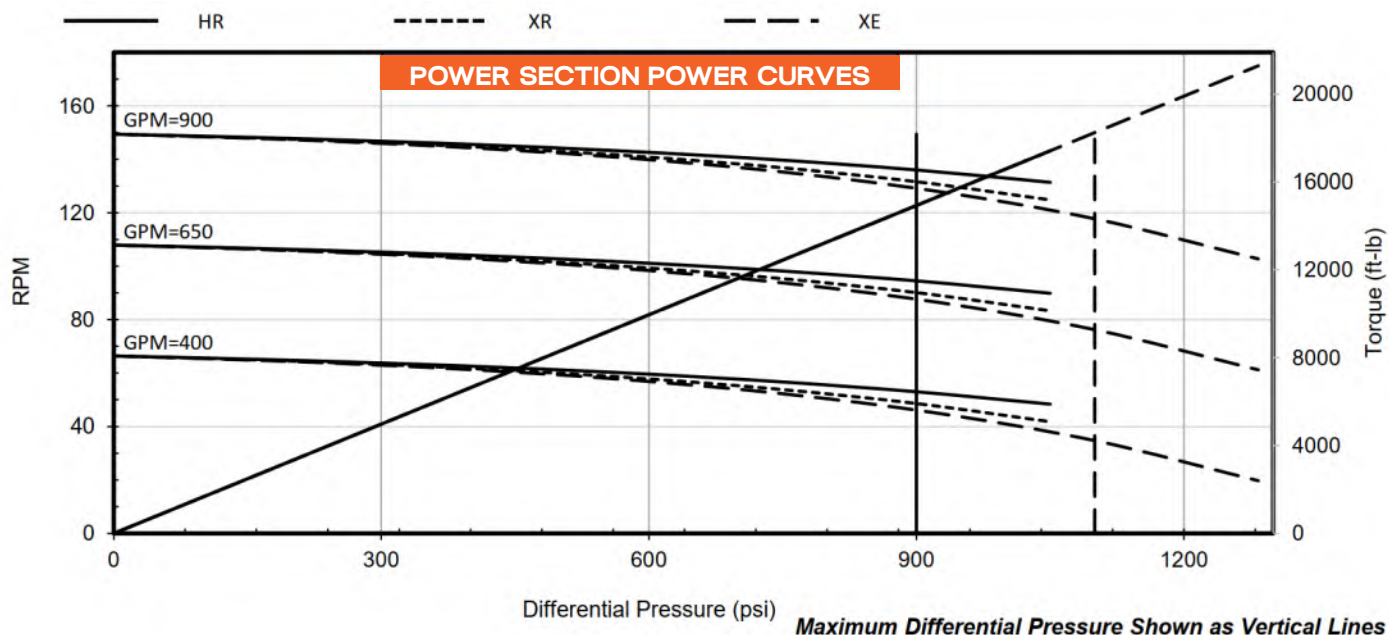
¹other options available on request

²not including Power Section



Power Section

Elastomer	HR	XR	XE
Configuration	7/8 Lobes 4.0 Stages		
Stator Length New (in.)	203.2		
Stator OD (in.)	8.00		
Rotor Weight (lbs)	806		
Stator Weight (lbs)	1,253		
Speed Range/ Dyno (rpm)	66 - 149/ 75 - 129		
Flow Range (gpm)	400 - 900		
Rotation/ Dyno (rev/gal)	0.166/ 0.143		
Torque Slope (lbf-ft/psi)	16.589		
Off Bottom Pressure (psi)	138		
Max Diff Pressure (psi)	900	900	1,100
Max Torque (lbf-ft)	14,930	14,930	18,250
Stall Diff Pressure (psi)	1,350	1,350	1,350
Stall Torque (lbf-ft)	22,400	22,400	22,400
Max Power/ Dyno (hp)	387/ 334	374/ 323	409/ 353



BLACK DIAMOND





9.625 x 8.0" UltraMotor

7/8 4.0 Stages M40

Build Rates



Bend Setting °	Bit 9-7/8*	Bit 10*	Bit 10-1/8*	Bit 10-1/4*	Bit 10-3/8*	Bit 10-1/2*	Bit 10-5/8*	Bit 10-3/4*
	LS OD 9.375	LS OD 9.500	LS OD 9.625	LS OD 9.750	LS OD 9.875	LS OD 10.000	LS OD 10.125	LS OD 10.250
150	S 10.0 / LS CHK	S 9.8 / LS CHK	S 9.6 / LS 8.3	S 9.4 / LS 8.3	S 9.2 / LS 8.2	S 8.9 / LS 8.1	S 8.7 / LS 8.1	S 8.5 / LS 8.0
175	S 11.5 / LS CHK	S 11.3 / LS CHK	S 11.1 / LS 9.9	S 10.8 / LS 9.9	S 10.6 / LS 9.8	S 10.4 / LS 9.7	S 10.2 / LS 9.7	S 10.0 / LS 9.6
183	S 12.0 / LS CHK	S 11.8 / LS CHK	S 11.5 / LS 10.5	S 11.3 / LS 10.4	S 11.1 / LS 10.3	S 10.9 / LS 10.3	S 10.7 / LS 10.2	S 10.4 / LS 10.1
2.00	S 13.0 / LS CHK	S 12.7 / LS CHK	S 12.5 / LS 11.5	S 12.3 / LS 11.5	S 12.1 / LS 11.4	S 11.9 / LS 11.4	S 11.7 / LS 11.3	S 11.4 / LS 11.2
2.12	S 13.7 / LS CHK	S 13.4 / LS CHK	S 13.2 / LS 12.3	S 13.0 / LS 12.3	S 12.8 / LS 12.2	S 12.6 / LS 12.1	S 12.4 / LS 12.1	S 12.1 / LS 12.0
2.25	S 14.4 / LS CHK	S 14.2 / LS CHK	S 14.0 / LS 13.2	S 13.8 / LS 13.1	S 13.6 / LS 13.0	S 13.3 / LS 13.0	S 13.1 / LS 12.9	S 12.9 / LS 12.8
2.50	S 15.9 / LS CHK	S 15.7 / LS CHK	S 15.5 / LS 14.8	S 15.2 / LS 14.7	S 15.0 / LS 14.6	S 14.8 / LS 14.6	S 14.6 / LS 14.5	S 14.4 / LS 14.4
Bend Setting °	Bit 10-7/8*	Bit 11*	Bit 11-1/8*	Bit 11-1/4*	Bit 11-3/8*	Bit 11-1/2*	Bit 11-5/8*	Bit 11-3/4*
	LS OD 10.375	LS OD 10.500	LS OD 10.625	LS OD 10.750	LS OD 10.875	LS OD 11.000	LS OD 11.125	LS OD 11.250
150	S 8.3 / LS 7.9	S 8.1 / LS 7.9	S 7.9 / LS 7.8	S 7.6 / LS 7.8	S 7.4 / LS 7.7	S 7.2 / LS 7.6	S 7.0 / LS 7.6	S 6.8 / LS 7.5
175	S 9.8 / LS 9.6	S 9.5 / LS 9.5	S 9.3 / LS 9.4	S 9.1 / LS 9.4	S 8.9 / LS 9.3	S 8.7 / LS 9.2	S 8.4 / LS 9.2	S 8.2 / LS 9.1
183	S 10.2 / LS 10.1	S 10.0 / LS 10.0	S 9.8 / LS 9.9	S 9.6 / LS 9.9	S 9.4 / LS 9.8	S 9.1 / LS 9.7	S 8.9 / LS 9.7	S 8.7 / LS 9.6
2.00	S 11.2 / LS 11.2	S 11.0 / LS 11.1	S 10.8 / LS 11.0	S 10.6 / LS 11.0	S 10.3 / LS 10.9	S 10.1 / LS 10.8	S 9.9 / LS 10.8	S 9.7 / LS 10.7
2.12	S 11.9 / LS 11.9	S 11.7 / LS 11.9	S 11.5 / LS 11.8	S 11.3 / LS 11.7	S 11.0 / LS 11.7	S 10.8 / LS 11.6	S 10.6 / LS 11.5	S 10.4 / LS 11.5
2.25	S 12.7 / LS 12.8	S 12.5 / LS 12.7	S 12.2 / LS 12.6	S 12.0 / LS 12.6	S 11.8 / LS 12.5	S 11.6 / LS 12.4	S 11.4 / LS 12.4	S 11.2 / LS 12.3
2.50	S 14.1 / LS 14.4	S 13.9 / LS 14.3	S 13.7 / LS 14.3	S 13.5 / LS 14.2	S 13.3 / LS 14.1	S 13.0 / LS 14.1	S 12.8 / LS 14.0	S 12.6 / LS 13.9
Bend Setting °	Bit 11-7/8*	Bit 12*	Bit 12-1/8*	Bit 12-1/4	Bit 12-3/8	Bit 12-1/2	Bit 12-5/8	Bit 12-3/4
	LS OD 11.375	LS OD 11.500	LS OD 11.625	LS OD 11.750	LS OD 11.875	LS OD 12.000	LS OD 12.125	LS OD 12.250
150	S 6.5 / LS 7.5	S 6.3 / LS 7.6	S 6.1 / LS 7.7	S 5.9 / LS 7.7	S 5.7 / LS 7.8	S 5.5 / LS 7.9	S 5.2 / LS 7.9	S 5.0 / LS 8.0
175	S 8.0 / LS 9.0	S 7.8 / LS 9.0	S 7.6 / LS 9.0	S 7.4 / LS 9.0	S 7.1 / LS 9.1	S 6.9 / LS 9.2	S 6.7 / LS 9.2	S 6.5 / LS 9.3
183	S 8.5 / LS 9.6	S 8.3 / LS 9.5	S 8.0 / LS 9.4	S 7.8 / LS 9.5	S 7.6 / LS 9.5	S 7.4 / LS 9.6	S 7.2 / LS 9.7	S 7.0 / LS 9.7
2.00	S 9.5 / LS 10.6	S 9.3 / LS 10.6	S 9.0 / LS 10.5	S 8.8 / LS 10.5	S 8.6 / LS 10.4	S 8.4 / LS 10.5	S 8.2 / LS 10.6	S 7.9 / LS 10.6
2.12	S 10.2 / LS 11.4	S 10.0 / LS 11.4	S 9.7 / LS 11.3	S 9.5 / LS 11.2	S 9.3 / LS 11.2	S 9.1 / LS 11.1	S 8.9 / LS 11.2	S 8.6 / LS 11.3
2.25	S 10.9 / LS 12.3	S 10.7 / LS 12.2	S 10.5 / LS 12.1	S 10.3 / LS 12.1	S 10.1 / LS 12.0	S 9.8 / LS 11.9	S 9.6 / LS 11.9	S 9.4 / LS 11.9
2.50	S 12.4 / LS 13.9	S 12.2 / LS 13.8	S 12.0 / LS 13.7	S 11.7 / LS 13.7	S 11.5 / LS 13.6	S 11.3 / LS 13.5	S 11.1 / LS 13.5	S 10.9 / LS 13.4

S = slick; LS = near-bit stab, bit OD-0.50 in, no upper stab; * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





9.625 x 8.0" UltraMotor

7/8 4.0 Stages M40

Build Rates



Bend Setting °	Bit 12-7/8	Bit 13	Bit 13-1/8	Bit 13-1/4	Bit 13-3/8	Bit 13-1/2	Bit 13-5/8	Bit 13-3/4
	LS OD 12.375	LS OD 12.500	LS OD 12.625	LS OD 12.750	LS OD 12.875	LS OD 13.000	LS OD 13.125	LS OD 13.250
150	S 4.8 / LS 8.0	S 4.6 / LS 8.1	S 4.4 / LS 8.2	S 4.1 / LS 8.2	S 3.9 / LS 8.3	S 3.7 / LS 8.4	S 3.5 / LS 8.4	S 3.3 / LS 8.5
175	S 6.3 / LS 9.4	S 6.0 / LS 9.4	S 5.8 / LS 9.5	S 5.6 / LS 9.6	S 5.4 / LS 9.6	S 5.2 / LS 9.7	S 5.0 / LS 9.8	S 4.7 / LS 9.8
183	S 6.7 / LS 9.8	S 6.5 / LS 9.9	S 6.3 / LS 9.9	S 6.1 / LS 10.0	S 5.9 / LS 10.0	S 5.6 / LS 10.1	S 5.4 / LS 10.2	S 5.2 / LS 10.2
2.00	S 7.7 / LS 10.7	S 7.5 / LS 10.8	S 7.3 / LS 10.8	S 7.1 / LS 10.9	S 6.9 / LS 10.9	S 6.6 / LS 11.0	S 6.4 / LS 11.1	S 6.2 / LS 11.1
2.12	S 8.4 / LS 11.3	S 8.2 / LS 11.4	S 8.0 / LS 11.5	S 7.8 / LS 11.5	S 7.6 / LS 11.6	S 7.3 / LS 11.6	S 7.1 / LS 11.7	S 6.9 / LS 11.8
2.25	S 9.2 / LS 12.0	S 9.0 / LS 12.1	S 8.8 / LS 12.1	S 8.5 / LS 12.2	S 8.3 / LS 12.3	S 8.1 / LS 12.3	S 7.9 / LS 12.4	S 7.7 / LS 12.5
2.50	S 10.6 / LS 13.3	S 10.4 / LS 13.4	S 10.2 / LS 13.5	S 10.0 / LS 13.5	S 9.8 / LS 13.6	S 9.6 / LS 13.7	S 9.3 / LS 13.7	S 9.1 / LS 13.8
Bend Setting °	Bit 13-7/8	Bit 14	Bit 14-1/8	Bit 14-1/4	Bit 14-3/8	Bit 14-1/2	Bit 14-5/8	Bit 14-3/4
	LS OD 13.375	LS OD 13.500	LS OD 13.625	LS OD 13.750	LS OD 13.875	LS OD 14.000	LS OD 14.125	LS OD 14.250
150	S 3.1 / LS 8.6	S 2.8 / LS 8.6	S 2.6 / LS 8.7	S 2.4 / LS 8.8	S 2.2 / LS 8.8	S 2.0 / LS 8.9	S 1.7 / LS 8.9	S 1.5 / LS 9.0
175	S 4.5 / LS 9.9	S 4.3 / LS 9.9	S 4.1 / LS 10.0	S 3.9 / LS 10.1	S 3.6 / LS 10.1	S 3.4 / LS 10.2	S 3.2 / LS 10.3	S 3.0 / LS 10.3
183	S 5.0 / LS 10.3	S 4.8 / LS 10.4	S 4.5 / LS 10.4	S 4.3 / LS 10.5	S 4.1 / LS 10.6	S 3.9 / LS 10.6	S 3.7 / LS 10.7	S 3.5 / LS 10.8
2.00	S 6.0 / LS 11.2	S 5.8 / LS 11.3	S 5.5 / LS 11.3	S 5.3 / LS 11.4	S 5.1 / LS 11.5	S 4.9 / LS 11.5	S 4.7 / LS 11.6	S 4.5 / LS 11.7
2.12	S 6.7 / LS 11.8	S 6.5 / LS 11.9	S 6.2 / LS 12.0	S 6.0 / LS 12.0	S 5.8 / LS 12.1	S 5.6 / LS 12.2	S 5.4 / LS 12.2	S 5.2 / LS 12.3
2.25	S 7.4 / LS 12.5	S 7.2 / LS 12.6	S 7.0 / LS 12.7	S 6.8 / LS 12.7	S 6.6 / LS 12.8	S 6.4 / LS 12.8	S 6.1 / LS 12.9	S 5.9 / LS 13.0
2.50	S 8.9 / LS 13.8	S 8.7 / LS 13.9	S 8.5 / LS 14.0	S 8.2 / LS 14.0	S 8.0 / LS 14.1	S 7.8 / LS 14.2	S 7.6 / LS 14.2	S 7.4 / LS 14.3
Bend Setting °	Bit 14-7/8	Bit 15	Bit 15-1/8	Bit 15-1/4	Bit 15-3/8	Bit 15-1/2	Bit 15-5/8	Bit 15-3/4
	LS OD 14.375	LS OD 14.500	LS OD 14.625	LS OD 14.750	LS OD 14.875	LS OD 15.000	LS OD 15.125	LS OD 15.250
150	S 1.3 / LS 9.1	S 1.1 / LS 9.1	S 0.9 / LS 9.2	S 0.7 / LS 9.3	S 0.4 / LS 9.3	S 0.2 / LS 9.4	S 0.0 / LS 9.5	S -0.2 / LS 9.5
175	S 2.8 / LS 10.4	S 2.6 / LS 10.5	S 2.3 / LS 10.5	S 2.1 / LS 10.6	S 1.9 / LS 10.7	S 1.7 / LS 10.7	S 1.5 / LS 10.8	S 1.2 / LS 10.8
183	S 3.2 / LS 10.8	S 3.0 / LS 10.9	S 2.8 / LS 10.9	S 2.6 / LS 11.0	S 2.4 / LS 11.1	S 2.1 / LS 11.1	S 1.9 / LS 11.2	S 1.7 / LS 11.3
2.00	S 4.2 / LS 11.7	S 4.0 / LS 11.8	S 3.8 / LS 11.8	S 3.6 / LS 11.9	S 3.4 / LS 12.0	S 3.1 / LS 12.0	S 2.9 / LS 12.1	S 2.7 / LS 12.2
2.12	S 4.9 / LS 12.4	S 4.7 / LS 12.4	S 4.5 / LS 12.5	S 4.3 / LS 12.5	S 4.1 / LS 12.6	S 3.8 / LS 12.7	S 3.6 / LS 12.7	S 3.4 / LS 12.8
2.25	S 5.7 / LS 13.0	S 5.5 / LS 13.1	S 5.3 / LS 13.2	S 5.0 / LS 13.2	S 4.8 / LS 13.3	S 4.6 / LS 13.4	S 4.4 / LS 13.4	S 4.2 / LS 13.5
2.50	S 7.2 / LS 14.4	S 6.9 / LS 14.4	S 6.7 / LS 14.5	S 6.5 / LS 14.5	S 6.3 / LS 14.6	S 6.1 / LS 14.7	S 5.8 / LS 14.7	S 5.6 / LS 14.8

S = slick; LS = near-bit stab, bit OD-0.50 in, no upper stab; * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





9.625 x 8.0" UltraMotor

7/8 4.0 Stages M40

Build Rates



Bend Setting °	Bit 15-7/8	Bit 16	Bit 16-1/8	Bit 16-1/4	Bit 16-3/8	Bit 16-1/2	Bit 16-5/8	Bit 16-3/4
	LS OD 15.375	LS OD 15.500	LS OD 15.625	LS OD 15.750	LS OD 15.875	LS OD 16.000	LS OD 16.125	LS OD 16.250
150	S -0.4 / LS 9.6	S -0.7 / LS 9.7	S -0.9 / LS 9.7	S -1.1 / LS 9.8	S -1.3 / LS 9.8	S -1.5 / LS 9.9	S -1.7 / LS 10.0	S -2.0 / LS 10.0
175	S 1.0 / LS 10.9	S 0.8 / LS 11.0	S 0.6 / LS 11.0	S 0.4 / LS 11.1	S 0.2 / LS 11.2	S -0.1 / LS 11.2	S -0.3 / LS 11.3	S -0.5 / LS 11.4
183	S 1.5 / LS 11.3	S 1.3 / LS 11.4	S 1.1 / LS 11.5	S 0.8 / LS 11.5	S 0.6 / LS 11.6	S 0.4 / LS 11.7	S 0.2 / LS 11.7	S 0.0 / LS 11.8
2.00	S 2.5 / LS 12.2	S 2.3 / LS 12.3	S 2.1 / LS 12.4	S 1.8 / LS 12.4	S 1.6 / LS 12.5	S 1.4 / LS 12.6	S 1.2 / LS 12.6	S 1.0 / LS 12.7
2.12	S 3.2 / LS 12.9	S 3.0 / LS 12.9	S 2.8 / LS 13.0	S 2.5 / LS 13.1	S 2.3 / LS 13.1	S 2.1 / LS 13.2	S 1.9 / LS 13.2	S 1.7 / LS 13.3
2.25	S 3.9 / LS 13.6	S 3.7 / LS 13.6	S 3.5 / LS 13.7	S 3.3 / LS 13.7	S 3.1 / LS 13.8	S 2.9 / LS 13.9	S 2.6 / LS 13.9	S 2.4 / LS 14.0
2.50	S 5.4 / LS 14.9	S 5.2 / LS 14.9	S 5.0 / LS 15.0	S 4.8 / LS 15.1	S 4.5 / LS 15.1	S 4.3 / LS 15.2	S 4.1 / LS 15.3	S 3.9 / LS 15.3
Bend Setting °	Bit 16-7/8	Bit 17	Bit 17-1/8	Bit 17-1/4	Bit 17-3/8	Bit 17-1/2	Bit 17-5/8*	Bit 17-3/4*
	LS OD 16.375	LS OD 16.500	LS OD 16.625	LS OD 16.750	LS OD 16.875	LS OD 17.000	LS OD 17.125	LS OD 17.250
150	S -2.2 / LS 10.1	S -2.4 / LS 10.2	S -2.6 / LS 10.2	S -2.8 / LS 10.3	S -3.1 / LS 10.4	S -3.3 / LS 10.4	S -3.5 / LS 10.5	S -3.7 / LS 10.6
175	S -0.7 / LS 11.4	S -0.9 / LS 11.5	S -1.2 / LS 11.6	S -1.4 / LS 11.6	S -1.6 / LS 11.7	S -1.8 / LS 11.7	S -2.0 / LS 11.8	S -2.2 / LS 11.9
183	S -0.3 / LS 11.8	S -0.5 / LS 11.9	S -0.7 / LS 12.0	S -0.9 / LS 12.0	S -1.1 / LS 12.1	S -1.3 / LS 12.2	S -1.6 / LS 12.2	S -1.8 / LS 12.3
2.00	S 0.7 / LS 12.7	S 0.5 / LS 12.8	S 0.3 / LS 12.9	S 0.1 / LS 12.9	S -0.1 / LS 13.0	S -0.3 / LS 13.1	S -0.6 / LS 13.1	S -0.8 / LS 13.2
2.12	S 1.4 / LS 13.4	S 1.2 / LS 13.4	S 1.0 / LS 13.5	S 0.8 / LS 13.6	S 0.6 / LS 13.6	S 0.4 / LS 13.7	S 0.1 / LS 13.8	S -0.1 / LS 13.8
2.25	S 2.2 / LS 14.1	S 2.0 / LS 14.1	S 1.8 / LS 14.2	S 1.5 / LS 14.3	S 1.3 / LS 14.3	S 1.1 / LS 14.4	S 0.9 / LS 14.4	S 0.7 / LS 14.5
2.50	S 3.7 / LS 15.4	S 3.4 / LS 15.4	S 3.2 / LS 15.5	S 3.0 / LS 15.6	S 2.8 / LS 15.6	S 2.6 / LS 15.7	S 2.4 / LS 15.8	S 2.1 / LS 15.8
Bend Setting °	Bit 17-7/8*	Bit 18*	Bit 18-1/8*	Bit 18-1/4*	Bit 18-3/8*	Bit 18-1/2*	Bit 18-5/8*	Bit 18-3/4*
	LS OD 17.375	LS OD 17.500	LS OD 17.625	LS OD 17.750	LS OD 17.875	LS OD 18.000	LS OD 18.125	LS OD 18.250
150	S -3.9 / LS 10.6	S -4.1 / LS 10.7	S -4.4 / LS 10.7	S -4.6 / LS 10.8	S -4.8 / LS 10.9	S -5.0 / LS 10.9	S -5.2 / LS 11.0	S -5.5 / LS 11.1
175	S -2.5 / LS 11.9	S -2.7 / LS 12.0	S -2.9 / LS 12.1	S -3.1 / LS 12.1	S -3.3 / LS 12.2	S -3.6 / LS 12.3	S -3.8 / LS 12.3	S -4.0 / LS 12.4
183	S -2.0 / LS 12.4	S -2.2 / LS 12.4	S -2.4 / LS 12.5	S -2.7 / LS 12.6	S -2.9 / LS 12.6	S -3.1 / LS 12.7	S -3.3 / LS 12.7	S -3.5 / LS 12.8
2.00	S -1.0 / LS 13.3	S -1.2 / LS 13.3	S -1.4 / LS 13.4	S -1.7 / LS 13.5	S -1.9 / LS 13.5	S -2.1 / LS 13.6	S -2.3 / LS 13.6	S -2.5 / LS 13.7
2.12	S -0.3 / LS 13.9	S -0.5 / LS 14.0	S -0.7 / LS 14.0	S -1.0 / LS 14.1	S -1.2 / LS 14.1	S -1.4 / LS 14.2	S -1.6 / LS 14.3	S -1.8 / LS 14.3
2.25	S 0.5 / LS 14.6	S 0.2 / LS 14.6	S 0.0 / LS 14.7	S -0.2 / LS 14.8	S -0.4 / LS 14.8	S -0.6 / LS 14.9	S -0.9 / LS 15.0	S -1.1 / LS 15.0
2.50	S 1.9 / LS 15.9	S 1.7 / LS 16.0	S 1.5 / LS 16.0	S 1.3 / LS 16.1	S 1.0 / LS 16.2	S 0.8 / LS 16.2	S 0.6 / LS 16.3	S 0.4 / LS 16.3

S = slick; LS = near-bit stab, bit OD-0.50 in, no upper stab; * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





9.625 x 8.0" UltraMotor

7/8 4.0 Stages M40

Build Rates



Bend Setting °	Bit 18-7/8*	Bit 19*	Bit 19-1/8*	Bit 19-1/4*	Bit 19-3/8*	Bit 19-1/2*	Bit 19-5/8*	Bit 19-3/4*
	LS OD 18.375	LS OD 18.500	LS OD 18.625	LS OD 18.750	LS OD 18.875	LS OD 19.000	LS OD 19.125	LS OD 19.250
150	S -5.7 / LS 11.1	S -5.9 / LS 11.2	S -6.1 / LS 11.3	S -6.3 / LS 11.3	S -6.5 / LS 11.4	S -6.8 / LS 11.5	S -7.0 / LS 11.5	S -7.2 / LS 11.6
175	S -4.2 / LS 12.5	S -4.4 / LS 12.5	S -4.6 / LS 12.6	S -4.9 / LS 12.6	S -5.1 / LS 12.7	S -5.3 / LS 12.8	S -5.5 / LS 12.8	S -5.7 / LS 12.9
183	S -3.7 / LS 12.9	S -4.0 / LS 12.9	S -4.2 / LS 13.0	S -4.4 / LS 13.1	S -4.6 / LS 13.1	S -4.8 / LS 13.2	S -5.1 / LS 13.3	S -5.3 / LS 13.3
2.00	S -2.7 / LS 13.8	S -3.0 / LS 13.8	S -3.2 / LS 13.9	S -3.4 / LS 14.0	S -3.6 / LS 14.0	S -3.8 / LS 14.1	S -4.1 / LS 14.2	S -4.3 / LS 14.2
2.12	S -2.0 / LS 14.4	S -2.3 / LS 14.5	S -2.5 / LS 14.5	S -2.7 / LS 14.6	S -2.9 / LS 14.7	S -3.1 / LS 14.7	S -3.4 / LS 14.8	S -3.6 / LS 14.9
2.25	S -1.3 / LS 15.1	S -1.5 / LS 15.2	S -1.7 / LS 15.2	S -1.9 / LS 15.3	S -2.2 / LS 15.3	S -2.4 / LS 15.4	S -2.6 / LS 15.5	S -2.8 / LS 15.5
2.50	S 0.2 / LS 16.4	S 0.0 / LS 16.5	S -0.3 / LS 16.5	S -0.5 / LS 16.6	S -0.7 / LS 16.7	S -0.9 / LS 16.7	S -1.1 / LS 16.8	S -1.4 / LS 16.9
Bend Setting °	Bit 19-7/8*	Bit 20*	Bit 20-1/8*	Bit 20-1/4*	Bit 20-3/8*	Bit 20-1/2*	Bit 20-5/8*	Bit 20-3/4*
	LS OD 19.375	LS OD 19.500	LS OD 19.625	LS OD 19.750	LS OD 19.875	LS OD 20.000	LS OD 20.125	LS OD 20.250
150	S -7.4 / LS 11.6	S -7.6 / LS 11.7	S -7.9 / LS 11.8	S -8.1 / LS 11.8	S -8.3 / LS 11.9	S -8.5 / LS 12.0	S -8.7 / LS 12.0	S -8.9 / LS 12.1
175	S -6.0 / LS 13.0	S -6.2 / LS 13.0	S -6.4 / LS 13.1	S -6.6 / LS 13.2	S -6.8 / LS 13.2	S -7.0 / LS 13.3	S -7.3 / LS 13.4	S -7.5 / LS 13.4
183	S -5.5 / LS 13.4	S -5.7 / LS 13.5	S -5.9 / LS 13.5	S -6.1 / LS 13.6	S -6.4 / LS 13.6	S -6.6 / LS 13.7	S -6.8 / LS 13.8	S -7.0 / LS 13.8
2.00	S -4.5 / LS 14.3	S -4.7 / LS 14.3	S -4.9 / LS 14.4	S -5.2 / LS 14.5	S -5.4 / LS 14.5	S -5.6 / LS 14.6	S -5.8 / LS 14.7	S -6.0 / LS 14.7
2.12	S -3.8 / LS 14.9	S -4.0 / LS 15.0	S -4.2 / LS 15.0	S -4.4 / LS 15.1	S -4.7 / LS 15.2	S -4.9 / LS 15.2	S -5.1 / LS 15.3	S -5.3 / LS 15.4
2.25	S -3.0 / LS 15.6	S -3.3 / LS 15.7	S -3.5 / LS 15.7	S -3.7 / LS 15.8	S -3.9 / LS 15.9	S -4.1 / LS 15.9	S -4.3 / LS 16.0	S -4.6 / LS 16.1
2.50	S -1.6 / LS 16.9	S -1.8 / LS 17.0	S -2.0 / LS 17.1	S -2.2 / LS 17.1	S -2.4 / LS 17.2	S -2.7 / LS 17.2	S -2.9 / LS 17.3	S -3.1 / LS 17.4
Bend Setting °	Bit 20-7/8*	Bit 21*	Bit 21-1/8*	Bit 21-1/4*	Bit 21-3/8*	Bit 21-1/2*	Bit 21-5/8*	Bit 21-3/4*
	LS OD 20.375	LS OD 20.500	LS OD 20.625	LS OD 20.750	LS OD 20.875	LS OD 21.000	LS OD 21.125	LS OD 21.250
150	S -9.2 / LS 12.2	S -9.4 / LS 12.2	S -9.6 / LS 12.3	S -9.8 / LS 12.4	S -10.0 / LS 12.4	S -10.3 / LS 12.5	S -10.5 / LS 12.5	S -10.7 / LS 12.6
175	S -7.7 / LS 13.5	S -7.9 / LS 13.5	S -8.1 / LS 13.6	S -8.4 / LS 13.7	S -8.6 / LS 13.7	S -8.8 / LS 13.8	S -9.0 / LS 13.9	S -9.2 / LS 13.9
183	S -7.2 / LS 13.9	S -7.5 / LS 14.0	S -7.7 / LS 14.0	S -7.9 / LS 14.1	S -8.1 / LS 14.2	S -8.3 / LS 14.2	S -8.5 / LS 14.3	S -8.8 / LS 14.4
2.00	S -6.2 / LS 14.8	S -6.5 / LS 14.9	S -6.7 / LS 14.9	S -6.9 / LS 15.0	S -7.1 / LS 15.1	S -7.3 / LS 15.1	S -7.6 / LS 15.2	S -7.8 / LS 15.2
2.12	S -5.5 / LS 15.4	S -5.8 / LS 15.5	S -6.0 / LS 15.6	S -6.2 / LS 15.6	S -6.4 / LS 15.7	S -6.6 / LS 15.8	S -6.8 / LS 15.8	S -7.1 / LS 15.9
2.25	S -4.8 / LS 16.1	S -5.0 / LS 16.2	S -5.2 / LS 16.2	S -5.4 / LS 16.3	S -5.7 / LS 16.4	S -5.9 / LS 16.4	S -6.1 / LS 16.5	S -6.3 / LS 16.6
2.50	S -3.3 / LS 17.4	S -3.5 / LS 17.5	S -3.8 / LS 17.6	S -4.0 / LS 17.6	S -4.2 / LS 17.7	S -4.4 / LS 17.8	S -4.6 / LS 17.8	S -4.8 / LS 17.9

S = slick; LS = near-bit stab, bit OD-0.50 in, no upper stab; * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





9.625 x 8.0" UltraMotor

7/8 4.0 Stages M40

Build Rates



Bend Setting °	Bit 21-7/8*	Bit 22*	Bit 22-1/8*	Bit 22-1/4*	Bit 22-3/8*	Bit 22-1/2*	Bit 22-5/8*	Bit 22-3/4*
	LS OD 21.375	LS OD 21.500	LS OD 21.625	LS OD 21.750	LS OD 21.875	LS OD 22.000	LS OD 22.125	LS OD 22.250
150	S -10.9 / LS 12.7	S -11.1 / LS 12.7	S -11.3 / LS 12.8	S -11.6 / LS 12.9	S -11.8 / LS 12.9	S -12.0 / LS 13.0	S -12.2 / LS 13.1	S -12.4 / LS 13.1
175	S -9.4 / LS 14.0	S -9.7 / LS 14.1	S -9.9 / LS 14.1	S -10.1 / LS 14.2	S -10.3 / LS 14.3	S -10.5 / LS 14.3	S -10.8 / LS 14.4	S -11.0 / LS 14.4
183	S -9.0 / LS 14.4	S -9.2 / LS 14.5	S -9.4 / LS 14.5	S -9.6 / LS 14.6	S -9.9 / LS 14.7	S -10.1 / LS 14.7	S -10.3 / LS 14.8	S -10.5 / LS 14.9
2.00	S -8.0 / LS 15.3	S -8.2 / LS 15.4	S -8.4 / LS 15.4	S -8.6 / LS 15.5	S -8.9 / LS 15.6	S -9.1 / LS 15.6	S -9.3 / LS 15.7	S -9.5 / LS 15.8
2.12	S -7.3 / LS 15.9	S -7.5 / LS 16.0	S -7.7 / LS 16.1	S -7.9 / LS 16.1	S -8.2 / LS 16.2	S -8.4 / LS 16.3	S -8.6 / LS 16.3	S -8.8 / LS 16.4
2.25	S -6.5 / LS 16.6	S -6.7 / LS 16.7	S -7.0 / LS 16.8	S -7.2 / LS 16.8	S -7.4 / LS 16.9	S -7.6 / LS 16.9	S -7.8 / LS 17.0	S -8.1 / LS 17.1
2.50	S -5.1 / LS 17.9	S -5.3 / LS 18.0	S -5.5 / LS 18.1	S -5.7 / LS 18.1	S -5.9 / LS 18.2	S -6.2 / LS 18.3	S -6.4 / LS 18.3	S -6.6 / LS 18.4
Bend Setting °	Bit 22-7/8*	Bit 23*	Bit 23-1/8*	Bit 23-1/4*	Bit 23-3/8*	Bit 23-1/2*	Bit 23-5/8*	Bit 23-3/4*
	LS OD 22.375	LS OD 22.500	LS OD 22.625	LS OD 22.750	LS OD 22.875	LS OD 23.000	LS OD 23.125	LS OD 23.250
150	S -12.7 / LS 13.2	S -12.9 / LS 13.3	S -13.1 / LS 13.3	S -13.3 / LS 13.4	S -13.5 / LS 13.4	S -13.7 / LS 13.5	S -14.0 / LS 13.6	S -14.2 / LS 13.6
175	S -11.2 / LS 14.5	S -11.4 / LS 14.6	S -11.6 / LS 14.6	S -11.8 / LS 14.7	S -12.1 / LS 14.8	S -12.3 / LS 14.8	S -12.5 / LS 14.9	S -12.7 / LS 15.0
183	S -10.7 / LS 14.9	S -10.9 / LS 15.0	S -11.2 / LS 15.1	S -11.4 / LS 15.1	S -11.6 / LS 15.2	S -11.8 / LS 15.2	S -12.0 / LS 15.3	S -12.3 / LS 15.4
2.00	S -9.7 / LS 15.8	S -10.0 / LS 15.9	S -10.2 / LS 16.0	S -10.4 / LS 16.0	S -10.6 / LS 16.1	S -10.8 / LS 16.1	S -11.0 / LS 16.2	S -11.3 / LS 16.3
2.12	S -9.0 / LS 16.5	S -9.2 / LS 16.5	S -9.5 / LS 16.6	S -9.7 / LS 16.6	S -9.9 / LS 16.7	S -10.1 / LS 16.8	S -10.3 / LS 16.8	S -10.6 / LS 16.9
2.25	S -8.3 / LS 17.1	S -8.5 / LS 17.2	S -8.7 / LS 17.3	S -8.9 / LS 17.3	S -9.1 / LS 17.4	S -9.4 / LS 17.5	S -9.6 / LS 17.5	S -9.8 / LS 17.6
2.50	S -6.8 / LS 18.5	S -7.0 / LS 18.5	S -7.2 / LS 18.6	S -7.5 / LS 18.7	S -7.7 / LS 18.7	S -7.9 / LS 18.8	S -8.1 / LS 18.8	S -8.3 / LS 18.9
Bend Setting °	Bit 23-7/8*	Bit 24*	Bit 24-1/8*	Bit 24-1/4*	Bit 24-3/8*	Bit 24-1/2*	Bit 24-5/8*	Bit 24-3/4*
	LS OD 23.375	LS OD 23.500	LS OD 23.625	LS OD 23.750	LS OD 23.875	LS OD 24.000	LS OD 24.125	LS OD 24.250
150	S -14.4 / LS 13.7	S -14.6 / LS 13.8	S -14.8 / LS 13.8	S -15.1 / LS 13.9	S -15.3 / LS 14.0	S -15.5 / LS 14.0	S -15.7 / LS 14.1	S -15.9 / LS 14.2
175	S -12.9 / LS 15.0	S -13.2 / LS 15.1	S -13.4 / LS 15.1	S -13.6 / LS 15.2	S -13.8 / LS 15.3	S -14.0 / LS 15.3	S -14.3 / LS 15.4	S -14.5 / LS 15.5
183	S -12.5 / LS 15.4	S -12.7 / LS 15.5	S -12.9 / LS 15.6	S -13.1 / LS 15.6	S -13.3 / LS 15.7	S -13.6 / LS 15.8	S -13.8 / LS 15.8	S -14.0 / LS 15.9
2.00	S -11.5 / LS 16.3	S -11.7 / LS 16.4	S -11.9 / LS 16.5	S -12.1 / LS 16.5	S -12.4 / LS 16.6	S -12.6 / LS 16.7	S -12.8 / LS 16.7	S -13.0 / LS 16.8
2.12	S -10.8 / LS 17.0	S -11.0 / LS 17.0	S -11.2 / LS 17.1	S -11.4 / LS 17.2	S -11.7 / LS 17.2	S -11.9 / LS 17.3	S -12.1 / LS 17.4	S -12.3 / LS 17.4
2.25	S -10.0 / LS 17.7	S -10.2 / LS 17.7	S -10.5 / LS 17.8	S -10.7 / LS 17.8	S -10.9 / LS 17.9	S -11.1 / LS 18.0	S -11.3 / LS 18.0	S -11.5 / LS 18.1
2.50	S -8.6 / LS 19.0	S -8.8 / LS 19.0	S -9.0 / LS 19.1	S -9.2 / LS 19.2	S -9.4 / LS 19.2	S -9.6 / LS 19.3	S -9.9 / LS 19.4	S -10.1 / LS 19.4

S = slick; LS = near-bit stab, bit OD-0.50 in, no upper stab; * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





9.625 x 8.0" UltraMotor

7/8 4.0 Stages M40

Build Rates



Bend Setting °	Bit 24-7/8*	Bit 25*	Bit 25-1/8*	Bit 25-1/4*	Bit 25-3/8*	Bit 25-1/2*	Bit 25-5/8*	Bit 25-3/4*
	LS OD 24.375	LS OD 24.500	LS OD 24.625	LS OD 24.750	LS OD 24.875	LS OD 25.000	LS OD 25.125	LS OD 25.250
1.50	S -16.1 / LS 14.2	S -16.4 / LS 14.3	S -16.6 / LS 14.3	S -16.8 / LS 14.4	S -17.0 / LS 14.5	S -17.2 / LS 14.5	S -17.5 / LS 14.6	S -17.7 / LS 14.7
1.75	S -14.7 / LS 15.5	S -14.9 / LS 15.6	S -15.1 / LS 15.7	S -15.3 / LS 15.7	S -15.6 / LS 15.8	S -15.8 / LS 15.9	S -16.0 / LS 15.9	S -16.2 / LS 16.0
1.83	S -14.2 / LS 16.0	S -14.4 / LS 16.0	S -14.7 / LS 16.1	S -14.9 / LS 16.1	S -15.1 / LS 16.2	S -15.3 / LS 16.3	S -15.5 / LS 16.3	S -15.7 / LS 16.4
2.00	S -13.2 / LS 16.8	S -13.4 / LS 16.9	S -13.7 / LS 17.0	S -13.9 / LS 17.0	S -14.1 / LS 17.1	S -14.3 / LS 17.2	S -14.5 / LS 17.2	S -14.8 / LS 17.3
2.12	S -12.5 / LS 17.5	S -12.7 / LS 17.5	S -13.0 / LS 17.6	S -13.2 / LS 17.7	S -13.4 / LS 17.7	S -13.6 / LS 17.8	S -13.8 / LS 17.9	S -14.1 / LS 17.9
2.25	S -11.8 / LS 18.2	S -12.0 / LS 18.2	S -12.2 / LS 18.3	S -12.4 / LS 18.4	S -12.6 / LS 18.4	S -12.9 / LS 18.5	S -13.1 / LS 18.5	S -13.3 / LS 18.6
2.50	S -10.3 / LS 19.5	S -10.5 / LS 19.5	S -10.7 / LS 19.6	S -11.0 / LS 19.7	S -11.2 / LS 19.7	S -11.4 / LS 19.8	S -11.6 / LS 19.9	S -11.8 / LS 19.9

Bend Setting °	Bit 25-7/8*	Bit 26*
	LS OD 25.375	LS OD 25.500
1.50	S -17.9 / LS 14.7	S -18.1 / LS 14.8
1.75	S -16.4 / LS 16.0	S -16.7 / LS 16.1
1.83	S -16.0 / LS 16.5	S -16.2 / LS 16.5
2.00	S -15.0 / LS 17.4	S -15.2 / LS 17.4
2.12	S -14.3 / LS 18.0	S -14.5 / LS 18.1
2.25	S -13.5 / LS 18.7	S -13.7 / LS 18.7
2.50	S -12.0 / LS 20.0	S -12.3 / LS 20.1

S = slick; LS = near-bit stab, bit OD-0.50 in, no upper stab; * = outside range; CHK = contact check; N/B = no positive build.





9.625" x 8.25" UltraMotor 7/8 7.0 Stages M40

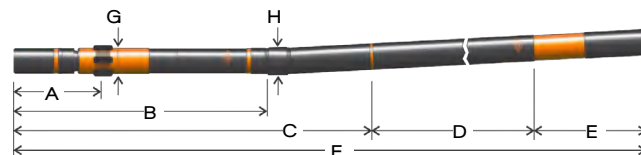


Motor Specifications

Bit Box to Stabilizer	A	46 in.
Bit Box to Bend (FBH)	B	78 in.
Bit Box to Adj. Bend	B	94 in.
Bottom End Length	C	129 in.
Power Section Length	D	see Power Section
Top End Length	E	39.5 in.
Total Length	F	C + D + E
Body Outer Diameter	G	9.60 in.
Crown Pad Radius	H	5.26 in.
Recommended Hole Size		12-1/4 - 17-1/2 in.
Standard Bit Box Connection ¹		6-5/8 REG, 7-5/8 REG
Standard Top Box Connection ¹		6-5/8 IF
Weight ²		3,450 lbs
Operating Capacity	Max. WOB	132,000 lbs
	Max. Bit Overpull	132,000 lbs
	Torsional Limit	41,500 lbf-ft
Static Capacity	Max. WOB to Re-run	772,000 lbs
	Max. Bit Overpull to Re-run	485,000 lbs
	Absolute Body Overpull	1,177,000 lbs
	Torsional Limit	66,000 lbf-ft

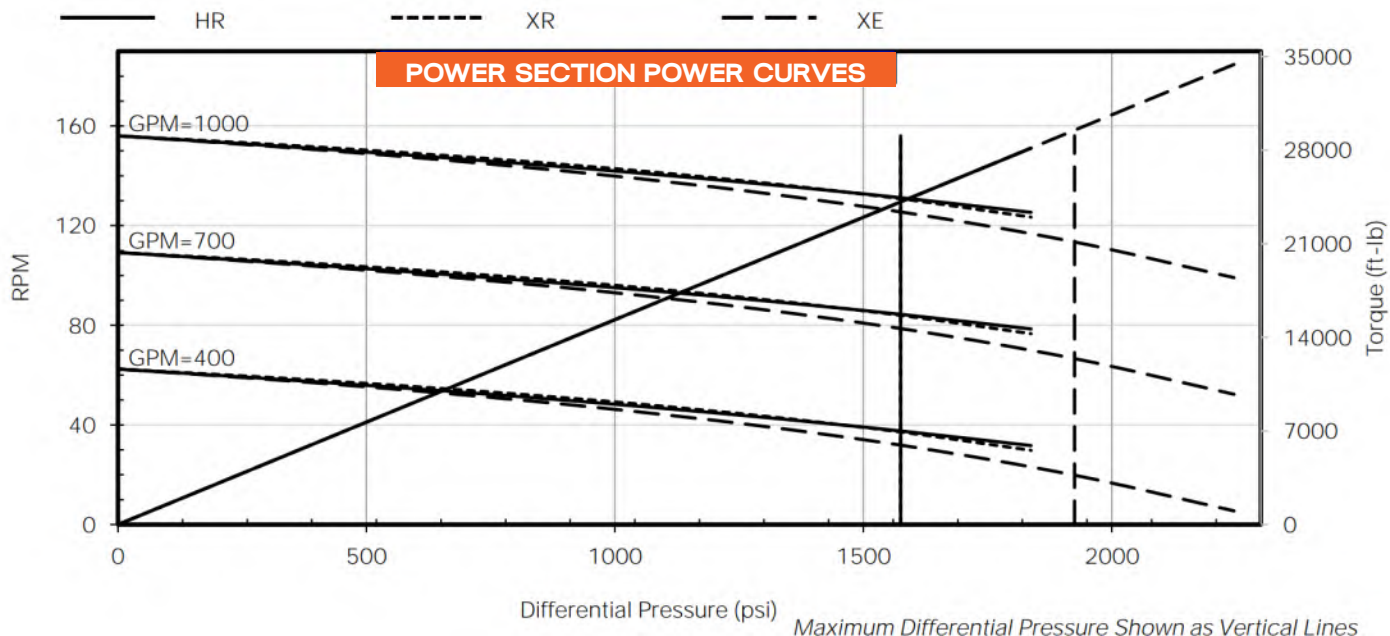
¹other options available on request

²not including Power Section



Power Section

Elastomer	HR	XR	XE
Configuration	7/8 Lobes 7.0 Stages		
Stator Length New (in.)	300		
Stator OD (in.)	8.25		
Rotor Weight (lbs)	1,610		
Stator Weight (lbs)	1,643		
Speed Range (rpm)	62 - 156		
Flow Range (gpm)	400 - 1,000		
Rotation (rev/gal)	0.156		
Torque Slope (lbf-ft/psi)	15.323		
Off Bottom Pressure (psi)	165		
Max Diff Pressure (psi)	1,580	1,580	1,930
Max Torque (lbf-ft)	24,130	24,130	29,500
Stall Diff Pressure (psi)	2,360	2,360	2,360
Stall Torque (lbf-ft)	36,200	36,200	36,200
Max Power (hp)	603	601	637



BLACK DIAMOND





9.625 x 8.0" UltraMotor

7/8 7.0 Stages M40

Build Rates



Bend Setting °	Bit 9-7/8*	Bit 10*	Bit 10-1/8*	Bit 10-1/4*	Bit 10-3/8*	Bit 10-1/2*	Bit 10-5/8*	Bit 10-3/4*
	LS OD 9.375	LS OD 9.500	LS OD 9.625	LS OD 9.750	LS OD 9.875	LS OD 10.000	LS OD 10.125	LS OD 10.250
150	S 8.0 / LS CHK	S 7.9 / LS CHK	S 7.7 / LS 6.5	S 7.5 / LS 6.5	S 7.3 / LS 6.4	S 7.2 / LS 6.4	S 7.0 / LS 6.4	S 6.8 / LS 6.3
175	S 9.2 / LS CHK	S 9.0 / LS CHK	S 8.9 / LS 7.8	S 8.7 / LS 7.7	S 8.5 / LS 7.7	S 8.3 / LS 7.7	S 8.2 / LS 7.6	S 8.0 / LS 7.6
183	S 9.6 / LS CHK	S 9.4 / LS CHK	S 9.2 / LS 8.2	S 9.1 / LS 8.1	S 8.9 / LS 8.1	S 8.7 / LS 8.1	S 8.5 / LS 8.0	S 8.4 / LS 8.0
2.00	S 10.4 / LS CHK	S 10.2 / LS CHK	S 10.0 / LS 9.0	S 9.9 / LS 9.0	S 9.7 / LS 9.0	S 9.5 / LS 8.9	S 9.3 / LS 8.9	S 9.2 / LS 8.8
2.12	S 10.9 / LS CHK	S 10.8 / LS CHK	S 10.6 / LS 9.6	S 10.4 / LS 9.6	S 10.2 / LS 9.6	S 10.1 / LS 9.5	S 9.9 / LS 9.5	S 9.7 / LS 9.4
2.25	S 11.6 / LS CHK	S 11.4 / LS CHK	S 11.2 / LS 10.3	S 11.0 / LS 10.3	S 10.9 / LS 10.2	S 10.7 / LS 10.2	S 10.5 / LS 10.1	S 10.3 / LS 10.1
2.50	S 12.7 / LS CHK	S 12.6 / LS CHK	S 12.4 / LS 11.6	S 12.2 / LS 11.5	S 12.0 / LS 11.5	S 11.9 / LS 11.4	S 11.7 / LS 11.4	S 11.5 / LS 11.4
Bend Setting °	Bit 10-7/8*	Bit 11*	Bit 11-1/8*	Bit 11-1/4*	Bit 11-3/8*	Bit 11-1/2*	Bit 11-5/8*	Bit 11-3/4*
	LS OD 10.375	LS OD 10.500	LS OD 10.625	LS OD 10.750	LS OD 10.875	LS OD 11.000	LS OD 11.125	LS OD 11.250
150	S 6.6 / LS 6.3	S 6.5 / LS 6.2	S 6.3 / LS 6.2	S 6.1 / LS 6.2	S 5.9 / LS 6.1	S 5.8 / LS 6.1	S 5.6 / LS 6.0	S 5.4 / LS 6.0
175	S 7.8 / LS 7.5	S 7.6 / LS 7.5	S 7.5 / LS 7.5	S 7.3 / LS 7.4	S 7.1 / LS 7.4	S 6.9 / LS 7.3	S 6.8 / LS 7.3	S 6.6 / LS 7.3
183	S 8.2 / LS 7.9	S 8.0 / LS 7.9	S 7.8 / LS 7.9	S 7.7 / LS 7.8	S 7.5 / LS 7.8	S 7.3 / LS 7.7	S 7.1 / LS 7.7	S 7.0 / LS 7.7
2.00	S 9.0 / LS 8.8	S 8.8 / LS 8.8	S 8.6 / LS 8.7	S 8.5 / LS 8.7	S 8.3 / LS 8.6	S 8.1 / LS 8.6	S 7.9 / LS 8.6	S 7.8 / LS 8.5
2.12	S 9.5 / LS 9.4	S 9.4 / LS 9.4	S 9.2 / LS 9.3	S 9.0 / LS 9.3	S 8.8 / LS 9.3	S 8.7 / LS 9.2	S 8.5 / LS 9.2	S 8.3 / LS 9.1
2.25	S 10.2 / LS 10.1	S 10.0 / LS 10.0	S 9.8 / LS 10.0	S 9.6 / LS 9.9	S 9.5 / LS 9.9	S 9.3 / LS 9.9	S 9.1 / LS 9.8	S 8.9 / LS 9.8
2.50	S 11.3 / LS 11.3	S 11.2 / LS 11.3	S 11.0 / LS 11.2	S 10.8 / LS 11.2	S 10.6 / LS 11.2	S 10.5 / LS 11.1	S 10.3 / LS 11.1	S 10.1 / LS 11.0
Bend Setting °	Bit 11-7/8*	Bit 12*	Bit 12-1/8*	Bit 12-1/4	Bit 12-3/8	Bit 12-1/2	Bit 12-5/8	Bit 12-3/4
	LS OD 11.375	LS OD 11.500	LS OD 11.625	LS OD 11.750	LS OD 11.875	LS OD 12.000	LS OD 12.125	LS OD 12.250
150	S 5.2 / LS 6.0	S 5.1 / LS 6.1	S 4.9 / LS 6.1	S 4.7 / LS 6.1	S 4.5 / LS 6.2	S 4.4 / LS 6.2	S 4.2 / LS 6.3	S 4.0 / LS 6.3
175	S 6.4 / LS 7.2	S 6.2 / LS 7.2	S 6.1 / LS 7.2	S 5.9 / LS 7.2	S 5.7 / LS 7.3	S 5.5 / LS 7.3	S 5.4 / LS 7.3	S 5.2 / LS 7.4
183	S 6.8 / LS 7.6	S 6.6 / LS 7.6	S 6.4 / LS 7.5	S 6.3 / LS 7.6	S 6.1 / LS 7.6	S 5.9 / LS 7.7	S 5.7 / LS 7.7	S 5.6 / LS 7.7
2.00	S 7.6 / LS 8.5	S 7.4 / LS 8.4	S 7.2 / LS 8.4	S 7.1 / LS 8.4	S 6.9 / LS 8.4	S 6.7 / LS 8.4	S 6.5 / LS 8.4	S 6.4 / LS 8.5
2.12	S 8.1 / LS 9.1	S 8.0 / LS 9.1	S 7.8 / LS 9.0	S 7.6 / LS 9.0	S 7.5 / LS 8.9	S 7.3 / LS 8.9	S 7.1 / LS 9.0	S 6.9 / LS 9.0
2.25	S 8.8 / LS 9.7	S 8.6 / LS 9.7	S 8.4 / LS 9.7	S 8.2 / LS 9.6	S 8.1 / LS 9.6	S 7.9 / LS 9.5	S 7.7 / LS 9.5	S 7.5 / LS 9.6
2.50	S 9.9 / LS 11.0	S 9.8 / LS 11.0	S 9.6 / LS 10.9	S 9.4 / LS 10.9	S 9.2 / LS 10.9	S 9.1 / LS 10.8	S 8.9 / LS 10.8	S 8.7 / LS 10.7

S = slick; LS = near-bit stab, bit OD-0.50 in, no upper stab; * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





9.625 x 8.0" UltraMotor

7/8 7.0 Stages M40

Build Rates



Bend Setting °	Bit 12-7/8	Bit 13	Bit 13-1/8	Bit 13-1/4	Bit 13-3/8	Bit 13-1/2	Bit 13-5/8	Bit 13-3/4
	LS OD 12.375	LS OD 12.500	LS OD 12.625	LS OD 12.750	LS OD 12.875	LS OD 13.000	LS OD 13.125	LS OD 13.250
150	S 3.8 / LS 6.3	S 3.7 / LS 6.4	S 3.5 / LS 6.4	S 3.3 / LS 6.5	S 3.1 / LS 6.5	S 3.0 / LS 6.5	S 2.8 / LS 6.6	S 2.6 / LS 6.6
175	S 5.0 / LS 7.4	S 4.8 / LS 7.5	S 4.7 / LS 7.5	S 4.5 / LS 7.5	S 4.3 / LS 7.6	S 4.1 / LS 7.6	S 4.0 / LS 7.7	S 3.8 / LS 7.7
183	S 5.4 / LS 7.8	S 5.2 / LS 7.8	S 5.0 / LS 7.9	S 4.9 / LS 7.9	S 4.7 / LS 7.9	S 4.5 / LS 8.0	S 4.3 / LS 8.0	S 4.2 / LS 8.1
2.00	S 6.2 / LS 8.5	S 6.0 / LS 8.6	S 5.8 / LS 8.6	S 5.7 / LS 8.6	S 5.5 / LS 8.7	S 5.3 / LS 8.7	S 5.1 / LS 8.7	S 5.0 / LS 8.8
2.12	S 6.8 / LS 9.0	S 6.6 / LS 9.1	S 6.4 / LS 9.1	S 6.2 / LS 9.1	S 6.1 / LS 9.2	S 5.9 / LS 9.2	S 5.7 / LS 9.3	S 5.5 / LS 9.3
2.25	S 7.4 / LS 9.6	S 7.2 / LS 9.6	S 7.0 / LS 9.7	S 6.8 / LS 9.7	S 6.7 / LS 9.8	S 6.5 / LS 9.8	S 6.3 / LS 9.8	S 6.1 / LS 9.9
2.50	S 8.5 / LS 10.7	S 8.4 / LS 10.7	S 8.2 / LS 10.8	S 8.0 / LS 10.8	S 7.8 / LS 10.8	S 7.7 / LS 10.9	S 7.5 / LS 10.9	S 7.3 / LS 11.0
Bend Setting °	Bit 13-7/8	Bit 14	Bit 14-1/8	Bit 14-1/4	Bit 14-3/8	Bit 14-1/2	Bit 14-5/8	Bit 14-3/4
	LS OD 13.375	LS OD 13.500	LS OD 13.625	LS OD 13.750	LS OD 13.875	LS OD 14.000	LS OD 14.125	LS OD 14.250
150	S 2.4 / LS 6.7	S 2.3 / LS 6.7	S 2.1 / LS 6.7	S 1.9 / LS 6.8	S 1.7 / LS 6.8	S 1.6 / LS 6.9	S 1.4 / LS 6.9	S 1.2 / LS 6.9
175	S 3.6 / LS 7.7	S 3.4 / LS 7.8	S 3.3 / LS 7.8	S 3.1 / LS 7.9	S 2.9 / LS 7.9	S 2.7 / LS 7.9	S 2.6 / LS 8.0	S 2.4 / LS 8.0
183	S 4.0 / LS 8.1	S 3.8 / LS 8.1	S 3.6 / LS 8.2	S 3.5 / LS 8.2	S 3.3 / LS 8.2	S 3.1 / LS 8.3	S 2.9 / LS 8.3	S 2.8 / LS 8.4
2.00	S 4.8 / LS 8.8	S 4.6 / LS 8.9	S 4.4 / LS 8.9	S 4.3 / LS 8.9	S 4.1 / LS 9.0	S 3.9 / LS 9.0	S 3.7 / LS 9.1	S 3.6 / LS 9.1
2.12	S 5.4 / LS 9.3	S 5.2 / LS 9.4	S 5.0 / LS 9.4	S 4.8 / LS 9.5	S 4.7 / LS 9.5	S 4.5 / LS 9.5	S 4.3 / LS 9.6	S 4.1 / LS 9.6
2.25	S 6.0 / LS 9.9	S 5.8 / LS 10.0	S 5.6 / LS 10.0	S 5.4 / LS 10.0	S 5.3 / LS 10.1	S 5.1 / LS 10.1	S 4.9 / LS 10.2	S 4.7 / LS 10.2
2.50	S 7.1 / LS 11.0	S 7.0 / LS 11.0	S 6.8 / LS 11.1	S 6.6 / LS 11.1	S 6.4 / LS 11.2	S 6.3 / LS 11.2	S 6.1 / LS 11.2	S 5.9 / LS 11.3
Bend Setting °	Bit 14-7/8	Bit 15	Bit 15-1/8	Bit 15-1/4	Bit 15-3/8	Bit 15-1/2	Bit 15-5/8	Bit 15-3/4
	LS OD 14.375	LS OD 14.500	LS OD 14.625	LS OD 14.750	LS OD 14.875	LS OD 15.000	LS OD 15.125	LS OD 15.250
150	S 1.0 / LS 7.0	S 0.9 / LS 7.0	S 0.7 / LS 7.1	S 0.5 / LS 7.1	S 0.4 / LS 7.1	S 0.2 / LS 7.2	S 0.0 / LS 7.2	S -0.2 / LS 7.3
175	S 2.2 / LS 8.1	S 2.0 / LS 8.1	S 1.9 / LS 8.1	S 1.7 / LS 8.2	S 1.5 / LS 8.2	S 1.3 / LS 8.3	S 1.2 / LS 8.3	S 1.0 / LS 8.3
183	S 2.6 / LS 8.4	S 2.4 / LS 8.4	S 2.2 / LS 8.5	S 2.1 / LS 8.5	S 1.9 / LS 8.6	S 1.7 / LS 8.6	S 1.5 / LS 8.6	S 1.4 / LS 8.7
2.00	S 3.4 / LS 9.1	S 3.2 / LS 9.2	S 3.0 / LS 9.2	S 2.9 / LS 9.3	S 2.7 / LS 9.3	S 2.5 / LS 9.3	S 2.3 / LS 9.4	S 2.2 / LS 9.4
2.12	S 4.0 / LS 9.7	S 3.8 / LS 9.7	S 3.6 / LS 9.7	S 3.4 / LS 9.8	S 3.3 / LS 9.8	S 3.1 / LS 9.9	S 2.9 / LS 9.9	S 2.7 / LS 9.9
2.25	S 4.6 / LS 10.2	S 4.4 / LS 10.3	S 4.2 / LS 10.3	S 4.0 / LS 10.3	S 3.9 / LS 10.4	S 3.7 / LS 10.4	S 3.5 / LS 10.5	S 3.3 / LS 10.5
2.50	S 5.7 / LS 11.3	S 5.6 / LS 11.4	S 5.4 / LS 11.4	S 5.2 / LS 11.4	S 5.0 / LS 11.5	S 4.9 / LS 11.5	S 4.7 / LS 11.6	S 4.5 / LS 11.6

S = slick; LS = near-bit stab, bit OD-0.50 in, no upper stab; * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





9.625 x 8.0" UltraMotor

7/8 7.0 Stages M40

Build Rates



Bend Setting °	Bit 15-7/8	Bit 16	Bit 16-1/8	Bit 16-1/4	Bit 16-3/8	Bit 16-1/2	Bit 16-5/8	Bit 16-3/4
	LS OD 15.375	LS OD 15.500	LS OD 15.625	LS OD 15.750	LS OD 15.875	LS OD 16.000	LS OD 16.125	LS OD 16.250
150	S -0.3 / LS 7.3	S -0.5 / LS 7.3	S -0.7 / LS 7.4	S -0.9 / LS 7.4	S -1.0 / LS 7.5	S -1.2 / LS 7.5	S -1.4 / LS 7.5	S -1.6 / LS 7.6
175	S 0.8 / LS 8.4	S 0.6 / LS 8.4	S 0.5 / LS 8.5	S 0.3 / LS 8.5	S 0.1 / LS 8.5	S -0.1 / LS 8.6	S -0.2 / LS 8.6	S -0.4 / LS 8.7
183	S 1.2 / LS 8.7	S 1.0 / LS 8.8	S 0.8 / LS 8.8	S 0.7 / LS 8.8	S 0.5 / LS 8.9	S 0.3 / LS 8.9	S 0.1 / LS 9.0	S 0.0 / LS 9.0
2.00	S 2.0 / LS 9.5	S 1.8 / LS 9.5	S 1.6 / LS 9.5	S 1.5 / LS 9.6	S 1.3 / LS 9.6	S 1.1 / LS 9.7	S 0.9 / LS 9.7	S 0.8 / LS 9.7
2.12	S 2.6 / LS 10.0	S 2.4 / LS 10.0	S 2.2 / LS 10.1	S 2.0 / LS 10.1	S 1.9 / LS 10.1	S 1.7 / LS 10.2	S 1.5 / LS 10.2	S 1.3 / LS 10.3
2.25	S 3.2 / LS 10.5	S 3.0 / LS 10.6	S 2.8 / LS 10.6	S 2.6 / LS 10.7	S 2.5 / LS 10.7	S 2.3 / LS 10.7	S 2.1 / LS 10.8	S 1.9 / LS 10.8
2.50	S 4.3 / LS 11.6	S 4.2 / LS 11.7	S 4.0 / LS 11.7	S 3.8 / LS 11.7	S 3.6 / LS 11.8	S 3.5 / LS 11.8	S 3.3 / LS 11.9	S 3.1 / LS 11.9
Bend Setting °	Bit 16-7/8	Bit 17	Bit 17-1/8	Bit 17-1/4	Bit 17-3/8	Bit 17-1/2	Bit 17-5/8*	Bit 17-3/4*
	LS OD 16.375	LS OD 16.500	LS OD 16.625	LS OD 16.750	LS OD 16.875	LS OD 17.000	LS OD 17.125	LS OD 17.250
150	S -1.7 / LS 7.6	S -1.9 / LS 7.7	S -2.1 / LS 7.7	S -2.3 / LS 7.7	S -2.4 / LS 7.8	S -2.6 / LS 7.8	S -2.8 / LS 7.9	S -3.0 / LS 7.9
175	S -0.6 / LS 8.7	S -0.8 / LS 8.7	S -0.9 / LS 8.8	S -1.1 / LS 8.8	S -1.3 / LS 8.9	S -1.5 / LS 8.9	S -1.6 / LS 8.9	S -1.8 / LS 9.0
183	S -0.2 / LS 9.0	S -0.4 / LS 9.1	S -0.6 / LS 9.1	S -0.7 / LS 9.2	S -0.9 / LS 9.2	S -1.1 / LS 9.2	S -1.3 / LS 9.3	S -1.4 / LS 9.3
2.00	S 0.6 / LS 9.8	S 0.4 / LS 9.8	S 0.2 / LS 9.9	S 0.1 / LS 9.9	S -0.1 / LS 9.9	S -0.3 / LS 10.0	S -0.5 / LS 10.0	S -0.6 / LS 10.1
2.12	S 1.2 / LS 10.3	S 1.0 / LS 10.3	S 0.8 / LS 10.4	S 0.6 / LS 10.4	S 0.5 / LS 10.5	S 0.3 / LS 10.5	S 0.1 / LS 10.5	S -0.1 / LS 10.6
2.25	S 1.8 / LS 10.9	S 1.6 / LS 10.9	S 1.4 / LS 10.9	S 1.2 / LS 11.0	S 1.1 / LS 11.0	S 0.9 / LS 11.1	S 0.7 / LS 11.1	S 0.5 / LS 11.1
2.50	S 2.9 / LS 11.9	S 2.8 / LS 12.0	S 2.6 / LS 12.0	S 2.4 / LS 12.1	S 2.2 / LS 12.1	S 2.1 / LS 12.1	S 1.9 / LS 12.2	S 1.7 / LS 12.2
Bend Setting °	Bit 17-7/8*	Bit 18*	Bit 18-1/8*	Bit 18-1/4*	Bit 18-3/8*	Bit 18-1/2*	Bit 18-5/8*	Bit 18-3/4*
	LS OD 17.375	LS OD 17.500	LS OD 17.625	LS OD 17.750	LS OD 17.875	LS OD 18.000	LS OD 18.125	LS OD 18.250
150	S -3.1 / LS 7.9	S -3.3 / LS 8.0	S -3.5 / LS 8.0	S -3.7 / LS 8.0	S -3.8 / LS 8.1	S -4.0 / LS 8.1	S -4.2 / LS 8.2	S -4.4 / LS 8.2
175	S -2.0 / LS 9.0	S -2.1 / LS 9.1	S -2.3 / LS 9.1	S -2.5 / LS 9.1	S -2.7 / LS 9.2	S -2.8 / LS 9.2	S -3.0 / LS 9.3	S -3.2 / LS 9.3
183	S -1.6 / LS 9.4	S -1.8 / LS 9.4	S -1.9 / LS 9.4	S -2.1 / LS 9.5	S -2.3 / LS 9.5	S -2.5 / LS 9.6	S -2.6 / LS 9.6	S -2.8 / LS 9.6
2.00	S -0.8 / LS 10.1	S -1.0 / LS 10.1	S -1.2 / LS 10.2	S -1.3 / LS 10.2	S -1.5 / LS 10.3	S -1.7 / LS 10.3	S -1.9 / LS 10.3	S -2.0 / LS 10.4
2.12	S -0.2 / LS 10.6	S -0.4 / LS 10.7	S -0.6 / LS 10.7	S -0.8 / LS 10.7	S -0.9 / LS 10.8	S -1.1 / LS 10.8	S -1.3 / LS 10.9	S -1.5 / LS 10.9
2.25	S 0.4 / LS 11.2	S 0.2 / LS 11.2	S 0.0 / LS 11.3	S -0.2 / LS 11.3	S -0.3 / LS 11.3	S -0.5 / LS 11.4	S -0.7 / LS 11.4	S -0.9 / LS 11.5
2.50	S 1.5 / LS 12.3	S 1.4 / LS 12.3	S 1.2 / LS 12.3	S 1.0 / LS 12.4	S 0.8 / LS 12.4	S 0.7 / LS 12.5	S 0.5 / LS 12.5	S 0.3 / LS 12.5

S = slick; LS = near-bit stab, bit OD-0.50 in, no upper stab; * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





9.625 x 8.0" UltraMotor

7/8 7.0 Stages M40

Build Rates



Bend Setting °	Bit 18-7/8*	Bit 19*	Bit 19-1/8*	Bit 19-1/4*	Bit 19-3/8*	Bit 19-1/2*	Bit 19-5/8*	Bit 19-3/4*
	LS OD 18.375	LS OD 18.500	LS OD 18.625	LS OD 18.750	LS OD 18.875	LS OD 19.000	LS OD 19.125	LS OD 19.250
150	S -4.5 / LS 8.2	S -4.7 / LS 8.3	S -4.9 / LS 8.3	S -5.1 / LS 8.4	S -5.2 / LS 8.4	S -5.4 / LS 8.4	S -5.6 / LS 8.5	S -5.8 / LS 8.5
175	S -3.4 / LS 9.3	S -3.5 / LS 9.4	S -3.7 / LS 9.4	S -3.9 / LS 9.5	S -4.1 / LS 9.5	S -4.2 / LS 9.5	S -4.4 / LS 9.6	S -4.6 / LS 9.6
183	S -3.0 / LS 9.7	S -3.2 / LS 9.7	S -3.3 / LS 9.8	S -3.5 / LS 9.8	S -3.7 / LS 9.8	S -3.9 / LS 9.9	S -4.0 / LS 9.9	S -4.2 / LS 10.0
2.00	S -2.2 / LS 10.4	S -2.4 / LS 10.5	S -2.6 / LS 10.5	S -2.7 / LS 10.5	S -2.9 / LS 10.6	S -3.1 / LS 10.6	S -3.3 / LS 10.7	S -3.4 / LS 10.7
2.12	S -1.6 / LS 10.9	S -1.8 / LS 11.0	S -2.0 / LS 11.0	S -2.2 / LS 11.1	S -2.3 / LS 11.1	S -2.5 / LS 11.1	S -2.7 / LS 11.2	S -2.9 / LS 11.2
2.25	S -1.0 / LS 11.5	S -1.2 / LS 11.5	S -1.4 / LS 11.6	S -1.6 / LS 11.6	S -1.7 / LS 11.7	S -1.9 / LS 11.7	S -2.1 / LS 11.7	S -2.3 / LS 11.8
2.50	S 0.1 / LS 12.6	S 0.0 / LS 12.6	S -0.2 / LS 12.7	S -0.4 / LS 12.7	S -0.6 / LS 12.7	S -0.7 / LS 12.8	S -0.9 / LS 12.8	S -1.1 / LS 12.9
Bend Setting °	Bit 19-7/8*	Bit 20*	Bit 20-1/8*	Bit 20-1/4*	Bit 20-3/8*	Bit 20-1/2*	Bit 20-5/8*	Bit 20-3/4*
	LS OD 19.375	LS OD 19.500	LS OD 19.625	LS OD 19.750	LS OD 19.875	LS OD 20.000	LS OD 20.125	LS OD 20.250
150	S -5.9 / LS 8.6	S -6.1 / LS 8.6	S -6.3 / LS 8.6	S -6.5 / LS 8.7	S -6.6 / LS 8.7	S -6.8 / LS 8.8	S -7.0 / LS 8.8	S -7.2 / LS 8.8
175	S -4.8 / LS 9.6	S -4.9 / LS 9.7	S -5.1 / LS 9.7	S -5.3 / LS 9.8	S -5.5 / LS 9.8	S -5.6 / LS 9.8	S -5.8 / LS 9.9	S -6.0 / LS 9.9
183	S -4.4 / LS 10.0	S -4.6 / LS 10.0	S -4.7 / LS 10.1	S -4.9 / LS 10.1	S -5.1 / LS 10.2	S -5.3 / LS 10.2	S -5.4 / LS 10.2	S -5.6 / LS 10.3
2.00	S -3.6 / LS 10.7	S -3.8 / LS 10.8	S -4.0 / LS 10.8	S -4.1 / LS 10.9	S -4.3 / LS 10.9	S -4.5 / LS 10.9	S -4.6 / LS 11.0	S -4.8 / LS 11.0
2.12	S -3.0 / LS 11.3	S -3.2 / LS 11.3	S -3.4 / LS 11.3	S -3.6 / LS 11.4	S -3.7 / LS 11.4	S -3.9 / LS 11.5	S -4.1 / LS 11.5	S -4.3 / LS 11.5
2.25	S -2.4 / LS 11.8	S -2.6 / LS 11.9	S -2.8 / LS 11.9	S -3.0 / LS 11.9	S -3.1 / LS 12.0	S -3.3 / LS 12.0	S -3.5 / LS 12.1	S -3.7 / LS 12.1
2.50	S -1.3 / LS 12.9	S -1.4 / LS 12.9	S -1.6 / LS 13.0	S -1.8 / LS 13.0	S -2.0 / LS 13.1	S -2.1 / LS 13.1	S -2.3 / LS 13.1	S -2.5 / LS 13.2
Bend Setting °	Bit 20-7/8*	Bit 21*	Bit 21-1/8*	Bit 21-1/4*	Bit 21-3/8*	Bit 21-1/2*	Bit 21-5/8*	Bit 21-3/4*
	LS OD 20.375	LS OD 20.500	LS OD 20.625	LS OD 20.750	LS OD 20.875	LS OD 21.000	LS OD 21.125	LS OD 21.250
150	S -7.3 / LS 8.9	S -7.5 / LS 8.9	S -7.7 / LS 9.0	S -7.9 / LS 9.0	S -8.0 / LS 9.0	S -8.2 / LS 9.1	S -8.4 / LS 9.1	S -8.6 / LS 9.2
175	S -6.2 / LS 10.0	S -6.3 / LS 10.0	S -6.5 / LS 10.0	S -6.7 / LS 10.1	S -6.9 / LS 10.1	S -7.0 / LS 10.2	S -7.2 / LS 10.2	S -7.4 / LS 10.2
183	S -5.8 / LS 10.3	S -6.0 / LS 10.4	S -6.1 / LS 10.4	S -6.3 / LS 10.4	S -6.5 / LS 10.5	S -6.7 / LS 10.5	S -6.8 / LS 10.6	S -7.0 / LS 10.6
2.00	S -5.0 / LS 11.0	S -5.2 / LS 11.1	S -5.3 / LS 11.1	S -5.5 / LS 11.2	S -5.7 / LS 11.2	S -5.9 / LS 11.2	S -6.0 / LS 11.3	S -6.2 / LS 11.3
2.12	S -4.4 / LS 11.6	S -4.6 / LS 11.6	S -4.8 / LS 11.6	S -5.0 / LS 11.7	S -5.1 / LS 11.7	S -5.3 / LS 11.8	S -5.5 / LS 11.8	S -5.7 / LS 11.8
2.25	S -3.8 / LS 12.1	S -4.0 / LS 12.2	S -4.2 / LS 12.2	S -4.4 / LS 12.3	S -4.5 / LS 12.3	S -4.7 / LS 12.3	S -4.9 / LS 12.4	S -5.1 / LS 12.4
2.50	S -2.7 / LS 13.2	S -2.8 / LS 13.3	S -3.0 / LS 13.3	S -3.2 / LS 13.3	S -3.4 / LS 13.4	S -3.5 / LS 13.4	S -3.7 / LS 13.5	S -3.9 / LS 13.5

S = slick; LS = near-bit stab, bit OD-0.50 in, no upper stab; * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





9.625 x 8.0" UltraMotor

7/8 7.0 Stages M40

Build Rates



Bend Setting °	Bit 21-7/8*	Bit 22*	Bit 22-1/8*	Bit 22-1/4*	Bit 22-3/8*	Bit 22-1/2*	Bit 22-5/8*	Bit 22-3/4*
	LS OD 21.375	LS OD 21.500	LS OD 21.625	LS OD 21.750	LS OD 21.875	LS OD 22.000	LS OD 22.125	LS OD 22.250
150	S -8.7 / LS 9.2	S -8.9 / LS 9.2	S -9.1 / LS 9.3	S -9.3 / LS 9.3	S -9.4 / LS 9.4	S -9.6 / LS 9.4	S -9.8 / LS 9.4	S -10.0 / LS 9.5
175	S -7.6 / LS 10.3	S -7.7 / LS 10.3	S -7.9 / LS 10.4	S -8.1 / LS 10.4	S -8.3 / LS 10.4	S -8.4 / LS 10.5	S -8.6 / LS 10.5	S -8.8 / LS 10.6
183	S -7.2 / LS 10.6	S -7.4 / LS 10.7	S -7.5 / LS 10.7	S -7.7 / LS 10.7	S -7.9 / LS 10.8	S -8.1 / LS 10.8	S -8.2 / LS 10.9	S -8.4 / LS 10.9
2.00	S -6.4 / LS 11.4	S -6.6 / LS 11.4	S -6.7 / LS 11.4	S -6.9 / LS 11.5	S -7.1 / LS 11.5	S -7.3 / LS 11.6	S -7.4 / LS 11.6	S -7.6 / LS 11.6
2.12	S -5.8 / LS 11.9	S -6.0 / LS 11.9	S -6.2 / LS 12.0	S -6.4 / LS 12.0	S -6.5 / LS 12.0	S -6.7 / LS 12.1	S -6.9 / LS 12.1	S -7.1 / LS 12.2
2.25	S -5.2 / LS 12.4	S -5.4 / LS 12.5	S -5.6 / LS 12.5	S -5.8 / LS 12.6	S -5.9 / LS 12.6	S -6.1 / LS 12.6	S -6.3 / LS 12.7	S -6.5 / LS 12.7
2.50	S -4.1 / LS 13.5	S -4.2 / LS 13.6	S -4.4 / LS 13.6	S -4.6 / LS 13.7	S -4.8 / LS 13.7	S -4.9 / LS 13.7	S -5.1 / LS 13.8	S -5.3 / LS 13.8
Bend Setting °	Bit 22-7/8*	Bit 23*	Bit 23-1/8*	Bit 23-1/4*	Bit 23-3/8*	Bit 23-1/2*	Bit 23-5/8*	Bit 23-3/4*
	LS OD 22.375	LS OD 22.500	LS OD 22.625	LS OD 22.750	LS OD 22.875	LS OD 23.000	LS OD 23.125	LS OD 23.250
150	S -10.1 / LS 9.5	S -10.3 / LS 9.6	S -10.5 / LS 9.6	S -10.7 / LS 9.6	S -10.8 / LS 9.7	S -11.0 / LS 9.7	S -11.2 / LS 9.8	S -11.4 / LS 9.8
175	S -9.0 / LS 10.6	S -9.1 / LS 10.6	S -9.3 / LS 10.7	S -9.5 / LS 10.7	S -9.7 / LS 10.8	S -9.8 / LS 10.8	S -10.0 / LS 10.8	S -10.2 / LS 10.9
183	S -8.6 / LS 10.9	S -8.8 / LS 11.0	S -8.9 / LS 11.0	S -9.1 / LS 11.1	S -9.3 / LS 11.1	S -9.5 / LS 11.1	S -9.6 / LS 11.2	S -9.8 / LS 11.2
2.00	S -7.8 / LS 11.7	S -8.0 / LS 11.7	S -8.1 / LS 11.8	S -8.3 / LS 11.8	S -8.5 / LS 11.8	S -8.7 / LS 11.9	S -8.8 / LS 11.9	S -9.0 / LS 12.0
2.12	S -7.2 / LS 12.2	S -7.4 / LS 12.2	S -7.6 / LS 12.3	S -7.8 / LS 12.3	S -7.9 / LS 12.4	S -8.1 / LS 12.4	S -8.3 / LS 12.4	S -8.5 / LS 12.5
2.25	S -6.6 / LS 12.8	S -6.8 / LS 12.8	S -7.0 / LS 12.8	S -7.2 / LS 12.9	S -7.3 / LS 12.9	S -7.5 / LS 13.0	S -7.7 / LS 13.0	S -7.8 / LS 13.0
2.50	S -5.5 / LS 13.8	S -5.6 / LS 13.9	S -5.8 / LS 13.9	S -6.0 / LS 14.0	S -6.2 / LS 14.0	S -6.3 / LS 14.0	S -6.5 / LS 14.1	S -6.7 / LS 14.1
Bend Setting °	Bit 23-7/8*	Bit 24*	Bit 24-1/8*	Bit 24-1/4*	Bit 24-3/8*	Bit 24-1/2*	Bit 24-5/8*	Bit 24-3/4*
	LS OD 23.375	LS OD 23.500	LS OD 23.625	LS OD 23.750	LS OD 23.875	LS OD 24.000	LS OD 24.125	LS OD 24.250
150	S -11.5 / LS 9.8	S -11.7 / LS 9.9	S -11.9 / LS 9.9	S -12.1 / LS 10.0	S -12.2 / LS 10.0	S -12.4 / LS 10.0	S -12.6 / LS 10.1	S -12.8 / LS 10.1
175	S -10.4 / LS 10.9	S -10.5 / LS 11.0	S -10.7 / LS 11.0	S -10.9 / LS 11.0	S -11.1 / LS 11.1	S -11.2 / LS 11.1	S -11.4 / LS 11.2	S -11.6 / LS 11.2
183	S -10.0 / LS 11.3	S -10.2 / LS 11.3	S -10.3 / LS 11.3	S -10.5 / LS 11.4	S -10.7 / LS 11.4	S -10.9 / LS 11.5	S -11.0 / LS 11.5	S -11.2 / LS 11.5
2.00	S -9.2 / LS 12.0	S -9.4 / LS 12.0	S -9.5 / LS 12.1	S -9.7 / LS 12.1	S -9.9 / LS 12.2	S -10.1 / LS 12.2	S -10.2 / LS 12.2	S -10.4 / LS 12.3
2.12	S -8.6 / LS 12.5	S -8.8 / LS 12.6	S -9.0 / LS 12.6	S -9.2 / LS 12.6	S -9.3 / LS 12.7	S -9.5 / LS 12.7	S -9.7 / LS 12.8	S -9.9 / LS 12.8
2.25	S -8.0 / LS 13.1	S -8.2 / LS 13.1	S -8.4 / LS 13.2	S -8.5 / LS 13.2	S -8.7 / LS 13.2	S -8.9 / LS 13.3	S -9.1 / LS 13.3	S -9.2 / LS 13.4
2.50	S -6.9 / LS 14.2	S -7.0 / LS 14.2	S -7.2 / LS 14.2	S -7.4 / LS 14.3	S -7.6 / LS 14.3	S -7.7 / LS 14.4	S -7.9 / LS 14.4	S -8.1 / LS 14.4

S = slick; LS = near-bit stab, bit OD-0.50 in, no upper stab; * = outside range; CHK = contact check; N/B = no positive build.



BLACK DIAMOND





9.625 x 8.0" UltraMotor

7/8 7.0 Stages M40

Build Rates



Bend Setting °	Bit 24-7/8*	Bit 25*	Bit 25-1/8*	Bit 25-1/4*	Bit 25-3/8*	Bit 25-1/2*	Bit 25-5/8*	Bit 25-3/4*
	LS OD 24.375	LS OD 24.500	LS OD 24.625	LS OD 24.750	LS OD 24.875	LS OD 25.000	LS OD 25.125	LS OD 25.250
1.50	S -12.9 / LS 10.2	S -13.1 / LS 10.2	S -13.3 / LS 10.2	S -13.5 / LS 10.3	S -13.6 / LS 10.3	S -13.8 / LS 10.4	S -14.0 / LS 10.4	S -14.2 / LS 10.4
1.75	S -11.8 / LS 11.2	S -11.9 / LS 11.3	S -12.1 / LS 11.3	S -12.3 / LS 11.4	S -12.5 / LS 11.4	S -12.6 / LS 11.4	S -12.8 / LS 11.5	S -13.0 / LS 11.5
1.83	S -11.4 / LS 11.6	S -11.6 / LS 11.6	S -11.7 / LS 11.7	S -11.9 / LS 11.7	S -12.1 / LS 11.7	S -12.3 / LS 11.8	S -12.4 / LS 11.8	S -12.6 / LS 11.9
2.00	S -10.6 / LS 12.3	S -10.8 / LS 12.4	S -10.9 / LS 12.4	S -11.1 / LS 12.4	S -11.3 / LS 12.5	S -11.5 / LS 12.5	S -11.6 / LS 12.6	S -11.8 / LS 12.6
2.12	S -10.0 / LS 12.8	S -10.2 / LS 12.9	S -10.4 / LS 12.9	S -10.6 / LS 13.0	S -10.7 / LS 13.0	S -10.9 / LS 13.0	S -11.1 / LS 13.1	S -11.3 / LS 13.1
2.25	S -9.4 / LS 13.4	S -9.6 / LS 13.4	S -9.8 / LS 13.5	S -9.9 / LS 13.5	S -10.1 / LS 13.6	S -10.3 / LS 13.6	S -10.5 / LS 13.6	S -10.6 / LS 13.7
2.50	S -8.3 / LS 14.5	S -8.4 / LS 14.5	S -8.6 / LS 14.6	S -8.8 / LS 14.6	S -9.0 / LS 14.6	S -9.1 / LS 14.7	S -9.3 / LS 14.7	S -9.5 / LS 14.8
Bend Setting °	Bit 25-7/8*	Bit 26*						
	LS OD 25.375	LS OD 25.500						
1.50	S -14.3 / LS 10.5	S -14.5 / LS 10.5						
1.75	S -13.2 / LS 11.6	S -13.3 / LS 11.6						
1.83	S -12.8 / LS 11.9	S -13.0 / LS 11.9						
2.00	S -12.0 / LS 12.6	S -12.2 / LS 12.7						
2.12	S -11.4 / LS 13.2	S -11.6 / LS 13.2						
2.25	S -10.8 / LS 13.7	S -11.0 / LS 13.8						
2.50	S -9.7 / LS 14.8	S -9.8 / LS 14.8						

S = slick; LS = near-bit stab, bit OD-0.50 in, no upper stab; * = outside range; CHK = contact check; N/B = no positive build.





TABLES & FORMULAS



Formulas

Power

$$\text{Bit Hydraulic Horsepower (HP)} = \frac{P_b \times Q}{1714}$$

P_b = Pressure Drop at Bit (psi)

Q = Flow rate (gpm)

$$\text{Mechanical Horsepower (HP)} = \frac{T \times N}{5252}$$

T = Torque (lbf-ft)

N = Speed (rpm)

Pressure

$$\text{Pressure Drop at Bit (psi)} = \frac{Q^2 \times W}{10858 \times A^2}$$

Q = Flow rate (gpm)

W = Mud Weight (ppg)

A = Total Flow Area of Bit Nozzles (in.²)

$$\text{Total Flow Area (in.²)} = \frac{j_1^2 + j_2^2 + j_3^2 + j_n^2}{1303.8}$$

$j_1, j_2, j_3 \dots j_n$ = diameter of each jet (1/32 in.)

$$\text{Hydrostatic Pressure (psi)} = \frac{TVD \times 0.052}{W}$$

T = Total Vertical Depth (ft)

W = Mud Weight (ppg)

$$\text{New Circulating Pressure (psi)} = \frac{P_{\text{Orig}} \times W_{\text{New}}}{W_{\text{Orig}}}$$

P_{Orig} = Original Circulating Pressure (psi)

W_{Orig} = Original Mud Weight (ppg)

W_{New} = New Mud Weight (ppg)





TABLES & FORMULAS



Conversion Factors

Units	Multiply by	Obtain
Length		
inch	25.4	millimeter
inch	2.54	centimeter
feet	0.3048	meter
mile	1.609	kilometer
millimeter	0.03937	inch
centimeter	.039370	inch
meter	3.28084	feet
kilometer	0.62150	mile
Mass		
pound	0.4536	kilogram
kilogram	2.2046	pound
Pressure		
pounds/ square inch	6.8948	kiloPascal
pounds/ square inch	0.006895	megaPascal
pounds/ square inch	0.0703067	kilogram/ cm ²
pounds/ square inch	0.0680462	atmosphere
pounds/ square inch	0.06895	bar
kiloPascal	0.14504	pounds/ square inch
megaPascal	145.033	pounds/ square inch
kilogram/ cm ²	14.2234	pounds/ square inch
atmosphere	14.6959	pounds/ square inch
bar	14.503	pounds/ square inch
Flow		
gallons/ minute	3.785	liters/ minute
gallons/ minute	0.003785	meter ³ / minute
barrels/ minute	0.1589	meter ³ / minute
liters/ minute	0.2642	gallons/ minute
meter ³ / minute	264.2	gallons/ minute
meter ³ / minute	6.2933	barrels/ minute
Force		
pound	0.4536	kilogram
pound	4.4482	newton
pound	0.4448	decanewton
pound	0.004448	kilonewton
kilogram	2.20459	pound
newton	0.2248	pound
decanewton	2.2482	pound
kilonewton	224.82	pound
Area		
inch ²	6.4516	centimeter ²
inch ²	645.16	millimeter ²
foot ²	0.0929	meter ²
centimeter ²	0.15500	inch ²
millimeter ²	0.00155	inch ²
meter ²	10.76426	foot ²

Units	Multiply by	Obtain
Volume		
gallon (US)	3.785	liter
gallon (US)	0.003785	meter ³
foot ³	0.02831	meter ³
barrel (US)	0.1589	meter ³
liter	0.2642	gallon (US)
meter ³	264.20	gallon (US)
meter ³	35.323	foot ³
meter ³	6.2933	barrel (US)
Torque		
foot pound	1.356	newton meter
foot pound	0.00136	kilonewton meter
foot pound	0.1382	kilogram meter
newton meter	0.73746	foot pound
kilonewton meter	735.294	foot pound
kilogram meter	7.2359	foot pound
Power		
Horsepower	0.7457	Kilowatt
Kilowatt	1.34102	Horsepower
Density		
pounds/ gallon	119.82	kilograms/ meter ³
pounds/ gallon	0.11982	grams/ centimeter ³
pounds/ inch ³	27679.7	kilograms/ meter ³
pounds/ inch ³	27.6797	grams/ centimeter ³
kilograms/ meter ³	0.00835	pounds/ gallon
grams/ centimeter ³	8.34585	pounds/ gallon
kilograms/ meter ³	0.0000361	pounds/ inch ³
grams/ centimeter ³	0.03613	pounds/ inch ³
Temperature		
° Fahrenheit	(°F-32) / 1.8	° Celcius
° Celcius	(°C x 1.8) + 32	° Fahrenheit

